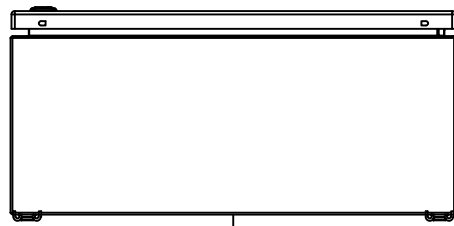
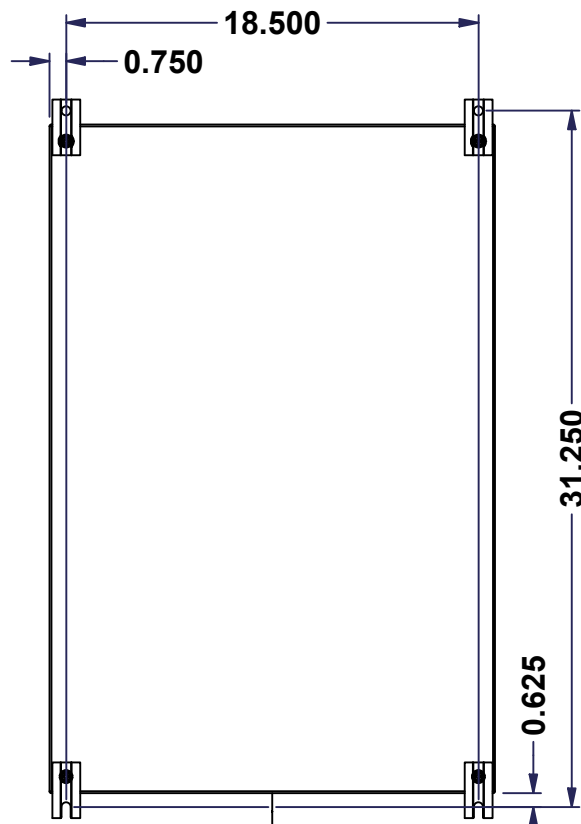


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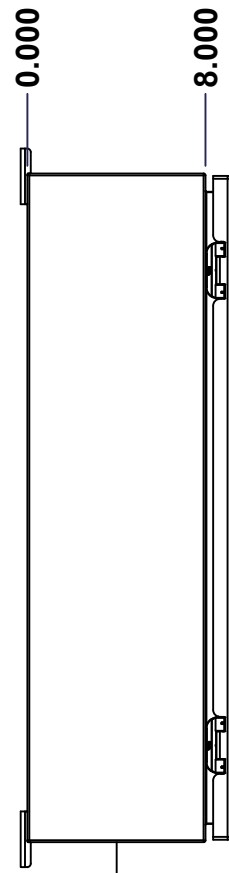
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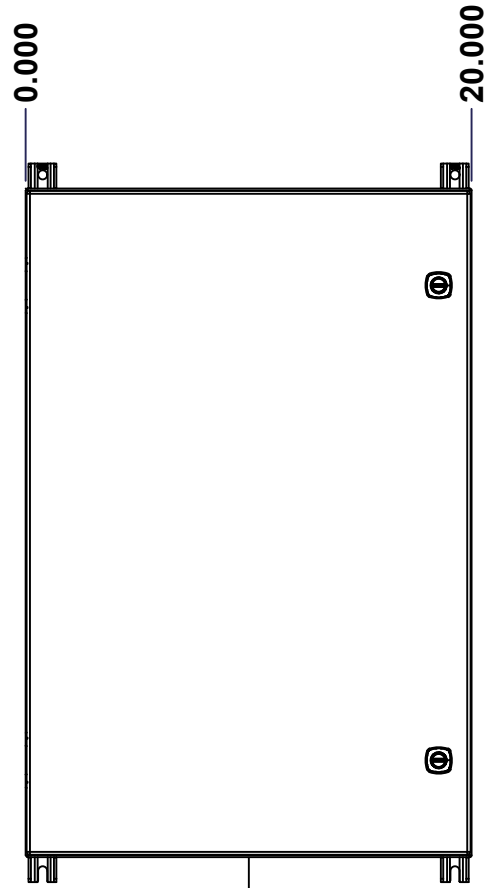
TOP



BACK



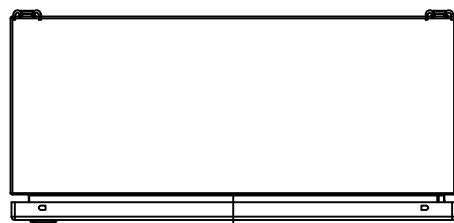
LEFT



FRONT

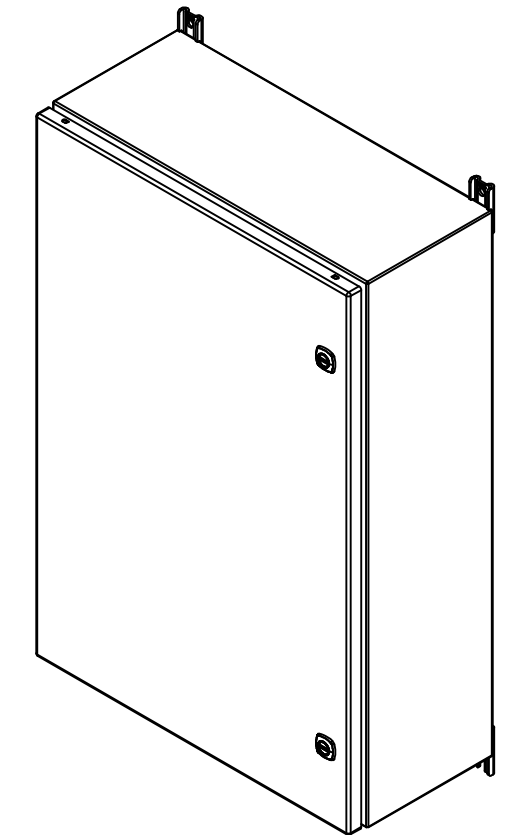


RIGHT




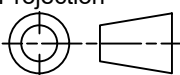
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 14-Mar-14 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5412ESTH 30" x 20" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. | 1 |
| 5412ESTH302008 | 0 | 16 |

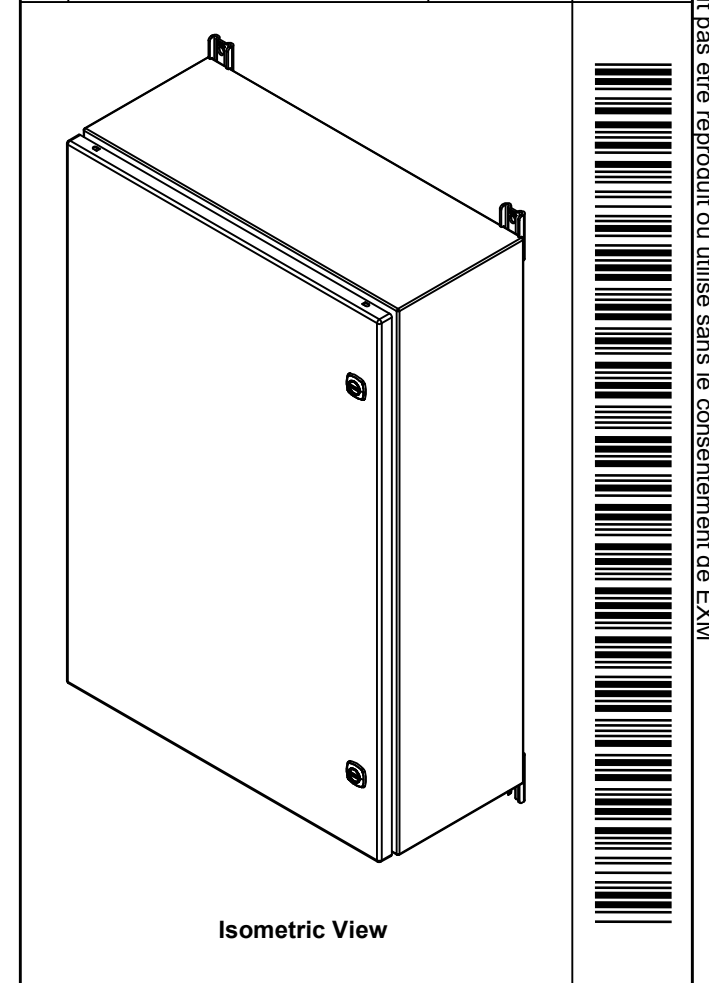
SEE BILL OF MATERIAL ON LAST PAGE


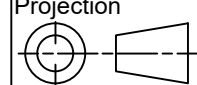
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| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4/12 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF3_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF3_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | Max 3.0mm |
| Projection |  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 14-Mar-14 |
| Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |

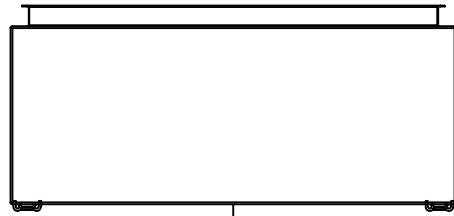
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|-----------------|-----|--|
| 4 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP3020G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESTH302008C | 0 | 5412ESTH 30" x 20" Cover |
| 1 | 5412ESTH302008B | 0 | 5412ESTH 30" x 20" x 8" Body |
| 2 | STK-Q-04050-08 | 0 | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

