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Tolerance ±1/32" unless otherwise specified

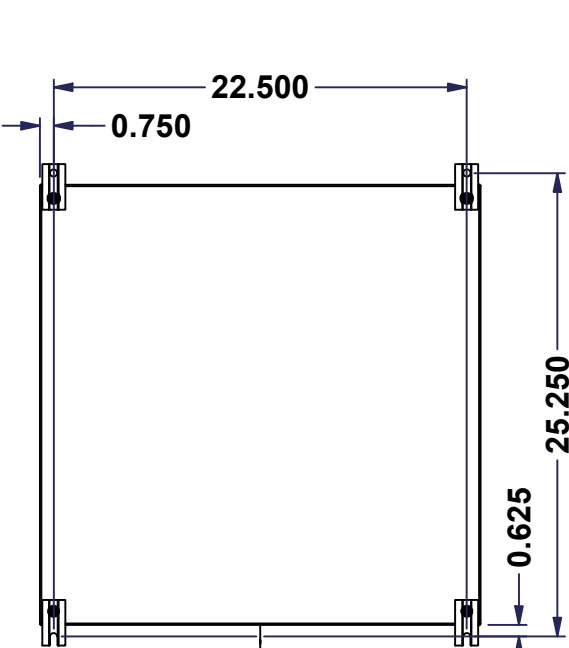
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH242410NOIP\5412ESTH242410NOIP.idw

Tolérance ±1/32" sauf spécification contraire

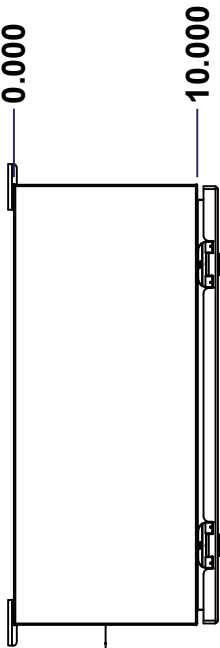
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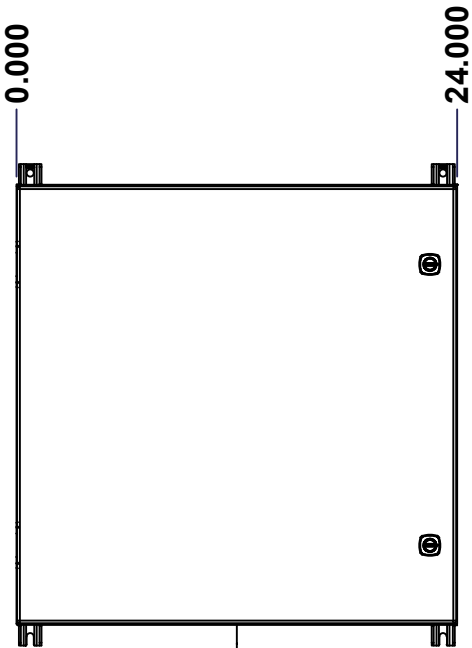
TOP



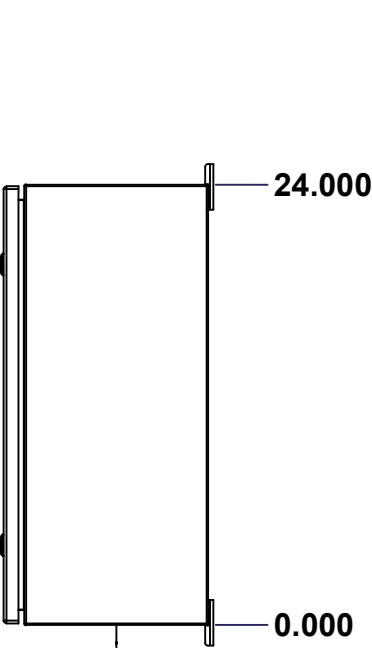
BACK



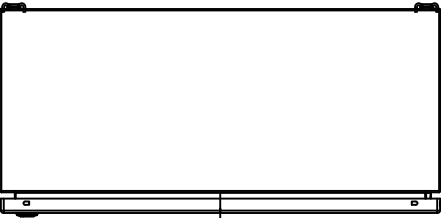
LEFT



FRONT

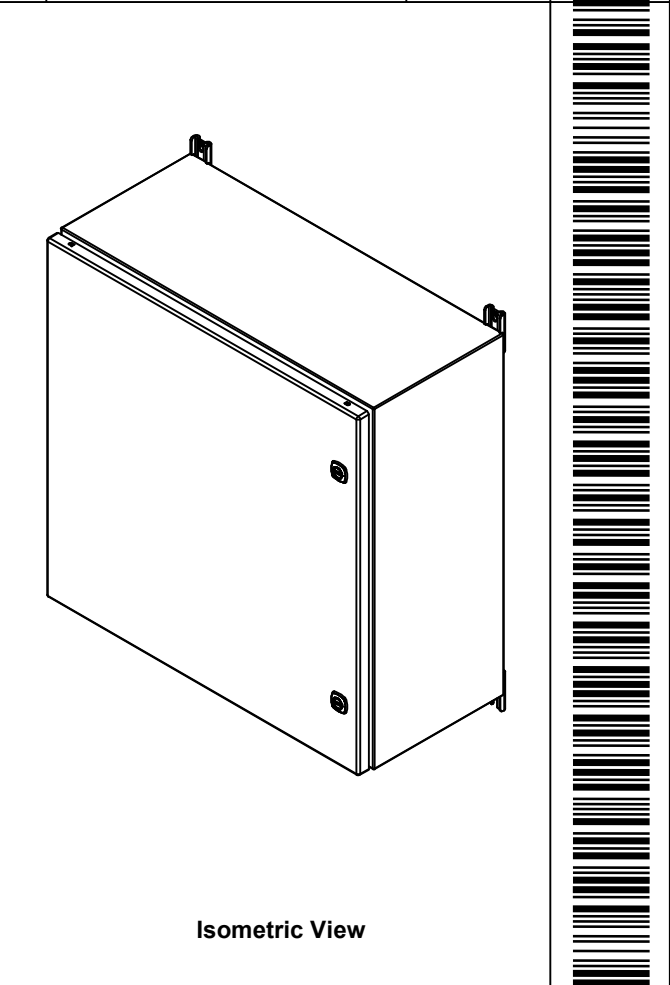


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|     |           |      |        |
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Isometric View

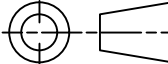


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                                                  |  |                                           |                       |
|--------------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer<br>Client                               |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                          |  | Date 24-Mar-23                            |                       |
| Material<br>Matière                              |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur                                 |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description<br>5412ESTH 24" x 24" x 10" Assembly |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce                      |  | Rev. 0                                    | 1                     |
| SEE BILL OF MATERIAL ON LAST PAGE                |  | 5412ESTH242410NOIP                        | 16                    |

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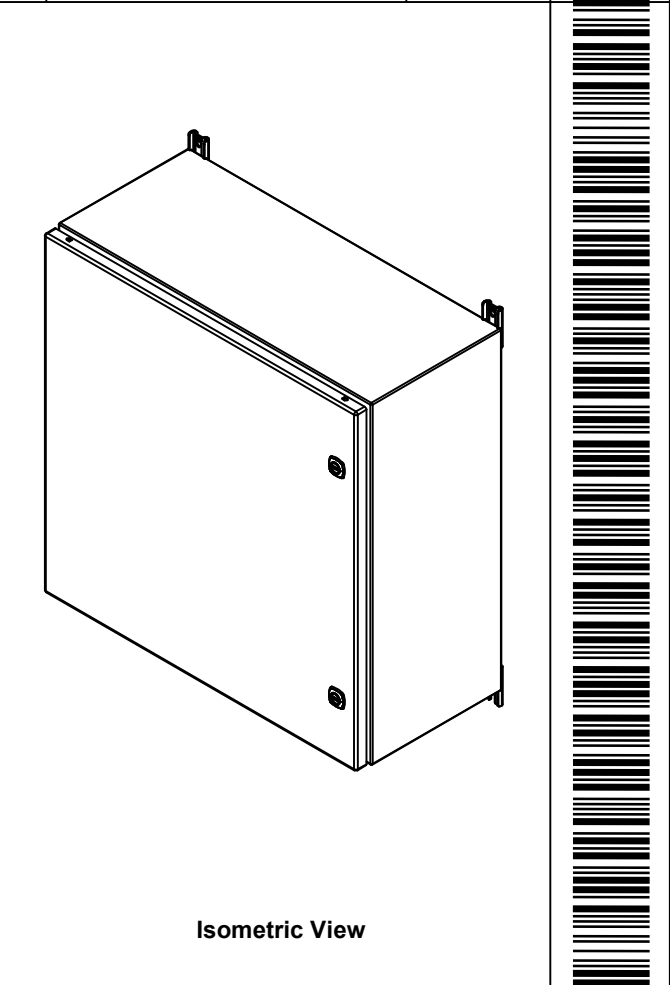
Tolerance ±1/32" unless otherwise specified

