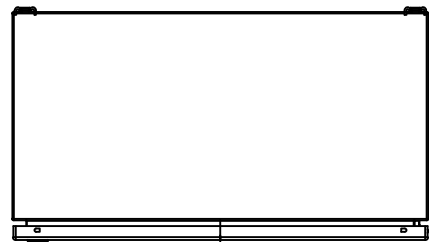
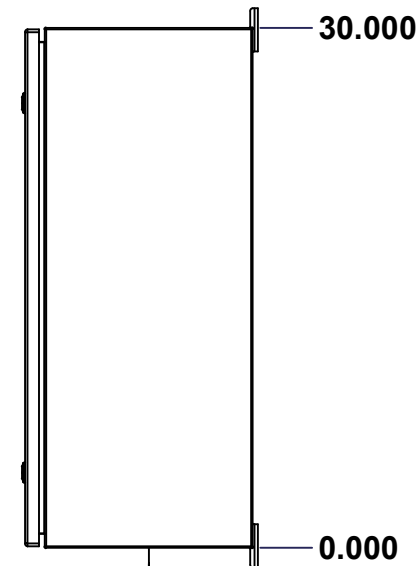
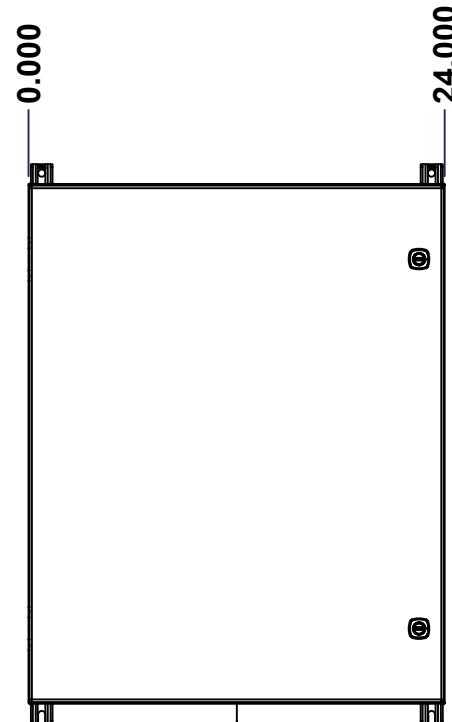
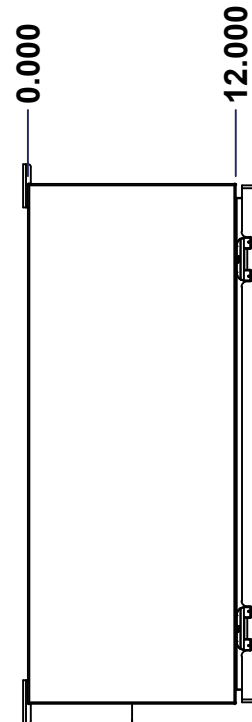
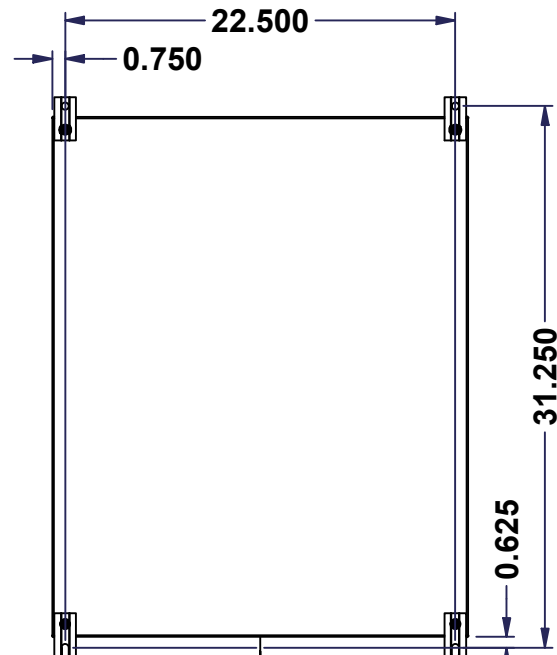
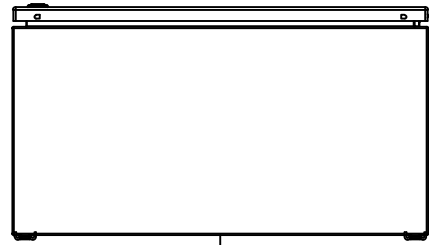
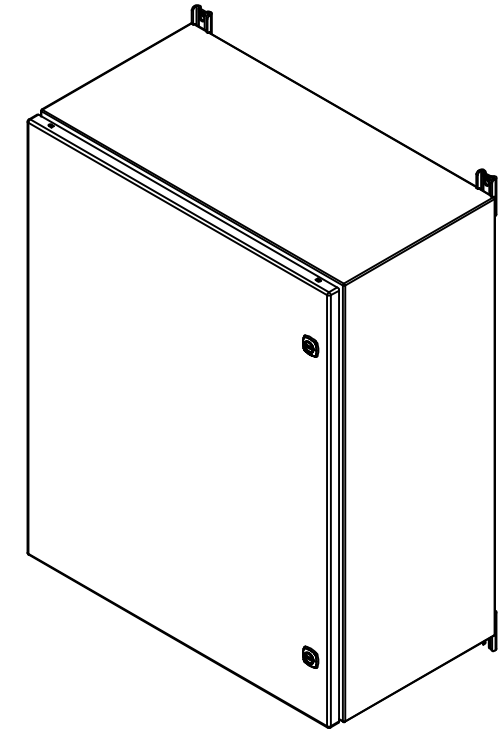
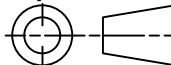


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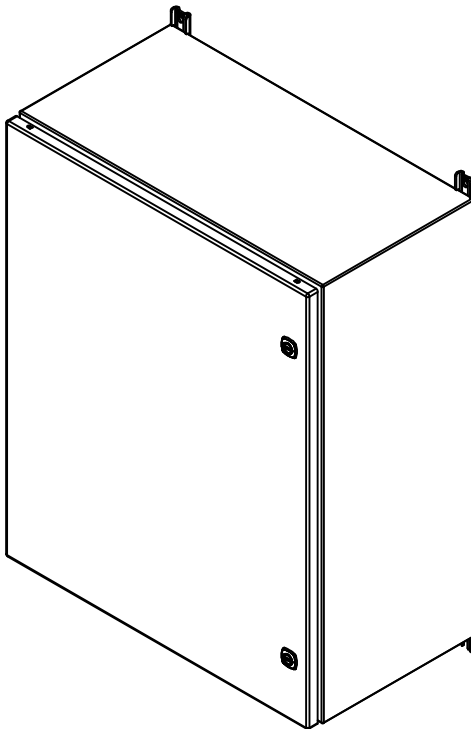
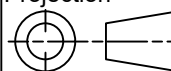


No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
	Projection 			
Customer Client			Date	
Drawn By Dessiné Par BoxCad: BoxCad			Date 18-Mar-14	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)				
Color Couleur		Asa-61 Grey		Finish Fini Smooth
Description			Detail Rev.	
5412ESTH 30" x 24" x 12" Assembly				
Part Number Numéro Pièce 5412ESTH302412			Rev.	1 16

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH302412\5412ESTH302412.idw		Tolérance ±1/32" sauf spécification contraire																																																			
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View 		No.	Revisions	Date	By/Par																												
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Part Number Numéro Pièce 5412ESTH302412		Rev. 0	2 16																																																				

