

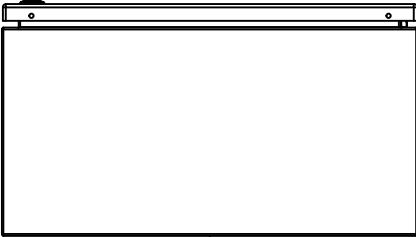
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Tolerance ±1/32" unless otherwise specified

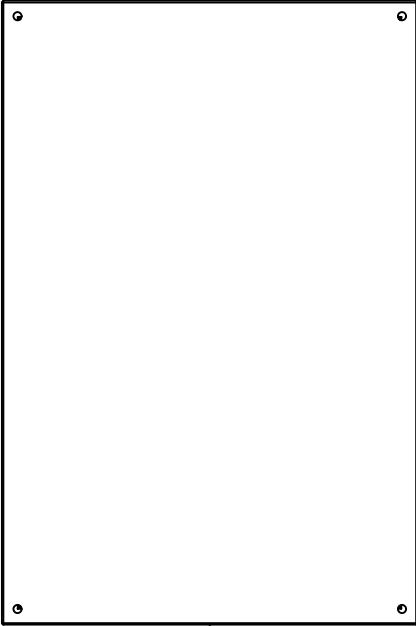
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Tolérance ±1/32" sauf spécification contraire

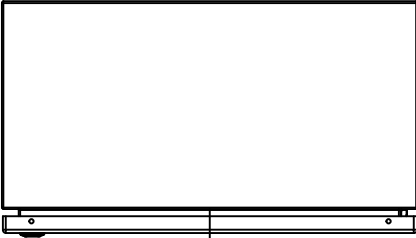
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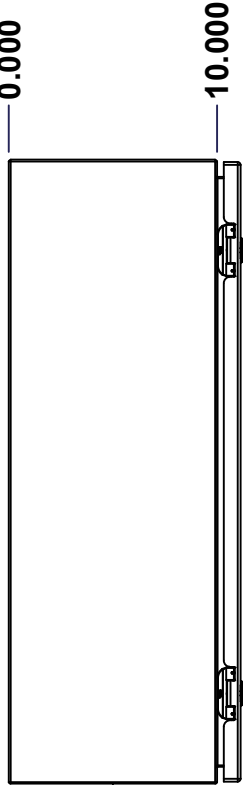
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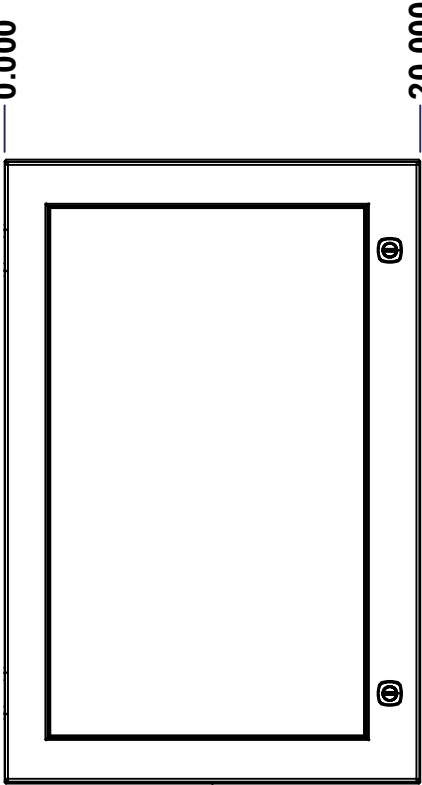
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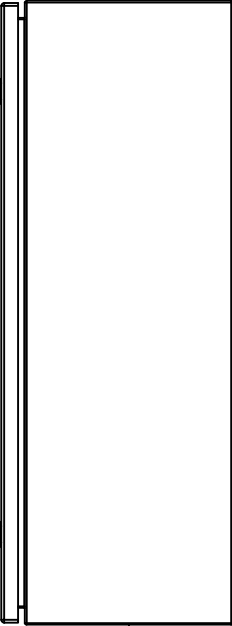
BOTTOM



