

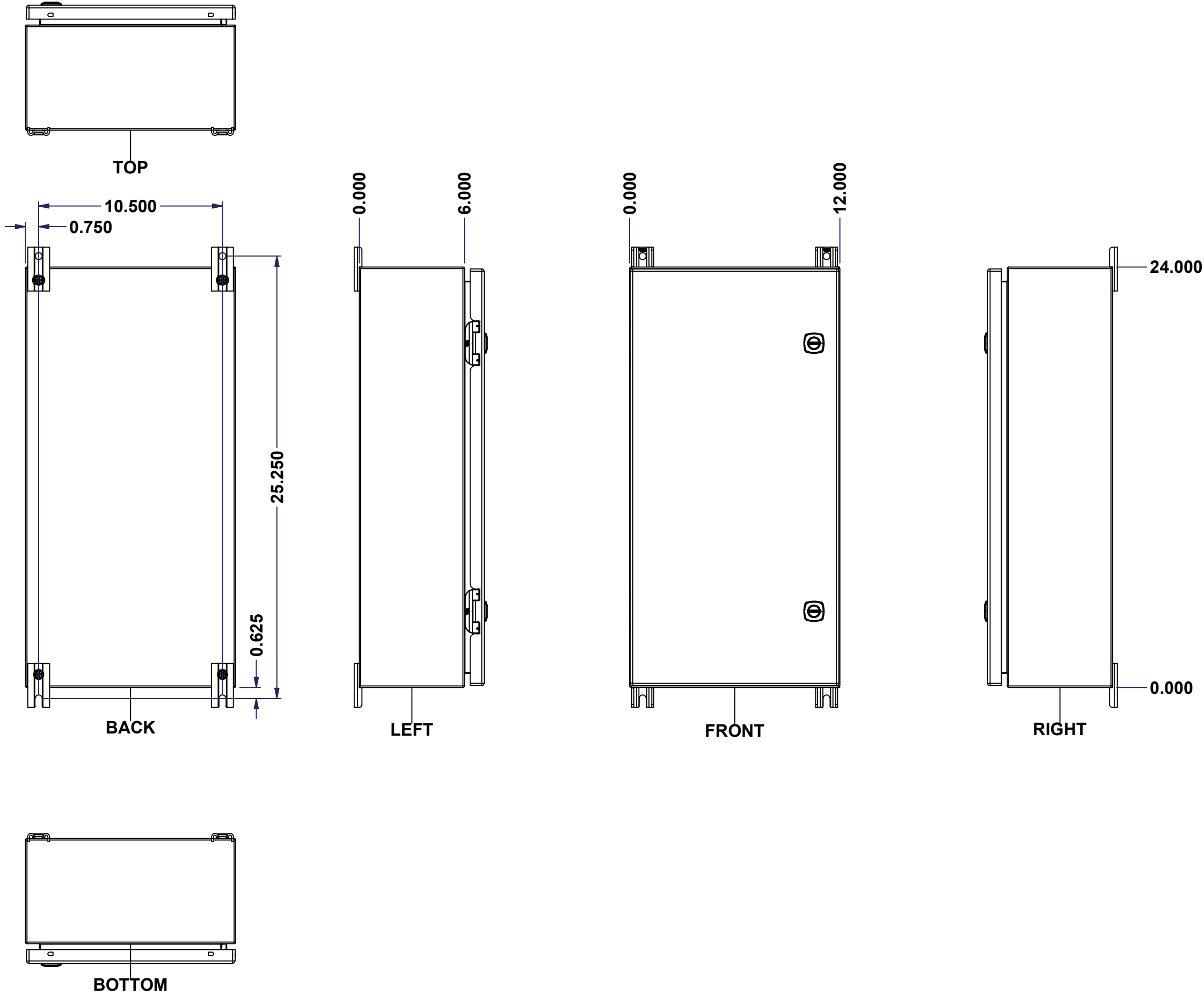
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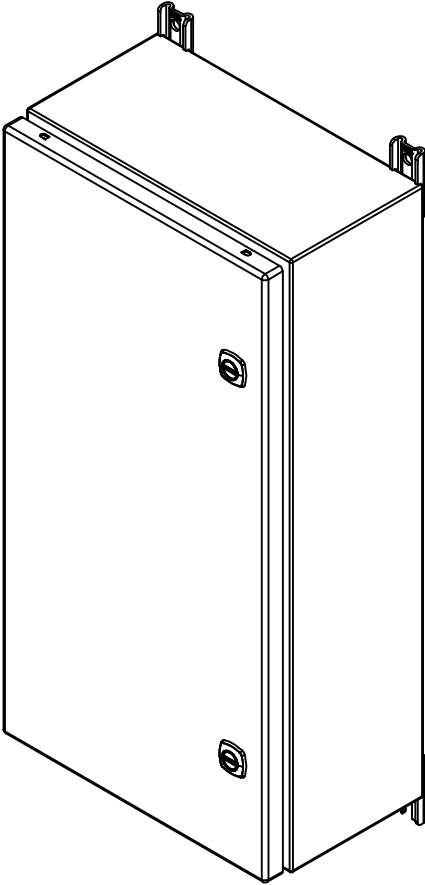
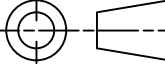
Tolerance ±1/32" unless otherwise specified

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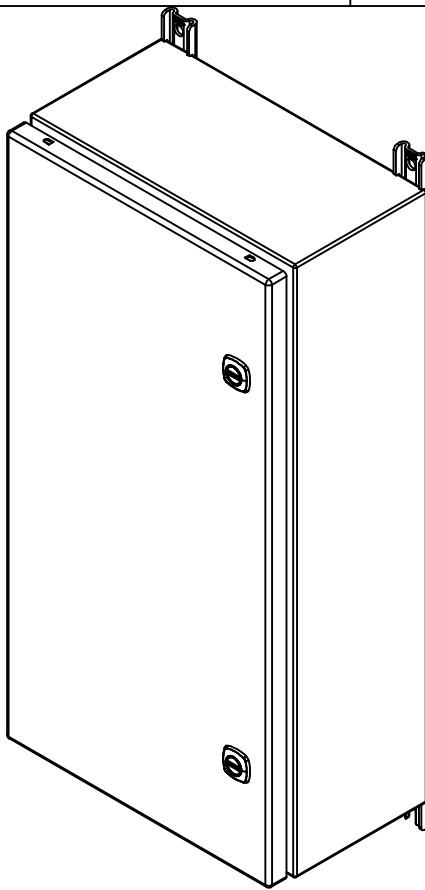
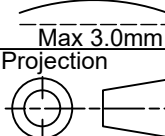
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View 			
		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Mar-23	
Material Matière		BoxCad: BoxCad	
		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
		Finish Fini	
		Smooth	
Description			Detail Rev.
5412ESTH 24" x 12" x 6" Assembly			
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESTH241206NOIP			

