

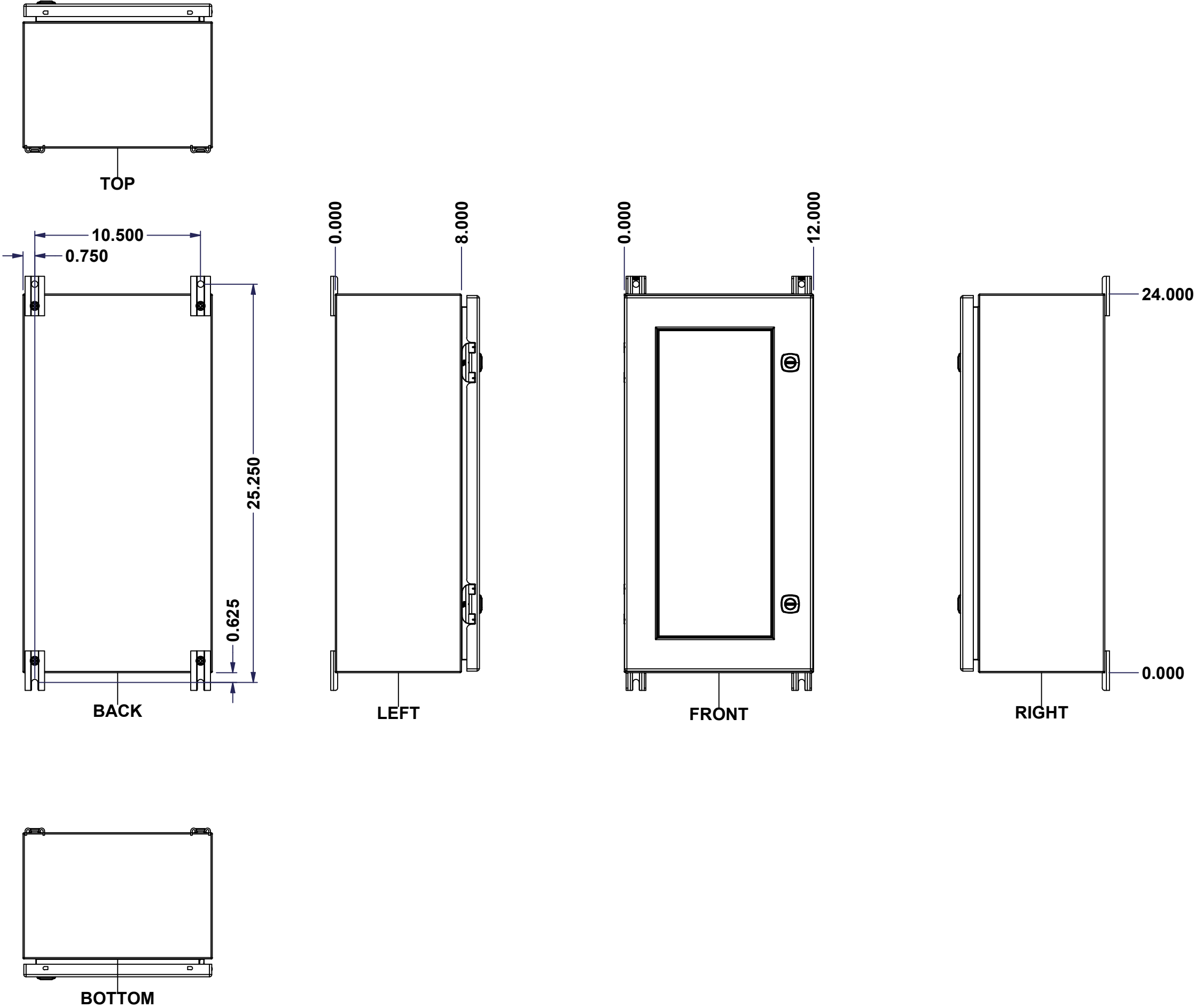
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Tolerance ±1/32" unless otherwise specified

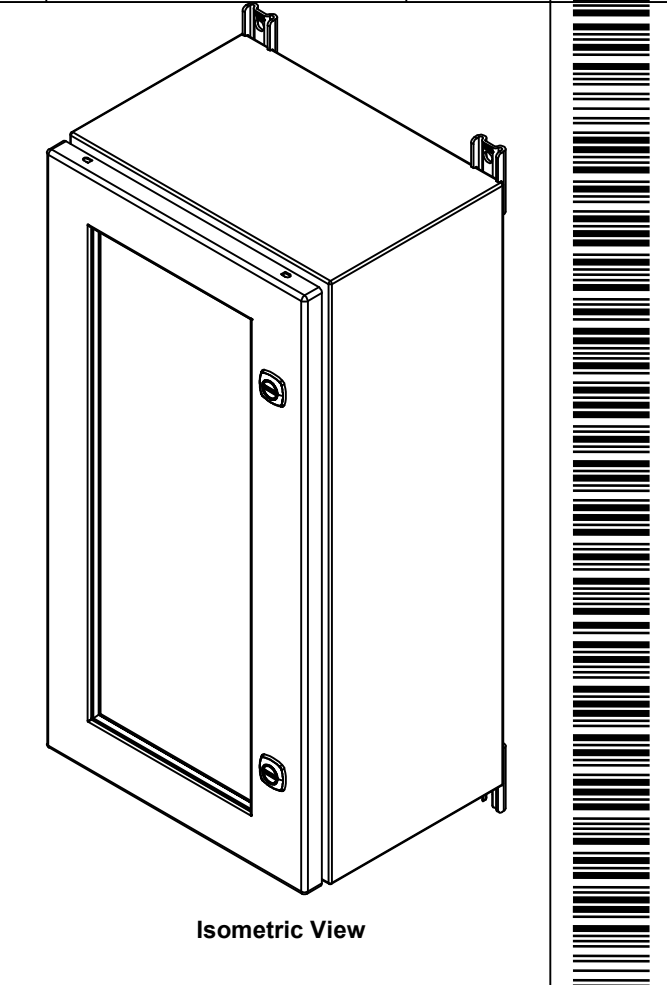
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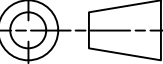
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
		Customer Client	
Drawn By Dessiné Par		Date	
Material Matière		Date 20-Mar-23	
Color Couleur		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Finish Fini		Asa-61 Grey	
Description		Smooth	
Detail Rev.		5412ESW 24" x 12" x 8" Assembly	
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	15
5412ESW241208THNOIP			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 24" x 12" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESW241208THNOIP

Rev.

