

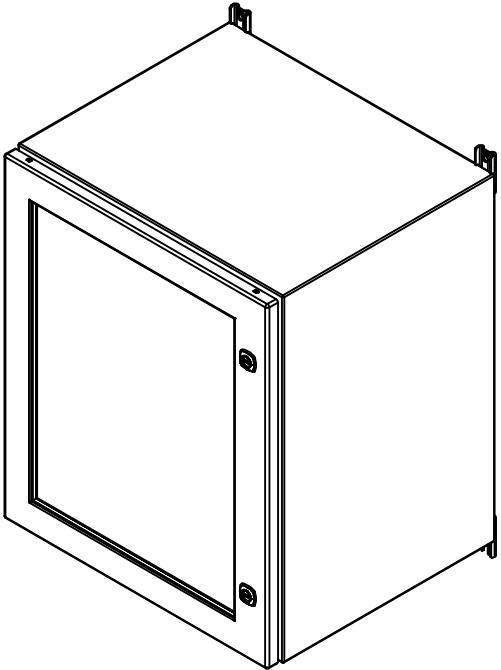
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW242016THNOIP\5412ESW242016THNOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

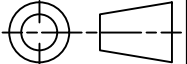


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 24" x 20" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESW242016THNOIP			0 15

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW242016THNOIP\5412ESW242016THNOIP.idw			Tolérance ±1/32" sauf spécification contraire																				
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par </		
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8	C/W R5 Insulation (Installed by EXM)																									

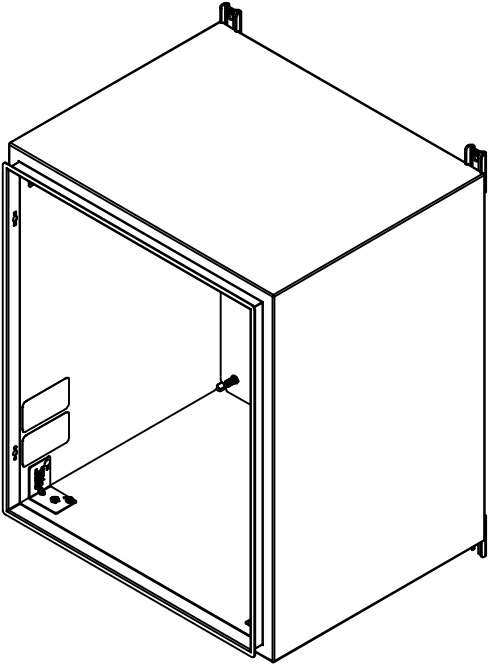
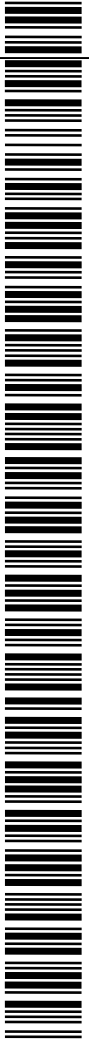
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



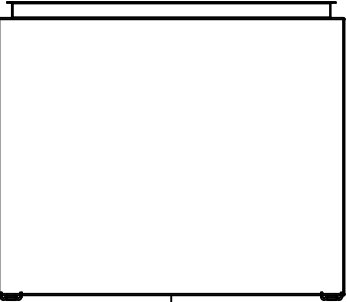
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Flatness
Aplatissement

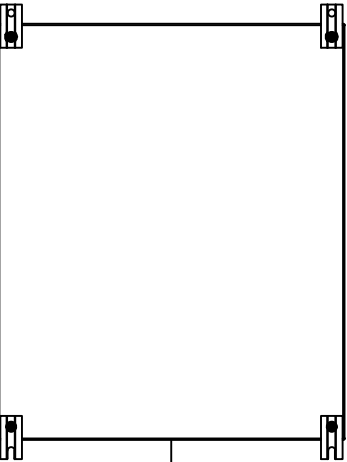
Max 3.0mm

Projection

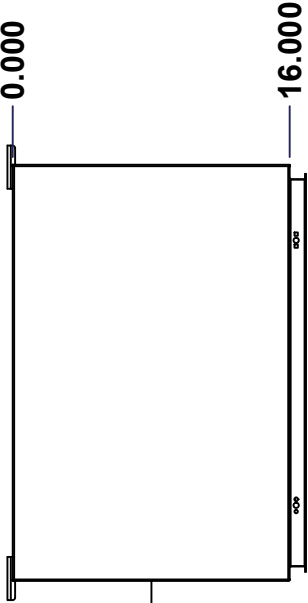
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 24" x 20" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 15