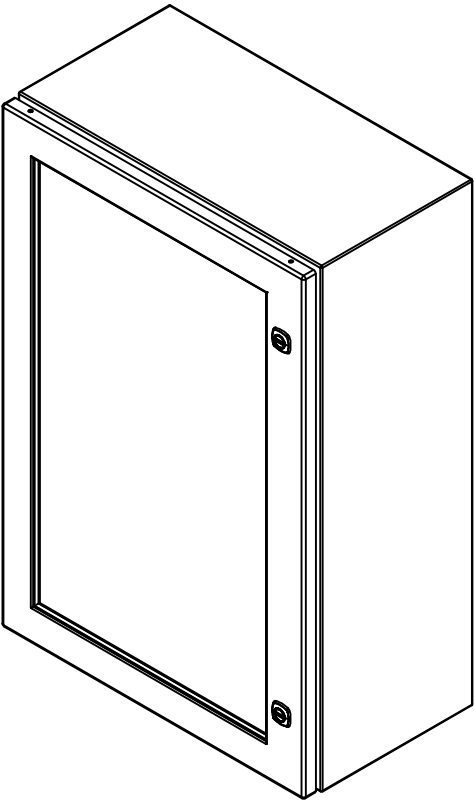
LEFT



FRONT



RIGHT



Isometric View

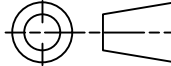


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Sep-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 30" x 20" x 10" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESW302010

Rev.

1

0

9

SEE BILL OF MATERIAL ON LAST PAGE

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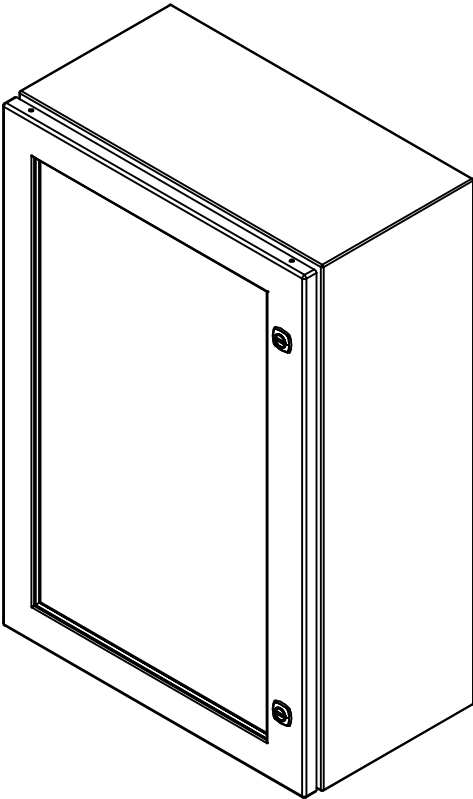
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Tolérance $\pm 1/32"$ sauf spécification contraire

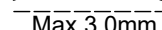
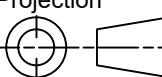
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 04-Sep-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Finish Fini	Smooth
Description 5412ESW 30" x 20" x 10" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESW302010		Rev. 0	2 9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

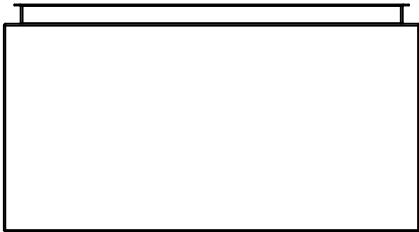
1	881 SP3020G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW302010C	0	5412ESW 30" x 20" Cover
1	5412ESW302010B	0	5412ESW 30" x 20" x 10" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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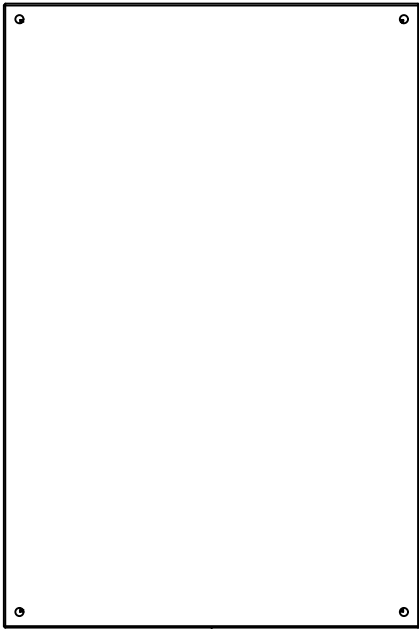
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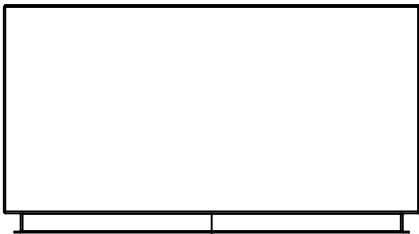
Tolérance ±1/32" sauf spécification contraire