0

2

15

EXM
exm

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4

STK-Q-00600

2

M12 to M8 Adaptor

1

STK-K-01800

5

5412 ES Accessory Kit

1

5412ESW241208THNOIP C

0

5412ESW 24" x 12" Cover

1

5412ESW241208THNOIP B

0

5412ESW 24" x 12" x 8" Body

2

STK-Q-04050-08

0

M6 x 8mm Hexagon Socket Head Machine Screw

Qty

Part Number

Rev

Description

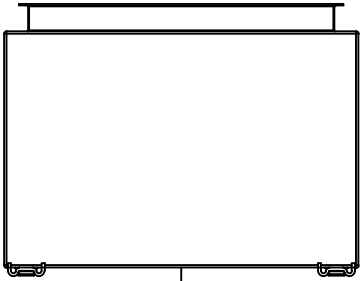
Parts List

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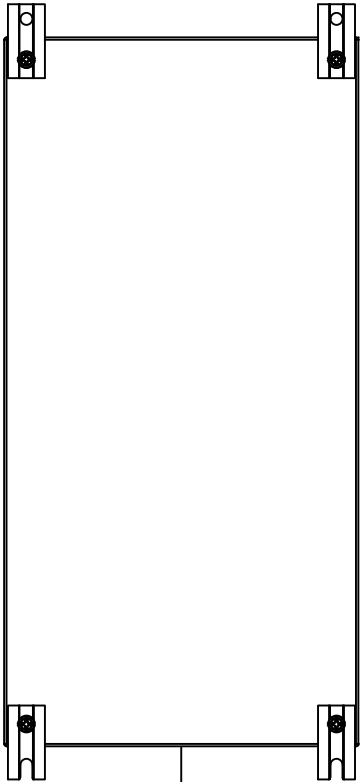
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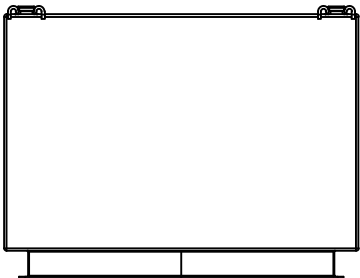
Tolérance ±1/32" sauf spécification contraire



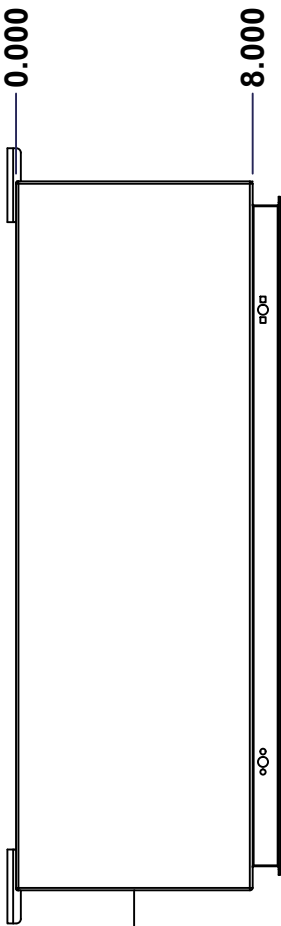
TOP



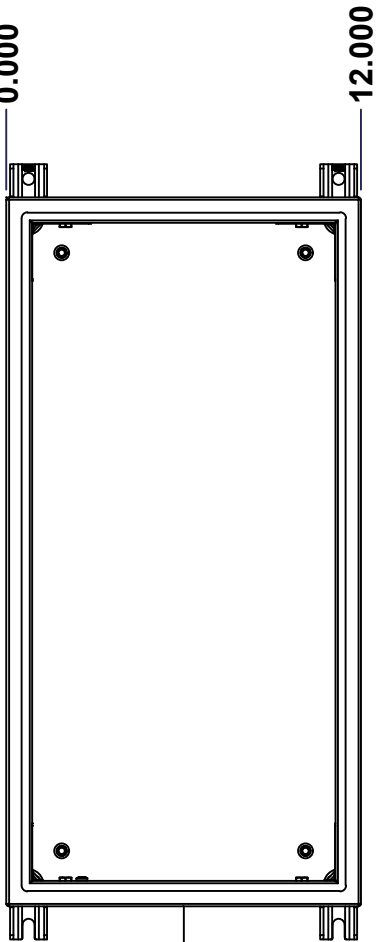
BACK



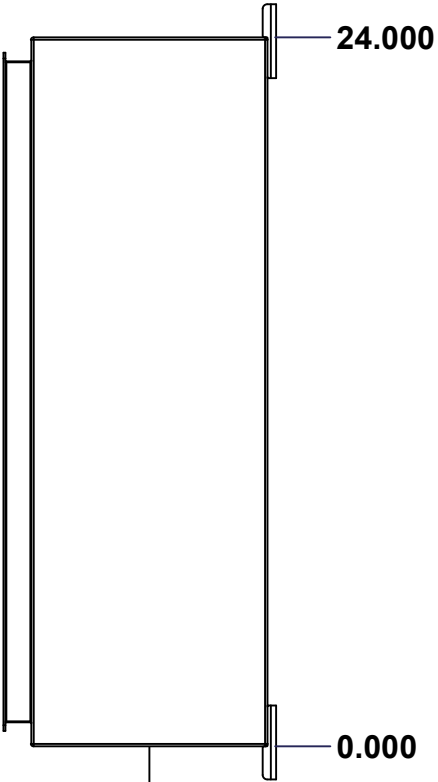
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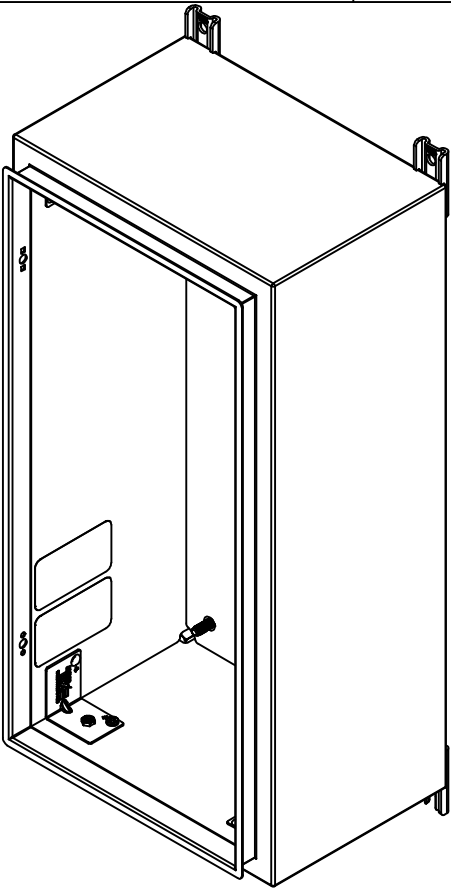
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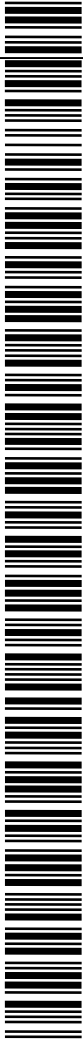
FRONT



RIGHT



Isometric View



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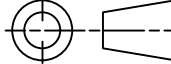


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By BoxCad: BoxCad Date 20-Mar-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESW 24" x 12" x 8" Body Detail Rev.