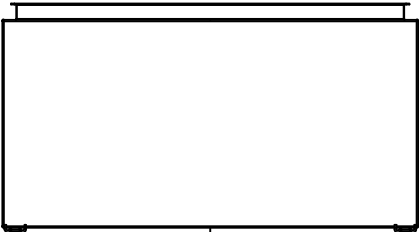
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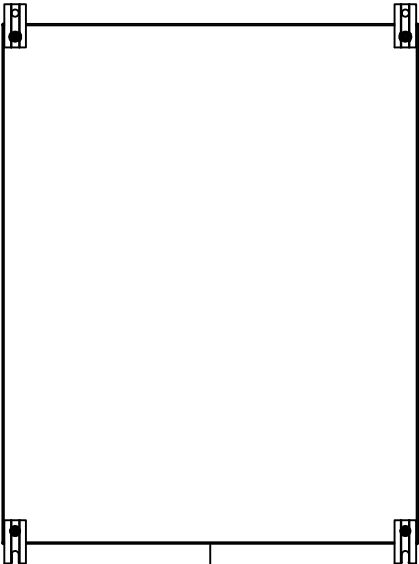
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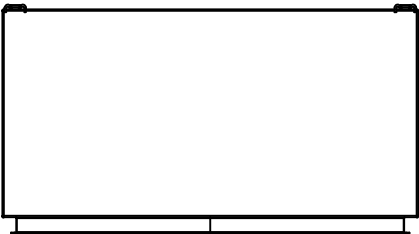
Tolérance ±1/32" sauf spécification contraire



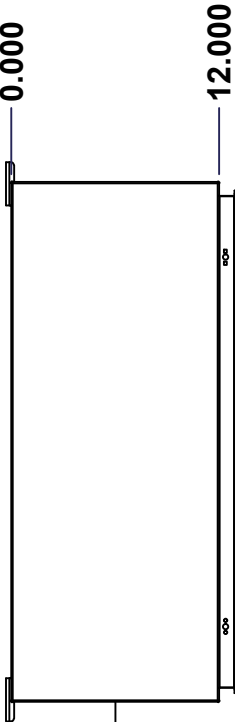
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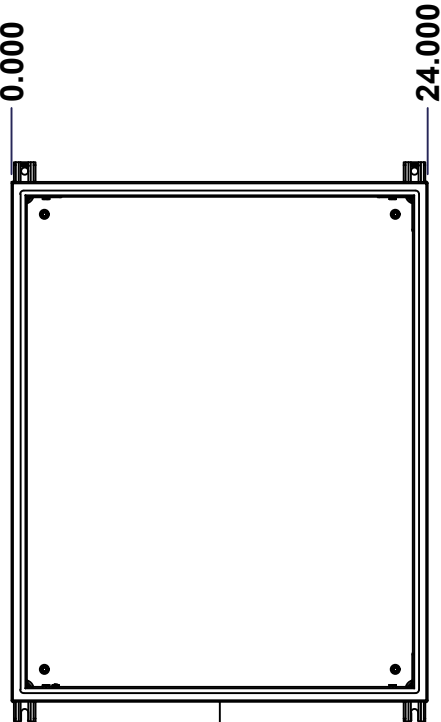
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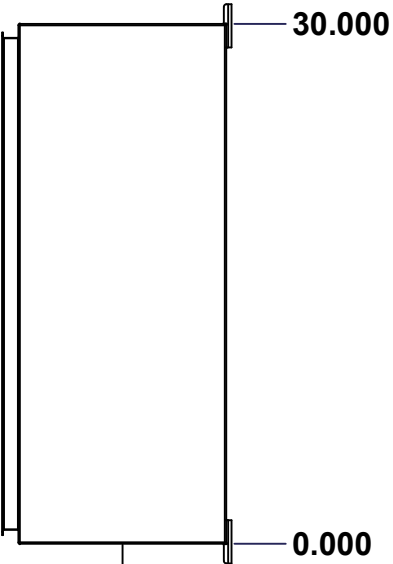
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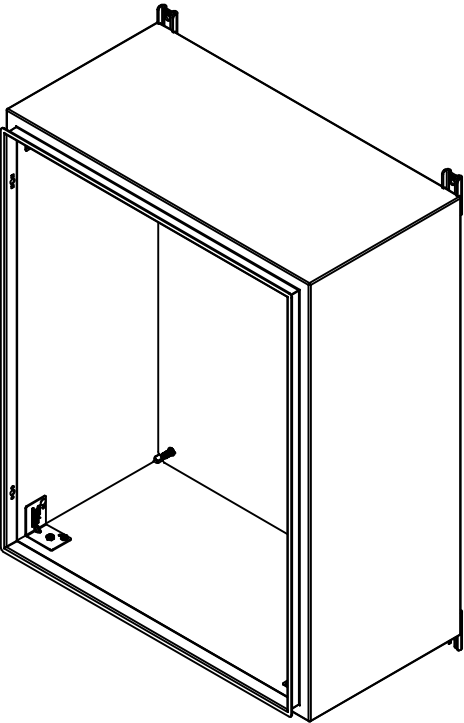
LEFT



FRONT



RIGHT



Isometric View



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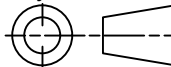


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Mar-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish

Smooth

Description

5412ESTH 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESTH302412B

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

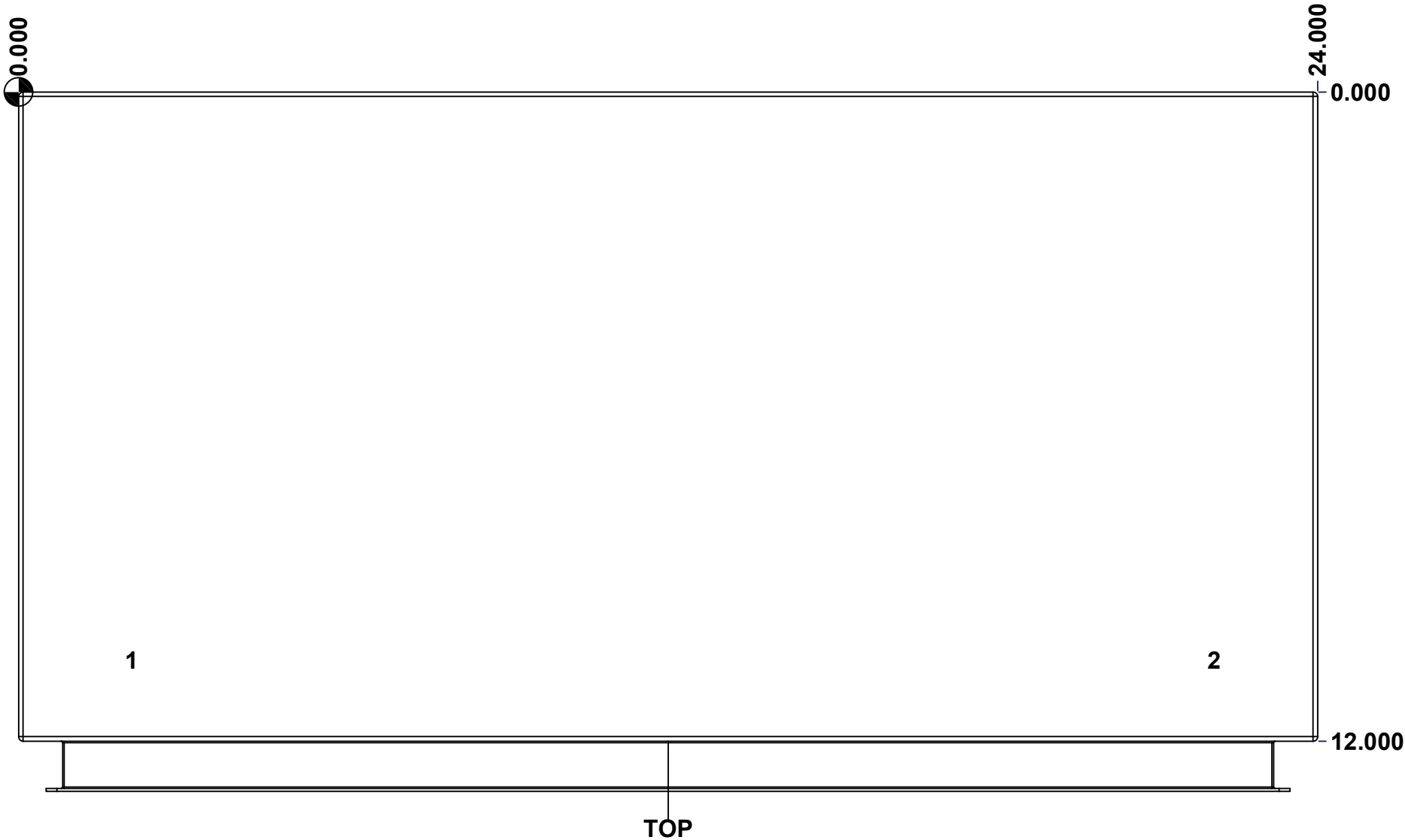
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESTH 30" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESTH302412B	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESTH 30" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESTH302412B	0	16

