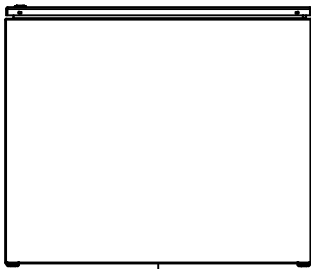
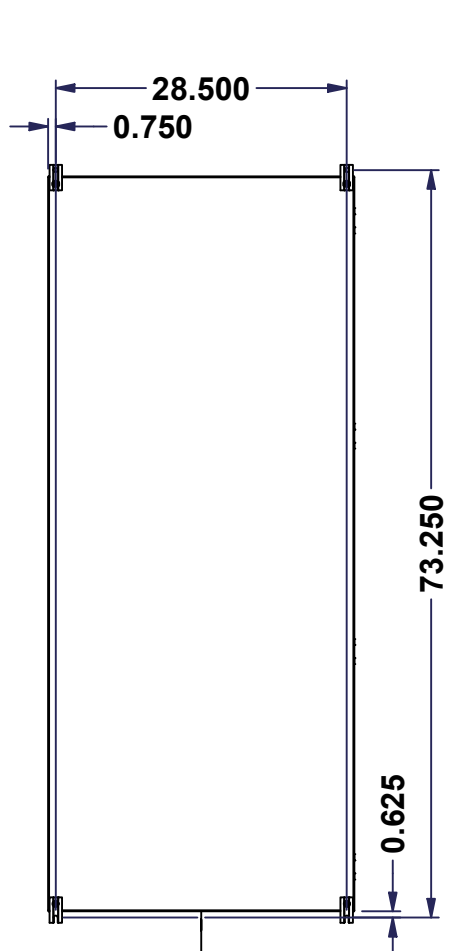


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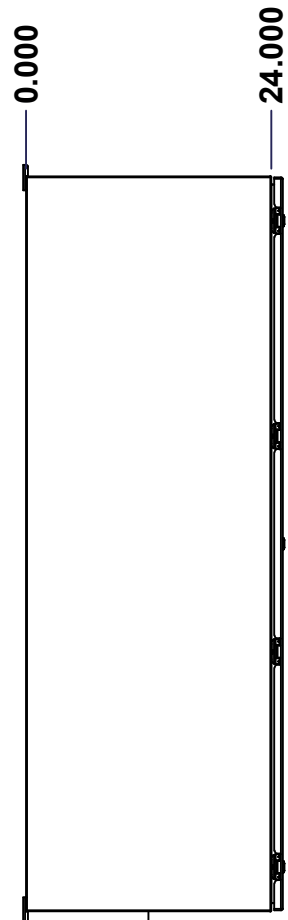
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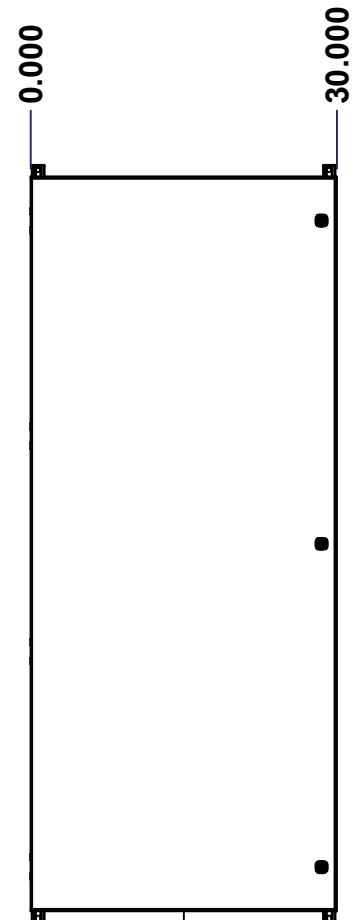
TOP



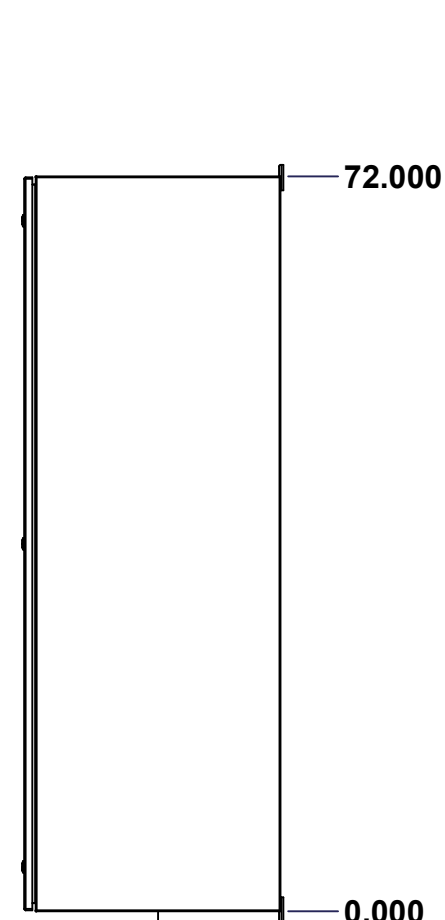
BACK



LEFT



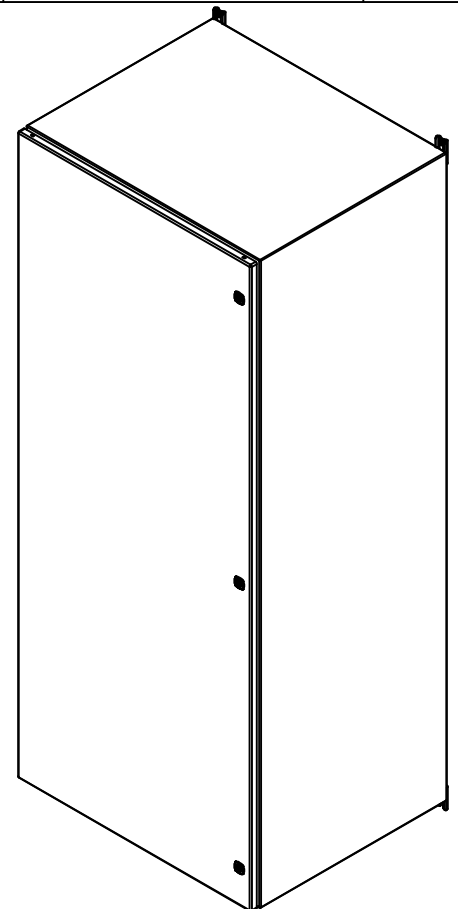
FRONT



RIGHT




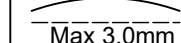
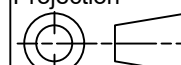
BOTTOM



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESTH 72" x 30" x 24" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESTH723024	0	16

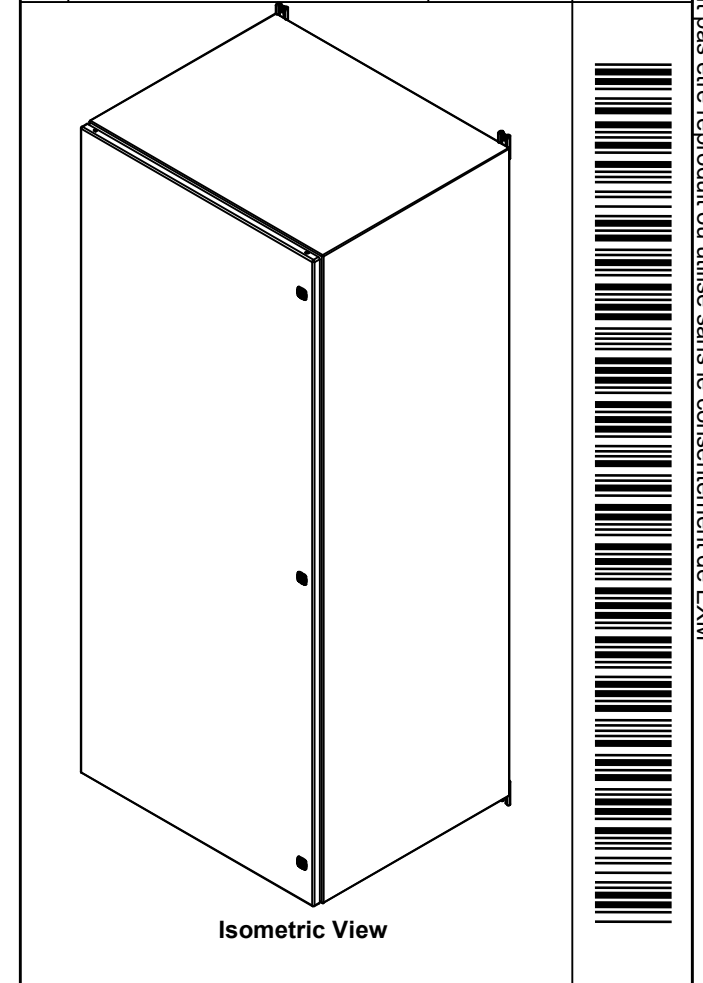
SEE BILL OF MATERIAL ON LAST PAGE

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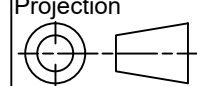
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



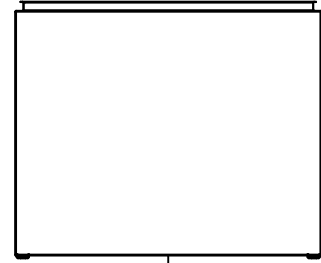
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP7230G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESTH723024C	0	5412ESTH 72" x 30" Cover
1	5412ESTH723024B	0	5412ESTH 72" x 30" x 24" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

