

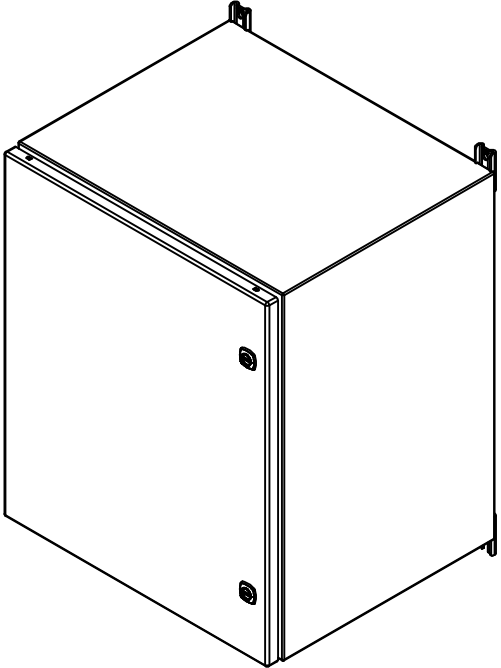
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

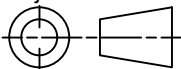


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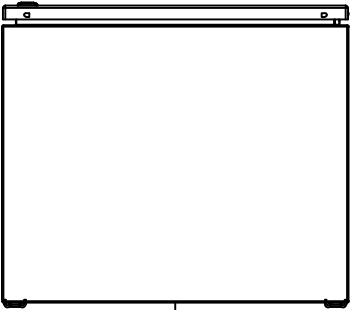
Flatness
Aplatissement

Max 3.0mm

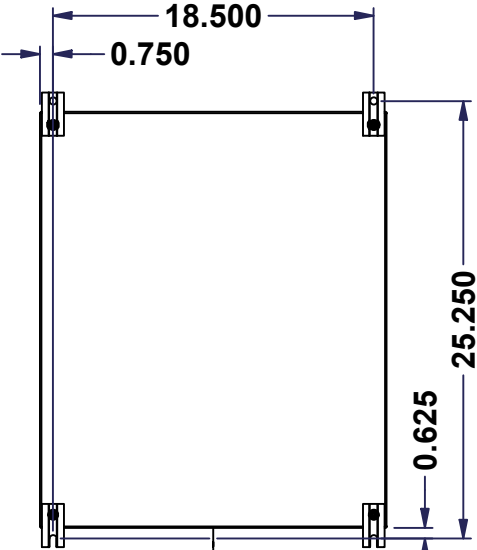
Projection



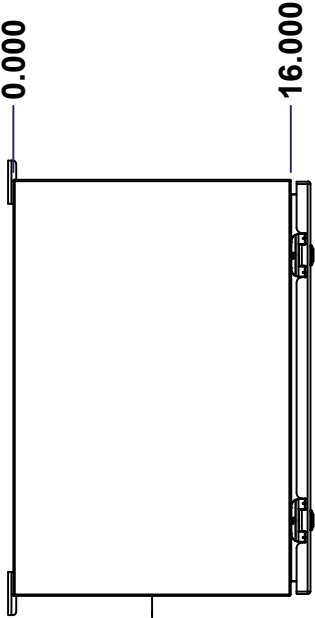
Customer Client		Date	
Drawn By Dessiné Par		Date 24-Mar-14	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESTH 24" x 20" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
5412ESTH242016			0



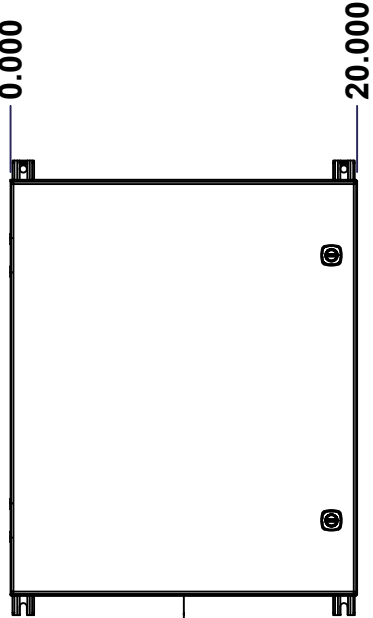
TOP



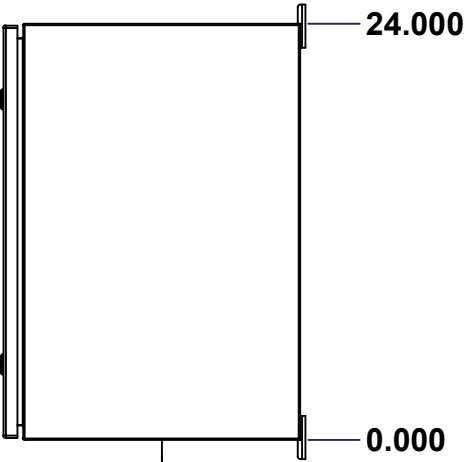
BACK



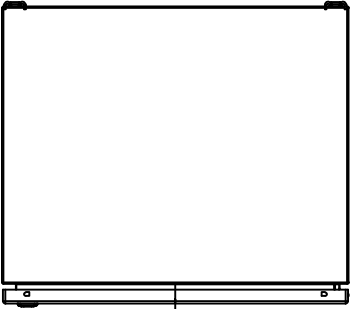
LEFT



FRONT



RIGHT

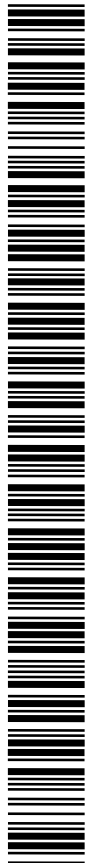


BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



Isometric View

Part Number Numéro Pièce 5412ESTH242016	Rev. 0	2 16
--	------------------	---------

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2420G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESTH242016C	0	5412ESTH 24" x 20" Cover
1	5412ESTH242016B	0	5412ESTH 24" x 20" x 16" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

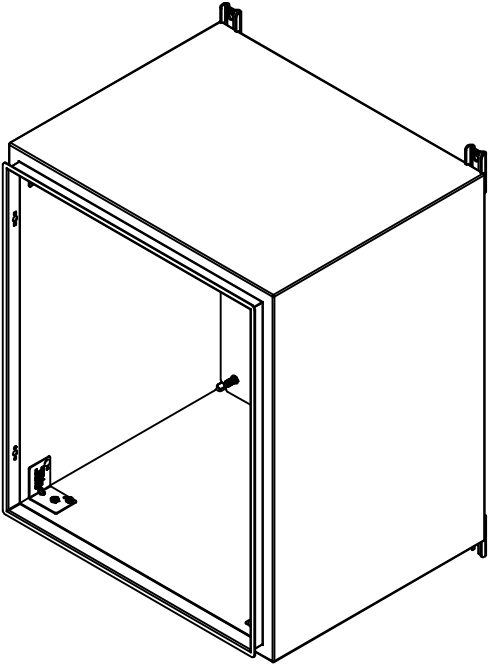
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Tolerance $\pm 1/32$ " unless otherwise specified

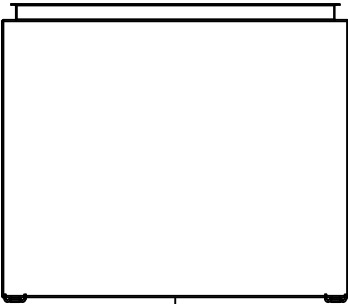
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Tolérance $\pm 1/32$ " sauf spécification contraire

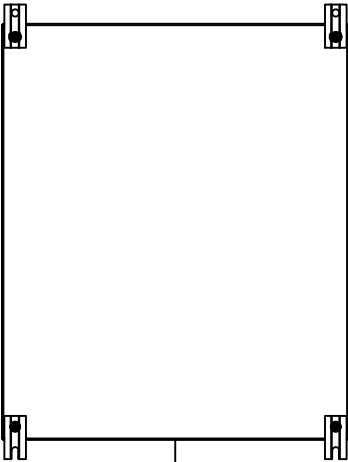
No.	Revisions	Date	By/Par



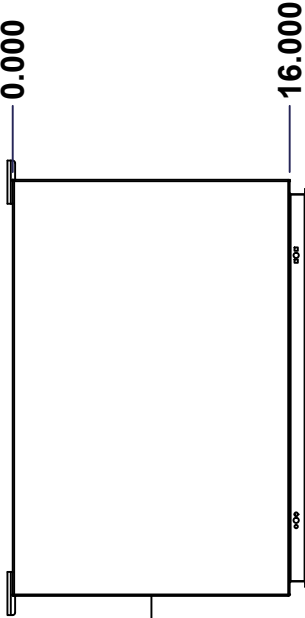
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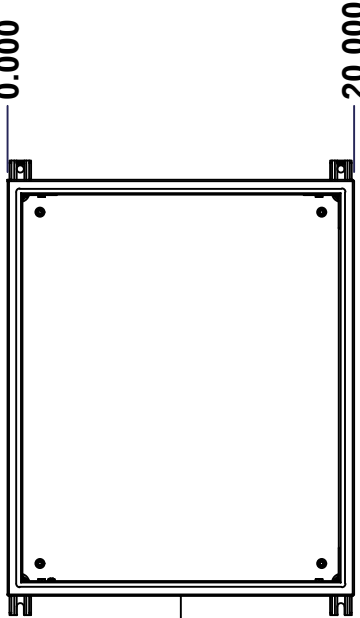
TOP