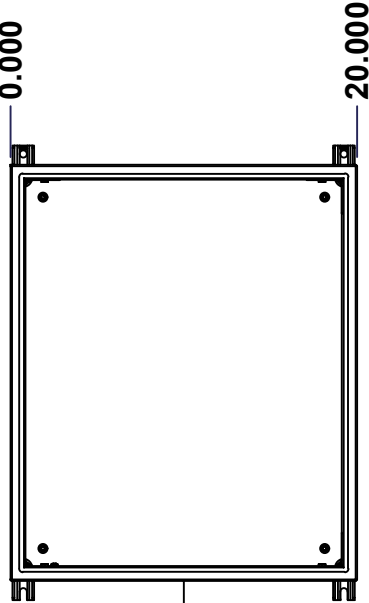
TOP



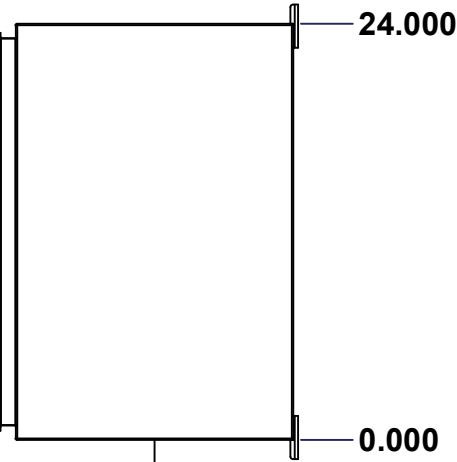
BACK



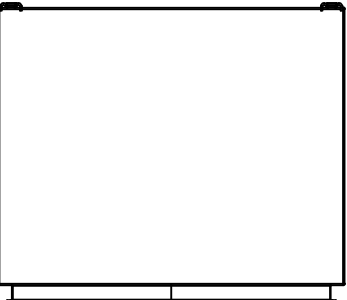
LEFT



FRONT

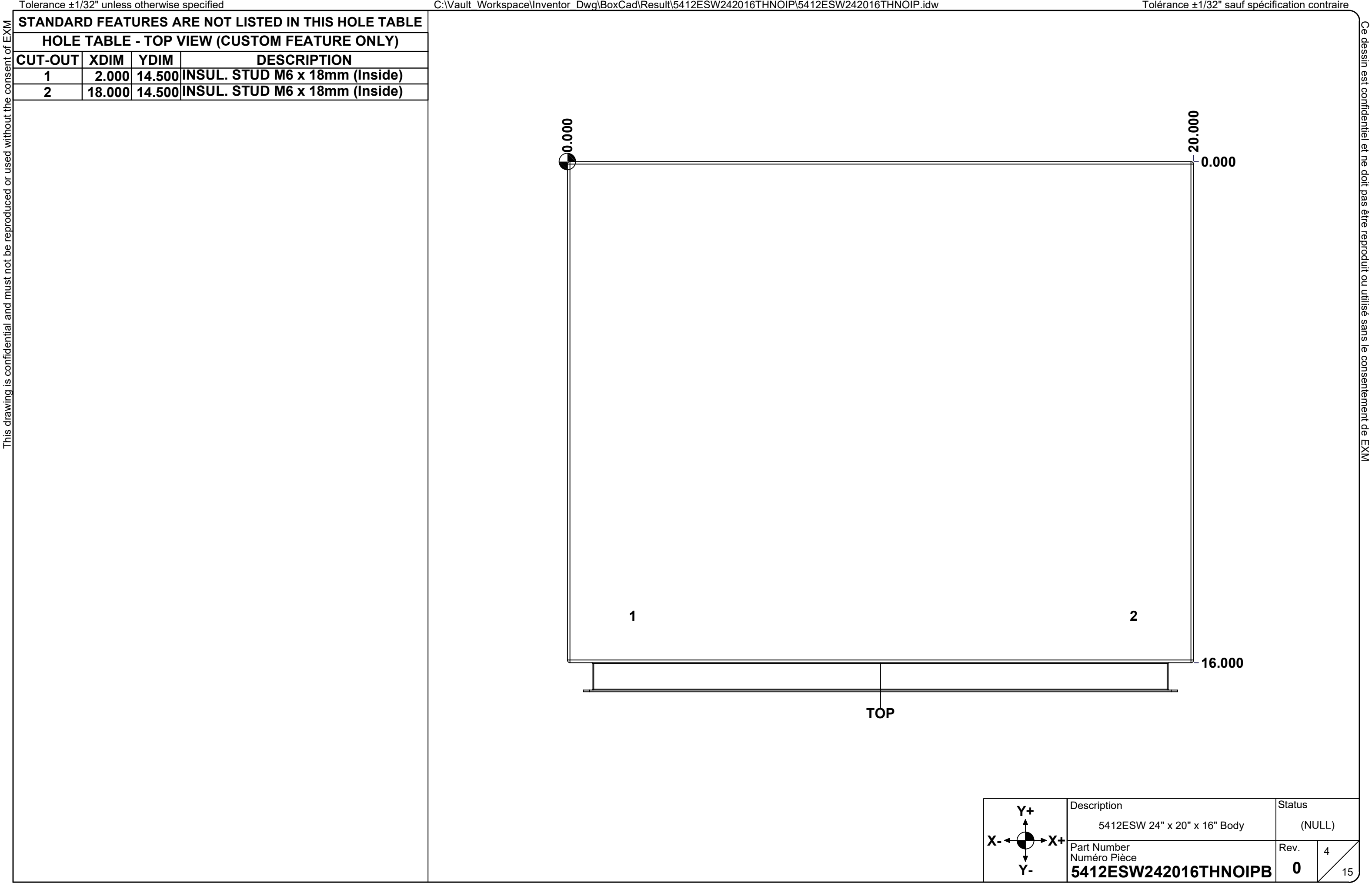


RIGHT



BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW242016THNOIPB