Part Number Numéro Pièce Rev. 3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241208THNOIPB 0

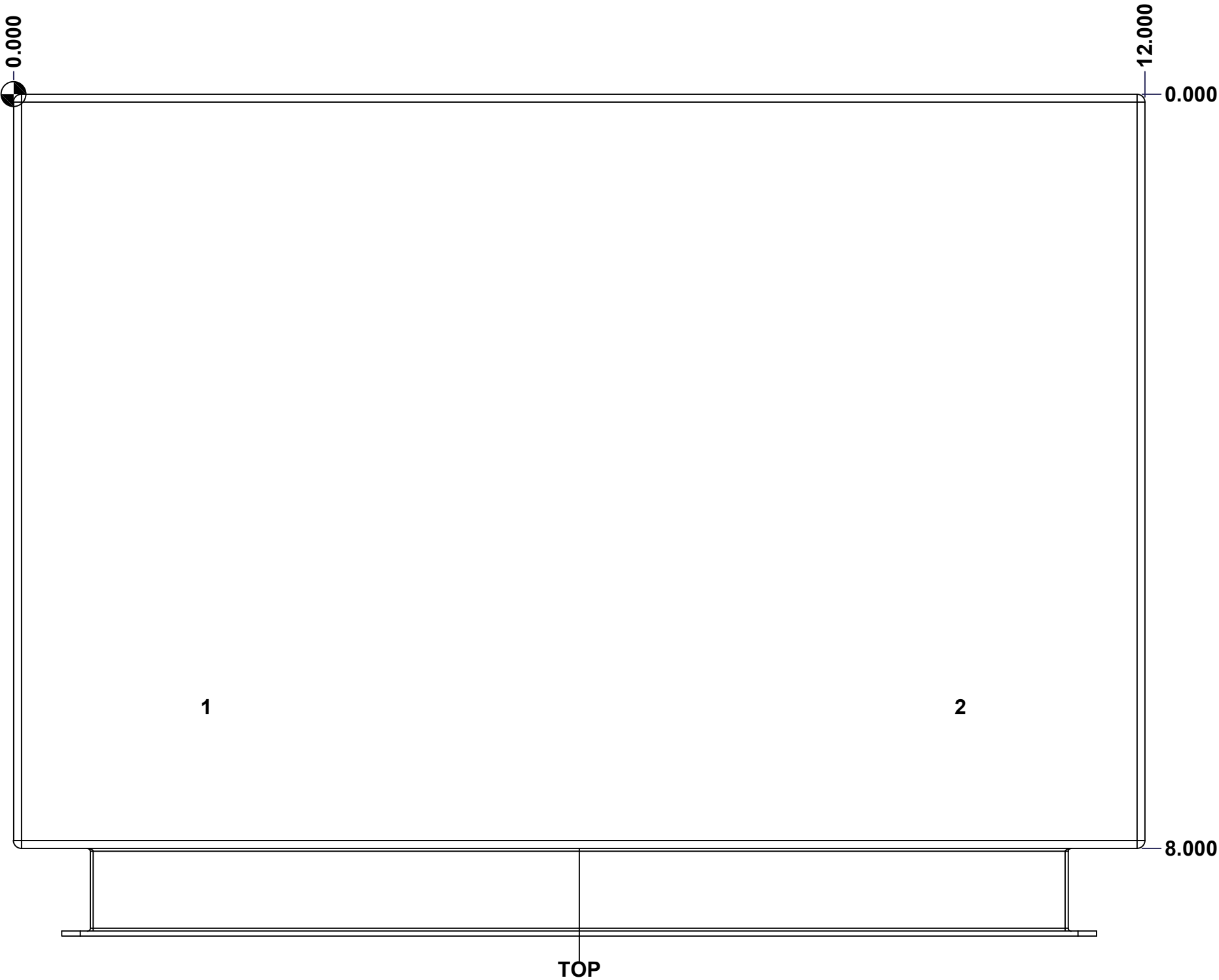
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Tolerance ±1/32" unless otherwise specified

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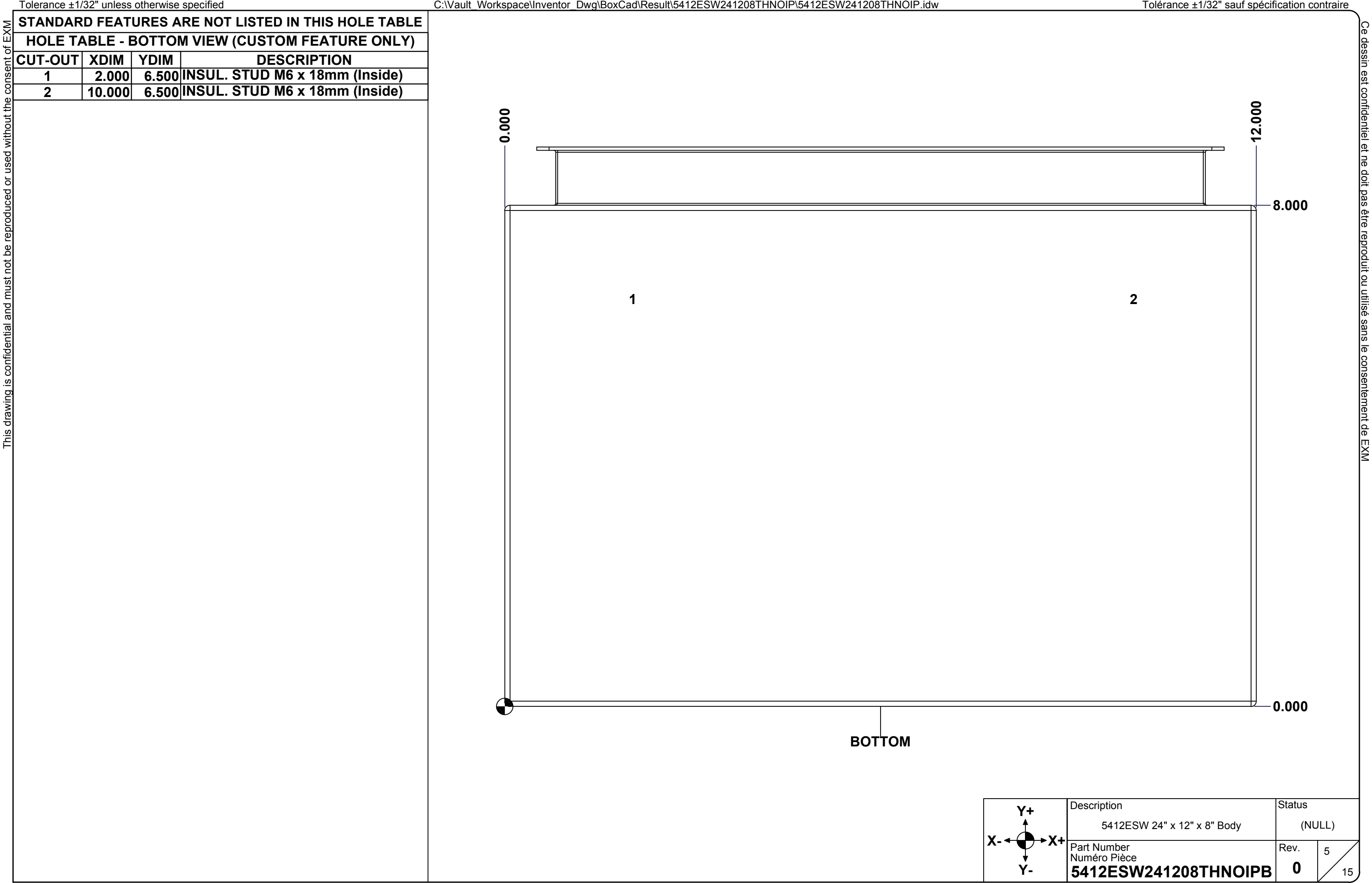
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW241208THNOIPB	0	15