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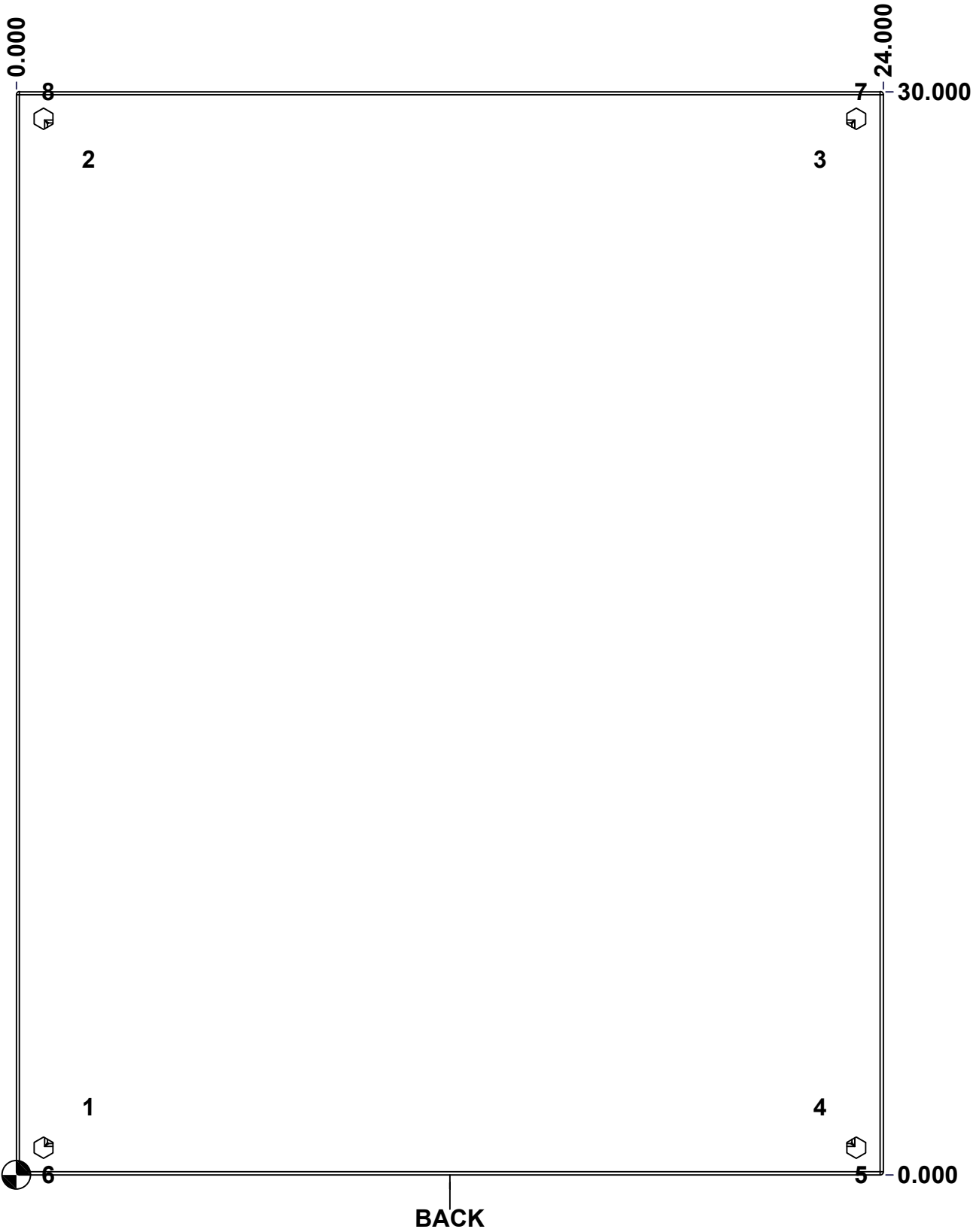
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	23.250	30.000	FOOT 885 ESMF3_CLOSE
8	0.750	30.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESTH 30" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESTH302412B	0	6 / 16

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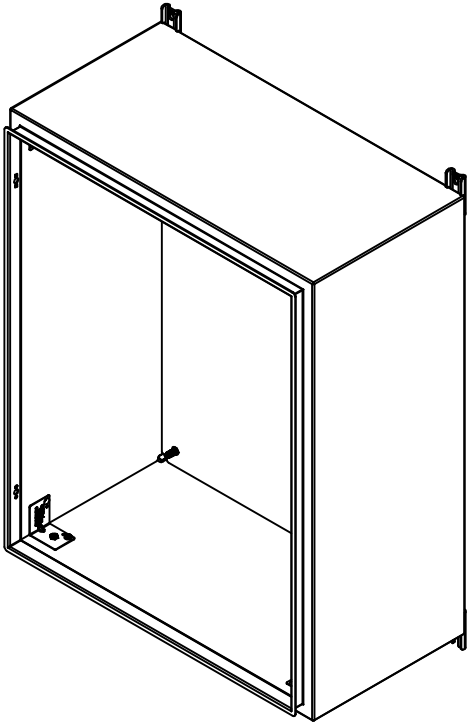
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Tolerance ±1/32" unless otherwise specified

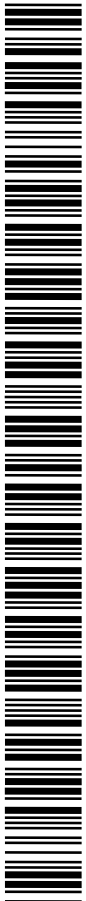
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESTH302412I-RS	0	5412ESTH 30" x 24" Right Insulation
1	5412ESTH302412I-LS	0	5412ESTH 30" x 24" Left Insulation
1	5412ESTH302412I-BT	0	5412ESTH 30" x 24" Top and Bottom Insulation
1	5412ESTH302412I-TP	0	5412ESTH 30" x 24" Top and Bottom Insulation
1	5412ESTH302412I-B	0	5412ESTH 30" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESTH302412B-P	0	5412ESTH 30" x 24" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

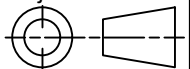


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: BoxCad	Date	18-Mar-14
-------------------------	----------------	------	-----------

Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)
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Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESTH 30" x 24" x 12" Body	

