

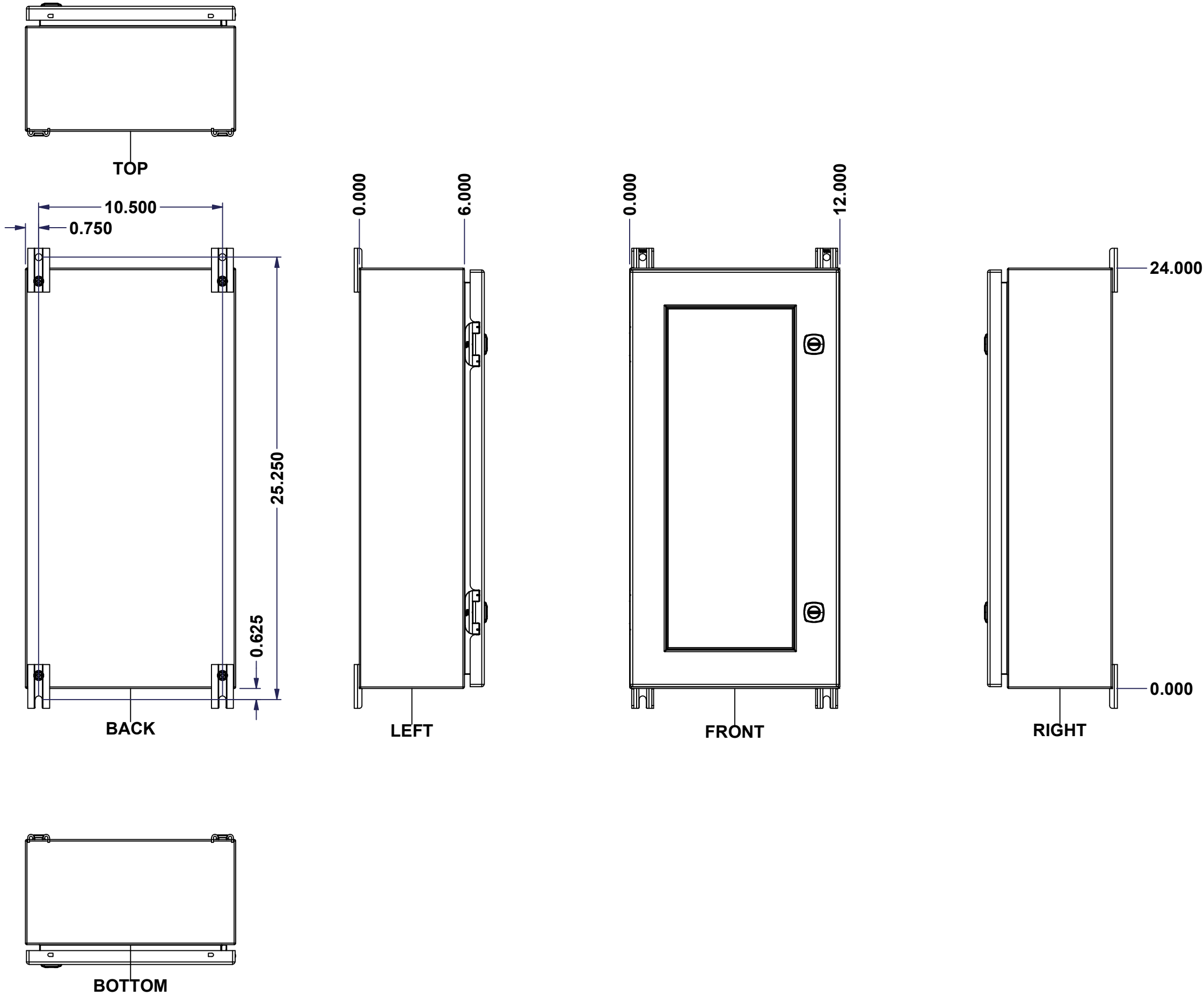
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Tolerance $\pm 1/32$ " unless otherwise specified

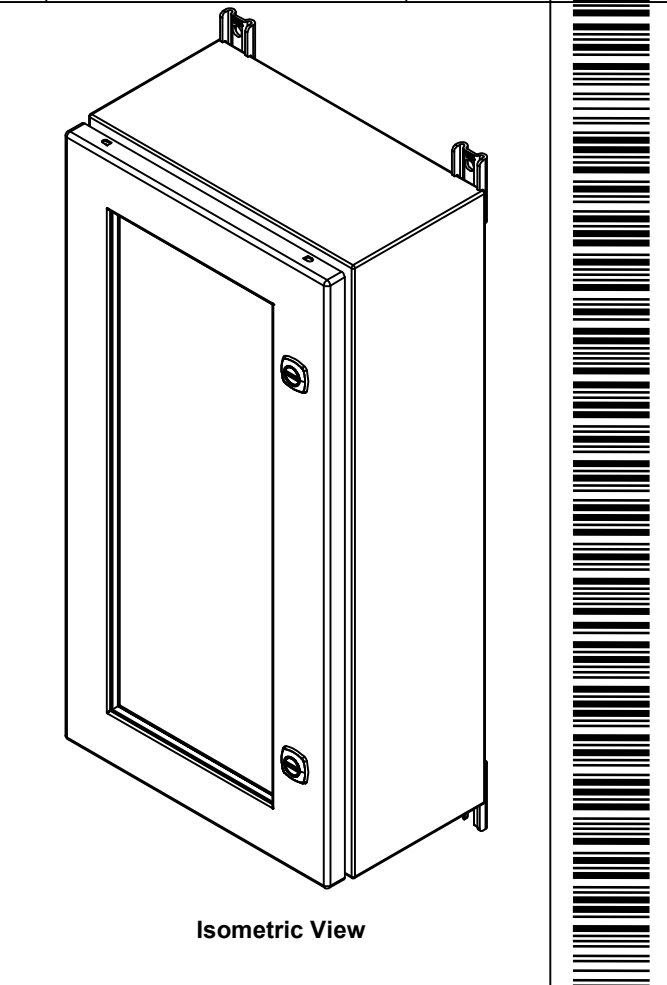
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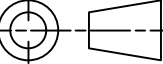
Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESW 24" x 12" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESW241206THNOIP			15