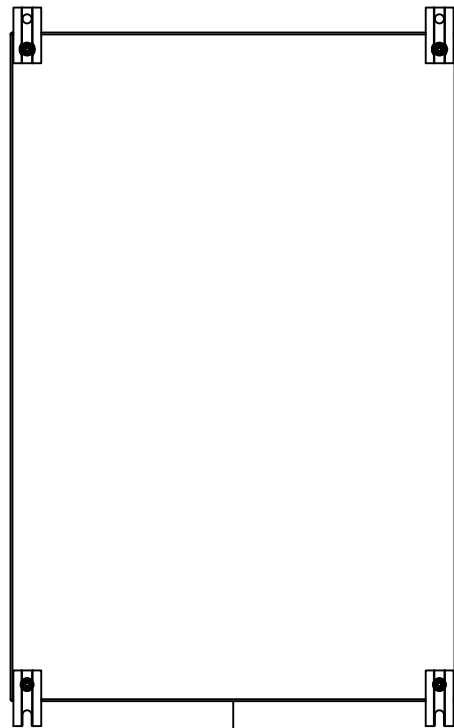
| | | | |
|-----------------------------|----------------------------------|----------------|--------|
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description | 5412ESTH 30" x 20" x 8" Assembly | | |
| Part Number Numéro Pièce | 5412ESTH302008 | | Rev. 2 |
| | | | 0 |
| | | | 16 |

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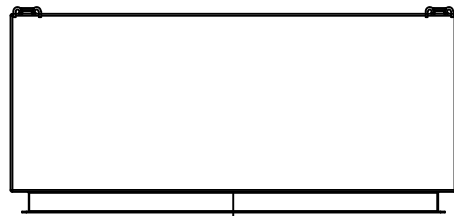
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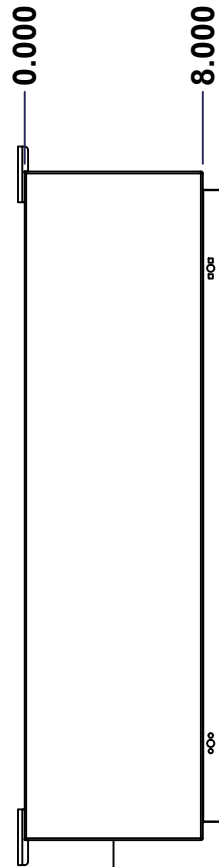
TOP



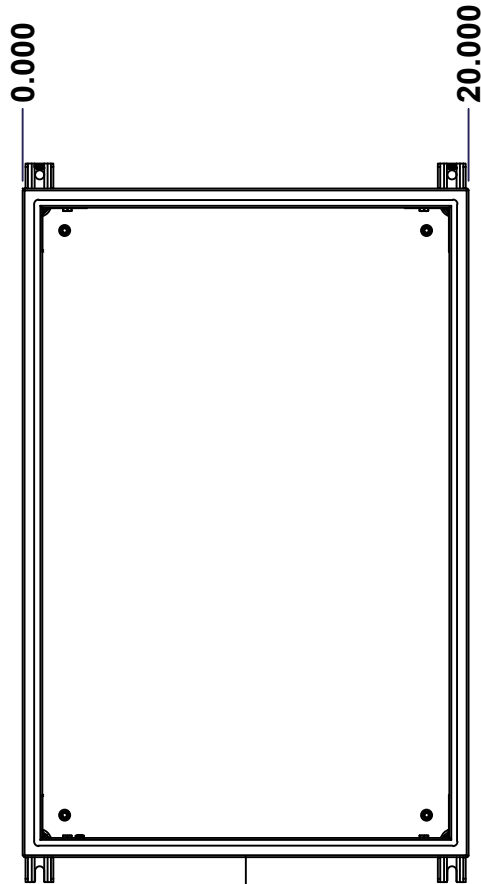
BACK



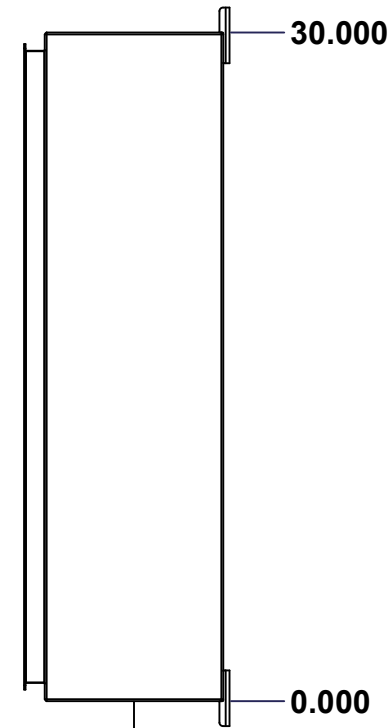
BOTTOM



LEFT

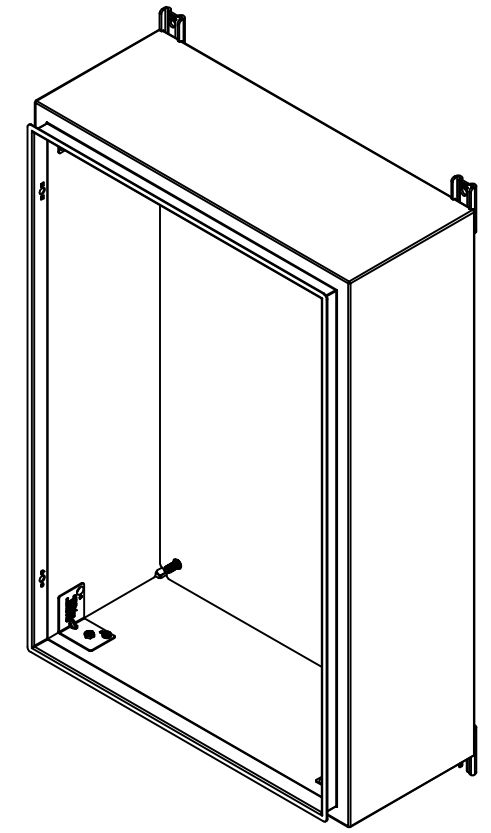


FRONT



RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

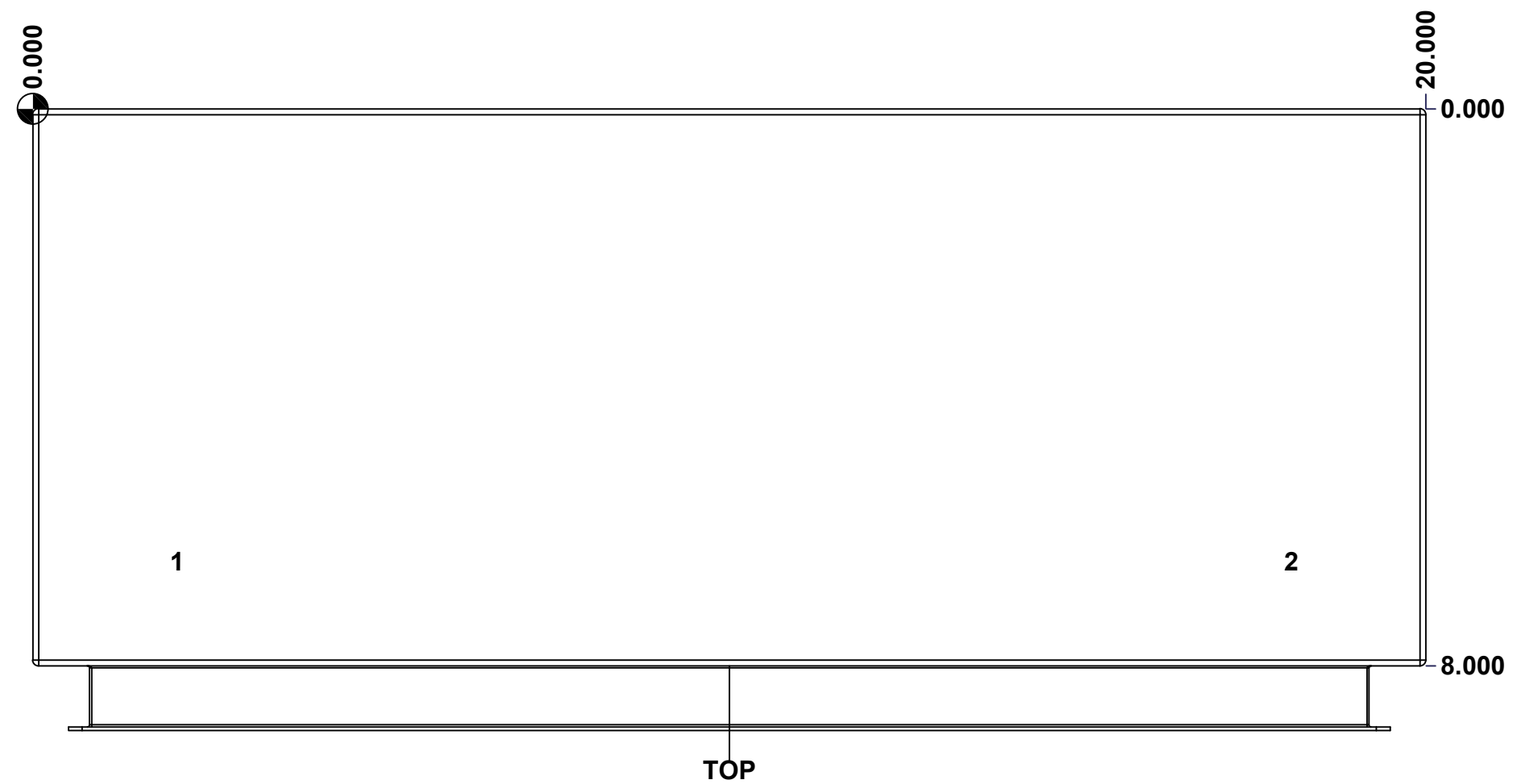


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|---|-----------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 14-Mar-14 |
| Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
| Description: 5412ESTH 30" x 20" x 8" Body | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESTH302008B | Rev. 3 |
| SEE BILL OF MATERIAL ON LAST PAGE | 0 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 18.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |