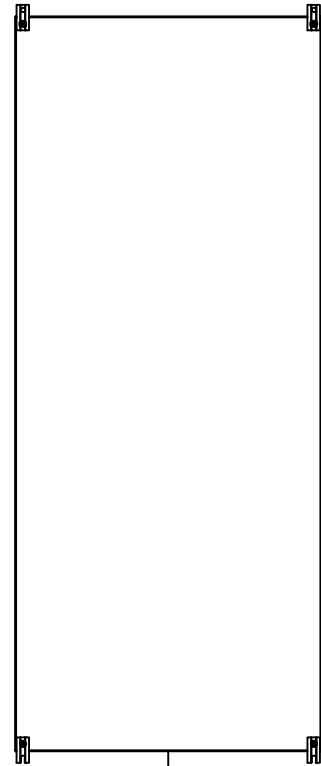
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESTH 72" x 30" x 24" Assembly		
Part Number Numéro Pièce	5412ESTH723024	Rev. 0
		2 / 16

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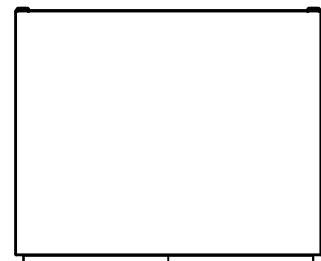
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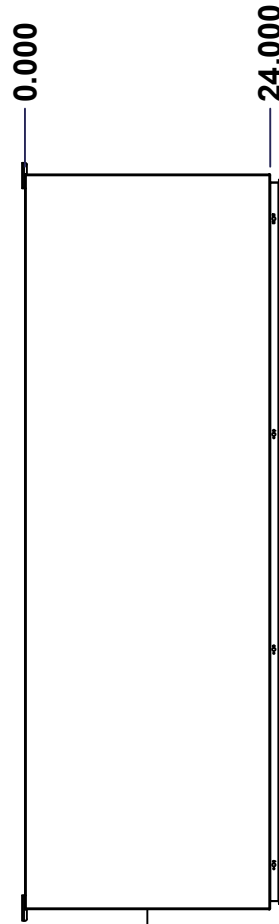
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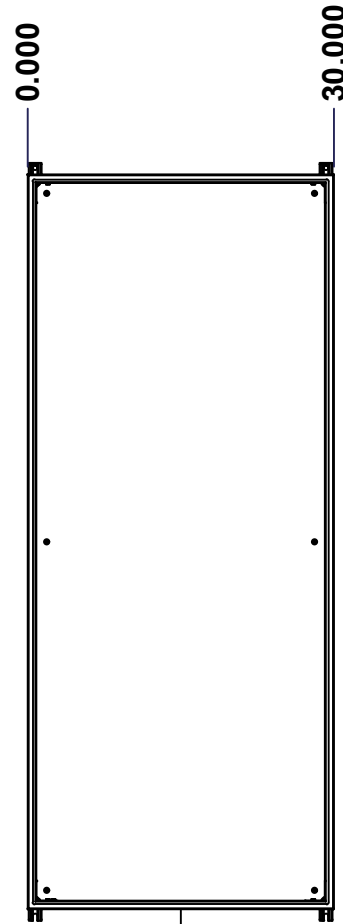
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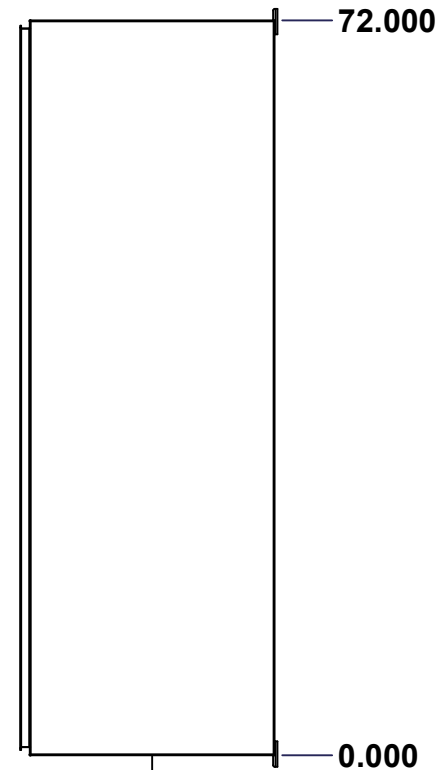
BOTTOM



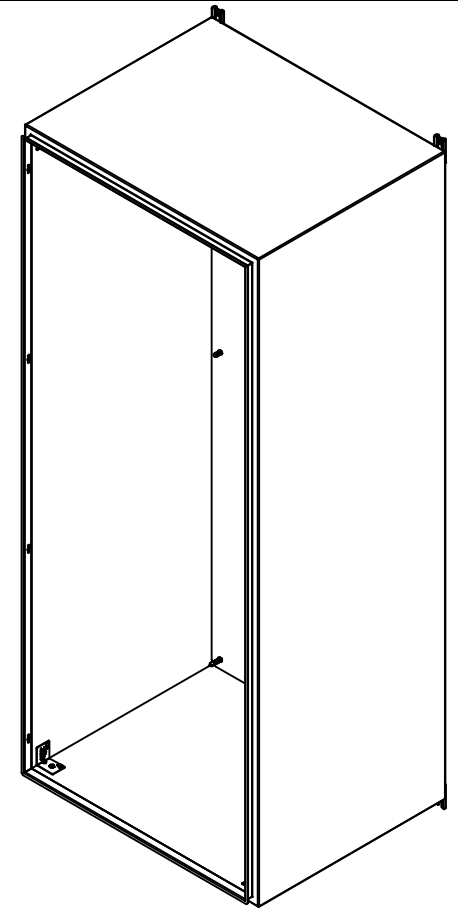
LEFT



FRONT




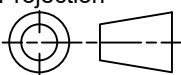
RIGHT



Isometric View



No.	Revisions	Date	By/Par

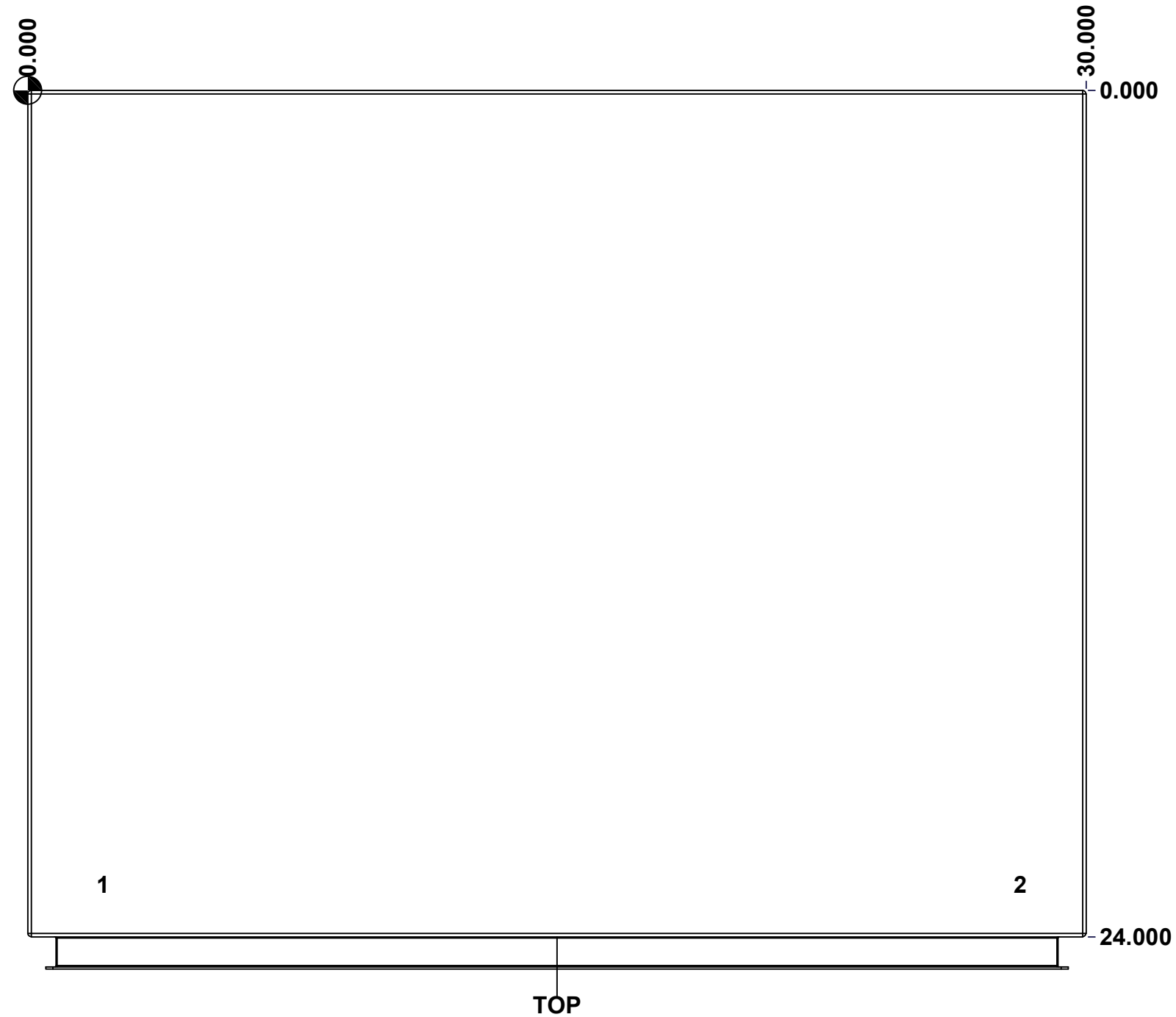
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESTH 72" x 30" x 24" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16
5412ESTH723024B		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	22.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	22.500	INSUL. STUD M6 x 18mm (Inside)