Part Number Numéro Pièce	Rev.	7
5412ESTH302412B	0	16

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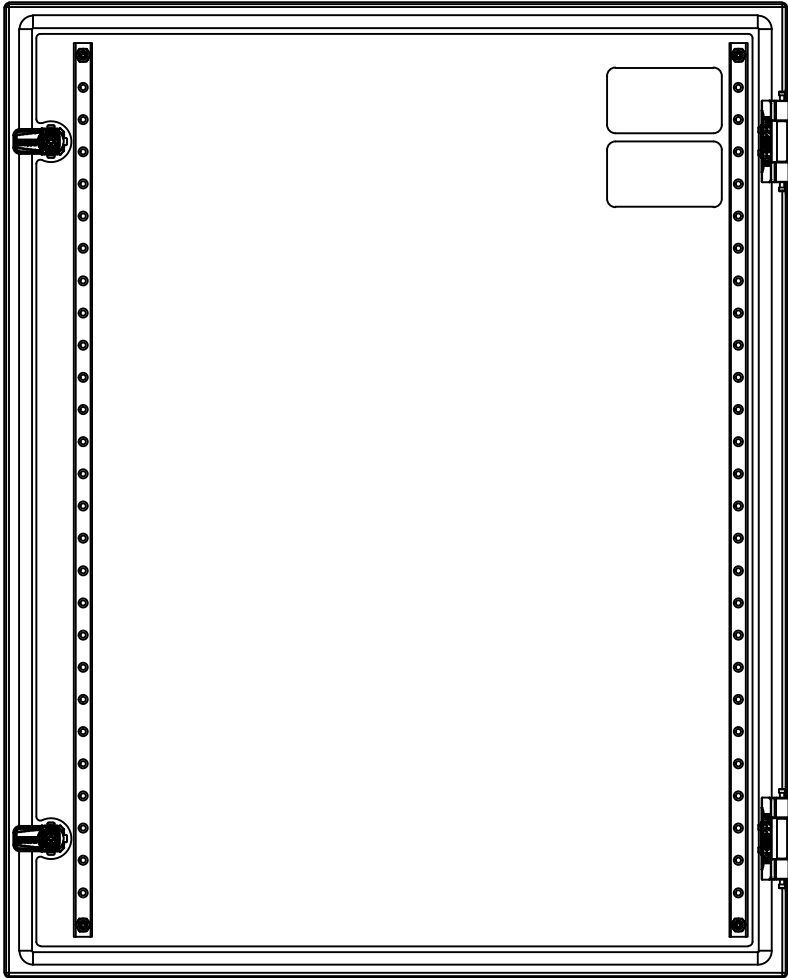
Tolerance ±1/32" unless otherwise specified

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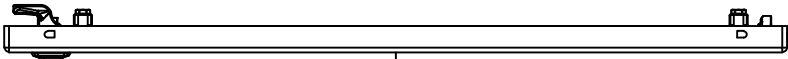
Tolérance ±1/32" sauf spécification contraire



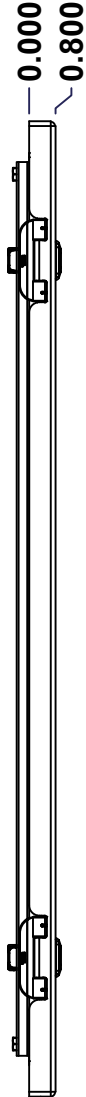
TOP



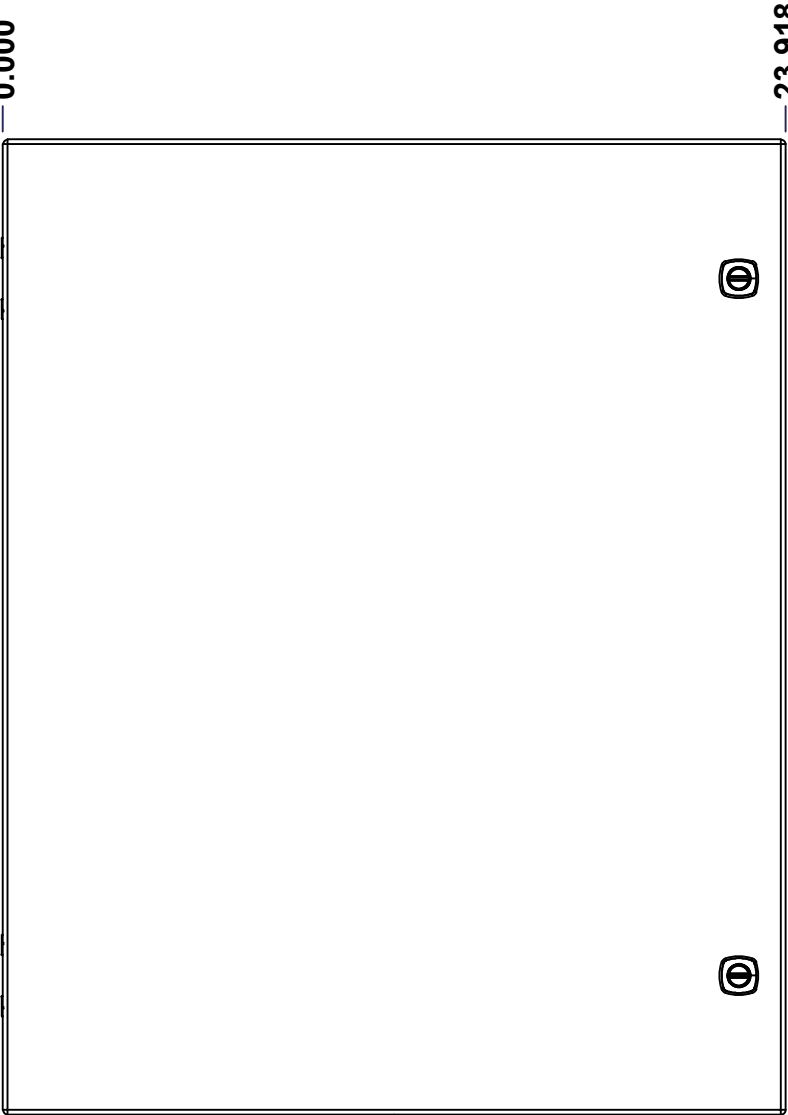
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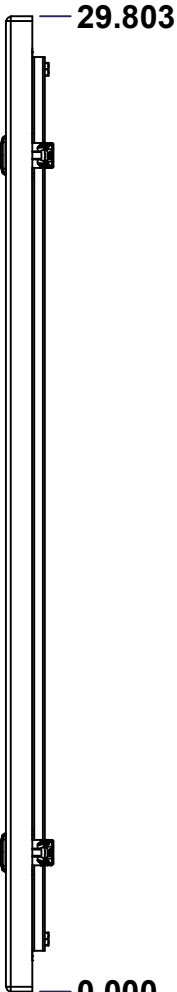
BOTTOM



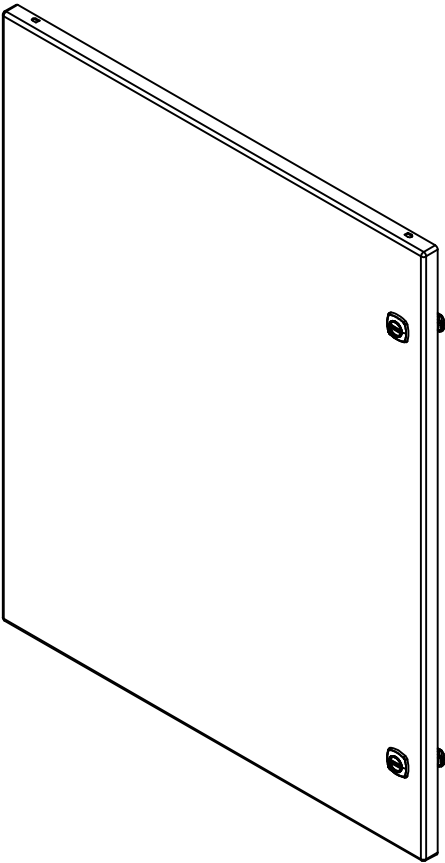
LEFT



FRONT



RIGHT



Isometric View

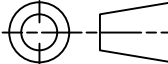


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

18-Mar-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESTH302412C

Rev.