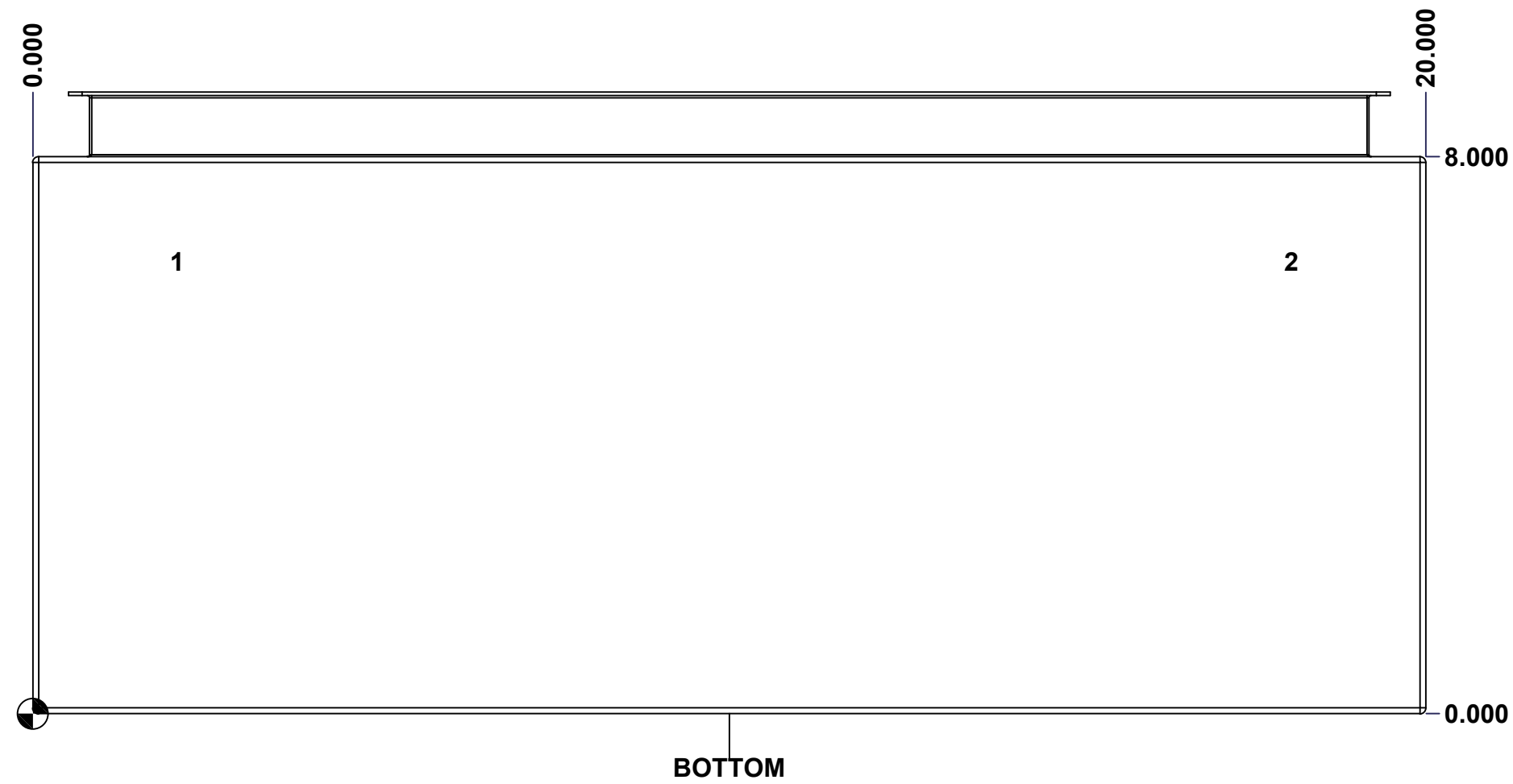


| | | |
|--|------------------------------|--------------|
| | Description | Status |
| | 5412ESTH 30" x 20" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESTH302008B | 0 / 4 |
| | | 16 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|-------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 18.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | | |
|--|------------------------------|----------|---------|
| | Description | Status | |
| | 5412ESTH 30" x 20" x 8" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5412ESTH302008B | 0 | 5 16 |

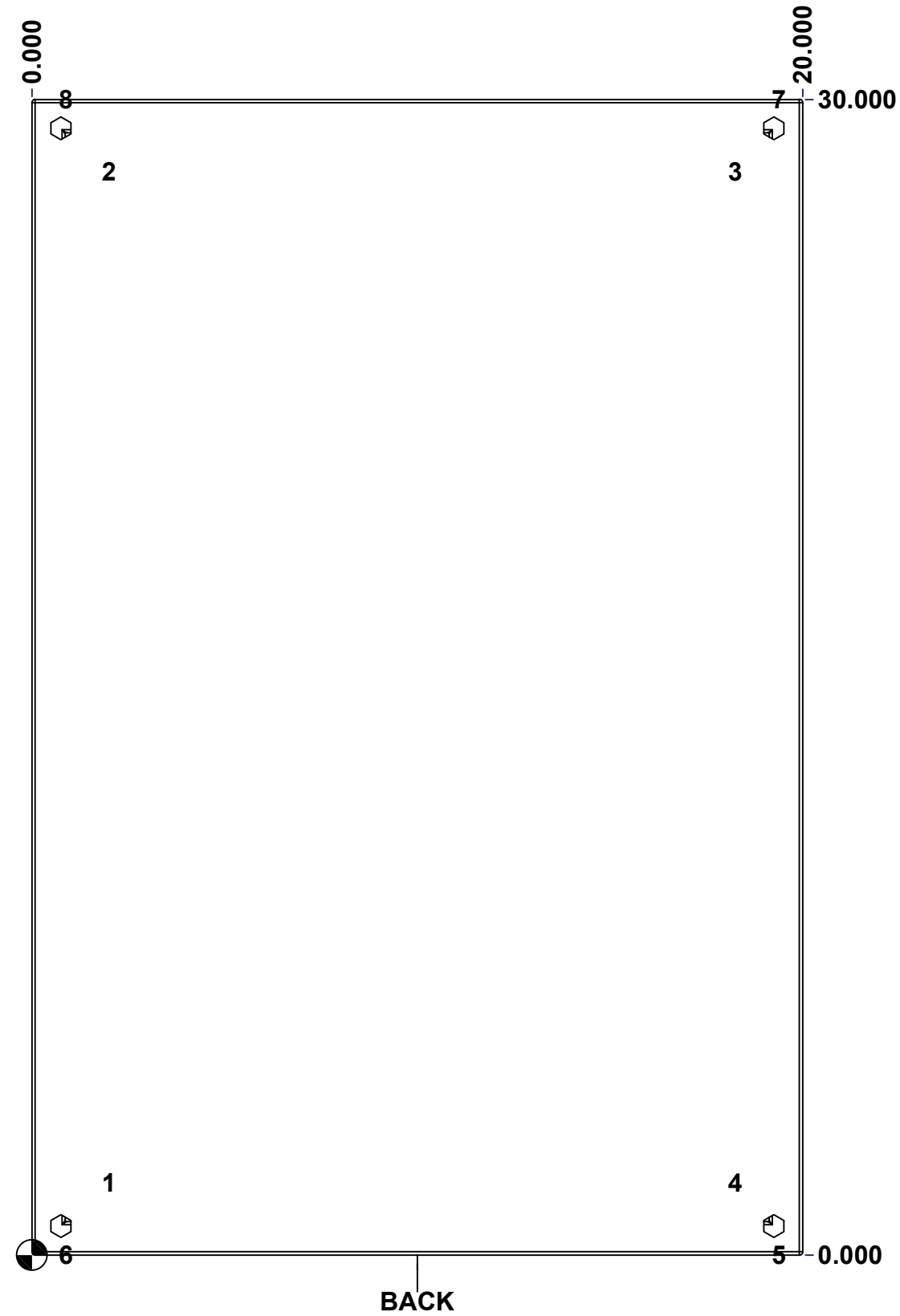
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 18.125 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 18.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 5 | 19.250 | 0.000 | FOOT 885 ESMF3_OPEN |
| 6 | 0.750 | 0.000 | FOOT 885 ESMF3_OPEN |
| 7 | 19.250 | 30.000 | FOOT 885 ESMF3_CLOSE |
| 8 | 0.750 | 30.000 | FOOT 885 ESMF3_CLOSE |

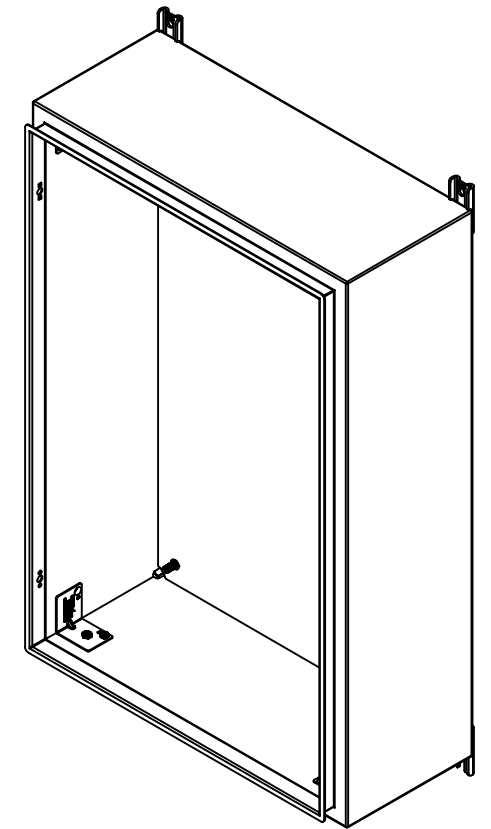


| | | |
|--|------------------------------|--------------|
| | Description | Status |
| | 5412ESTH 30" x 20" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESTH302008B | 0 / 6 |
| | | 16 |