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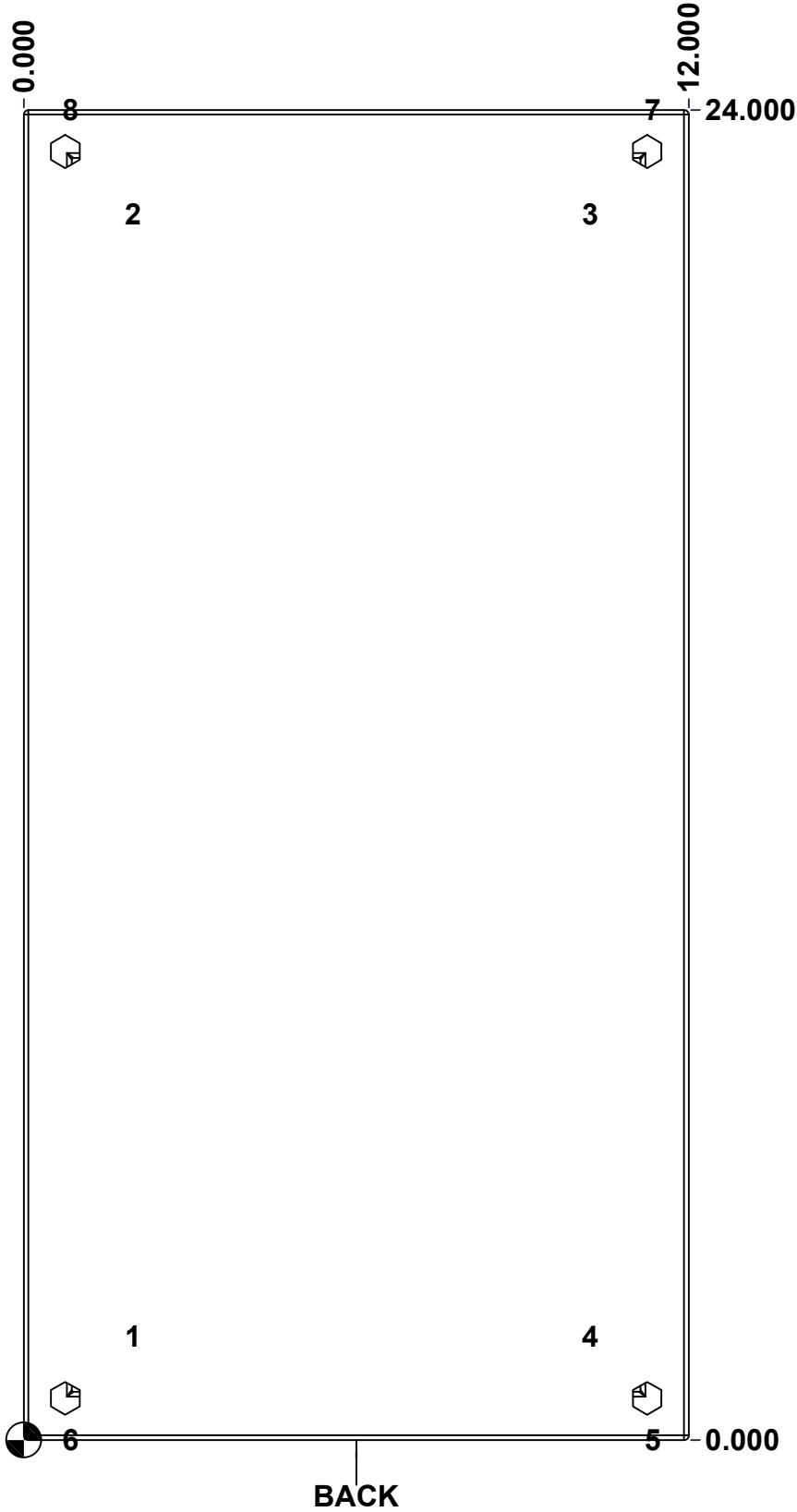
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	11.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 24" x 12" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW241208THNOIPB	0	15

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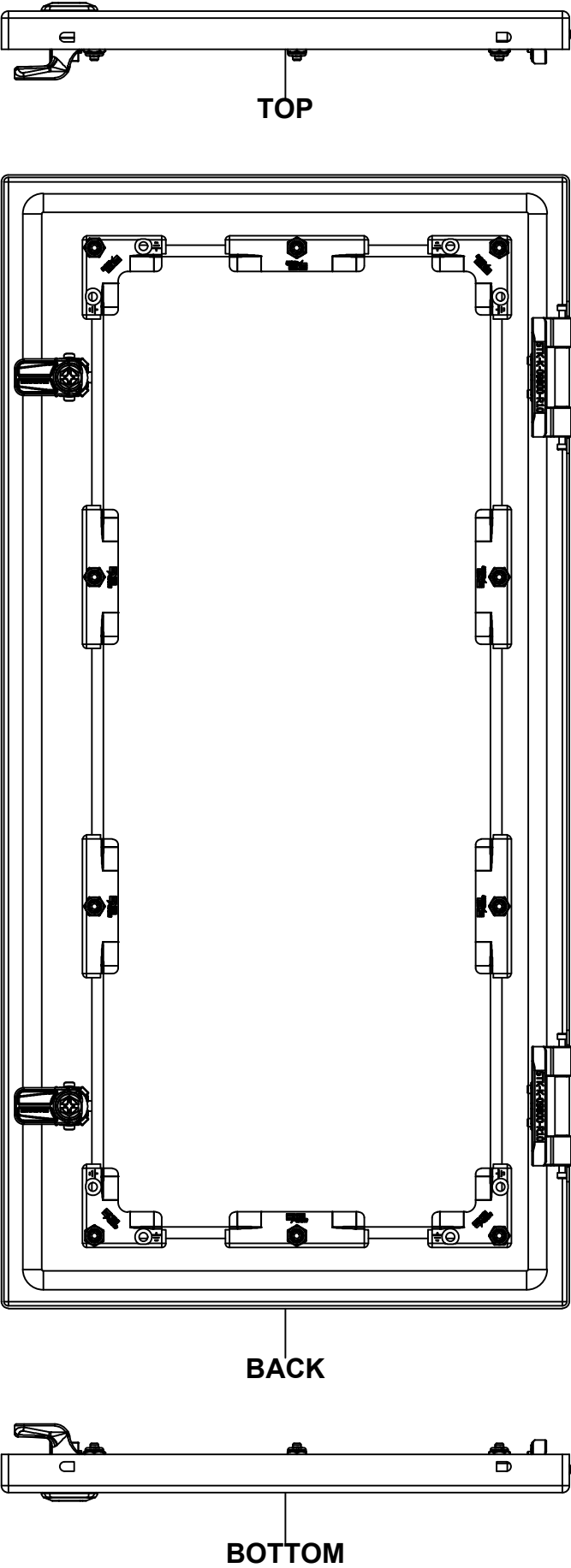
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW241208THNOIPI -RS	0	5412ESW 24" x 12" Right Insulation
1	5412ESW241208THNOIPI -LS	0	5412ESW 24" x 12" Left Insulation
1	5412ESW241208THNOIPI -BT	0	5412ESW 24" x 12" Top and Bottom Insulation
1	5412ESW241208THNOIPI -TP	0	5412ESW 24" x 12" Top and Bottom Insulation
1	5412ESW241208THNOIPI -B	0	5412ESW 24" x 12" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW241208THNOIP B-P	0	5412ESW 24" x 12" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