8
0
16

SEE BILL OF MATERIAL ON LAST PAGE

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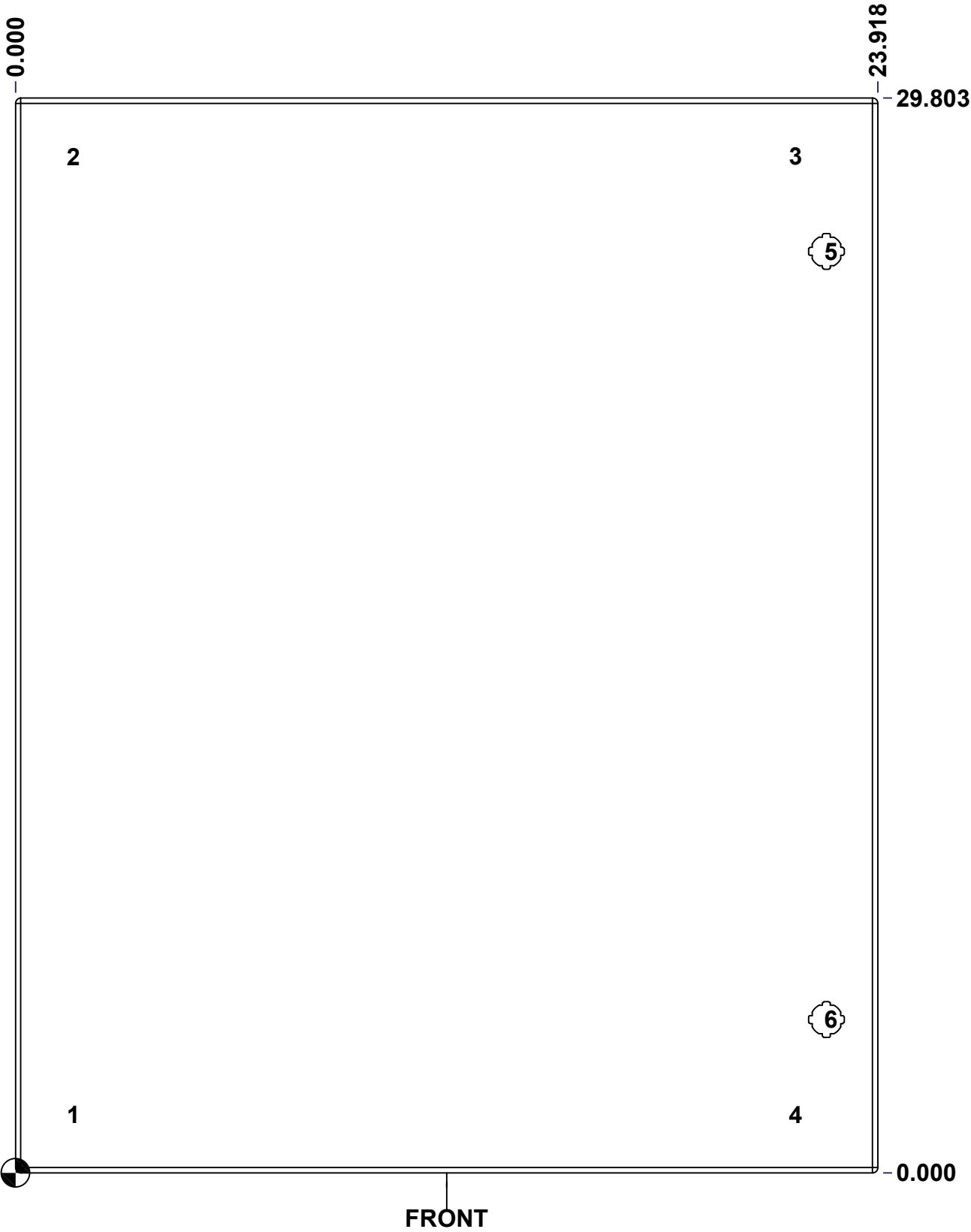
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.614	STUD M6 x 18mm (Inside)
2	1.486	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	25.553	880 SCQ4-SL
6	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESTH 30" x 24" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	
5412ESTH302412C			16

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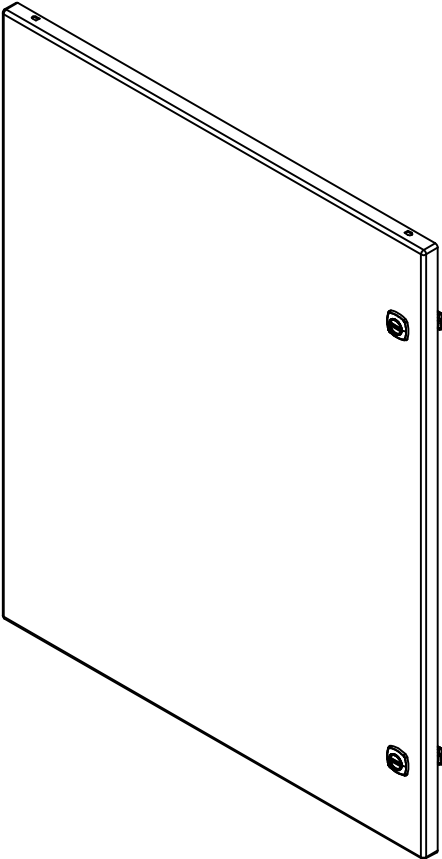
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



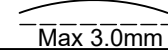
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2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
1	5412ESTH302412I-C	0	5412ESTH 30" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESTH302412G	0	5412ESTH 30" x 24" Cover Gasket Part
1	5412ESTH302412C-P	0	5412ESTH 30" x 24" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			



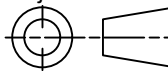
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Fax: (450) 979-4626
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Mar-14

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESTH302412C

Rev. 0

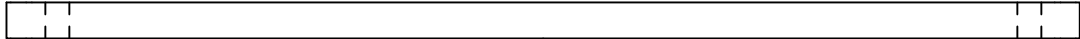
10 / 16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH302412\5412ESTH302412.idw