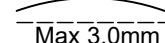
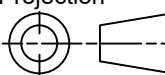
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Tolérance ±1/32" sauf spécification contraire

| NOTE |                                                 |
|------|-------------------------------------------------|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4/12 Enclosure                             |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | W/O Inner panel                                 |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 7    | C/W 885 ESMF3_OPEN Sold separately (Installed)  |
| 8    | C/W R5 Insulation (Installed by EXM)            |

| No. | Revisions | Date | By/Par |
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|                                                                                       |  |                                                                                                                                 |                       |
|---------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|-----------------------|
|  |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |                       |
|                                                                                       |  | Projection<br>                             |                       |
| Customer<br>Client                                                                    |  | Date                                                                                                                            |                       |
| Drawn By<br>Dessiné Par                                                               |  | Date 24-Mar-23                                                                                                                  |                       |
| Material<br>Matière                                                                   |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                                                       |                       |
| Color<br>Couleur                                                                      |  | Asa-61 Grey                                                                                                                     | Finish<br>Fini Smooth |
| Description<br>5412ESTH 24" x 24" x 10" Assembly                                      |  |                                                                                                                                 | Detail Rev.           |
| Part Number<br>Numéro Pièce                                                           |  | Rev.                                                                                                                            | 2                     |
| 5412ESTH242410NOIP                                                                    |  | 0                                                                                                                               | 16                    |

| PACKING               |     |                                            |
|-----------------------|-----|--------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                |
| Cardboard sleeve      | 2   | Top and Bottom                             |
| Cardboard strip       | 2   | Between back of enclosure and inner panel  |
| Plastic bag           | 1   | To protect cover surface and inside gasket |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together |
| Packaging label       | 1   | White label with product number            |

|            |                     |     |                                            |
|------------|---------------------|-----|--------------------------------------------|
| 4          | STK-Q-00600         | 2   | M12 to M8 Adaptor                          |
| 1          | STK-K-01800         | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESTH242410NOIPC | 0   | 5412ESTH 24" x 24" Cover                   |
| 1          | 5412ESTH242410NOIPB | 0   | 5412ESTH 24" x 24" x 10" Body              |
| 2          | STK-Q-04050-08      | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number         | Rev | Description                                |
| Parts List |                     |     |                                            |

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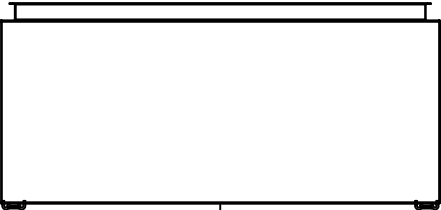
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Tolerance  $\pm 1/32$ " unless otherwise specified

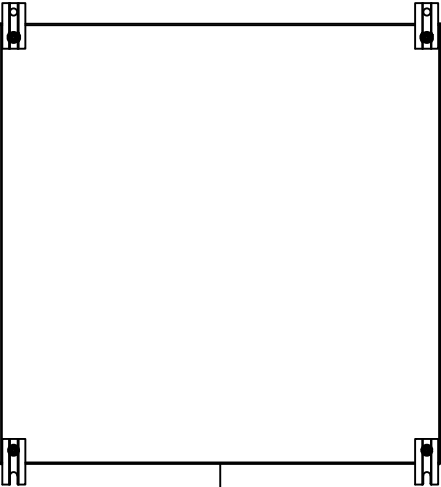
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Tolérance  $\pm 1/32$ " sauf spécification contraire

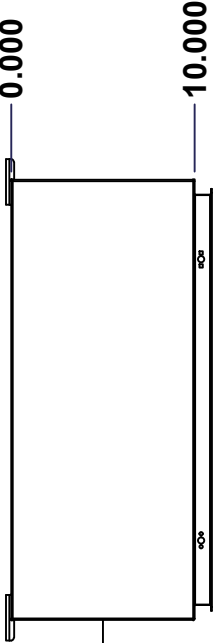
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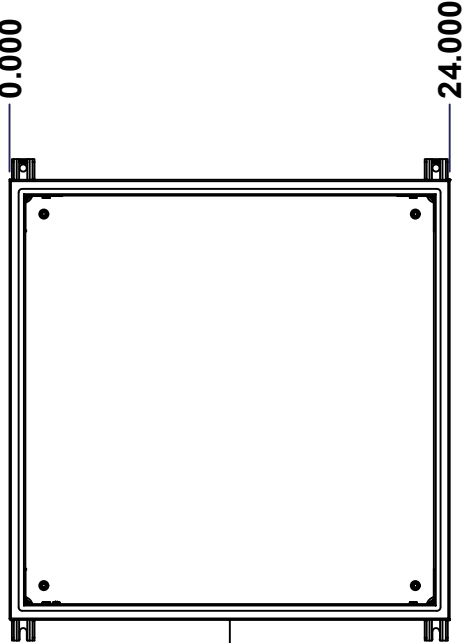
TOP



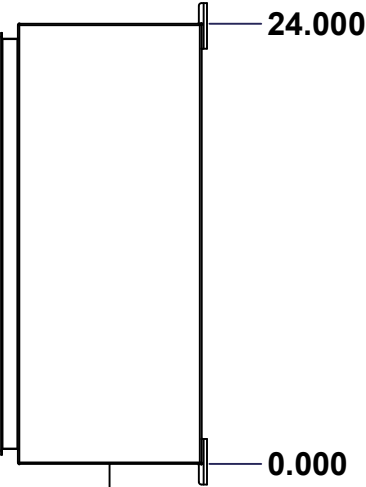
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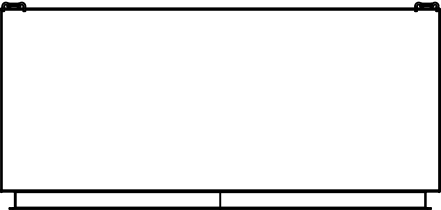
LEFT