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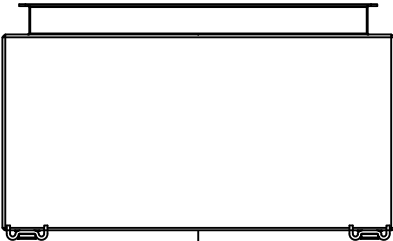
Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241206THNOIP\5412ESW241206THNOIP.idw			Tolérance ±1/32" sauf spécification contraire																				
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par		
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8	C/W R5 Insulation (Installed by EXM)																									

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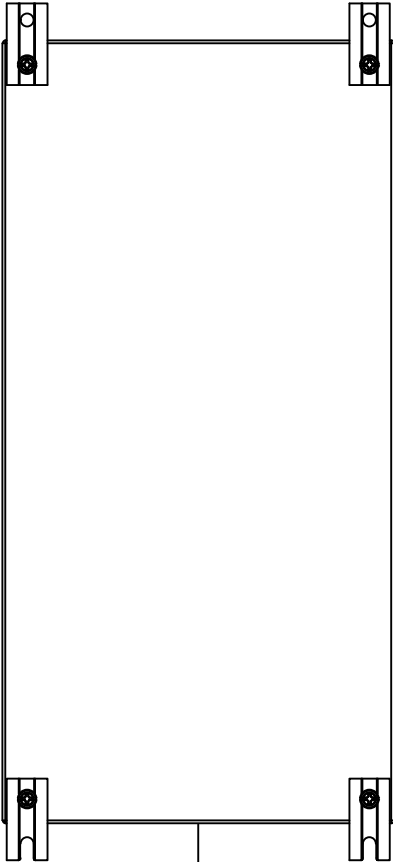
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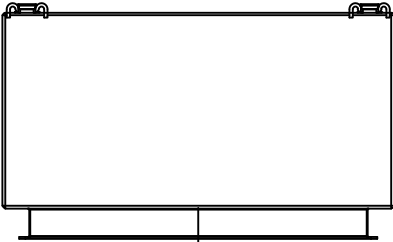
Tolérance ±1/32" sauf spécification contraire



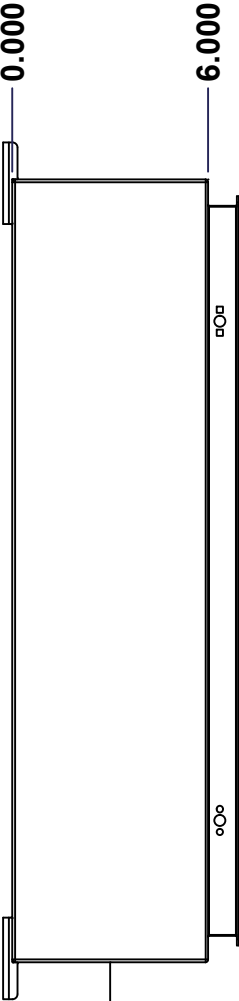
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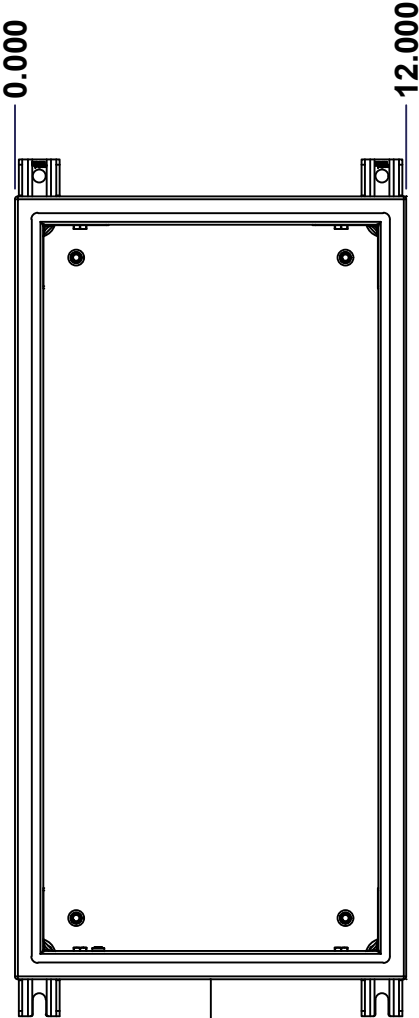
BACK