Tolérance ±1/32" sauf spécification contraire

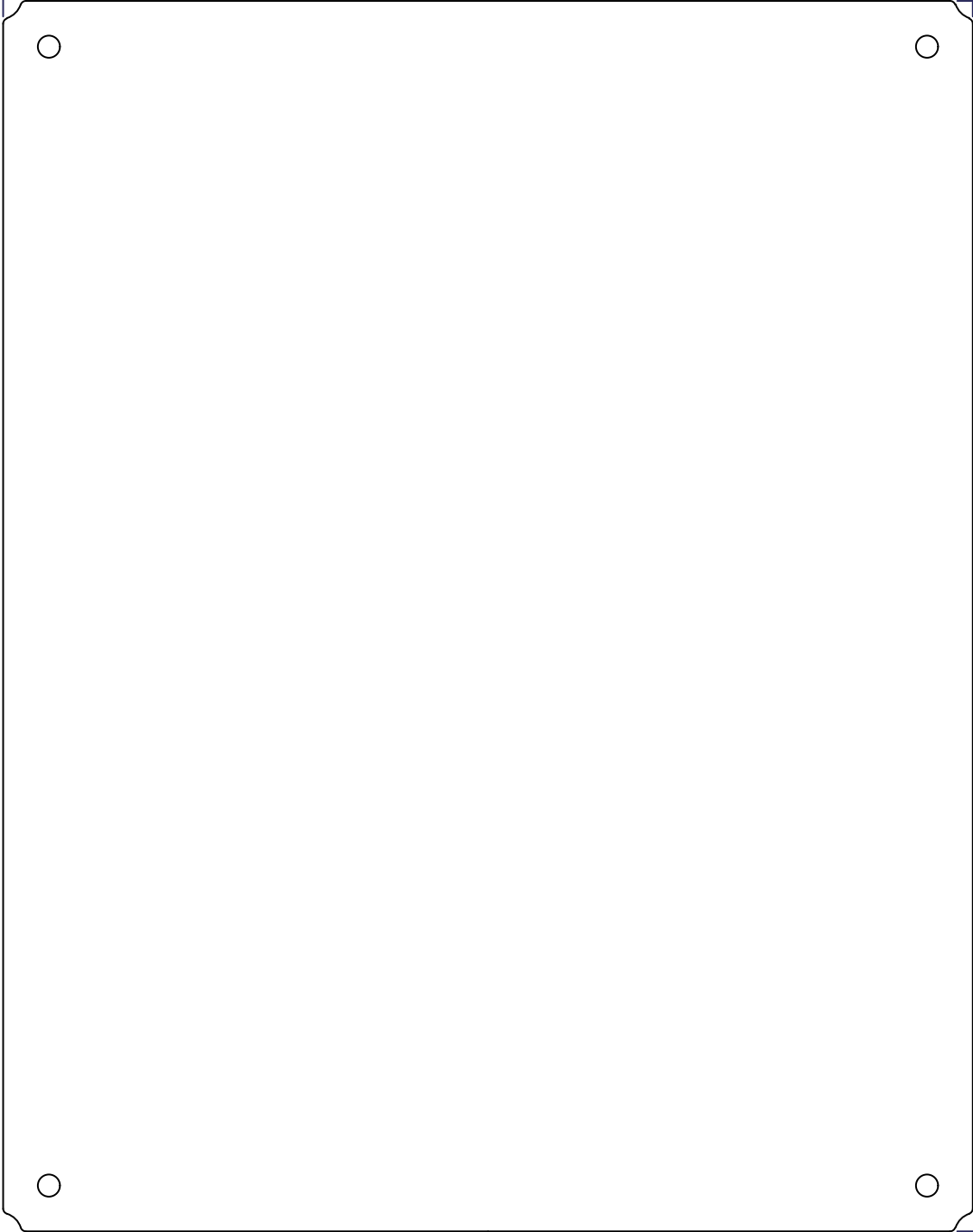


TOP

0.000

22.364

28.364



FRONT

0.000

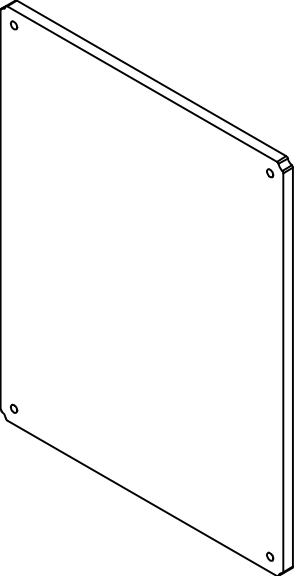
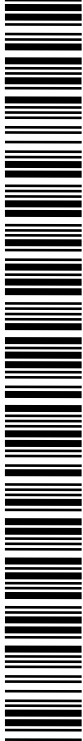
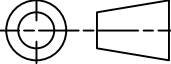
0.000

0.750



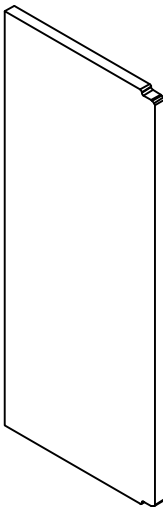
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

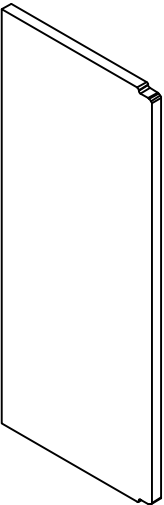
No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESTH 30" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESTH302412I-B		0	16

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Isometric View



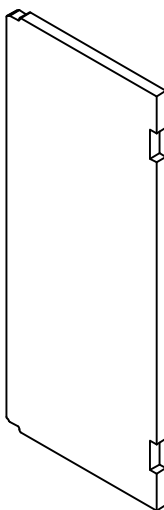
Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

Orthographic projection of a mechanical part showing the front and top views. The front view is a large rectangle with a small notch at the bottom center. The top view is a smaller rectangle with a small notch at the top center. Dimension lines indicate a width of 0.000 and a height of 11.864. The part is labeled "TOP" and "FRONT".

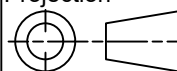
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	

[illegible]

0.000

23.86

11.86

0.000

Condition	Proportion of 'RIGHT' Responses
0.000	~0.75
0.750	~0.75

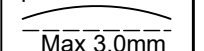
A 3D perspective diagram of a rectangular panel. The panel is shown with its front face, top edge, and right side. It is held in place by four corner fasteners, represented by small circles with crosshairs, one at each corner. The panel is oriented diagonally in the frame.

Isometric View

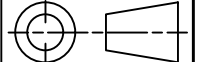


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Flatness	
Aplatissement	



Projection



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Material	
Matière	Polyisocyanurate

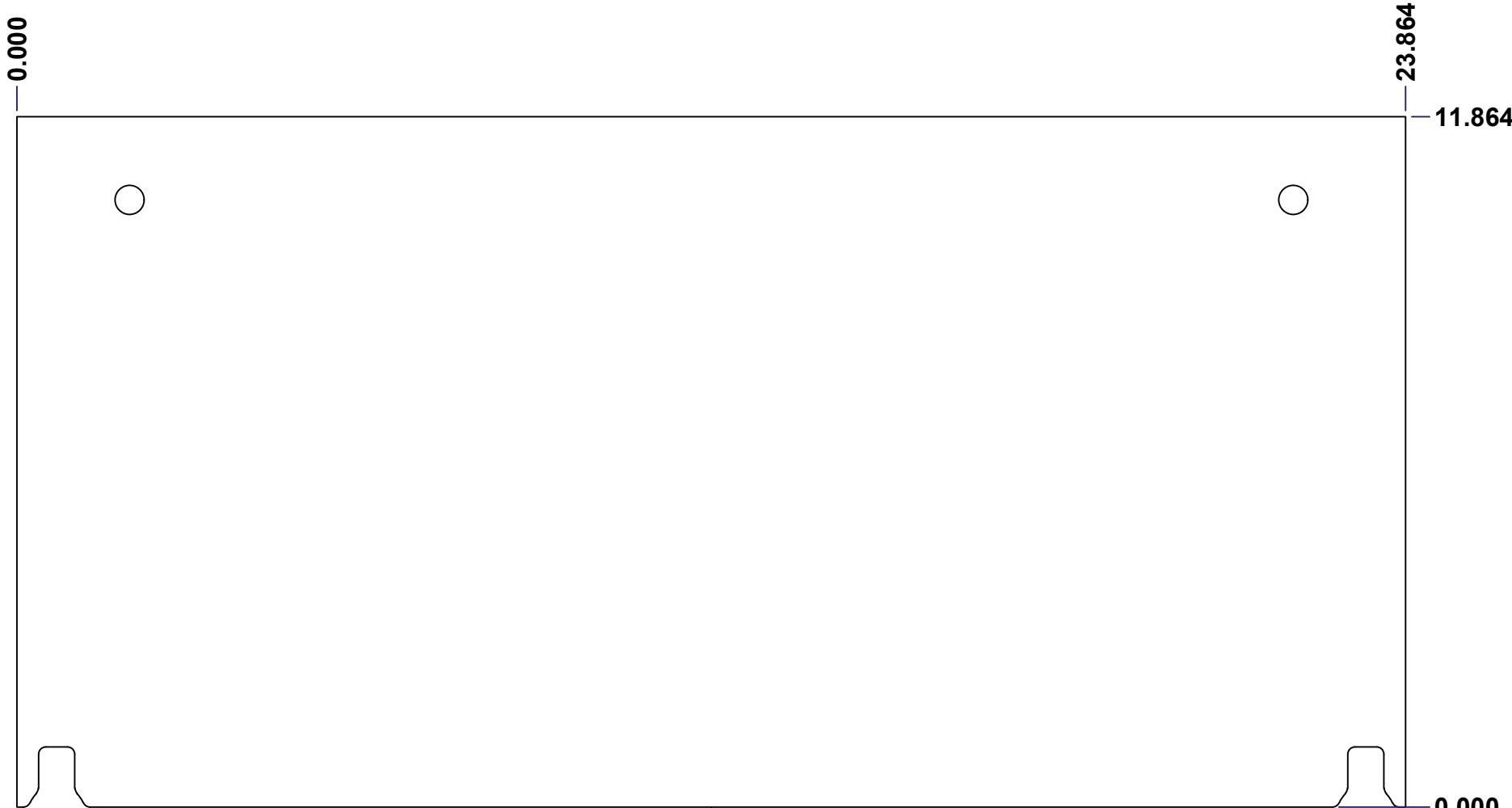
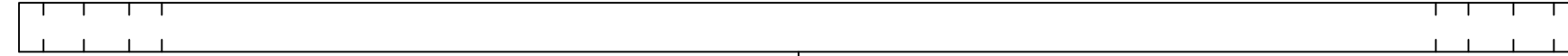
Color		Finish	
Couleur	Aluminum	Fin	N/A