FRONT

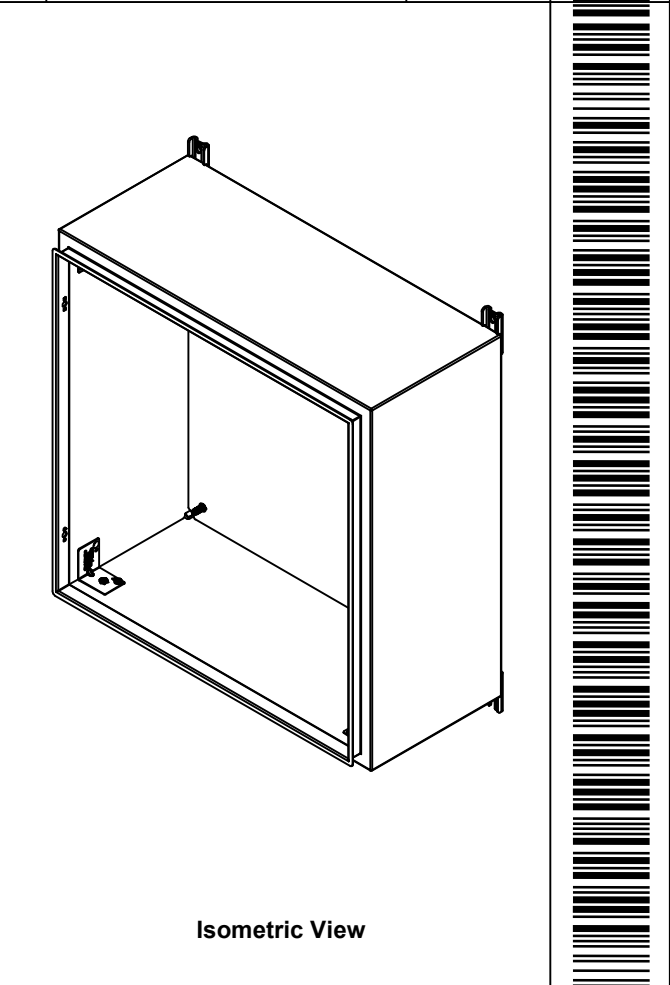


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

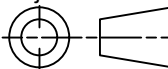


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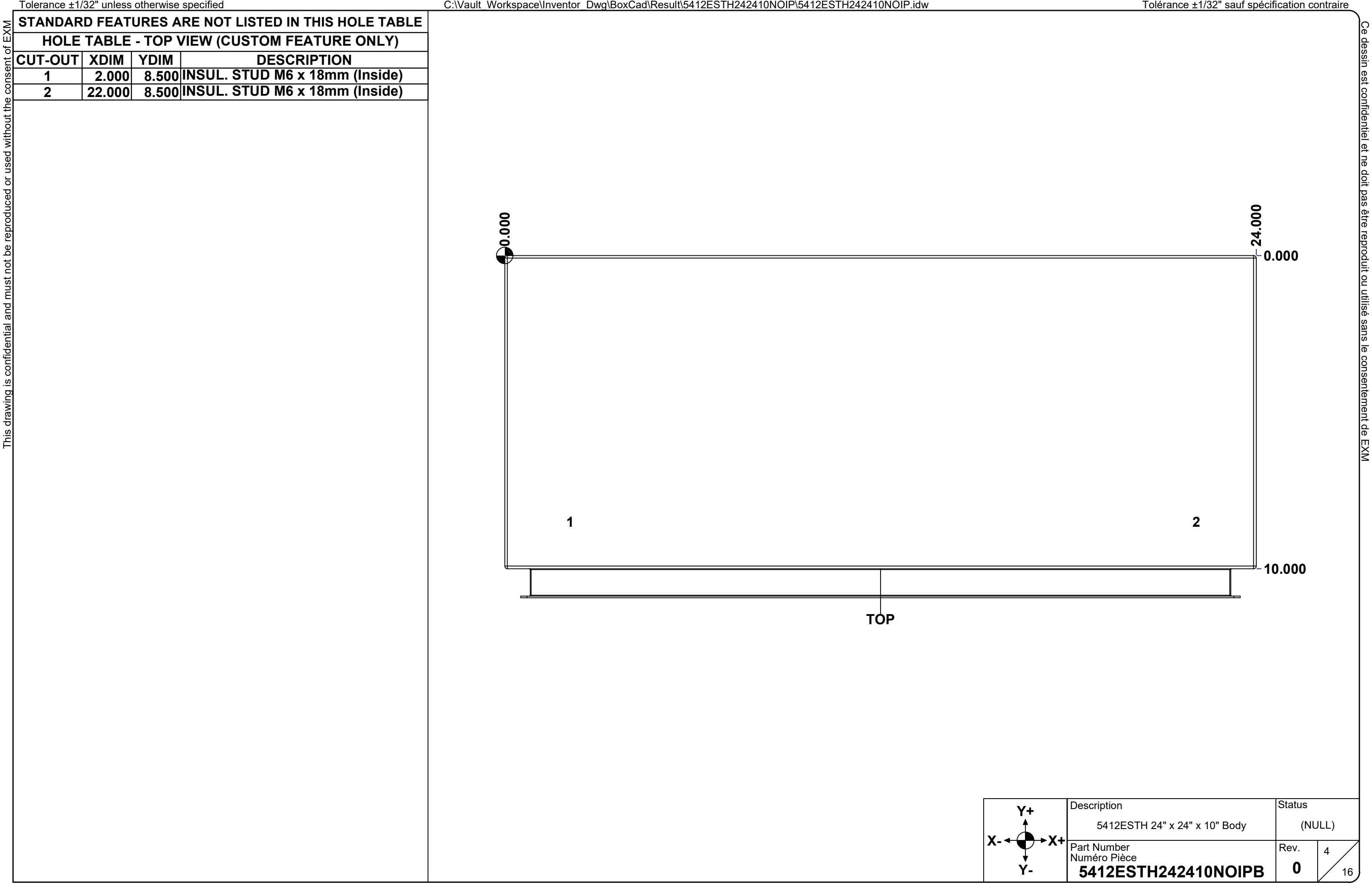
Flatness  
Aplatissement

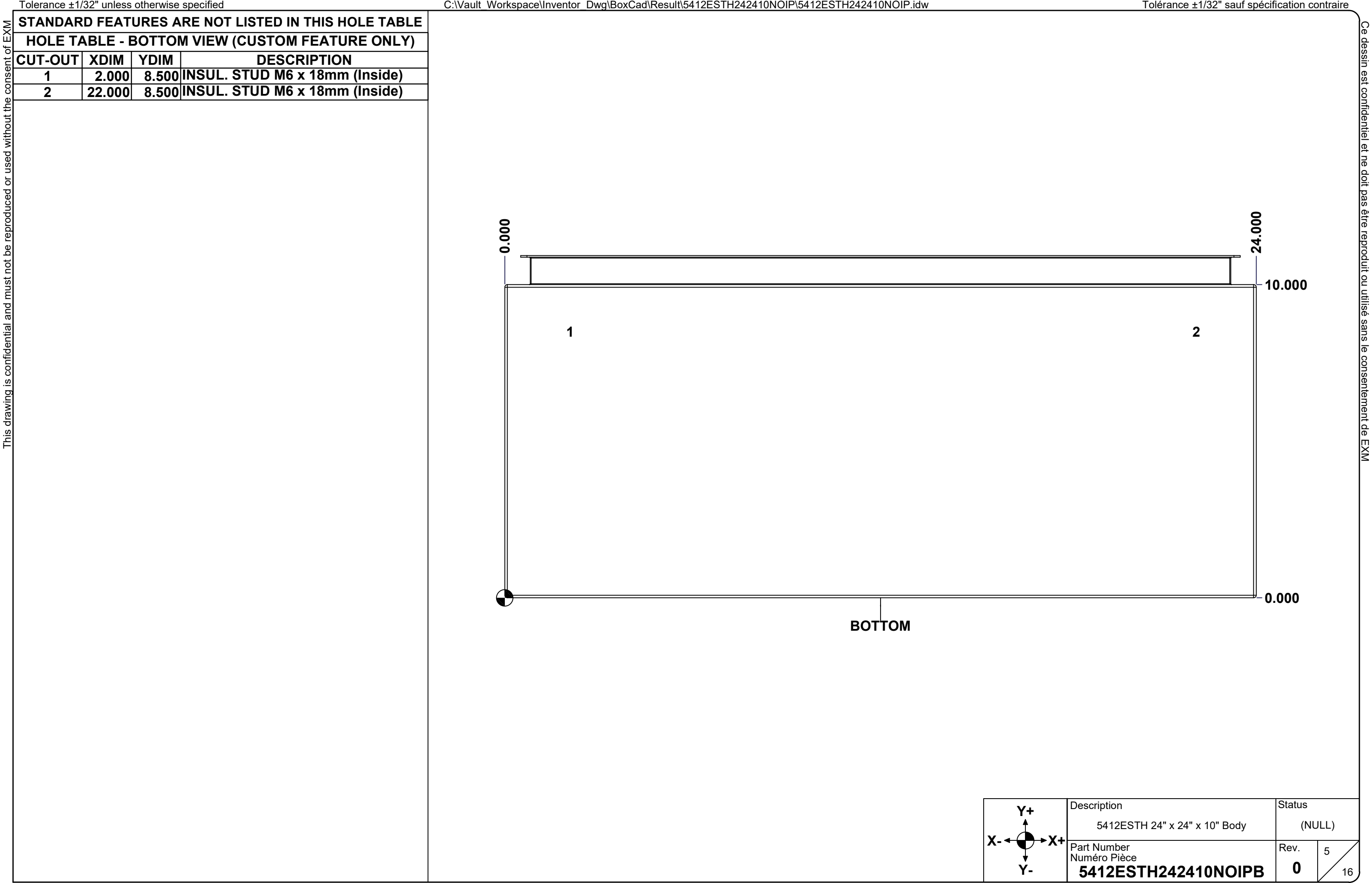
Max 3.0mm

Projection



|                                                       |  |                                           |                       |
|-------------------------------------------------------|--|-------------------------------------------|-----------------------|
| Customer<br>Client                                    |  | Date                                      |                       |
| Drawn By<br>Dessiné Par                               |  | Date 24-Mar-23                            |                       |
| Material<br>Matière                                   |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |                       |
| Color<br>Couleur                                      |  | Asa-61 Grey                               | Finish<br>Fini Smooth |
| Description<br>5412ESTH 24" x 24" x 10" Body          |  |                                           | Detail Rev.           |
| Part Number<br>Numéro Pièce                           |  |                                           | Rev. 3                |
| SEE BILL OF MATERIAL ON LAST PAGE 5412ESTH242410NOIPB |  |                                           | 0 16                  |