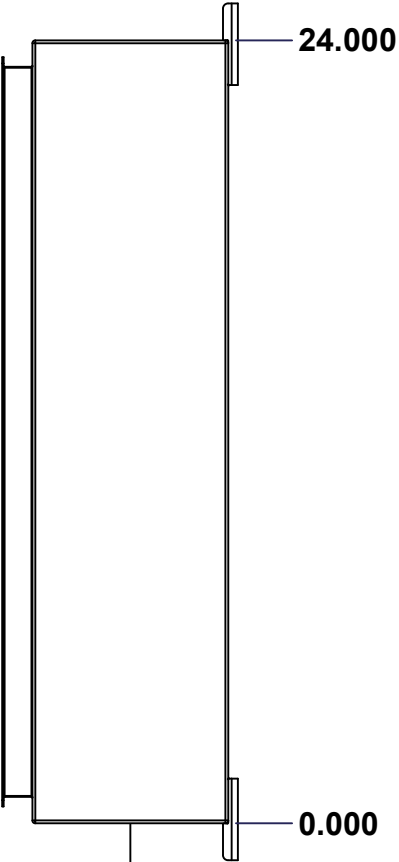
BOTTOM



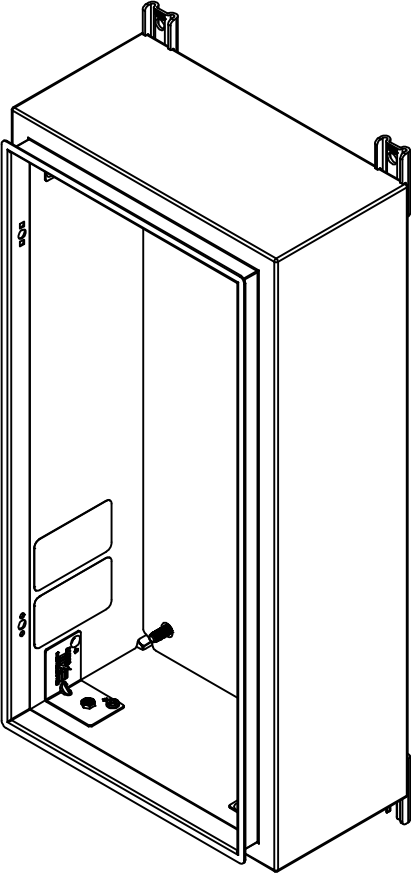
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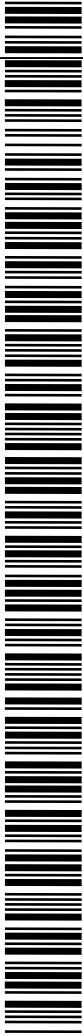
FRONT



RIGHT



Isometric View



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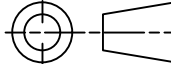


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
5412ESW 24" x 12" x 6" Body	

Part Number Numéro Pièce	Rev.	3
5412ESW241206THNOIPB	0	15

SEE BILL OF MATERIAL ON LAST PAGE

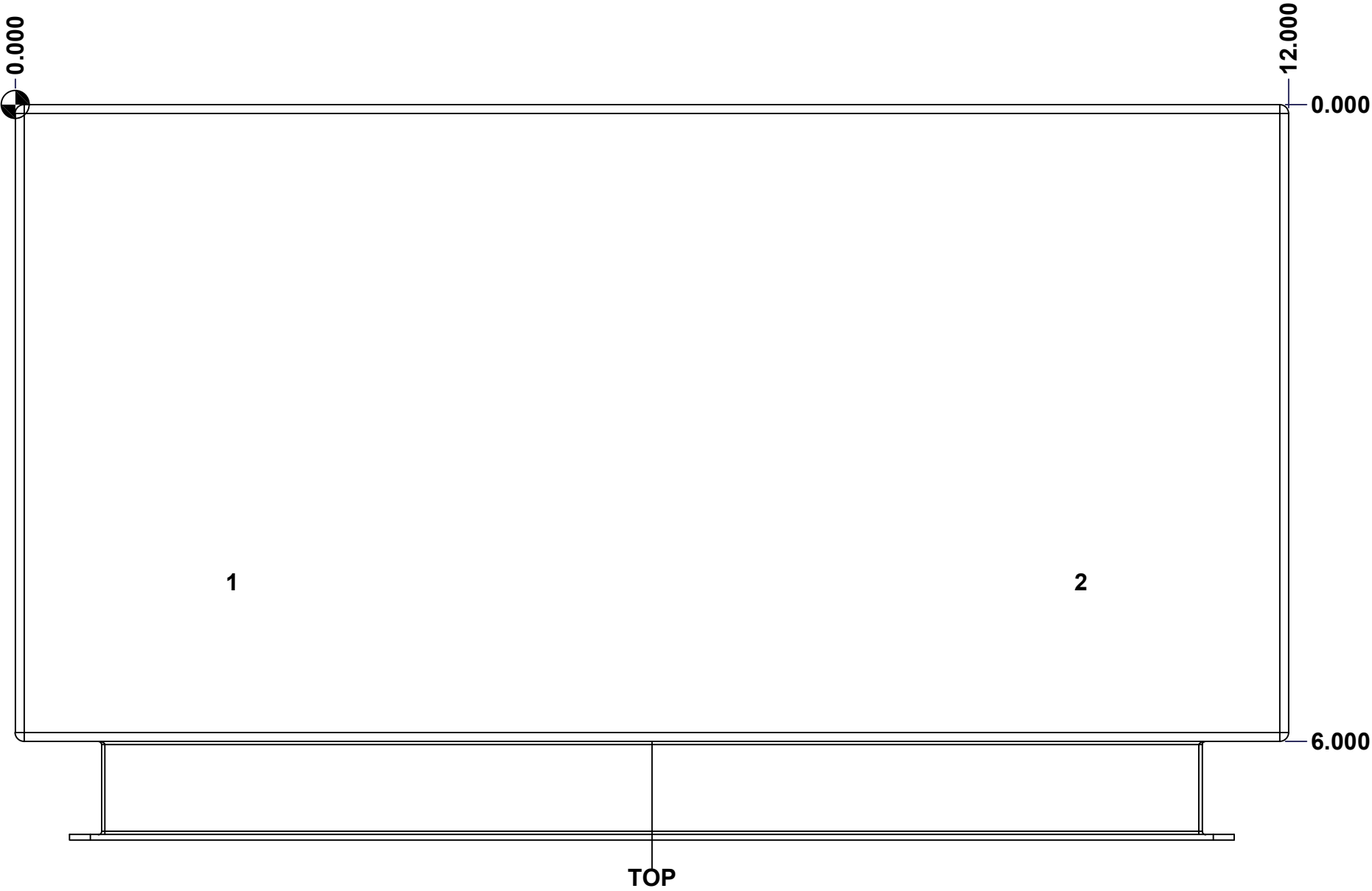
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)