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH241206NOIP\5412ESTH241206NOIP.idw										Tolérance ±1/32" sauf spécification contraire																																							
NOTE																																																											
ITEM		DESCRIPTION																																																									
1		NEMA 4/12 Enclosure																																																									
2		C/W Standard ground studs on box and cover																																																									
3		C/W Standard door stiffener																																																									
4		W/O Inner panel																																																									
5		C/W Standard inner panel mounting studs																																																									
6		C/W 885 ESMF3_OPEN Sold separately (Installed)																																																									
7		C/W 885 ESMF3_CLOSE Sold separately (Installed)																																																									
8		C/W R5 Insulation (Installed by EXM)																																																									
																														No.	Revisions					Date					By/Par																		
																																																											
																														 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com										Flatness Aplatissement																			
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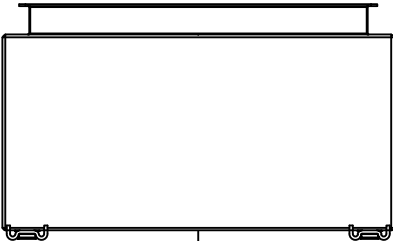
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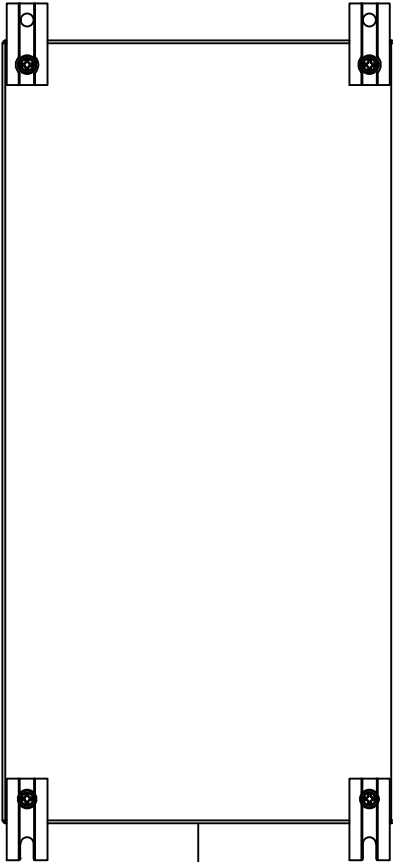
Tolerance $\pm 1/32$ " unless otherwise specified

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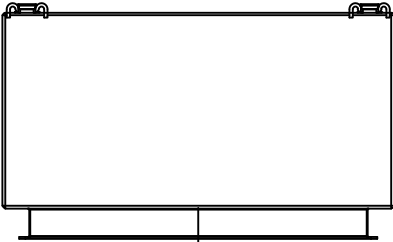
Tolérance $\pm 1/32$ " sauf spécification contraire



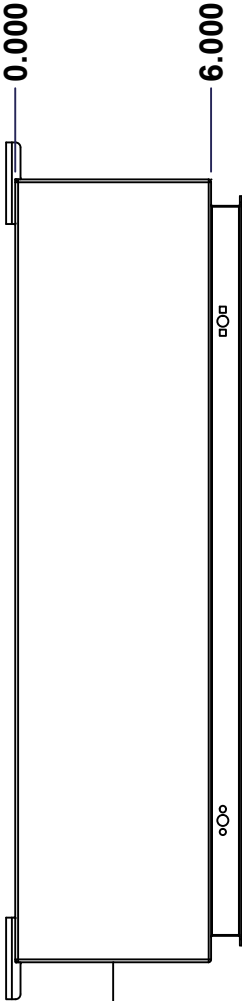
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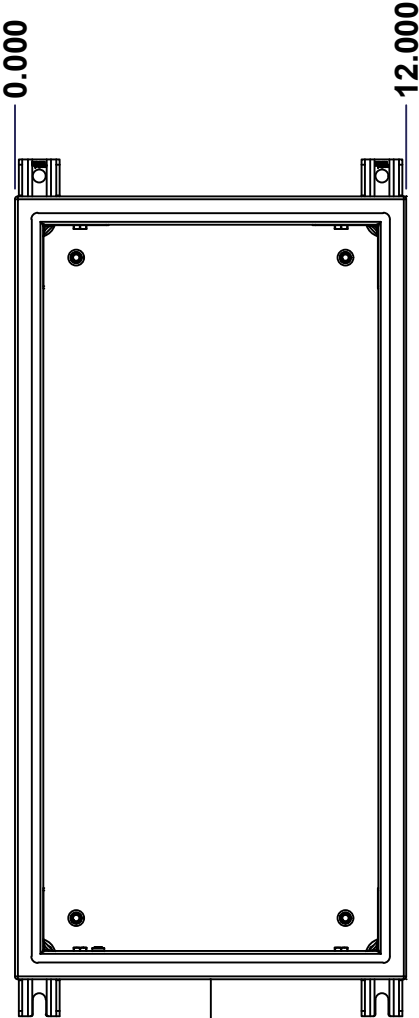
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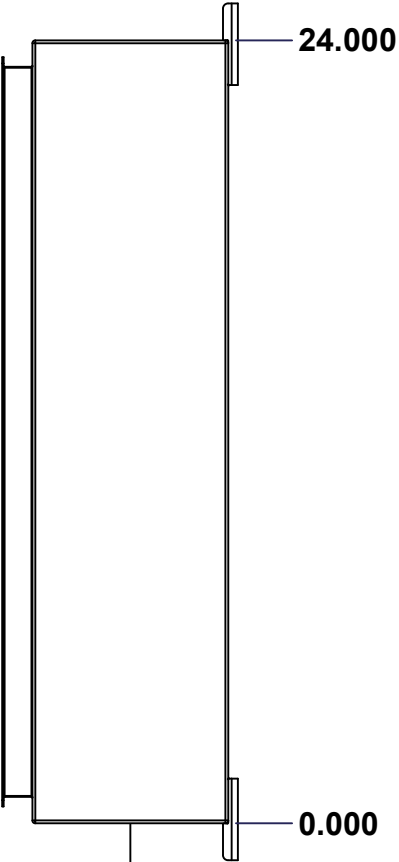
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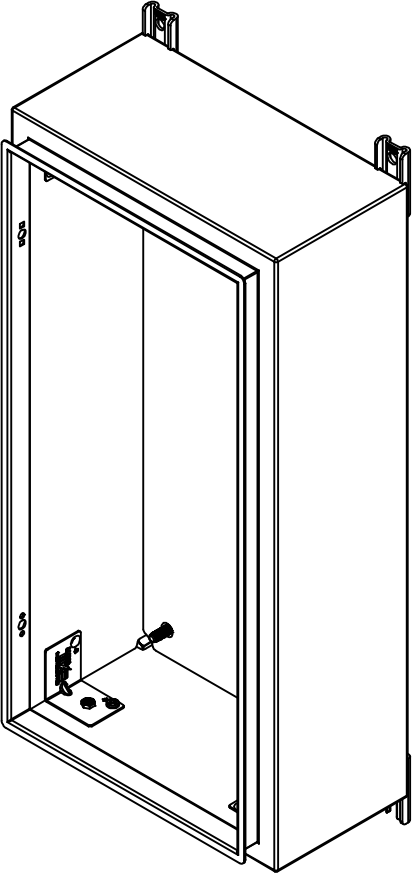
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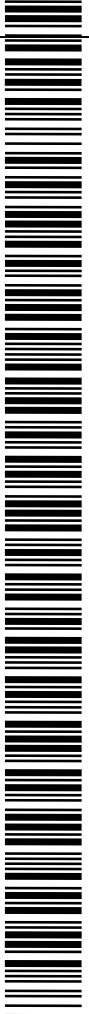
FRONT