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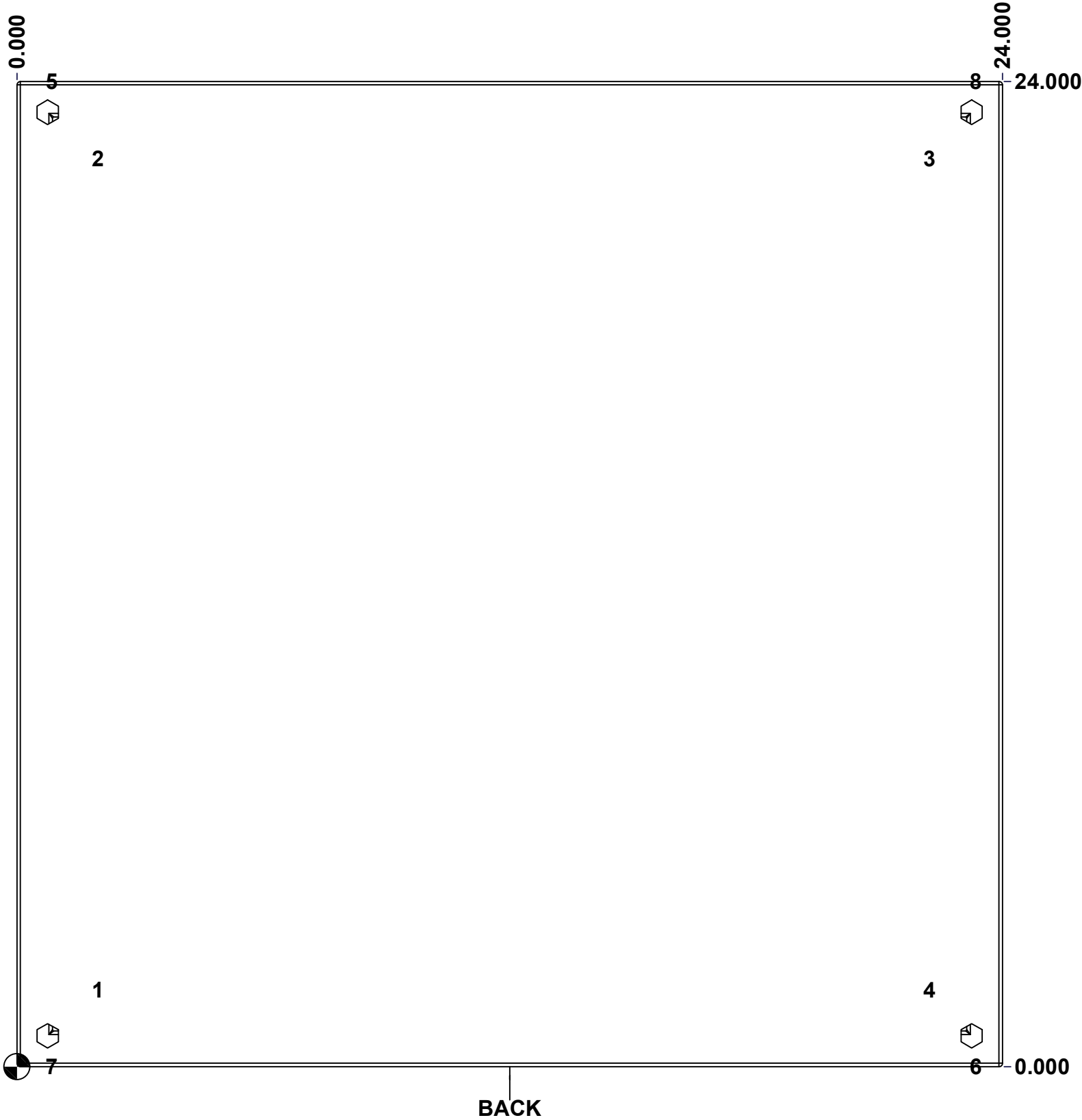
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 22.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 5                                                   | 0.750  | 24.000 | FOOT 885 ESMF3_CLOSE       |
| 6                                                   | 23.250 | 0.000  | FOOT 885 ESMF3_OPEN        |
| 7                                                   | 0.750  | 0.000  | FOOT 885 ESMF3_OPEN        |
| 8                                                   | 23.250 | 24.000 | FOOT 885 ESMF3_CLOSE       |



|  |                               |        |        |
|--|-------------------------------|--------|--------|
|  | Description                   | Status |        |
|  | 5412ESTH 24" x 24" x 10" Body | (NULL) |        |
|  | Part Number<br>Numéro Pièce   | Rev.   |        |
|  | 5412ESTH242410NOIPB           | 0      | 6 / 16 |

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Tolerance ±1/32" unless otherwise specified

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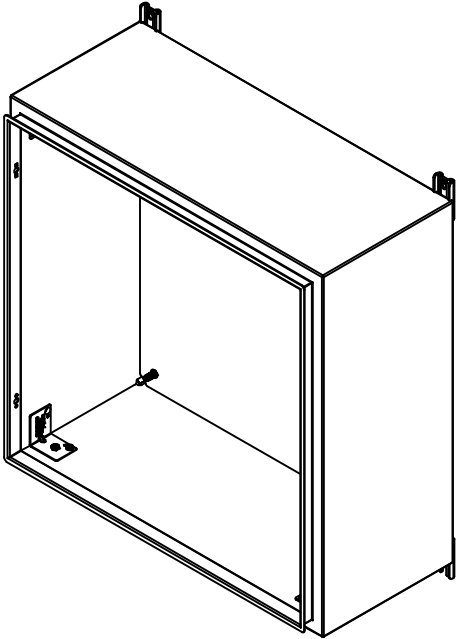
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



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Customer Client

Drawn By  
Dessiné Par BoxCad: BoxCad

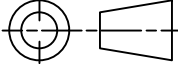
Material  
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color  
Couleur Asa-61 Grey

Description  
5412ESTH 24" x 24" x 10" Body

Part Number  
Numéro Pièce  
**5412ESTH242410NOIPB**

Flatness  
Aplatissement  
Max 3.0mm

Projection  


Date

Date 24-Mar-23

Detail Rev.

Rev. 0

7

16

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|            |                            |     |                                              |
|------------|----------------------------|-----|----------------------------------------------|
| 2          | 885ESMF3-FEET-A            | 0   | 885 ESMF3 Mounting Foot (Opened Slot)        |
| 4          | RIVET_NUT_M10_FH_CE        | 0   | Rivet Nut M10 (Low Profile Close End)        |
| 4          | STK-Q-06660                | 2   | M10 x 16mm Machine Screw                     |
| 2          | 885ESMF3-FEET              | 0   | 885 ESMF3 Mounting Foot                      |
| 1          | STK-K-70554                | 3   | 5412 ESTH Accessory Kit                      |
| 1          | 5412ESTH242410NOIPI-R<br>S | 0   | 5412ESTH 24" x 24" Right Insulation          |
| 1          | 5412ESTH242410NOIPI-L<br>S | 0   | 5412ESTH 24" x 24" Left Insulation           |
| 1          | 5412ESTH242410NOIPI-B<br>T | 0   | 5412ESTH 24" x 24" Top and Bottom Insulation |
| 1          | 5412ESTH242410NOIPI-T<br>P | 0   | 5412ESTH 24" x 24" Top and Bottom Insulation |
| 1          | 5412ESTH242410NOIPI-B      | 0   | 5412ESTH 24" x 24" Back Insulation           |
| 4          | STK-Q-16055                | 1   | M6 x 18mm Stud (No Paint Cap Required)       |
| 1          | STK-P-02400S               | 0   | Powder Paint (Asa-61 Grey / Smooth)          |
| 4          | STK-Q-16005                | 1   | Stud M8 x 35 (No Paint Cap Required)         |
| 1          | 5412ESTH242410NOIPB-<br>P  | 0   | 5412ESTH 24" x 24" x 10" Body Part           |
| Qty        | Part Number                | Rev | Description                                  |
| Parts List |                            |     |                                              |