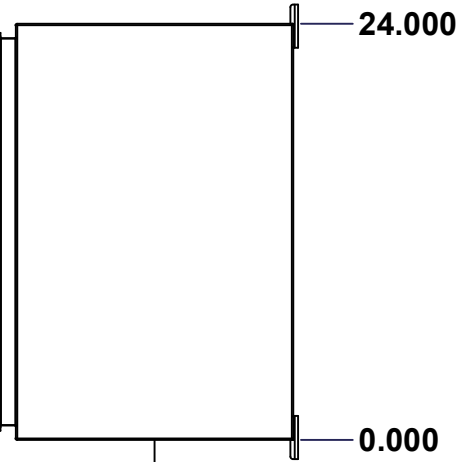
BACK



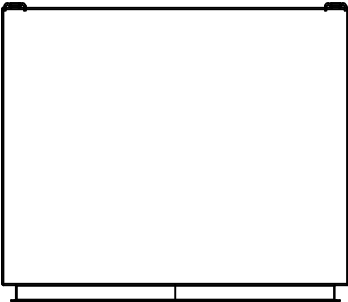
LEFT



FRONT



RIGHT



BOTTOM

Isometric View

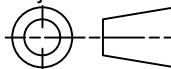


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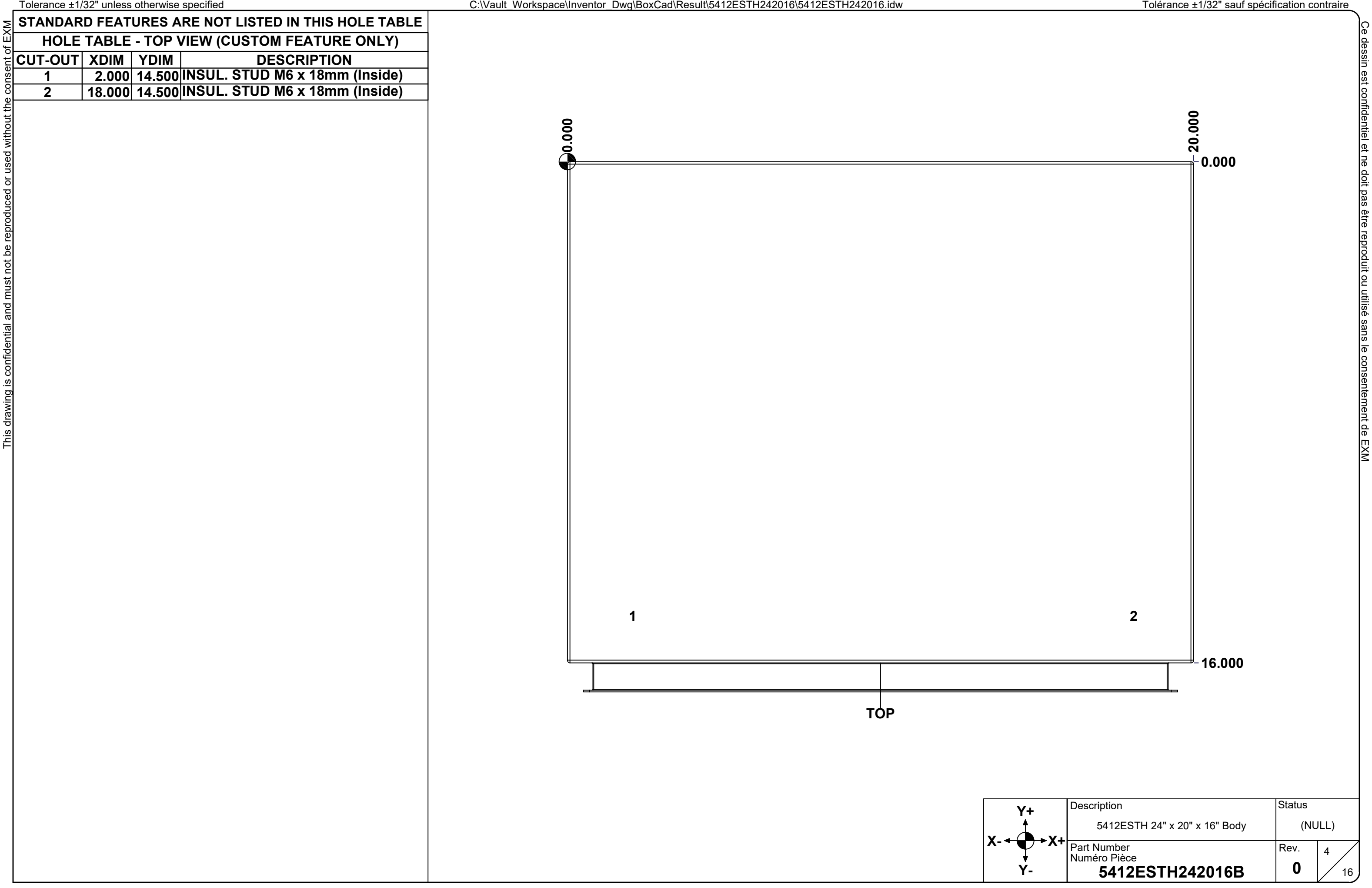
Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 24-Mar-14	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESTH 24" x 20" x 16" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESTH242016B			16



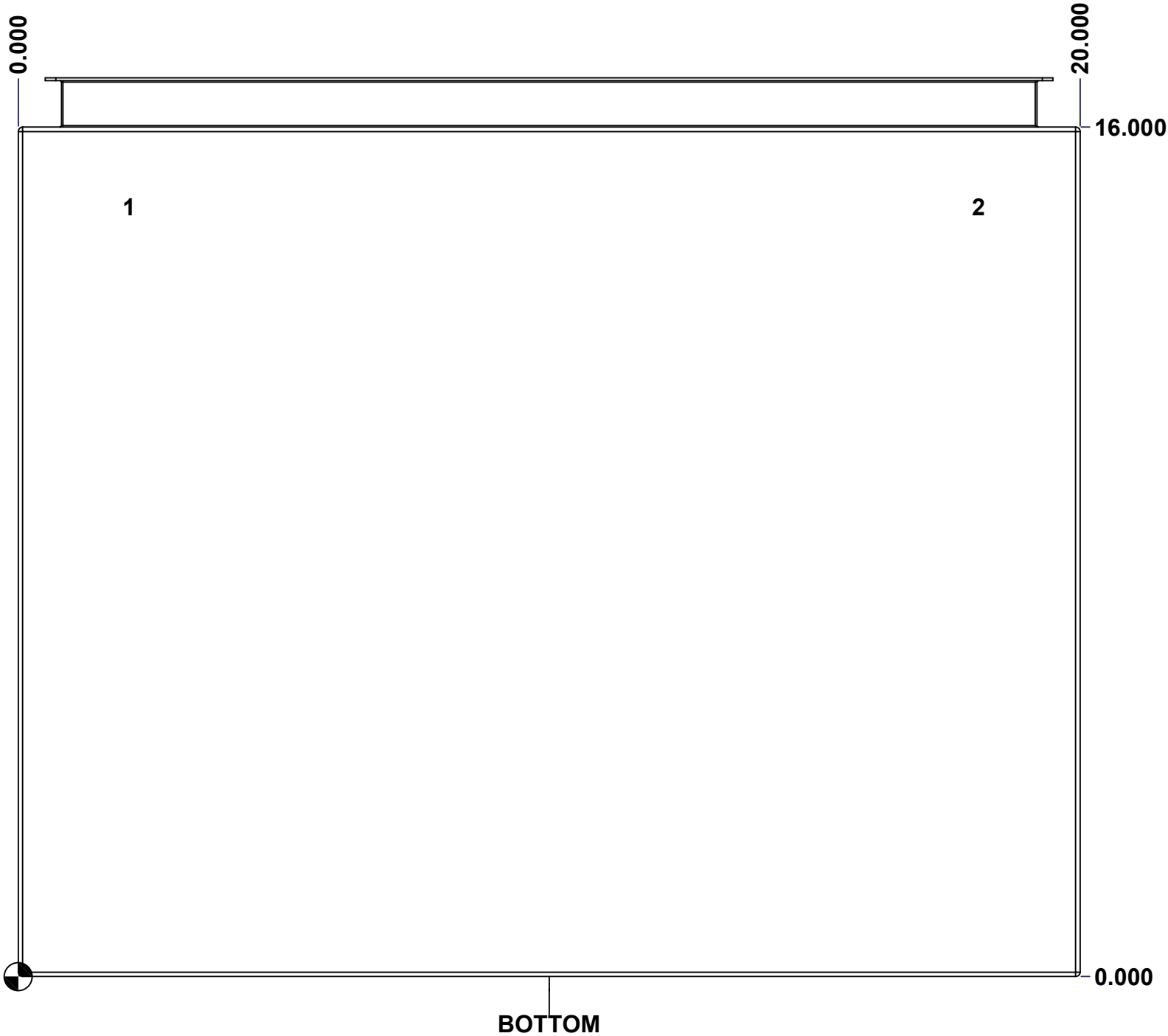
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESTH 24" x 20" x 16" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	5
	5412ESTH242016B		0	16