Description	Detail Rev.
5412ESTH 30" x 24" Top and Bottom Insulation	

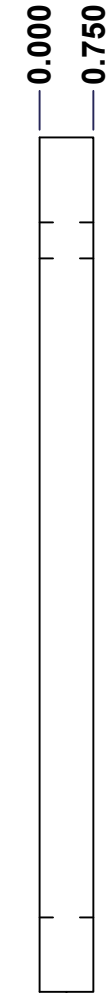
Part Number Numéro Pièce	Rev.	14
5412ESTH302412I-TP	0	16

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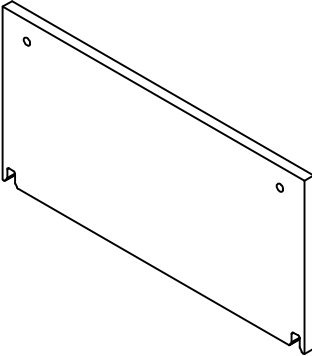


FRONT

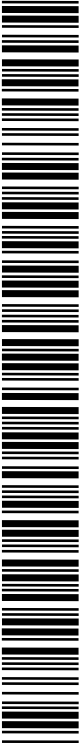


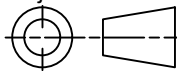
RIGHT

No.	Revisions	Date	By/Par



Isometric View



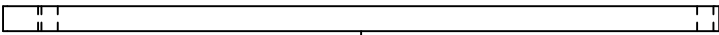
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESTH 30" x 24" Top and Bottom Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESTH302412I-BT		Rev. 0
		15 / 16

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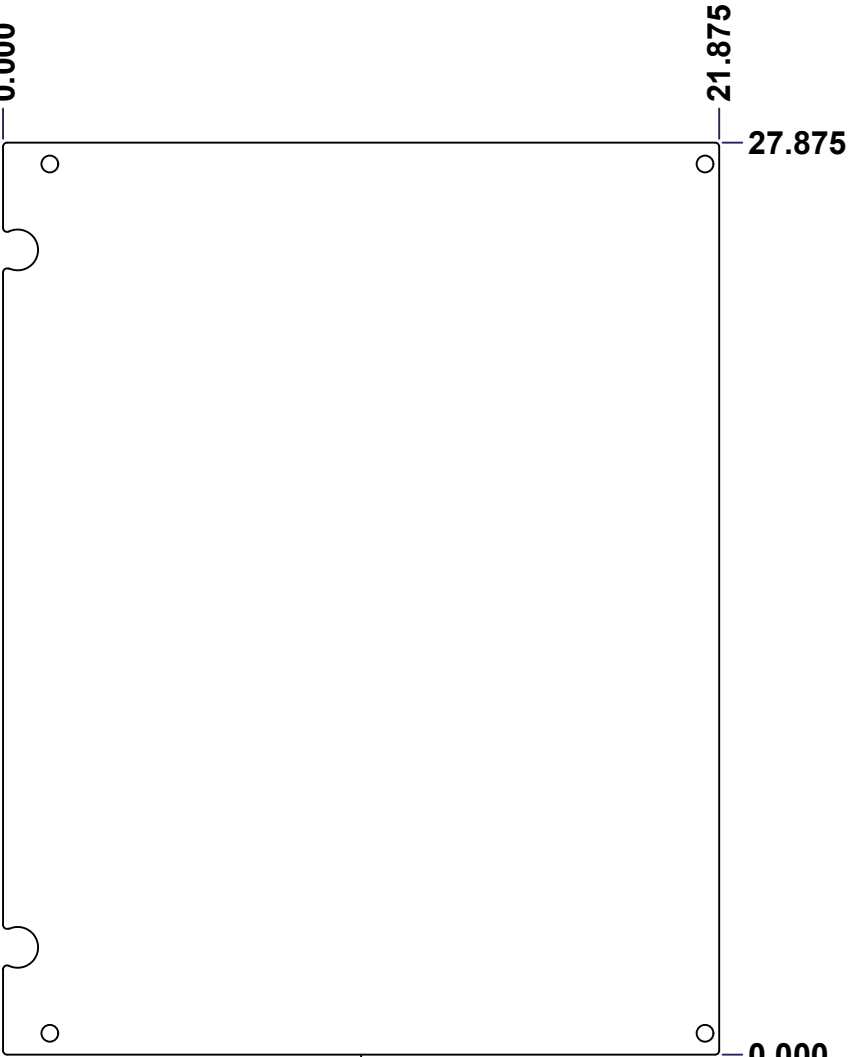
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



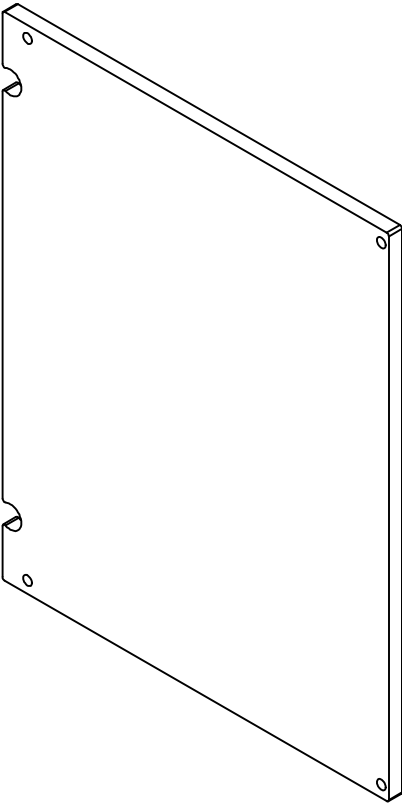
TOP



FRONT



RIGHT



Isometric View



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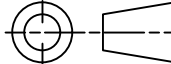


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESTH 30" x 24" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESTH302412I-C

Rev.

