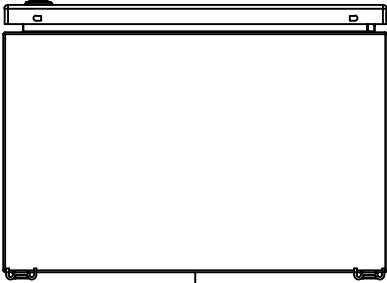


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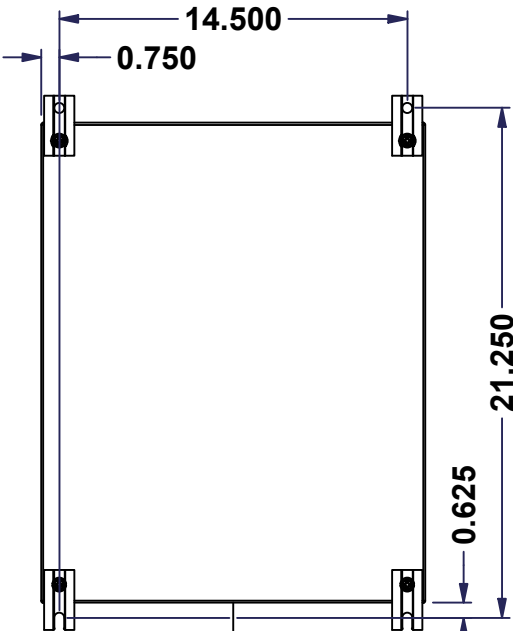
Tolerance ±1/32" unless otherwise specified

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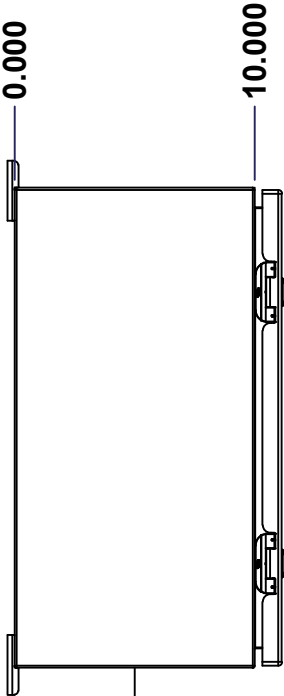
Tolérance ±1/32" sauf spécification contraire



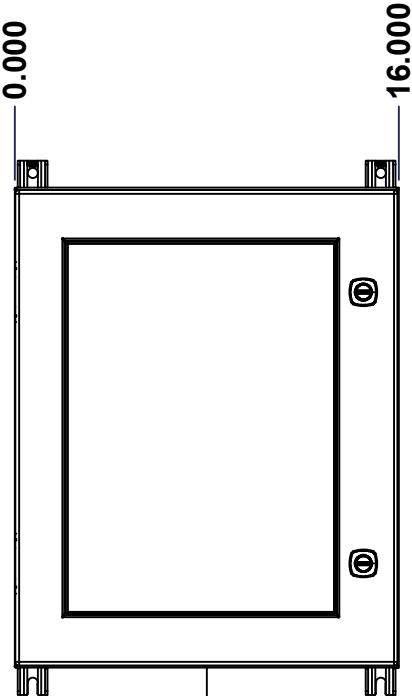
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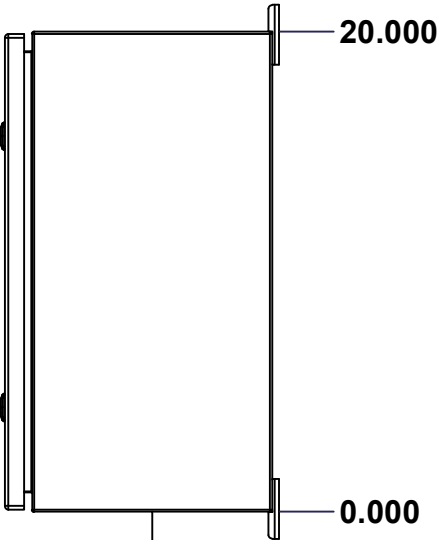
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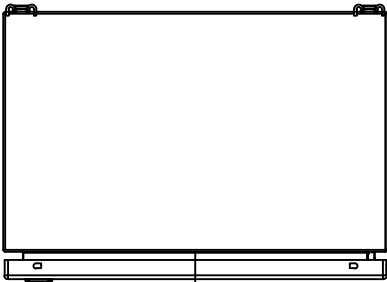
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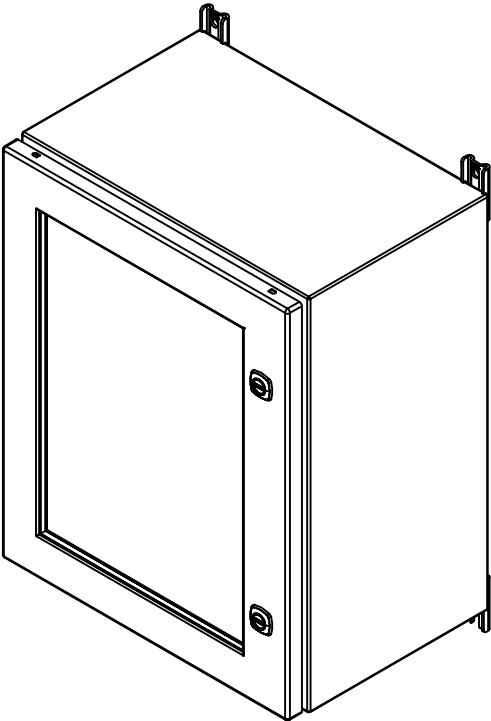
FRONT



RIGHT



BOTTOM



Isometric View



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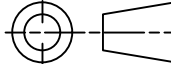


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 20" x 16" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESW201610THNOIP

Rev.

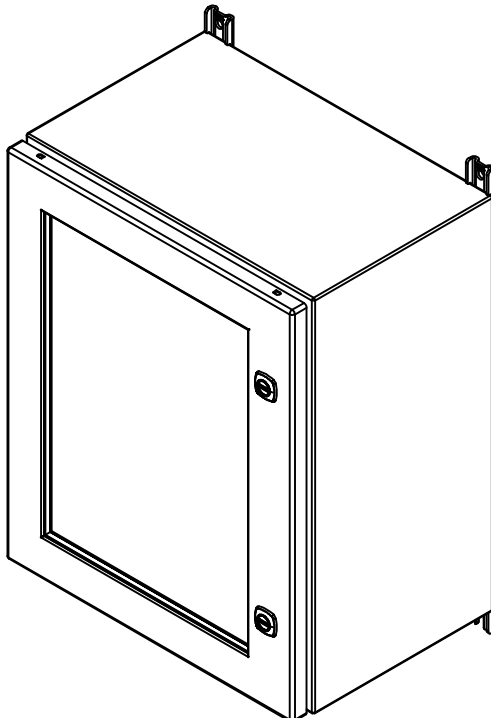
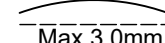
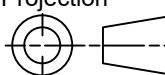
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15