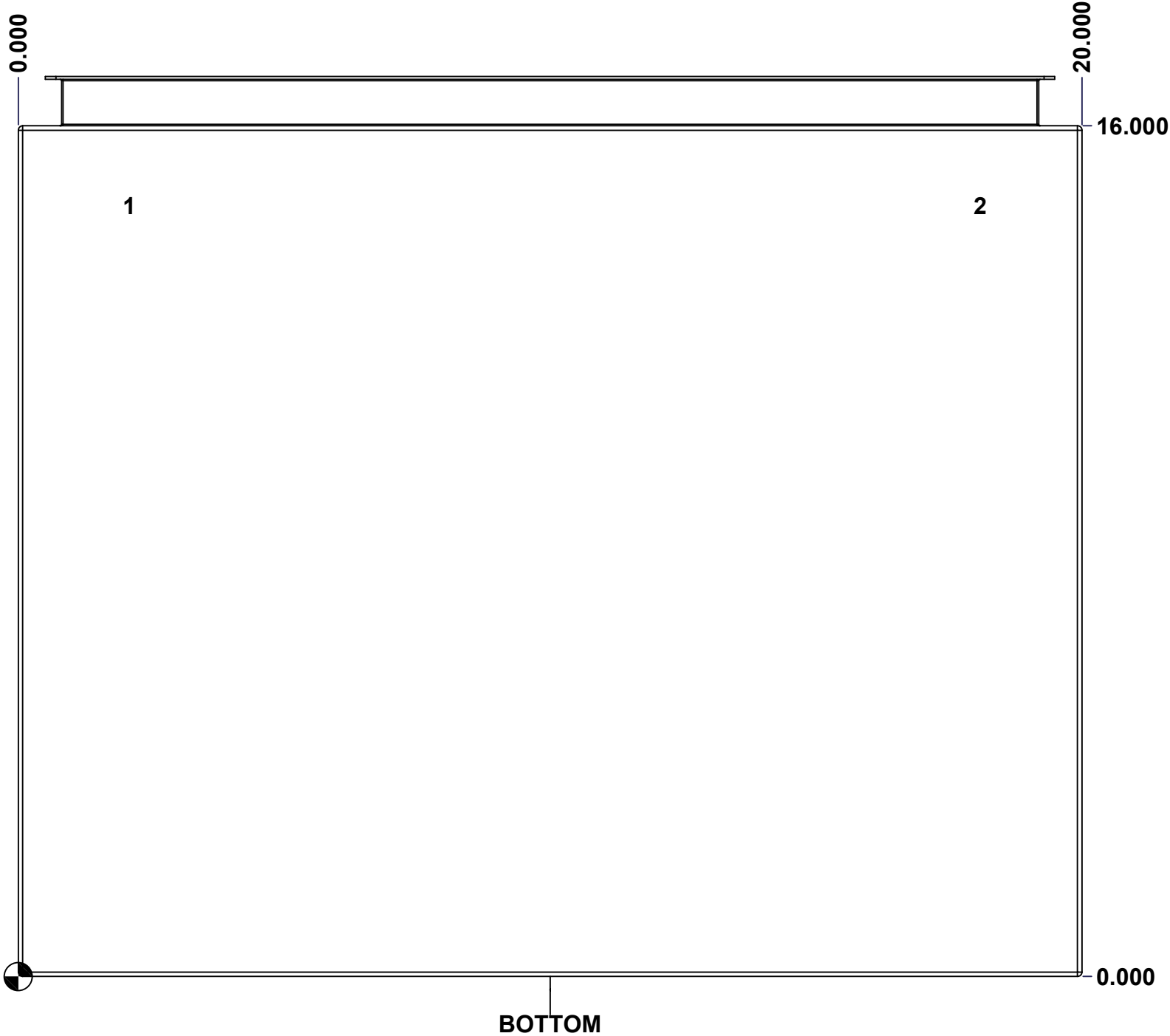
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	18.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status	
	5412ESW 24" x 20" x 16" Body		(NULL)	
	Part Number Numéro Pièce 5412ESW242016THNOIPB		Rev. 0	5 15