16

0

16

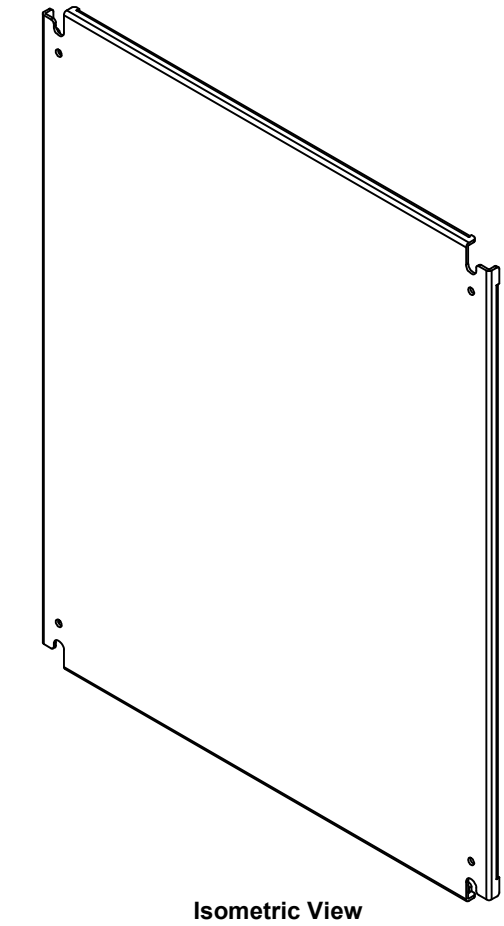
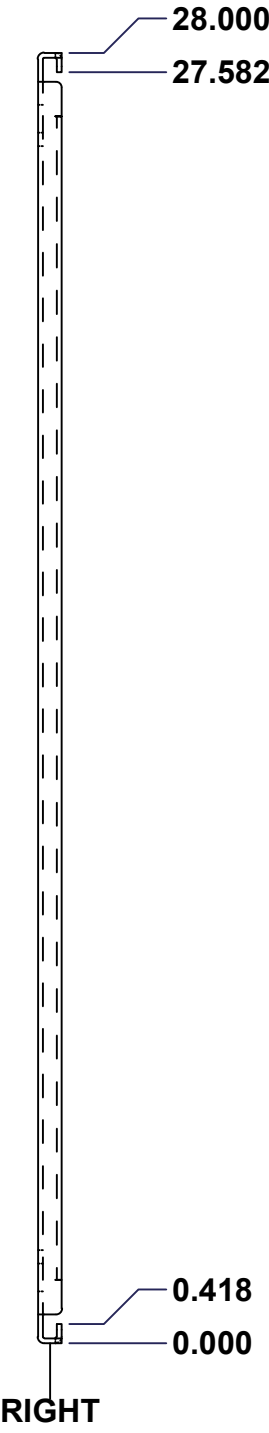
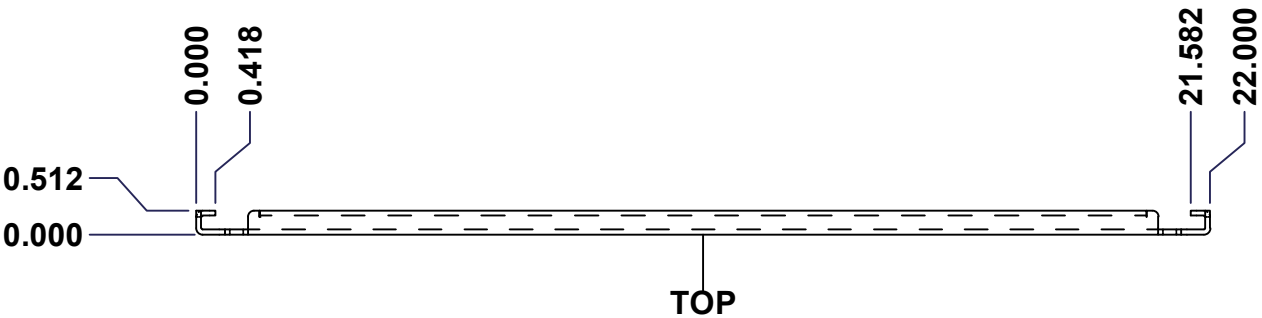
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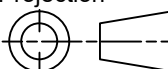
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance $\pm 1/32"$ sauf spécification contraire



No.	Revisions	Date	By/Par

		Flatness Apatissement  Max 3.0mm Projection 	
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini	
See Part List		See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3024G		Rev. 0 1 2	

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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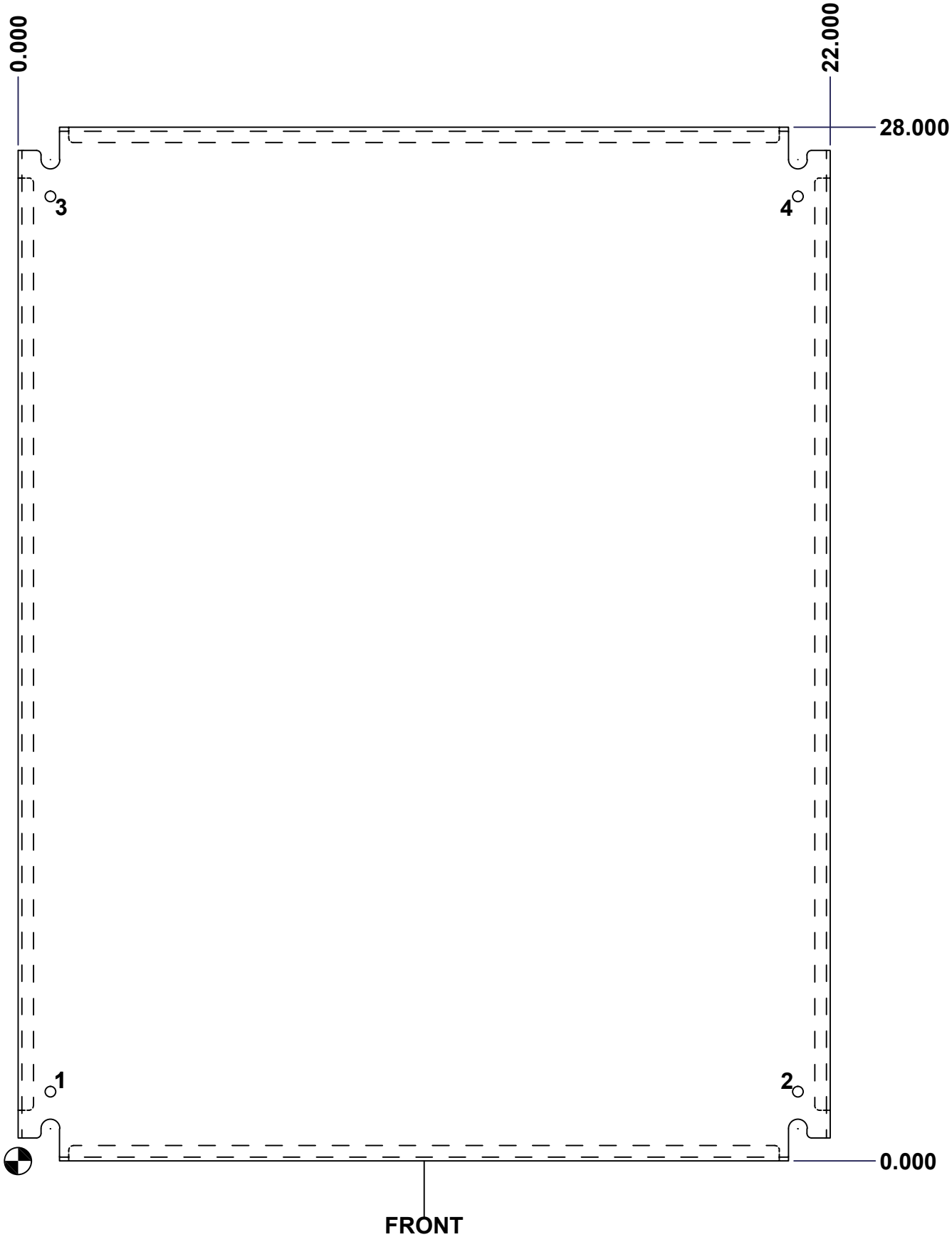
Tolerance ±1/32" unless otherwise specified

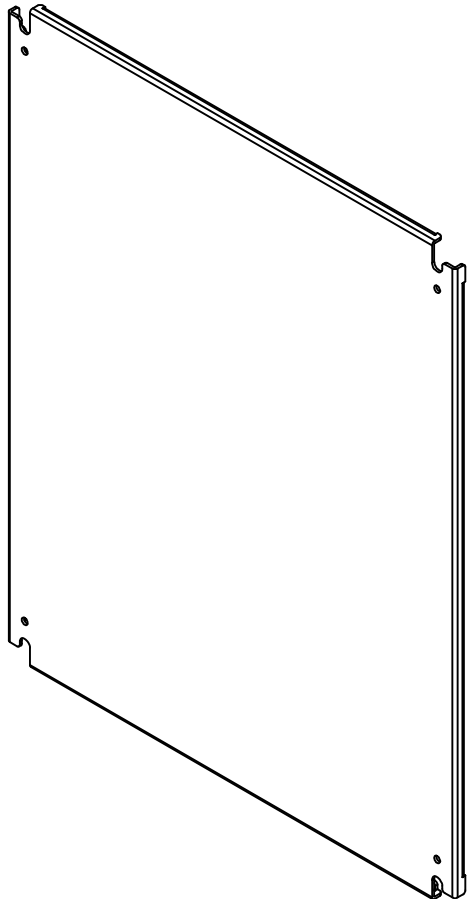
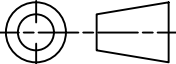
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3024G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	26.125	GROUND HOLE (RND Ø0.290)
4	21.125	26.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par
 Isometric View 			
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Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3024G		Rev. 0	2 2

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