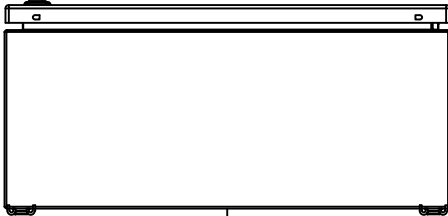


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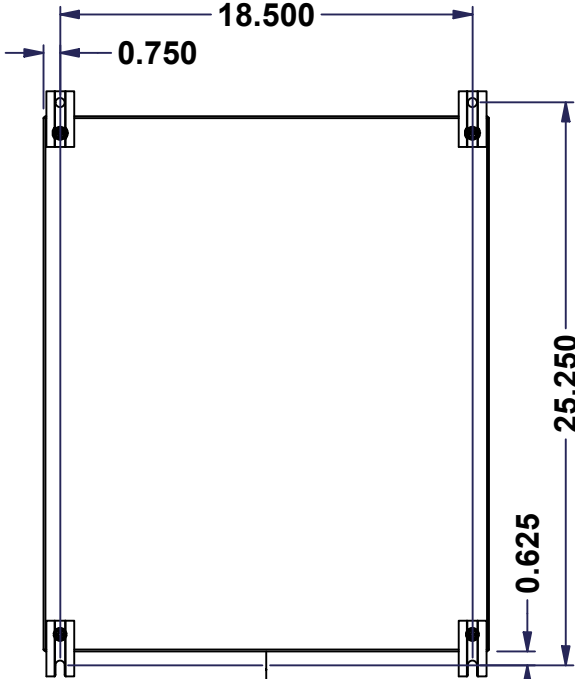
Tolerance $\pm 1/32$ " unless otherwise specified

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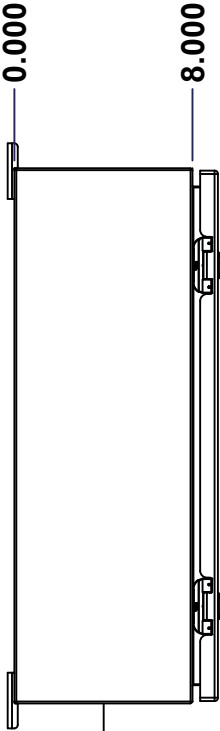
Tolérance $\pm 1/32$ " sauf spécification contraire



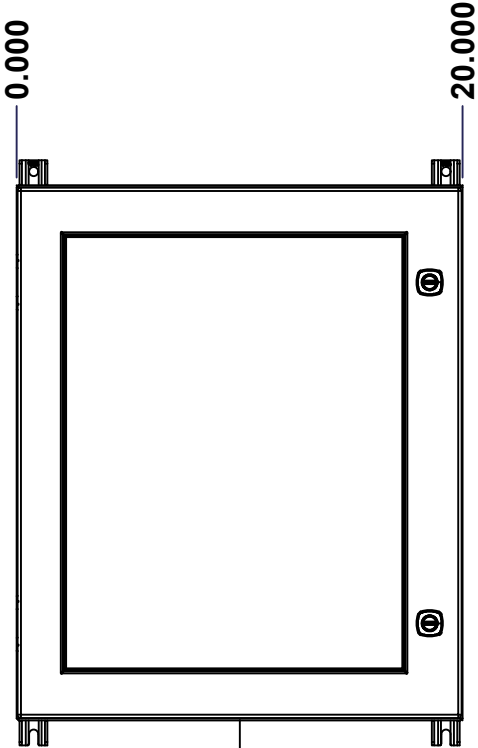
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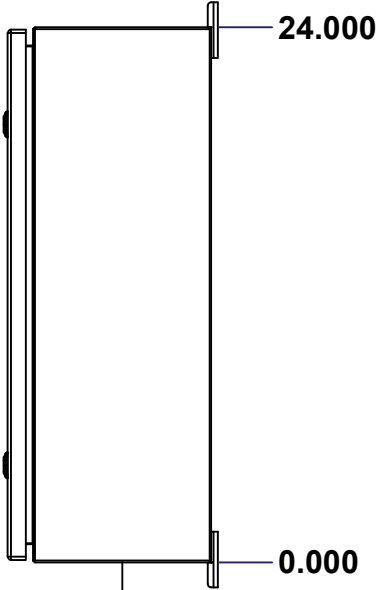
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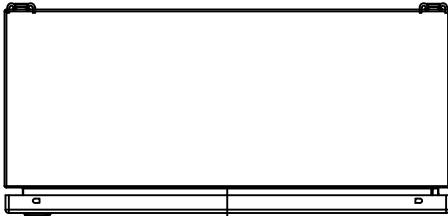
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FRONT



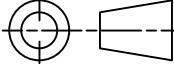
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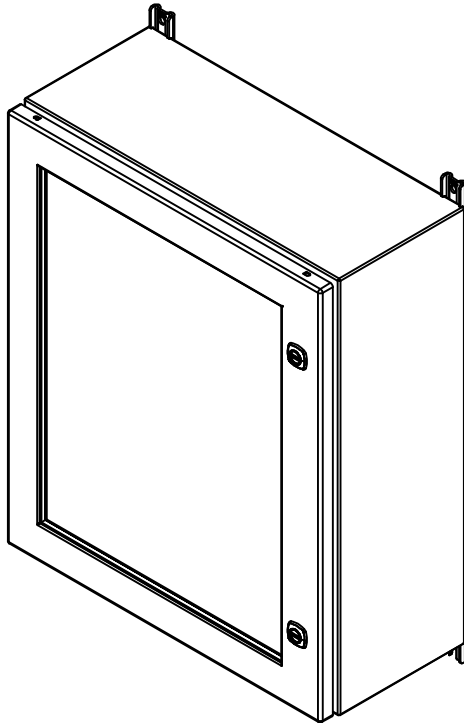
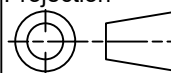
BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 24" x 20" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	15
5412ESW242008TH			

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW242008TH\5412ESW242008TH.idw		Tolérance ±1/32" sauf spécification contraire																																																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View   Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td colspan="2">Date 17-Mar-23</td></tr><tr><td colspan="4">Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)</td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td colspan="2">Finish Fini Smooth</td></tr><tr><td colspan="2">Description</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">5412ESW 24" x 20" x 8" Assembly</td><td colspan="2"> </td></tr><tr><td colspan="2">Part Number Numéro Pièce</td><td>Rev.</td><td>2</td></tr><tr><td colspan="2">5412ESW242008TH</td><td>0</td><td>15</td></tr></table>		No.	Revisions	Date	By/Par																									Customer Client		Date		Drawn By Dessiné Par BoxCad: BoxCad		Date 17-Mar-23		Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)				Color Couleur Asa-61 Grey		Finish Fini Smooth		Description		Detail Rev.		5412ESW 24" x 20" x 8" Assembly				Part Number Numéro Pièce		Rev.	2	5412ESW242008TH		0	15
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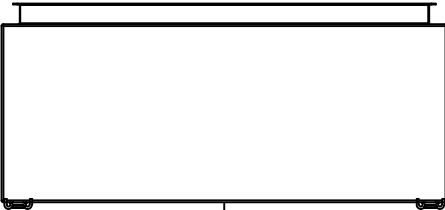
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Tolerance $\pm 1/32$ " unless otherwise specified

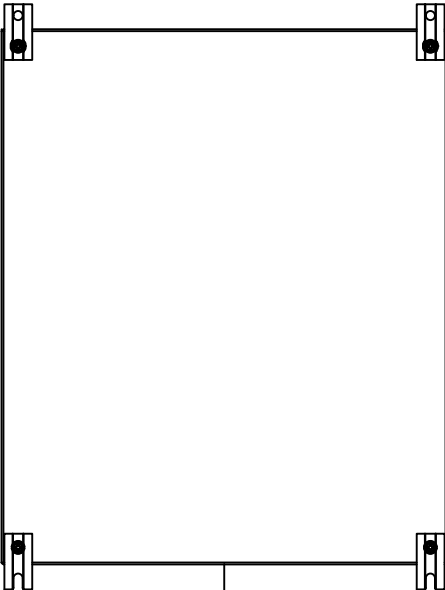
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Tolérance $\pm 1/32$ " sauf spécification contraire