RIGHT



Isometric View



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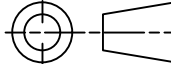


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 24-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESTH 24" x 12" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESTH241206NOIPB

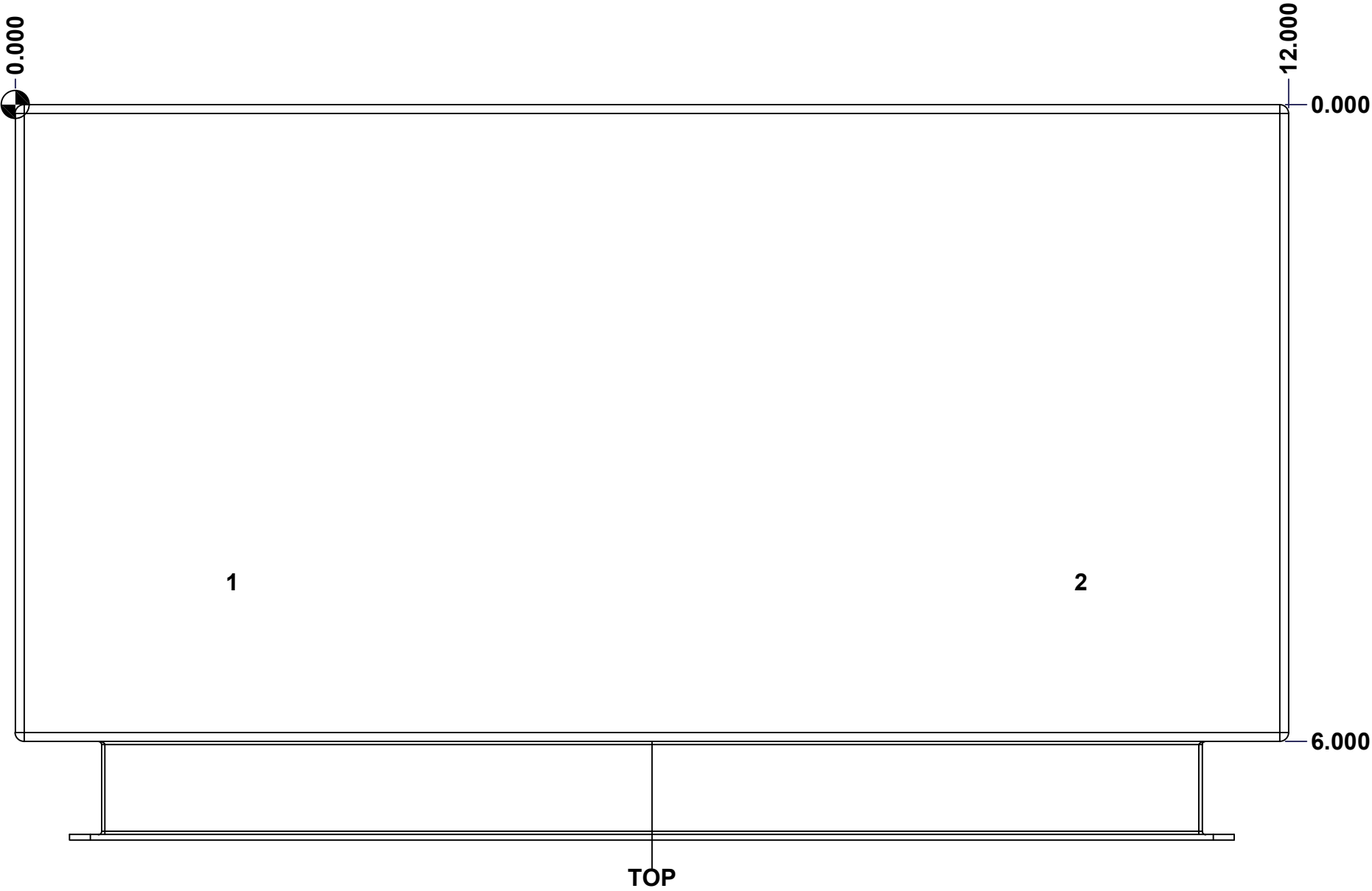
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESTH 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESTH241206NOIPB	0	16

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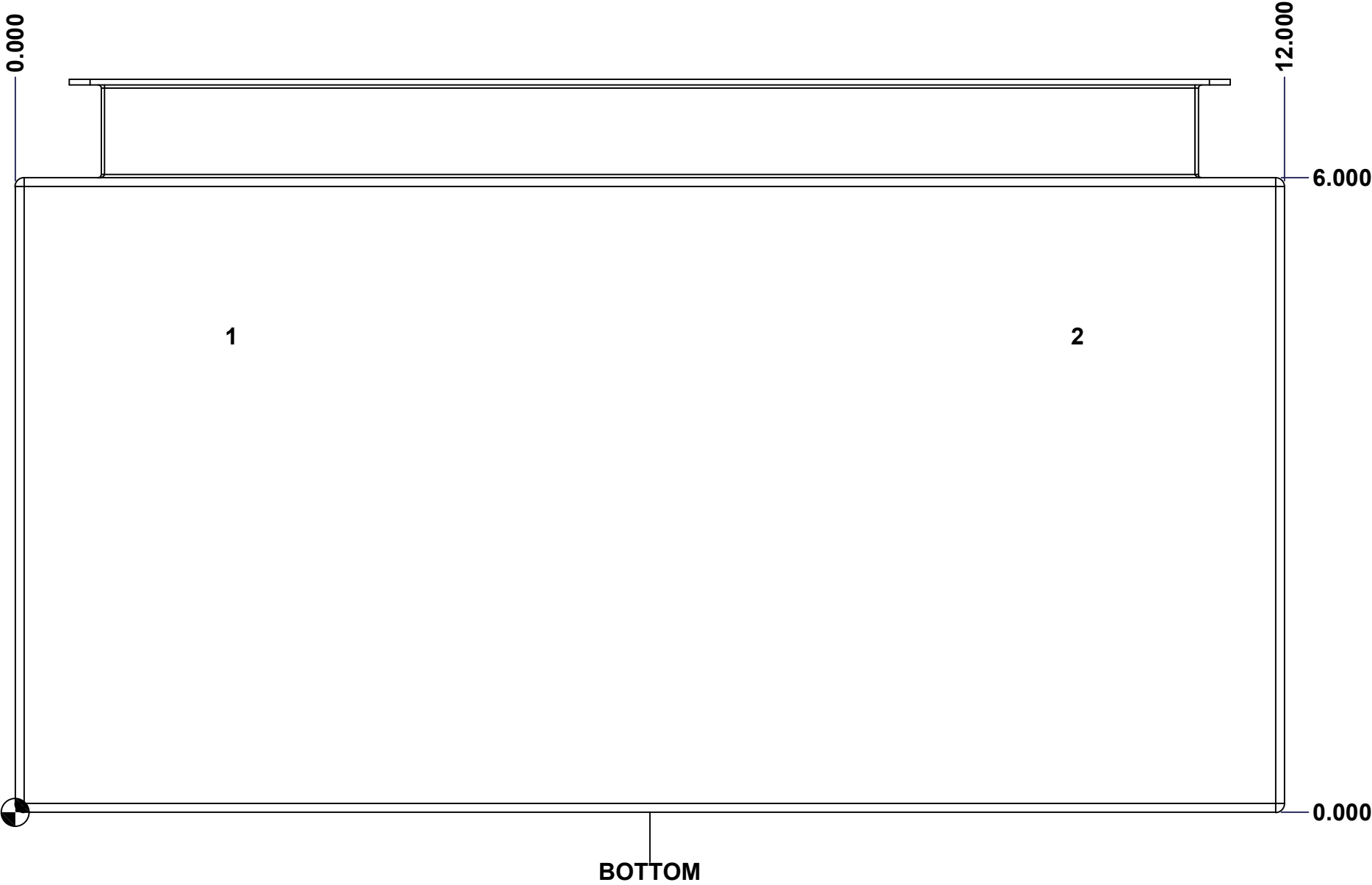
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH241206NOIP\5412ESTH241206NOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESTH 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESTH241206NOIPB	0	16