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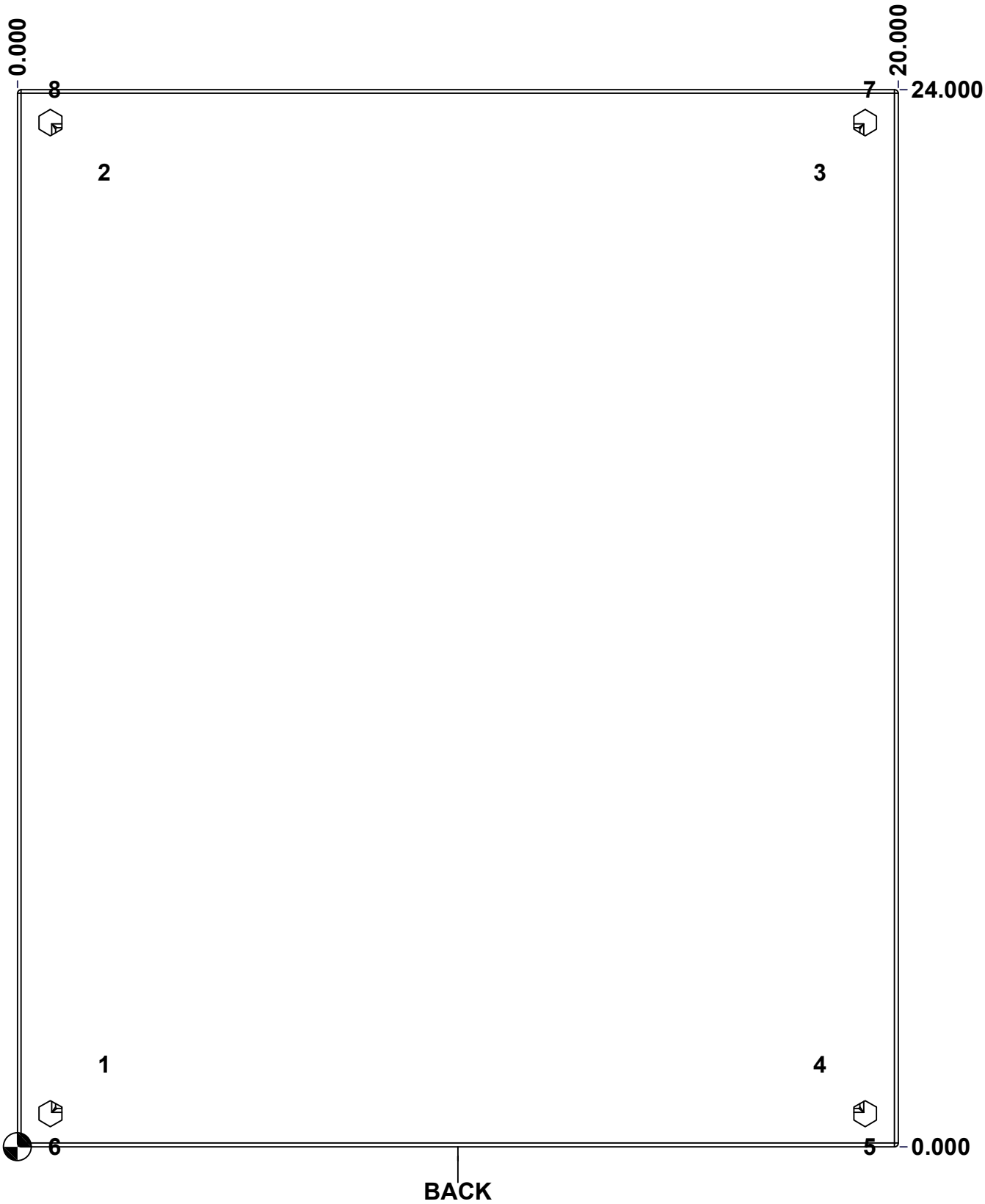
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESTH 24" x 20" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESTH242016B	0	16

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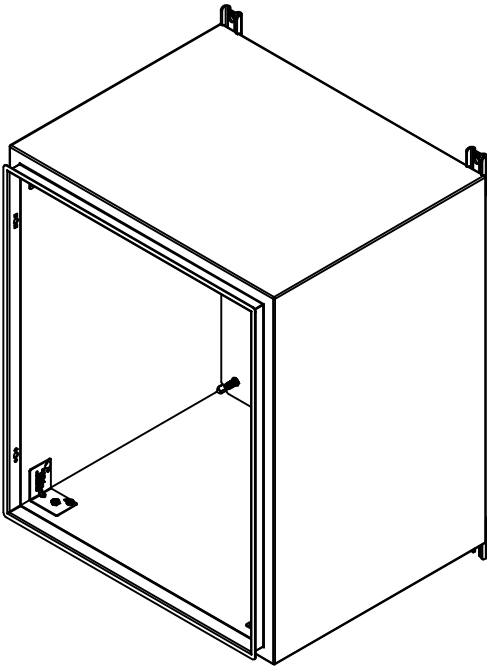
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESTH242016I-RS	0	5412ESTH 24" x 20" Right Insulation
1	5412ESTH242016I-LS	0	5412ESTH 24" x 20" Left Insulation
1	5412ESTH242016I-BT	0	5412ESTH 24" x 20" Top and Bottom Insulation
1	5412ESTH242016I-TP	0	5412ESTH 24" x 20" Top and Bottom Insulation
1	5412ESTH242016I-B	0	5412ESTH 24" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESTH242016B-P	0	5412ESTH 24" x 20" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			

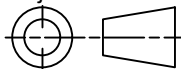


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 24-Mar-14	
Material Matière		BoxCad: BoxCad	
		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESTH 24" x 20" x 16" Body	

Part Number Numéro Pièce	Rev.	7
5412ESTH242016B	0	16

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Tolerance ±1/32" unless otherwise specified

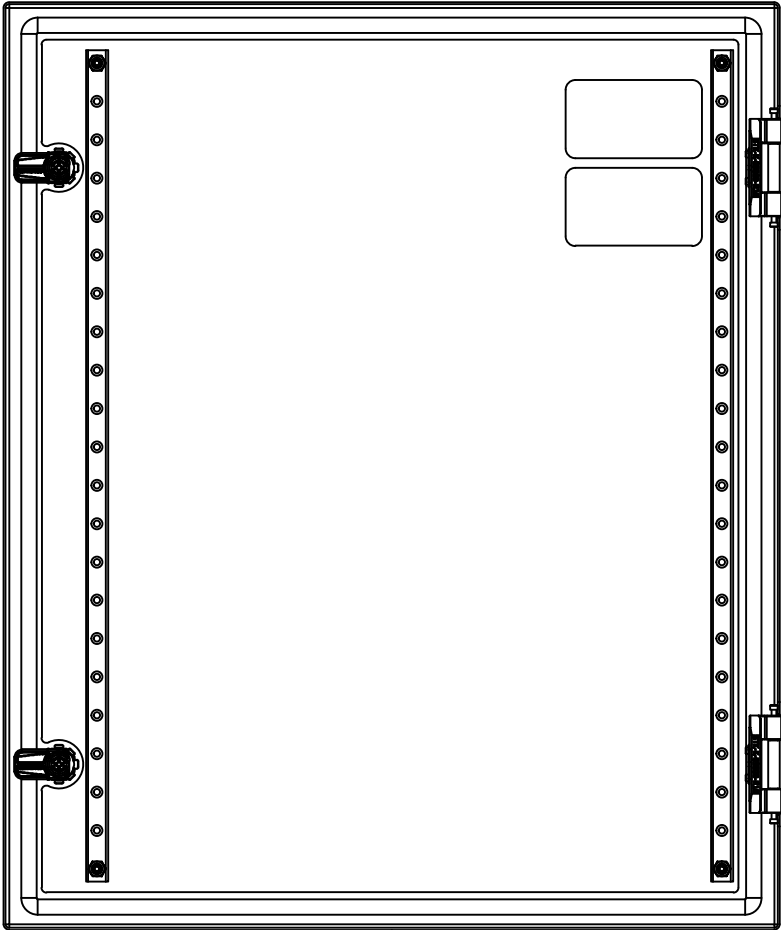
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Tolérance ±1/32" sauf spécification contraire