0.000
0.800
LEFT

0.000
11.918
FRONT

23.803
0.000
RIGHT

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Mar-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 24" x 12" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESW241208THNOIPC	Rev. 0

8

15

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SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241208THNOIPC

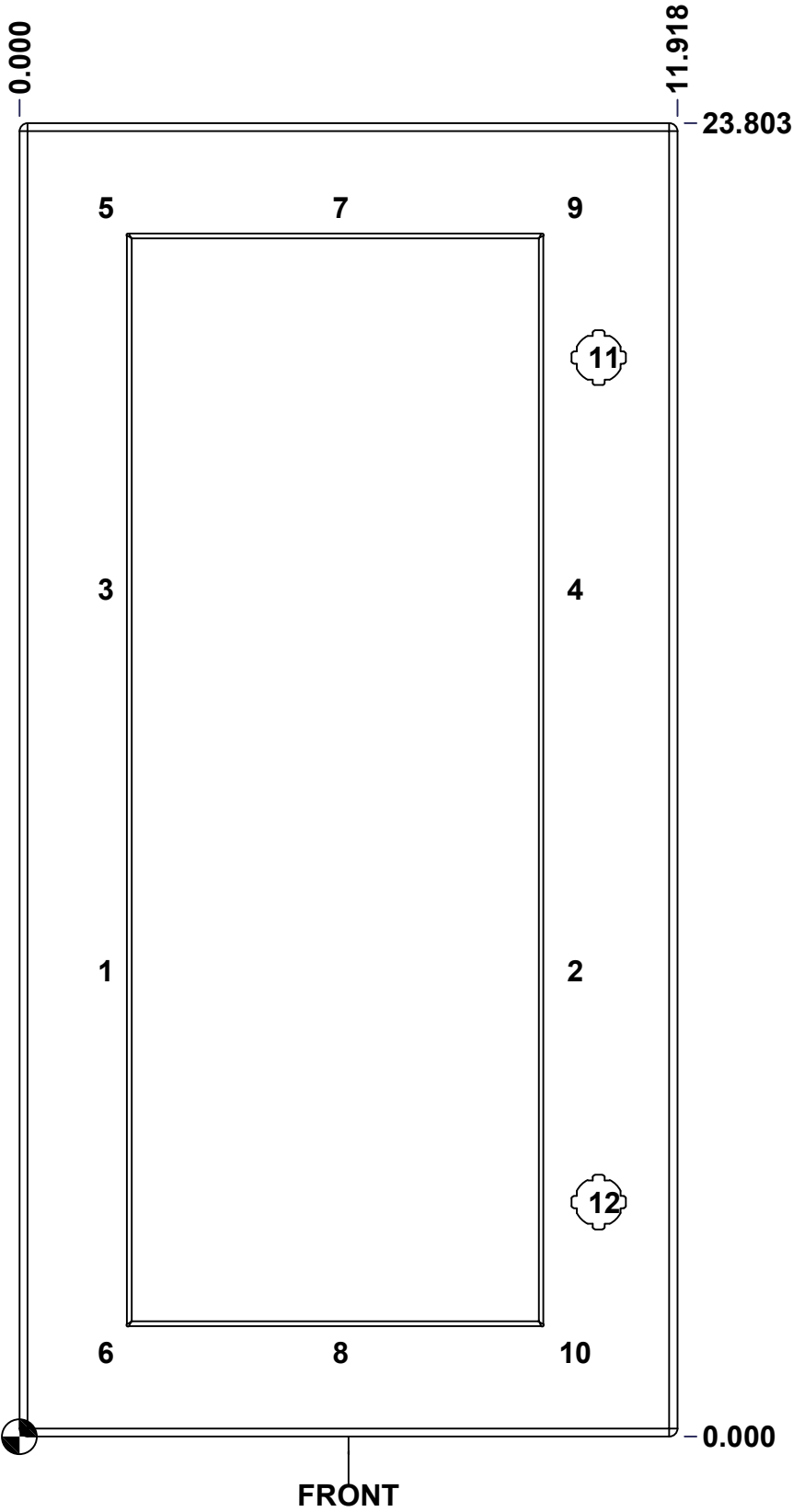
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 18mm (Inside)
2	9.968	8.443	STUD M6 x 18mm (Inside)
3	1.469	15.360	STUD M6 x 18mm (Inside)
4	9.968	15.360	STUD M6 x 18mm (Inside)
5	1.469	22.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	5.719	22.276	STUD M6 x 18mm (Inside)
8	5.719	1.527	STUD M6 x 18mm (Inside)
9	9.968	22.276	STUD M6 x 18mm (Inside)
10	9.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	10.494	19.553	880 SCQ4-SL
12	10.494	4.250	880 SCQ4-SL



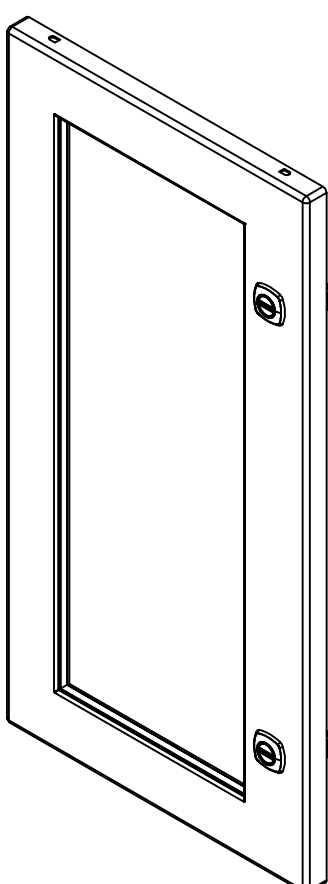
	Description		Status	
	5412ESW 24" x 12" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW241208THNOIPC		Rev. 0	9 15