SEE BILL OF MATERIAL ON LAST PAGE

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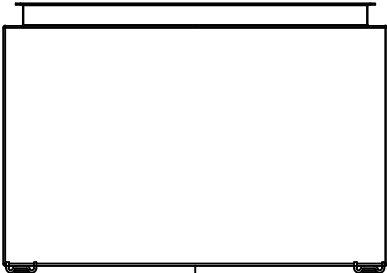
Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW201610THNOIP\5412ESW201610THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_CLOSE Sold separately (Installed)	7	C/W 885 ESMF3_OPEN Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par</td><td colspan="2">BoxCad: BoxCad</td></tr><tr><td colspan="2">Material Matière</td><td colspan="2">16 Ga Cold Rolled A1008 CS Type B (1.4mm)</td></tr><tr><td colspan="2">Color Couleur</td><td>Asa-61 Grey</td><td>Finish Fini</td></tr><tr><td colspan="2">Description</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">5412ESW 20" x 16" x 10" Assembly</td><td colspan="2"> </td></tr><tr><td colspan="2">Part Number Numéro Pièce</td><td>Rev.</td><td>2</td></tr><tr><td colspan="2">5412ESW201610THNOIP</td><td>0</td><td>15</td></tr></table>		No.	Revisions	Date	By/Par																									Customer Client		Date		Drawn By Dessiné Par		BoxCad: BoxCad		Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)		Color Couleur		Asa-61 Grey	Finish Fini	Description		Detail Rev.		5412ESW 20" x 16" x 10" Assembly				Part Number Numéro Pièce		Rev.	2	5412ESW201610THNOIP		0	15
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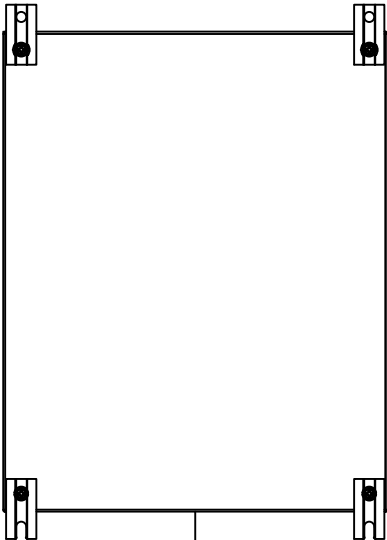
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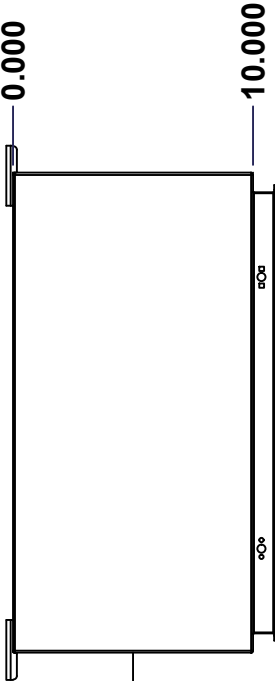
Tolérance ±1/32" sauf spécification contraire



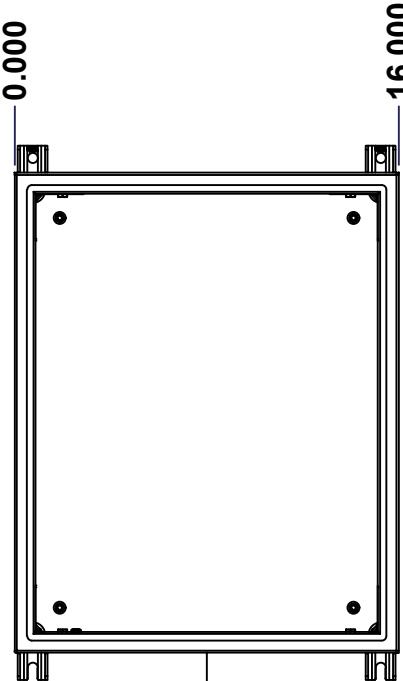
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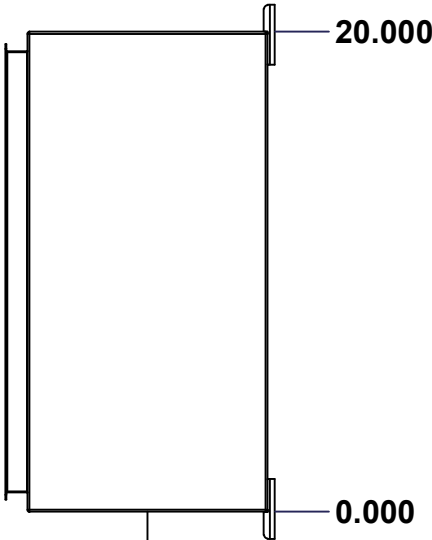
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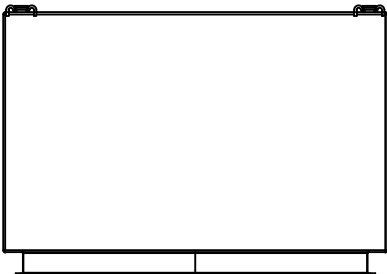
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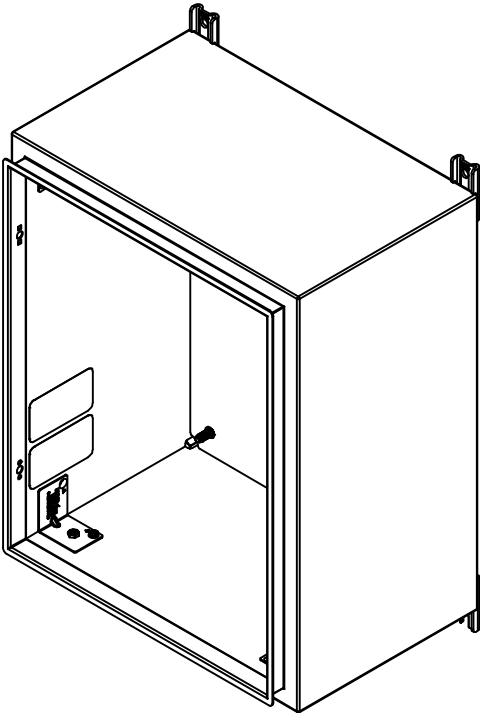
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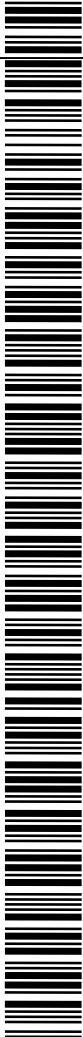
RIGHT



BOTTOM



Isometric View



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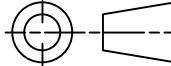


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	Detail Rev.
5412ESW 20" x 16" x 10" Body	