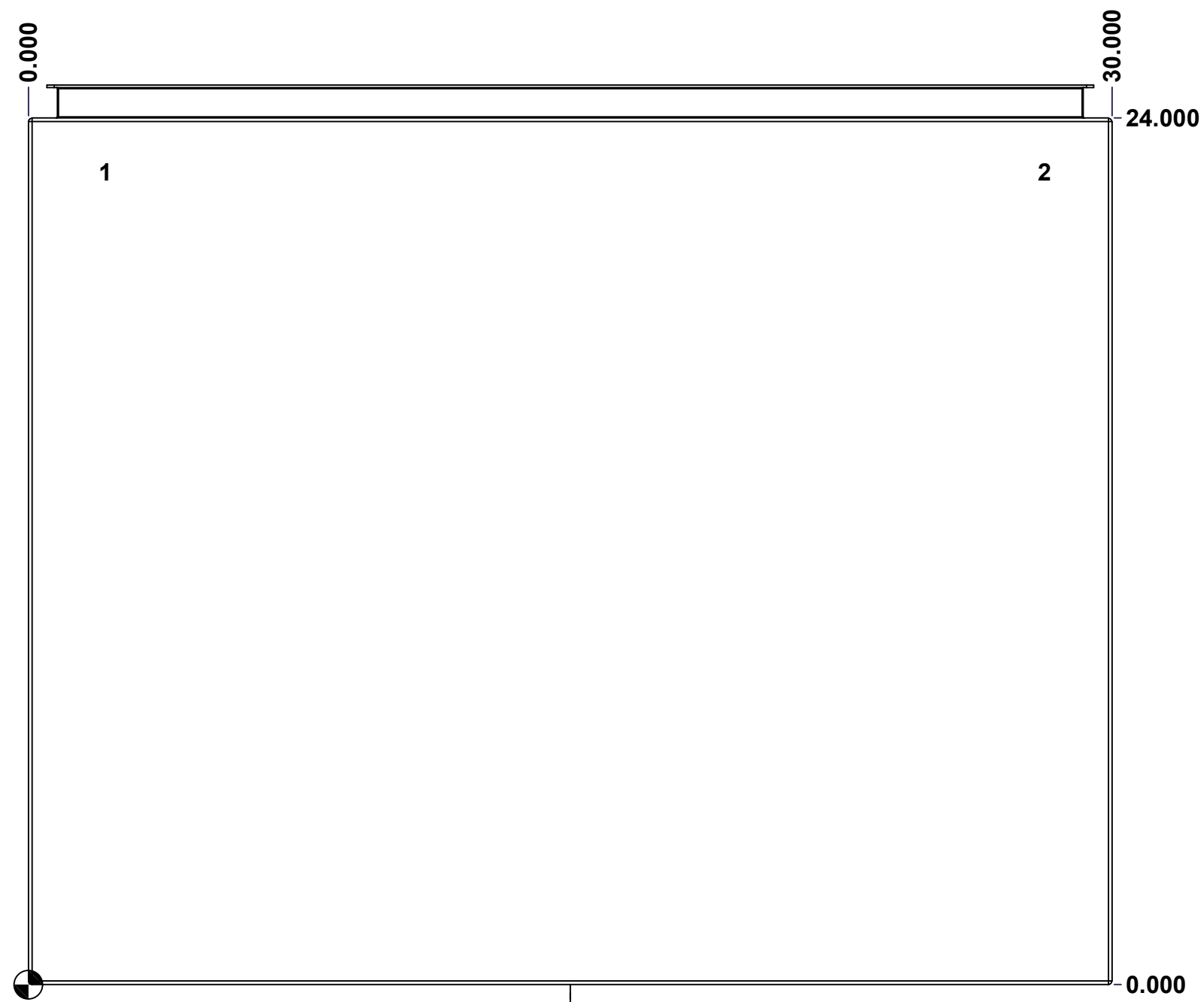


	Description	Status	
	5412ESTH 72" x 30" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESTH723024B	0	4
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	22.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	22.500	INSUL. STUD M6 x 18mm (Inside)



BOTTOM

	Description	Status
	5412ESTH 72" x 30" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESTH723024B	0 / 5
		16

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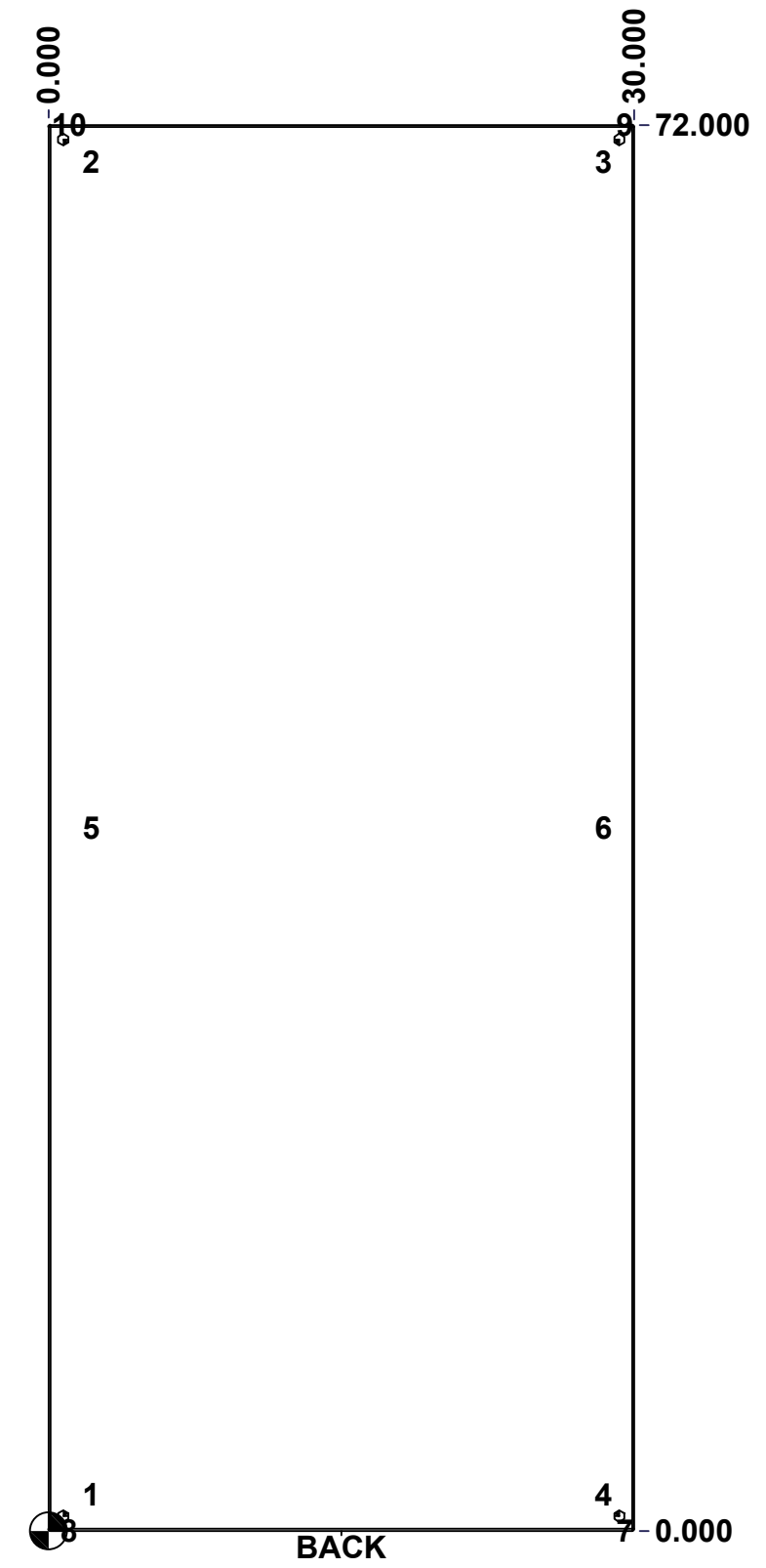
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	72.000	FOOT 885 ESMF3_CLOSE
10	0.750	72.000	FOOT 885 ESMF3_CLOSE

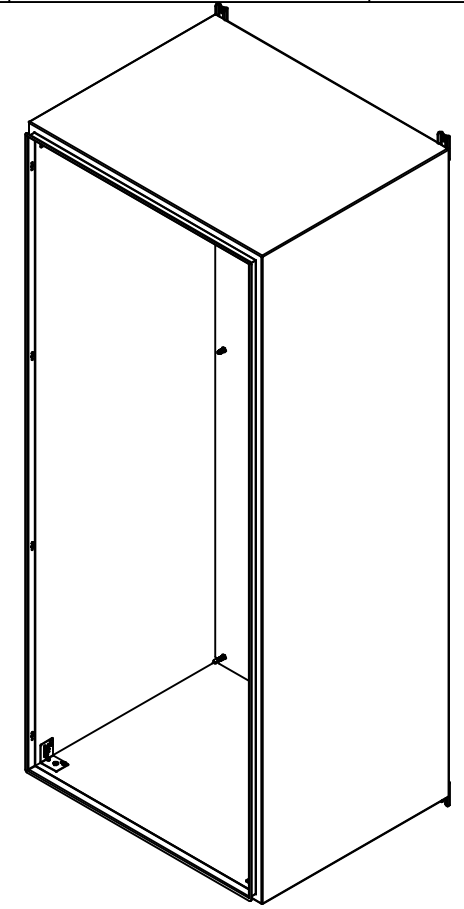


	Description	Status
	5412ESTH 72" x 30" x 24" Body	(NULL)
Part Number Numéro Pièce 5412ESTH723024B	Rev.	6
	0	16