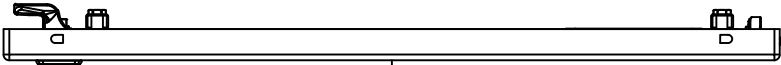
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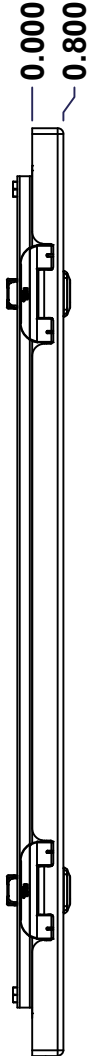
TOP



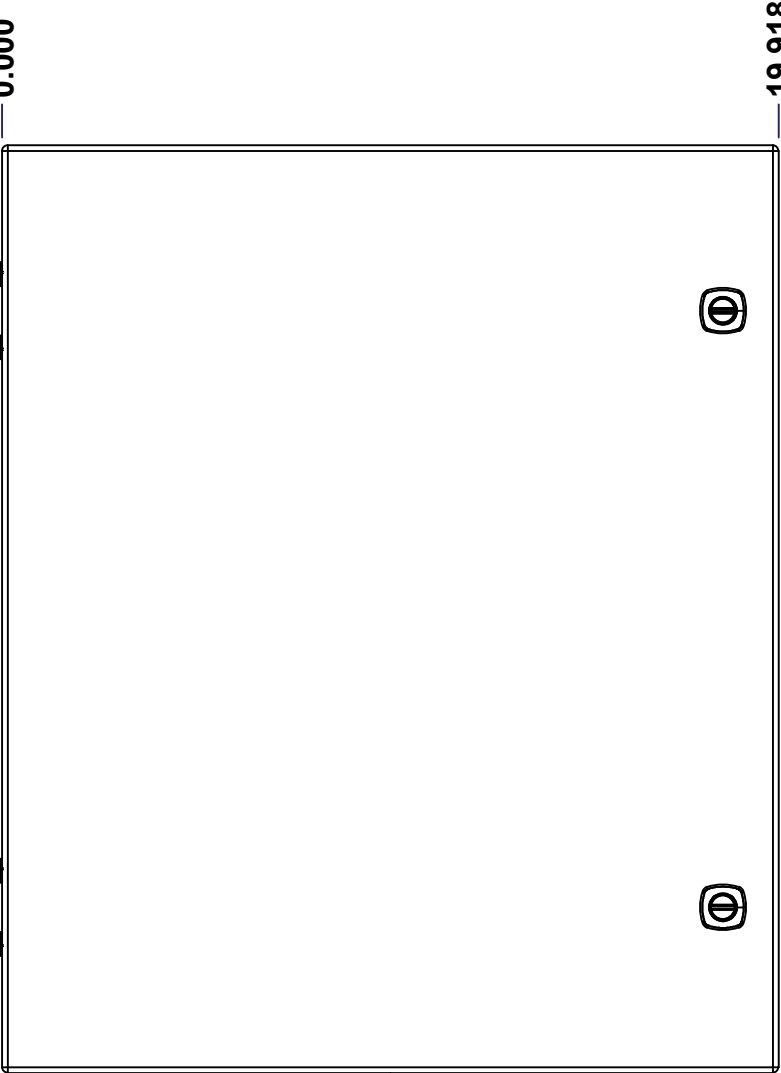
BACK



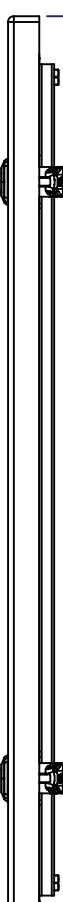
BOTTOM



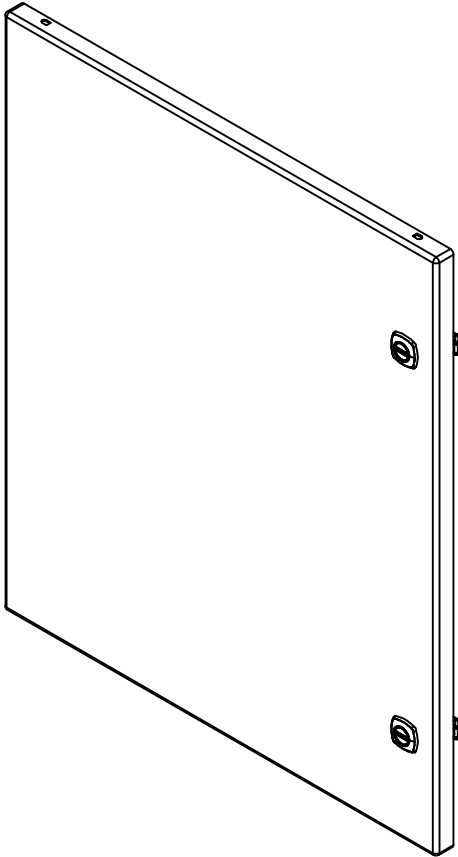
LEFT



FRONT



RIGHT



Isometric View

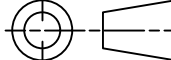


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESTH242016C

Rev.

8

0

16

SEE BILL OF MATERIAL ON LAST PAGE

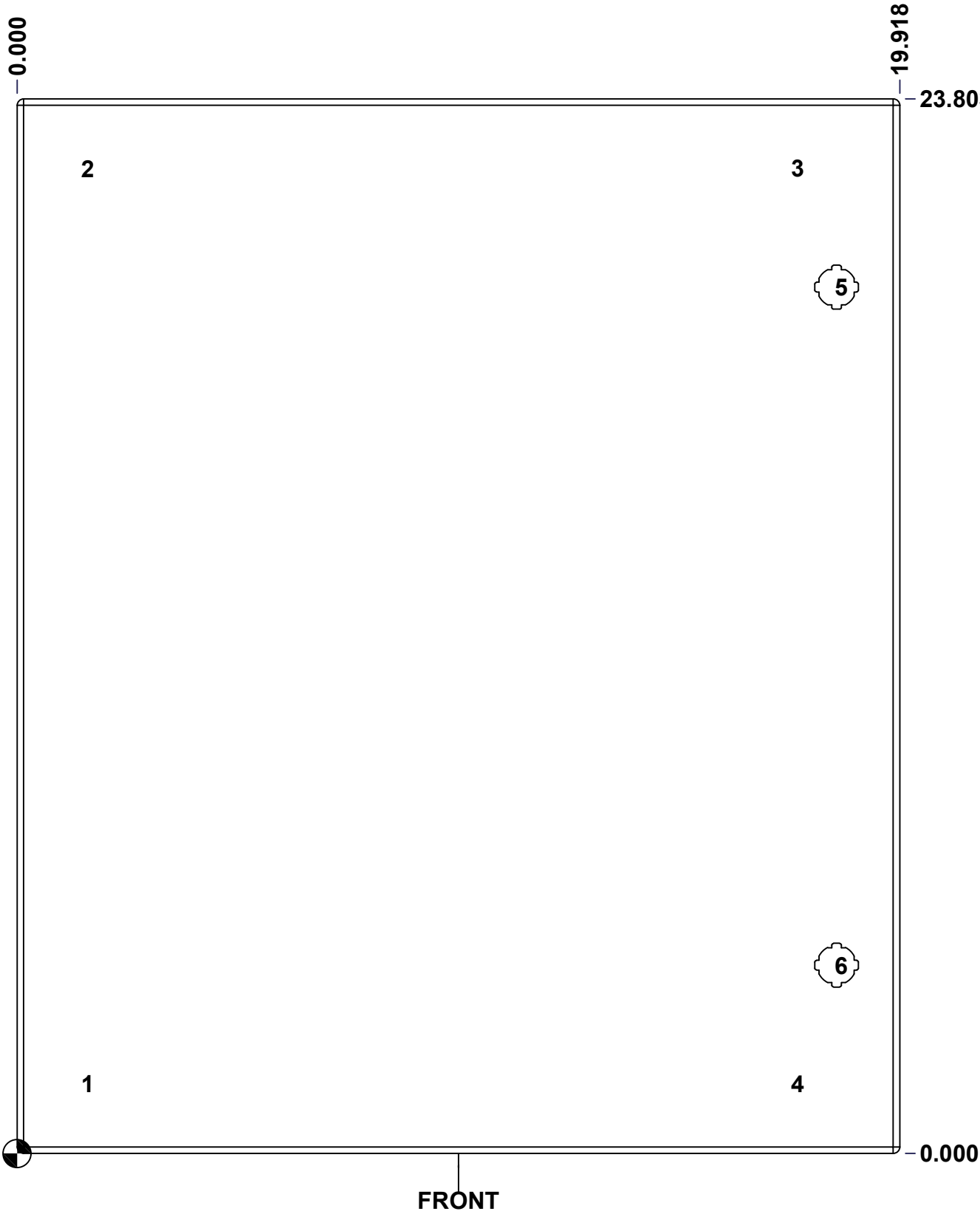
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	18.494	19.553	880 SCQ4-SL
6	18.494	4.250	880 SCQ4-SL