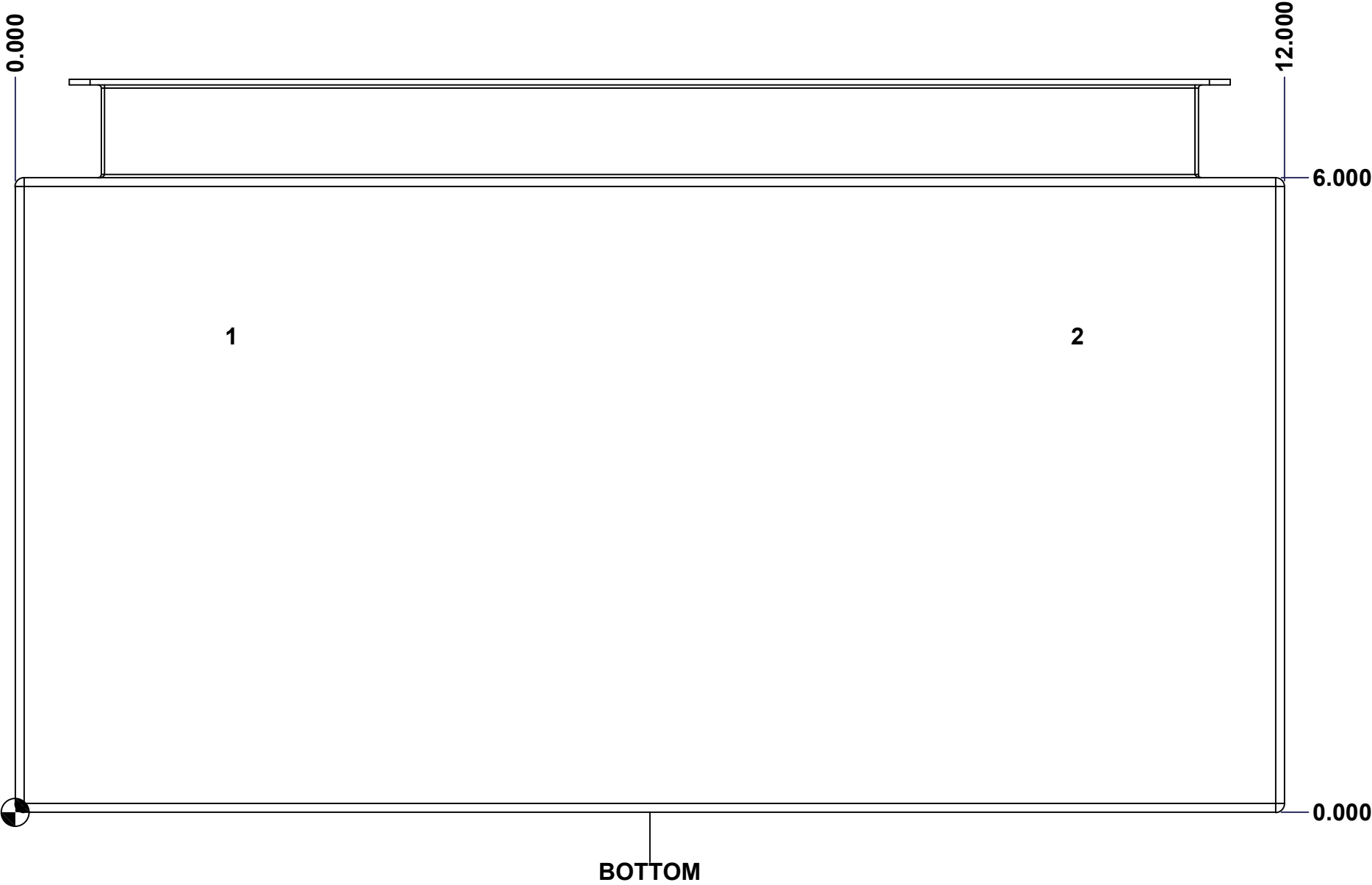


	Description 5412ESW 24" x 12" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW241206THNOIPB	Rev. 0	4 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW241206THNOIPB	0	15