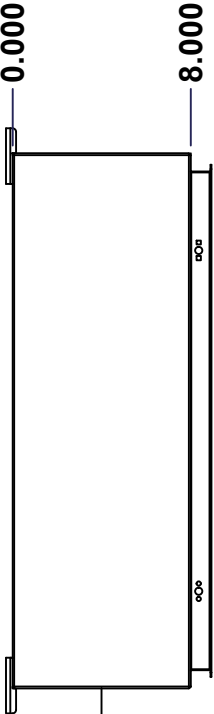
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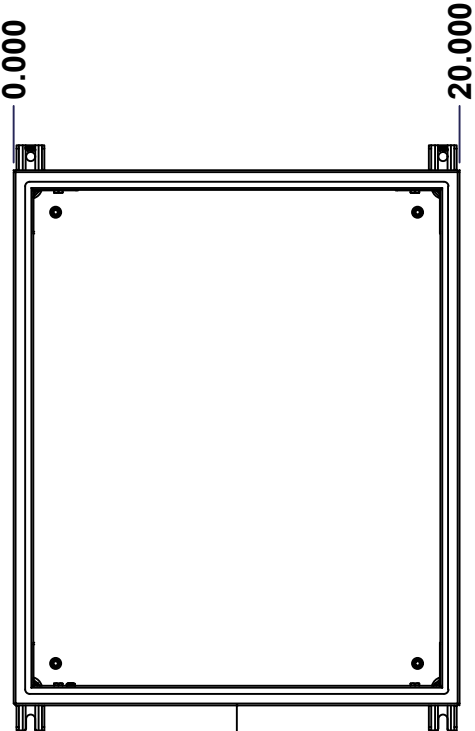
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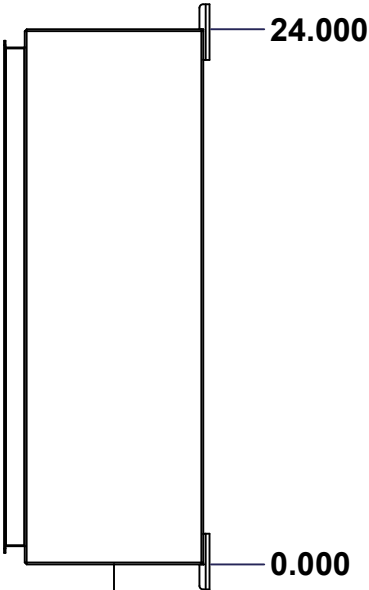
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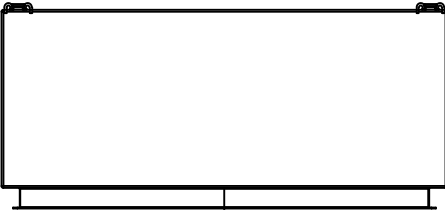
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FRONT

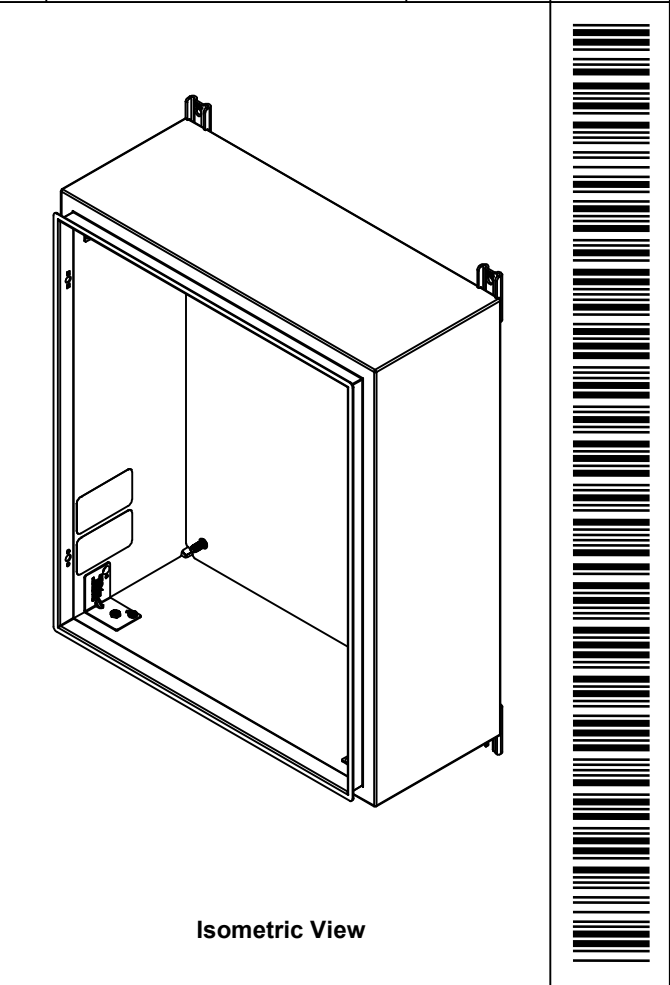


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

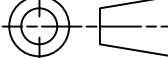


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 17-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESW 24" x 20" x 8" Body			
Part Number Numéro Pièce		Rev.	3
5412ESW242008THB		0	15

SEE BILL OF MATERIAL ON LAST PAGE

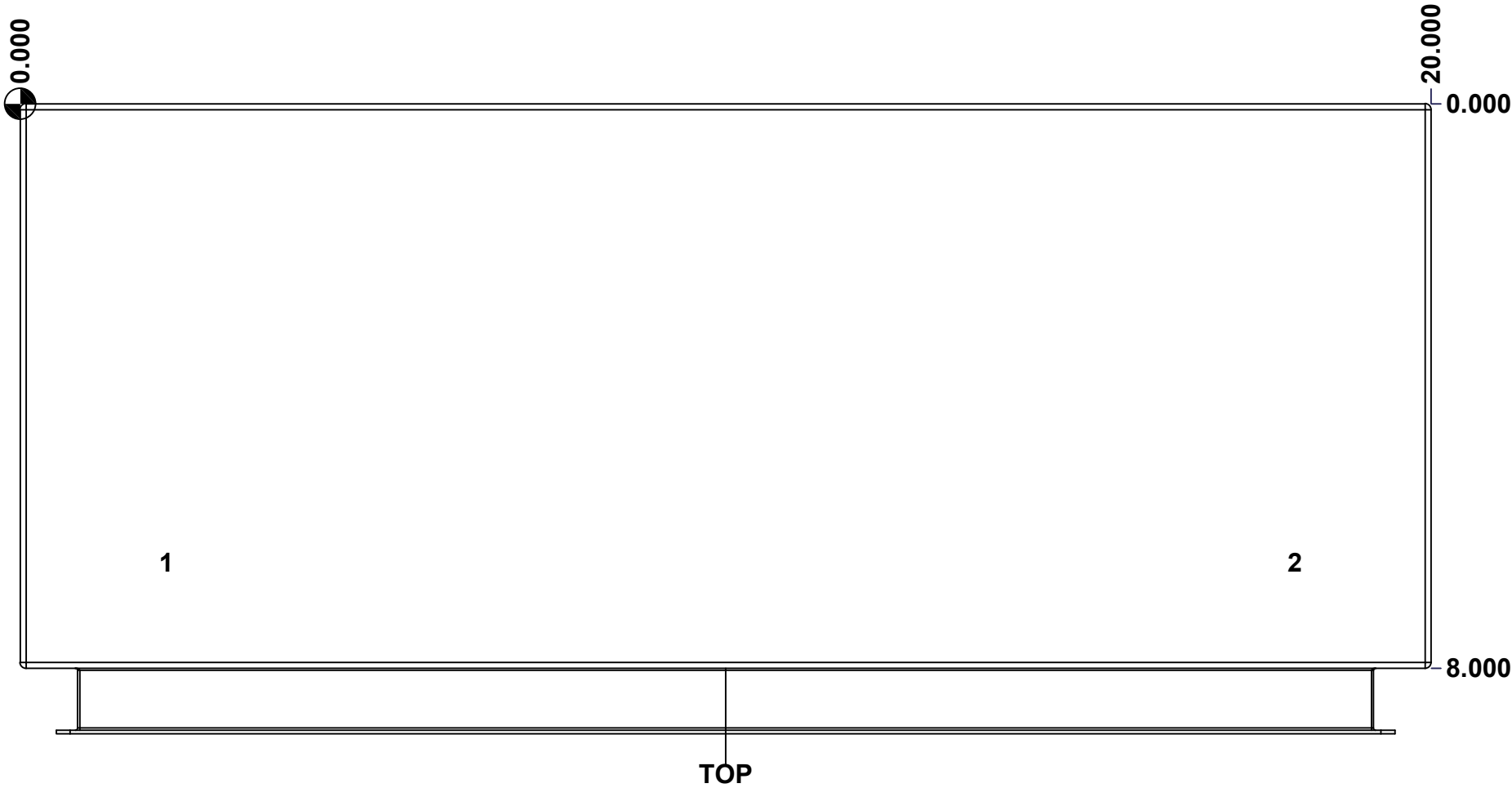
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESW 24" x 20" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW242008THB	Rev. 0	4 15