Part Number Numéro Pièce	Rev.	3
5412ESW201610THNOIPB	0	15

SEE BILL OF MATERIAL ON LAST PAGE

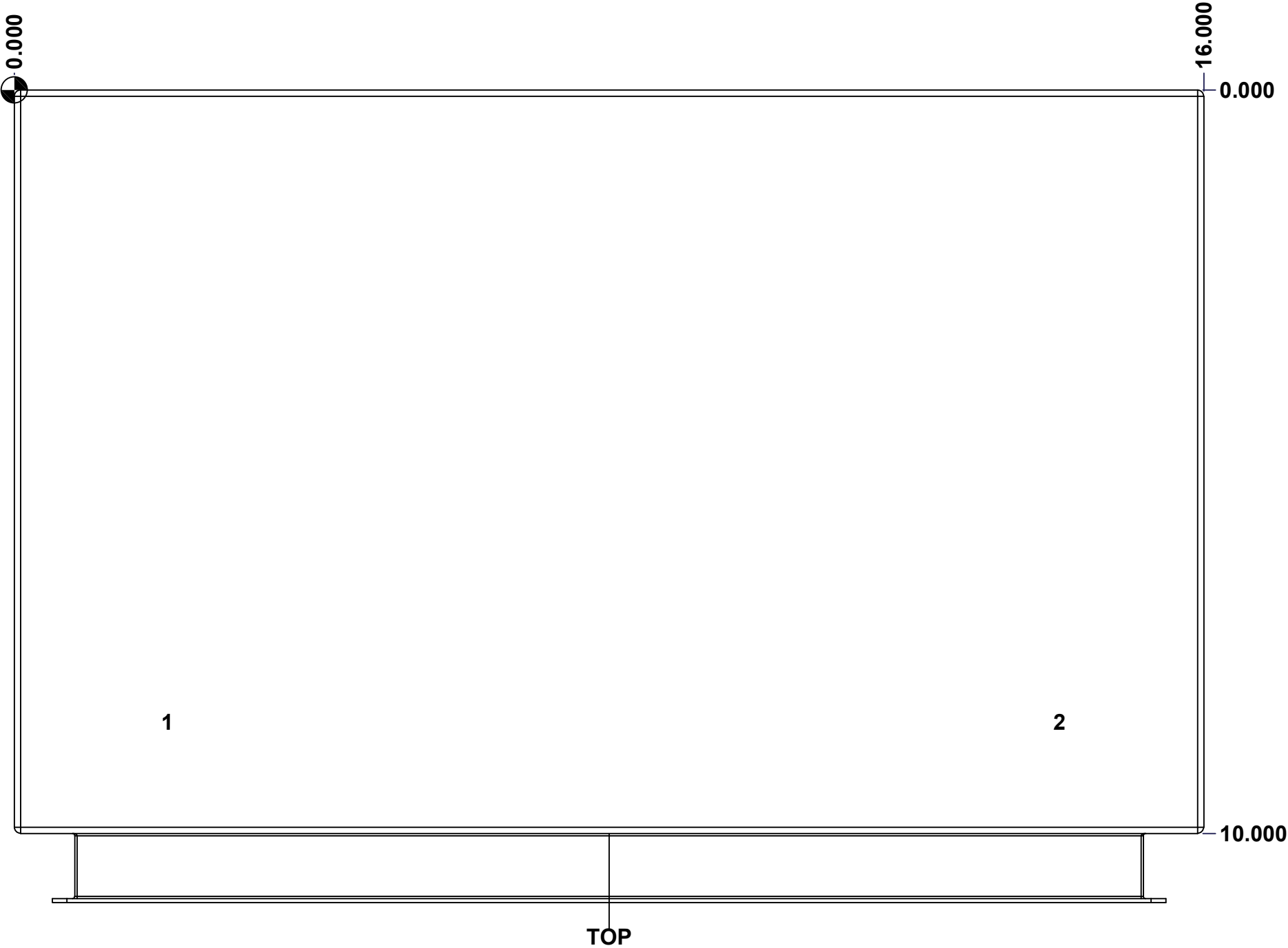
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 20" x 16" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW201610THNOIPB	0	15

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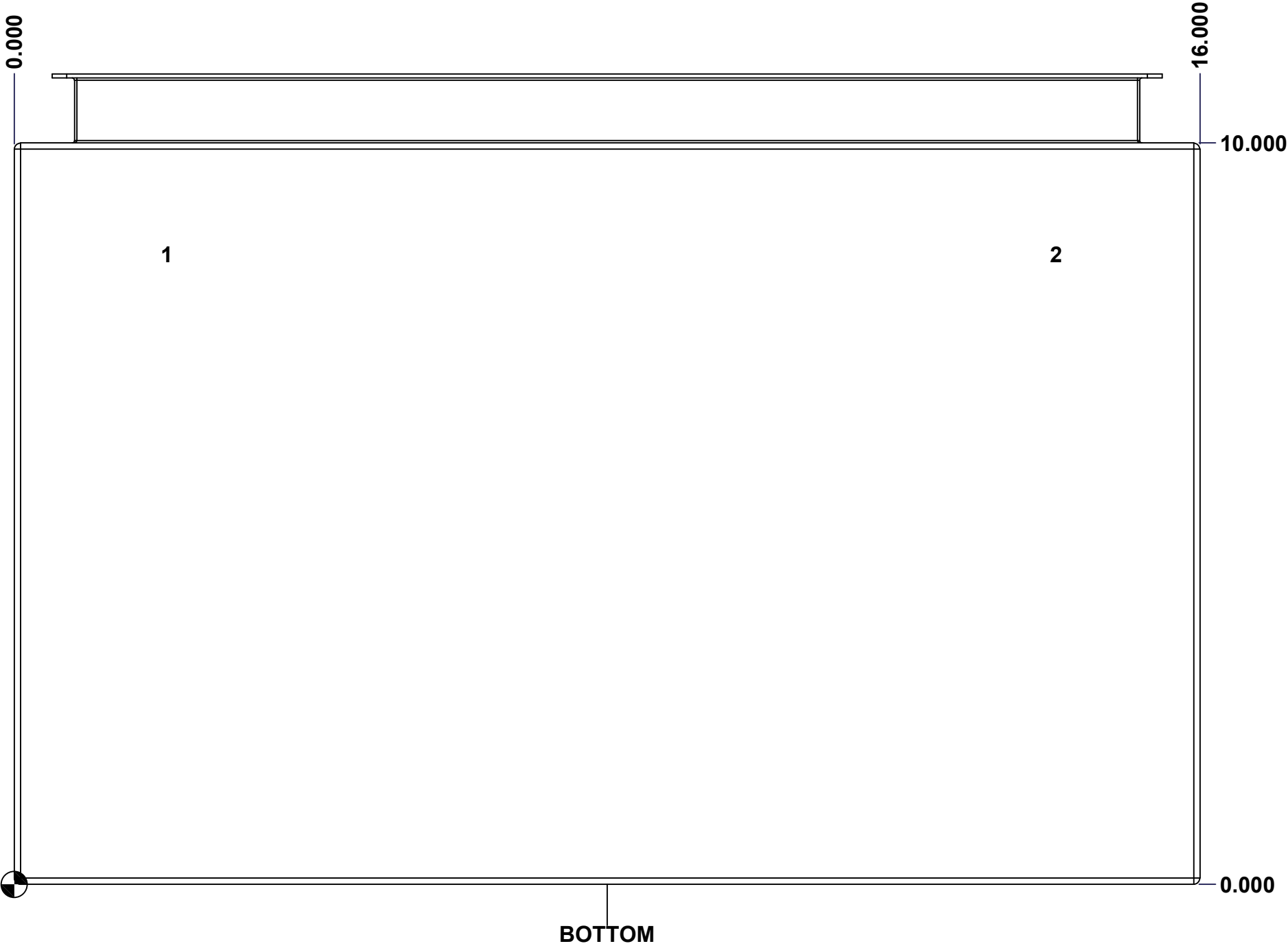
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 20" x 16" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW201610THNOIPB	0	15

