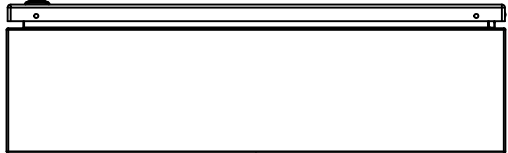


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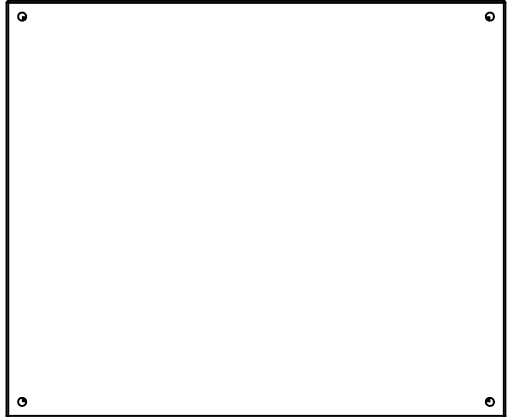
Tolerance ±1/32" unless otherwise specified

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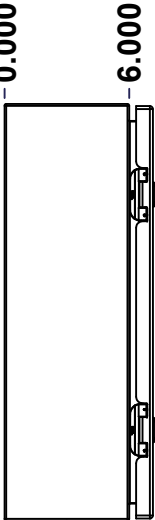
Tolérance ±1/32" sauf spécification contraire



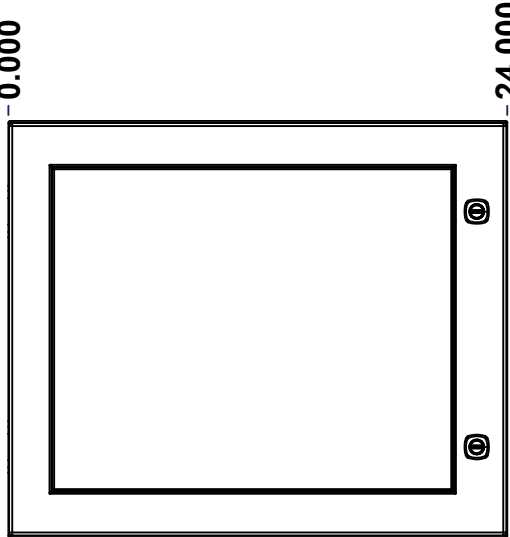
TOP



BACK



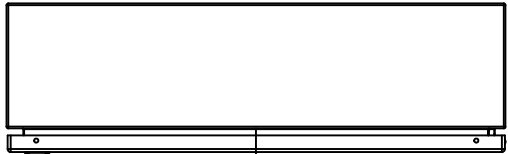
LEFT



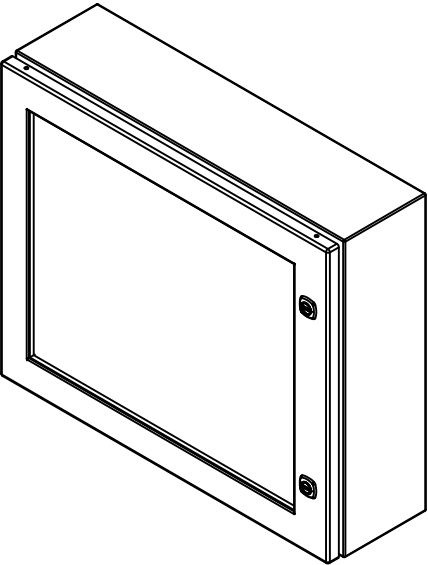
FRONT



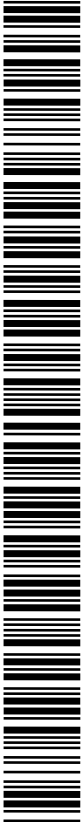
RIGHT



BOTTOM



Isometric View



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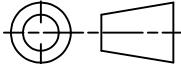


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 16-Sep-13

Material
Matière 16 Ga H.R.P. & O. (1.4mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESW 20" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ESW202406