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No.	Revisions	Date	By/Par


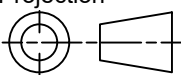


Isometric View



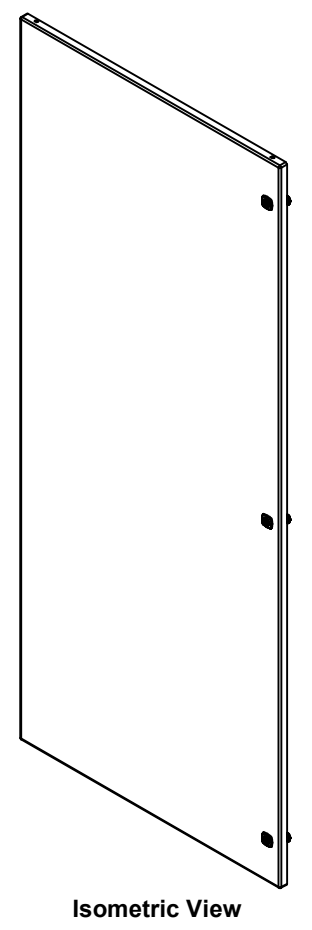
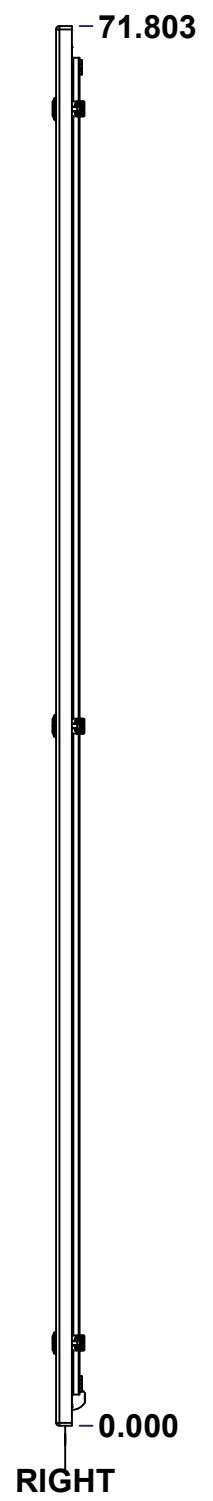
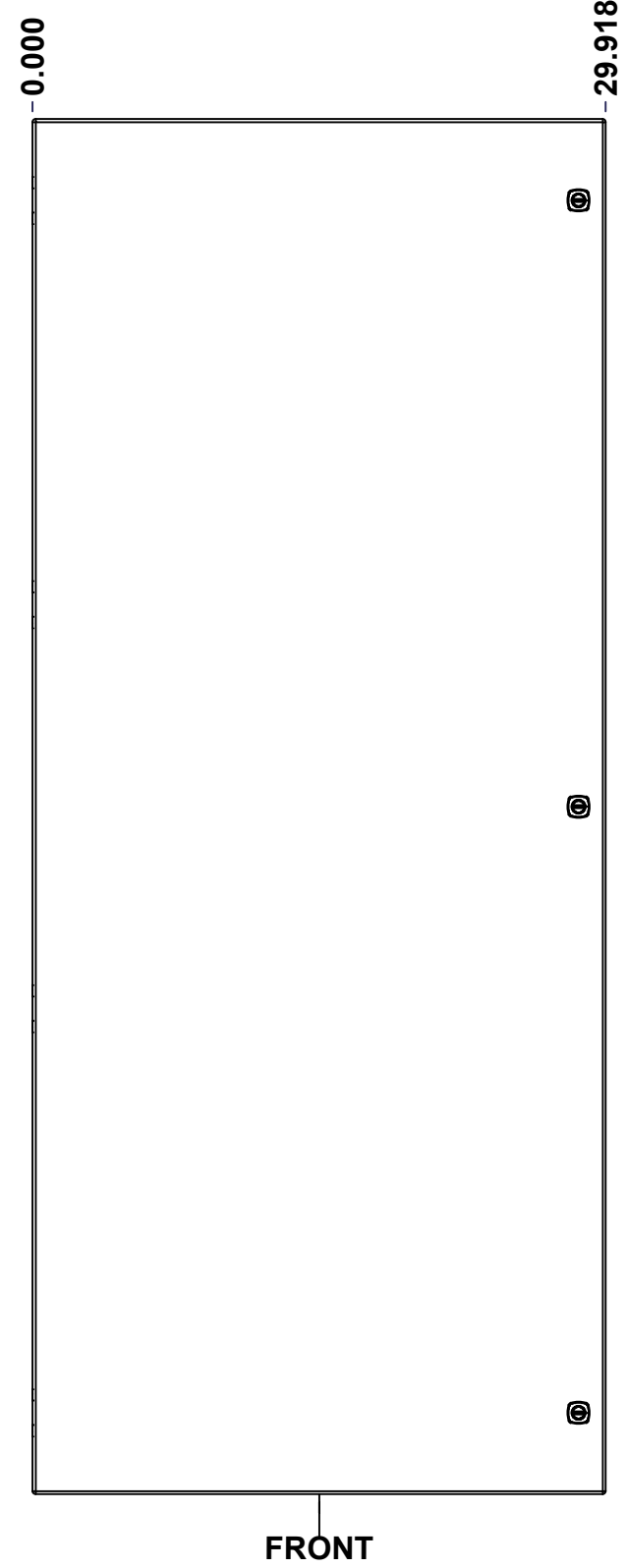
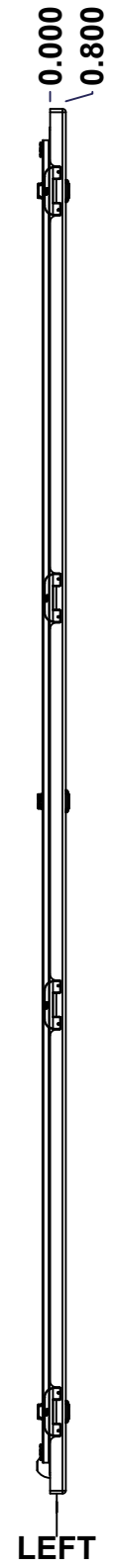
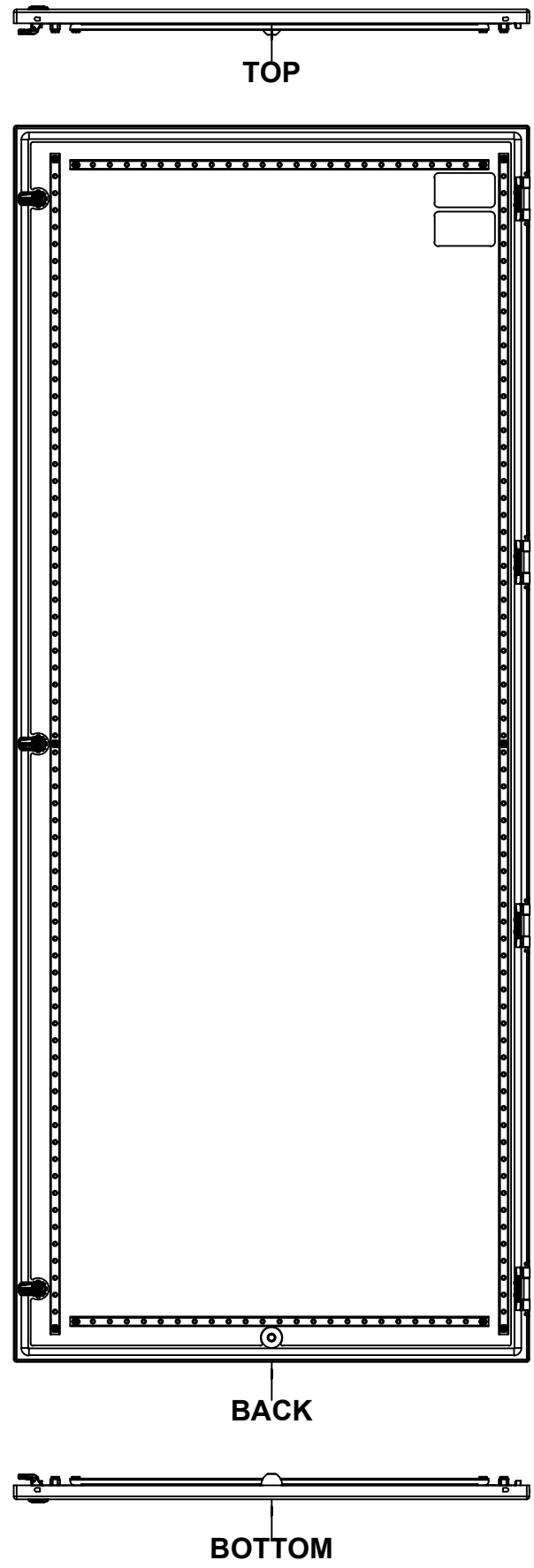
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESTH723024I-RS	0	5412ESTH 72" x 30" Right Insulation
1	5412ESTH723024I-LS	0	5412ESTH 72" x 30" Left Insulation
1	5412ESTH723024I-BT	0	5412ESTH 72" x 30" Top and Bottom Insulation
1	5412ESTH723024I-TP	0	5412ESTH 72" x 30" Top and Bottom Insulation
1	5412ESTH723024I-B	0	5412ESTH 72" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESTH723024B-P	0	5412ESTH 72" x 30" x 24" Body Part

Qty	Part Number	Rev	Description
Parts List			


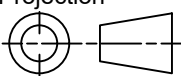
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESTH 72" x 30" x 24" Body		
Part Number Numéro Pièce	Rev.	7
5412ESTH723024B	0	16

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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Apr-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESTH 72" x 30" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