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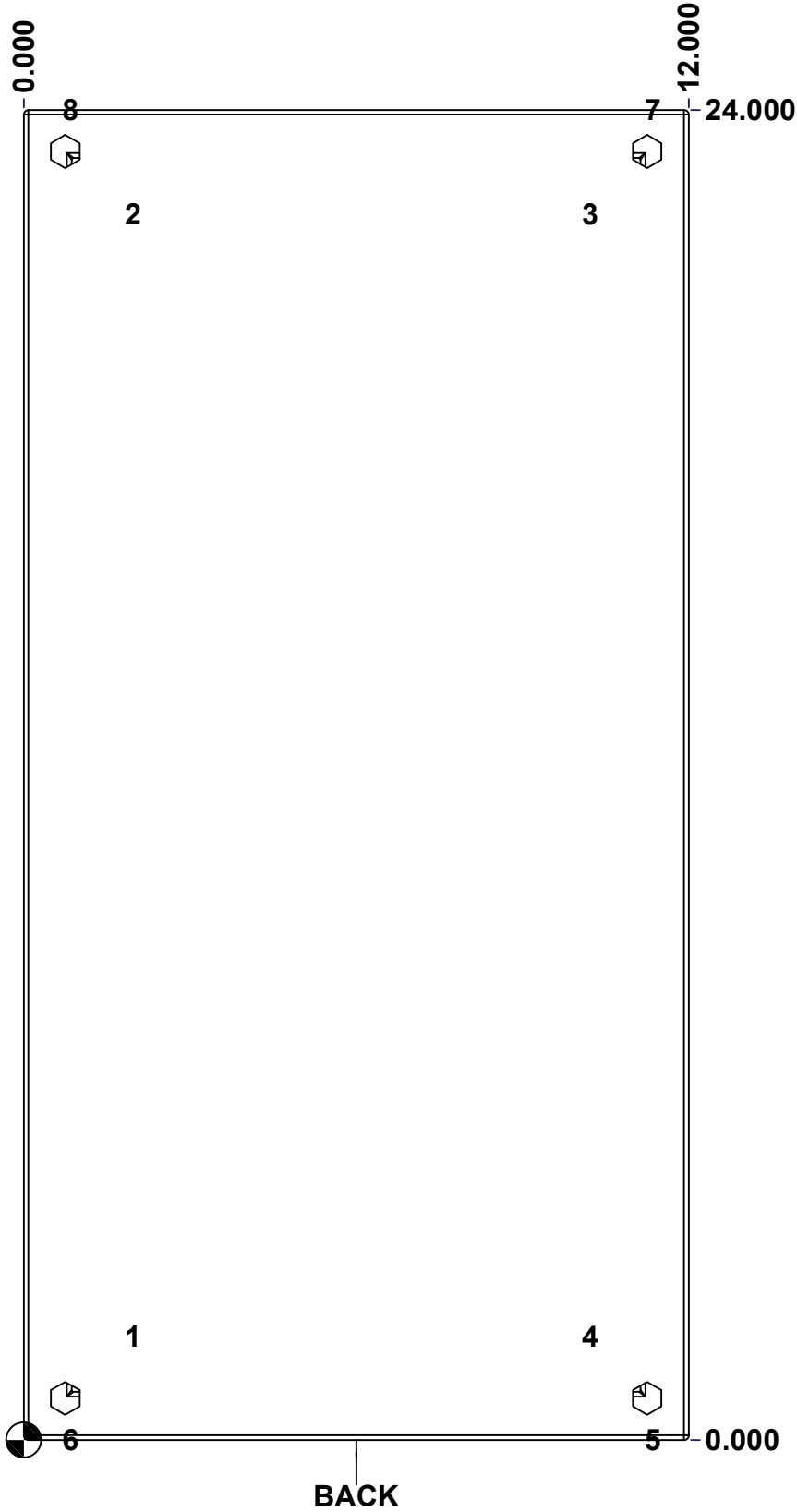
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESTH 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESTH241206NOIPB	0	16

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Tolerance ±1/32" unless otherwise specified

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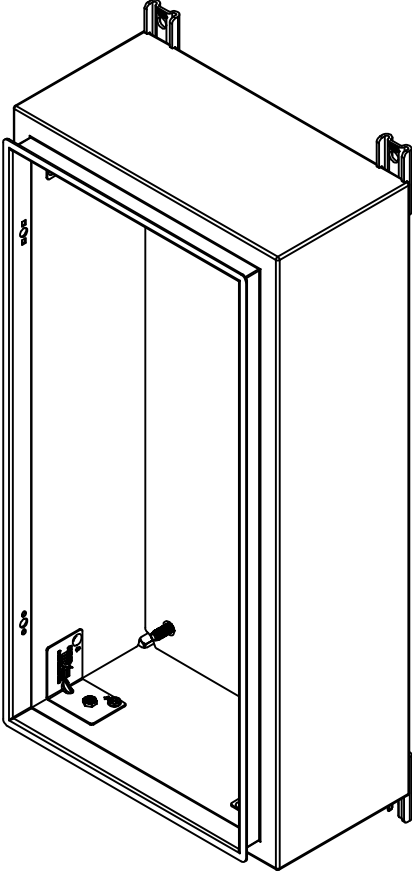
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View

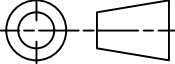


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 24" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESTH241206NOIPB

Rev.