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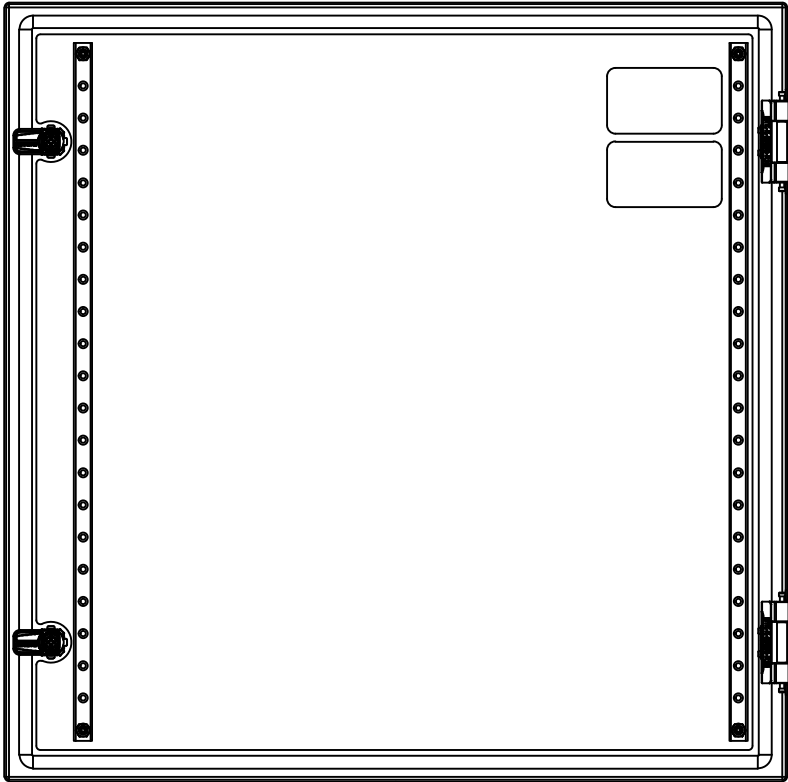
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Tolérance ±1/32" sauf spécification contraire

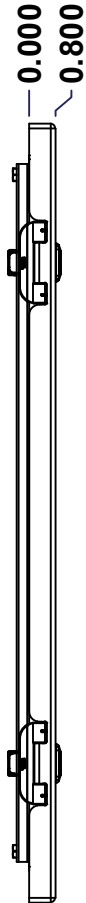
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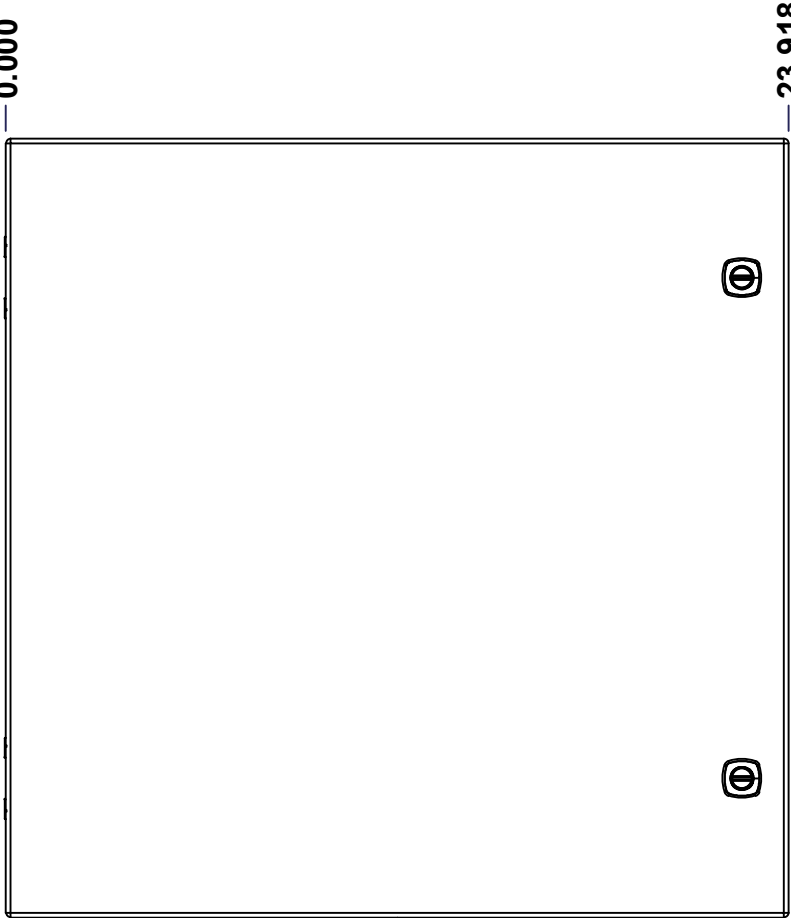
TOP



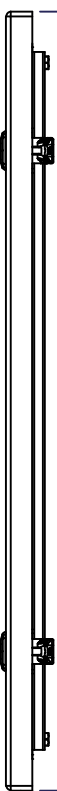
BACK



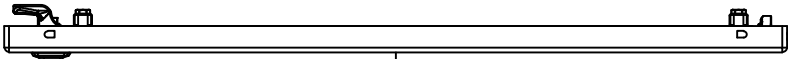
LEFT



FRONT

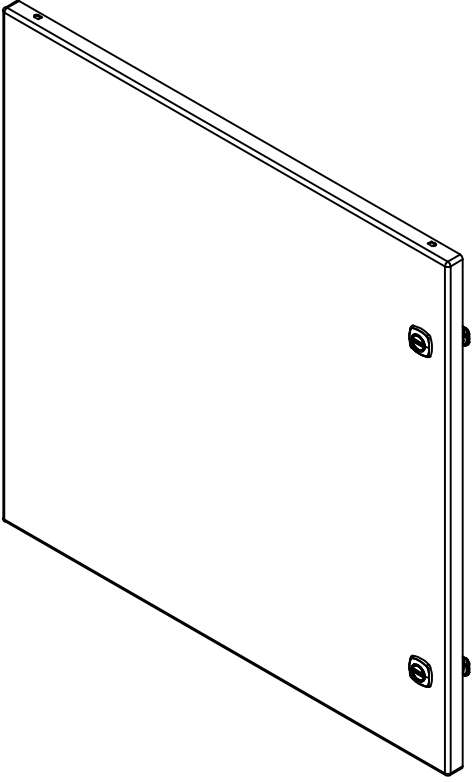


RIGHT



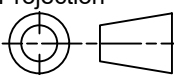
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



|                                                                                                                                                                                                     |  |                                                                                                     |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------|-------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |             |
|                                                                                                                                                                                                     |  | Projection<br> |             |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                |             |
| Drawn By<br>Dessiné Par     BoxCad: BoxCad                                                                                                                                                          |  | Date   24-Mar-23                                                                                    |             |
| Material<br>Matière     16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                                                                                                   |  |                                                                                                     |             |
| Color<br>Couleur     Asa-61 Grey                                                                                                                                                                    |  | Finish<br>Fini     Smooth                                                                           |             |
| Description<br>5412ESTH 24" x 24" Cover                                                                                                                                                             |  |                                                                                                     | Detail Rev. |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                | 8           |
| SEE BILL OF MATERIAL ON LAST PAGE                                                                                                                                                                   |  | 0                                                                                                   | 16          |
| 5412ESTH242410NOIPC                                                                                                                                                                                 |  |                                                                                                     |             |



