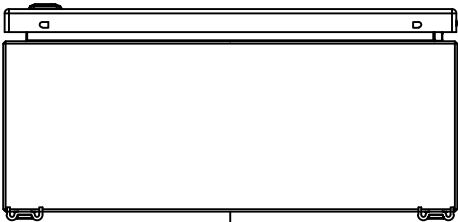


This drawing is confidential and must not be reproduced or used without the consent of EXM

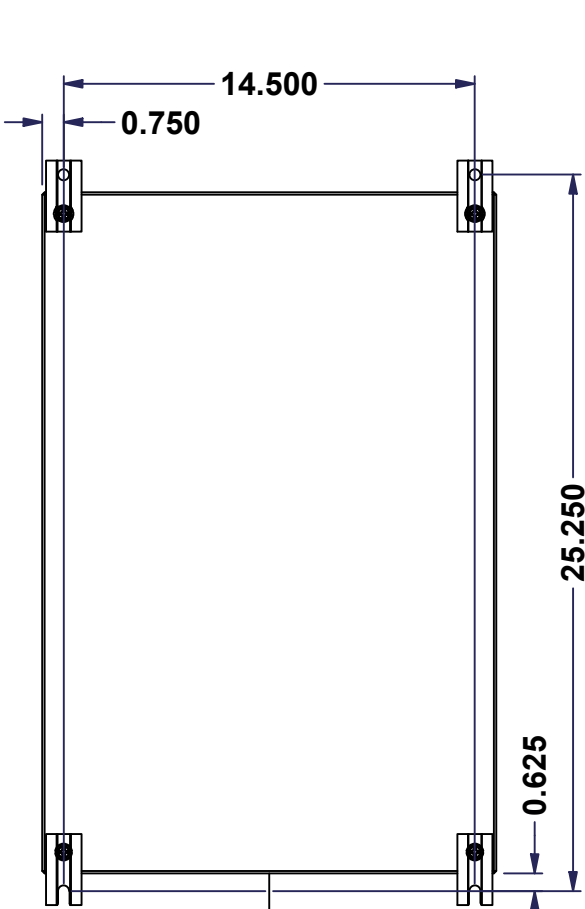
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

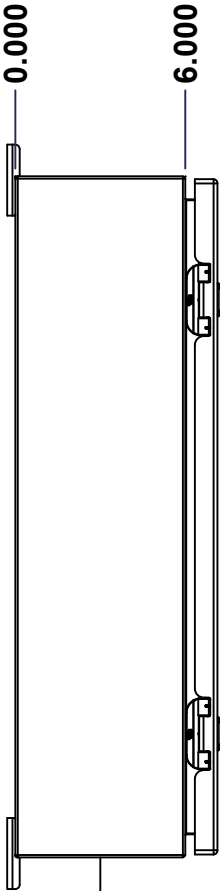
Tolérance $\pm 1/32$ " sauf spécification contraire



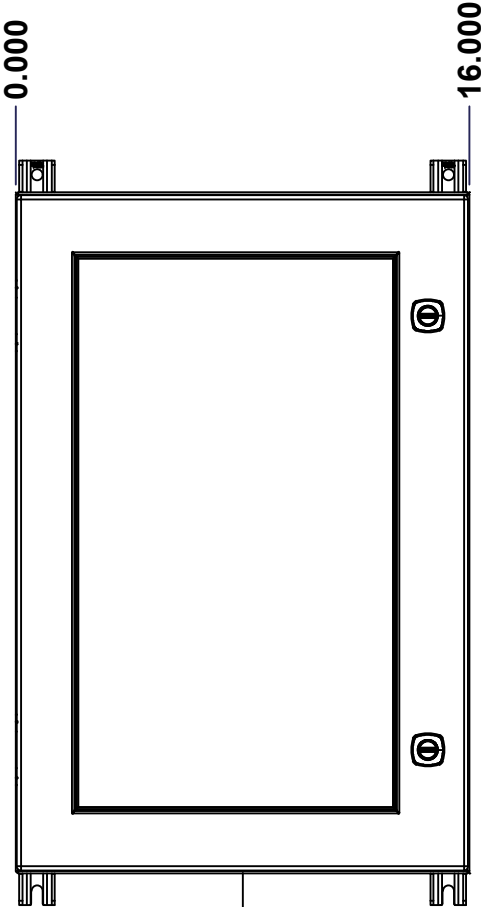
TOP



BACK



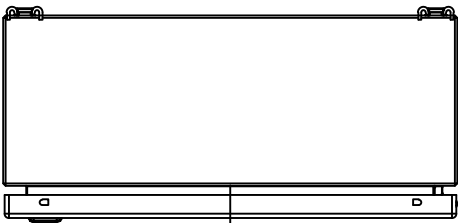
LEFT



FRONT

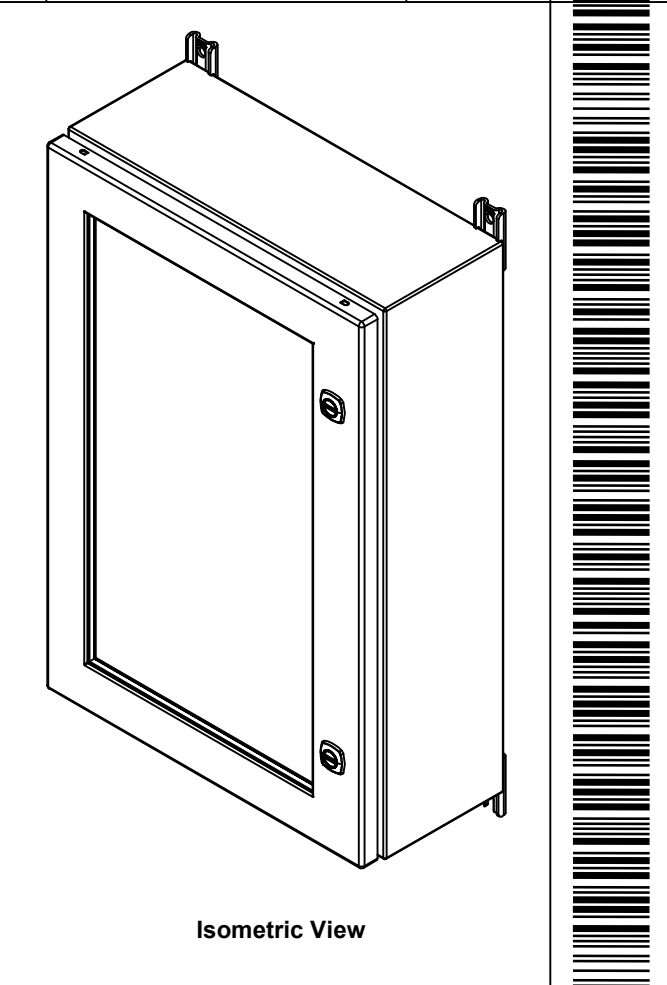


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

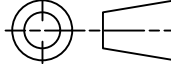


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

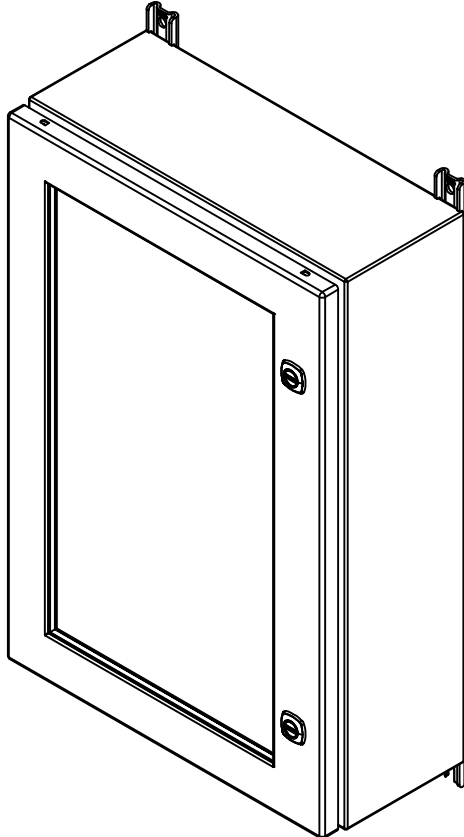
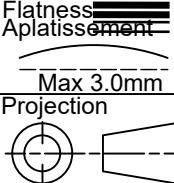
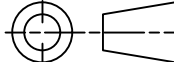
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESW 24" x 16" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESW241606THNOIP			15