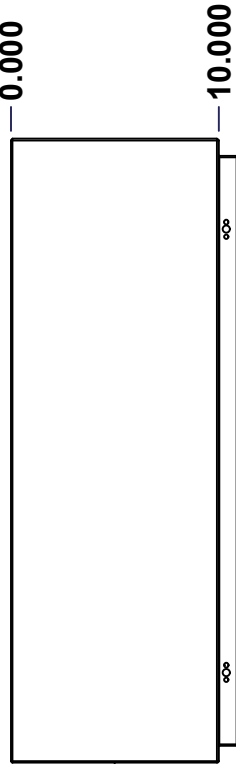
TOP



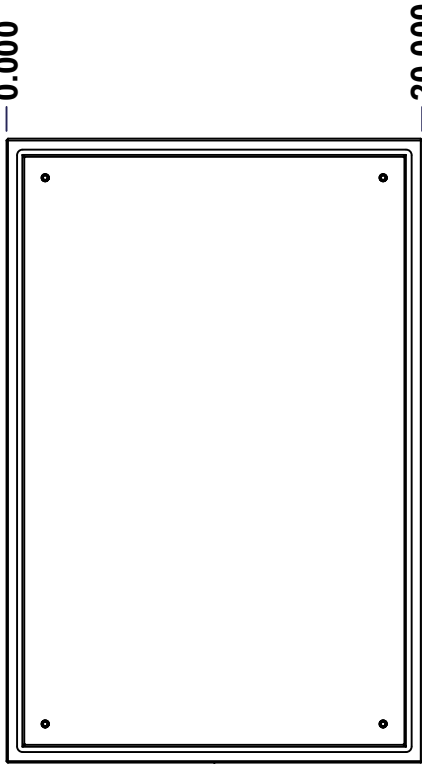
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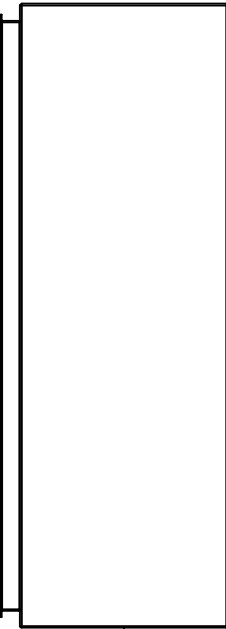
BOTTOM



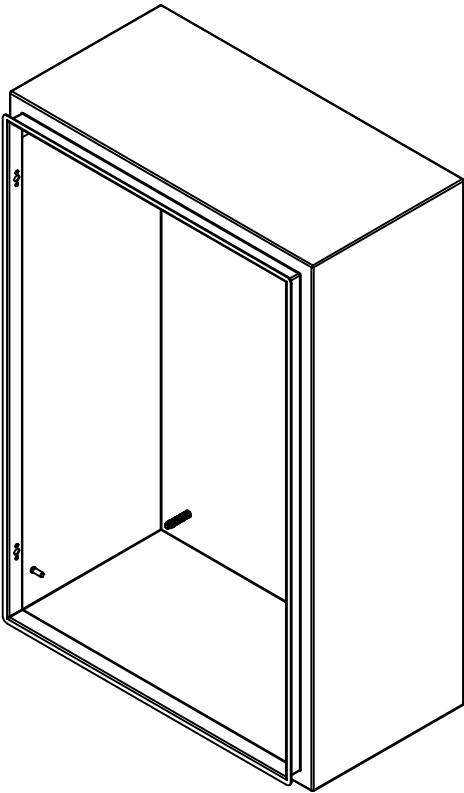
LEFT



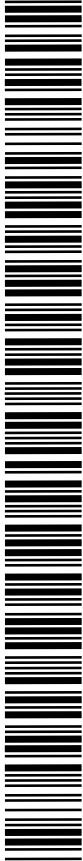
FRONT



RIGHT



Isometric View



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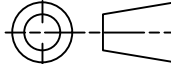


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Sep-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 30" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW302010B