Rev.
0

1
2

SEE BILL OF MATERIAL ON LAST PAGE

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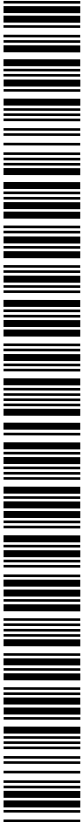
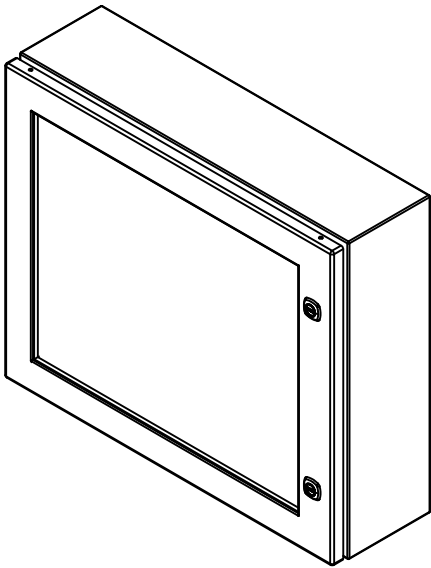
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Sep-13	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
------------------	-------------	---------------	--------

Description	5412ESW 20" x 24" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESW202406	0	2

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESW202406C	0	5412ESW 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESW202406B	0	5412ESW 20" x 24" x 6" Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

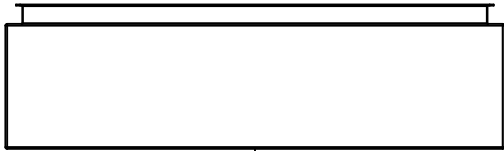
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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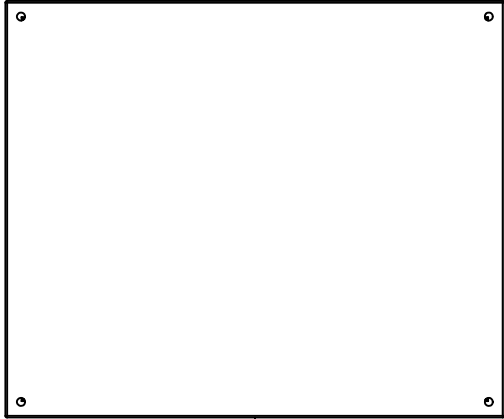
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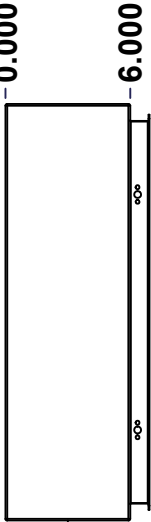
Tolérance ±1/32" sauf spécification contraire