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| No. | Revisions | Date | By/Par |
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Isometric View



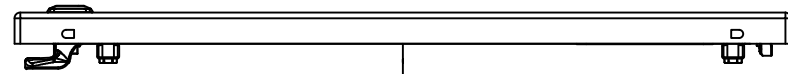
| | | | |
|---|---------------------|---|--|
| 2 | 885ESMF3-FEET | 0 | 885 ESMF3 Mounting Foot |
| 4 | RIVET_NUT_M10_FH_CE | 0 | Rivet Nut M10 (Low Profile Close End) |
| 4 | STK-Q-06660 | 2 | M10 x 16mm Machine Screw |
| 2 | 885ESMF3-FEET-A | 0 | 885 ESMF3 Mounting Foot (Opened Slot) |
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESTH302008I-RS | 0 | 5412ESTH 30" x 20" Right Insulation |
| 1 | 5412ESTH302008I-LS | 0 | 5412ESTH 30" x 20" Left Insulation |
| 1 | 5412ESTH302008I-BT | 0 | 5412ESTH 30" x 20" Top and Bottom Insulation |
| 1 | 5412ESTH302008I-TP | 0 | 5412ESTH 30" x 20" Top and Bottom Insulation |
| 1 | 5412ESTH302008I-B | 0 | 5412ESTH 30" x 20" Back Insulation |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5412ESTH302008B-P | 0 | 5412ESTH 30" x 20" x 8" Body Part |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

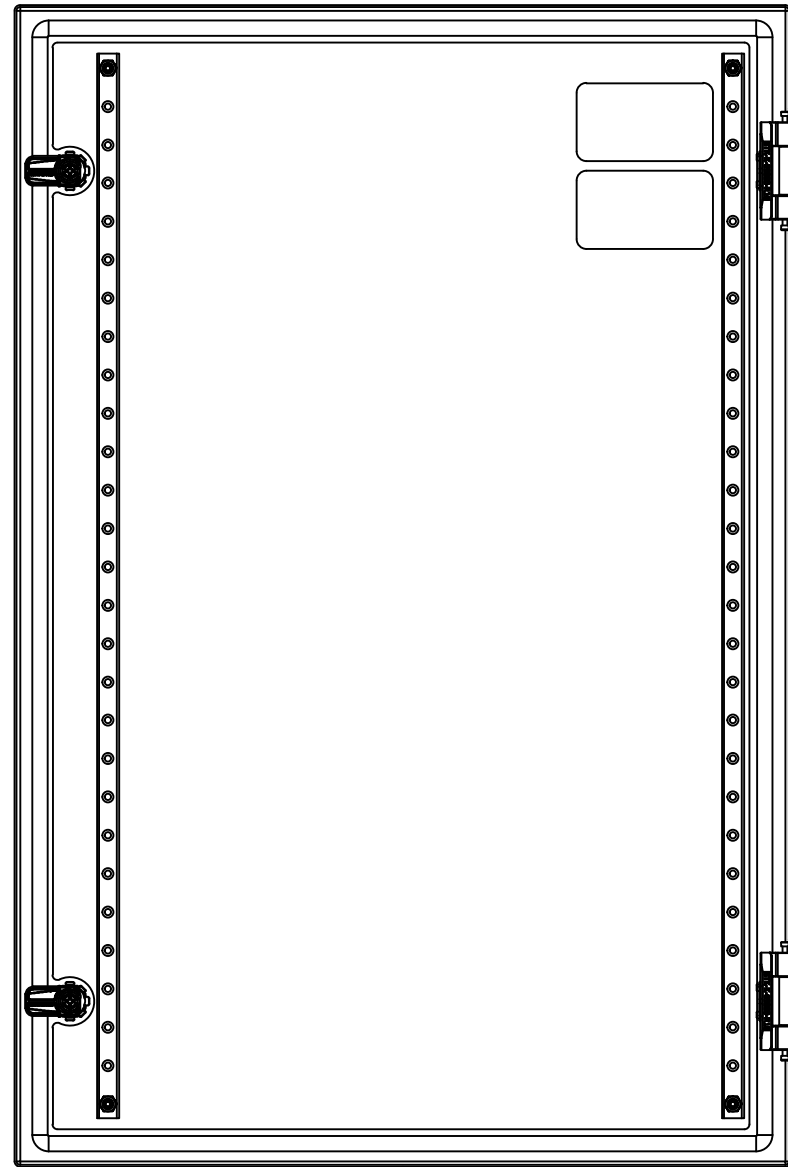
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|---|--|--|-----------|
| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm | |
| | Projection | Customer Client | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date | 14-Mar-14 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | | |
| Color Couleur | Asa-61 Grey | Finish Fini | Smooth |
| Description 5412ESTH 30" x 20" x 8" Body | | Detail Rev. | |
| Part Number Numéro Pièce | 5412ESTH302008B | Rev. | 7 16 |

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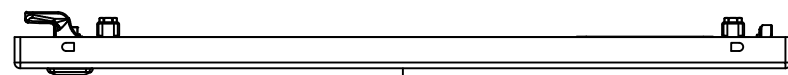
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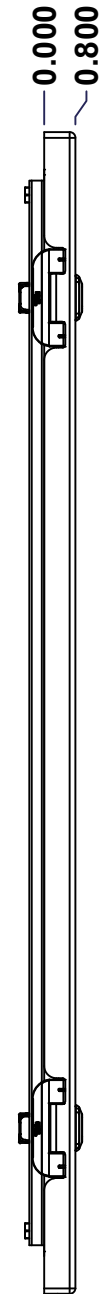
TOP