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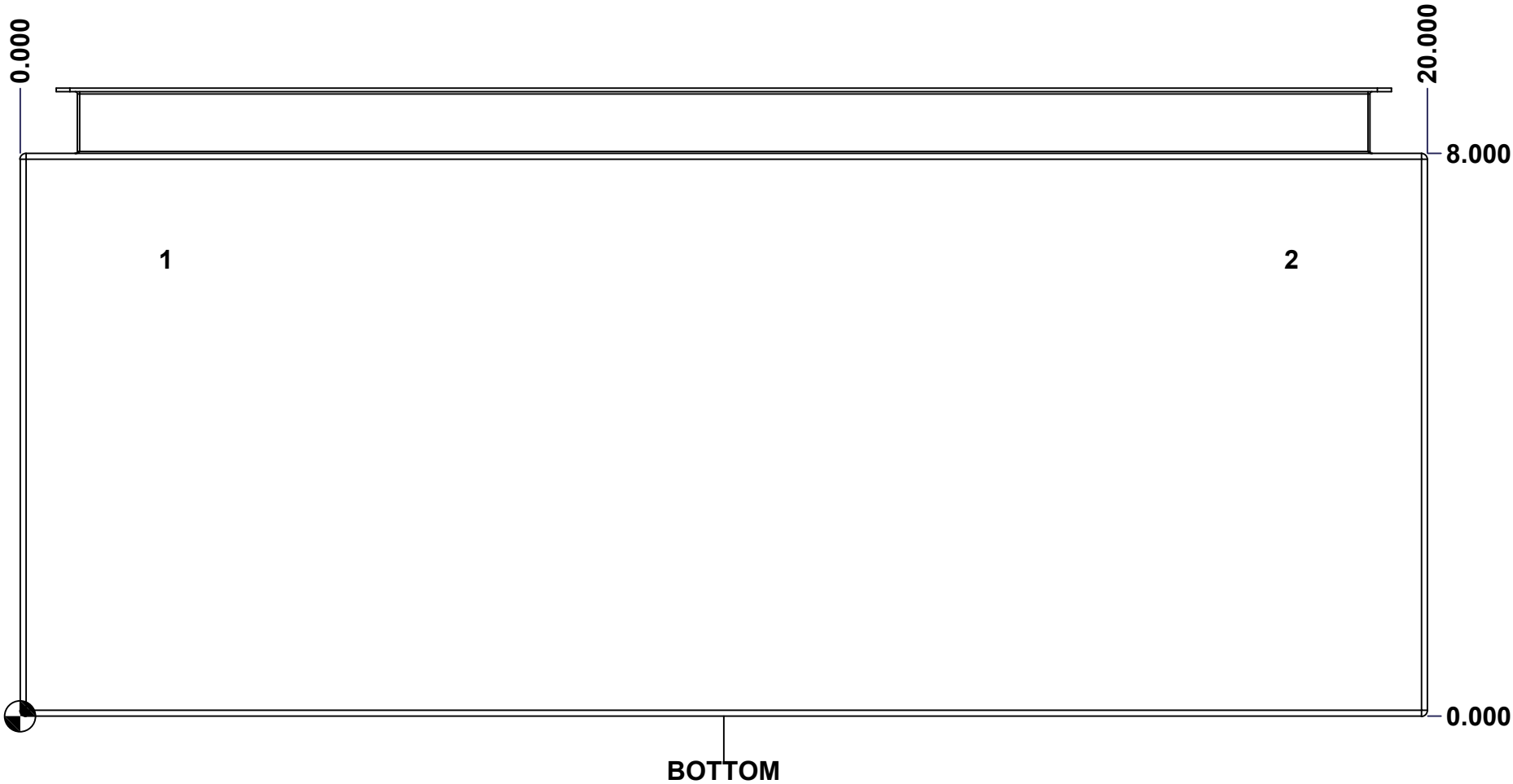
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 24" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW242008THB	0	15

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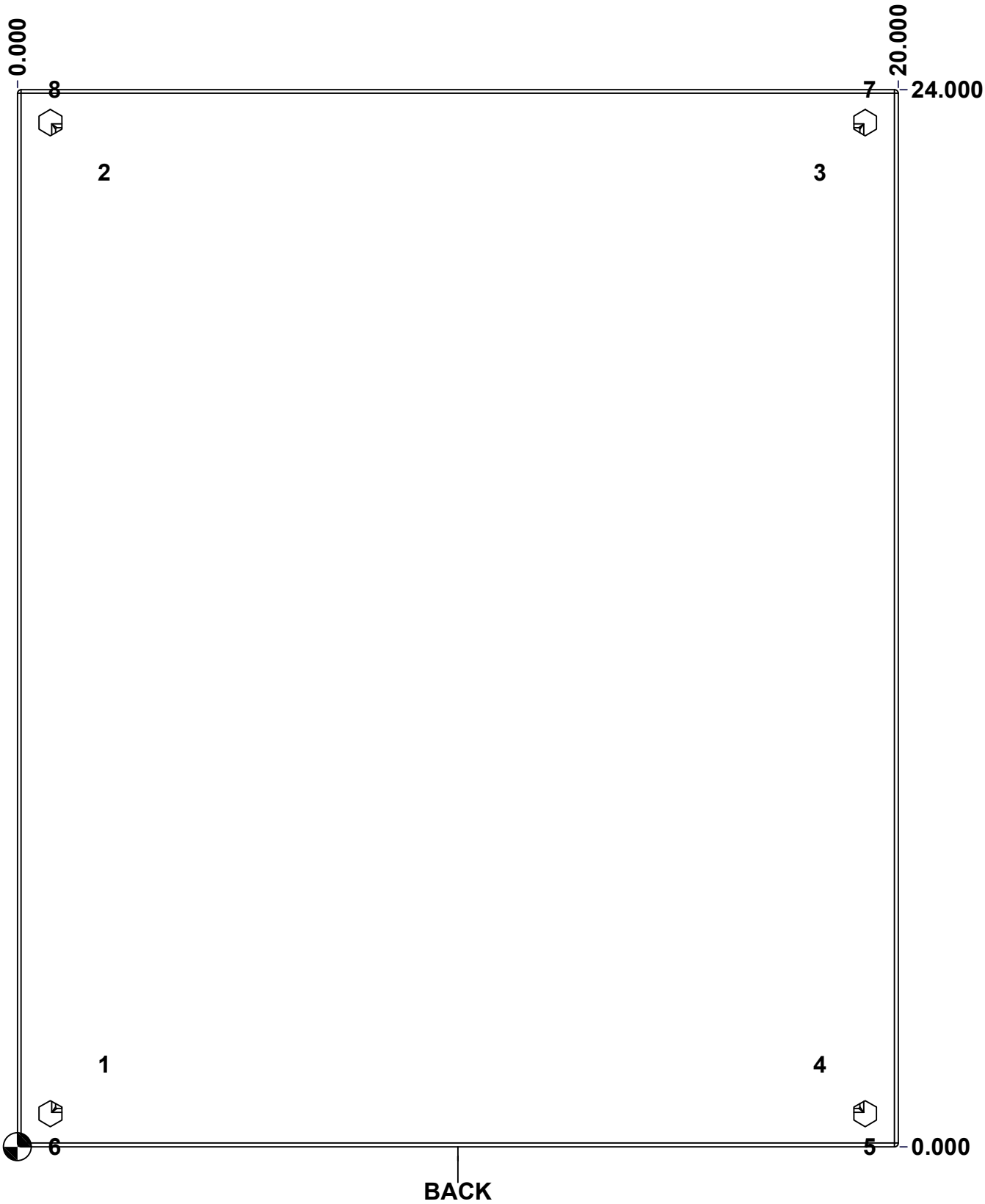
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESW 24" x 20" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW242008THB	Rev. 0	6 15