0

7

16

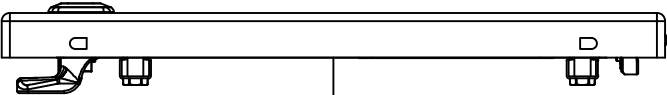
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESTH241206NOIPI-R S	0	5412ESTH 24" x 12" Right Insulation
1	5412ESTH241206NOIPI-L S	0	5412ESTH 24" x 12" Left Insulation
1	5412ESTH241206NOIPI-B T	0	5412ESTH 24" x 12" Top and Bottom Insulation
1	5412ESTH241206NOIPI-T P	0	5412ESTH 24" x 12" Top and Bottom Insulation
1	5412ESTH241206NOIPI-B	0	5412ESTH 24" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESTH241206NOIPB- P	0	5412ESTH 24" x 12" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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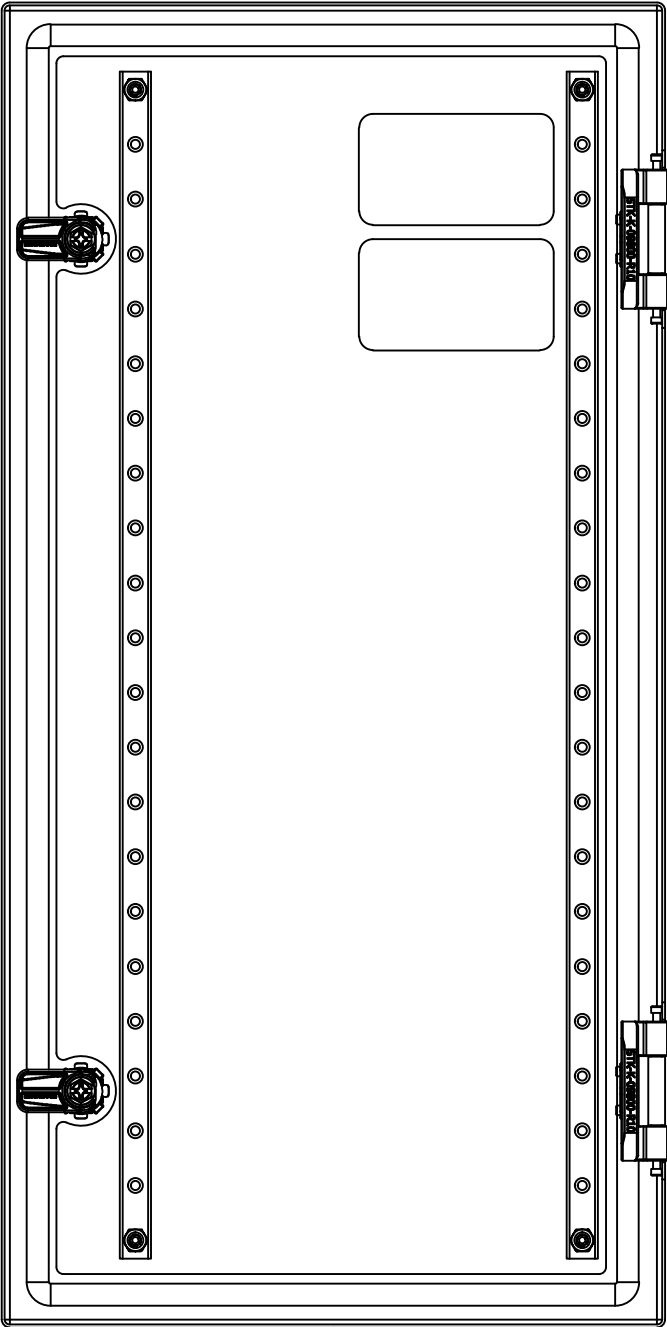
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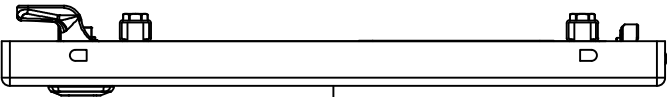
Tolérance ±1/32" sauf spécification contraire