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5412ESTH723024C

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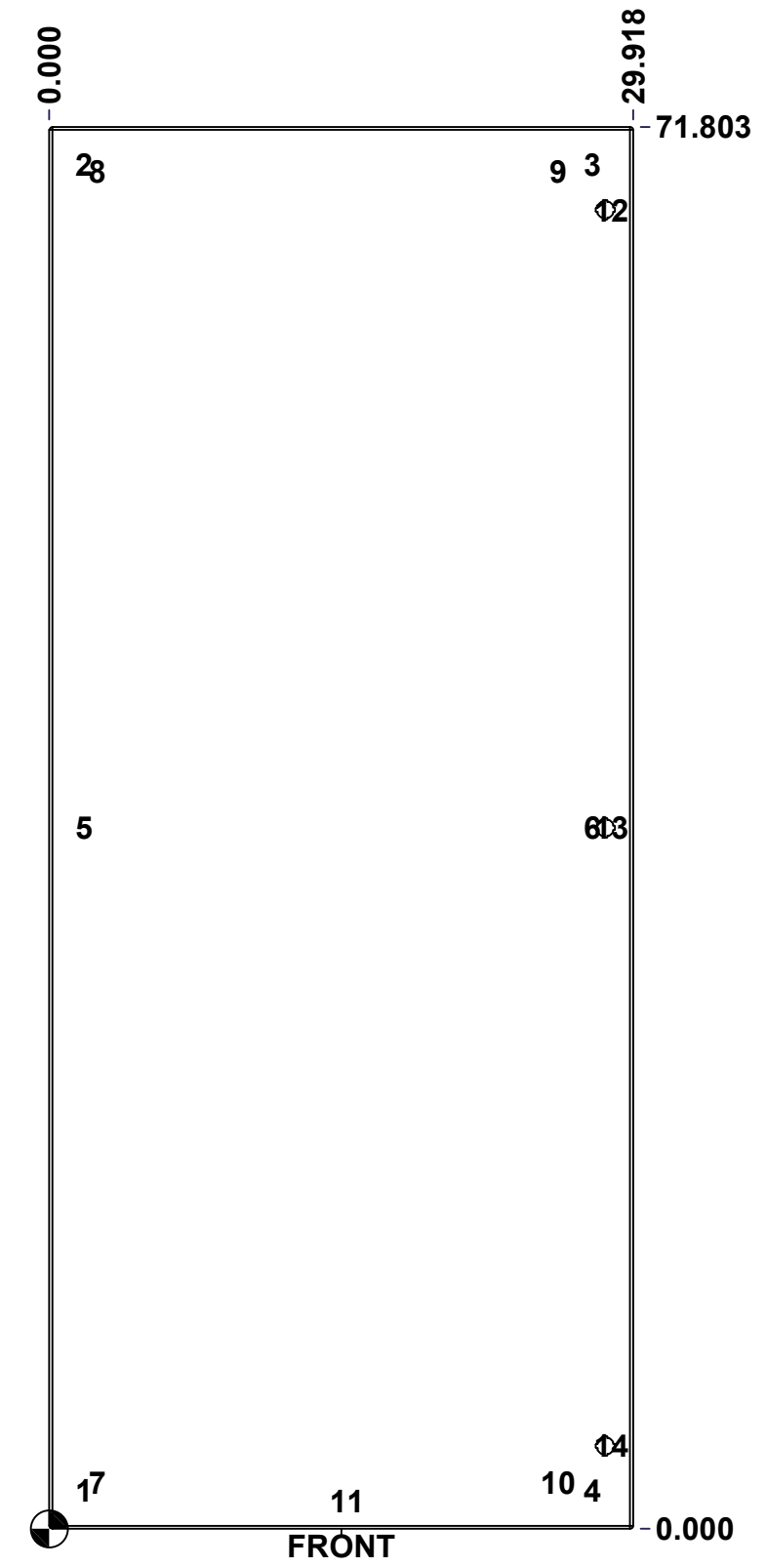
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	2.143	2.350	STUD M6 x 18mm (Inside)
8	2.143	69.524	STUD M6 x 18mm (Inside)
9	25.766	69.524	STUD M6 x 18mm (Inside)
10	25.766	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)

12	28.494	67.553	880 SCQ4-SL
13	28.494	35.902	880 SCQ4-SL
14	28.494	4.250	880 SCQ4-SL

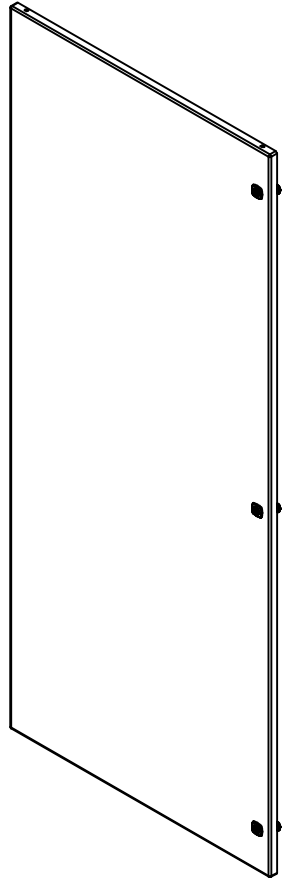


	Description	Status
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	Part Number Numéro Pièce	Rev.
	5412ESTH723024C	0 / 9
		16

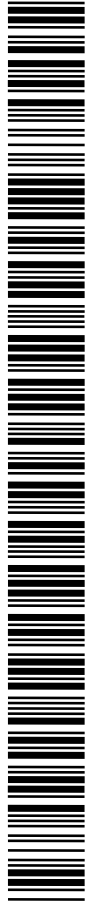
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No.	Revisions	Date	By/Par



Isometric View

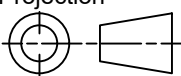


QTY	Part Number	Rev	Description
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
10	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESTH723024I-C	0	5412ESTH 72" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
11	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5412ESTH723024G	0	5412ESTH 72" x 30" Cover Gasket Part
1	5412ESTH723024C-P	0	5412ESTH 72" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
Parts List			



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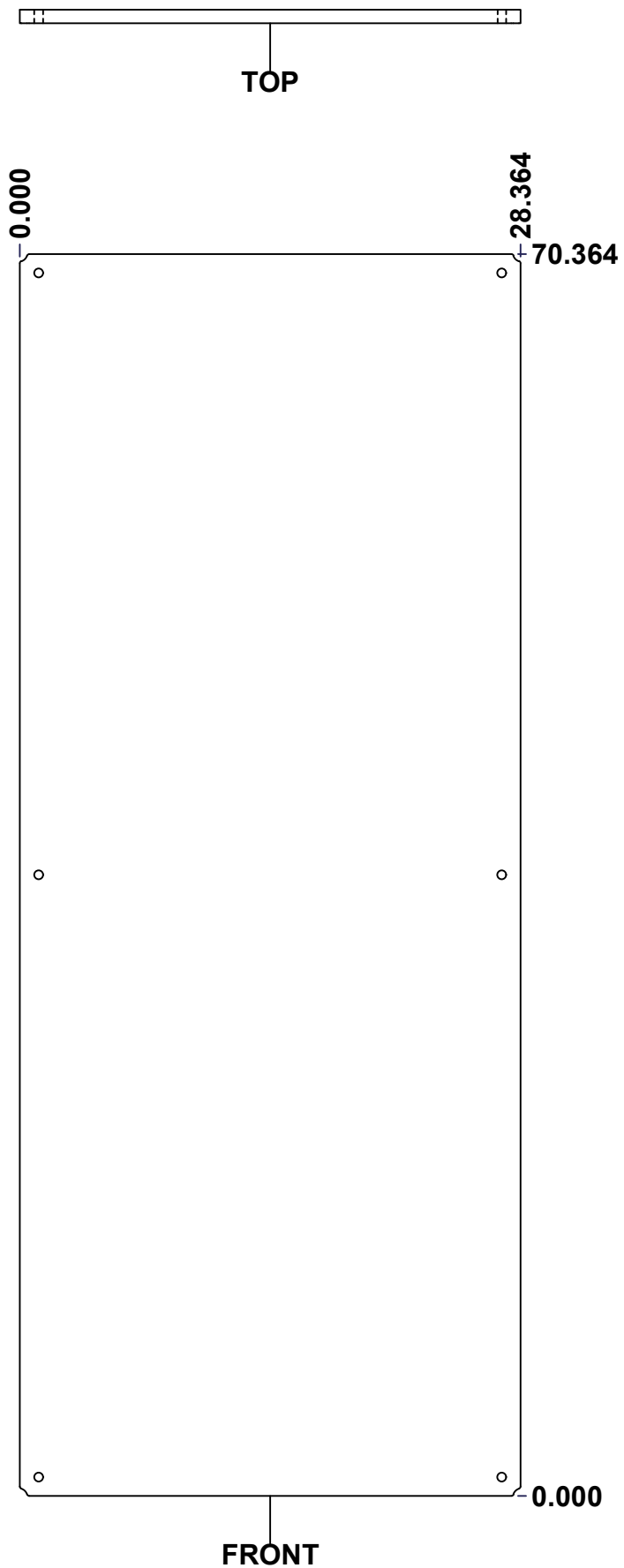
Flatness
Aplatissement
Max 3.0mm

Projection


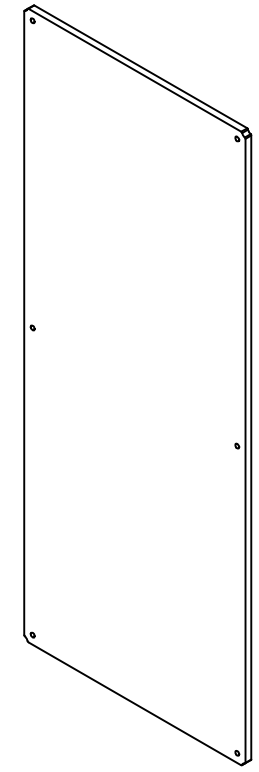
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 03-Apr-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESTH 72" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESTH723024C	Rev. 10 0 16

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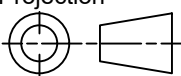