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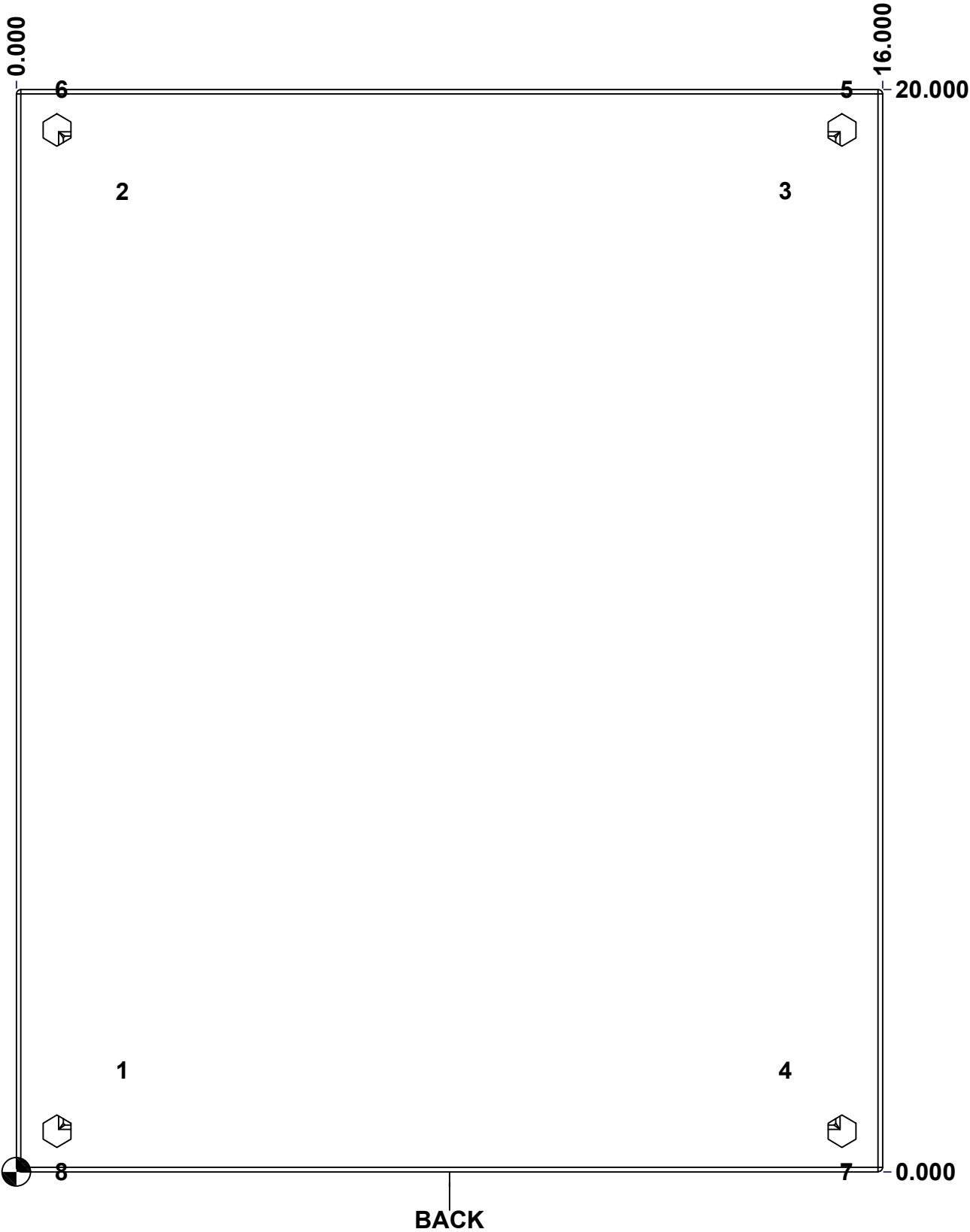
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	20.000	FOOT 885 ESMF3_CLOSE
6	0.750	20.000	FOOT 885 ESMF3_CLOSE
7	15.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN



	Description	Status	
	5412ESW 20" x 16" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW201610THNOIPB	0	15

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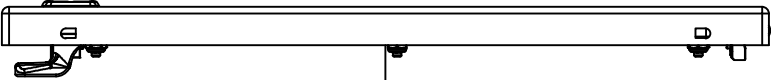
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Tolerance $\pm 1/32$ " unless otherwise specified

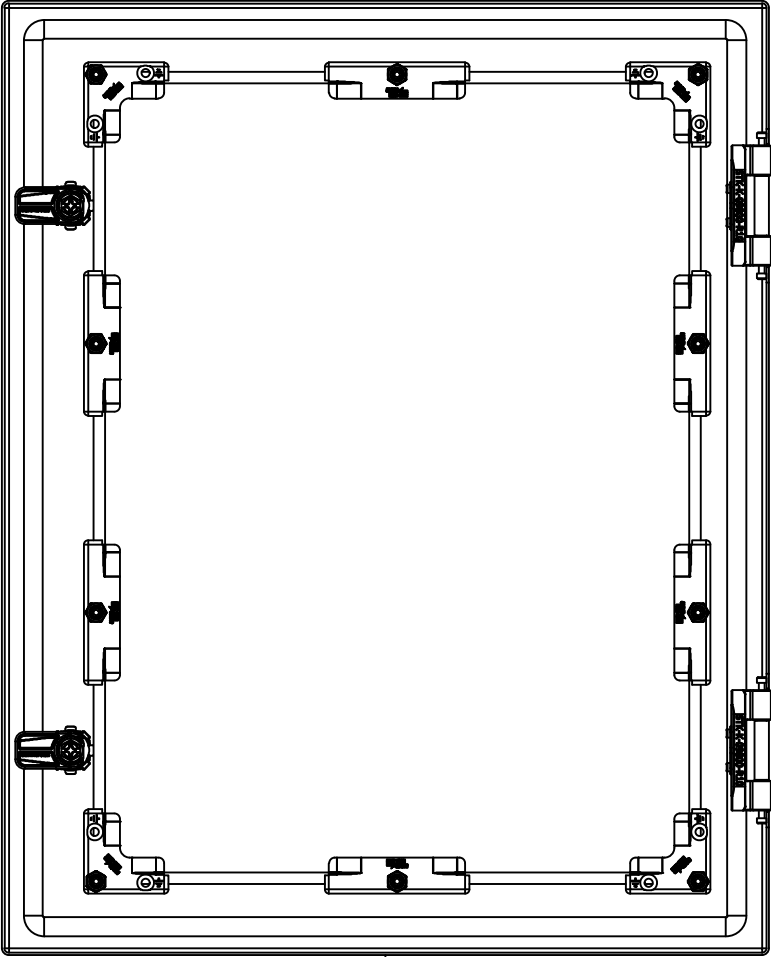
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Tolérance $\pm 1/32$ " sauf spécification contraire