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

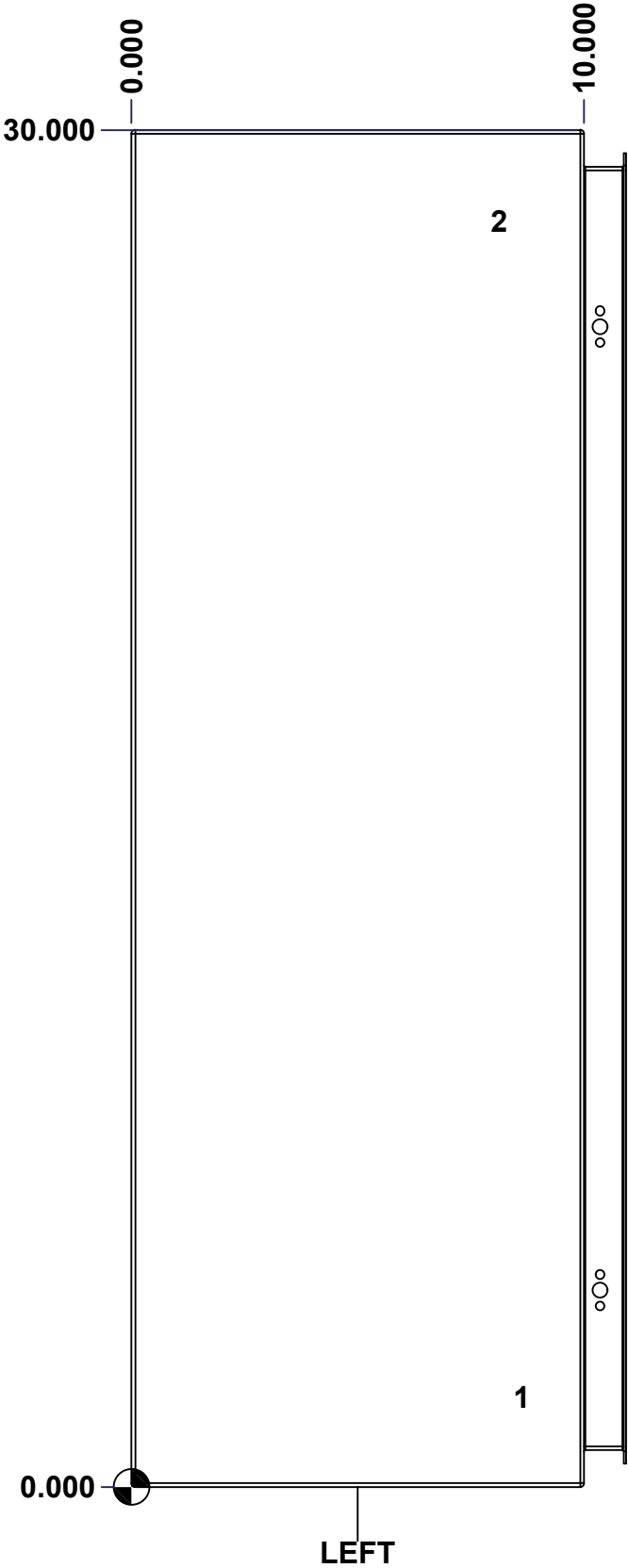
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)
2	8.000	28.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESW 30" x 20" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW302010B	0	4/9