	Description 5412ESTH 24" x 20" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESTH242016C	Rev. 0	9 16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

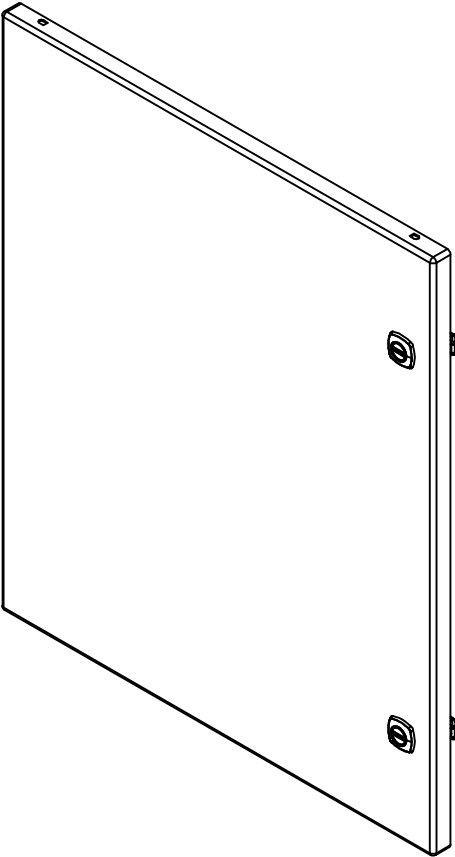
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No.

Revisions

Date

By/Par



Isometric View





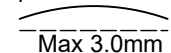
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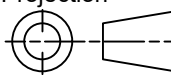
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 24-Mar-14

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESTH 24" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESTH242016C

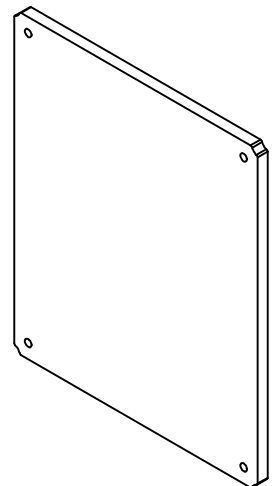
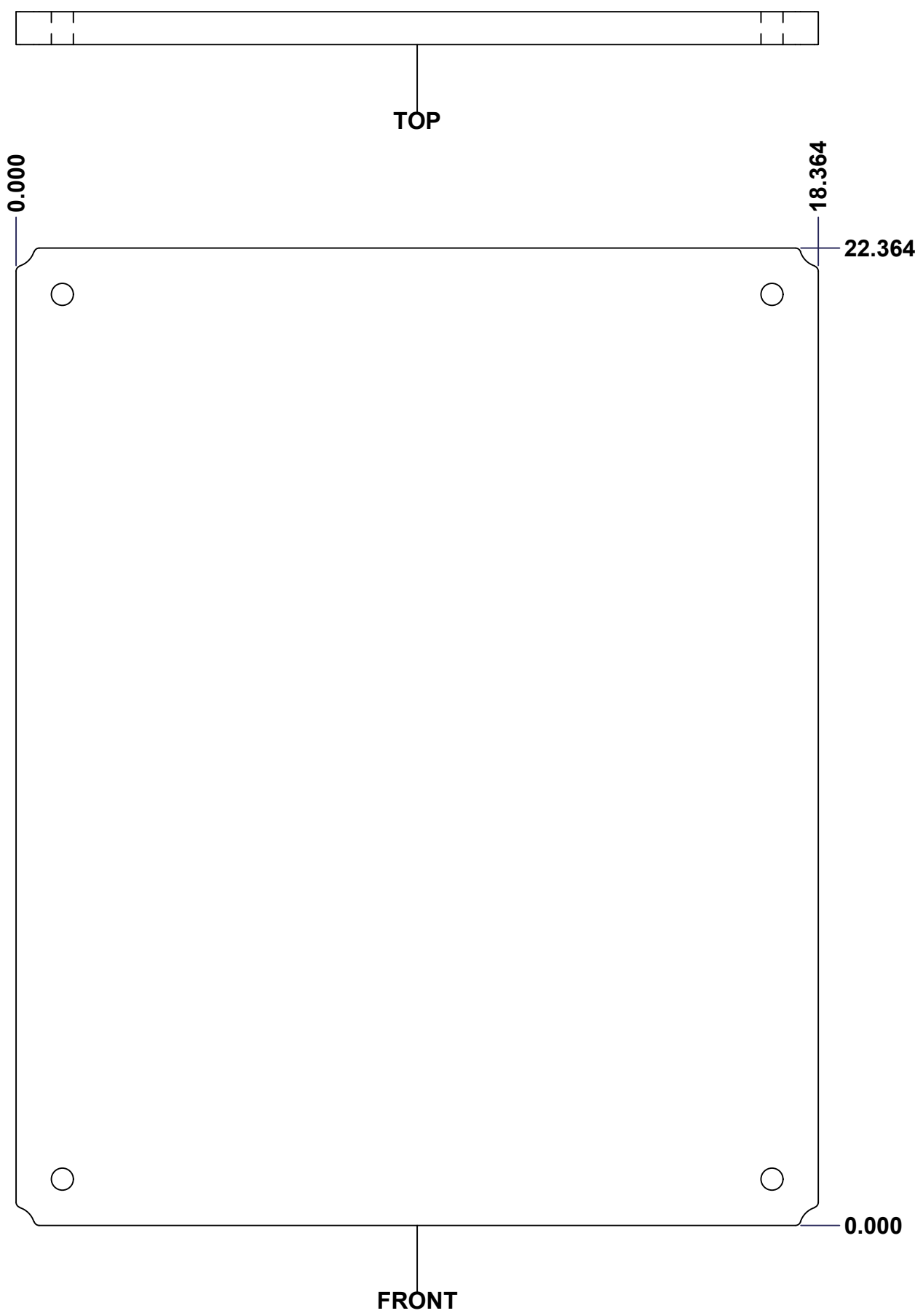
Rev.

10

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
1	5412ESTH242016I-C	0	5412ESTH 24" x 20" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESTH242016G	0	5412ESTH 24" x 20" Cover Gasket Part
1	5412ESTH242016C-P	0	5412ESTH 24" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes
Date 23-Jan-07
Material Matière Polyisocyanurate