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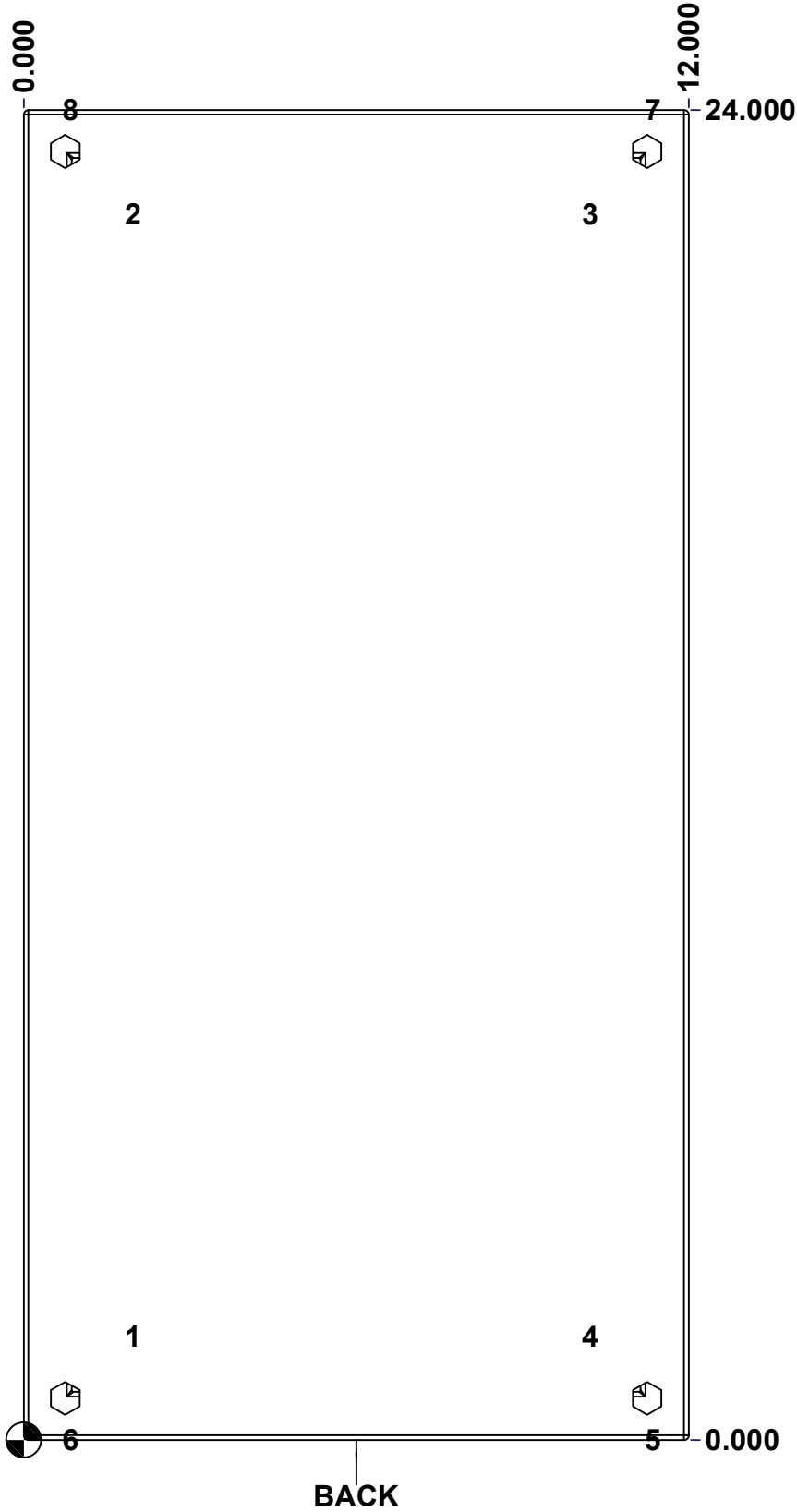
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 24" x 12" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW241206THNOIPB	0	15

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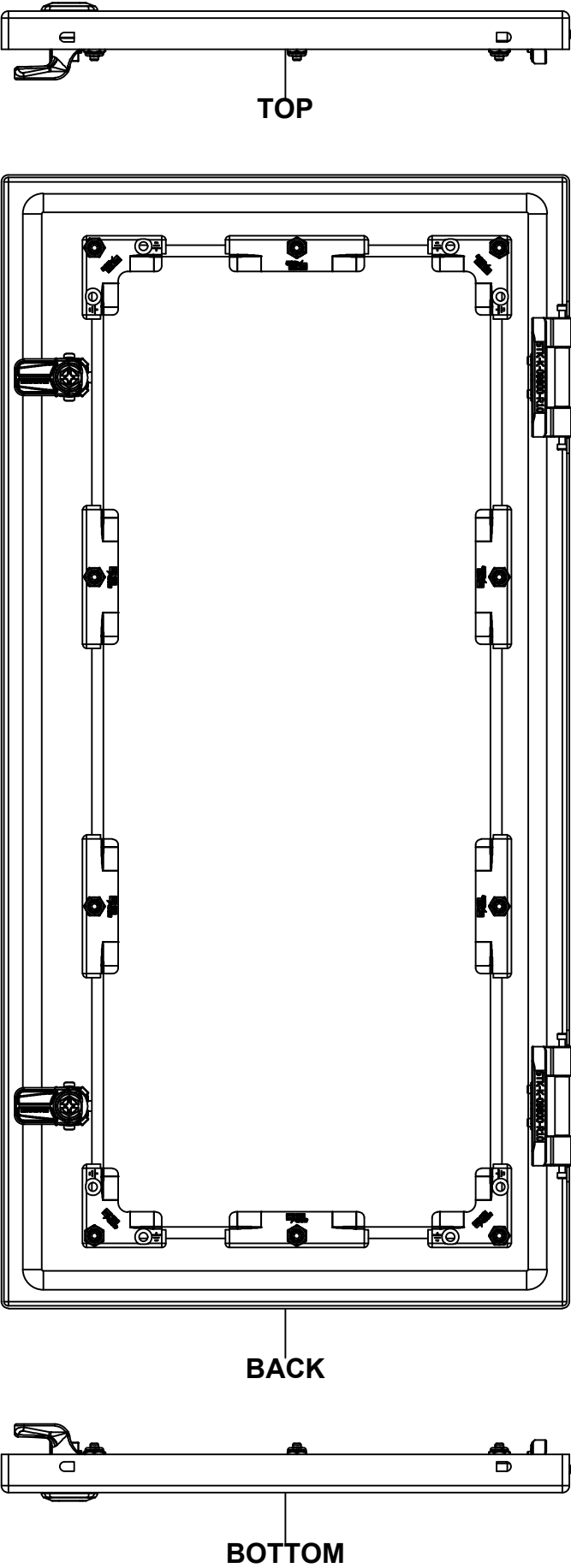
Parts List