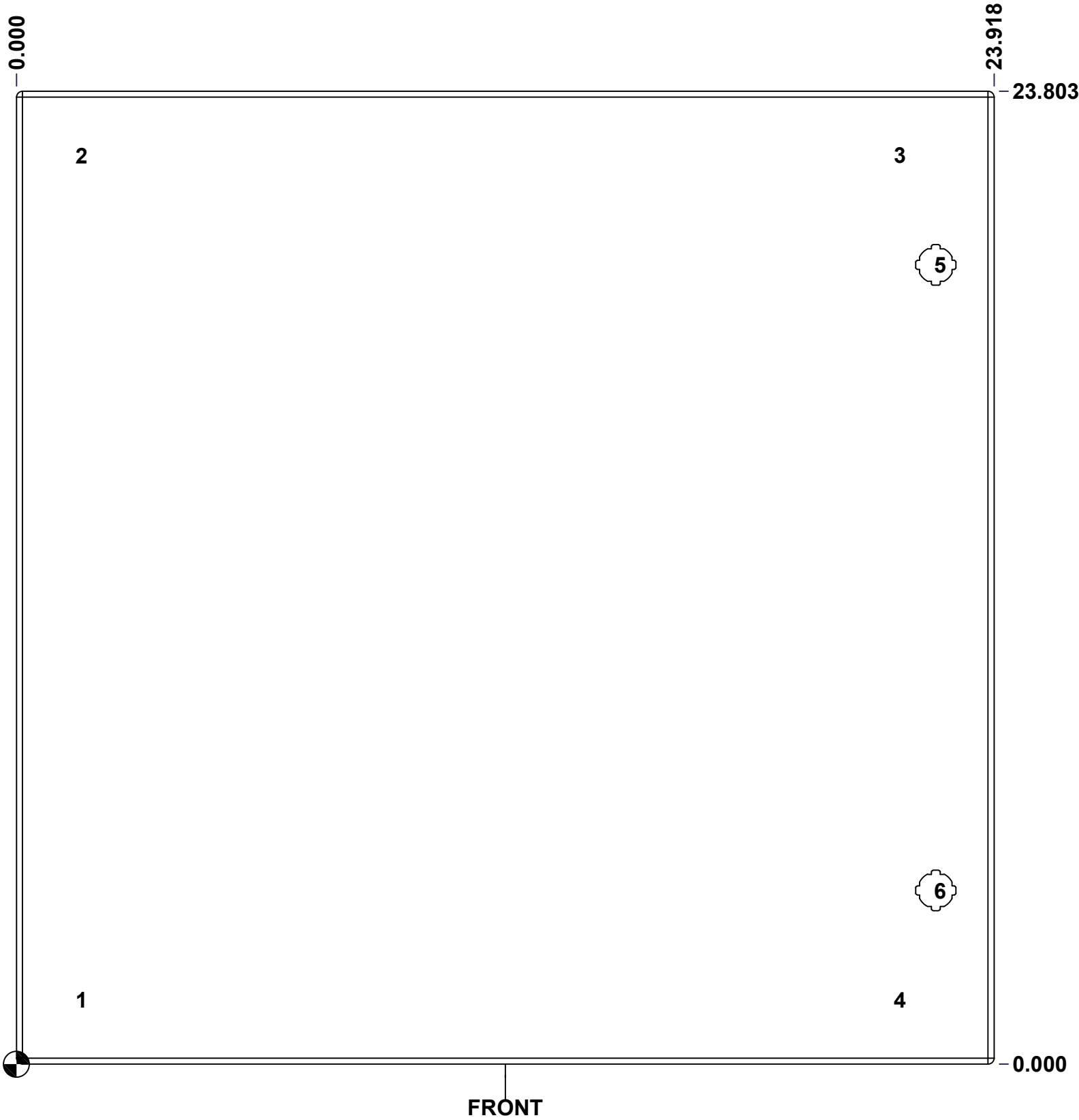
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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|-----------------------------------------------------|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION             |
| 1                                                   | 1.486  | 1.567  | STUD M6 x 18mm (Inside) |
| 2                                                   | 1.486  | 22.236 | STUD M6 x 18mm (Inside) |
| 3                                                   | 21.517 | 22.236 | STUD M6 x 18mm (Inside) |
| 4                                                   | 21.517 | 1.567  | STUD M6 x 18mm (Inside) |
| -----                                               | -----  | -----  | -----                   |
| 5                                                   | 22.494 | 19.553 | 880 SCQ4-SL             |
| 6                                                   | 22.494 | 4.250  | 880 SCQ4-SL             |



|  |                             |        |    |
|--|-----------------------------|--------|----|
|  | Description                 | Status |    |
|  | 5412ESTH 24" x 24" Cover    | (NULL) |    |
|  | Part Number<br>Numéro Pièce | Rev.   | 9  |
|  | 5412ESTH242410NOIPC         | 0      | 16 |

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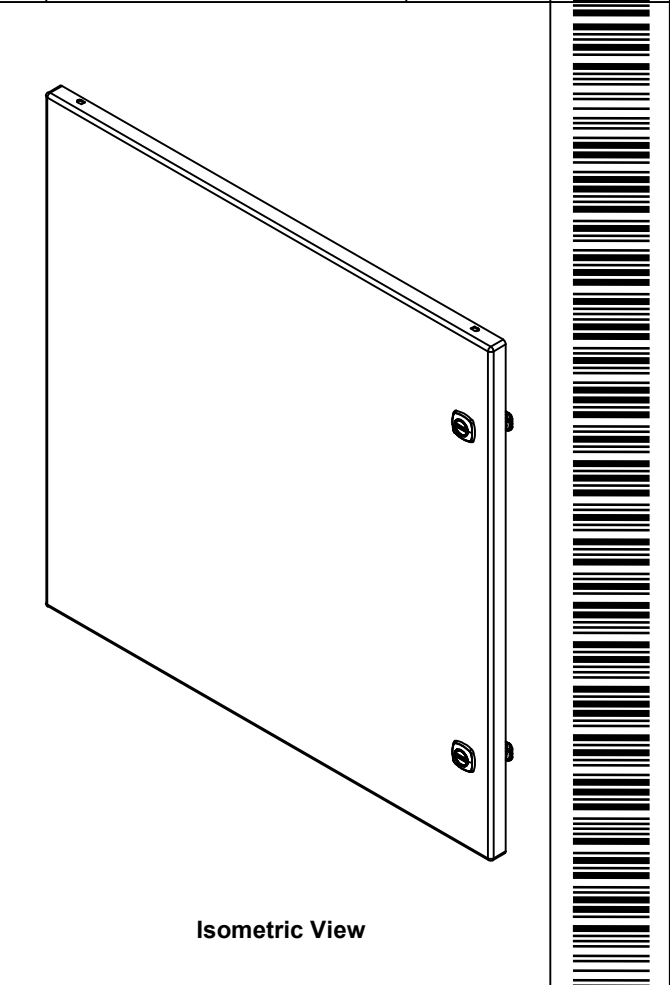
Tolerance ±1/32" unless otherwise specified

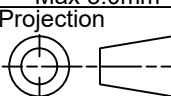
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Tolérance ±1/32" sauf spécification contraire

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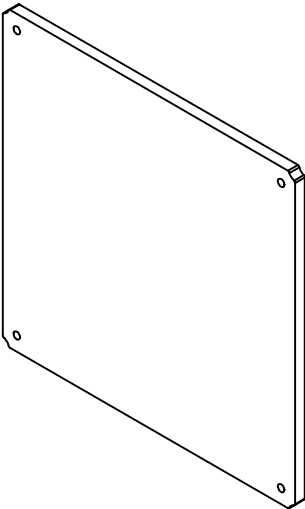
| No. | Revisions | Date | By/Par |
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|                                                                                       |  |                                                                                                  |  | Projection<br>                             |  |
| Customer<br>Client                                                                    |  |                                                                                                  |  | Date                                                                                                                            |  |
| Drawn By<br>Dessiné Par                                                               |  |                                                                                                  |  | Date 24-Mar-23                                                                                                                  |  |
| BoxCad: BoxCad                                                                        |  |                                                                                                  |  |                                                                                                                                 |  |
| Material<br>Matière                                                                   |  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm)                                                        |  |                                                                                                                                 |  |
| Color<br>Couleur                                                                      |  | Asa-61 Grey                                                                                      |  | Finish<br>Finis Smooth                                                                                                          |  |
| Description<br>5412ESTH 24" x 24" Cover                                               |  |                                                                                                  |  | Detail Rev.                                                                                                                     |  |
| Part Number<br>Numéro Pièce                                                           |  |                                                                                                  |  | Rev.                                                                                                                            |  |
| 5412ESTH242410NOIPC                                                                   |  |                                                                                                  |  | 10                                                                                                                              |  |
|                                                                                       |  |                                                                                                  |  | 0                                                                                                                               |  |
|                                                                                       |  |                                                                                                  |  | 16                                                                                                                              |  |

|            |                       |     |                                         |
|------------|-----------------------|-----|-----------------------------------------|
| 2          | STK-S-00100           | 0   | 3.5" x 2" Silver Milar Flexcon Sticker  |
| 4          | STK-Q-07250           | 2   | M6 x 16mm Collar Nut                    |
| 2          | STK-Q-46020-24        | 5   | 5412 ES Vertical Door Stiffener 24"     |
| 1          | 5412ESTH242410NOIPI-C | 0   | 5412ESTH 24" x 24" Cover Insulation     |
| 1          | STK-P-02400S          | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 4          | STK-Q-16055           | 1   | M6 x 18mm Stud (No Paint Cap Required)  |
| 1          | 5412ESTH242410NOIPG   | 0   | 5412ESTH 24" x 24" Cover Gasket Part    |
| 1          | 5412ESTH242410NOIPC-P | 0   | 5412ESTH 24" x 24" Cover Part           |
| 2          | STK-K-09800           | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2          | STK-K-12500           | 16  | 5412 ES 1/4 Turn Lock                   |
| QTY        | Part Number           | Rev | Description                             |
| Parts List |                       |     |                                         |

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**Isometric View**



### Isometric View

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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)



Max 3.0mm

Date

Date 23-Jan-07

---

N/A

Detail Rev.