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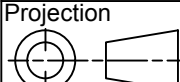
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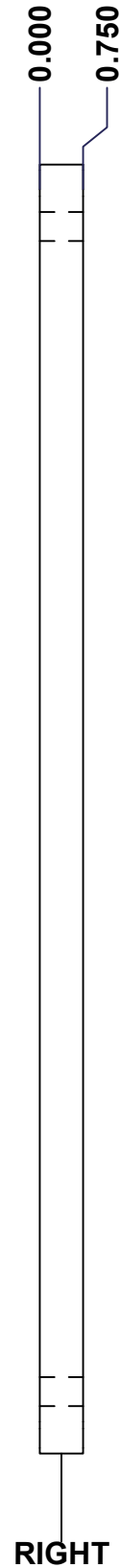
No.	Revisions	Date	By/Par



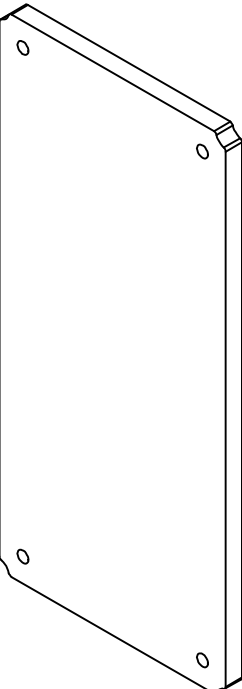


Isometric View

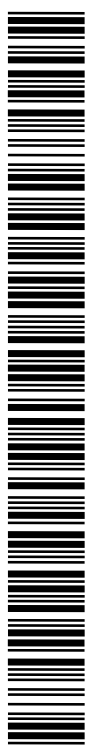
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par BoxCad: BoxCad		 Date 20-Mar-23
Material / Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color / Couleur Asa-61 Grey	Finish / Fini Smooth	
Description	Detail Rev.	
Part Number / Numéro Pièce		Rev.
5412ESW241208THNOIPC		0 10 / 15

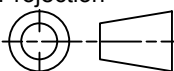


No.	Revisions	Date	By/Par

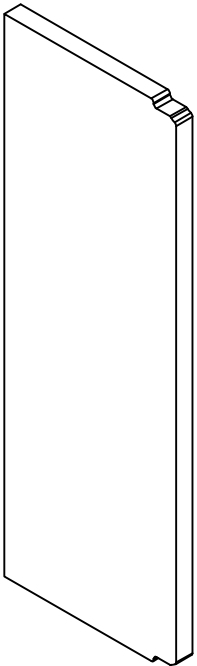
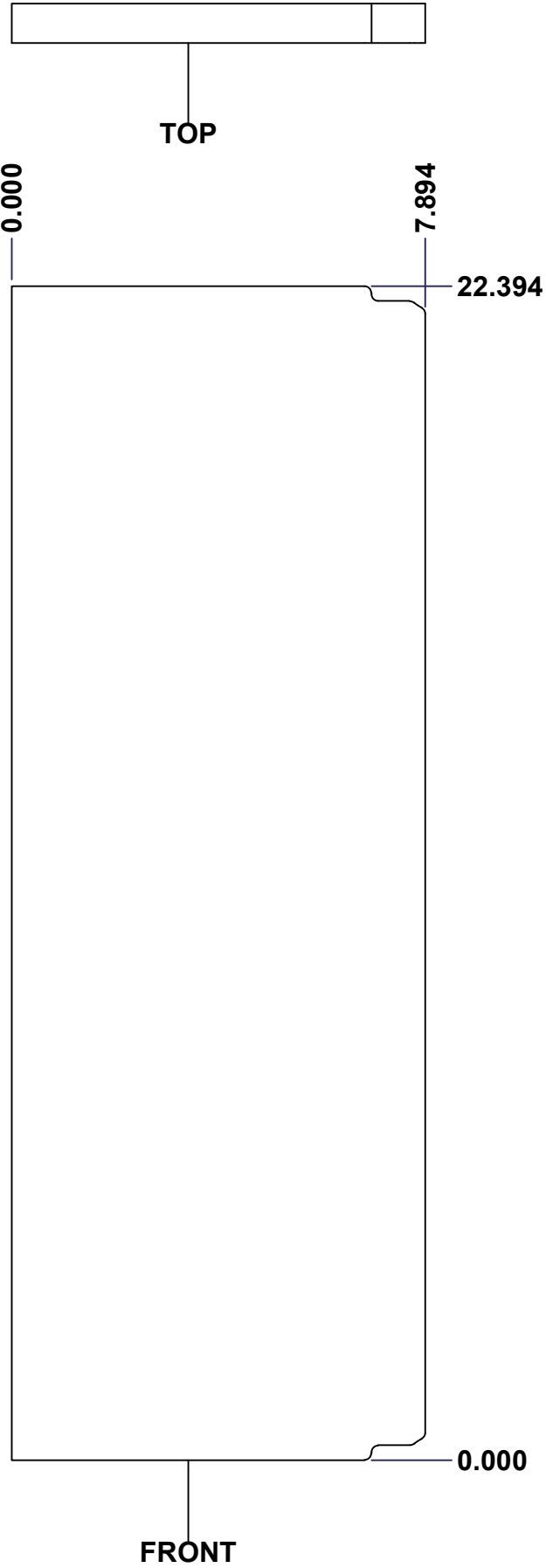


Isometric View



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Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESW 24" x 12" Back Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESW241208THNOIPI-B	Rev. 0 11 15

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Isometric View

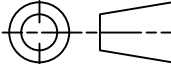


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description

5412ESW 24" x 12" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESW241208THNOIP-LS 0

Rev.