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.800
LEFT

0.000
11.918
FRONT

23.803
0.000
RIGHT

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Mar-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Finis Smooth
Description 5412ESW 24" x 12" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESW241206THNOIPC	Rev. 0

8

15

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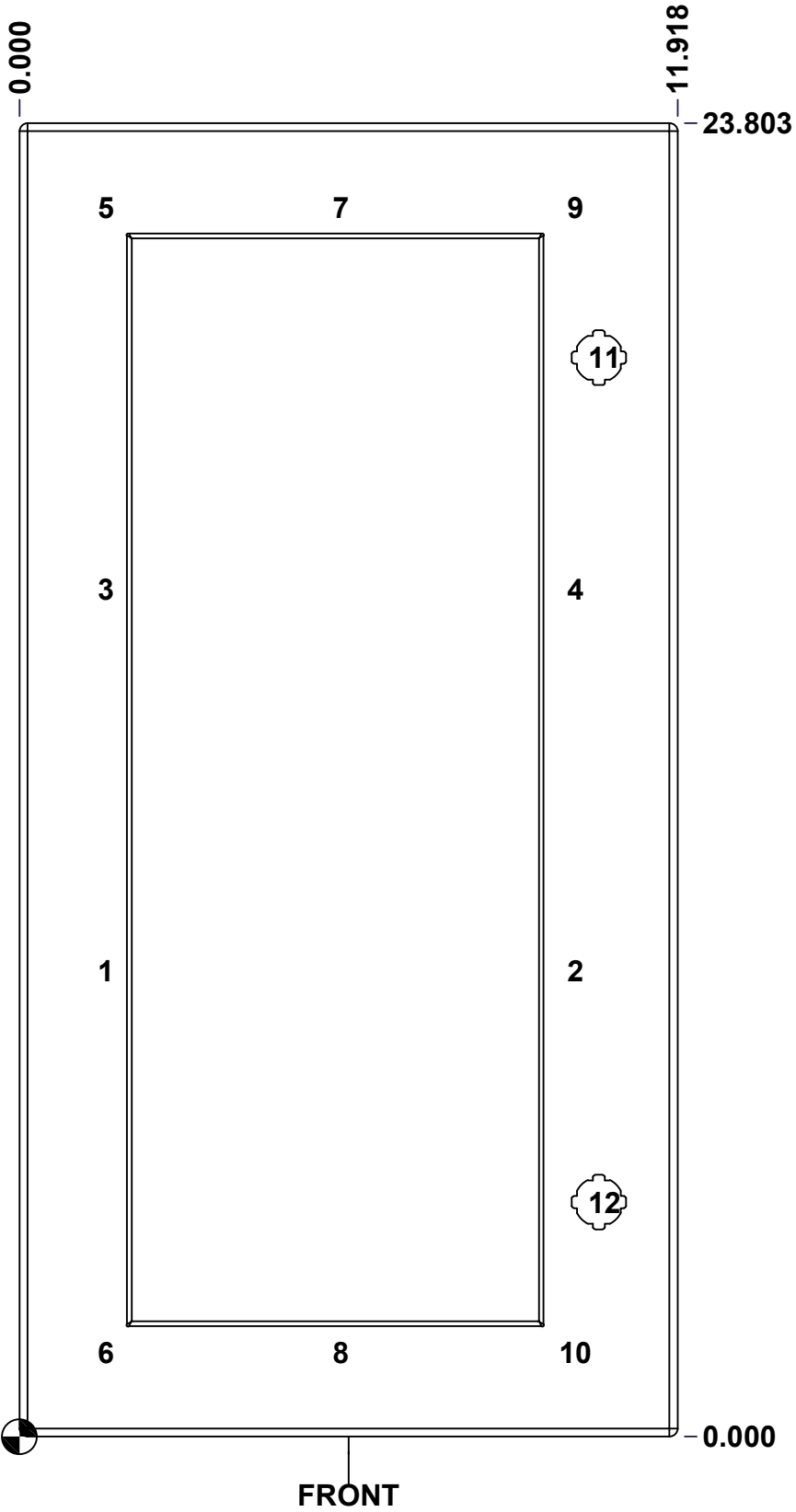
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 18mm (Inside)
2	9.968	8.443	STUD M6 x 18mm (Inside)
3	1.469	15.360	STUD M6 x 18mm (Inside)
4	9.968	15.360	STUD M6 x 18mm (Inside)
5	1.469	22.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	5.719	22.276	STUD M6 x 18mm (Inside)
8	5.719	1.527	STUD M6 x 18mm (Inside)
9	9.968	22.276	STUD M6 x 18mm (Inside)
10	9.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	10.494	19.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESW 24" x 12" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESW241206THNOIPC	0	15

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Tolerance ±1/32" unless otherwise specified