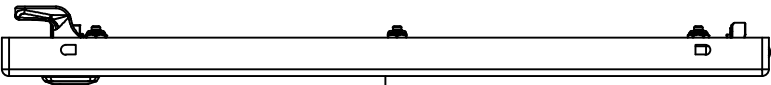
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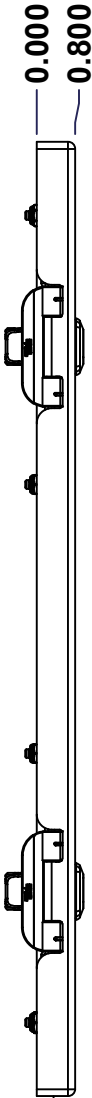
TOP



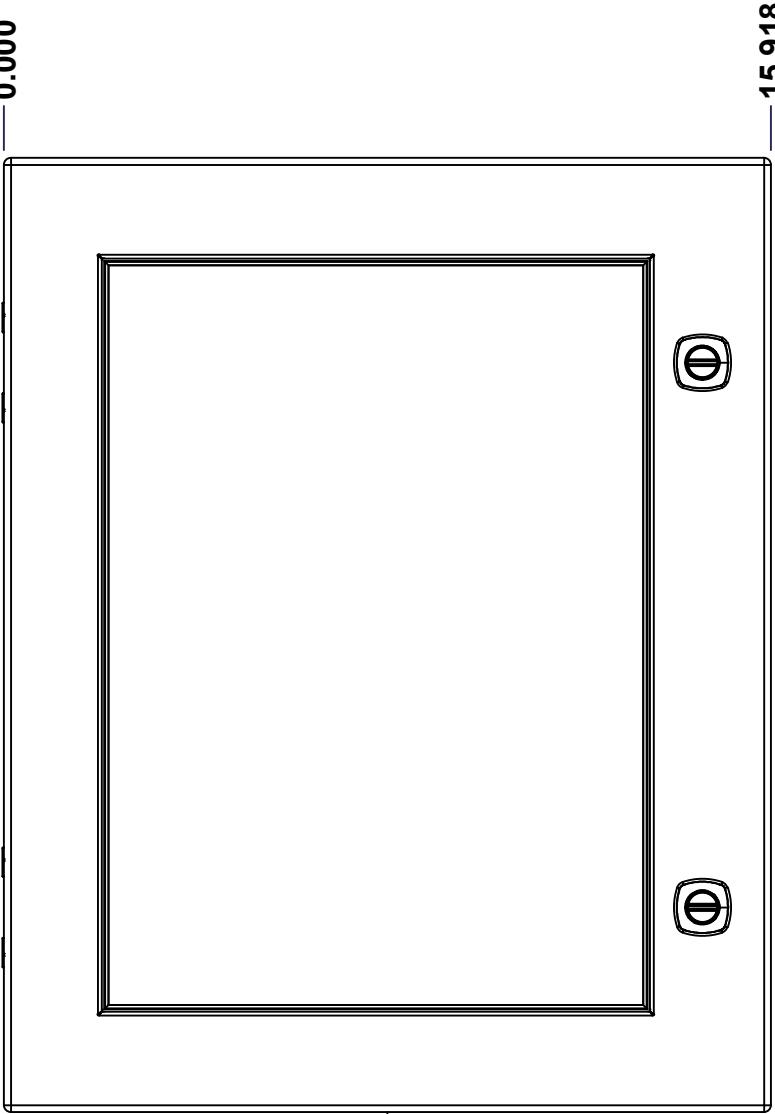
BACK



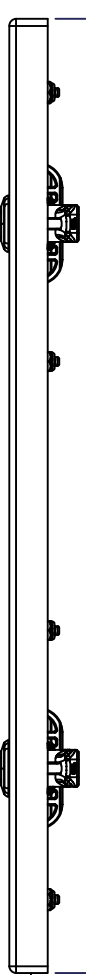
BOTTOM



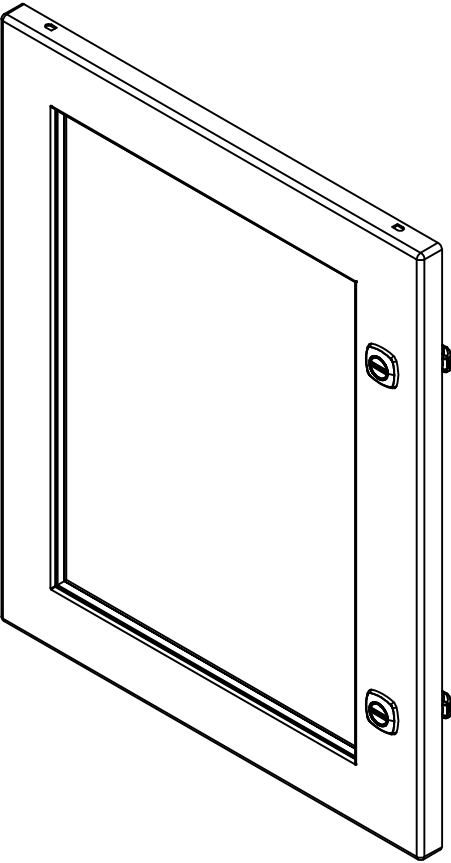
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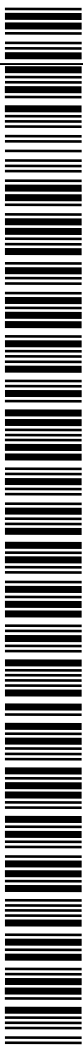
FRONT



RIGHT



Isometric View

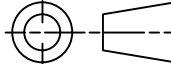


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESW201610THNOIPC

Rev.