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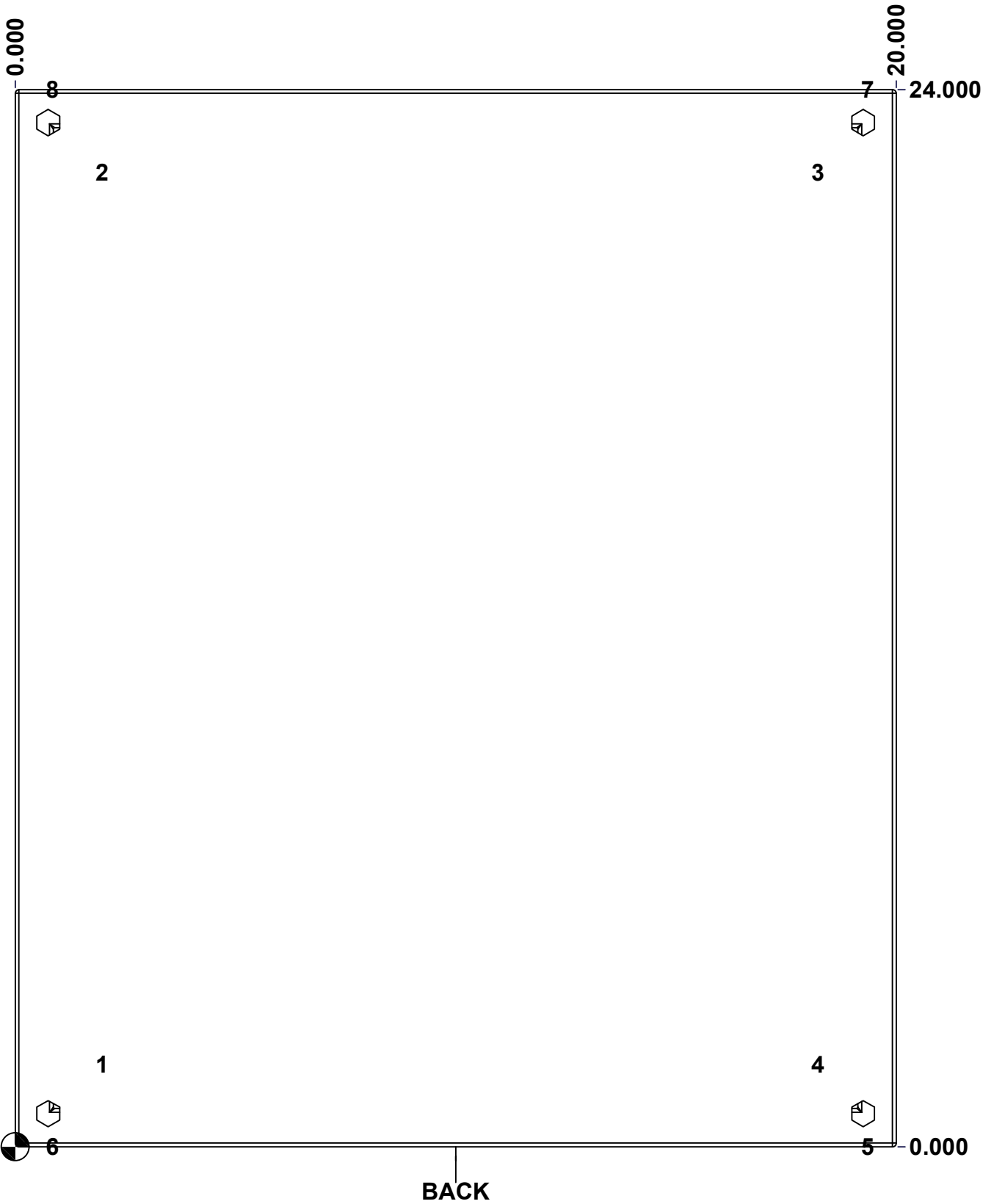
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	19.250	24.000	FOOT 885 ESMF3_CLOSE
8	0.750	24.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 24" x 20" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW242016THNOIPB	0	6 / 15

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Parts List

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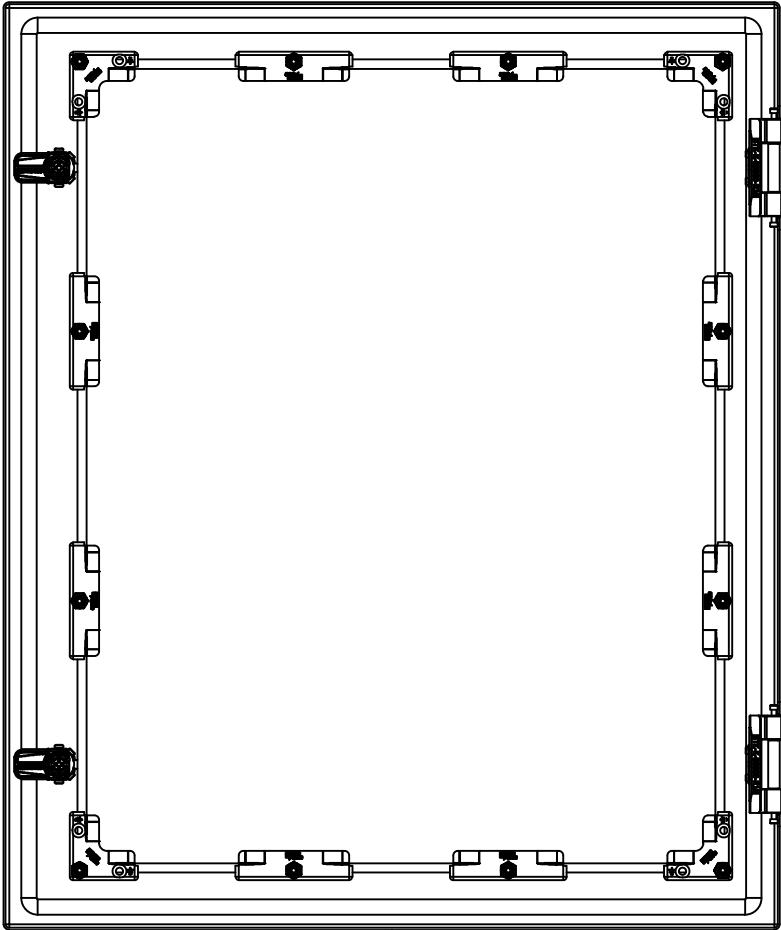
Tolerance ±1/32" unless otherwise specified

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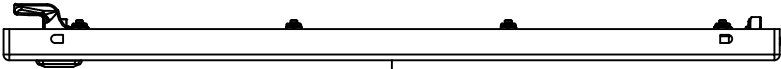
Tolérance ±1/32" sauf spécification contraire