No.	Revisions	Date	By/Par



Isometric View

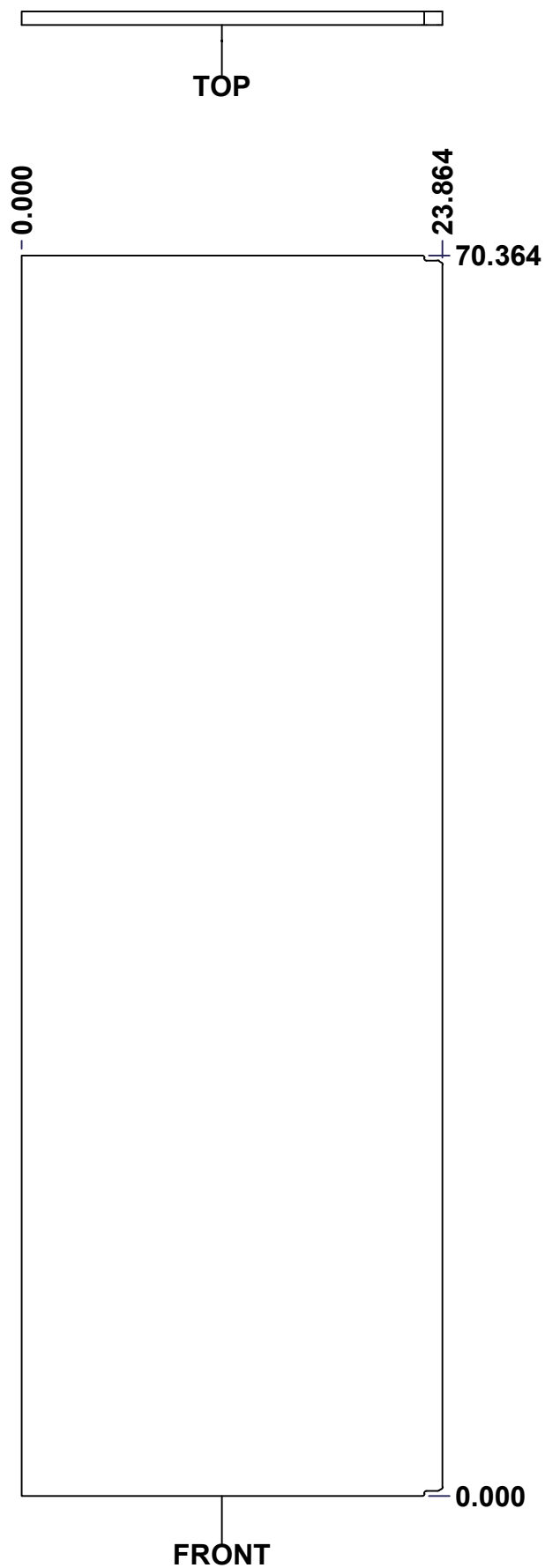


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESTH 72" x 30" Back Insulation	
Detail Rev.	
Part Number Numéro Pièce 5412ESTH723024I-B	Rev. 11 0

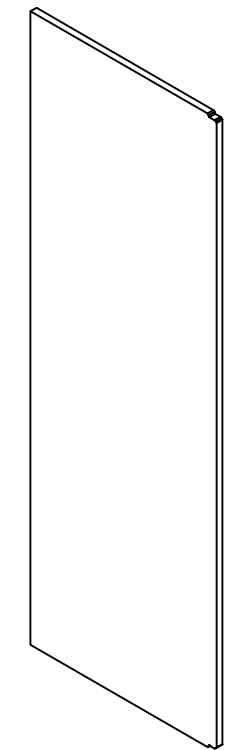
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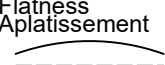
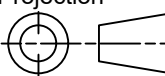
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No.	Revisions	Date	By/Par



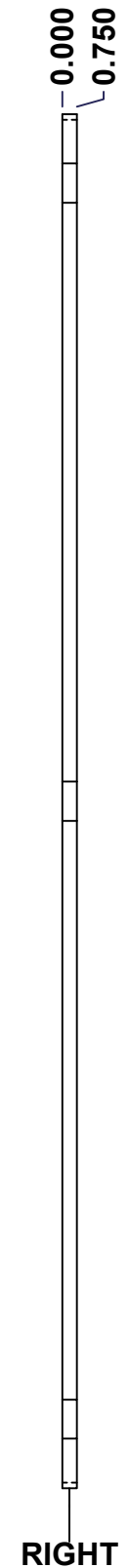
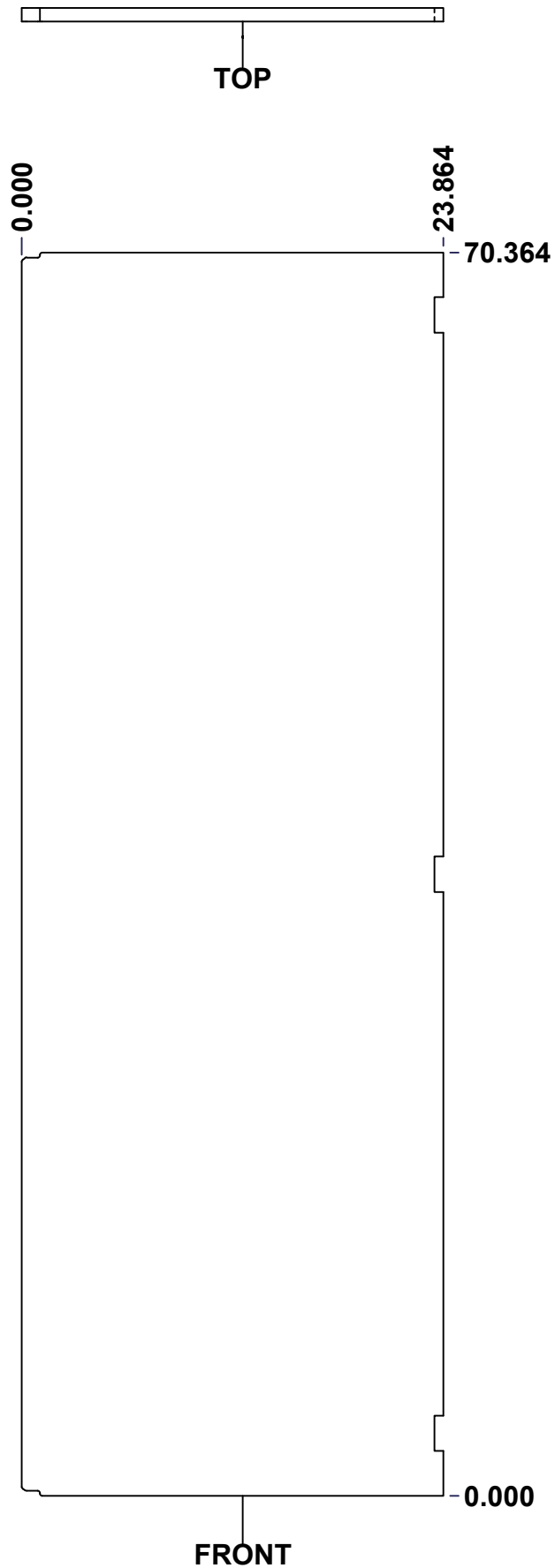
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	Projection 
Description 5412ESTH 72" x 30" Left Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESTH723024I-LS		Rev. 12 0

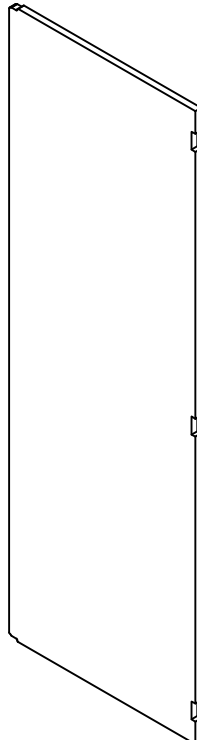
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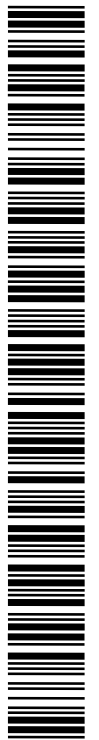
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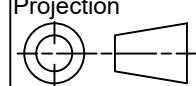


No.	Revisions	Date	By/Par



Isometric View

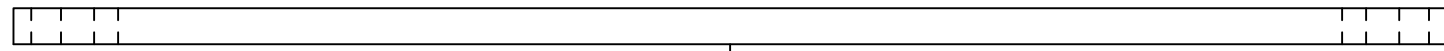


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESTH 72" x 30" Right Insulation		
Part Number Numéro Pièce	Rev.	
5412ESTH723024I-RS	0	13 16

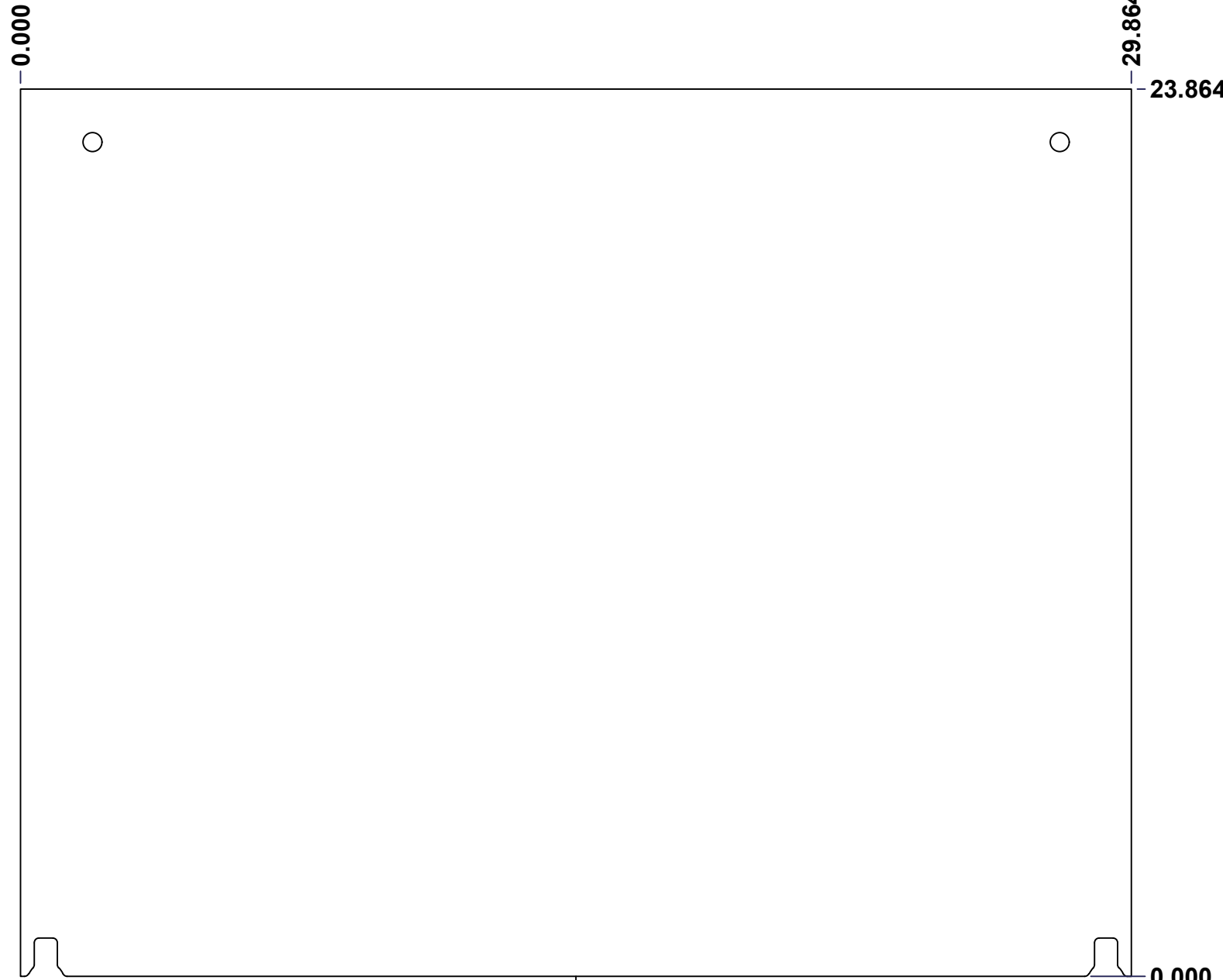
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TOP