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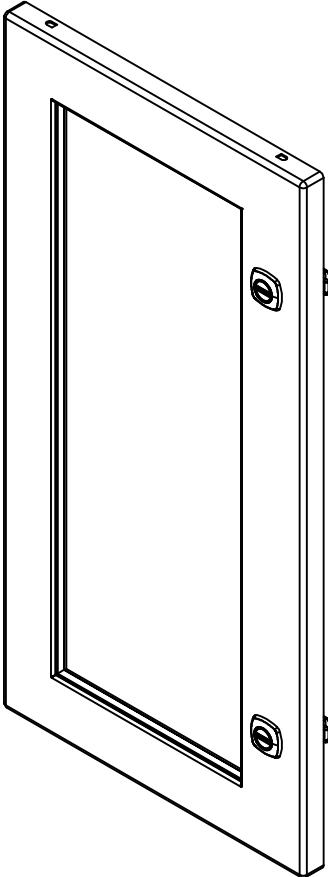
Tolérance ±1/32" sauf spécification contraire

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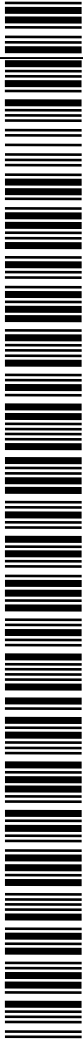
Revisions

Date

By/Par



Isometric View

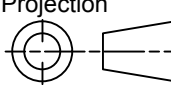


Flatness
Aplatissement



Max 3.0mm

Projection





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Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

Date

Date 20-Mar-23

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Asa-61 Grey

Finish
Fini

Detail Rev.

Rev. 10

0

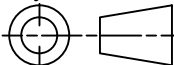
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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW241206THNOIP LXG	0	5412ESW 24" x 12" Lexan Gasket Part
1	5412ESW241206THNOIP LX	0	5412ESW 20.375" x 8.125" Lexan Part
1	5412ESW241206THNOIP G	0	5412ESW 24" x 12" Cover Gasket Part
1	5412ESW241206THNOIP C-P	0	5412ESW 24" x 12" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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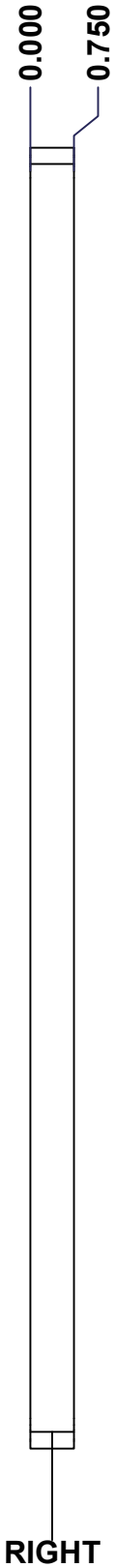
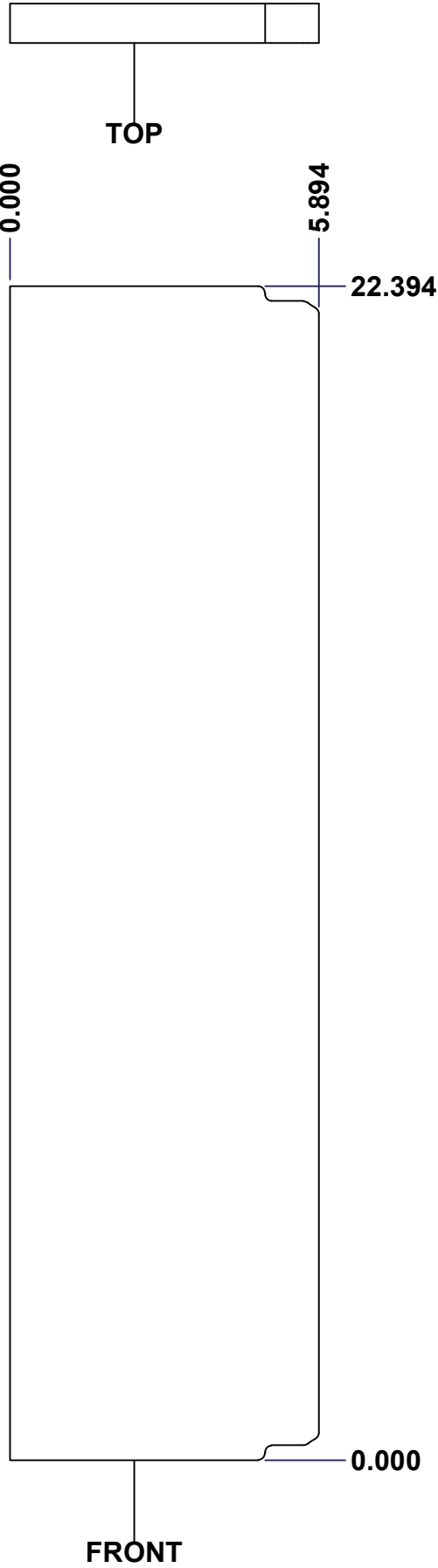
Isometric View



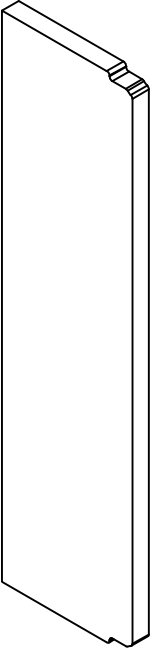
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: Patrick Deschenes Date 23-Jan-07		
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description				Detail Rev.	
5412ESW 24" x 12" Back Insulation					
Part Number Numéro Pièce				Rev.	
5412ESW241206THNOIPI-B				0	
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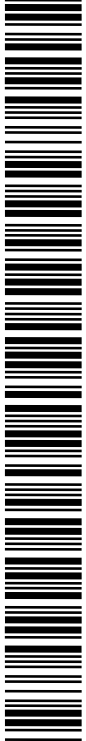
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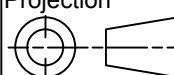