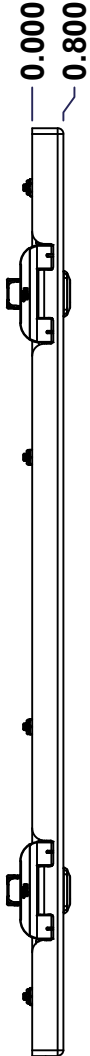
TOP



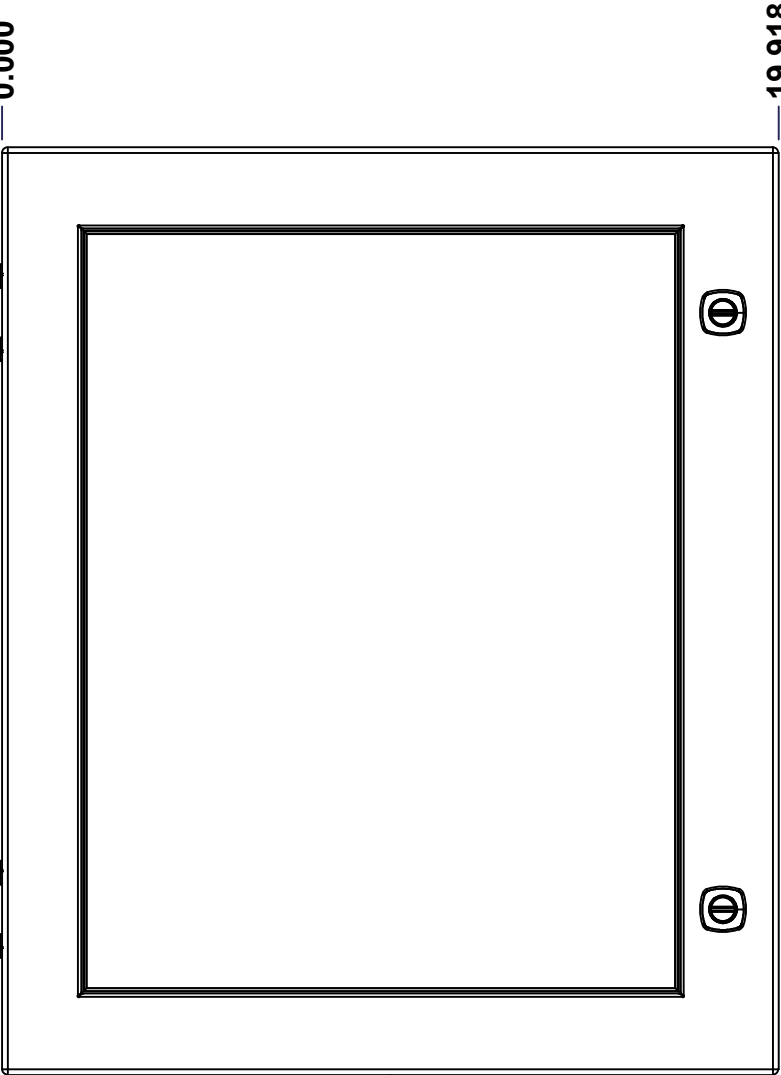
BACK



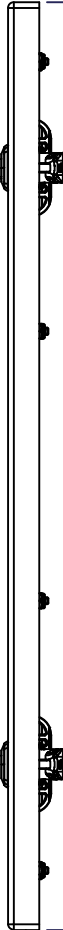
BOTTOM



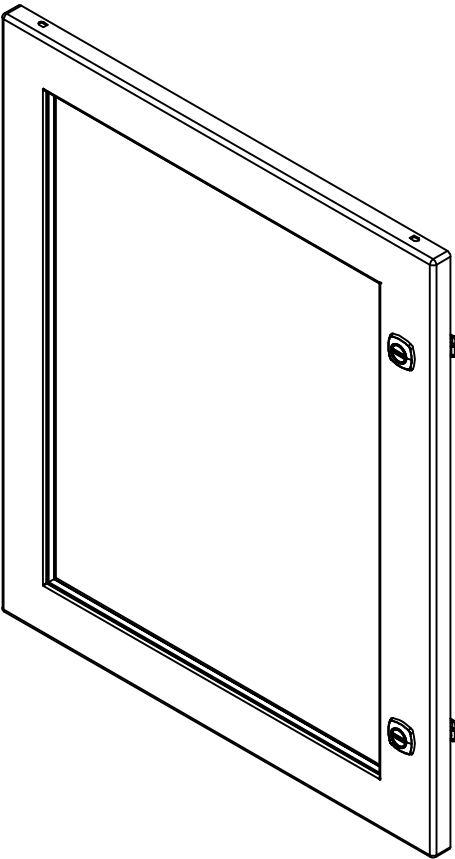
LEFT



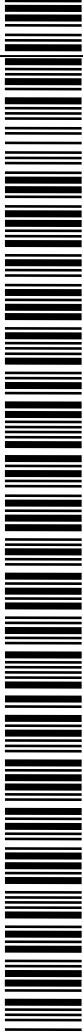
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

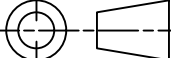


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Flatness
Aplatissement

Max 3.0mm

Projection



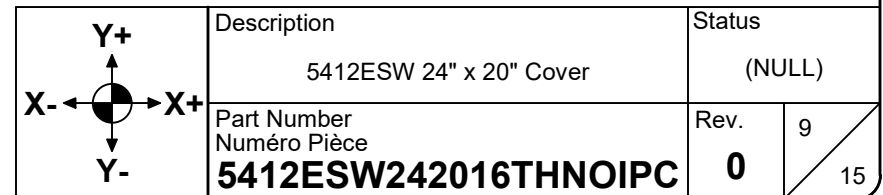
Customer Client		Date	
Drawn By Dessiné Par		Date 20-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESW 24" x 20" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	15