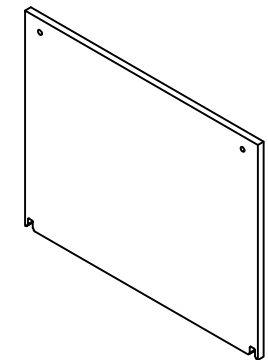


FRONT

0.000
0.750

RIGHT

No.	Revisions	Date	By/Par



Isometric View

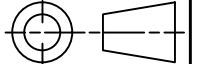


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

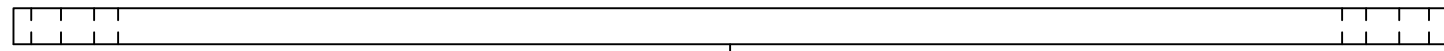
Description: 5412ESTH 72" x 30" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESTH723024I-TP	Rev. 0	14	16
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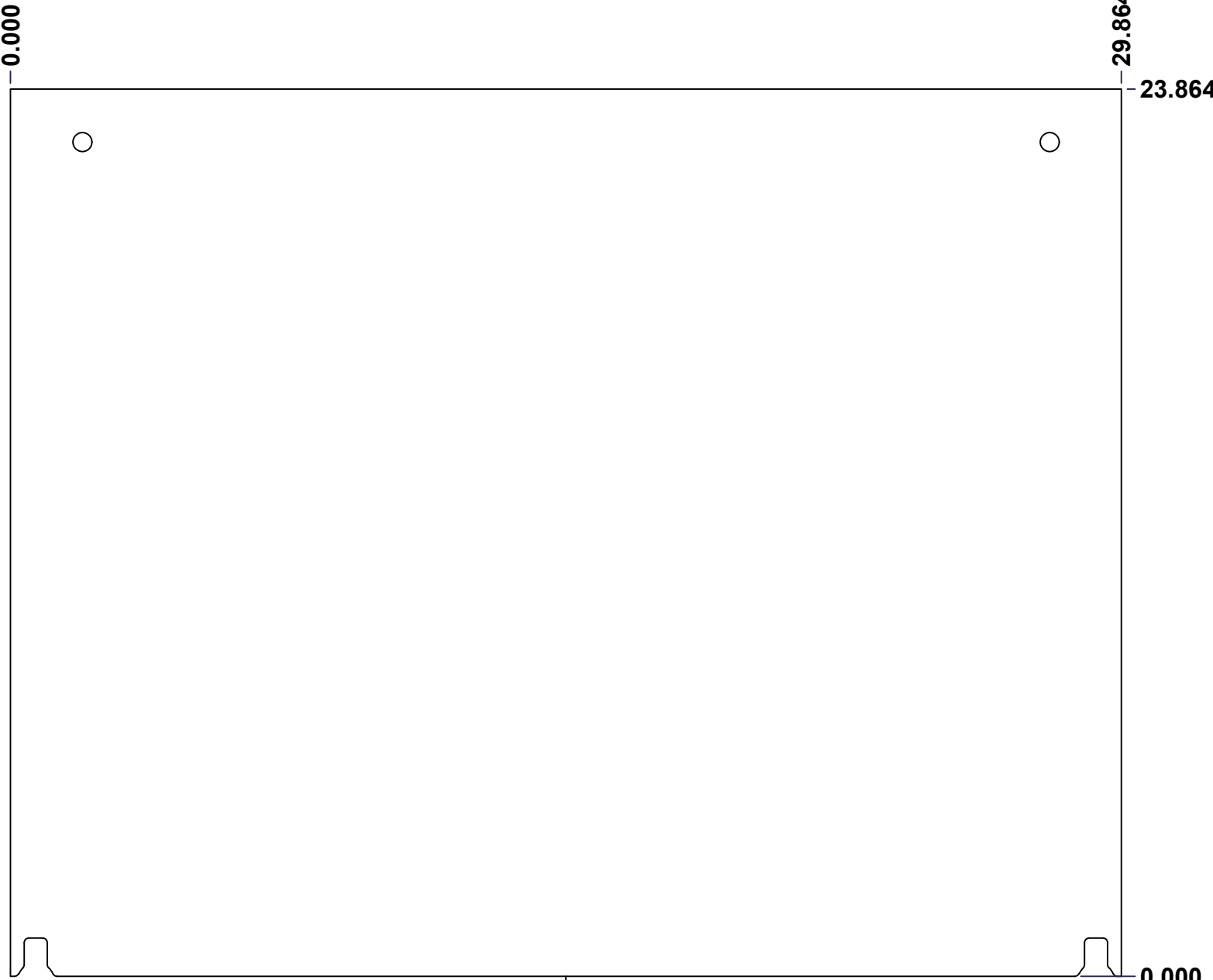
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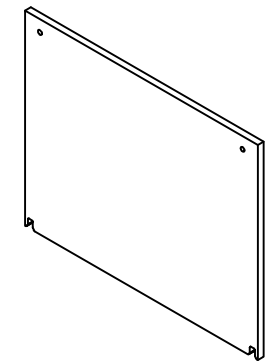
TOP



FRONT

0.000
0.750

RIGHT



Isometric View

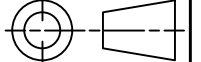


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes

Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum

Finish / Fini: N/A

Description: 5412ESTH 72" x 30" Top and Bottom Insulation

Detail Rev.

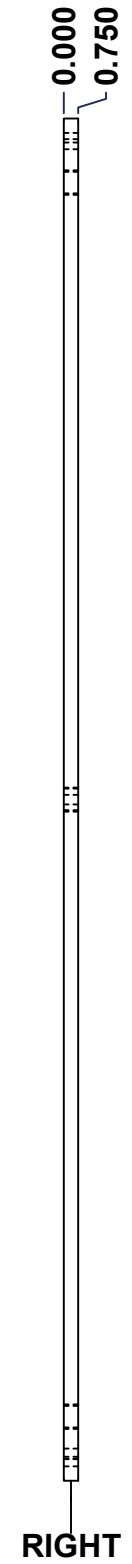
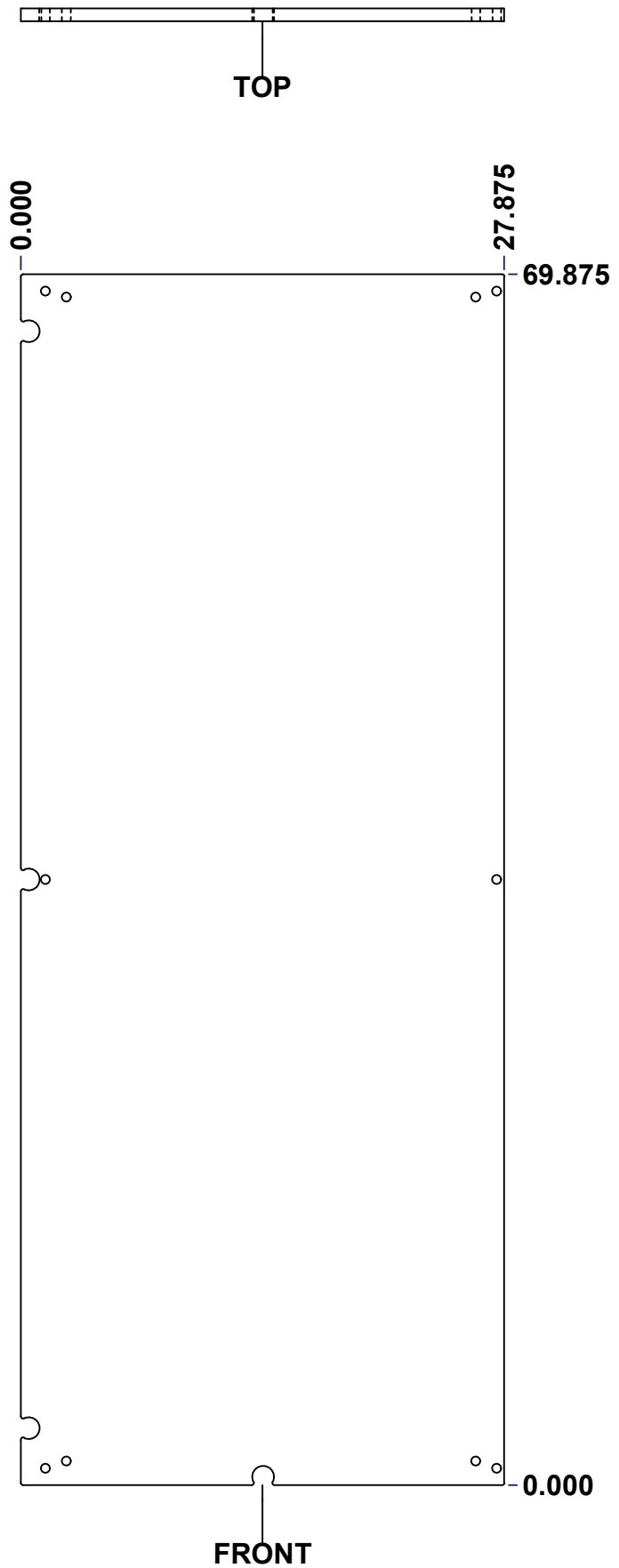
Part Number / Numéro Pièce: 5412ESTH723024I-BT