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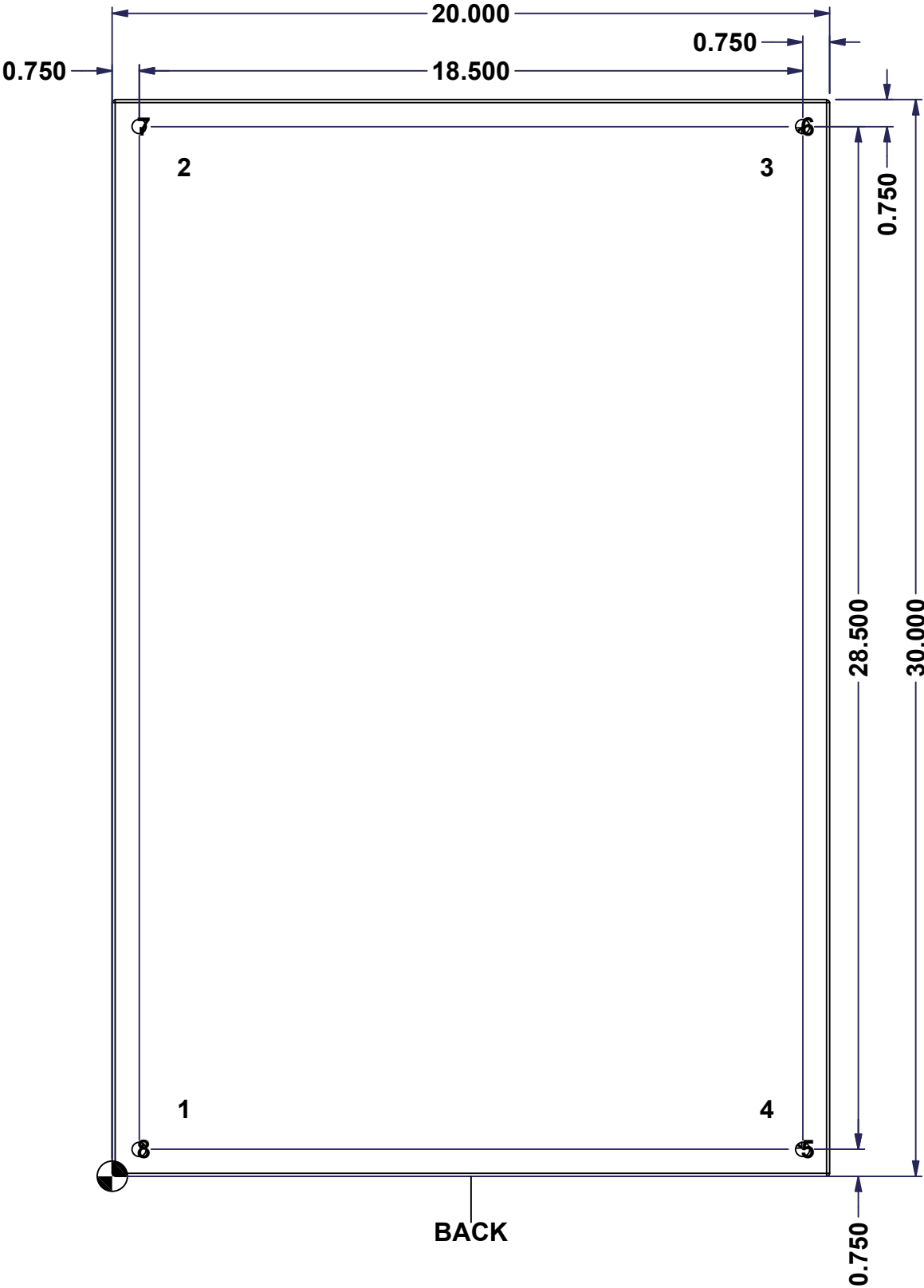
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Tolerance ±1/32" unless otherwise specified

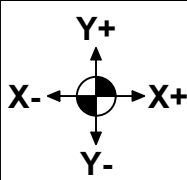
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	18.125	28.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK



Description	
5412ESW 30" x 20" x 10" Body	
Part Number Numéro Pièce	
5412ESW302010B	

Status	
(NULL)	
Rev.	5
0	9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Sep-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 30" x 20" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW302010B

Rev.