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw		Tolérance ±1/32" sauf spécification contraire						
NOTE				No.	Revisions	Date	By/Par			
ITEM	DESCRIPTION									
1	NEMA 4/12 Enclosure									
2	C/W Standard ground studs on box and cover									
3	W/O Standard door stiffener									
4	W/O Inner panel									
5	C/W Standard inner panel mounting studs									
6	C/W 885 ESMF3_OPEN Sold separately (Installed)									
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)									
8	C/W R5 Insulation (Installed by EXM)									
										
									Flatness Aplatissement	
									Max 3.0mm	
									Projection	
										
									Customer Client	
									Date	
									Drawn By Dessiné Par	
									BoxCad: BoxCad	
									Date 20-Mar-23	
Material Matière										
16 Ga Cold Rolled A1008 CS Type B (1.4mm)										
Color Couleur										
Asa-61 Grey										
Finish Fin										
Smooth										
Description										
5412ESW 24" x 16" x 6" Assembly										
Detail Rev.										
Part Number Numéro Pièce										
5412ESW241606THNOIP										
Rev.										
0										
2										
15										
Qty	Part Number	Rev	Description							
Parts List										
4	STK-Q-00600	2	M12 to M8 Adaptor							
1	STK-K-01800	5	5412 ES Accessory Kit							
1	5412ESW241606THNOIP C	0	5412ESW 24" x 16" Cover							
1	5412ESW241606THNOIP B	0	5412ESW 24" x 16" x 6" Body							
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw							
PACKING										
ITEM	QTY	DESCRIPTION								
Cardboard sleeve	2	Top and Bottom								
Cardboard strip	2	Between back of enclosure and inner panel								
Plastic bag	1	To protect cover surface and inside gasket								
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together								
Packaging label	1	White label with product number								

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

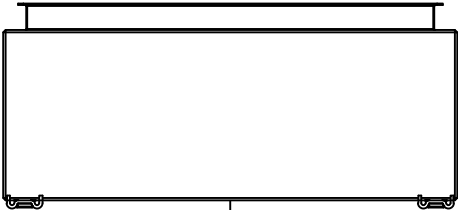
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

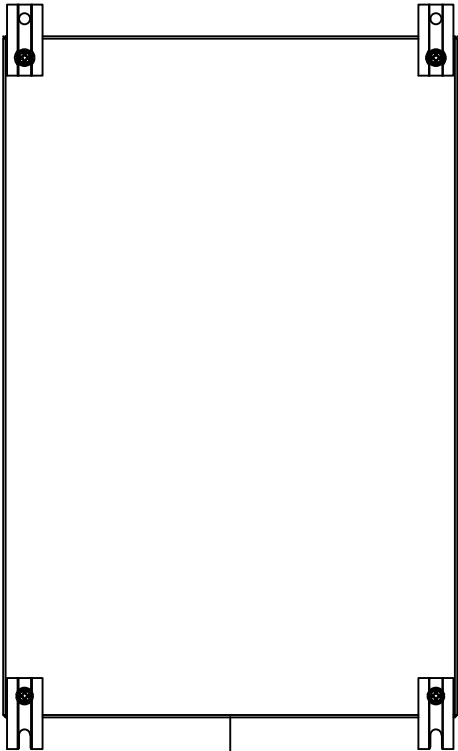
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

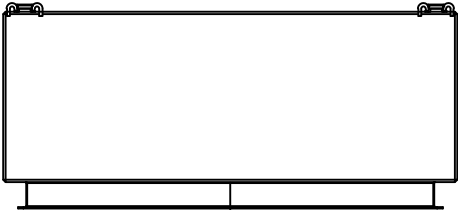
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