Rev.	15
0	16

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No.	Revisions	Date	By/Par

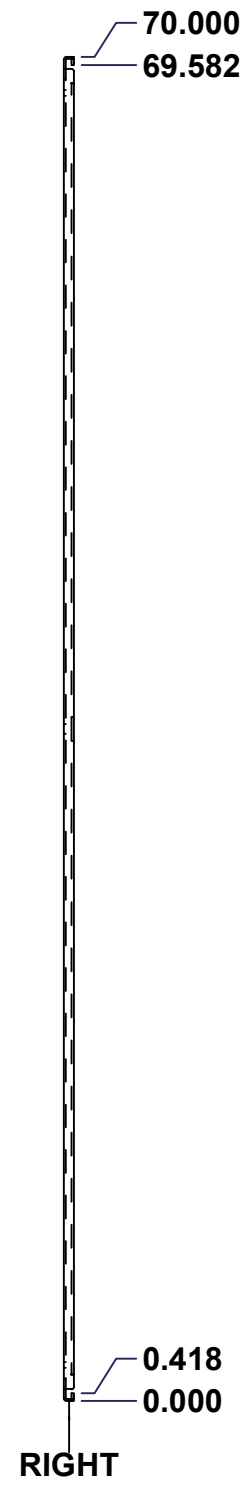
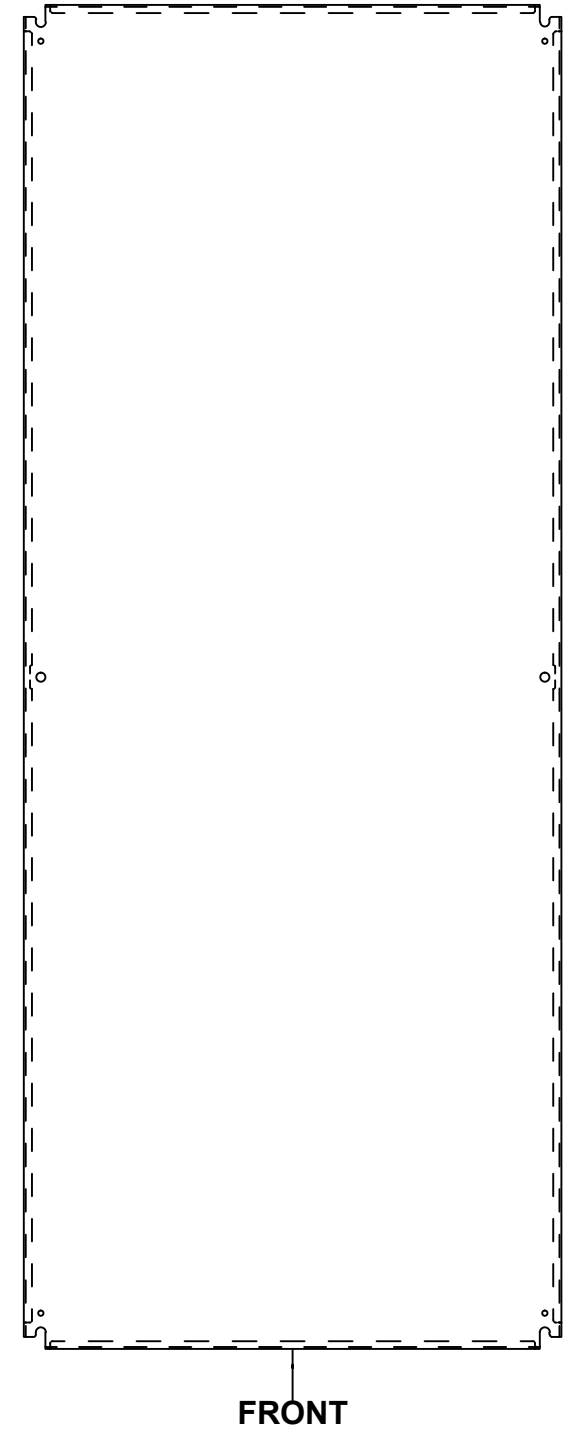
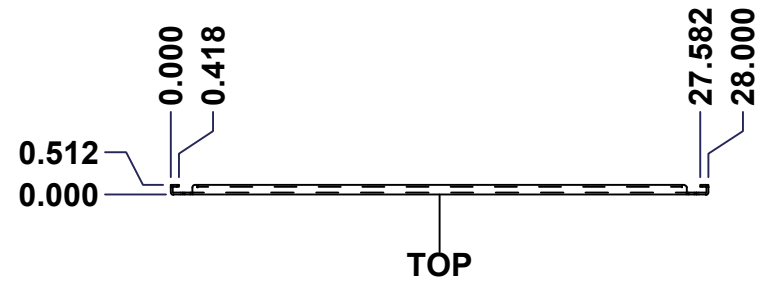
Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESTH 72" x 30" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
5412ESTH723024I-C	0	16

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Isometric View

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Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce: 881 SP7230G	Rev. 0	1 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

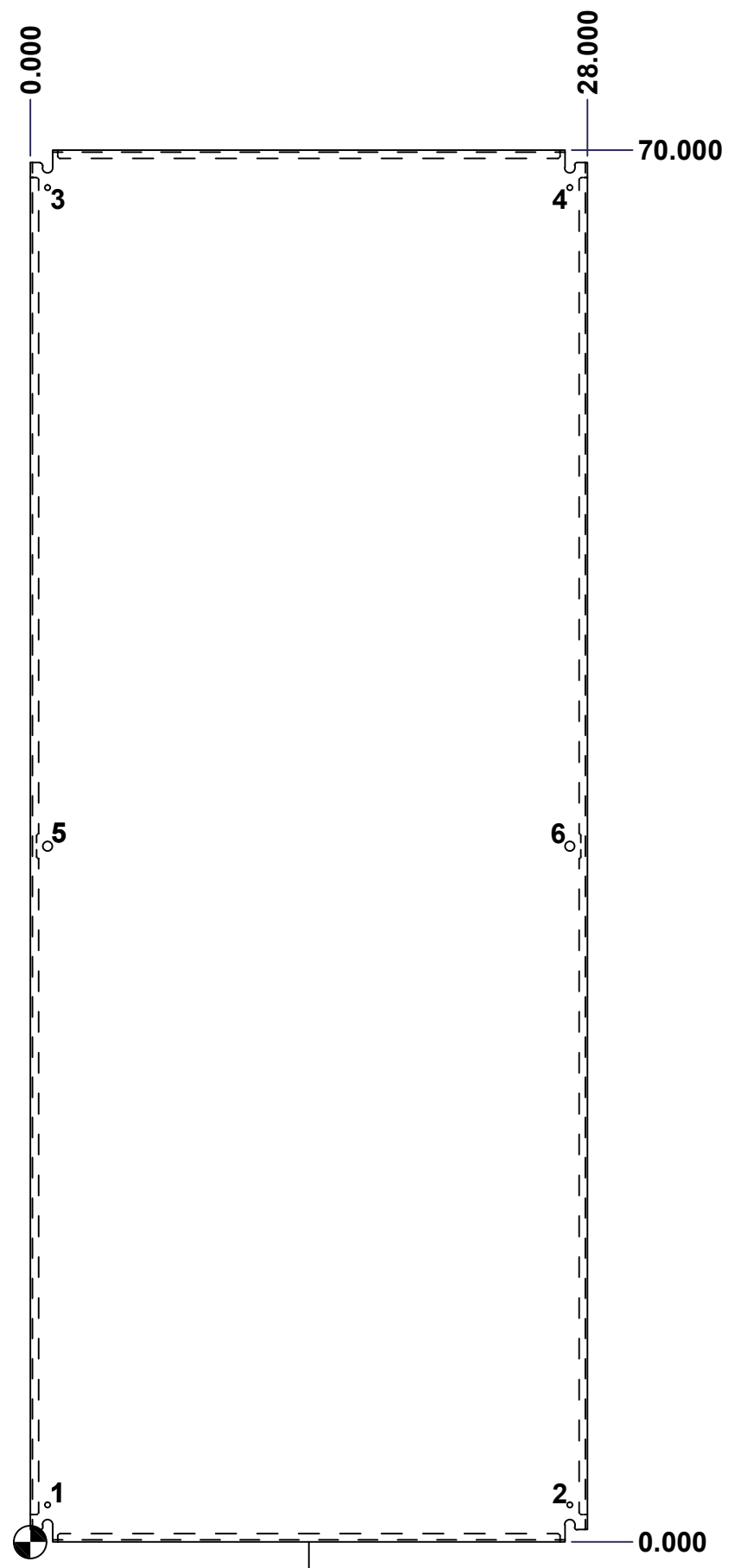
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

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Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP7230G		Rev. 0		Detail Rev. 2	