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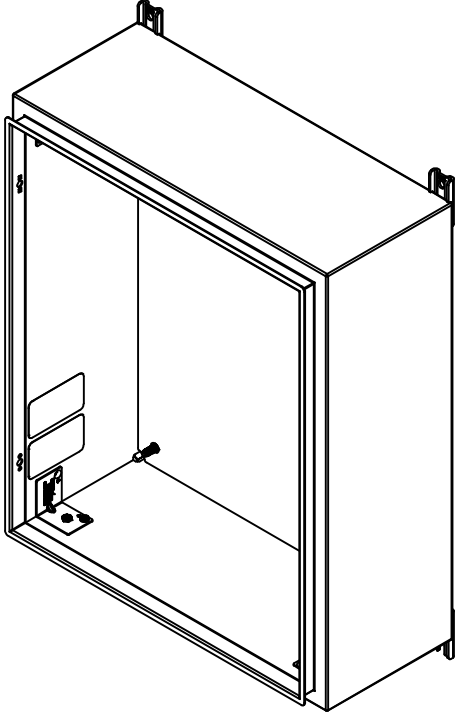
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



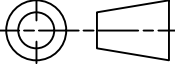
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW242008THI-RS	0	5412ESW 24" x 20" Right Insulation
1	5412ESW242008THI-LS	0	5412ESW 24" x 20" Left Insulation
1	5412ESW242008THI-BT	0	5412ESW 24" x 20" Top and Bottom Insulation
1	5412ESW242008THI-TP	0	5412ESW 24" x 20" Top and Bottom Insulation
1	5412ESW242008THI-B	0	5412ESW 24" x 20" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW242008THB-P	0	5412ESW 24" x 20" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 24" x 20" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW242008THB

Rev.

7

15

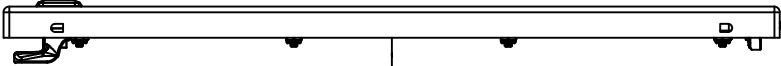
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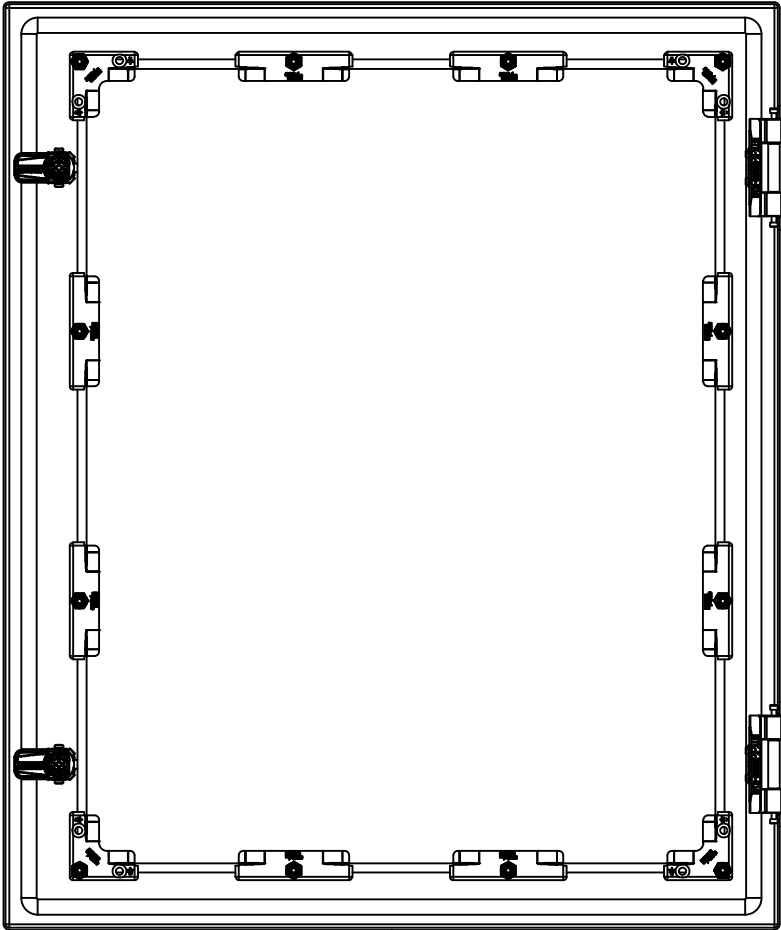
Tolerance ±1/32" unless otherwise specified

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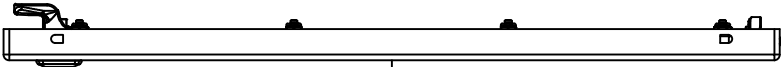
Tolérance ±1/32" sauf spécification contraire



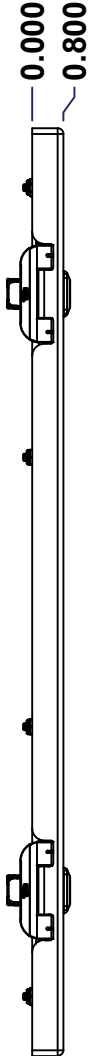
TOP



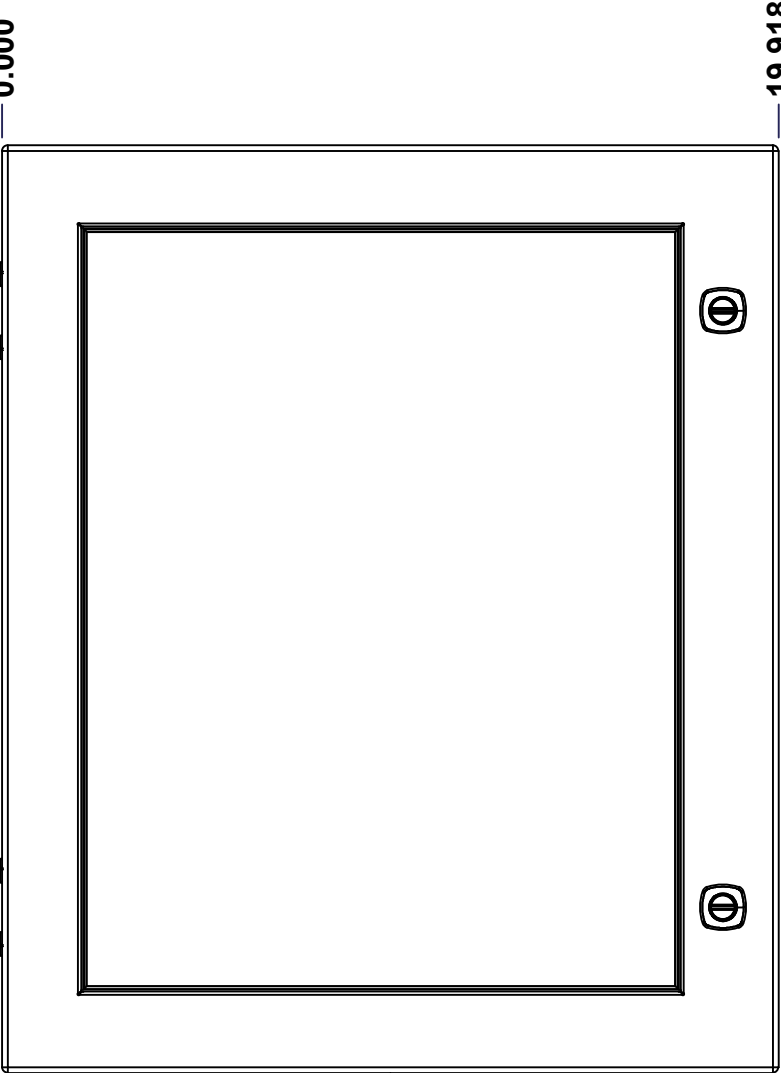
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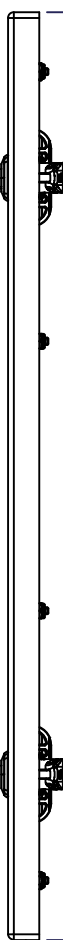
BOTTOM



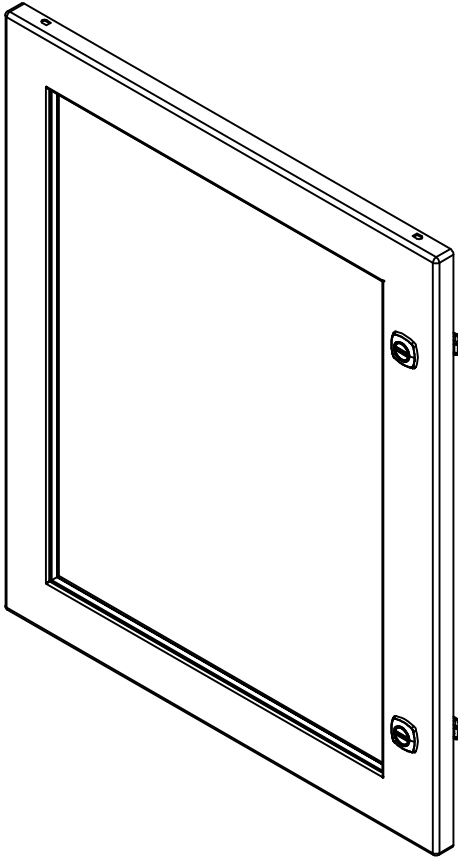
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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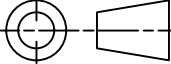
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

17-Mar-23

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESW 24" x 20" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESW242008THC

Rev.