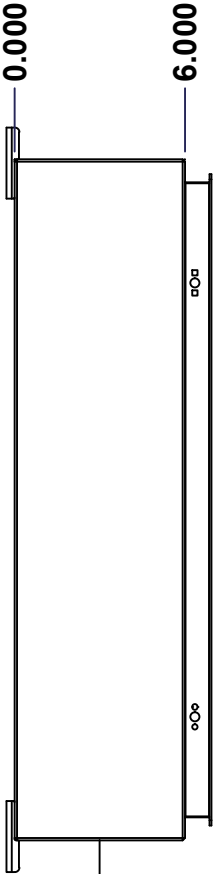
TOP



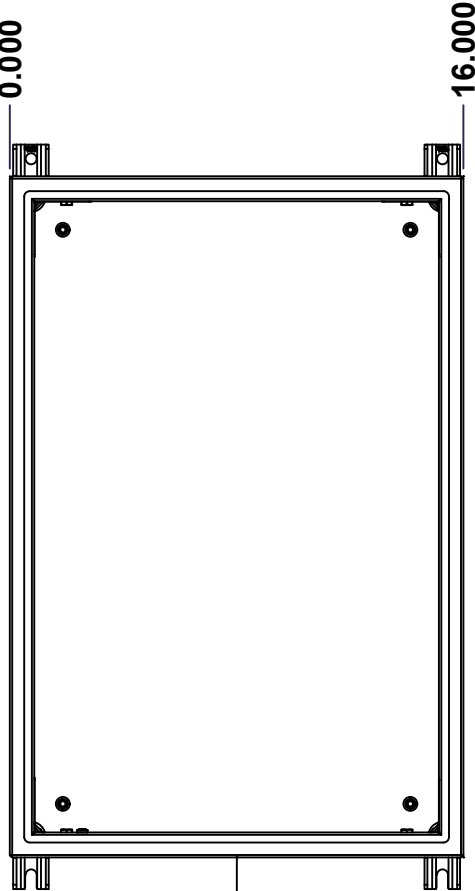
BACK



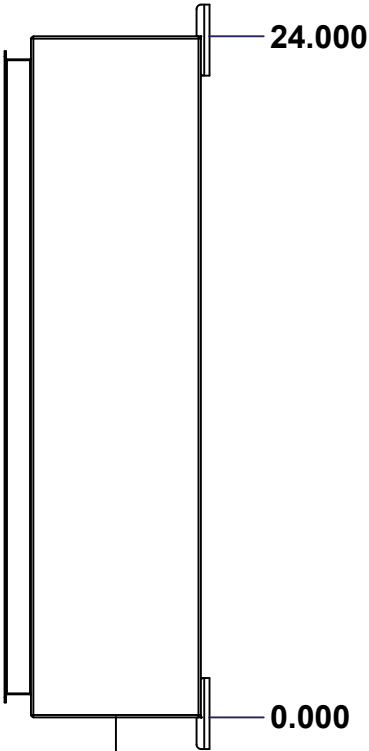
BOTTOM



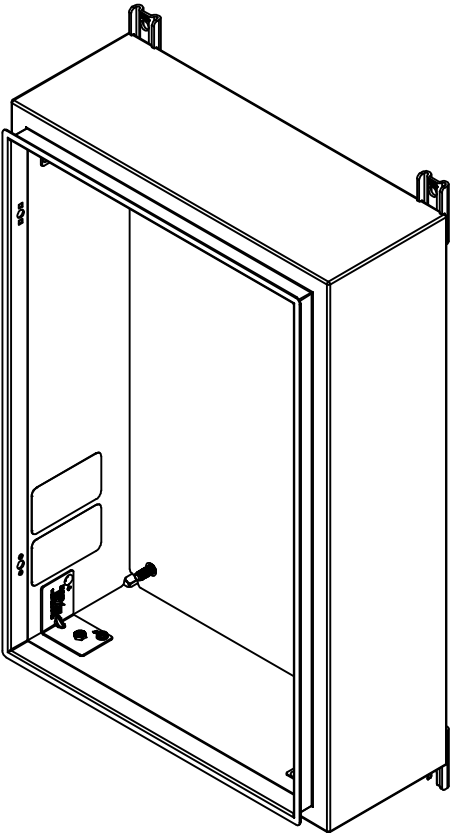
LEFT



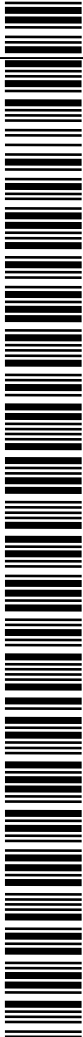
FRONT



RIGHT



Isometric View

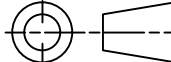


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



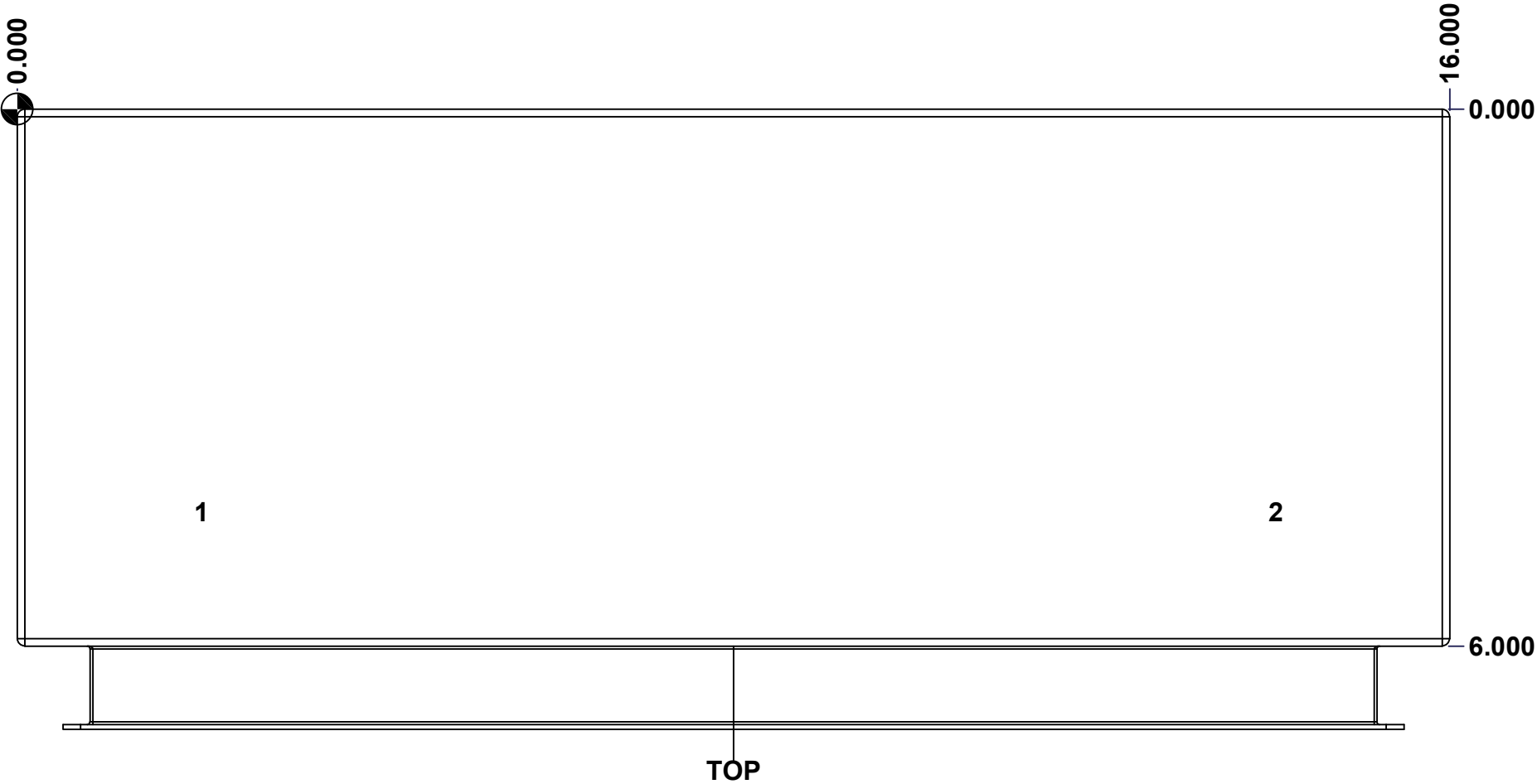
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 24" x 16" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241606THNOIPB

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 24" x 16" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW241606THNOIPB	0	15

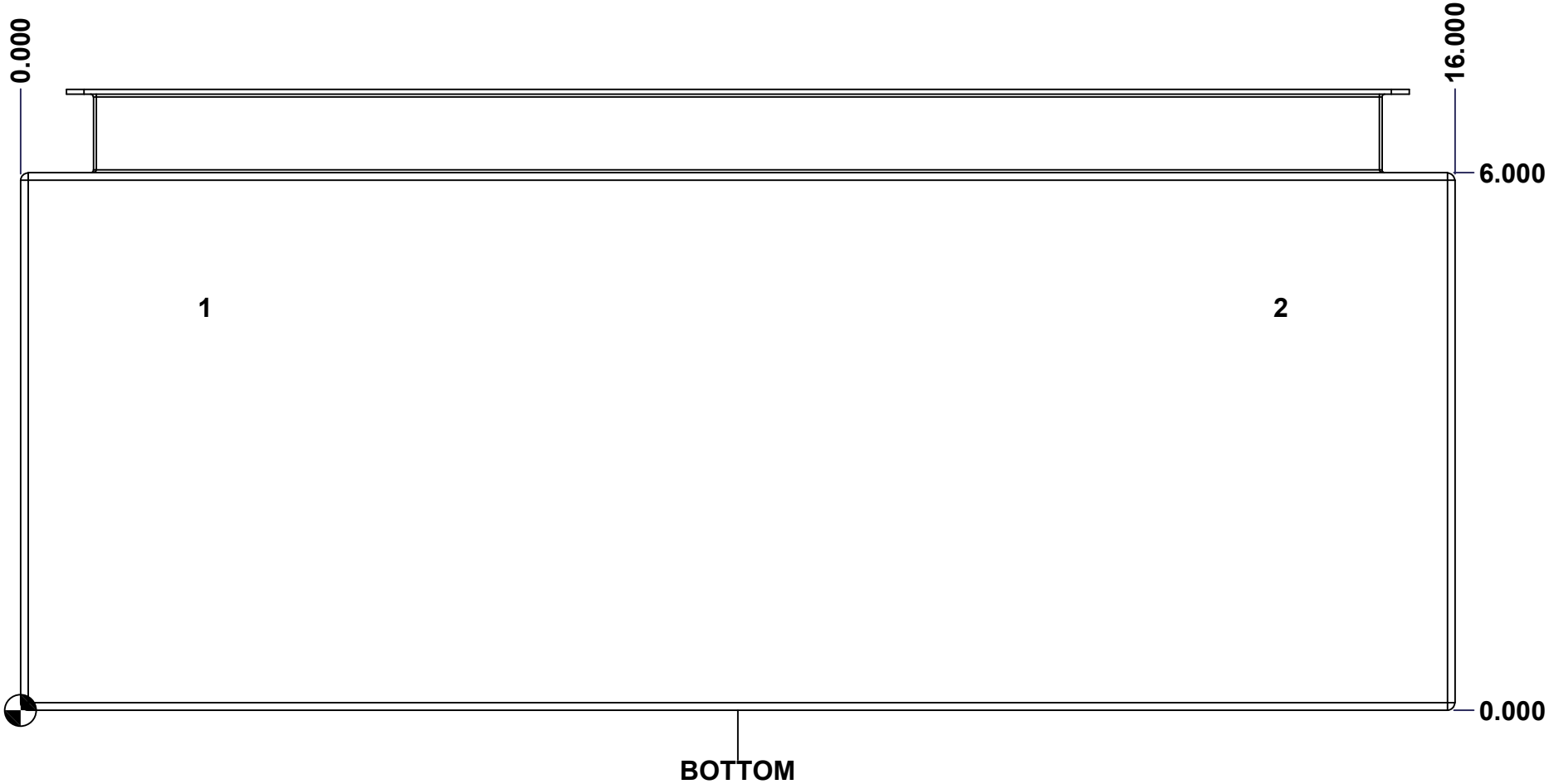
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 24" x 16" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW241606THNOIPB	0	15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