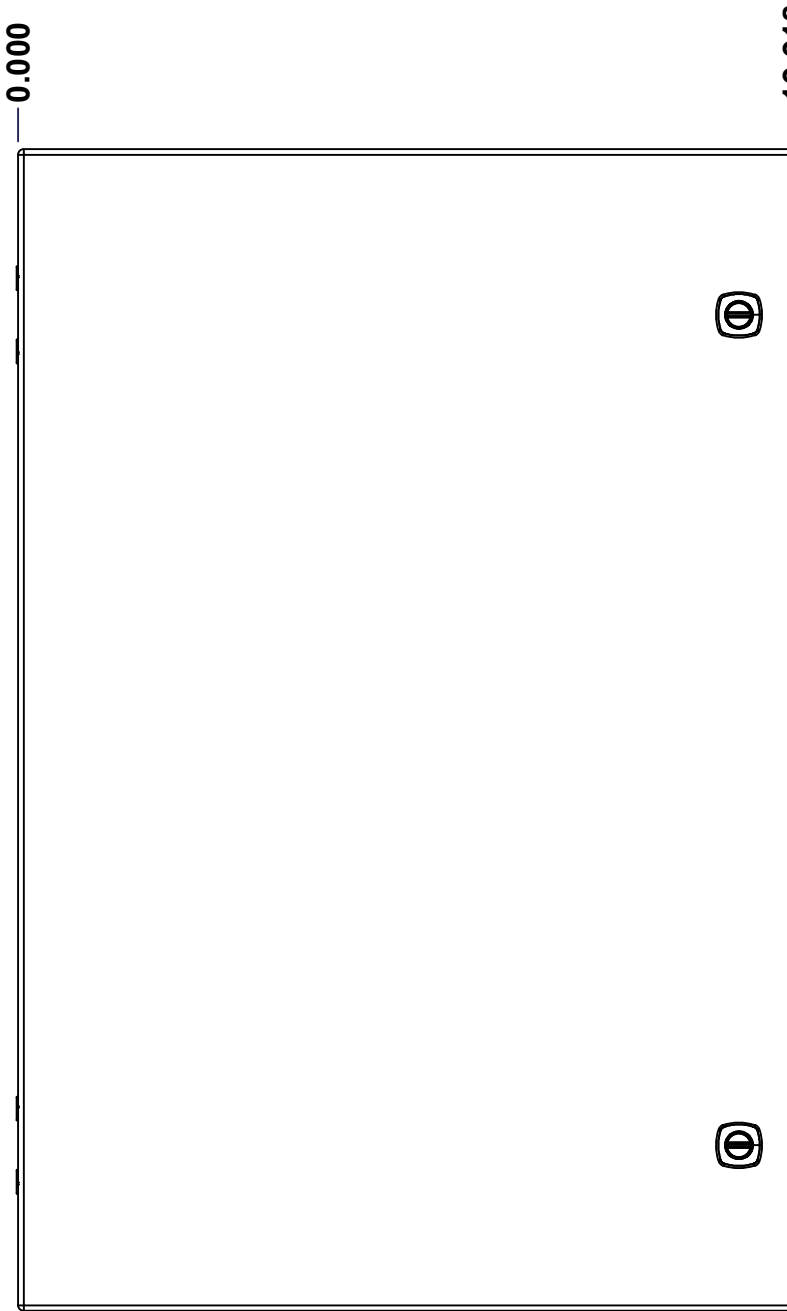
BACK



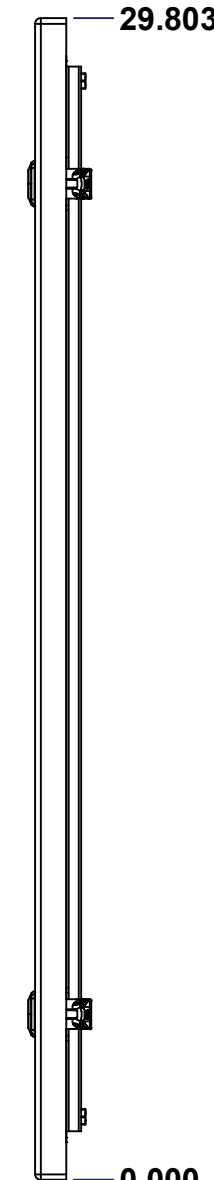
BOTTOM



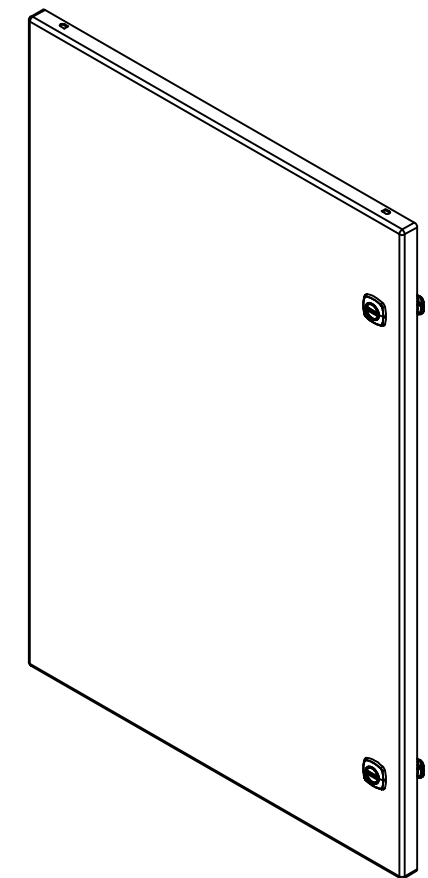
LEFT



FRONT




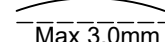

RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement  Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 14-Mar-14 |
| Material Matière | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description 5412ESTH 30" x 20" Cover | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 0 | 8 / 16 |

SEE BILL OF MATERIAL ON LAST PAGE

5412ESTH302008C

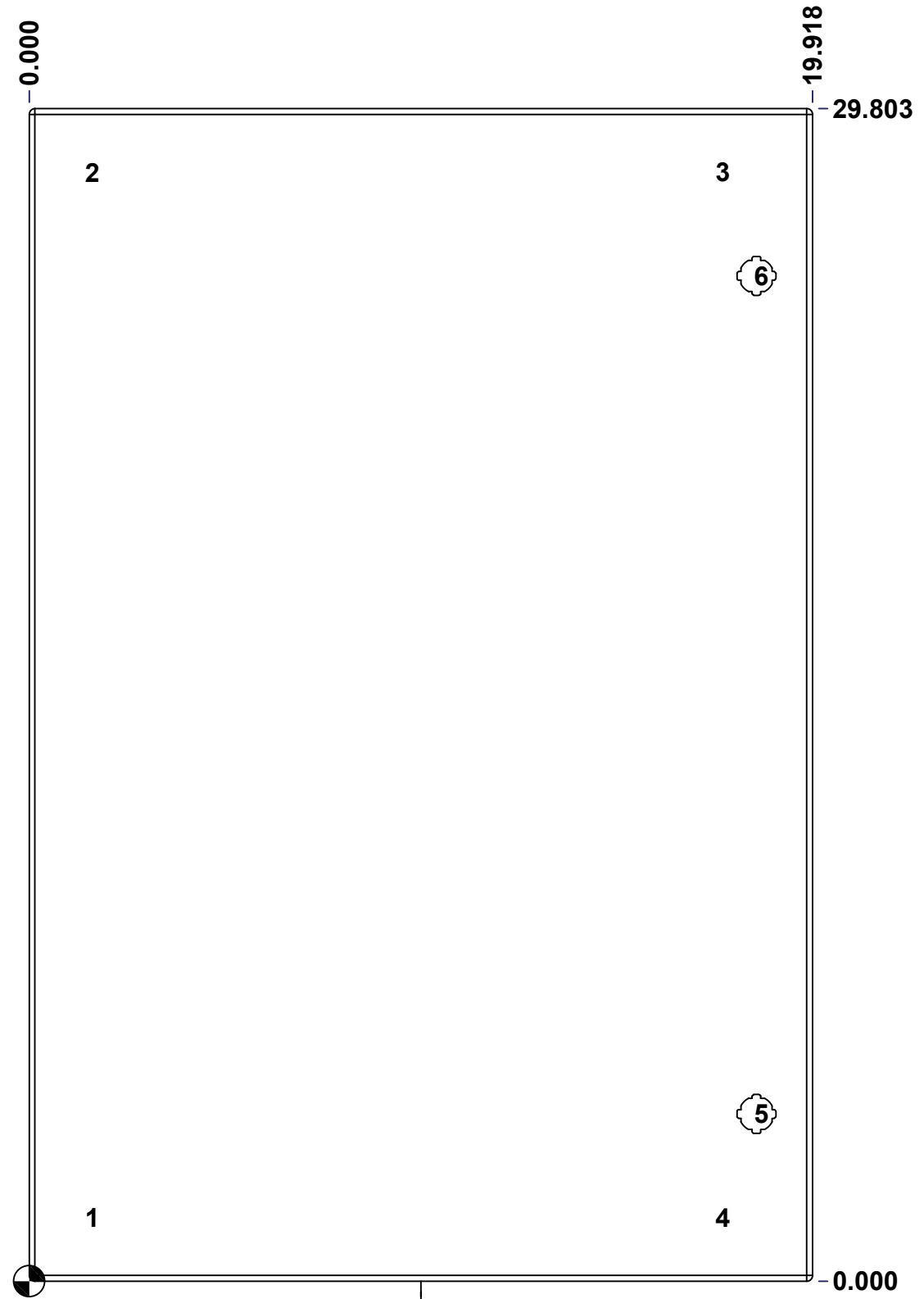
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.486 | 1.614 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 28.189 | STUD M6 x 18mm (Inside) |
| 3 | 17.517 | 28.189 | STUD M6 x 18mm (Inside) |
| 4 | 17.517 | 1.614 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 5 | 18.494 | 4.250 | 880 SCQ4-SL |
| 6 | 18.494 | 25.553 | 880 SCQ4-SL |



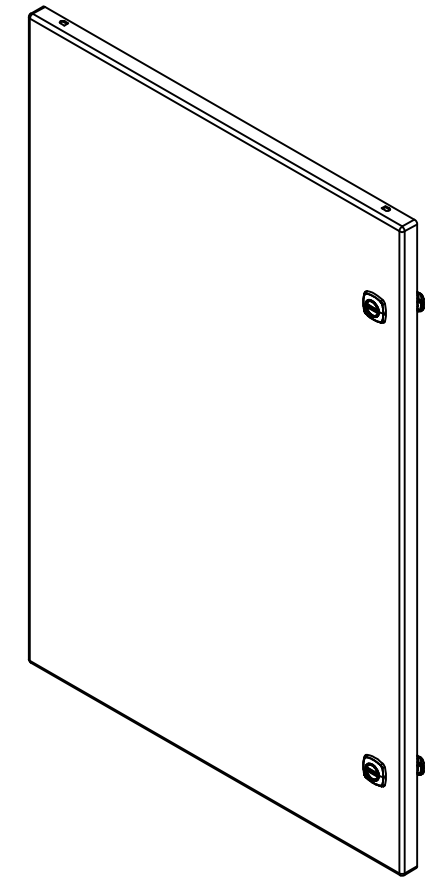
FRONT

| | | |
|--|-----------------------------|--------------|
| | Description | Status |
| | 5412ESTH 30" x 20" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESTH302008C | 0 / 9 |
| | | 16 |

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| No. | Revisions | Date | By/Par |
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Isometric View