5412ESW242016THNOIPC

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Front view of a mechanical part. The part is a rectangular plate with a central rectangular hole. The outer dimensions are 23.803 units wide and 0.000 units high. The inner dimensions of the hole are 19.918 units wide and 0.000 units high. The thickness of the plate is 0.000 units. The part is labeled with feature numbers 1 through 14. Features 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, and 12 are standard geometric features. Features 13 and 14 are circular features with a cross-hatch pattern, located on the right side of the part.

FRONT



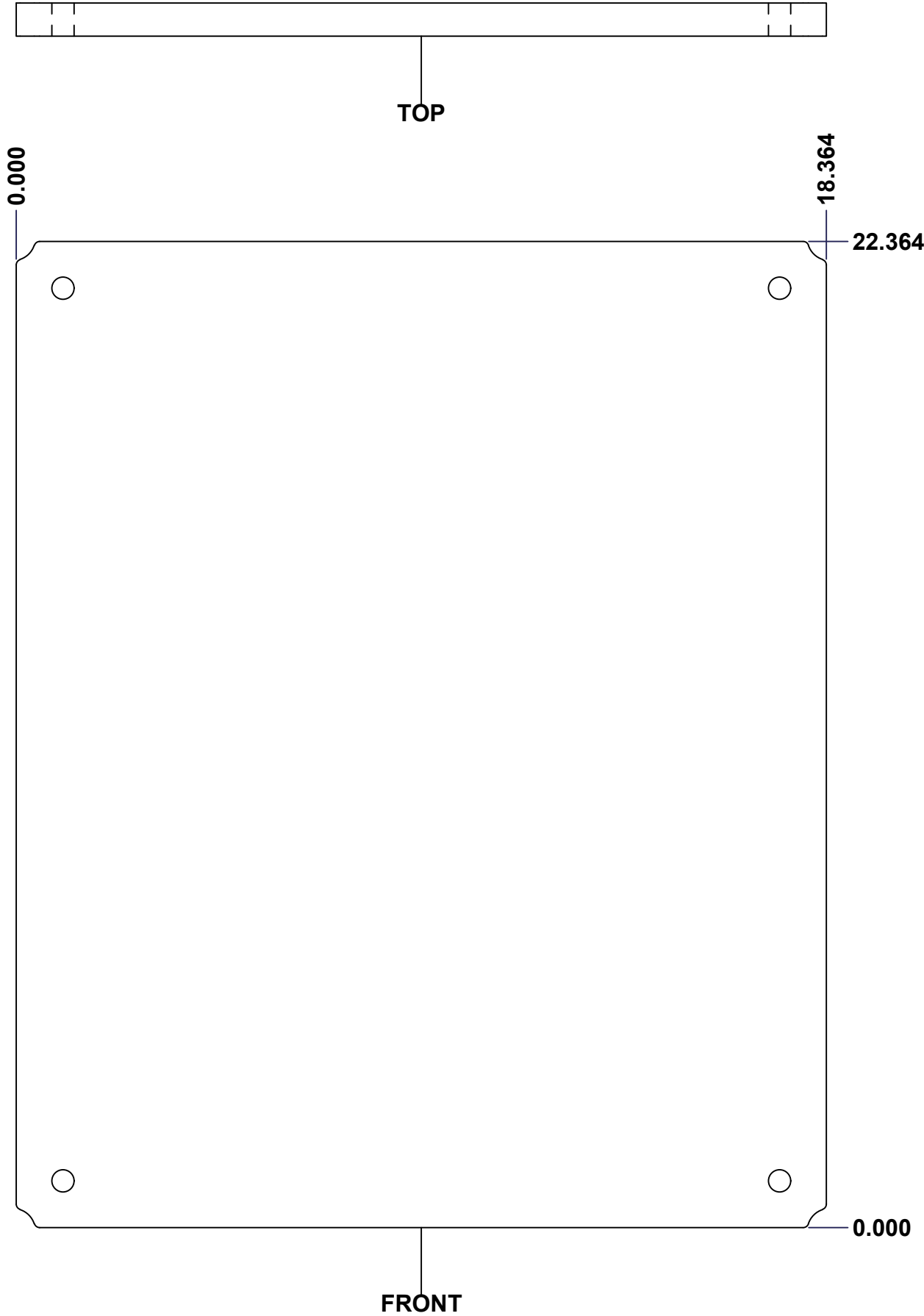
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
12	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW242016THNOIP LXG	0	5412ESW 24" x 20" Lexan Gasket Part
1	5412ESW242016THNOIP LX	0	5412ESW 20.375" x 16.125" Lexan Part
1	5412ESW242016THNOIP G	0	5412ESW 24" x 20" Cover Gasket Part
1	5412ESW242016THNOIP C-P	0	5412ESW 24" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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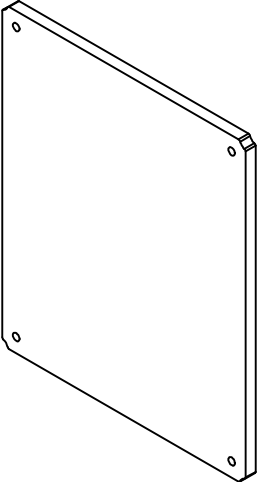
Tolerance ±1/32" unless otherwise specified