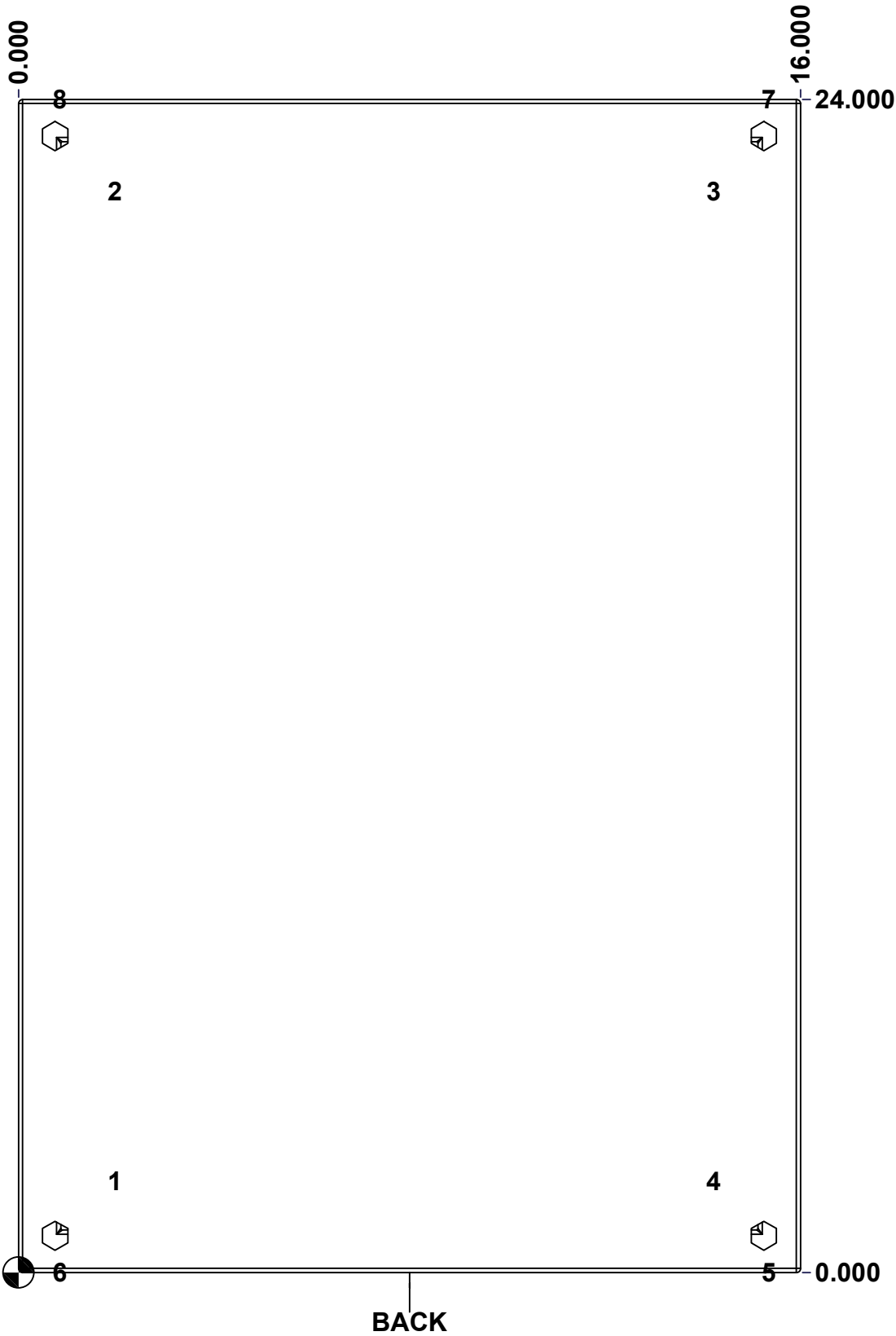
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	14.125	22.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	15.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESW 24" x 16" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW241606THNOIPB	Rev. 0	6 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

[illegible]

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

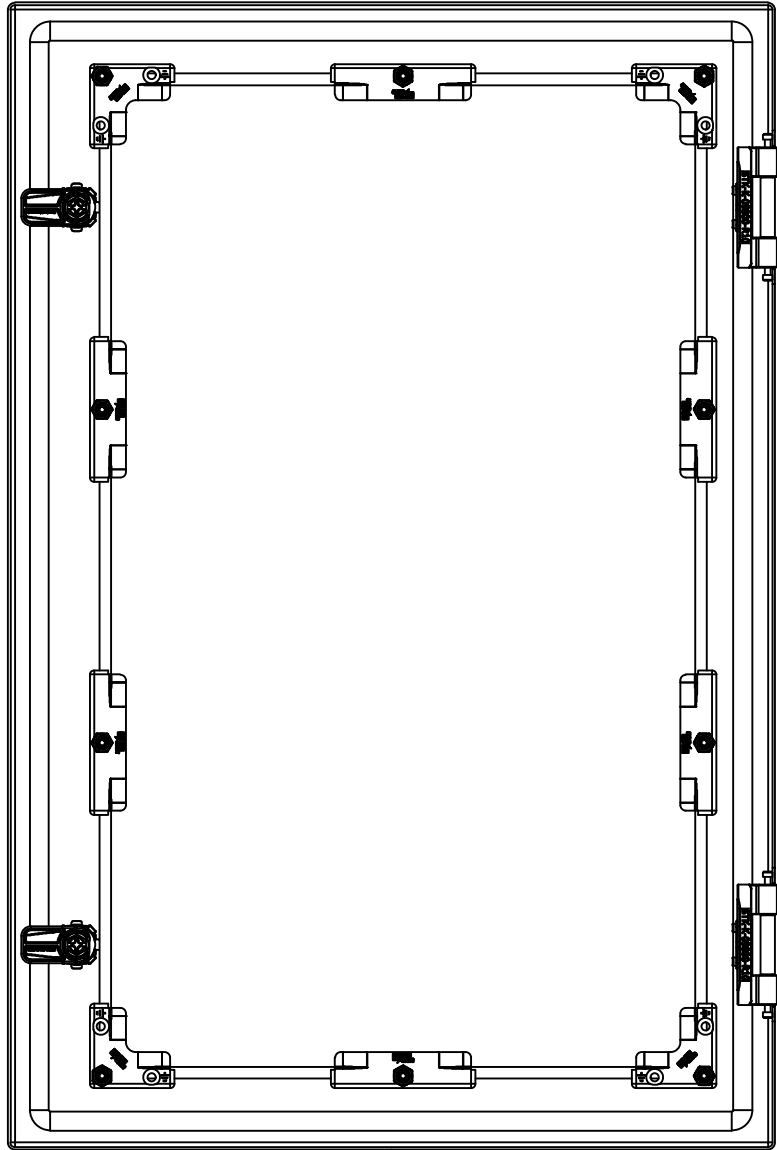
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