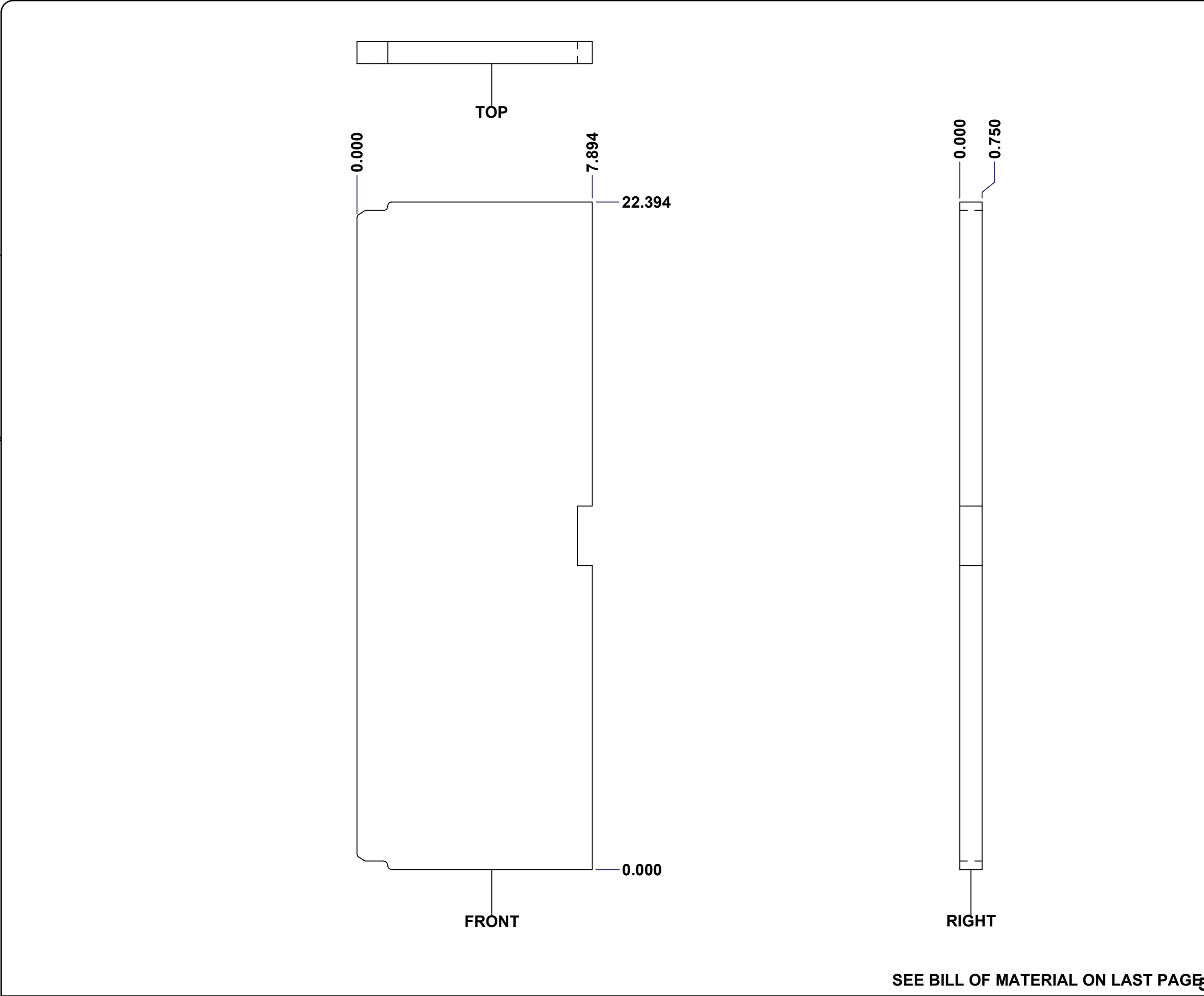
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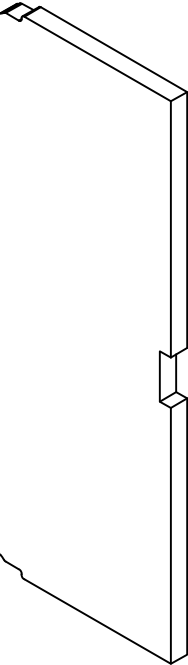
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No.	Revisions	Date	By/Par

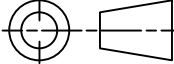


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESW 24" x 12" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESW241208THNOIPI-RS			Rev. 13

SEE BILL OF MATERIAL ON LAST PAGE

015

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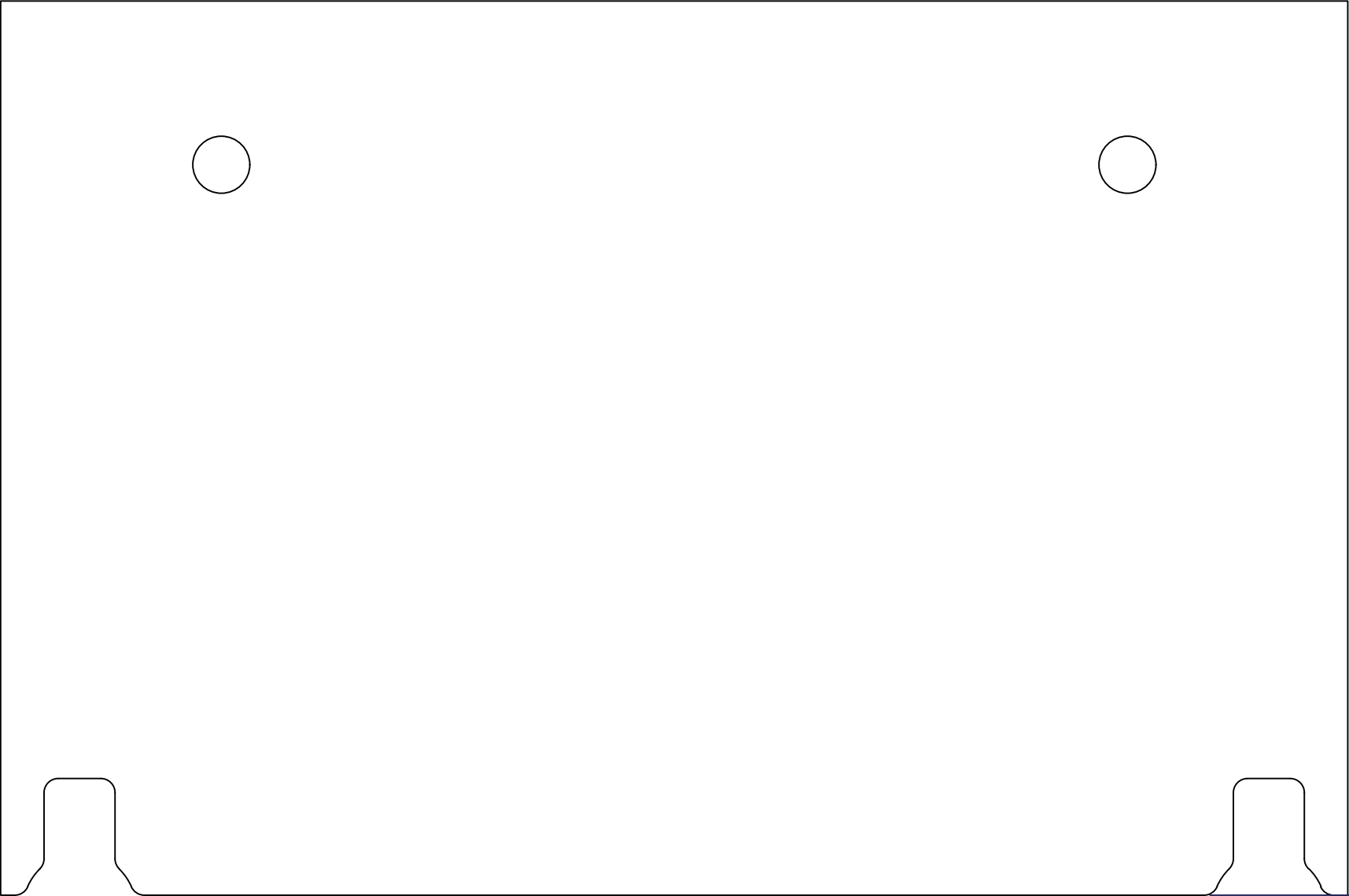
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TOP