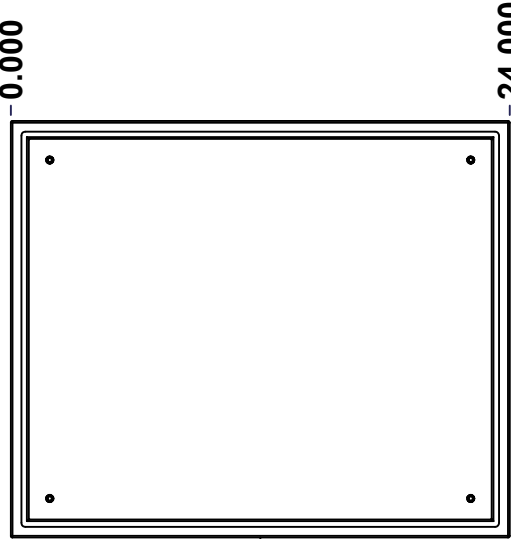
TOP



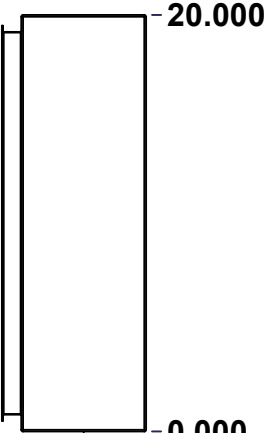
BACK



LEFT



FRONT

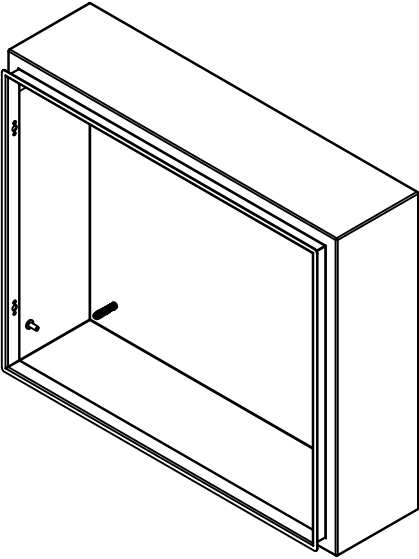


RIGHT

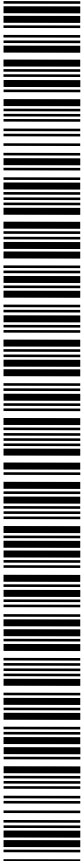


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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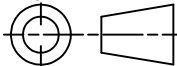


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Sep-13	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 20" x 24" x 6" Body			
Part Number Numéro Pièce		Rev.	1 7
5412ESW202406B		0	

SEE BILL OF MATERIAL ON LAST PAGE

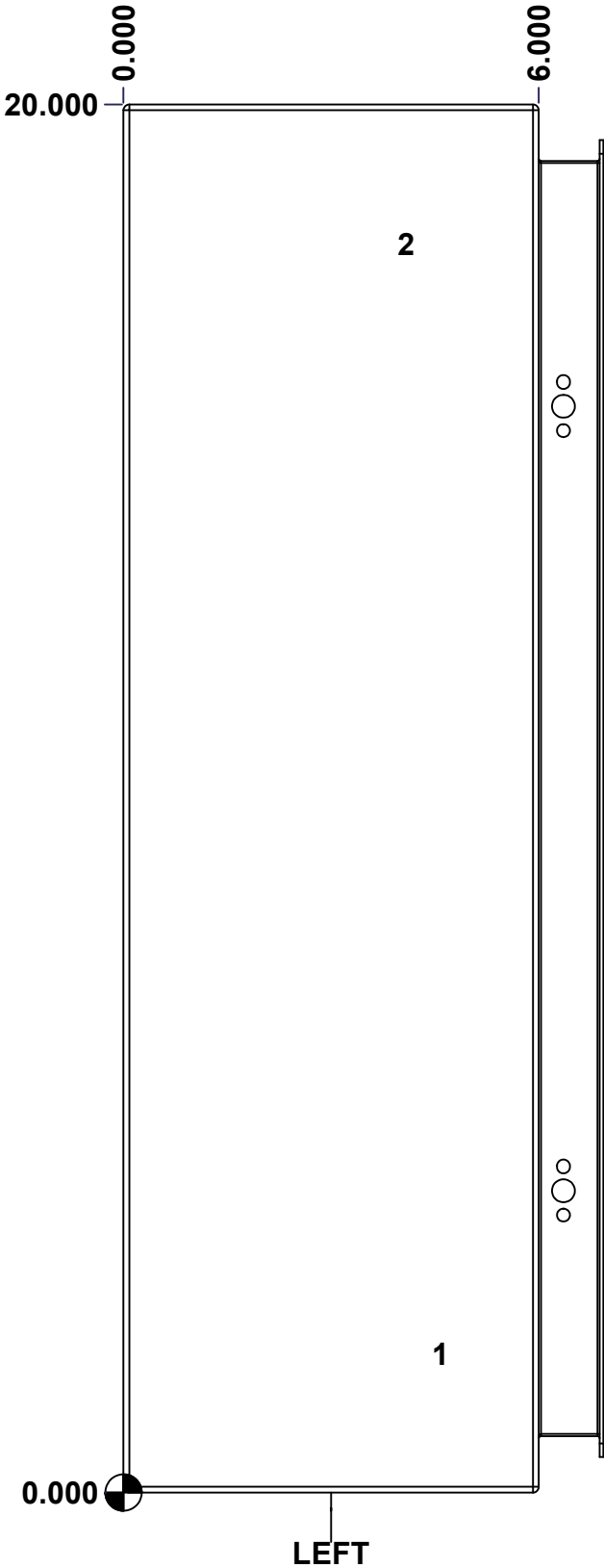
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)
2	4.000	18.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESW 20" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESW202406B	0	