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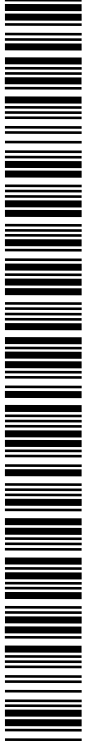
Tolérance ±1/32" sauf spécification contraire

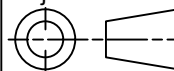


No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description		Detail Rev.	
5412ESW 24" x 20" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESW242016THNOIPI-B		0	15

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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

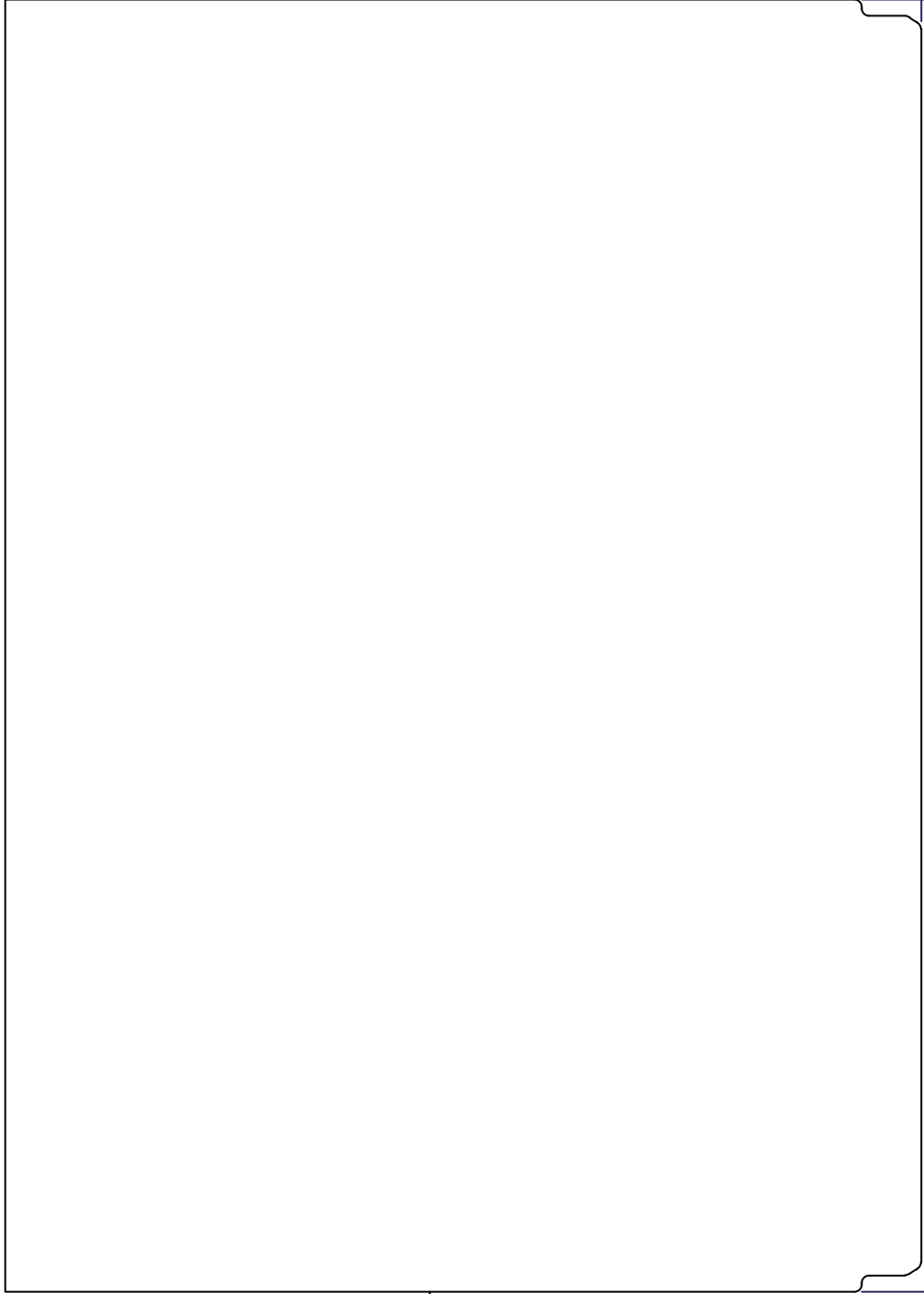


TOP

0.000

15.864

22.364



0.000

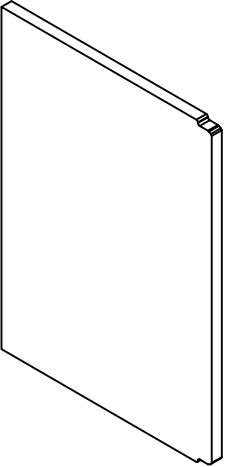
FRONT

0.000

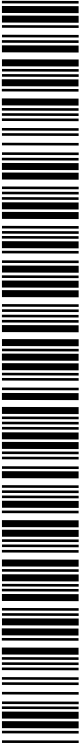
0.750



RIGHT



Isometric View

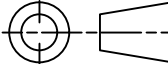


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESW 24" x 20" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