FRONT

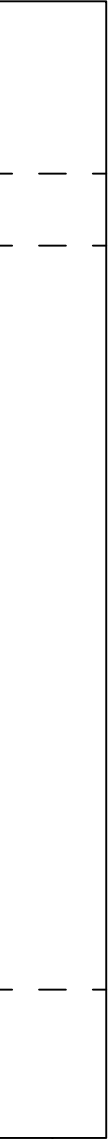
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7.894

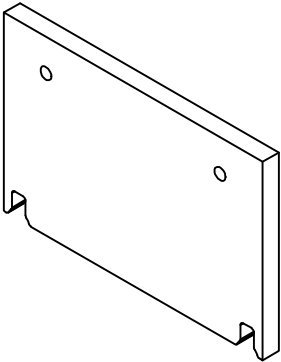
0.000

0.000

0.750



RIGHT



Isometric View

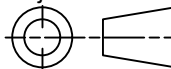


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESW 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241208THNOIP-TP 0

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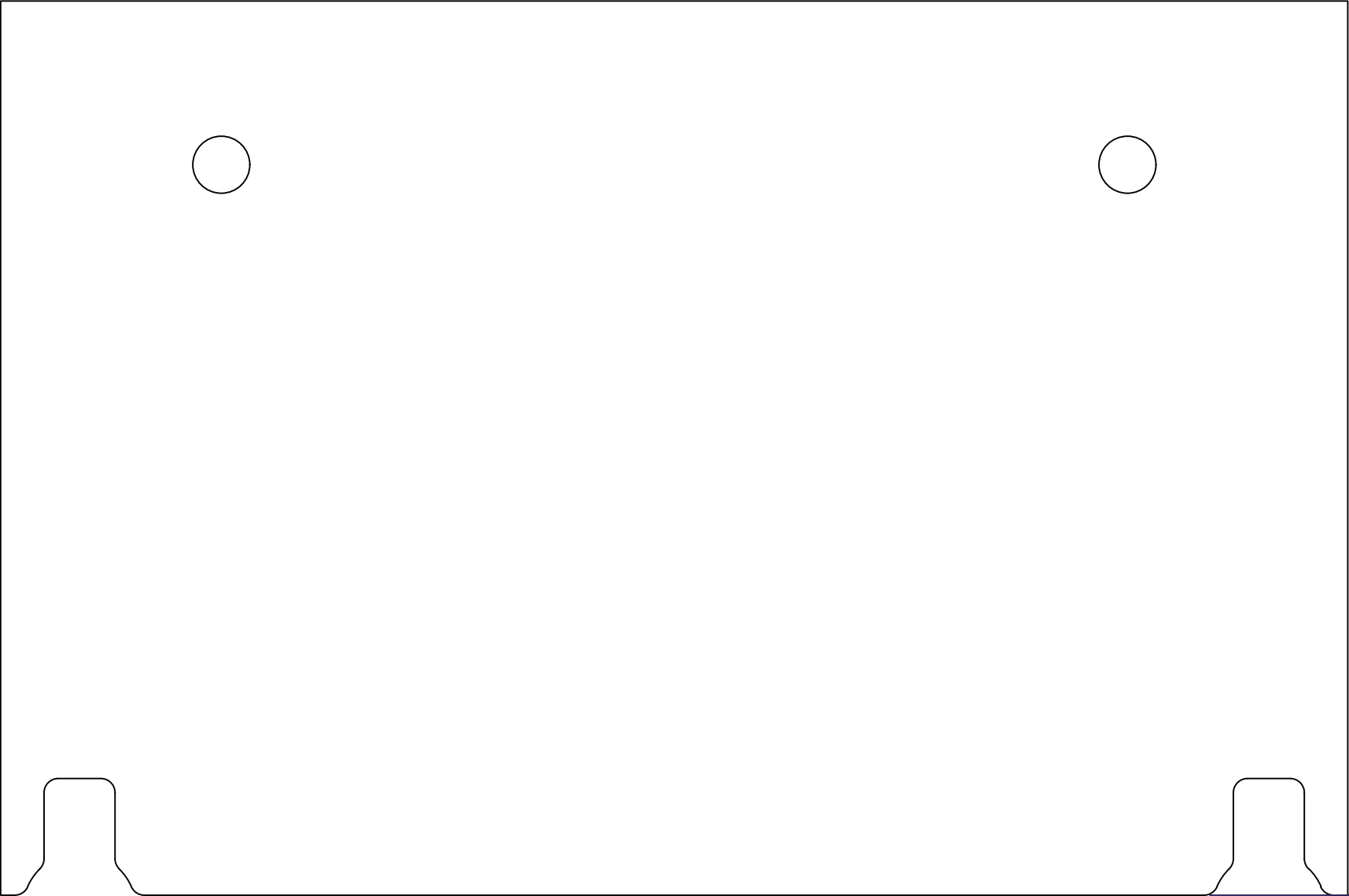
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Tolérance ±1/32" sauf spécification contraire



TOP



FRONT

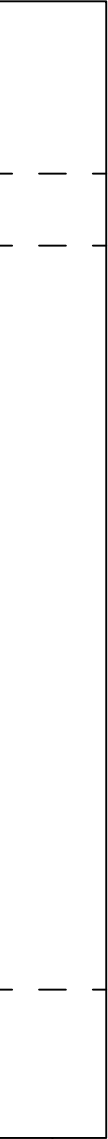
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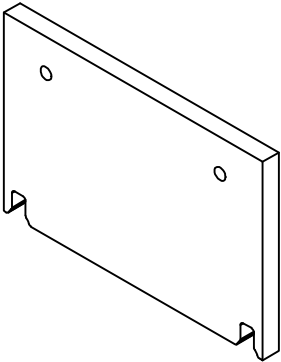
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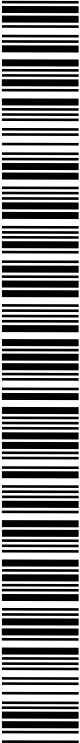
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RIGHT



Isometric View

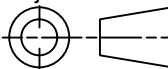


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESW 24" x 12" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241208THNOIPI-BT 0

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