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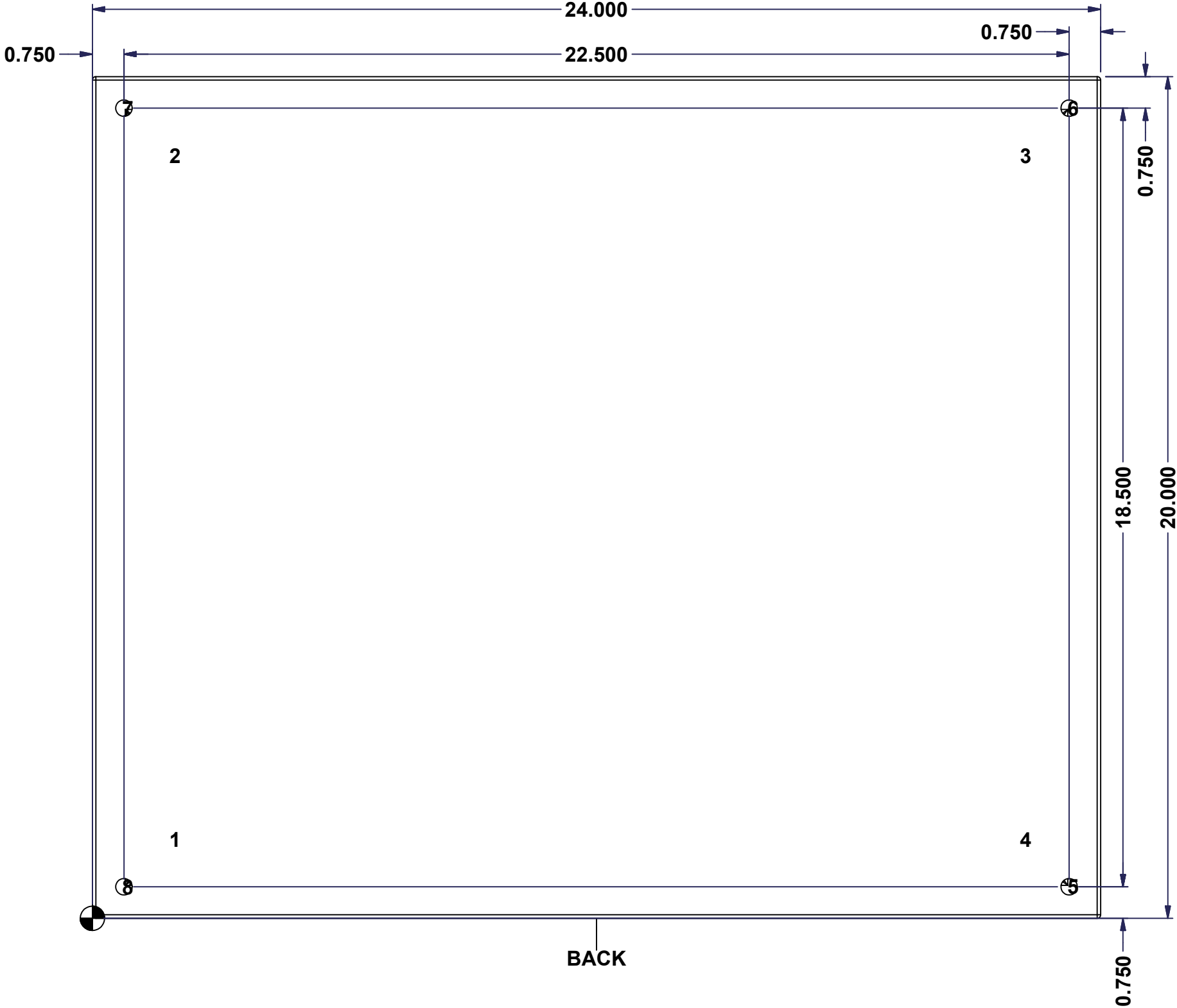
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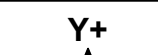
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESW 20" x 24" x 6" Body			
	Part Number Numéro Pièce 5412ESW202406B		Rev.	6
			0	7