0

8

15

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Front view of a mechanical part. The part is a rectangular plate with a central rectangular hole. The overall dimensions are 23.803 units in height and 19.918 units in width. The central hole has a width of 10.000 units and a height of 12.000 units. The part is labeled with 13 features:

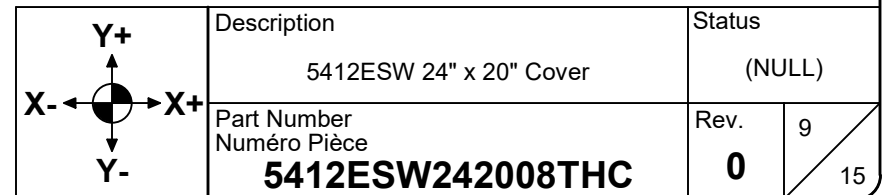
- 1: Bottom-left corner of the outer plate.
- 2: Bottom-right corner of the outer plate.
- 3: Left vertical edge of the outer plate.
- 4: Right vertical edge of the outer plate.
- 5: Top-left corner of the outer plate.
- 6: Bottom-left corner of the inner hole.
- 7: Top edge of the inner hole.
- 8: Bottom edge of the inner hole.
- 9: Top edge of the inner hole.
- 10: Bottom edge of the inner hole.
- 11: Top-right corner of the outer plate.
- 12: Bottom-right corner of the inner hole.
- 13: Right vertical edge of the inner hole.

Dimensions are indicated by arrows and numerical values:

- Overall height: 23.803
- Overall width: 19.918
- Inner hole width: 10.000
- Inner hole height: 12.000

The word "FRONT" is centered below the view.

FRONT



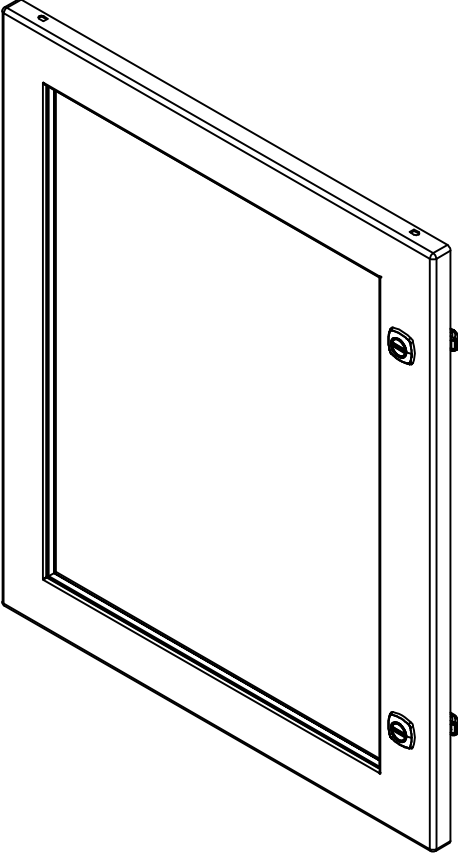
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Tolerance ±1/32" unless otherwise specified

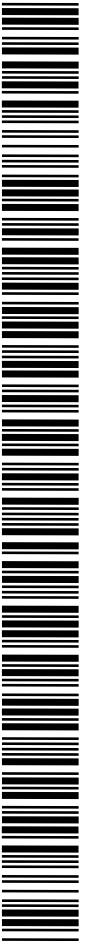
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

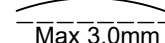
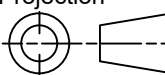


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

17-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESW242008THC

Rev.

10

15

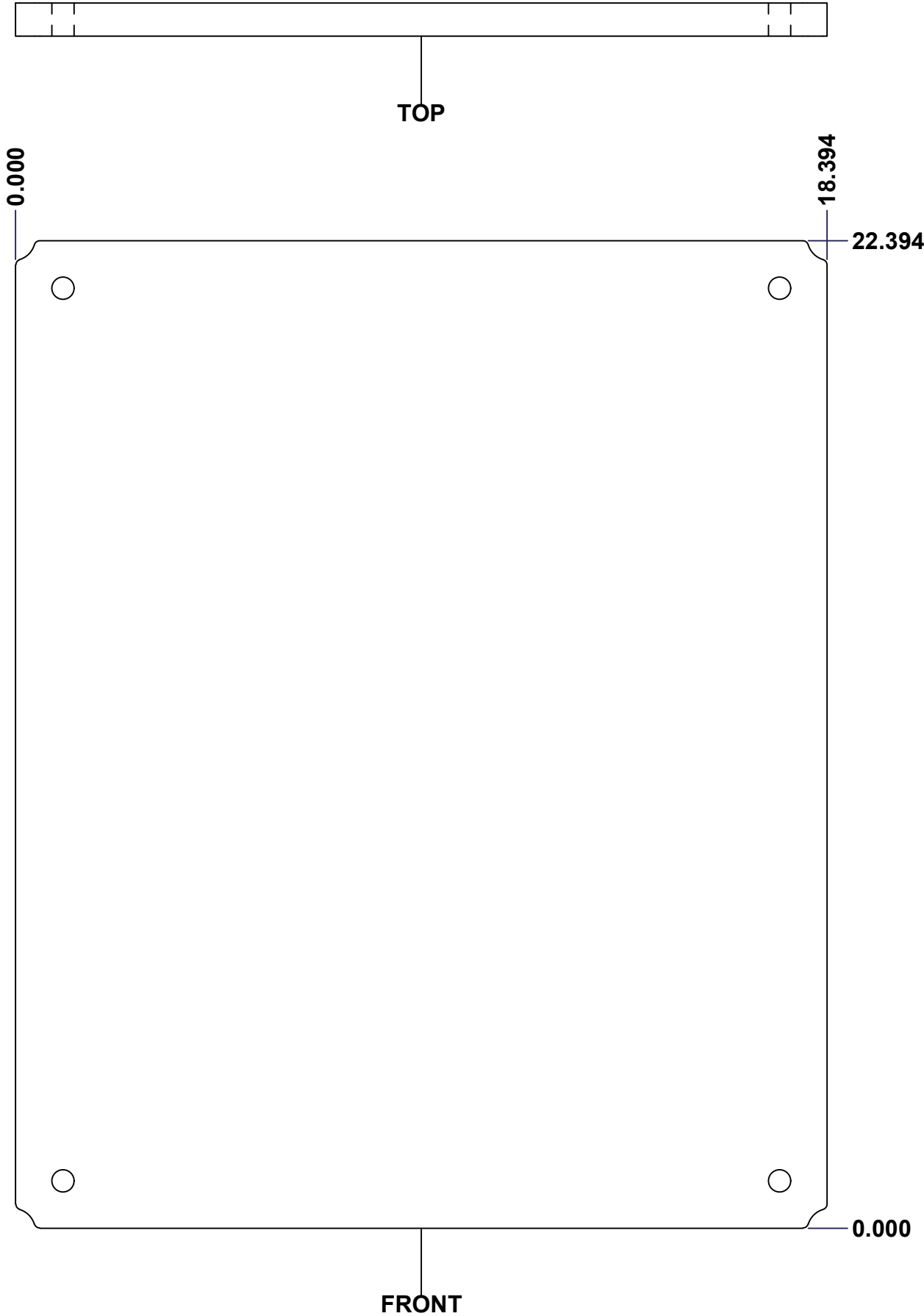
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
12	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW242008THLXG	0	5412ESW 24" x 20" Lexan Gasket Part
1	5412ESW242008THLX	0	5412ESW 20.375" x 16.125" Lexan Part
1	5412ESW242008THG	0	5412ESW 24" x 20" Cover Gasket Part
1	5412ESW242008THC-P	0	5412ESW 24" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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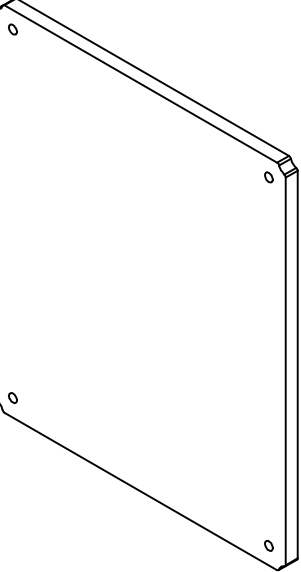
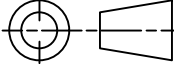
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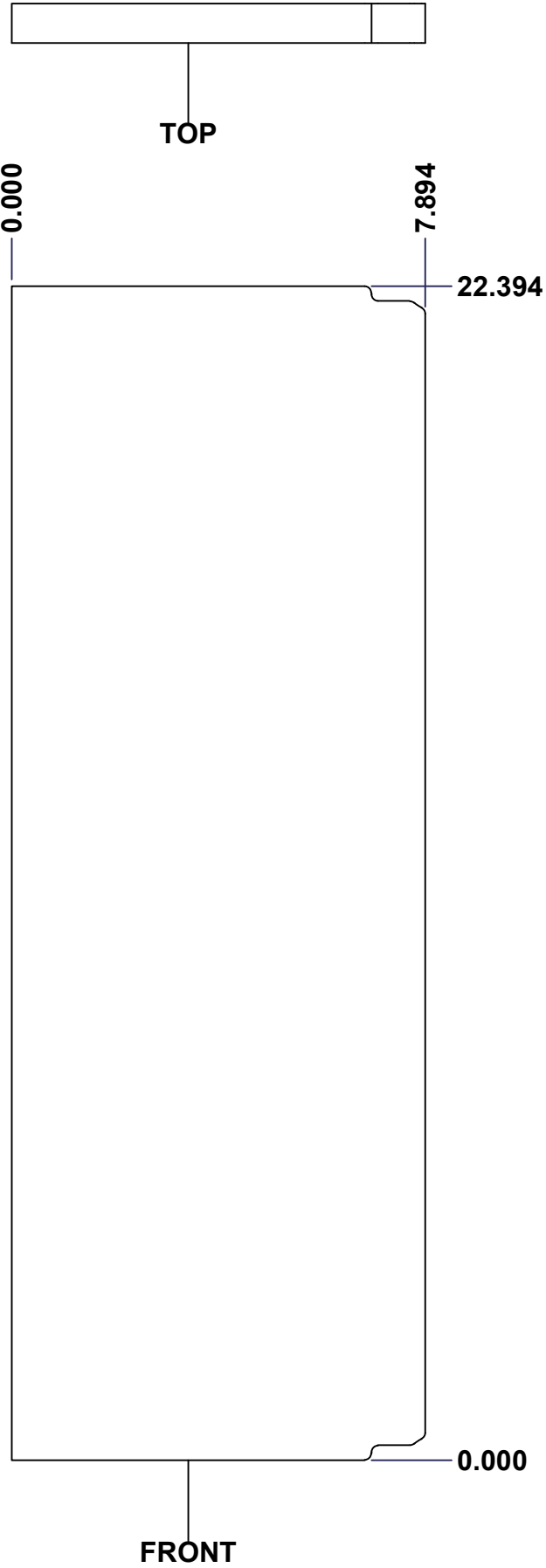
Tolérance ±1/32" sauf spécification contraire