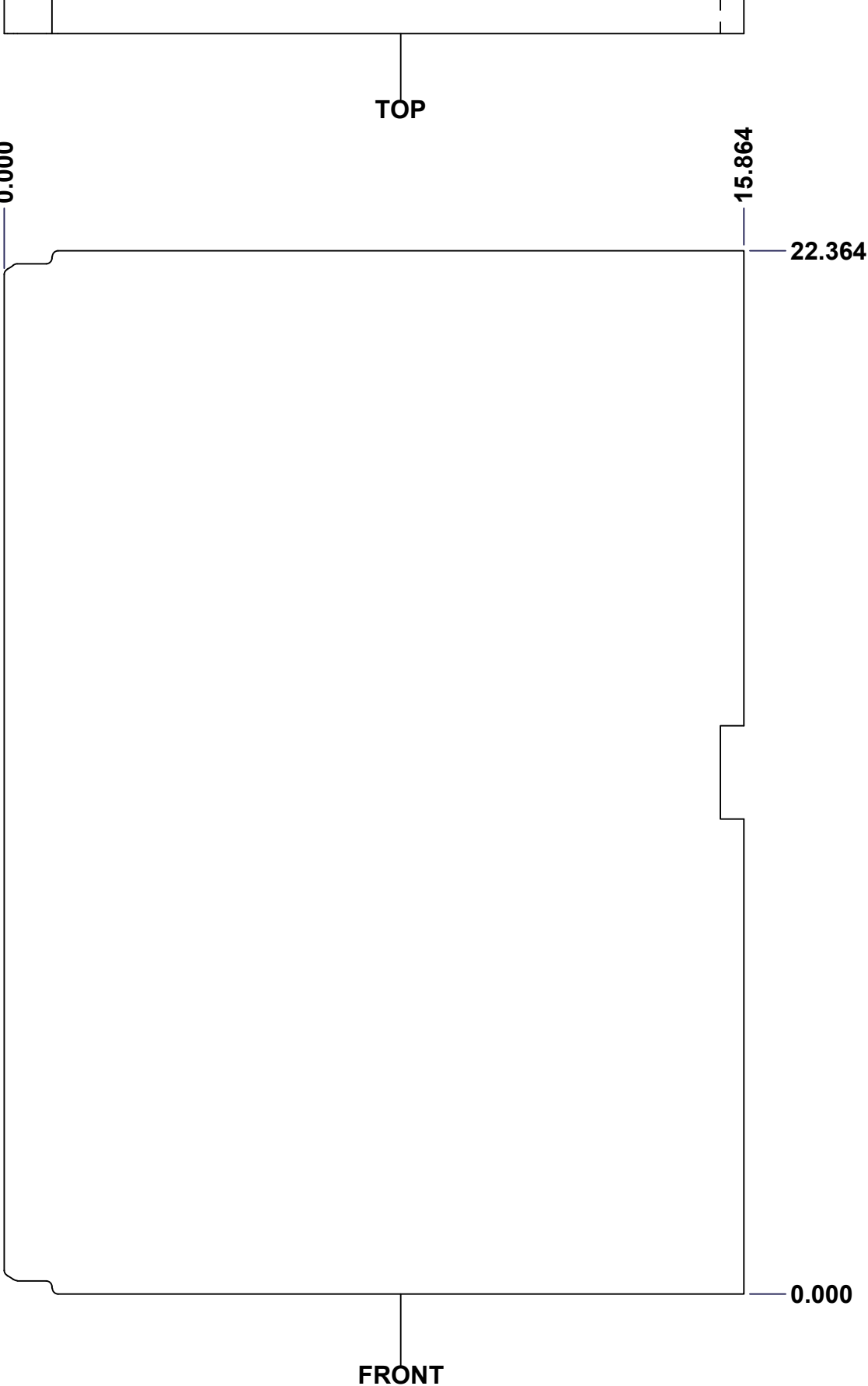
5412ESW242016THNOIP-LS

Rev.

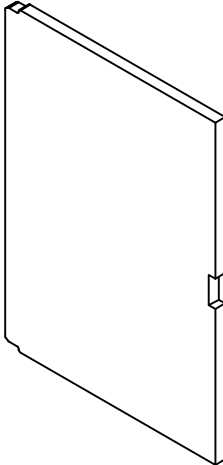
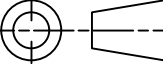
12

15

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SEE BILL OF MATERIAL ON LAST PAGE 5412ESW242016THNOIPI-RS 0

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESW 24" x 20" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
412ESW242016THNOIPI-RS			015

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Isometric View



Max 3.0mm

Material	
Matière	Polyisocyanurate

Couleur	Aluminum	Finis	N/A
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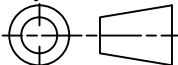
5412ESW 24" x 20" Top and Bottom Insulation	
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5412ESW242016THNOIPI-TP	0	15
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Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client			Date		
Drawn By Dessiné Par			BoxCad: Patrick Deschenes Date 23-Jan-07		
Material Matière Polyisocyanurate					
Color Couleur		Aluminum		Finish Fin N/A	
Description 5412ESW 24" x 20" Top and Bottom Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESW242016THNOIPI-BT				0	
				15	
				15	

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW242016THNOIPI-BT 0