8

0

15

SEE BILL OF MATERIAL ON LAST PAGE

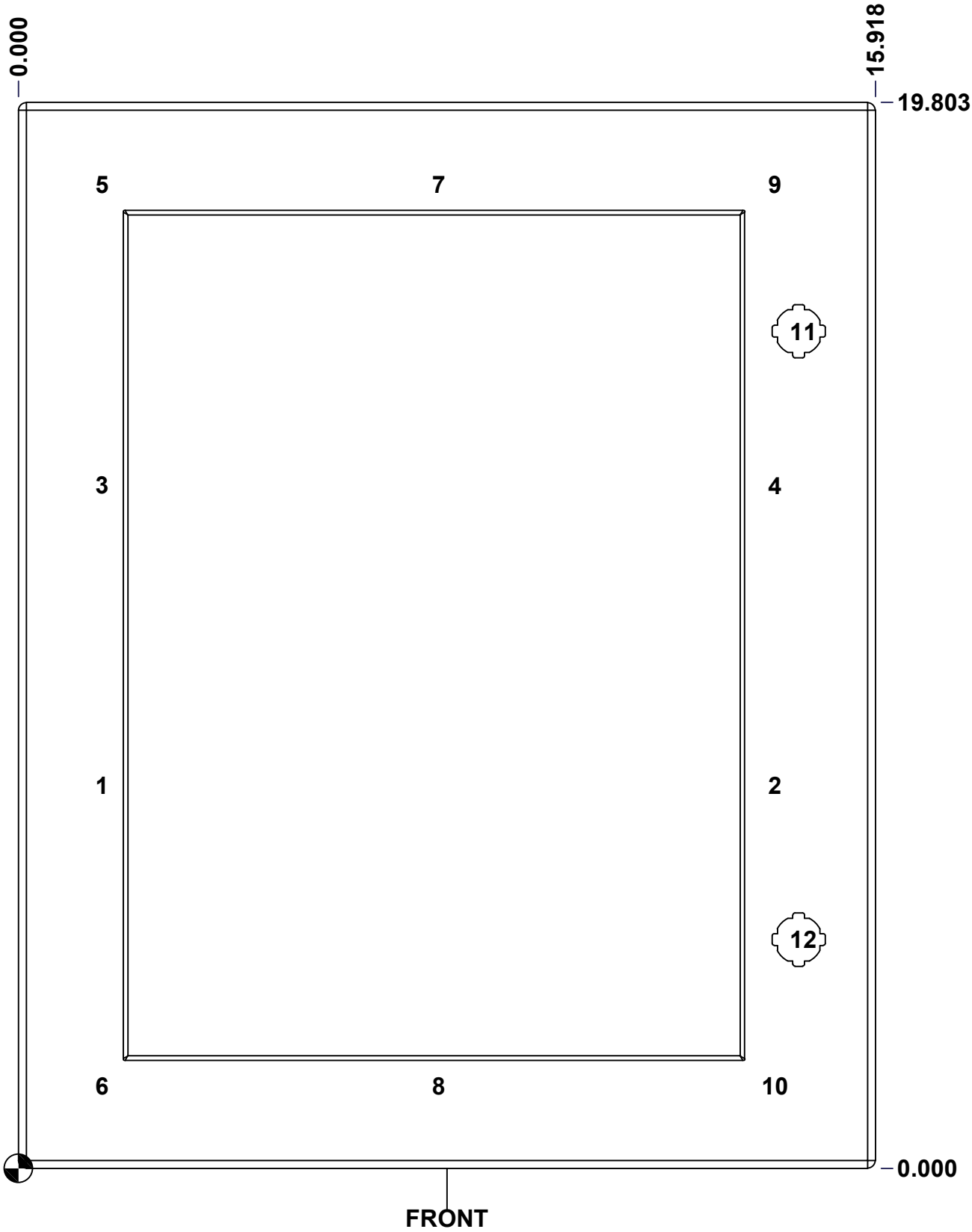
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	7.110	STUD M6 x 18mm (Inside)
2	13.968	7.110	STUD M6 x 18mm (Inside)
3	1.469	12.693	STUD M6 x 18mm (Inside)
4	13.968	12.693	STUD M6 x 18mm (Inside)
5	1.469	18.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	7.719	18.276	STUD M6 x 18mm (Inside)
8	7.719	1.527	STUD M6 x 18mm (Inside)
9	13.968	18.276	STUD M6 x 18mm (Inside)
10	13.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	14.494	15.553	880 SCQ4-SL
12	14.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESW 20" x 16" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
5412ESW201610THNOIPC		0	15

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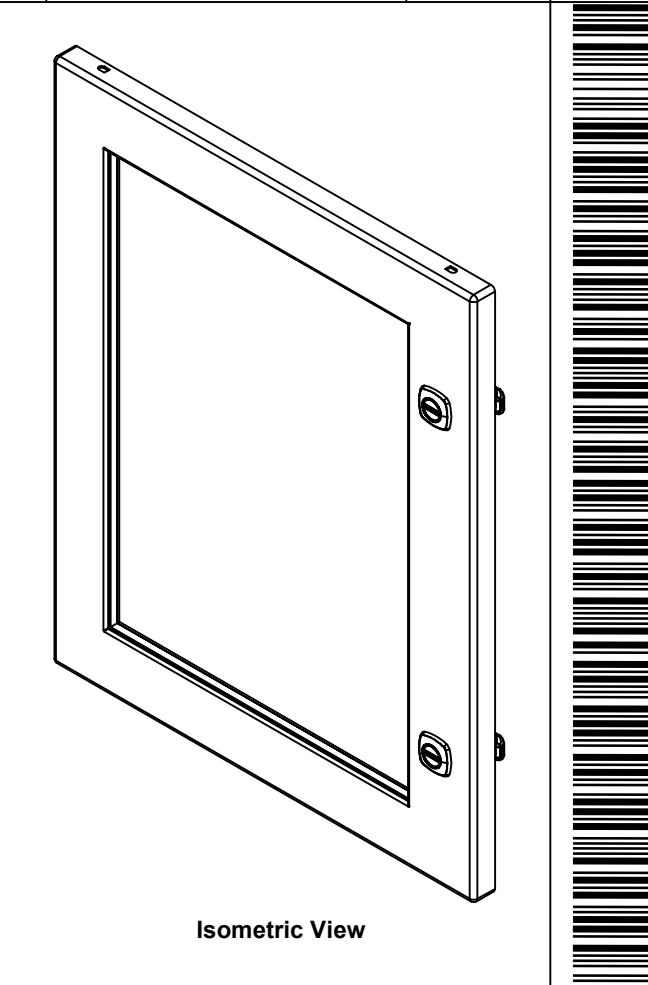
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW201610THNOIP\5412ESW201610THNOIP.idw

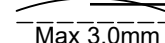
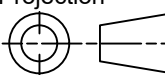
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