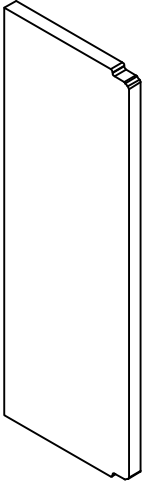
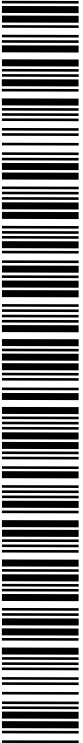
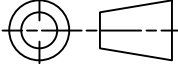
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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESW 24" x 20" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESW242008THI-B		0	15

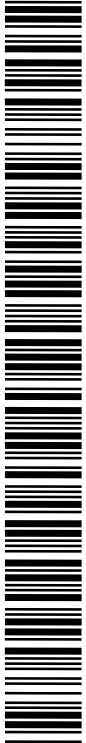
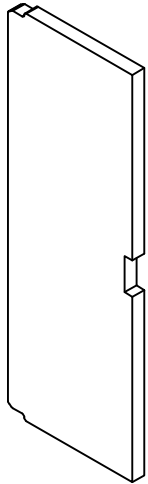
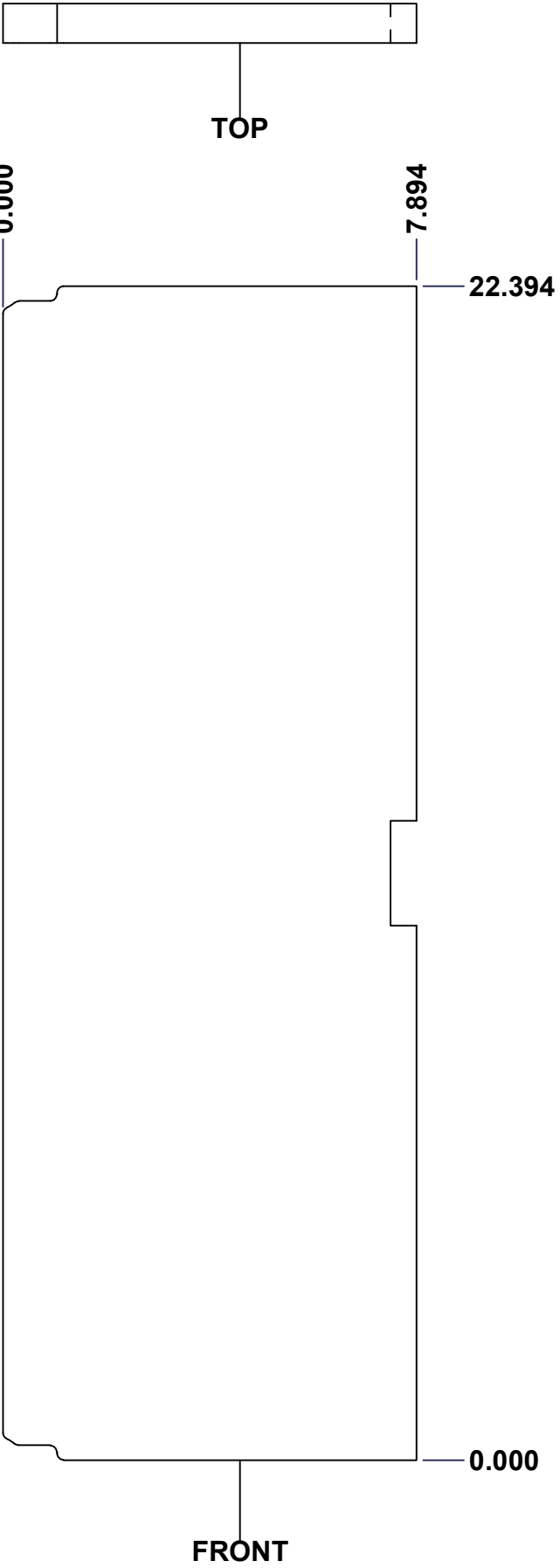
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No.	Revisions	Date	By/Par
 Isometric View 			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Finis	
Aluminum		N/A	
Description			Detail Rev.
5412ESW 24" x 20" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESW242008THI-LS		0	15

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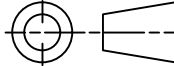


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 24" x 20" Right Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESW242008THI-RS

Rev. 13
0

SEE BILL OF MATERIAL ON LAST PAGE

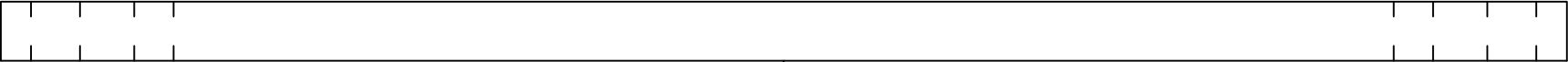
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Tolerance ±1/32" unless otherwise specified