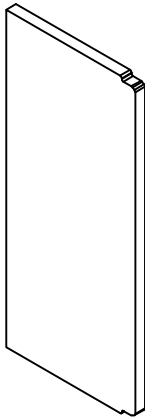
|      |    |
|------|----|
| Rev. | 11 |
|------|----|

|   |    |
|---|----|
| 0 | 16 |
|---|----|

16

5412ESTH242410NOIPI-B

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**Isometric View**



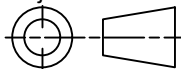
### Isometric View

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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

## Projection



|                    |      |
|--------------------|------|
| Customer<br>Client | Date |
|--------------------|------|

|                         |                           |                |
|-------------------------|---------------------------|----------------|
| Drawn By<br>Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
|-------------------------|---------------------------|----------------|

|          |                  |
|----------|------------------|
| Material | Polyisocyanurate |
| Matière  | Polyisocyanurate |

|         |          |        |     |
|---------|----------|--------|-----|
| Color   |          | Finish |     |
| Couleur | Aluminum | Fin    | N/A |

| Description | Detail Rev. |
|-------------|-------------|
|-------------|-------------|

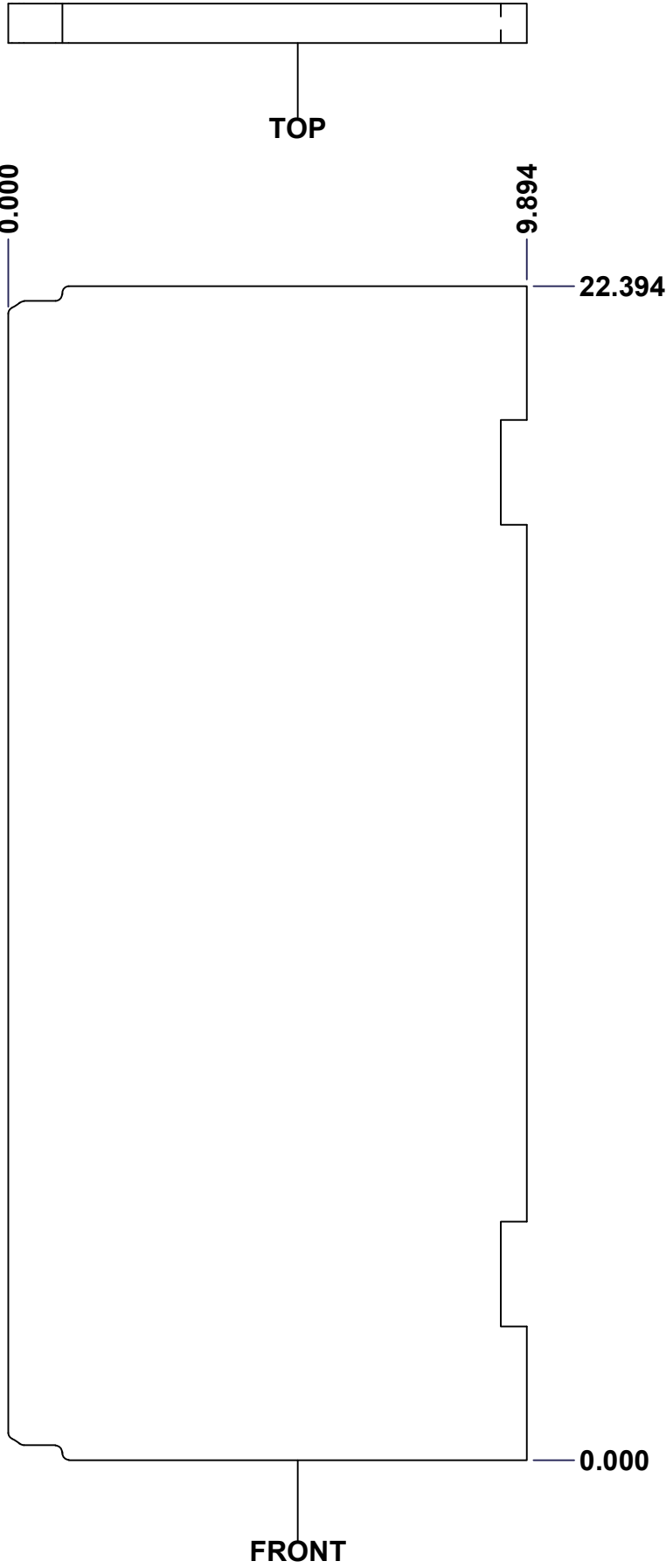
5412ESTH 24" x 24" Left Insulation

|                             |      |    |
|-----------------------------|------|----|
| Part Number<br>Numéro Pièce | Rev. | 12 |
|-----------------------------|------|----|

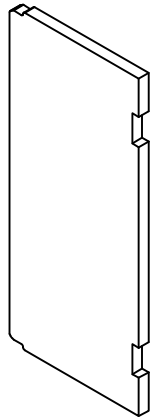
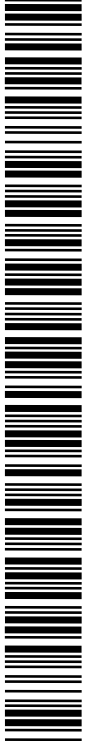
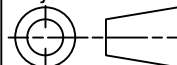
5412ESTH242410NOIPI-LS 0 / 16

**SEE BILL OF MATERIAL ON LAST PAGE**

16



SEE BILL OF MATERIAL ON LAST PAGE 5412ESTH242410NOIPI-RS

| No.                                                                                                                                                                                                 | Revisions | Date                                                                                                                                                                                                                                   | By/Par                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                                                                                     |           |                                                                                                                                                                                                                                        |                                                                                      |
|                                                                                                                                                                                                     |           |                                                                                                                                                                                                                                        |                                                                                      |
|                                                                                                                                                                                                     |           |                                                                                                                                                                                                                                        |                                                                                      |
|                                                                                                                                                                                                     |           |                                                                                                                                                                                                                                        |                                                                                      |
|                                                                                                                 |           |                                                                                                                                                                                                                                        |  |
| Isometric View                                                                                                                                                                                      |           |                                                                                                                                                                                                                                        |                                                                                      |
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |           | Flatness<br>Aplatissement<br><br>Max 3.0mm<br>Projection<br> |                                                                                      |
| Customer<br>Client                                                                                                                                                                                  |           | Date                                                                                                                                                                                                                                   |                                                                                      |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |           | Date 23-Jan-07                                                                                                                                                                                                                         |                                                                                      |
| Material<br>Matière                                                                                                                                                                                 |           | Polyisocyanurate                                                                                                                                                                                                                       |                                                                                      |
| Color<br>Couleur                                                                                                                                                                                    |           | Finish<br>Fini                                                                                                                                                                                                                         |                                                                                      |
| Aluminum                                                                                                                                                                                            |           | N/A                                                                                                                                                                                                                                    |                                                                                      |
| Description<br>5412ESTH 24" x 24" Right Insulation                                                                                                                                                  |           |                                                                                                                                                                                                                                        | Detail Rev.                                                                          |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |           |                                                                                                                                                                                                                                        | Rev.                                                                                 |
| 5412ESTH242410NOIPI-RS                                                                                                                                                                              |           |                                                                                                                                                                                                                                        | 13                                                                                   |
|                                                                                                                                                                                                     |           |                                                                                                                                                                                                                                        | 16                                                                                   |