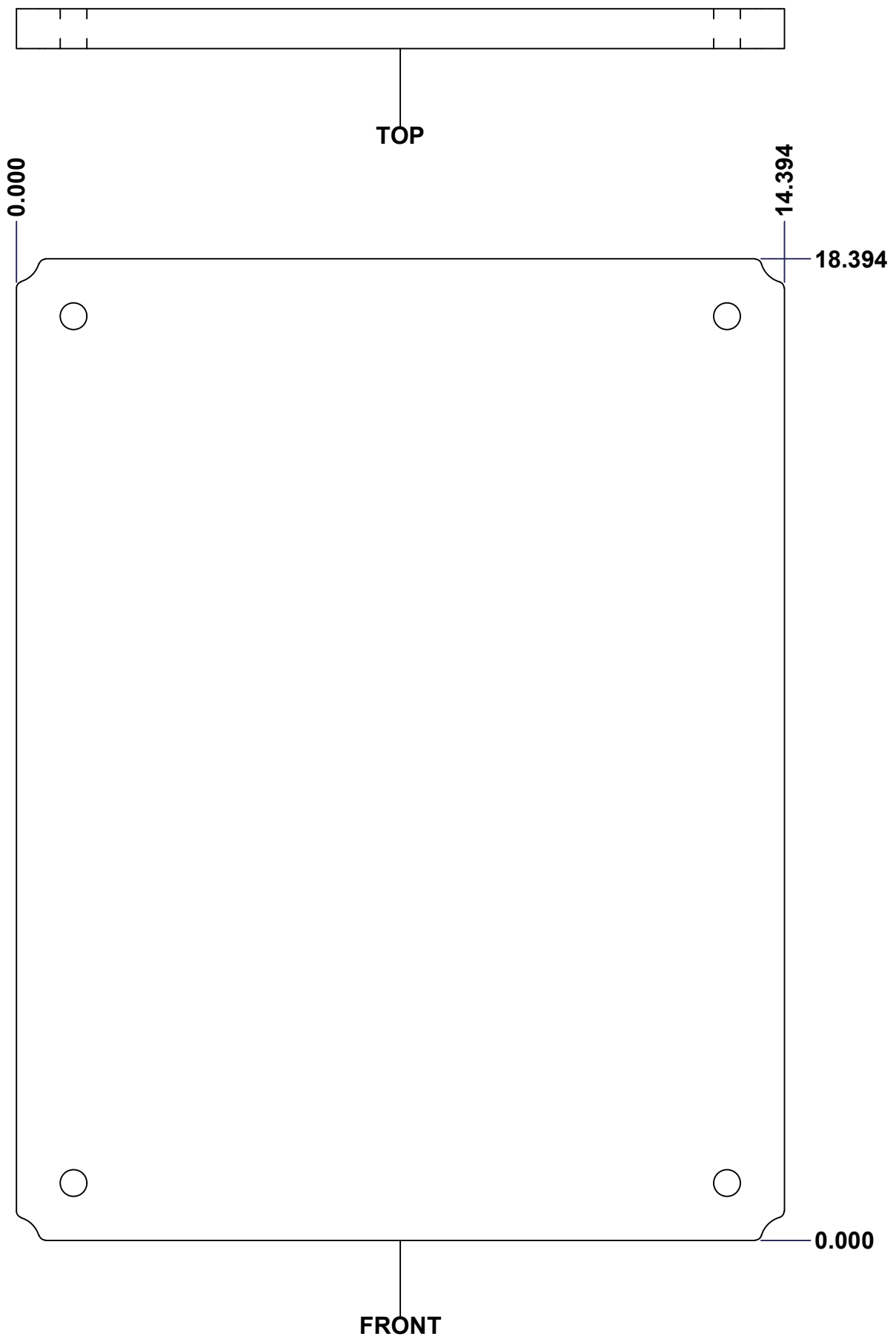


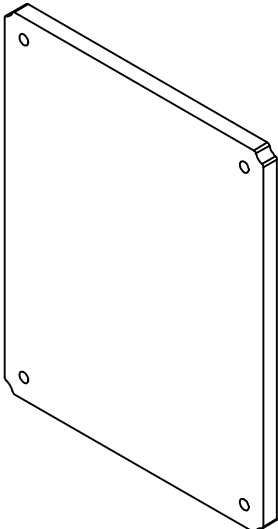
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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW201610THNOIP LXG	0	5412ESW 20" x 16" Lexan Gasket Part
1	5412ESW201610THNOIP LX	0	5412ESW 16.375" x 12.125" Lexan Part
1	5412ESW201610THNOIP G	0	5412ESW 20" x 16" Cover Gasket Part
1	5412ESW201610THNOIP C-P	0	5412ESW 20" x 16" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		BoxCad: BoxCad 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 20" x 16" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	10
5412ESW201610THNOIPC		0	15

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Isometric View



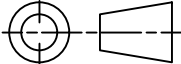


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes
Date	23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A
Description	Detail Rev.
5412ESW 20" x 16" Back Insulation	
Part Number Numéro Pièce	Rev.
5412ESW201610THNOIP-B	11
0	15

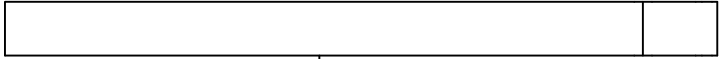
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Tolérance $\pm 1/32$ " sauf spécification contraire

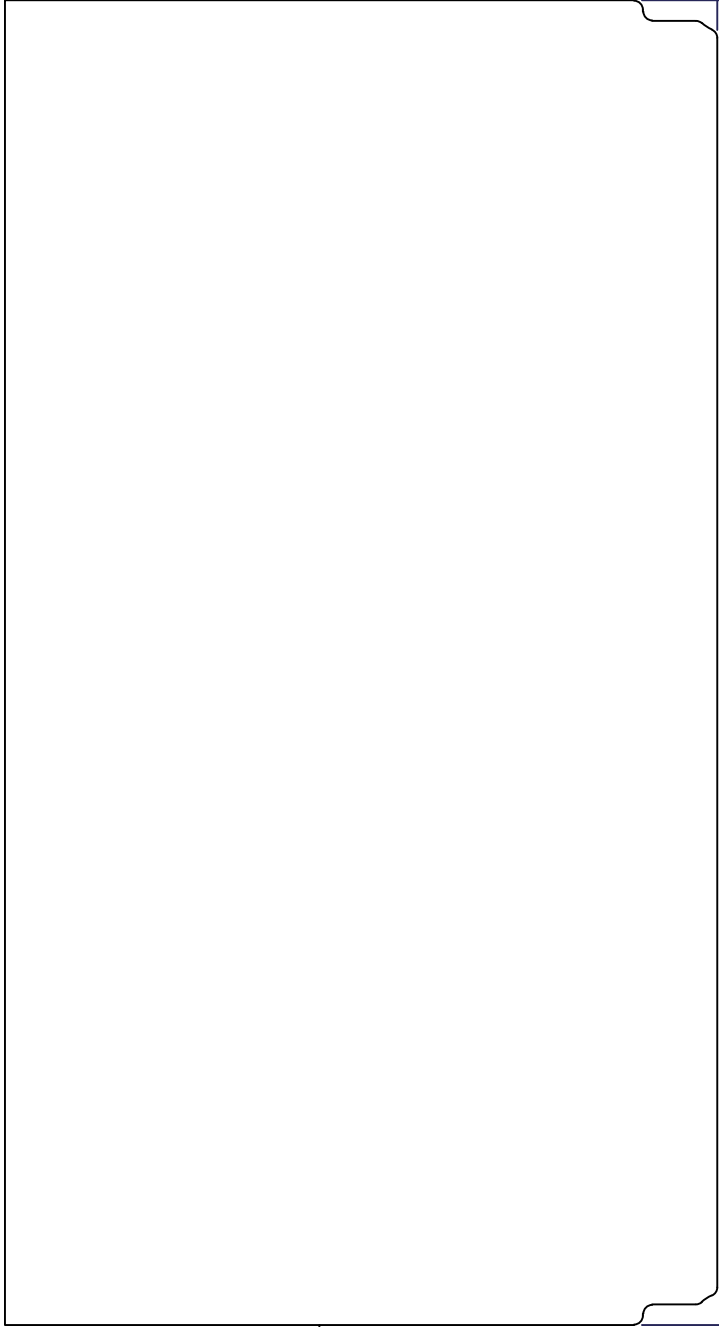


TOP

0.000

9.894

18.394



0.000

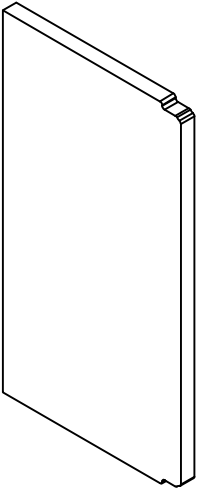
FRONT

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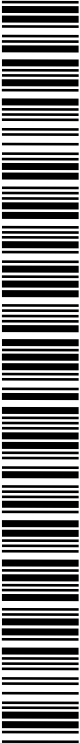
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RIGHT



Isometric View

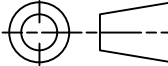


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 20" x 16" Left Insulation

Detail Rev.