Color Couleur Aluminum
Finish Fini N/A

Description
5412ESTH 24" x 20" Back Insulation

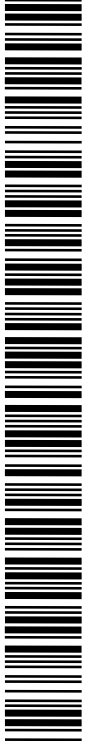
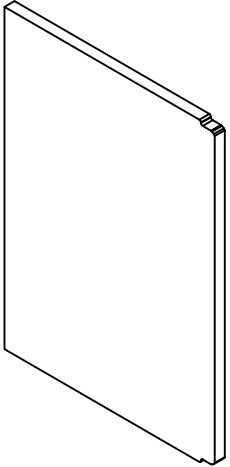
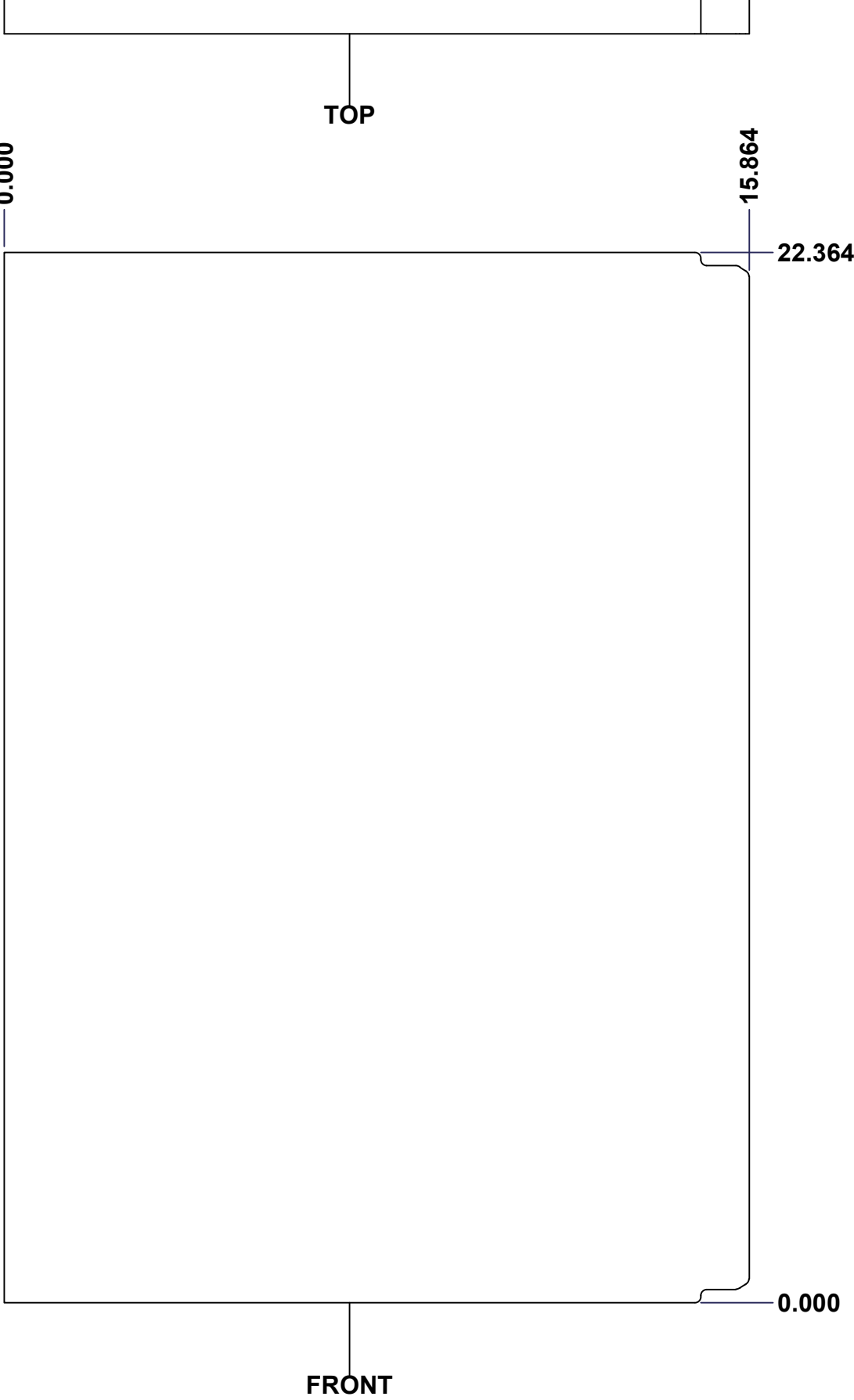
Detail Rev.

Part Number
Numéro Pièce
5412ESTH242016I-B

Rev. 11
0 16

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Isometric View

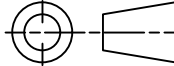


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESTH 24" x 20" Left Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESTH242016I-LS

Rev.

12

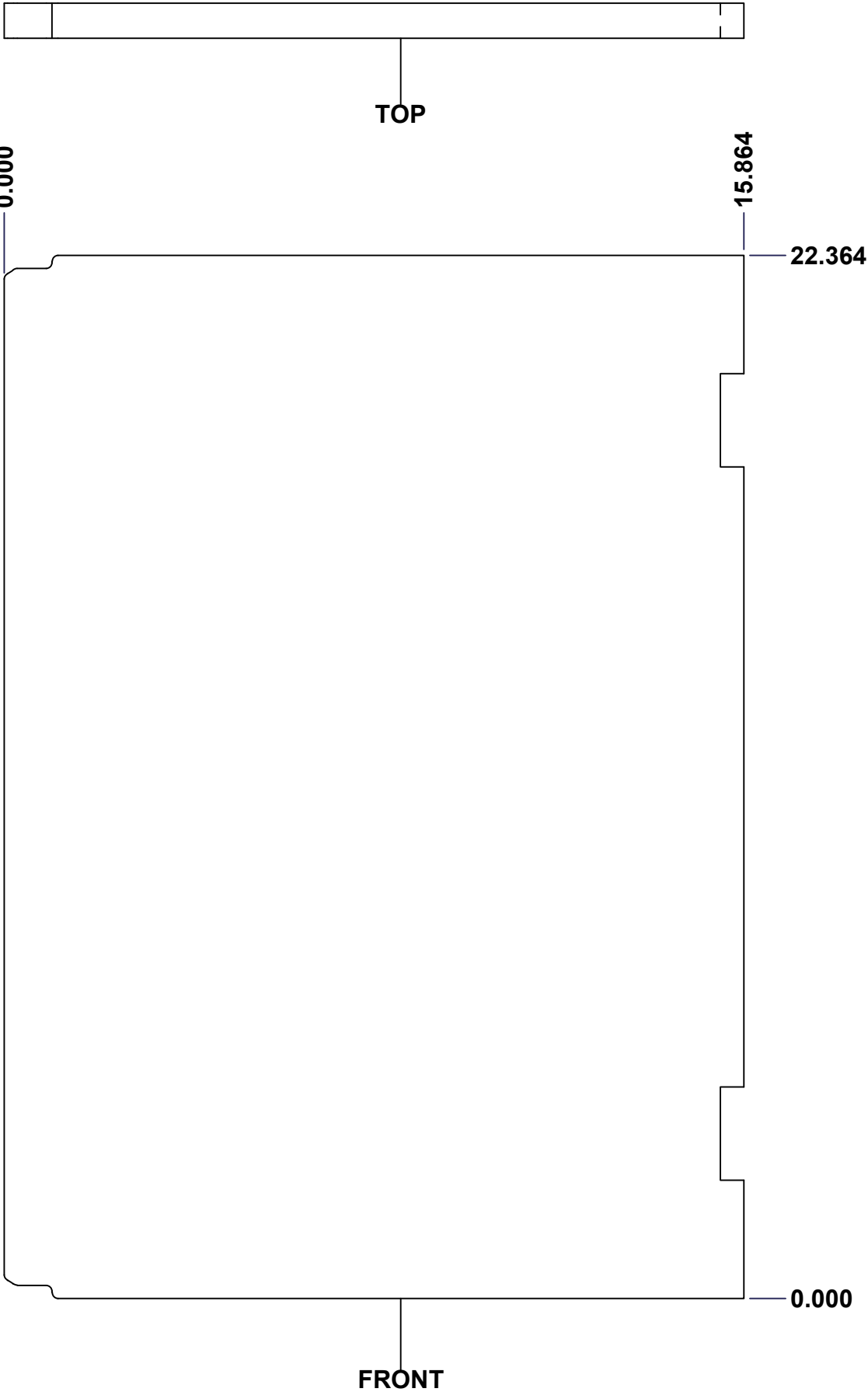
0

16

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No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement