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Tolerance ±1/32" unless otherwise specified

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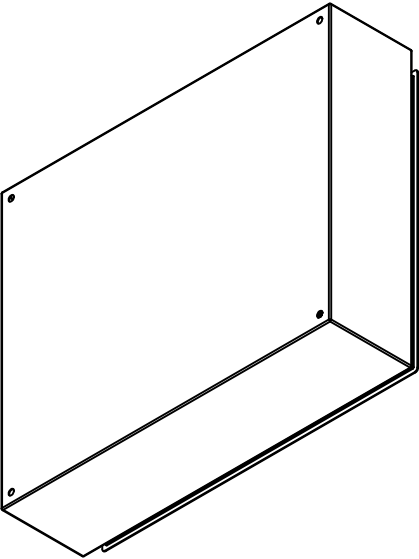
Tolérance ±1/32" sauf spécification contraire

No.

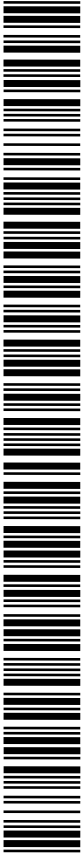
Revisions

Date

By/Par



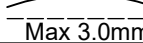
Isometric View



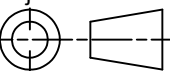


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

16-Sep-13

Material
Matière

16 Ga H.R.P. & O. (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 20" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW202406B

Rev.

7

7

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW202406B-P	0	5412ESW 20" x 24" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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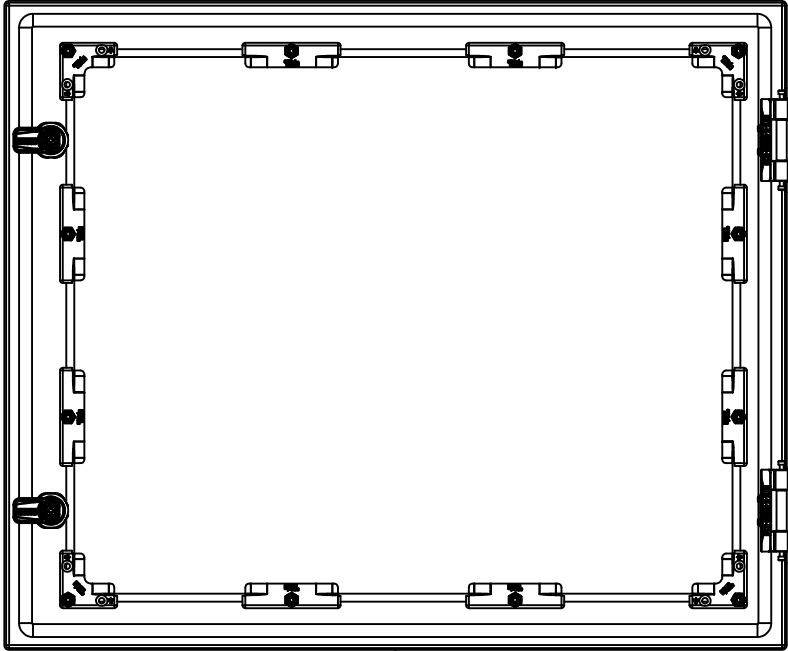
Tolerance $\pm 1/32$ " unless otherwise specified

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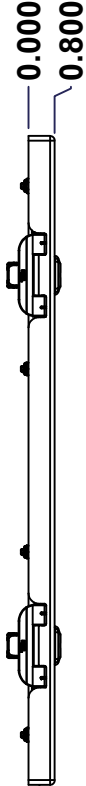
Tolérance $\pm 1/32$ " sauf spécification contraire