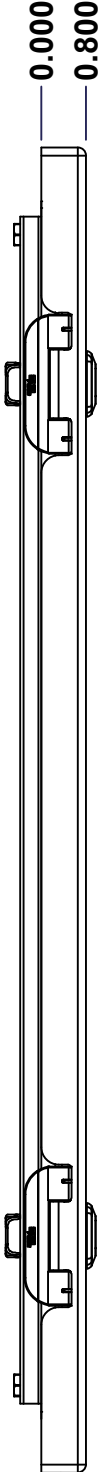
TOP



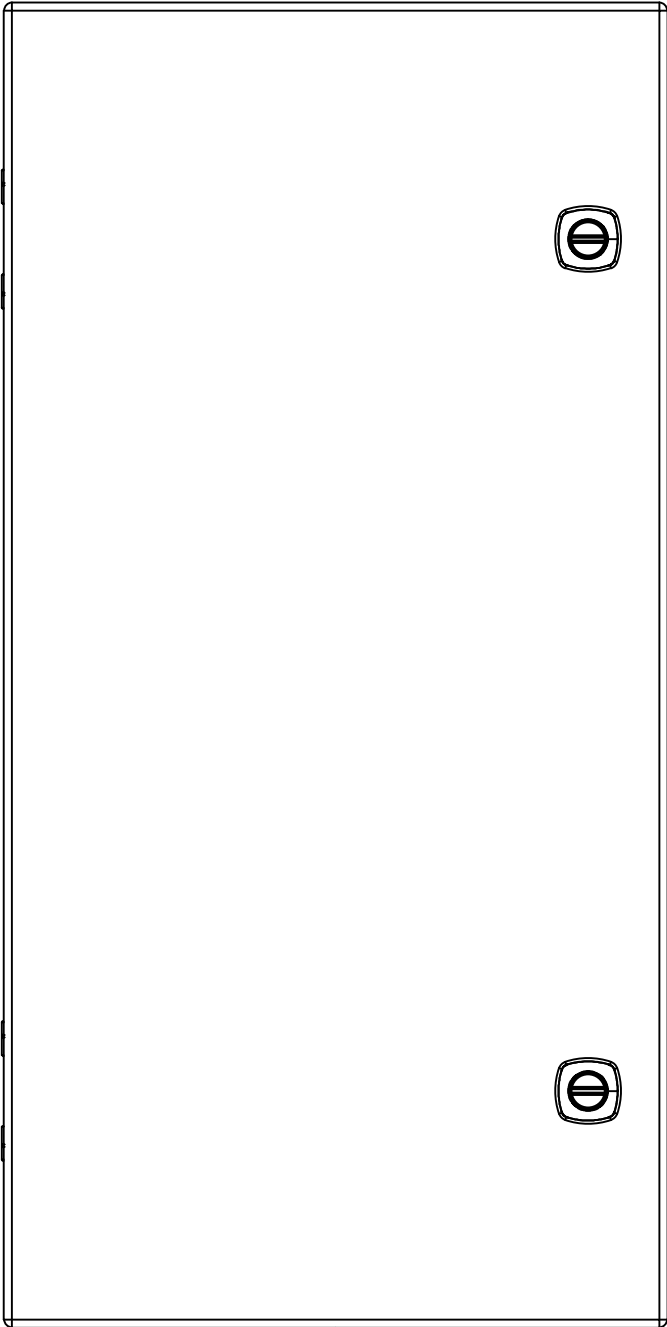
BACK



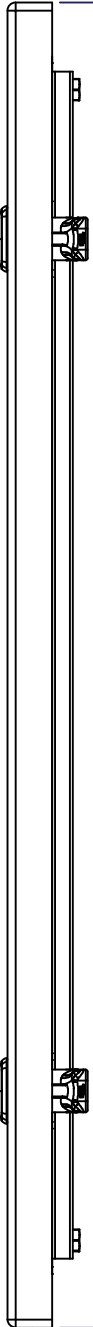
BOTTOM



LEFT



FRONT



RIGHT

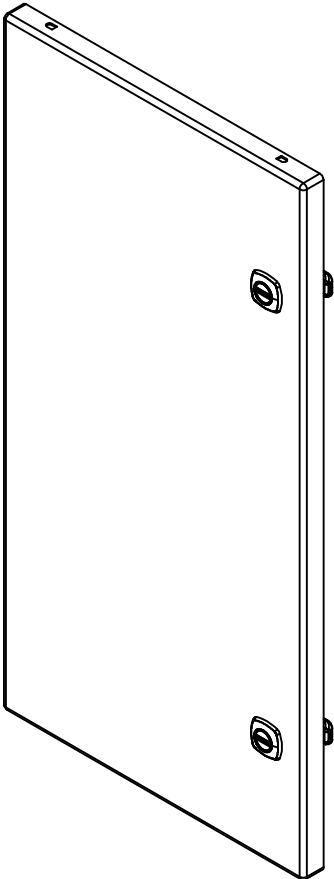
0.000
0.800

0.000

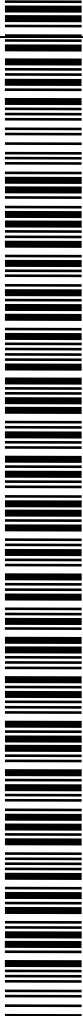
11.918

23.803

0.000



Isometric View

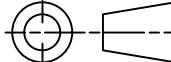


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESTH 24" x 12" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESTH241206NOIPC

Rev.

8

0

16

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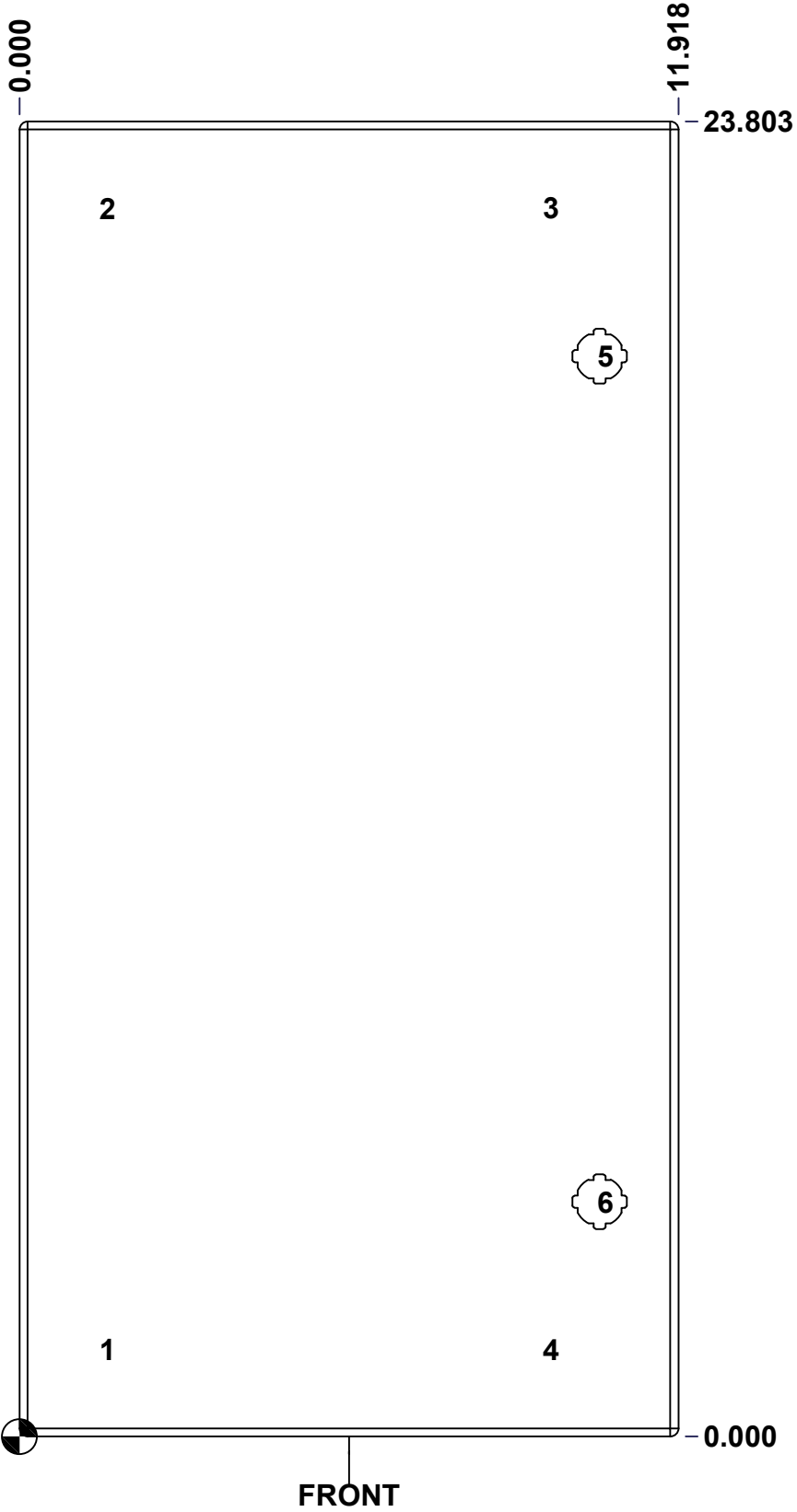
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	9.517	22.236	STUD M6 x 18mm (Inside)
4	9.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	10.494	19.553	880 SCQ4-SL
6	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESTH 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESTH241206NOIPC	0	16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

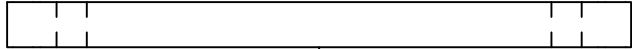
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP