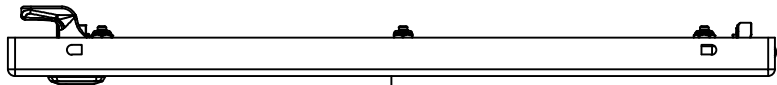
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



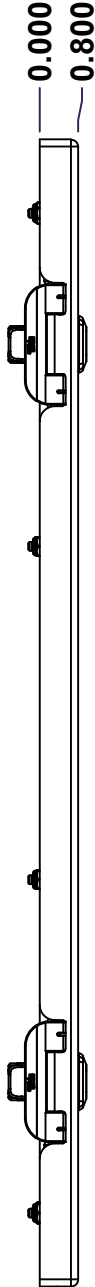
TOP



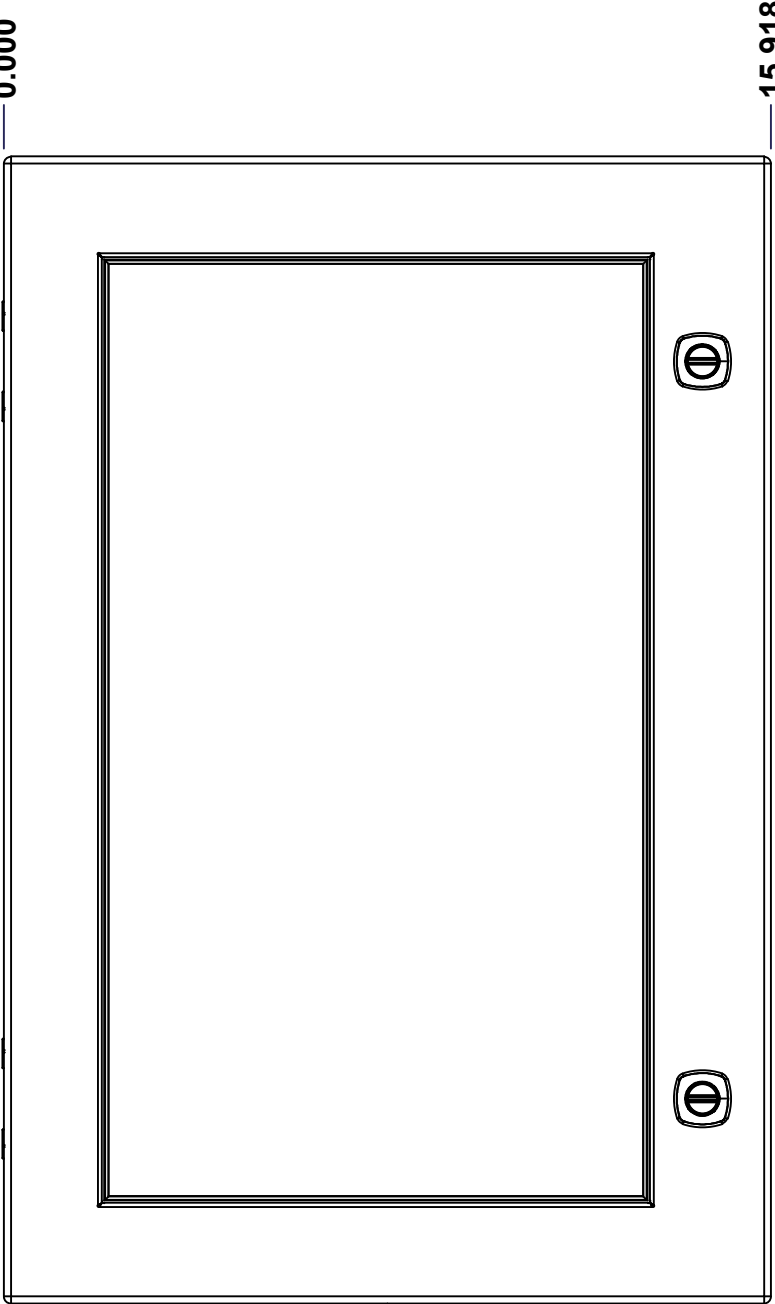
BACK



BOTTOM



LEFT

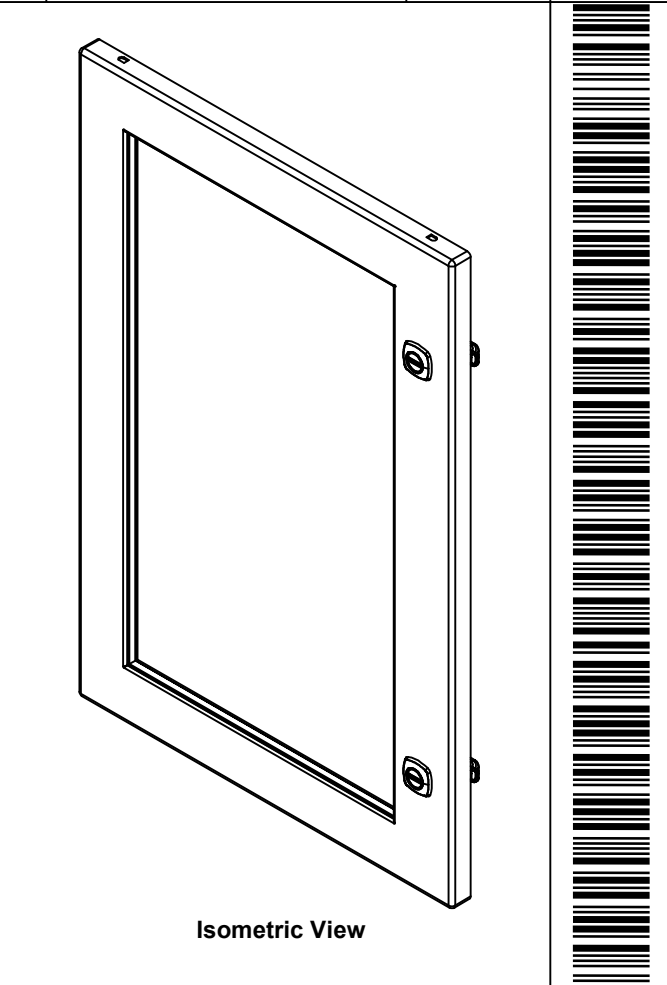


FRONT

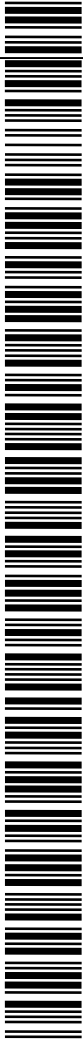


RIGHT

No.	Revisions	Date	By/Par



Isometric View

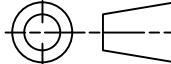


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESW 24" x 16" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241606THNOIPC