6

9

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16005

0

Stud M8 x 35mm Steel

1

5412ESW302010B-P

0

5412ESW 30" x 20" x 10" Body Part

Qty

Part Number

Rev

Description

Parts List

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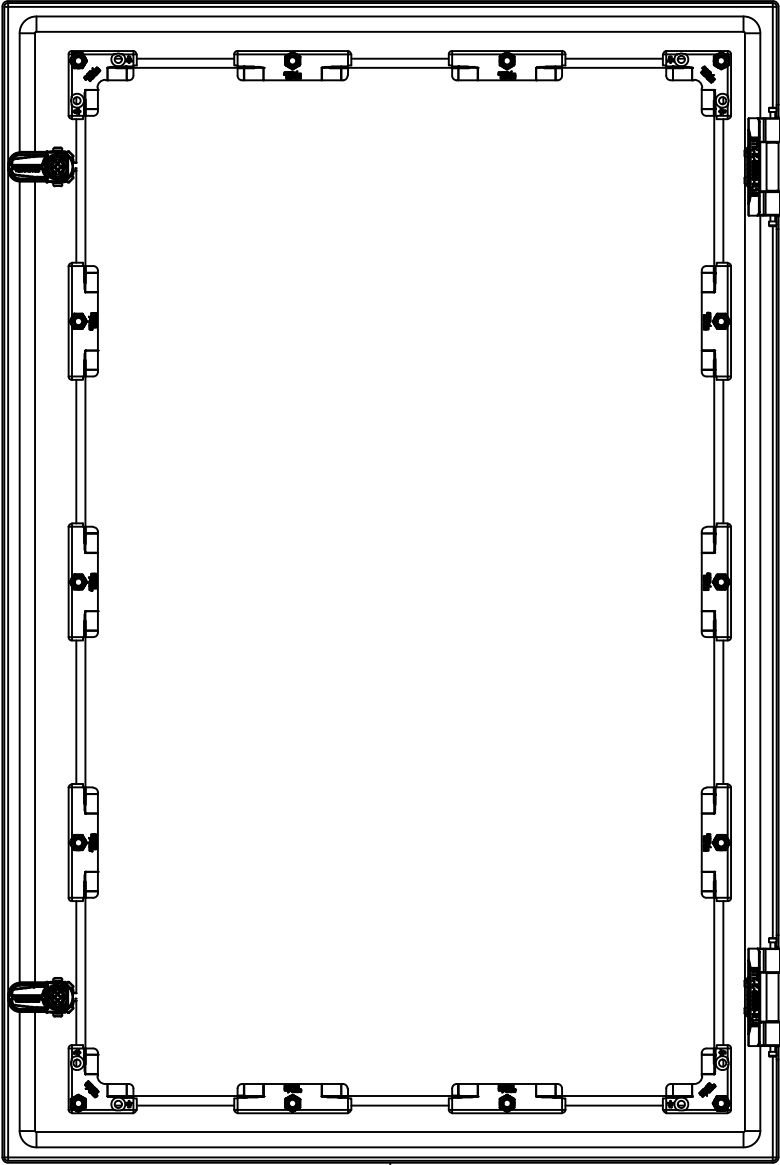
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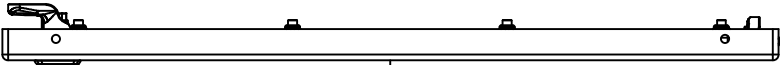
Tolérance ±1/32" sauf spécification contraire



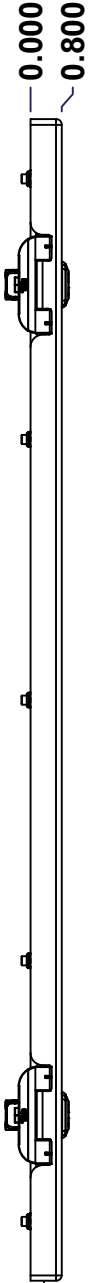
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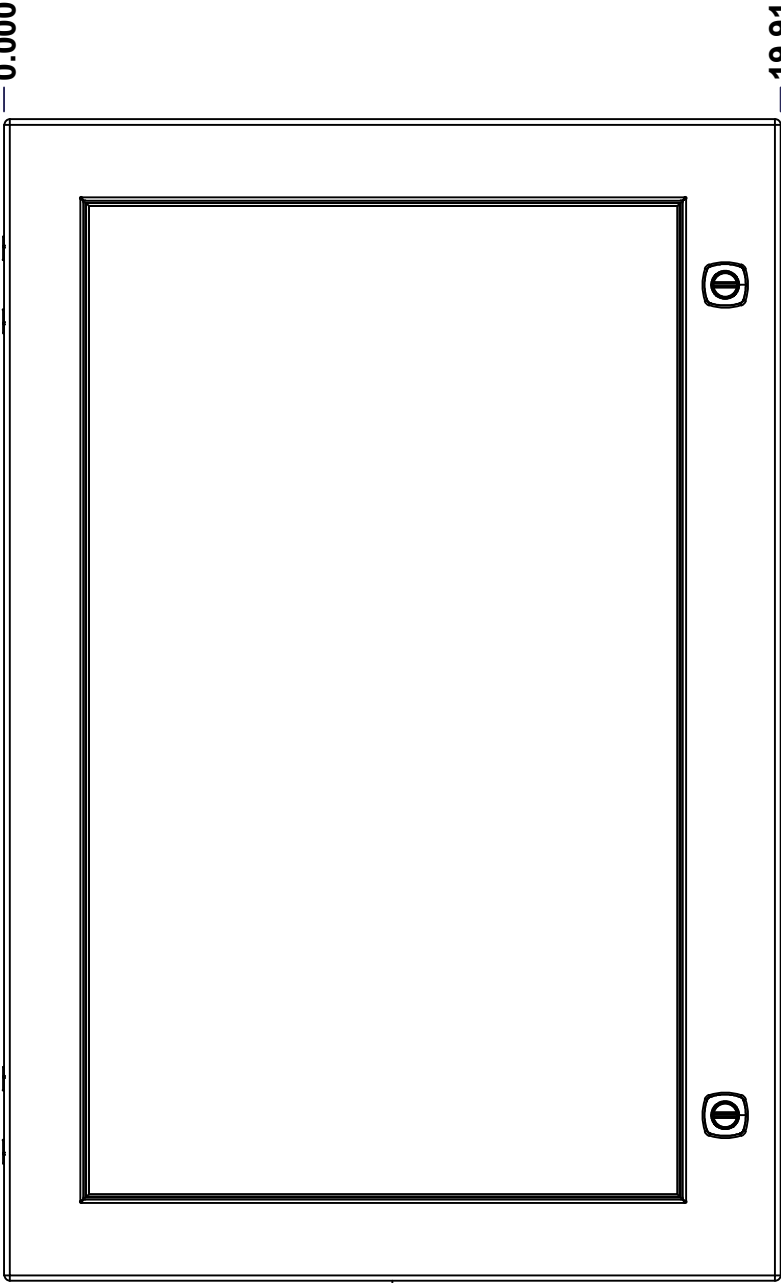
BACK