0.000

10.394

22.394

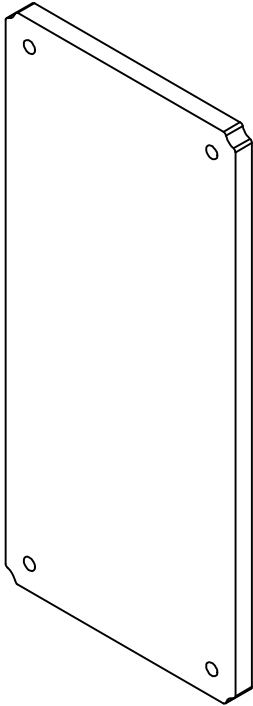
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FRONT

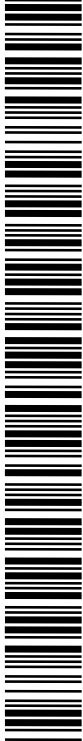
0.000

0.750

RIGHT



Isometric View

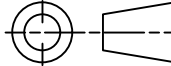


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description

Detail Rev.

5412ESTH 24" x 12" Back Insulation

Part Number Numéro Pièce

Rev. 11

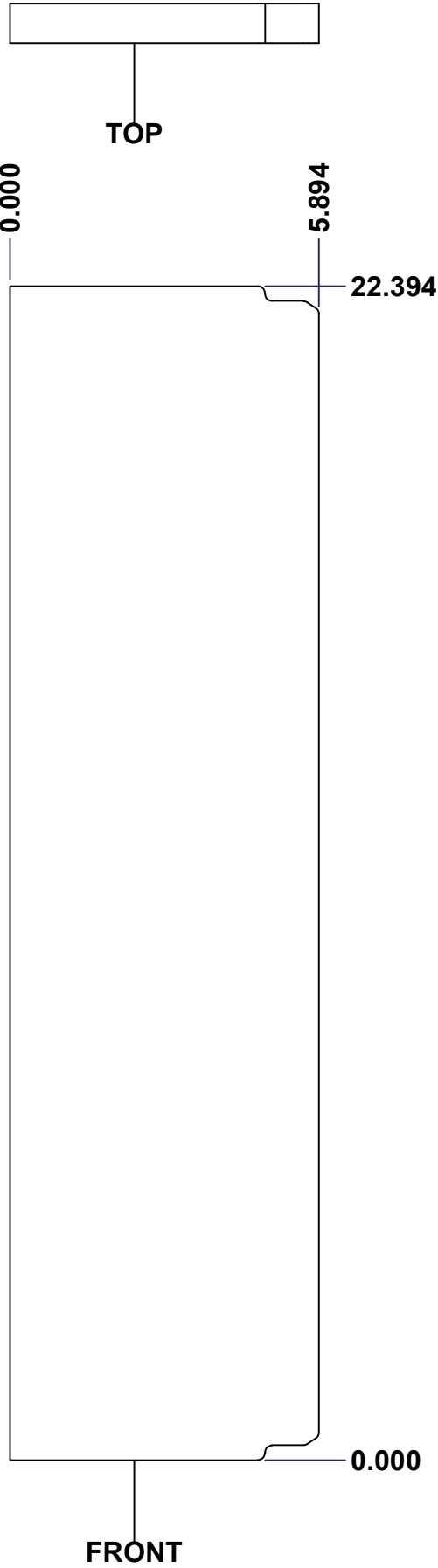
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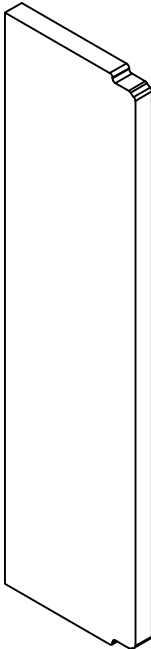
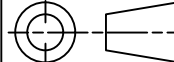
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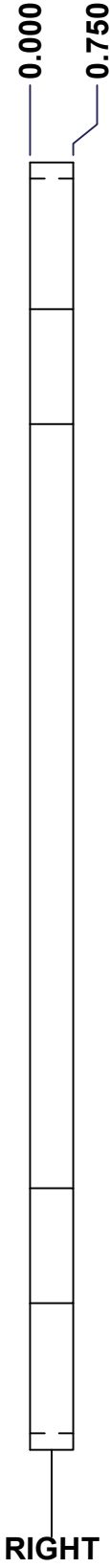
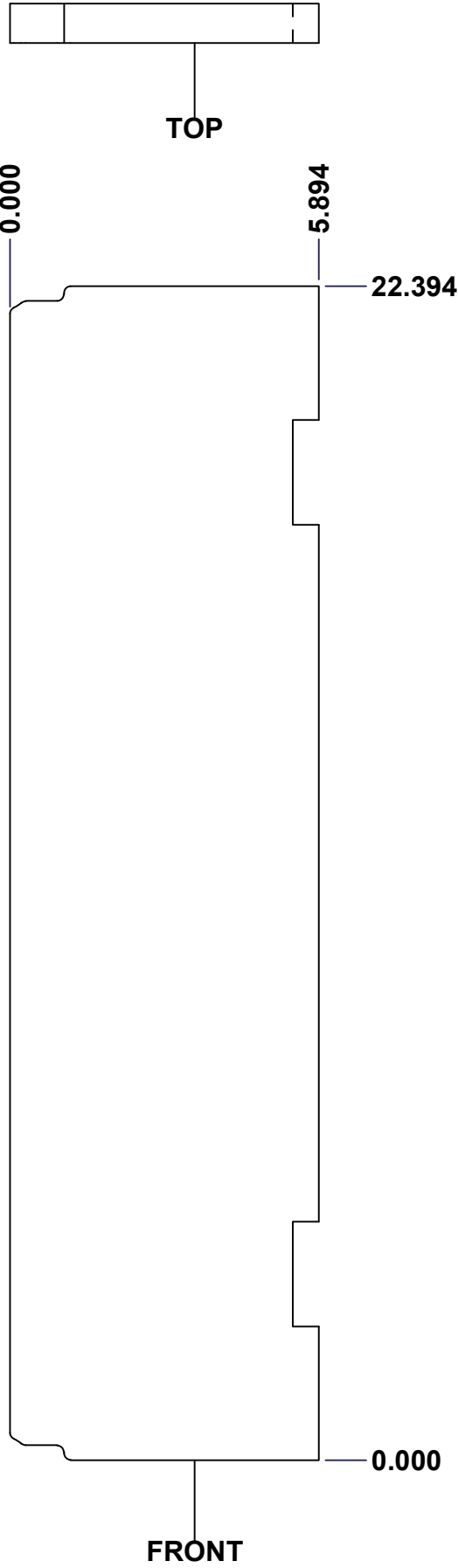