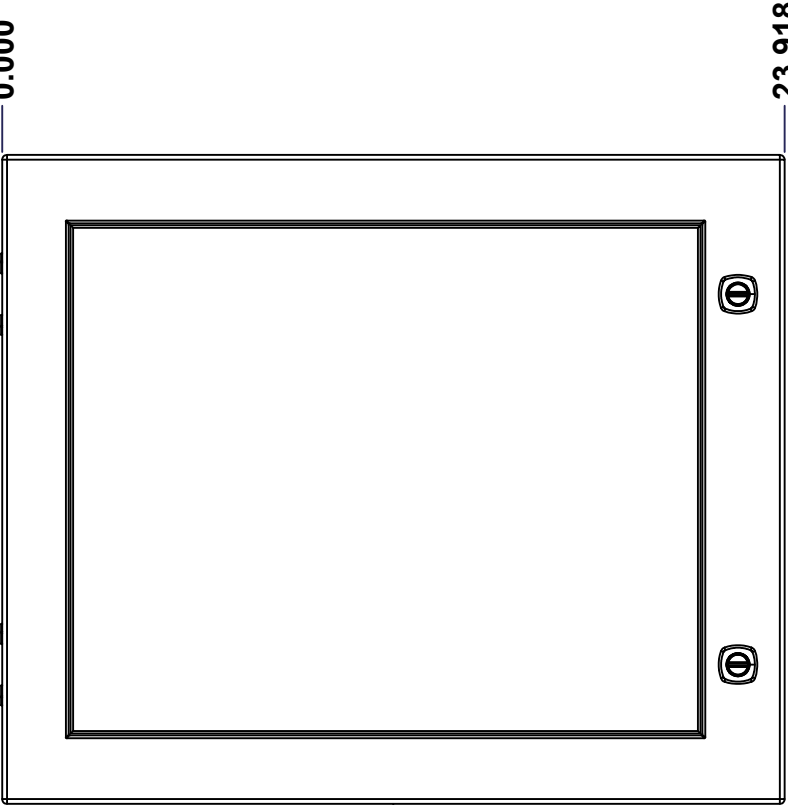
TOP



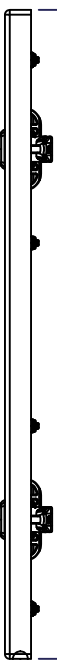
BACK



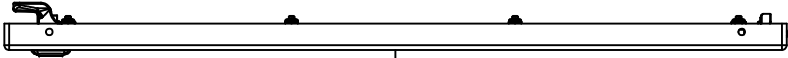
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Finish Fin	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
SEE BILL OF MATERIAL ON LAST PAGE 5412ESW202406C		0	1 3