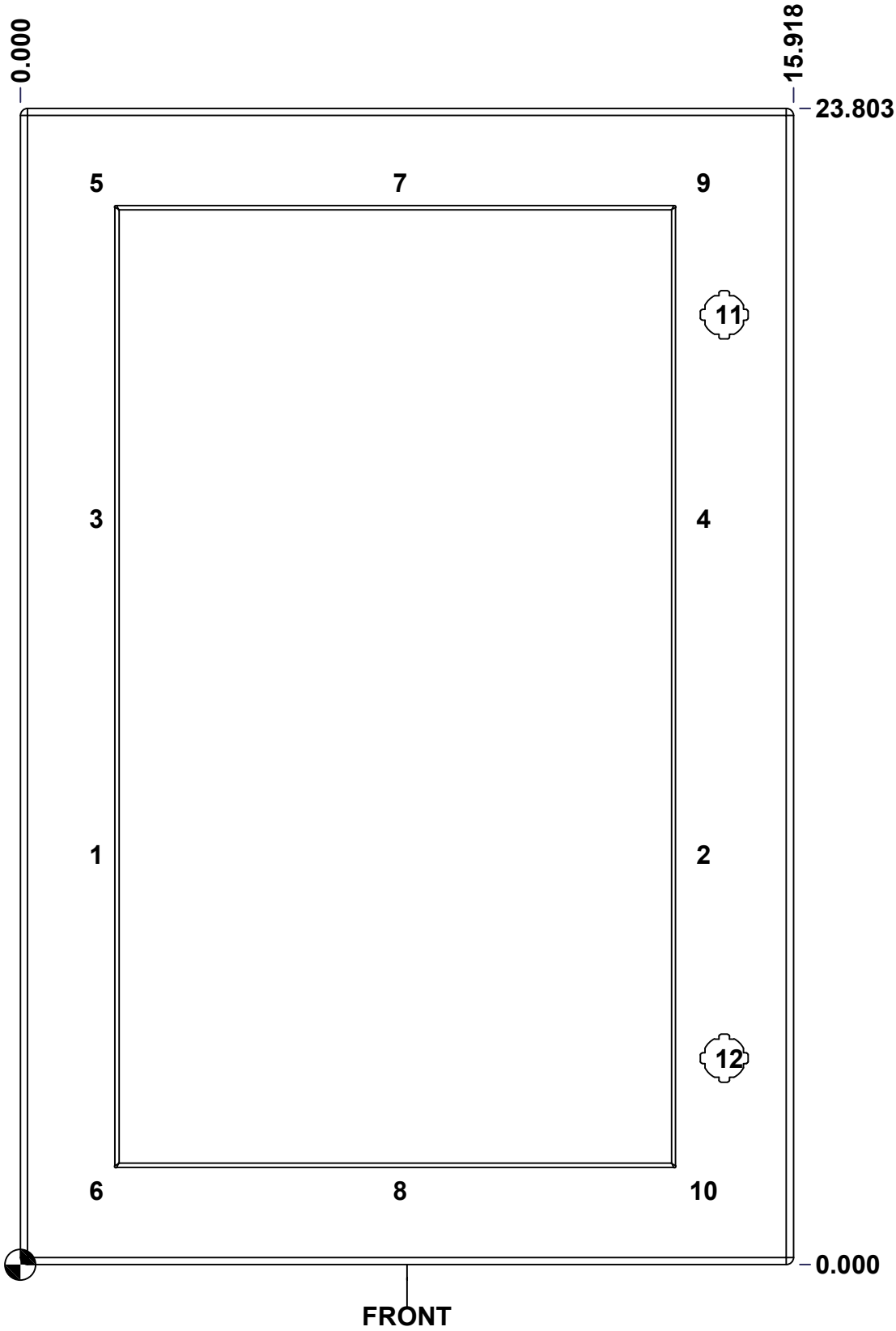
This drawing is confidential and must not be reproduced or used without the consent of EXM

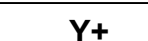
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 18mm (Inside)
2	13.968	8.443	STUD M6 x 18mm (Inside)
3	1.469	15.360	STUD M6 x 18mm (Inside)
4	13.968	15.360	STUD M6 x 18mm (Inside)
5	1.469	22.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	7.719	22.276	STUD M6 x 18mm (Inside)
8	7.719	1.527	STUD M6 x 18mm (Inside)
9	13.968	22.276	STUD M6 x 18mm (Inside)
10	13.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	14.494	19.553	880 SCQ4-SL
12	14.494	4.250	880 SCQ4-SL



	Description		Status	
	5412ESW 24" x 16" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW241606THNOIPC		Rev. 0	9 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

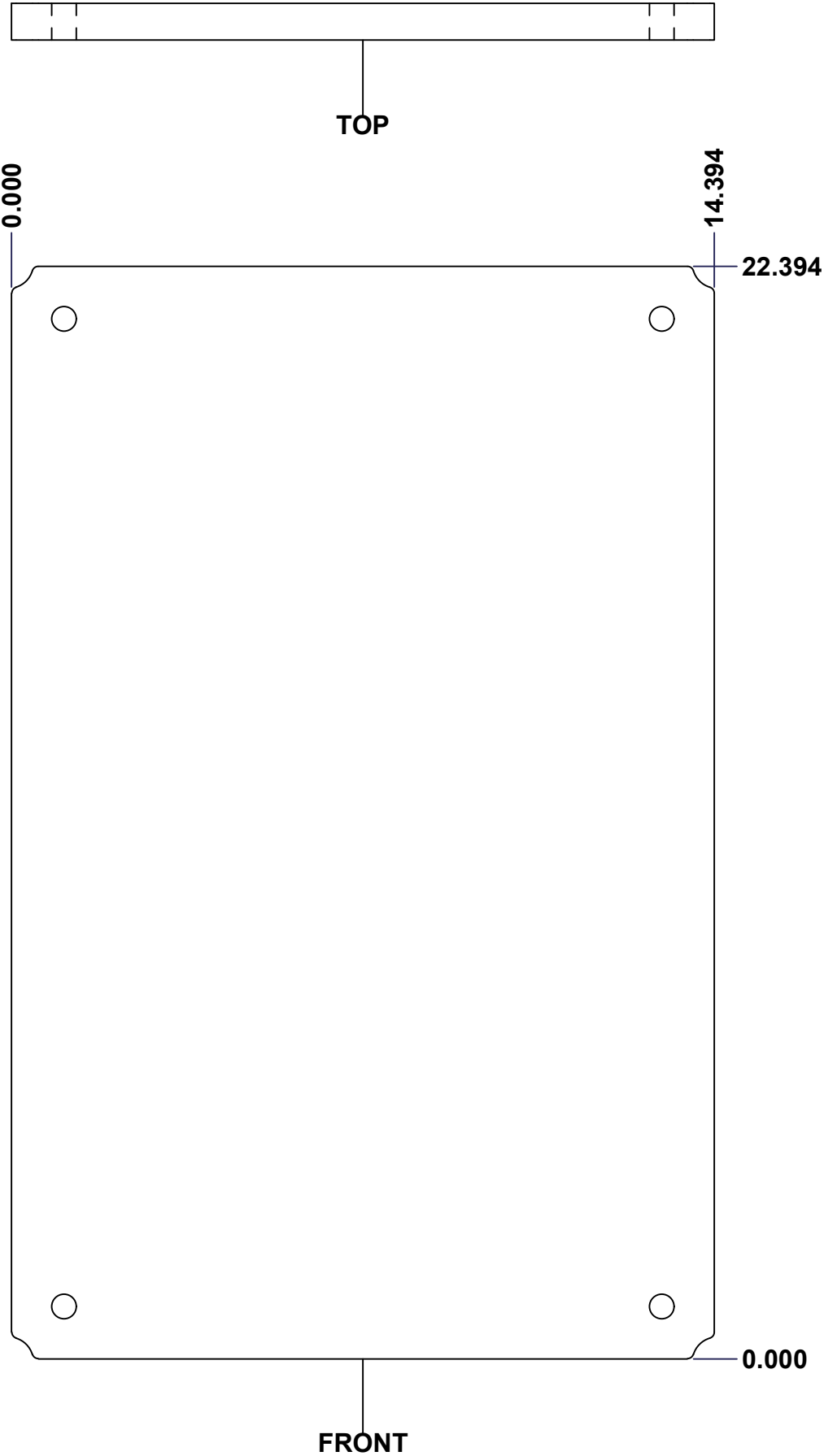
Max 3.0mm

Projection

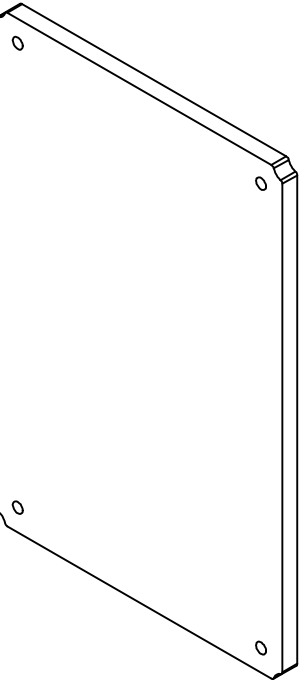
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-Mar-23	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
5412ESW 24" x 16" Cover			
Part Number Numéro Pièce		Rev.	10
5412ESW241606THNOIPC		0	15