BOTTOM



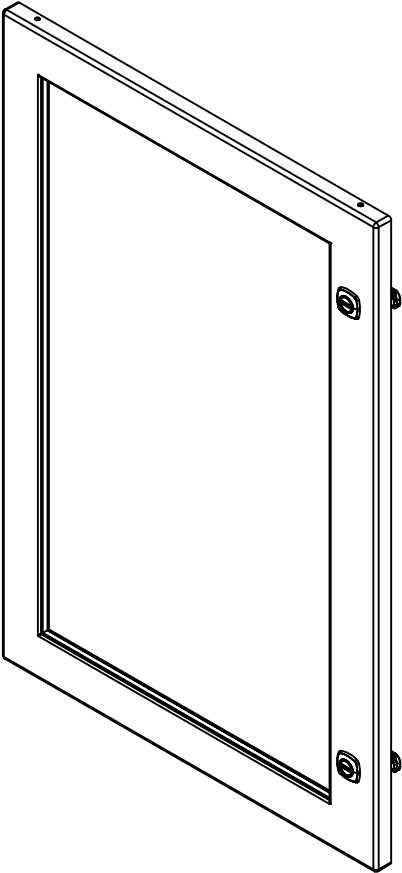
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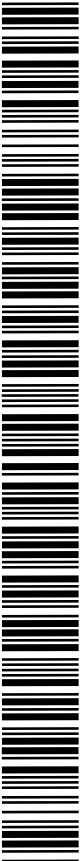
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 04-Sep-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESW 30" x 20" Cover			
Part Number Numéro Pièce		Rev.	7
5412ESW302010C		0	9