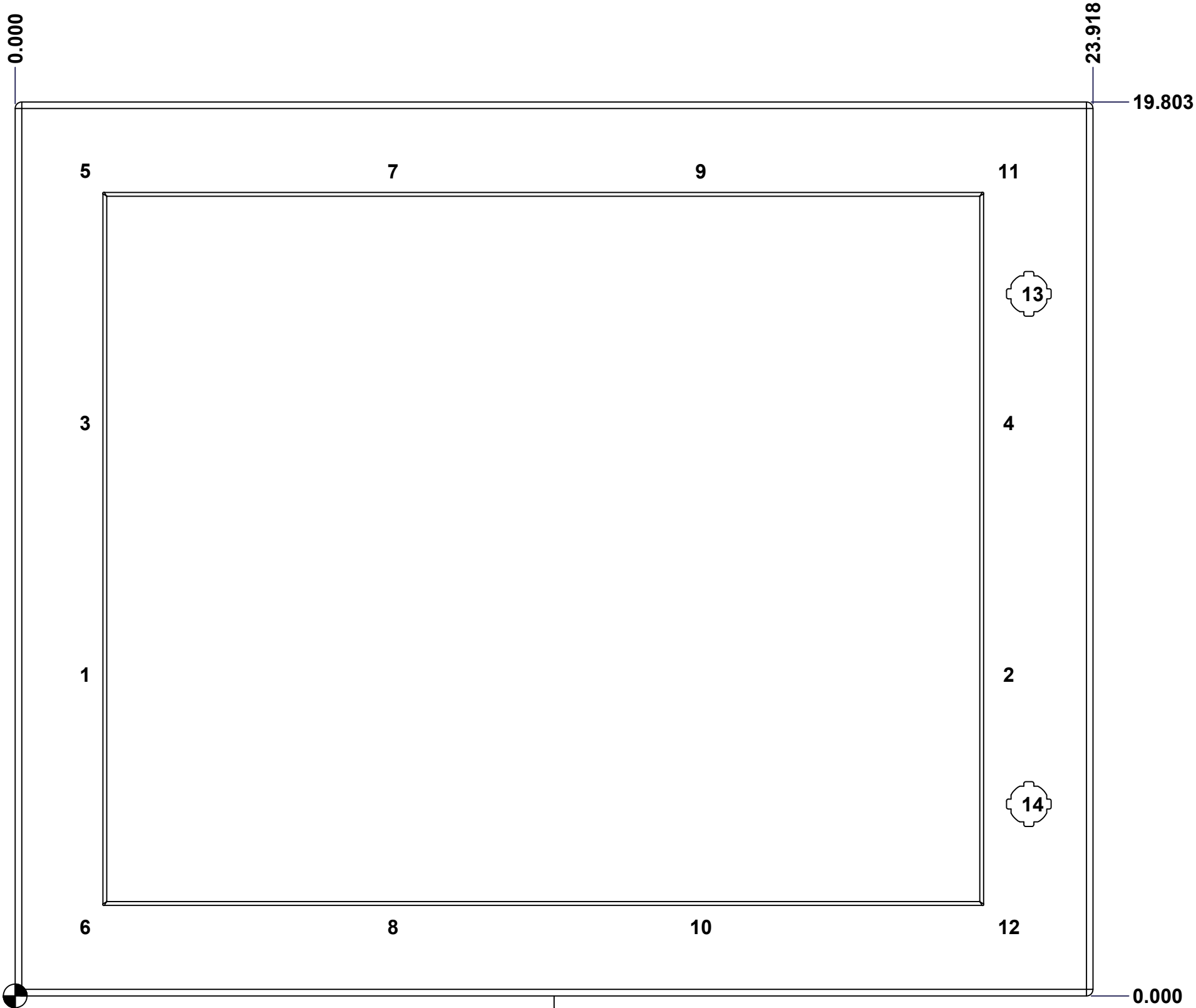
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	7.110	STUD M6 x 18mm (Inside)
2	21.968	7.110	STUD M6 x 18mm (Inside)
3	1.469	12.693	STUD M6 x 18mm (Inside)
4	21.968	12.693	STUD M6 x 18mm (Inside)
5	1.469	18.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	8.302	18.276	STUD M6 x 18mm (Inside)
8	8.302	1.527	STUD M6 x 18mm (Inside)
9	15.135	18.276	STUD M6 x 18mm (Inside)
10	15.135	1.527	STUD M6 x 18mm (Inside)
11	21.968	18.276	STUD M6 x 18mm (Inside)
12	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	22.494	15.553	LOCK 880 SCQ4-SL @ 0.0°
14	22.494	4.250	LOCK 880 SCQ4-SL @ 0.0°

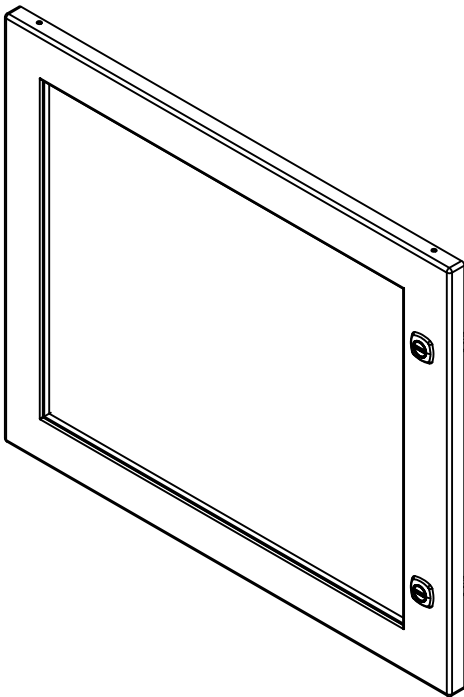


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	Description	Status	
	5412ESW 20" x 24" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESW202406C	Rev. 0	2 3

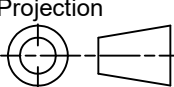
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No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 16-Sep-13	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description 5412ESW 20" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESW202406C		Rev. 0	3 3

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