No.	Revisions	Date	By/Par



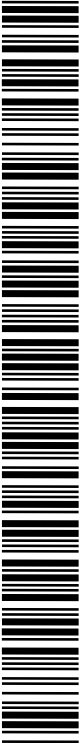
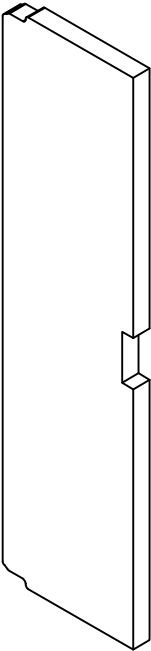
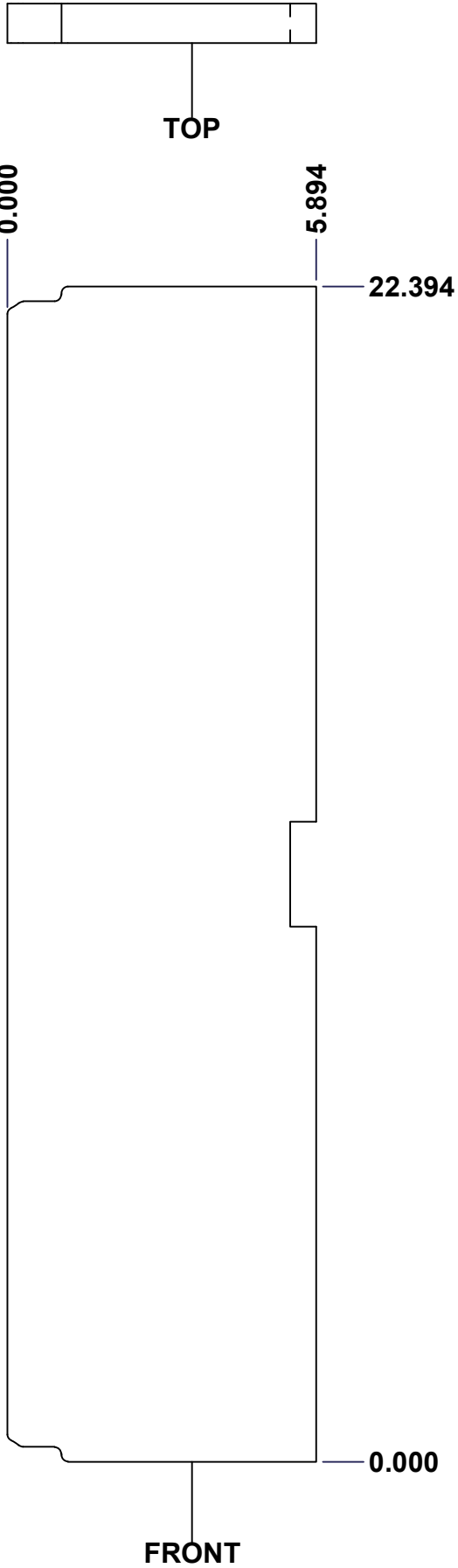
Isometric View



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		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fin N/A
Description		Detail Rev.	
5412ESW 24" x 12" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESW241206THNOIPI-LS		0	15

5412ESW241206THNOIPI-LS 0

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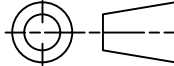


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESW 24" x 12" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESW241206THNOIP-RS 0

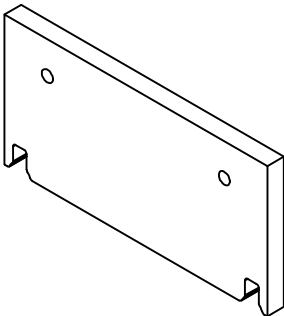
Rev.

13

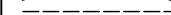
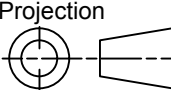
15

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Isometric View

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	Projection 			
Customer Client			Date	
Drawn By Dessiné Par			Date 23-Jan-07	
Material Matière			Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini	N/A
Description			Detail Rev.	
5412ESW 24" x 12" Top and Bottom Insulation				
Part Number Numéro Pièce			Rev.	14
5412ESW241206THNOIPI-TP			0	15

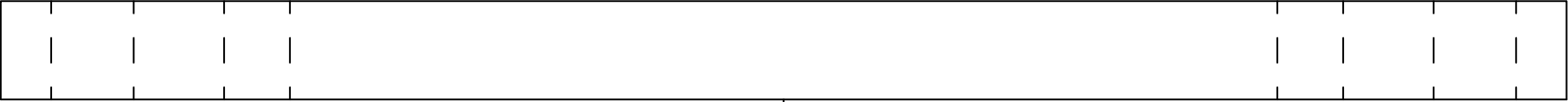
SEE BILL OF MATERIAL ON LAST PAGE **3412ESW241206THNOIPI-TP 0**

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Tolérance ±1/32" sauf spécification contraire



TOP

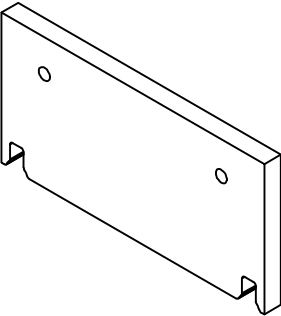


FRONT

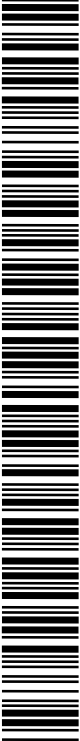
0.000
0.750



RIGHT



Isometric View

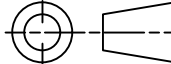


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESW 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241206THNOIP-BT 0