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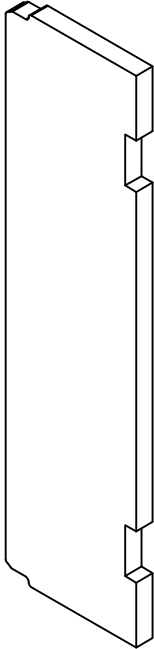
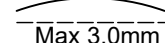
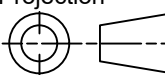
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESTH 24" x 12" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESTH241206NOIPI-LS		0	16

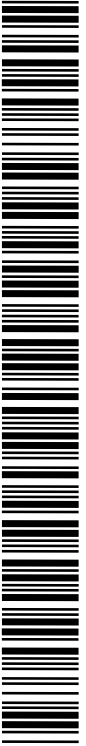
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No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESTH 24" x 12" Right Insulation			
Part Number Numéro Pièce		Rev.	13
		0	16



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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



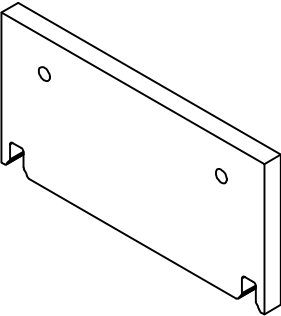
TOP



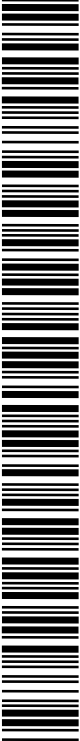
FRONT



RIGHT



Isometric View

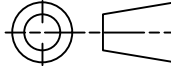


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESTH 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESTH241206NOIPI-TP

Rev. 14

0

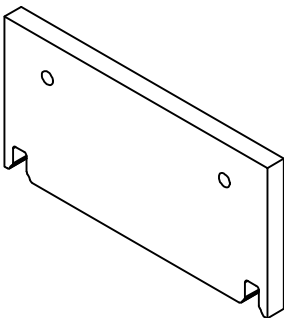
16

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Isometric View

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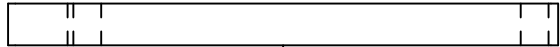


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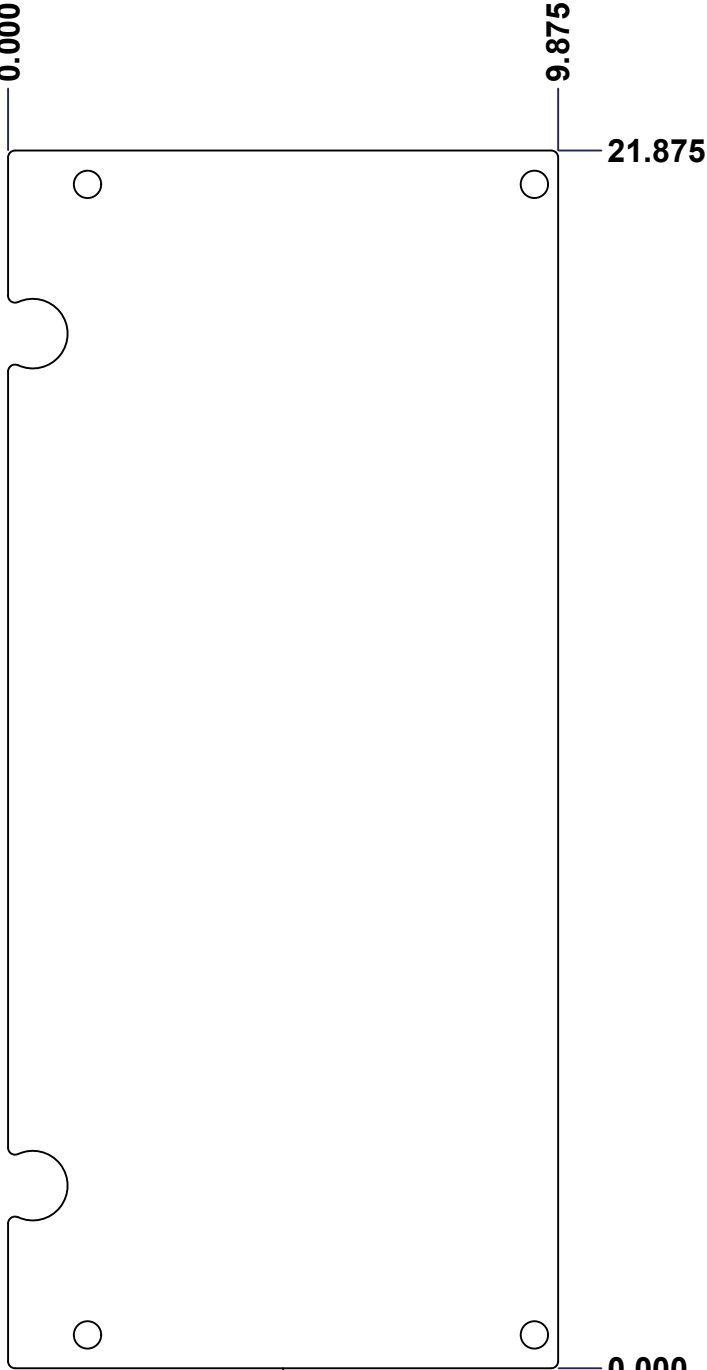
Tolerance $\pm 1/32$ " unless otherwise specified

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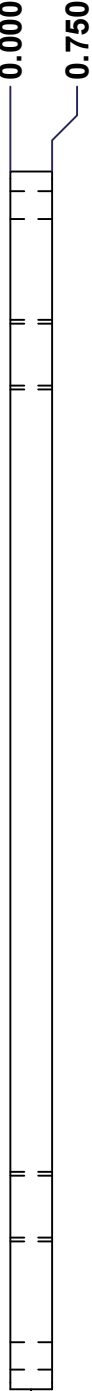
Tolérance $\pm 1/32$ " sauf spécification contraire



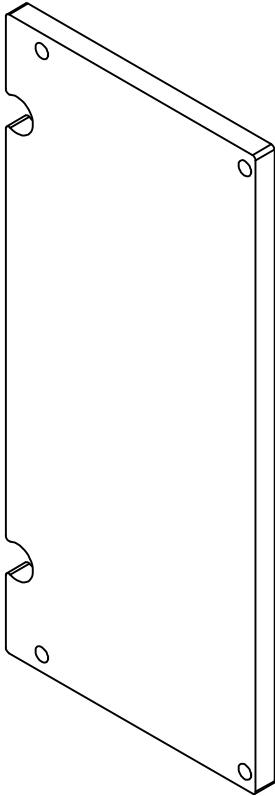
TOP



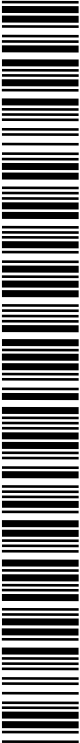
FRONT



RIGHT



Isometric View



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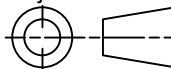


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESTH 24" x 12" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESTH241206NOIP-C

Rev.

16

0

16

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