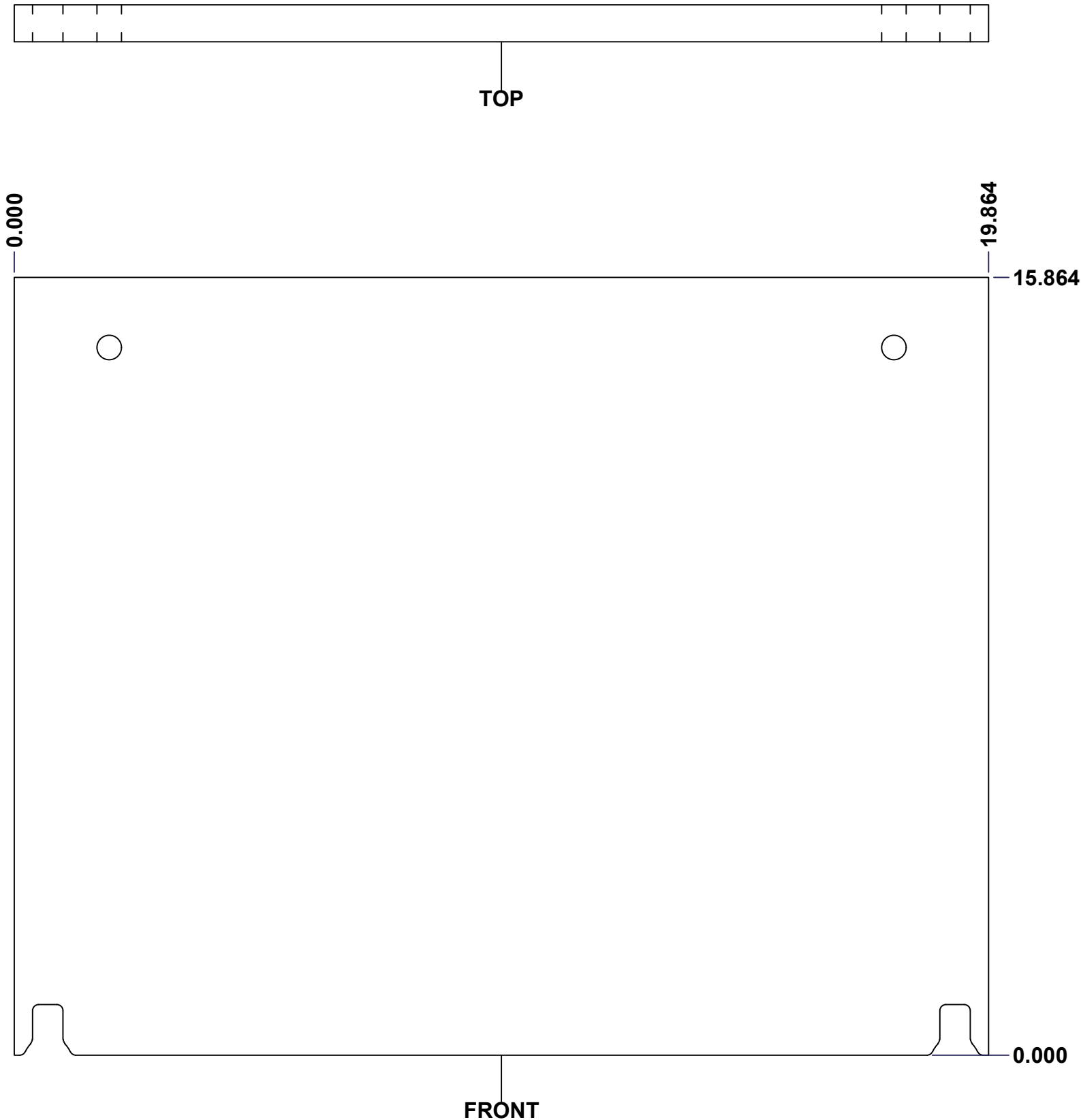
Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESTH 24" x 20" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESTH242016I-RS			Rev. 13
			16

Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



[illegible]

0.000

19.864

0.000

0.750

A perspective view of a rectangular panel. It features two circular holes, one near the top-left corner and one near the top-right corner. The panel is secured by four corner fasteners, which appear to be L-shaped brackets, one at each corner.





RIGHT

FRONT



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Flatness	
Aplatissement	

Max 3.0mm

Projection	
------------	--

Customer Client	
--------------------	--

Date _____

Client	
Drawn By	
Dessiné Par	

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color	
Couleur	

Aluminum

Finish
Fini

N/A

Description

5412ESTH 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number Numéro Pièce	
-----------------------------	--

Rev.

5 /

5412ESTH242016I-BT

D

5)

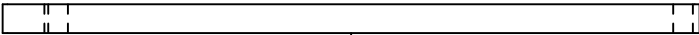
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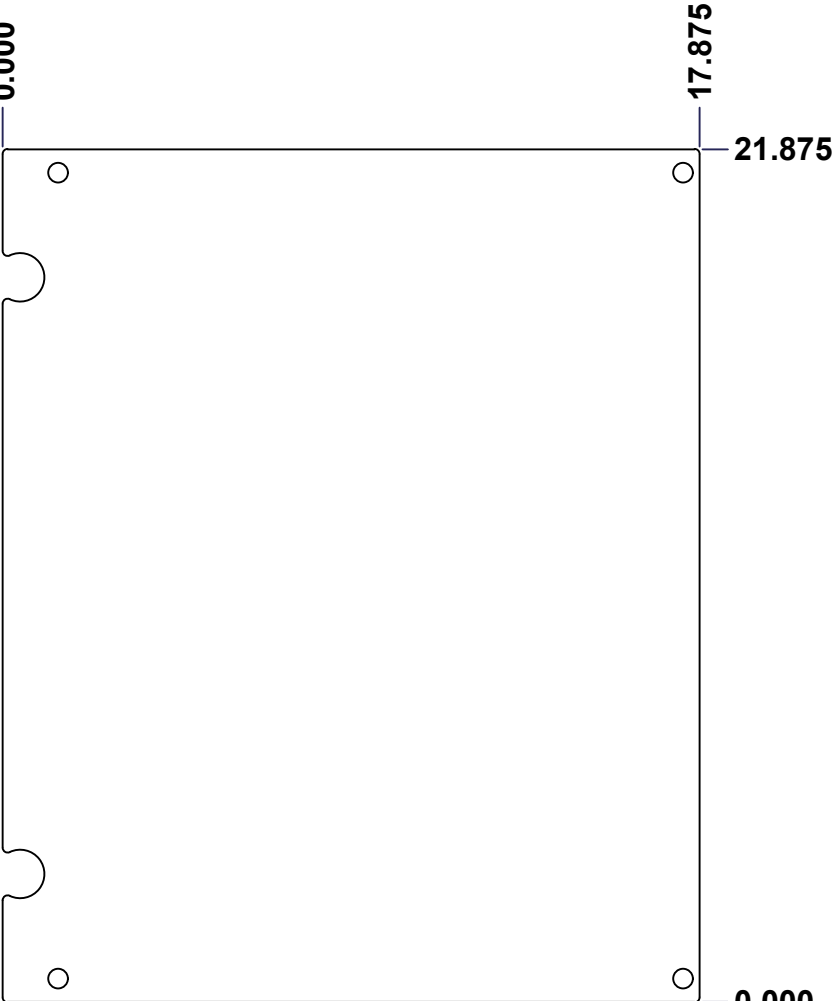
Tolerance $\pm 1/32$ " unless otherwise specified

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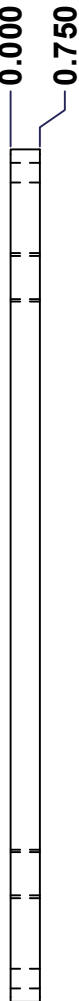
Tolérance $\pm 1/32$ " sauf spécification contraire



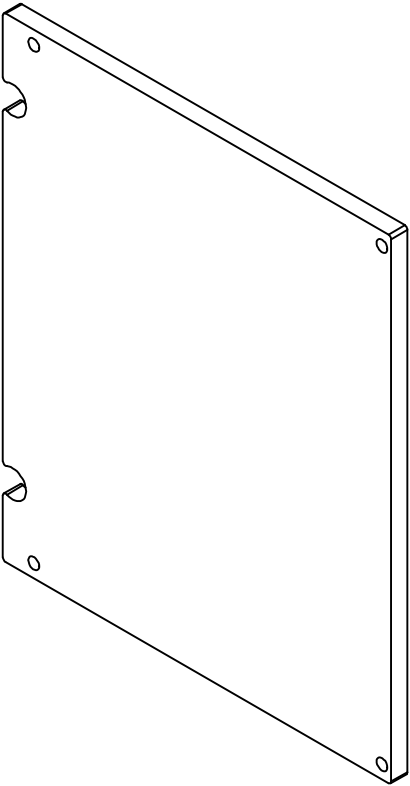
TOP



FRONT



RIGHT



Isometric View



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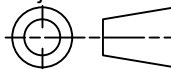


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESTH 24" x 20" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESTH242016I-C