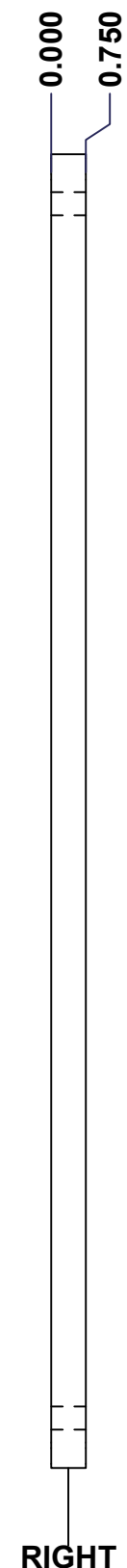
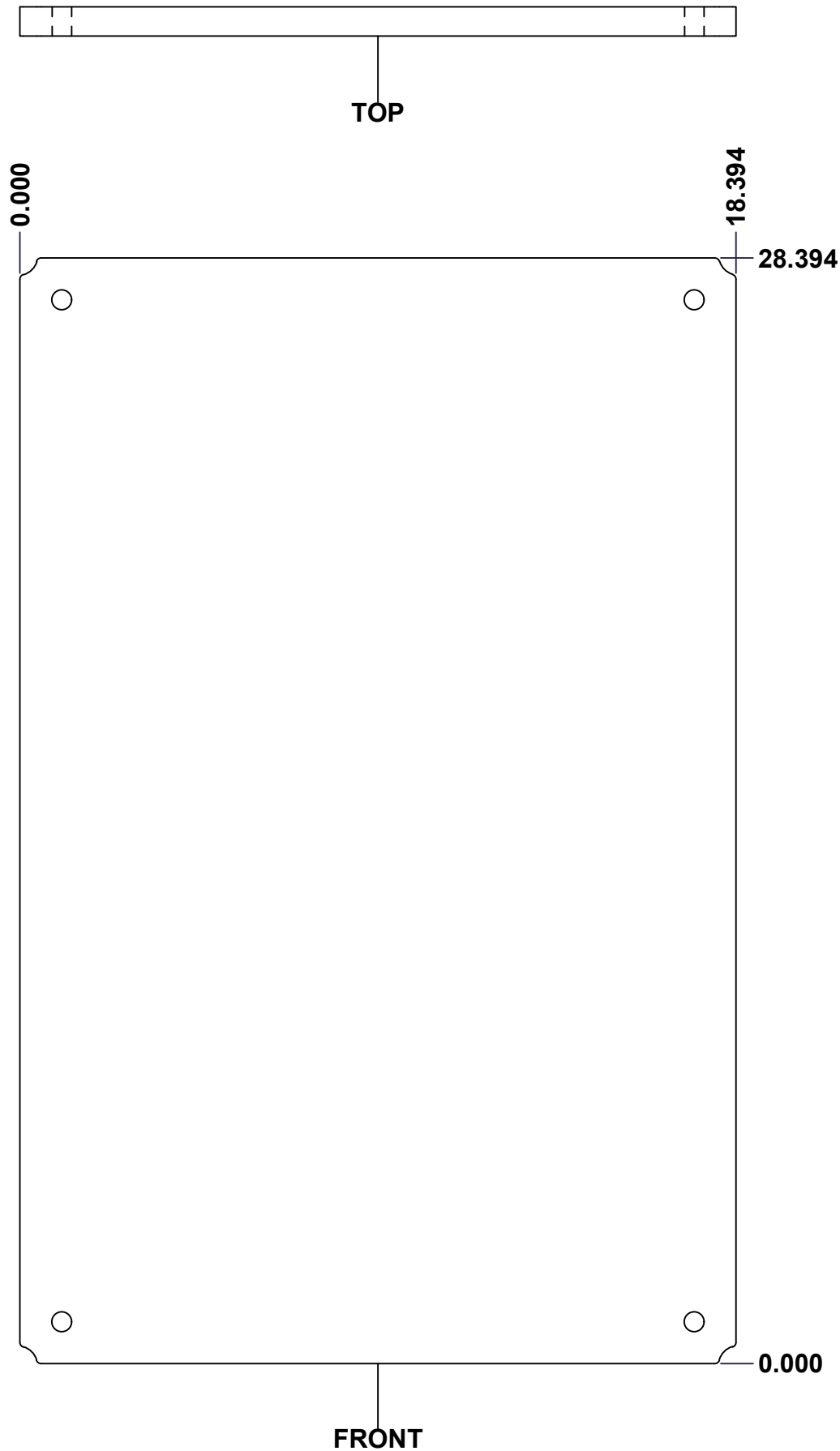
| | |
|--|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | Max 3.0mm |
| | Projection |
| |  |

| | | | |
|------------|-------------------|-----|---|
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 4 | STK-Q-07250 | 2 | M6 x 16mm Collar Nut |
| 2 | STK-Q-46020-30 | 5 | 5412 ES Vertical Door Stiffener 30" |
| 1 | 5412ESTH302008I-C | 0 | 5412ESTH 30" x 20" Cover Insulation |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 4 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5412ESTH302008G | 0 | 5412ESTH 30" x 20" Cover Gasket Part |
| 1 | 5412ESTH302008C-P | 0 | 5412ESTH 30" x 20" Cover Part |
| 2 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 2 | STK-K-12500 | 16 | 5412 ES 1/4 Turn Lock |
| QTY | Part Number | Rev | Description |
| Parts List | | | |

| | |
|-----------------------------|---|
| Customer Client | Date |
| Drawn By Dessiné Par | Date 14-Mar-14 |
| Material Matière | BoxCad: BoxCad |
| Color Couleur | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |
| Asa-61 Grey | Finish Fini |
| Smooth | Description |
| 5412ESTH 30" x 20" Cover | Detail Rev. |
| Part Number Numéro Pièce | Rev. 10 |
| 5412ESTH302008C | 0 16 |

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| No. | Revisions | Date | By/Par |
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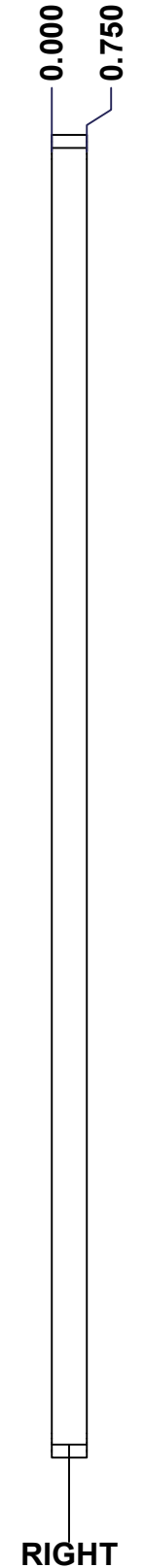
Isometric View

| | | | |
|---|--|---------------------------|----------------|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | | Aluminum | Finish Fini |
| Description | | Detail Rev. | |
| Part Number Numéro Pièce | | Rev. | 11 |
| 5412ESTH302008I-B | | 0 | 16 |

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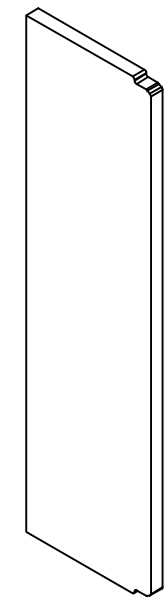
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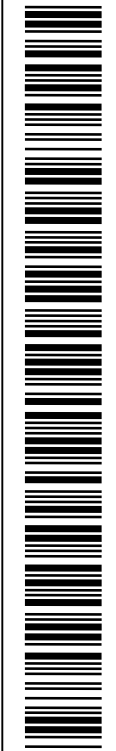



SEE BILL OF MATERIAL ON LAST PAGE

| No. | Revisions | Date | By/Par |
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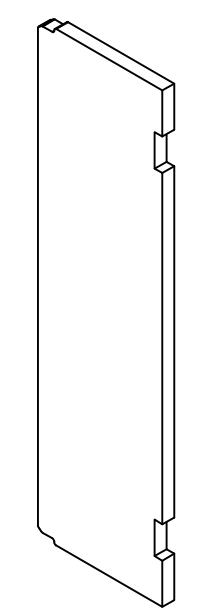
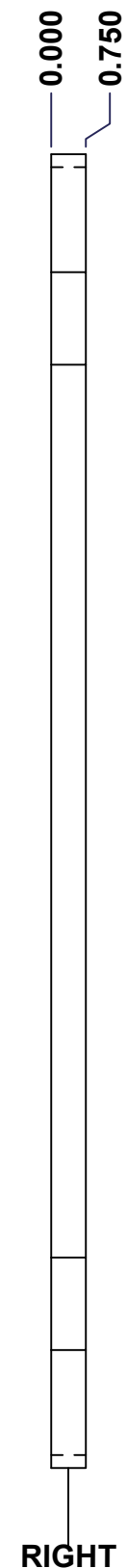
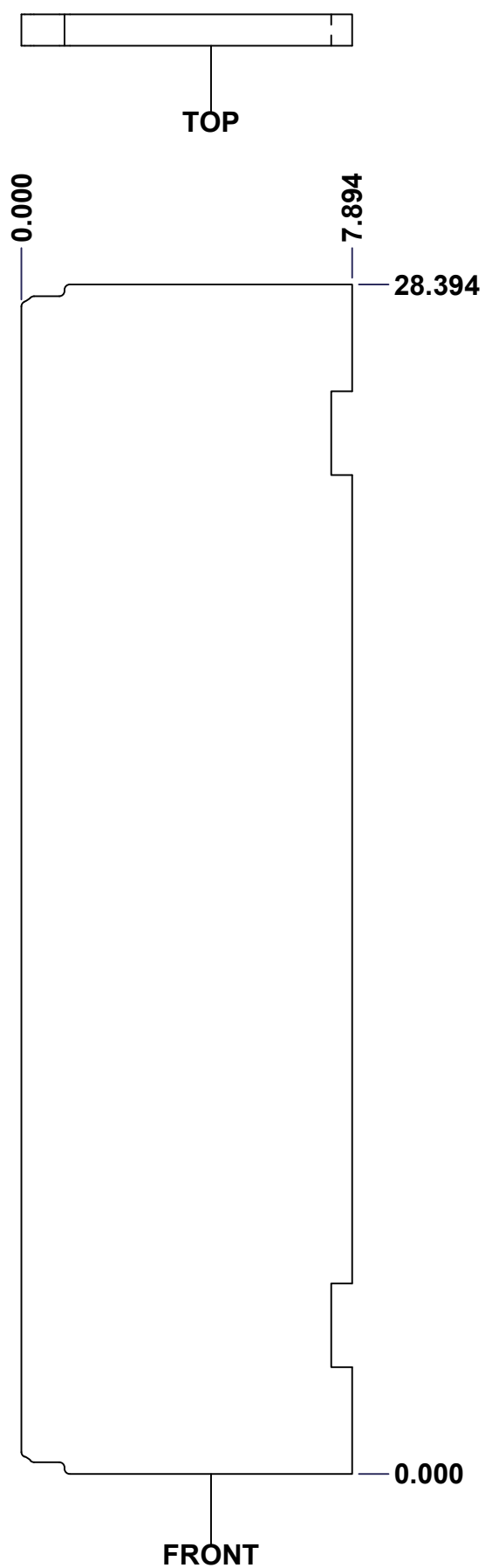
Isometric View