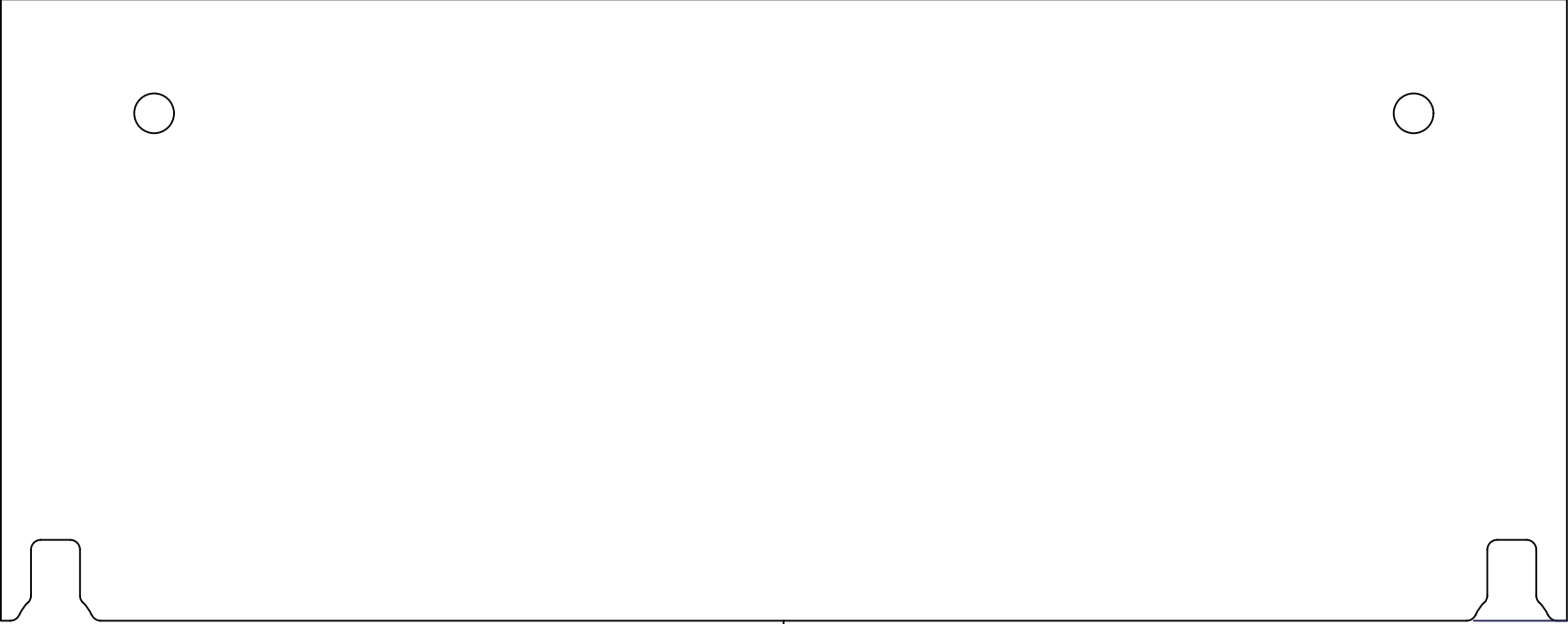
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Tolérance ±1/32" sauf spécification contraire

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TOP

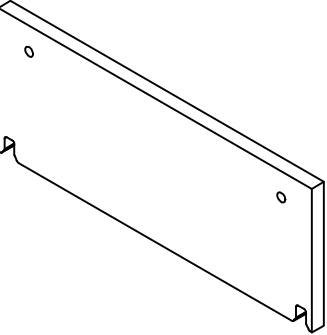


FRONT

0.000
0.750



RIGHT



Isometric View

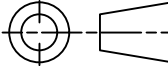


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESW 24" x 20" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESW242008THI-TP

Rev.

14

0

15

SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

0.000

19.894

-7.894

0.000

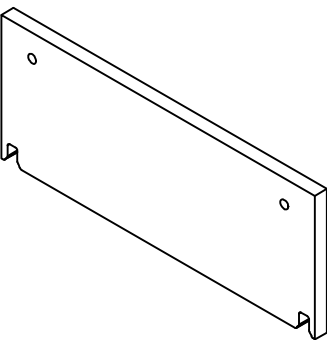
0.750

FRONT

RIGHT

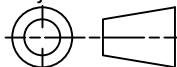
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No.	Revisions	Date	By/Par