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

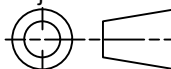


No.	Revisions	Date	By/Par



Isometric View

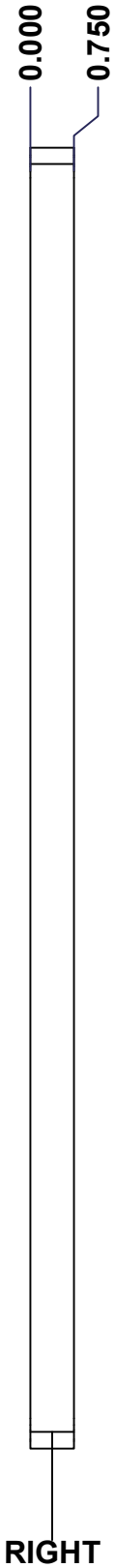
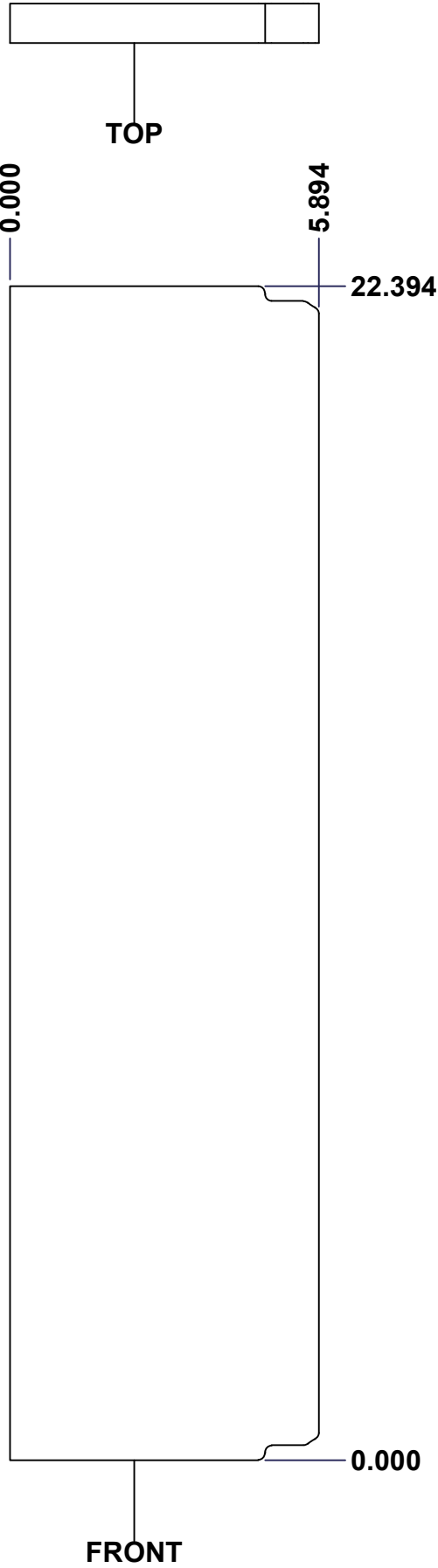


	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESW 24" x 16" Back Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	11
5412ESW241606THNOIPI-B		0	15

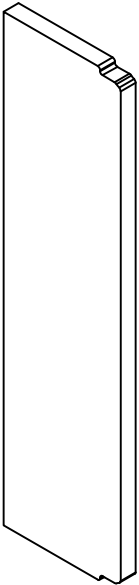
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

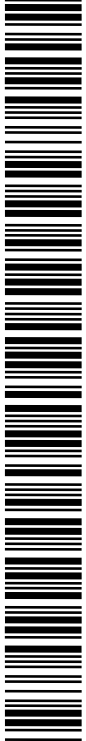
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

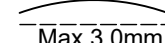
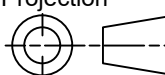


No.	Revisions	Date	By/Par



Isometric View



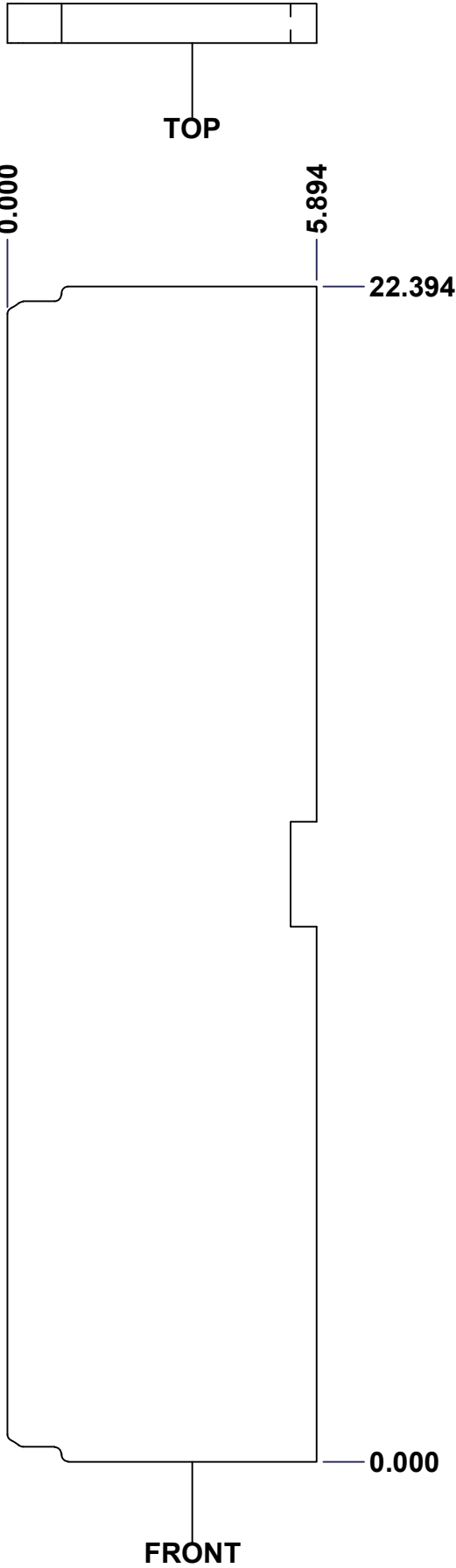
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 23-Jan-07	
Material Matière				Polyisocyanurate	
Color Couleur		Aluminum		Finish Fin N/A	
Description 5412ESW 24" x 16" Left Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev.	12
5412ESW241606THNOIPI-LS				0	15

This drawing is confidential and must not be reproduced or used without the consent of EXM

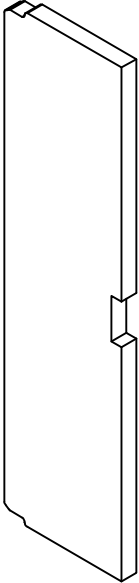
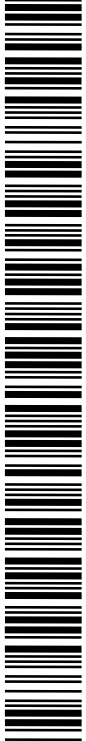
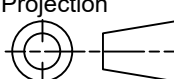
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241606THNOIPI-RS 0