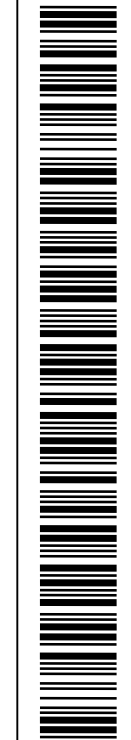
| | | | |
|--|----------|---------------------------|-------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 23-Jan-07 | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini | N/A |
| Description | | | Detail Rev. |
| 5412ESTH 30" x 20" Left Insulation | | | |
| Part Number Numéro Pièce | | Rev. | 12 |
| 5412ESTH302008I-LS | | 0 | 16 |

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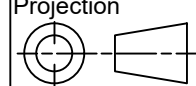
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Isometric View



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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Projection  |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESTH 30" x 20" Right Insulation | | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESTH302008I-RS | | Rev. 13 / 16 |

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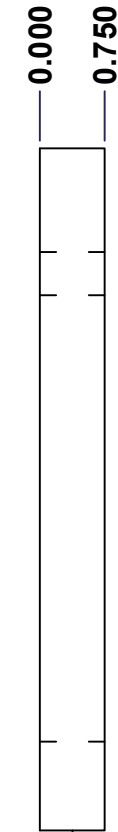
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TOP

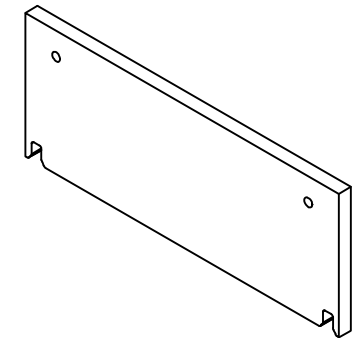


FRONT




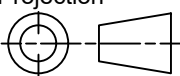
RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | Detail Rev. | |
| 5412ESTH 30" x 20" Top and Bottom Insulation | | |
| Part Number Numéro Pièce | Rev. | 14 |
| 5412ESTH302008I-TP | 0 | 16 |

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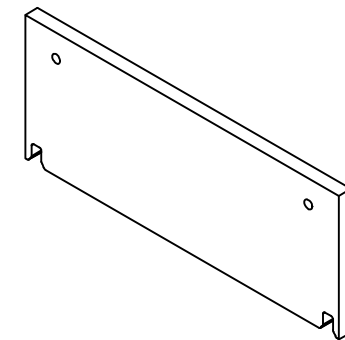
TOP



FRONT



RIGHT



Isometric View

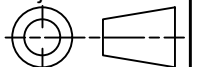


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Flatness
Aplatissement

Max 3.0mm

Projection

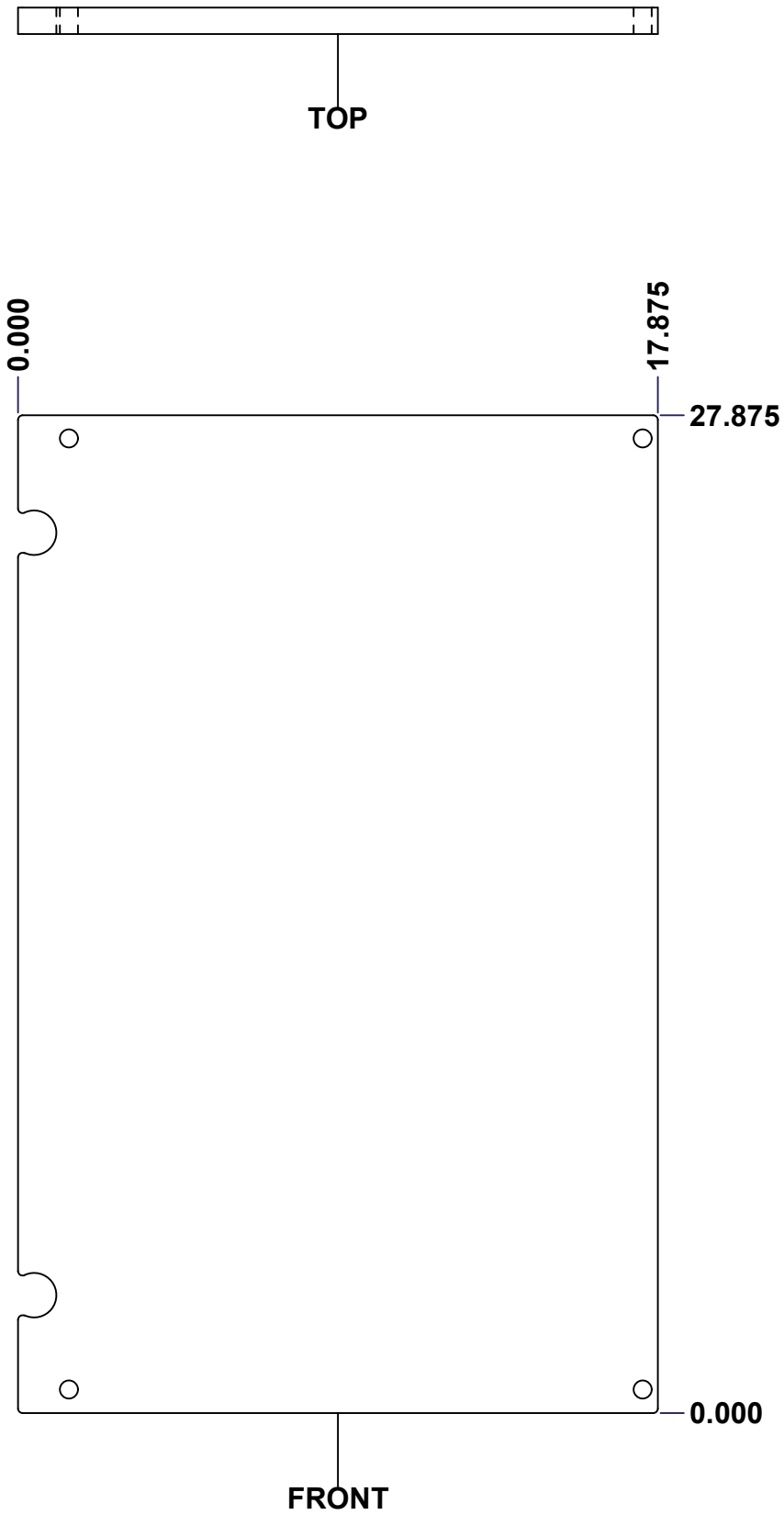


| | |
|---|---------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière Polyisocyanurate | |
| Color Couleur Aluminum | Finish Fini N/A |
| Description 5412ESTH 30" x 20" Top and Bottom Insulation | Detail Rev. |
| Part Number Numéro Pièce 5412ESTH302008I-BT | Rev. 15 0 |