Rev. 0

16

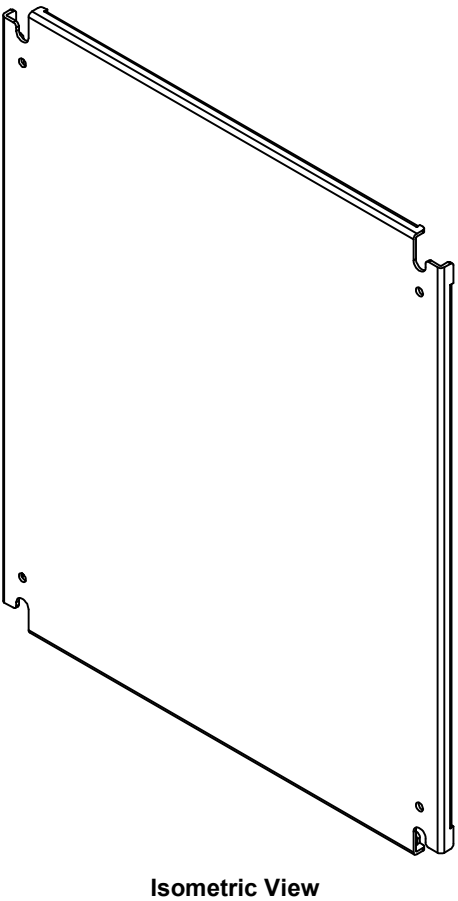
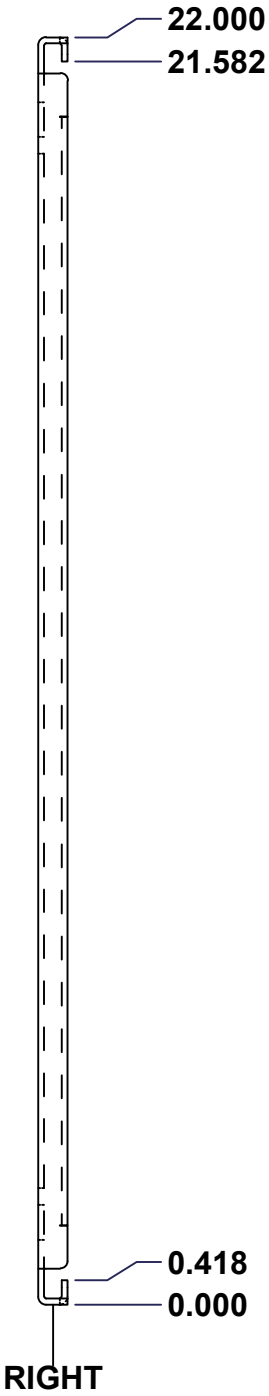
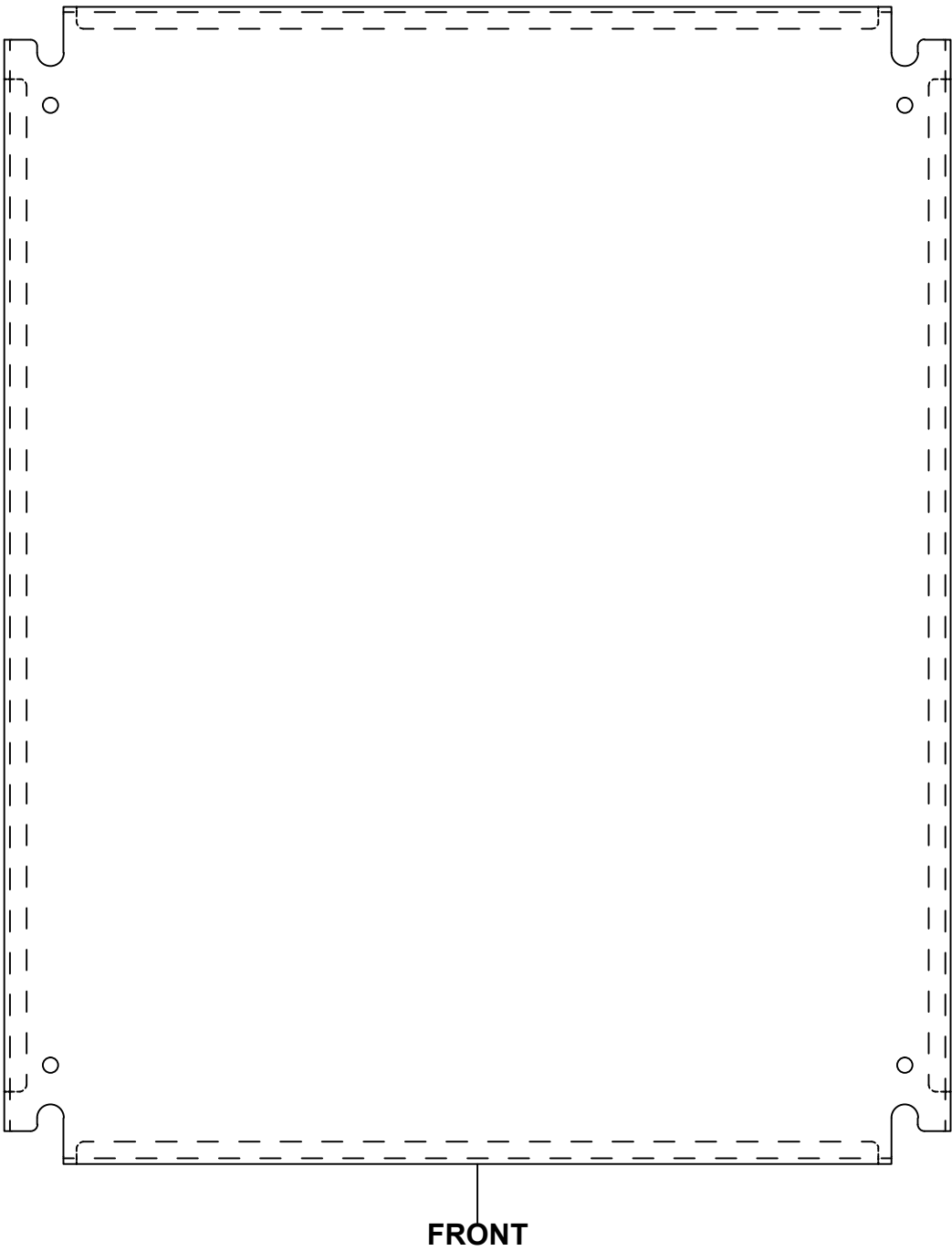
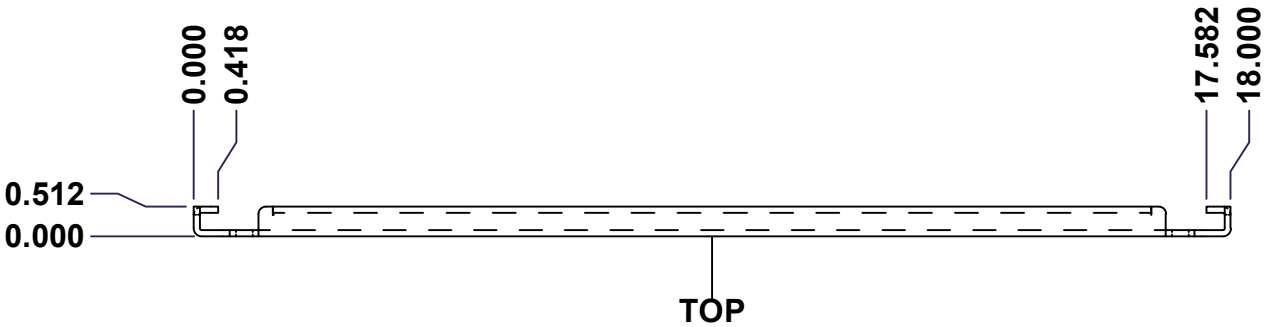
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Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire

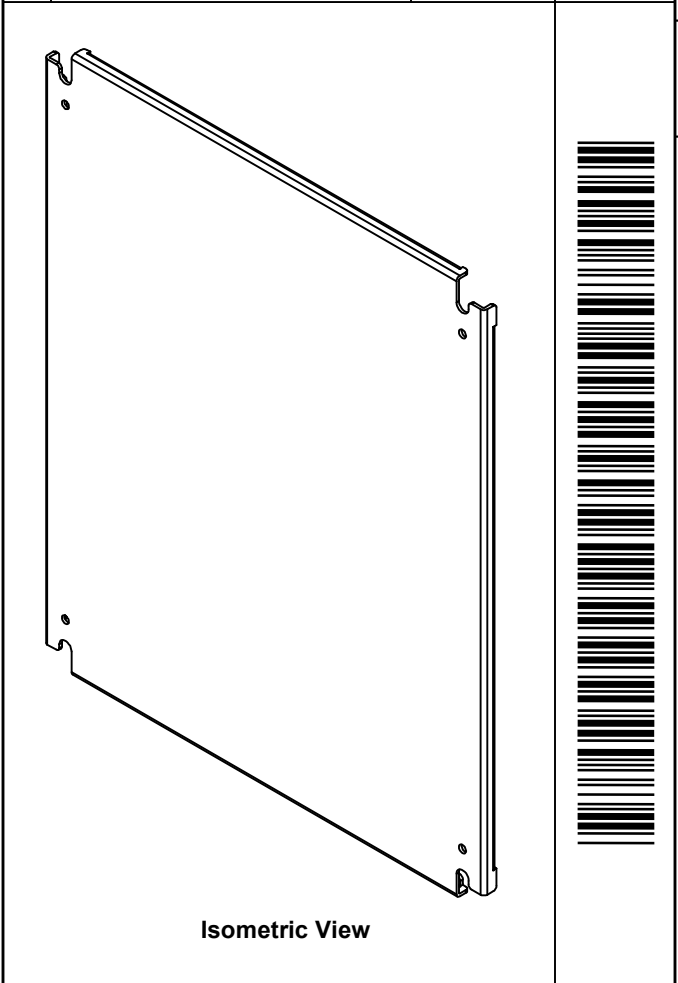


No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		 Max 3.0mm
Customer Client Drawn By Dessiné Par BoxCad Material Matière See Part List		Projection
Color Couleur See Part List		Date 23-Jan-07
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2420G		Rev. 0
		1 2

No.	Revisions	Date	By/Par



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