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description			Detail Rev.
5412ESW 24" x 16" Right Insulation			
Part Number Numéro Pièce			Rev. 13
			15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

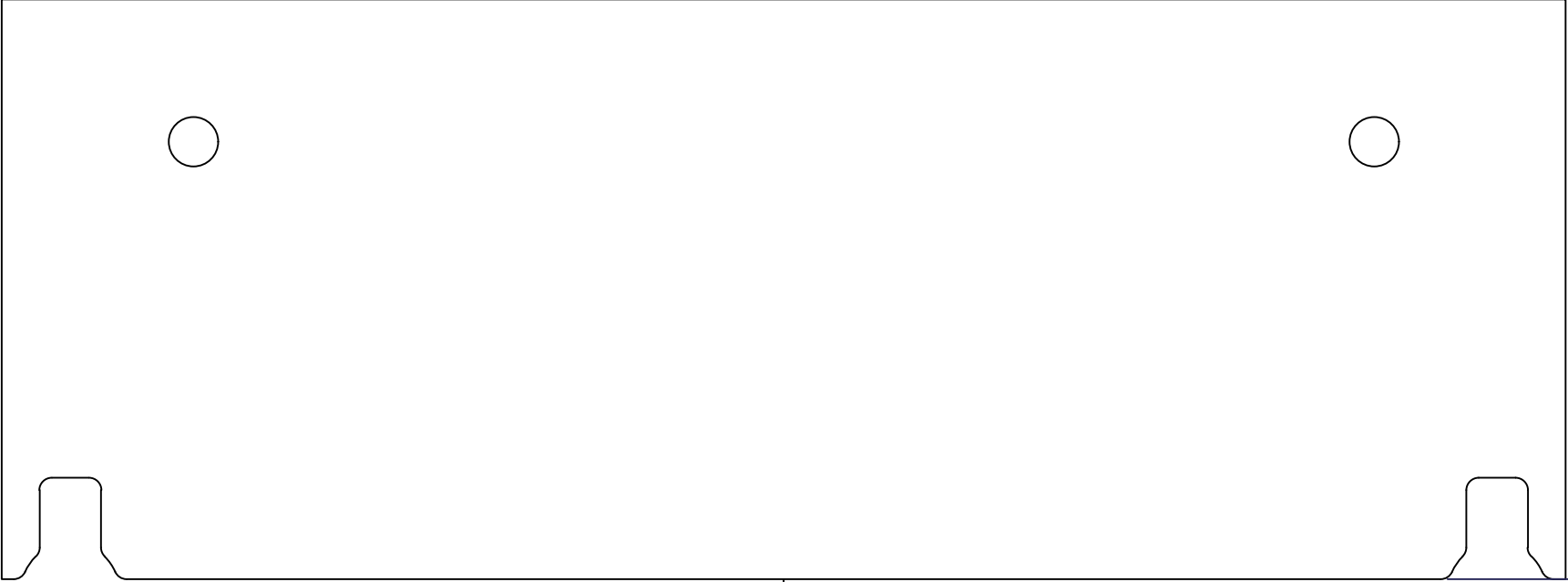
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW241606THNOIP\5412ESW241606THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

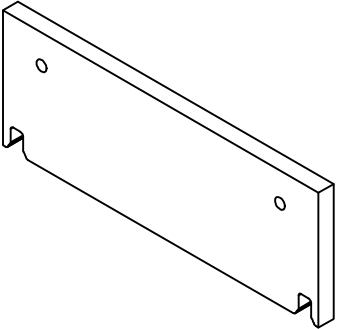


FRONT

0.000
0.750



RIGHT



Isometric View

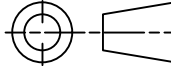


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESW 24" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

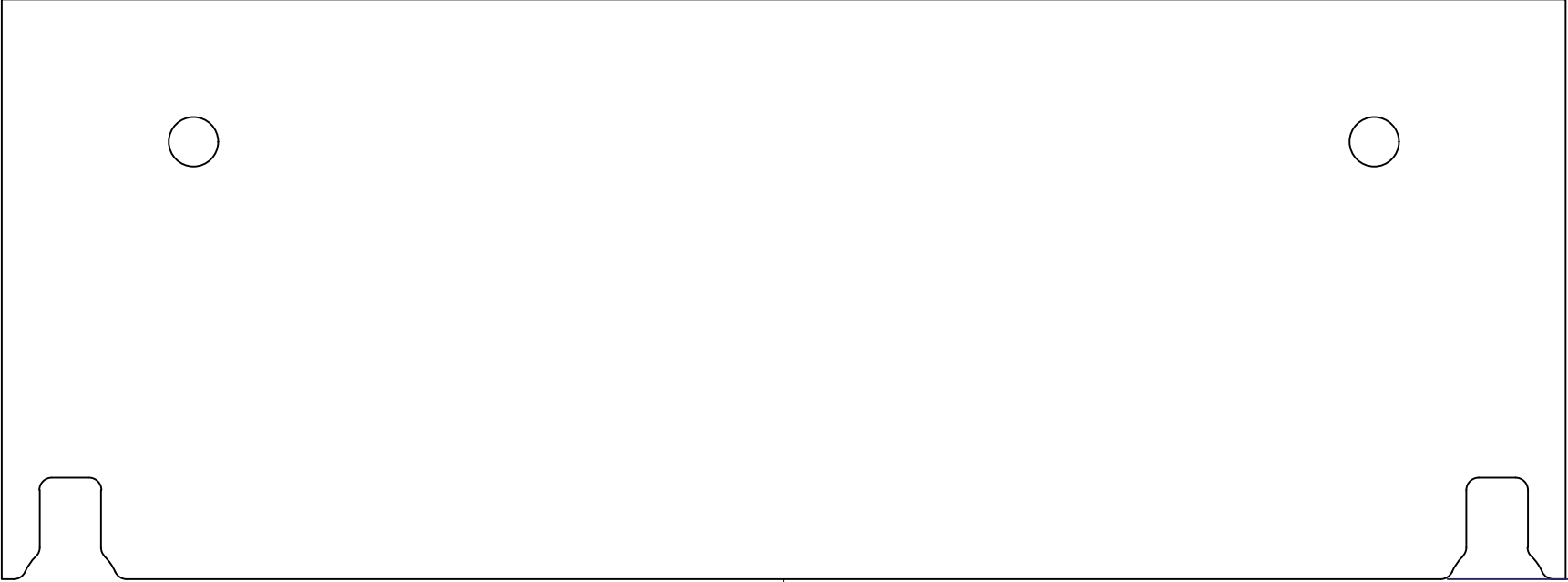
14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241606THNOIP-TP 0

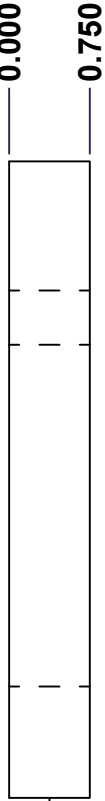
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



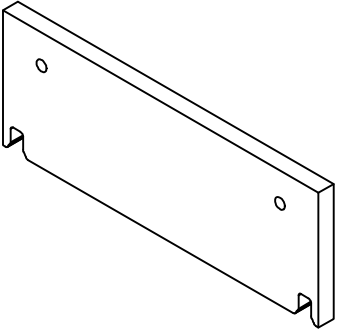
TOP



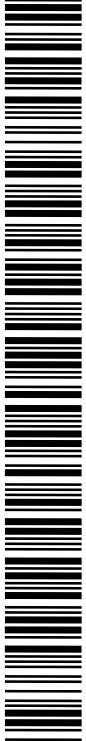
FRONT



RIGHT



Isometric View

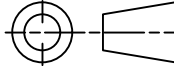


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESW 24" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW241606THNOIP-BT 0

15