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Isometric View

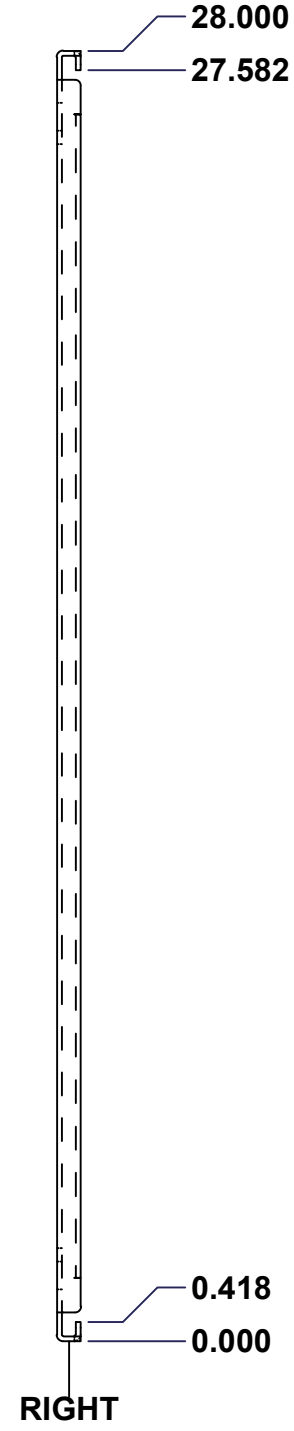
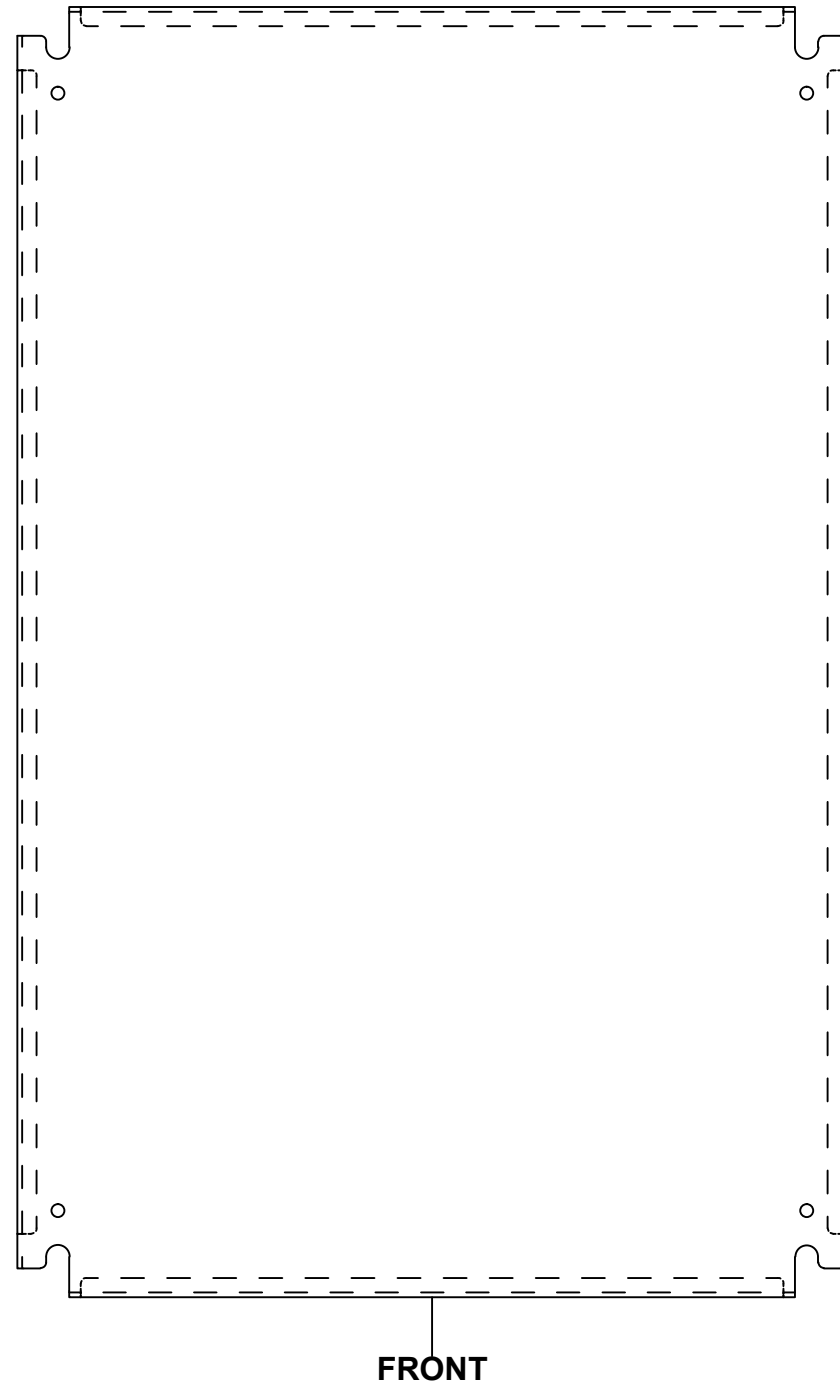
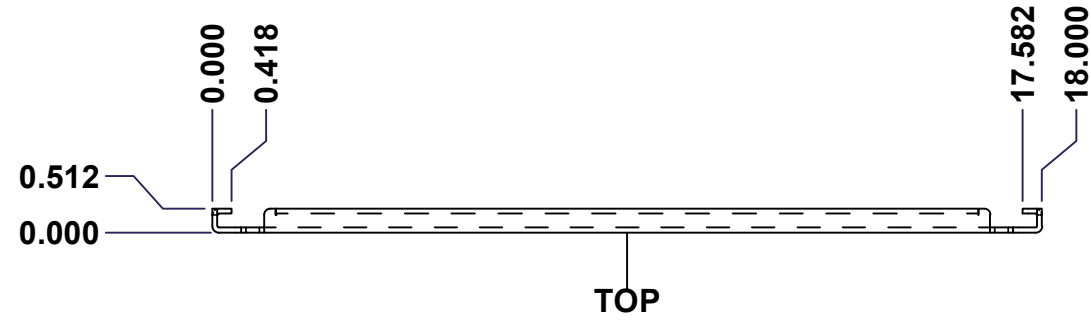
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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description 5412ESTH 30" x 20" Cover Insulation | | Detail Rev. |
| Part Number Numéro Pièce | Rev. 0 | 16 / 16 |

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5412ESTH302008I-C

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Isometric View

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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad | Date 23-Jan-07 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | Detail Rev. | |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce | Rev. 0 | 1 2 |
| 881 SP3020G | | |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP3020G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

Parts List

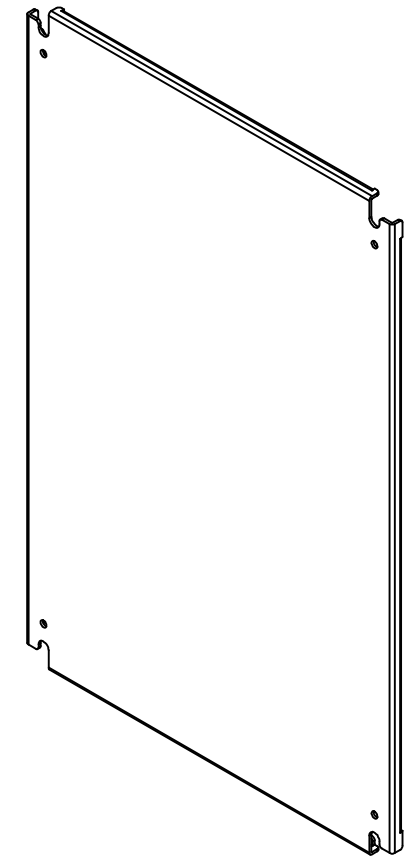
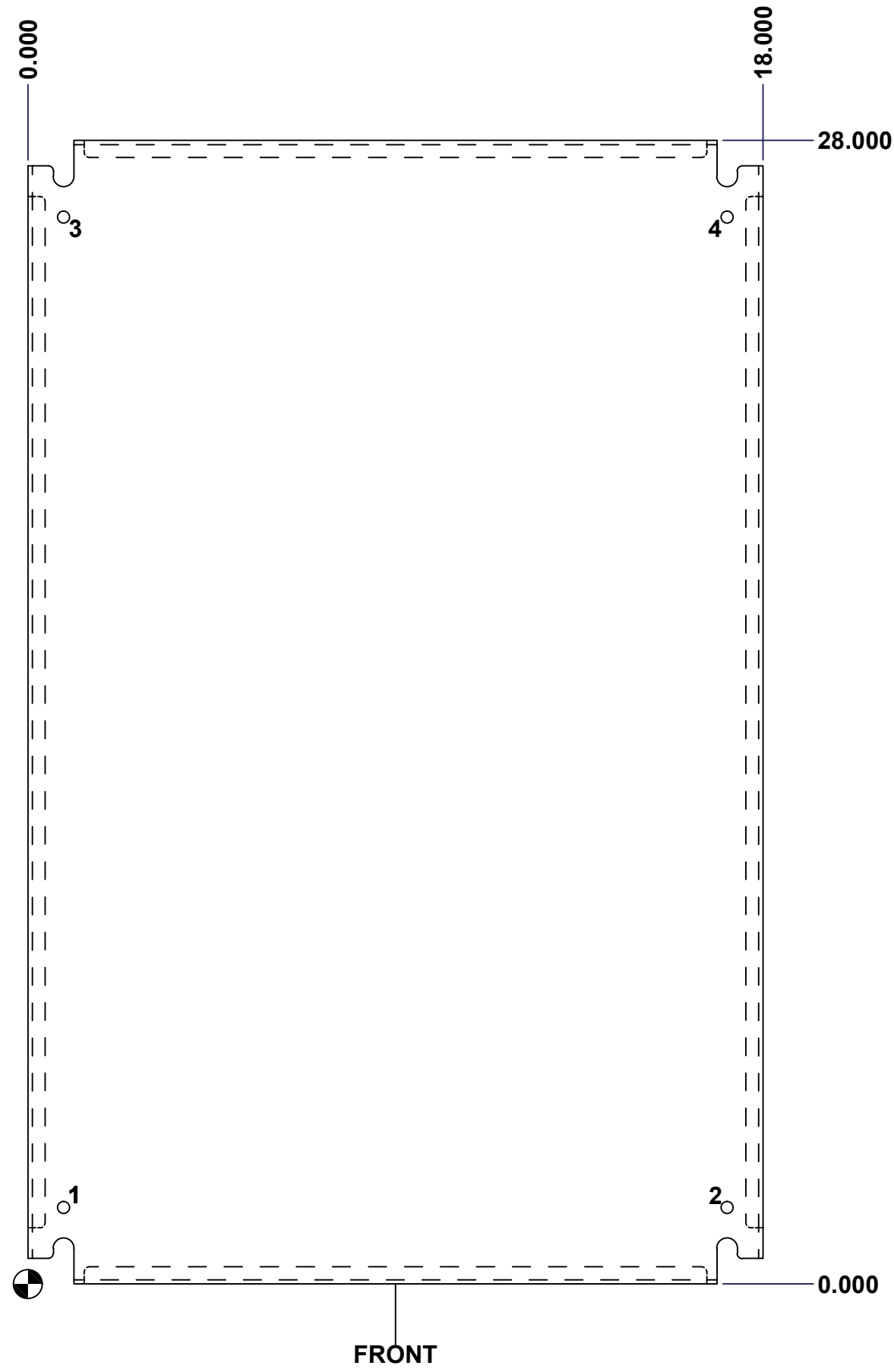
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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|--------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 2 | 17.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 3 | 0.875 | 26.125 | GROUND HOLE (RND Ø0.290) |
| 4 | 17.125 | 26.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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Isometric View



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| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm |
| | Projection | Date Date 23-Jan-07 |
| Customer Client | | |
| Drawn By Dessiné Par | BoxCad | |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description | 881 SP - Inner Panel | |
| Part Number Numéro Pièce | 881 SP3020G | Detail Rev. Rev. 2 0 |