Isometric View



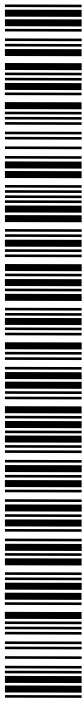
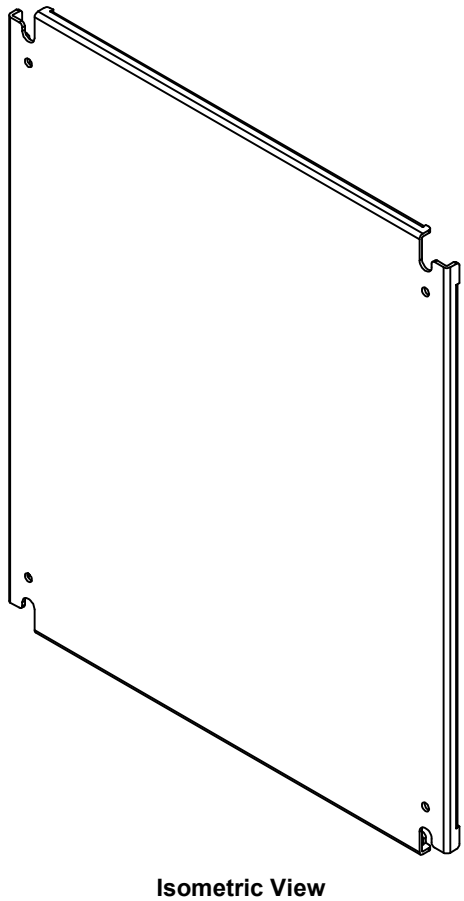
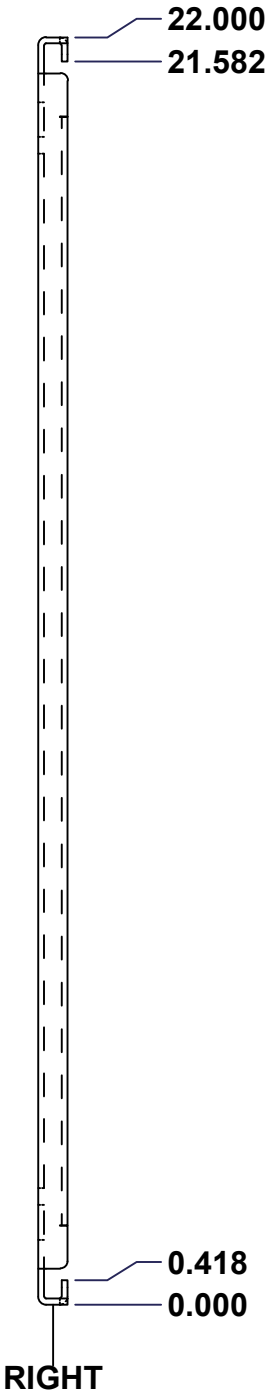
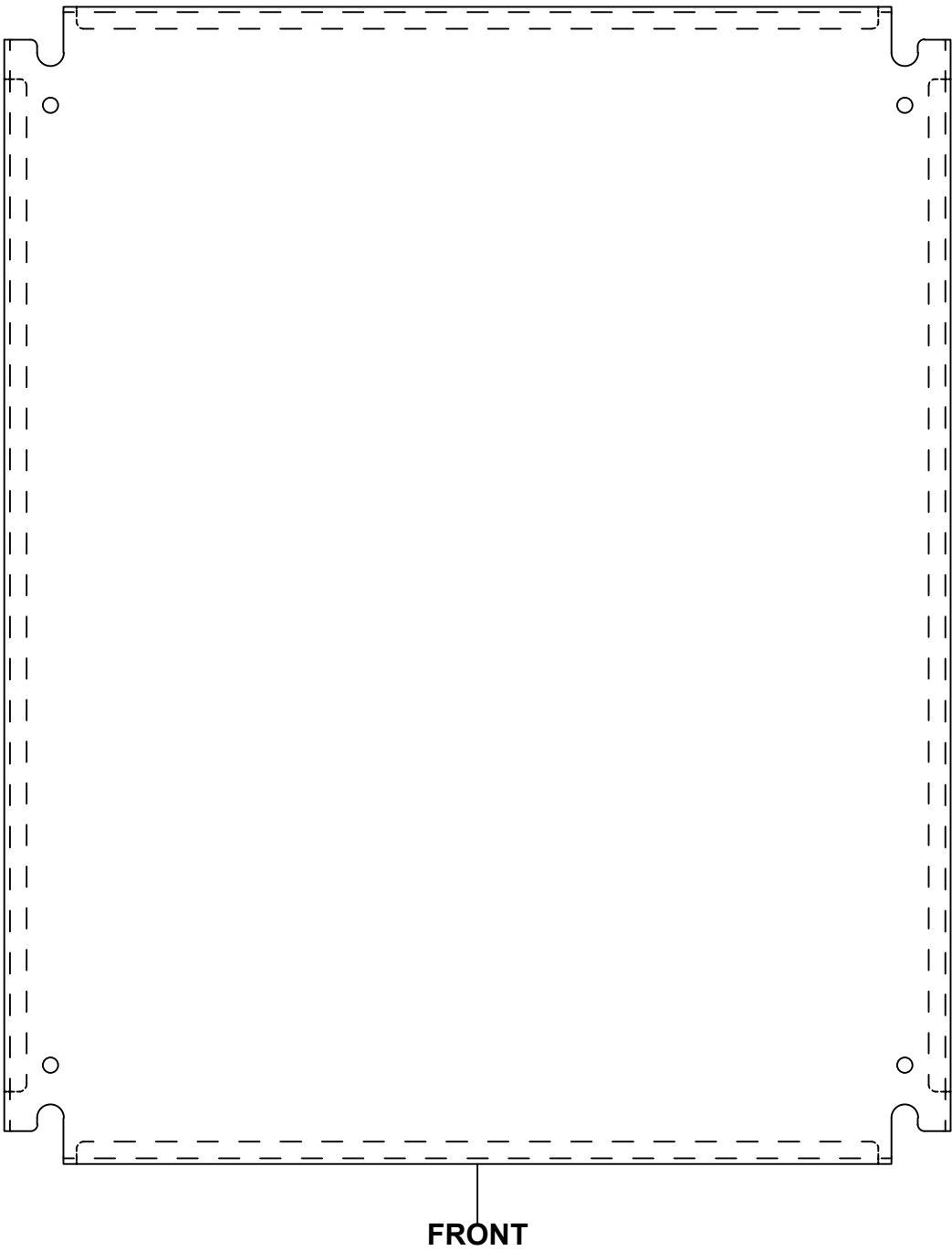
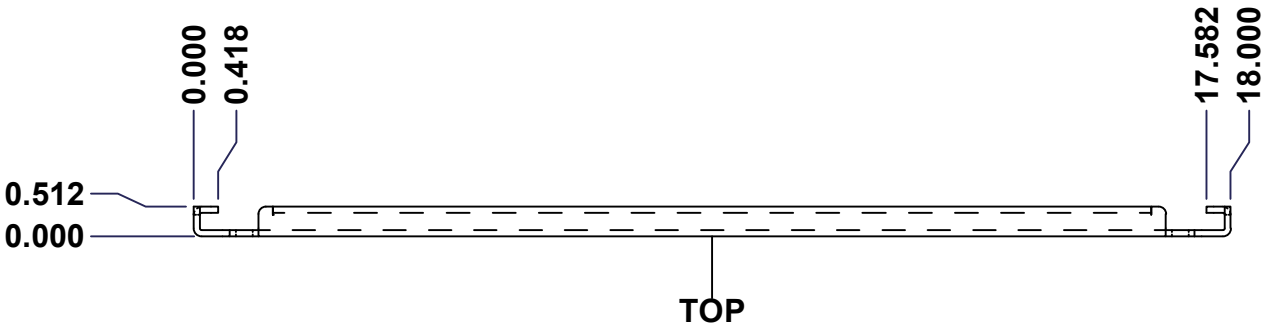
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESW 24" x 20" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESW242008THI-BT			Rev. 0 15 / 15

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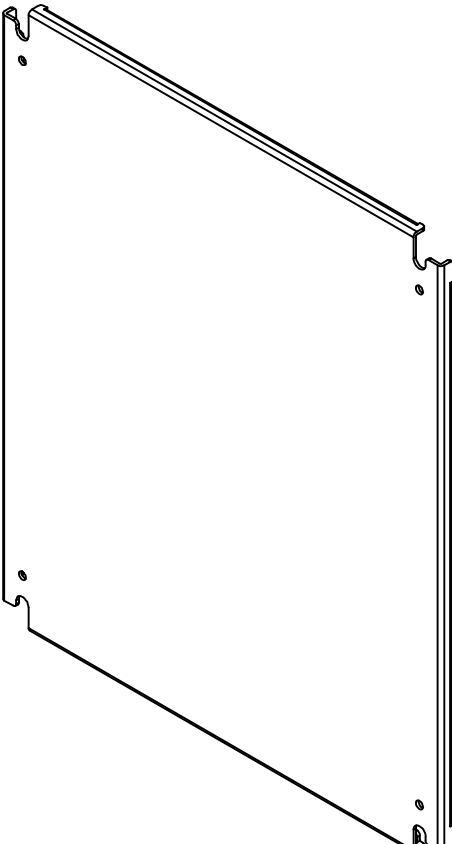
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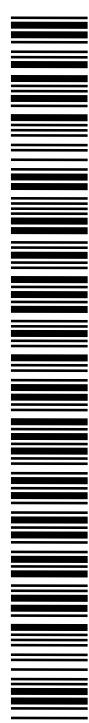
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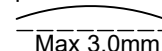
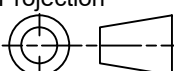


No.	Revisions	Date	By/Par

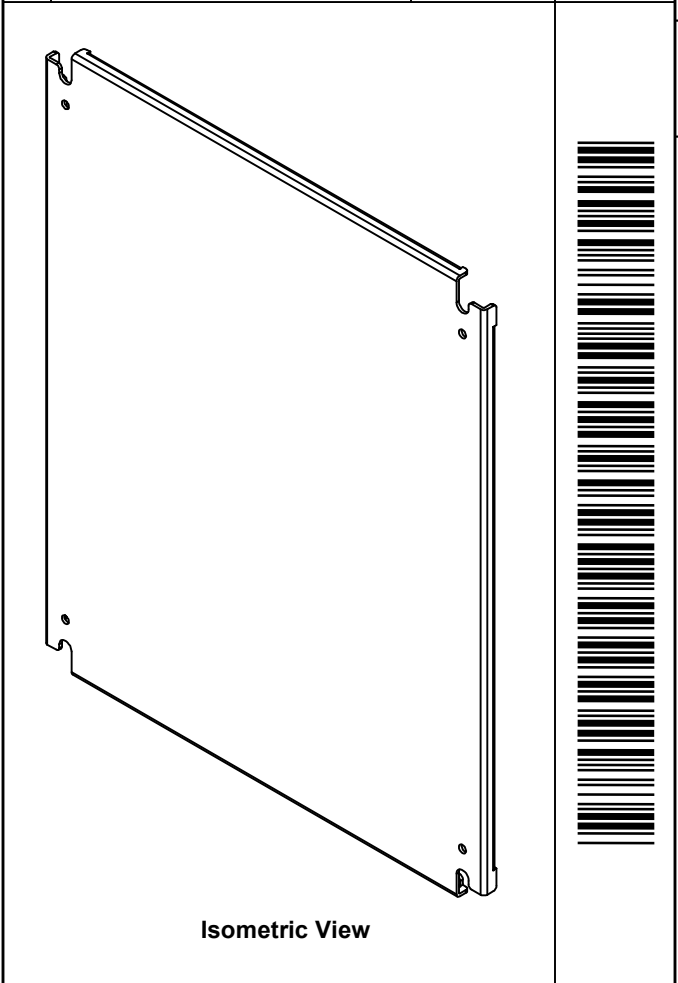


Isometric View



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		Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fin	
See Part List		See Part List		See Part List	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce 881 SP2420G				Rev. 0	1 2

No.	Revisions	Date	By/Par



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