Part Number
Numéro Pièce 5412ESW201610THNOIP-LS

Rev. 12

15

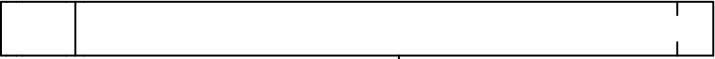
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

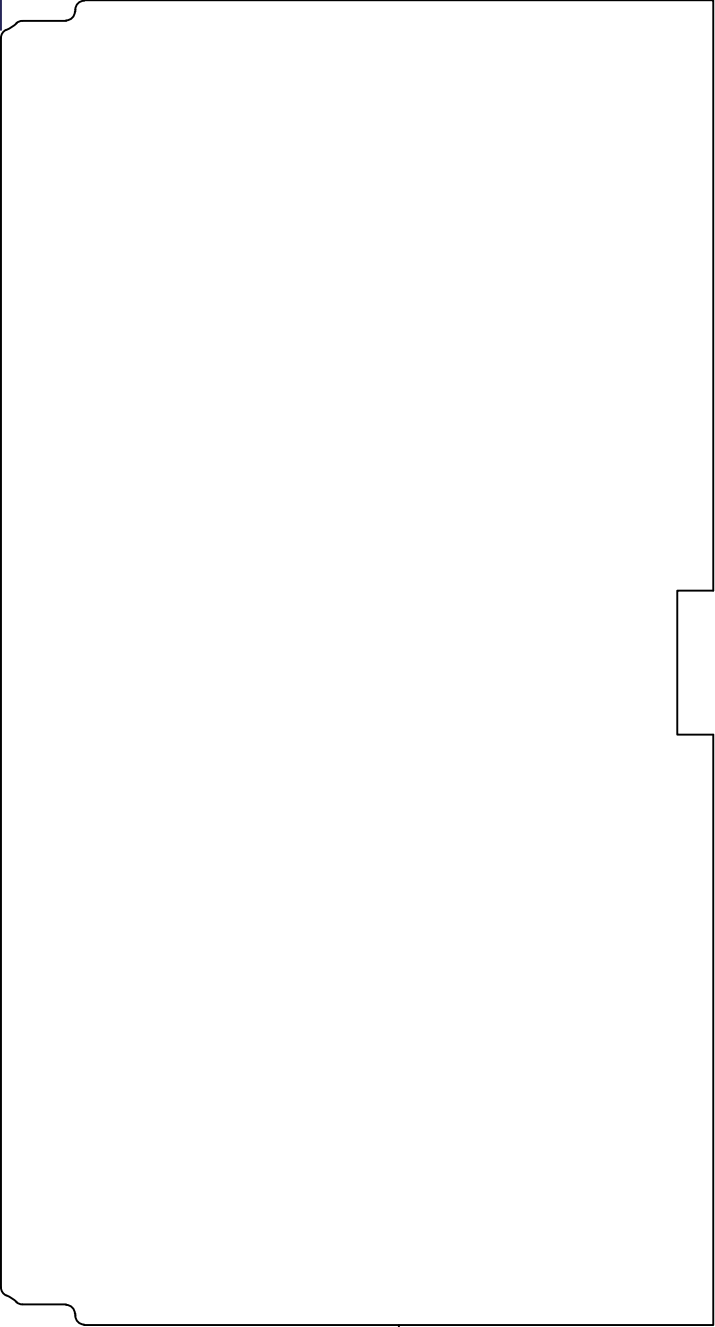


TOP

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18.394



0.000

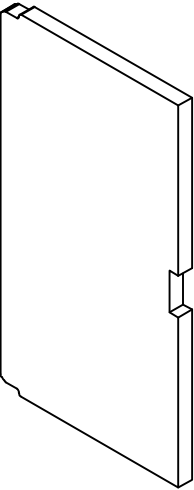
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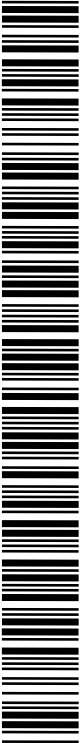
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RIGHT



Isometric View

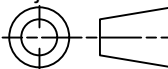


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 20" x 16" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 13

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW201610THNOIPI-RS 0

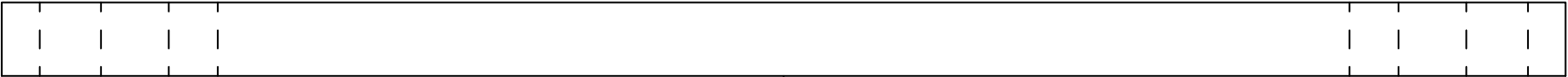
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Tolérance ±1/32" sauf spécification contraire



TOP

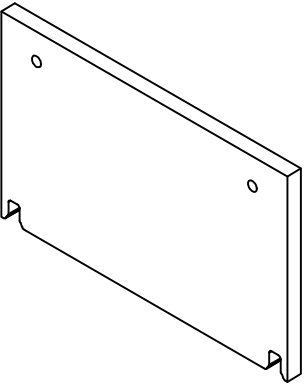


FRONT

0.000
0.750



RIGHT



Isometric View

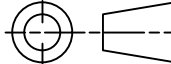


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière Polyisocyanurate

Color
Couleur Aluminum

Finish
Fini N/A

Description
5412ESW 20" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW201610THNOIPI-TP 0

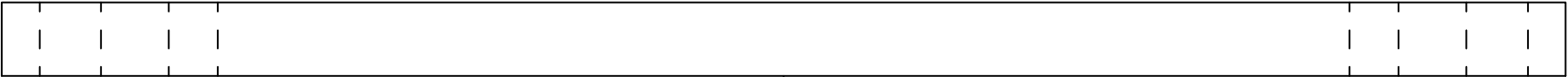
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW201610THNOIP\5412ESW201610THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

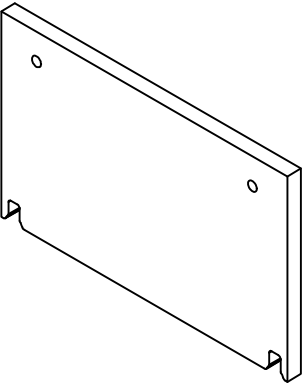


FRONT

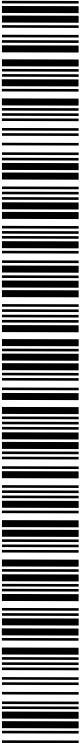
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RIGHT



Isometric View

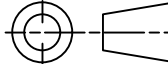


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESW 20" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW201610THNOIPI-BT 0