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Isometric View

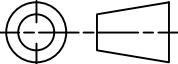
**SEE BILL OF MATERIAL ON LAST PAGE**

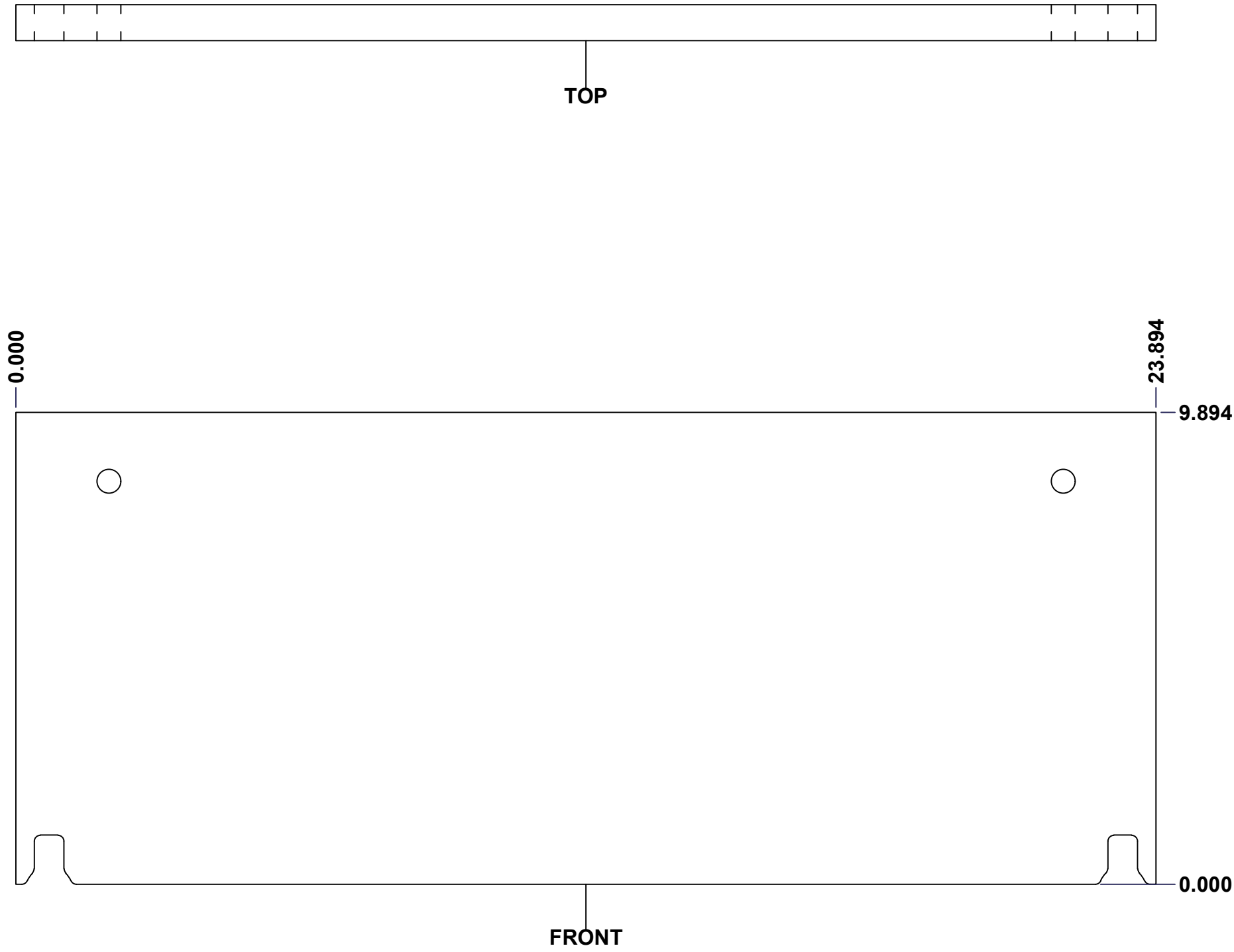




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An isometric drawing of a rectangular plate. The plate is oriented diagonally. It features two circular holes, one near the top-left corner and one near the bottom-right corner. Along the bottom edge, there are three small, rectangular tabs protruding outwards. The drawing is a simple line sketch with no shading.

|                                                                                       |                                                                                                     |          |                                                                                                                                 |          |
|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|----------|---------------------------------------------------------------------------------------------------------------------------------|----------|
|  | Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a>    |          | Flatness<br>Aplatissement<br><br>Max 3.0mm |          |
|                                                                                       | Projection<br> |          |                                                                                                                                 |          |
| Customer Client                                                                       |                                                                                                     |          | Date                                                                                                                            |          |
| Drawn By<br>Dessiné Par                                                               |                                                                                                     |          | Date 23-Jan-07                                                                                                                  |          |
| Material<br>Matière                                                                   |                                                                                                     |          | Polyisocyanurate                                                                                                                |          |
| Color Couleur                                                                         |                                                                                                     | Aluminum | Finish Fini                                                                                                                     | N/A      |
| Description<br>5412ESTH 24" x 24" Top and Bottom Insulation                           |                                                                                                     |          | Detail Rev.                                                                                                                     |          |
| Part Number<br>Numéro Pièce                                                           |                                                                                                     |          | Rev.                                                                                                                            | 15<br>16 |
| <b>5412ESTH242410NOIPI-BT</b>                                                         |                                                                                                     |          | <b>0</b>                                                                                                                        |          |



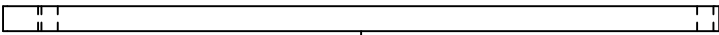
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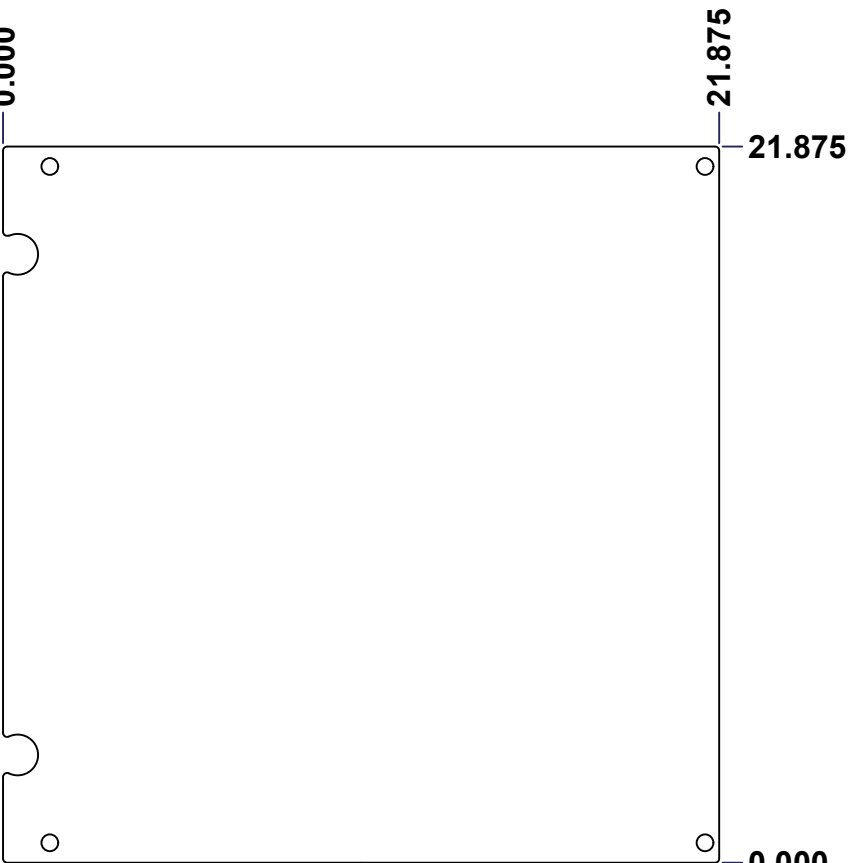
Tolerance  $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH242410NOIP\5412ESTH242410NOIP.idw

Tolérance  $\pm 1/32$ " sauf spécification contraire



TOP



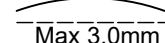
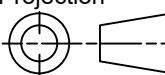
FRONT



RIGHT

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

Isometric View

|                                                                                                                                                                                                     |  |                                                                                                                                 |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------|-------------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> |  | Flatness<br>Aplatissement<br><br>Max 3.0mm |             |
|                                                                                                                                                                                                     |  | Projection<br>                             |             |
| Customer<br>Client                                                                                                                                                                                  |  | Date                                                                                                                            |             |
| Drawn By<br>Dessiné Par                                                                                                                                                                             |  | Date 23-Jan-07                                                                                                                  |             |
| Material<br>Matière                                                                                                                                                                                 |  | Polyisocyanurate                                                                                                                |             |
| Color<br>Couleur                                                                                                                                                                                    |  | Finish<br>Fini                                                                                                                  |             |
| Aluminum                                                                                                                                                                                            |  | N/A                                                                                                                             |             |
| Description                                                                                                                                                                                         |  |                                                                                                                                 | Detail Rev. |
| 5412ESTH 24" x 24" Cover Insulation                                                                                                                                                                 |  |                                                                                                                                 |             |
| Part Number<br>Numéro Pièce                                                                                                                                                                         |  | Rev.                                                                                                                            | 16          |
| 5412ESTH242410NOIPI-C                                                                                                                                                                               |  | 0                                                                                                                               | 16          |

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