SEE BILL OF MATERIAL ON LAST PAGE

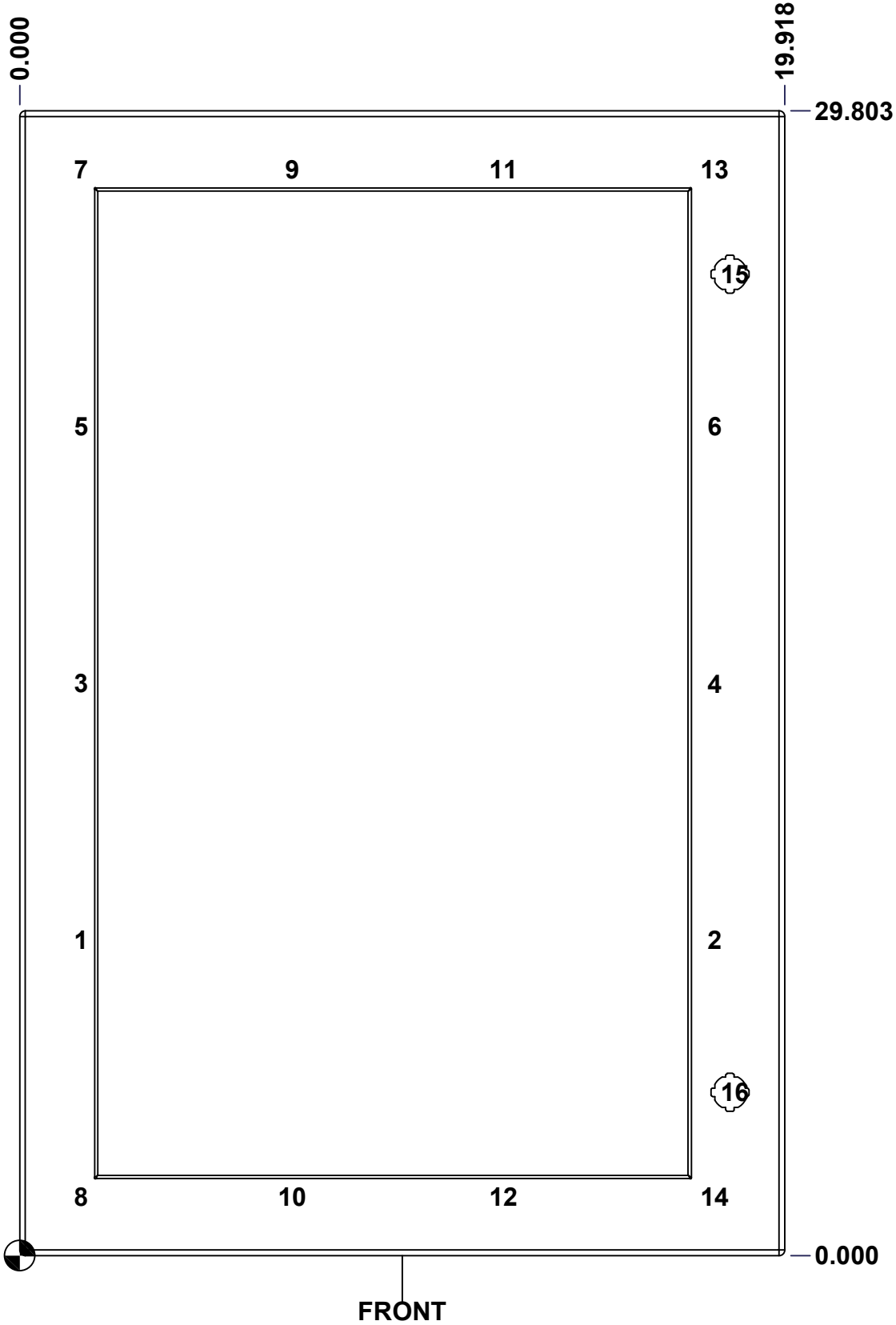
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW302010\5412ESW302010.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.214	STUD M6 x 25mm (Inside)
2	17.968	8.214	STUD M6 x 25mm (Inside)
3	1.469	14.902	STUD M6 x 25mm (Inside)
4	17.968	14.902	STUD M6 x 25mm (Inside)
5	1.469	21.589	STUD M6 x 25mm (Inside)
6	17.968	21.589	STUD M6 x 25mm (Inside)
7	1.469	28.276	STUD M6 x 25mm (Inside)
8	1.469	1.527	STUD M6 x 25mm (Inside)
9	6.969	28.276	STUD M6 x 25mm (Inside)
10	6.969	1.527	STUD M6 x 25mm (Inside)
11	12.468	28.276	STUD M6 x 25mm (Inside)
12	12.468	1.527	STUD M6 x 25mm (Inside)
13	17.968	28.276	STUD M6 x 25mm (Inside)
14	17.968	1.527	STUD M6 x 25mm (Inside)
-----	-----	-----	-----
15	18.494	25.553	LOCK 880 SCQ4-SL @ 0.0°
16	18.494	4.250	LOCK 880 SCQ4-SL @ 0.0°



	Description	Status	
	5412ESW 30" x 20" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESW302010C	Rev. 0	8 9

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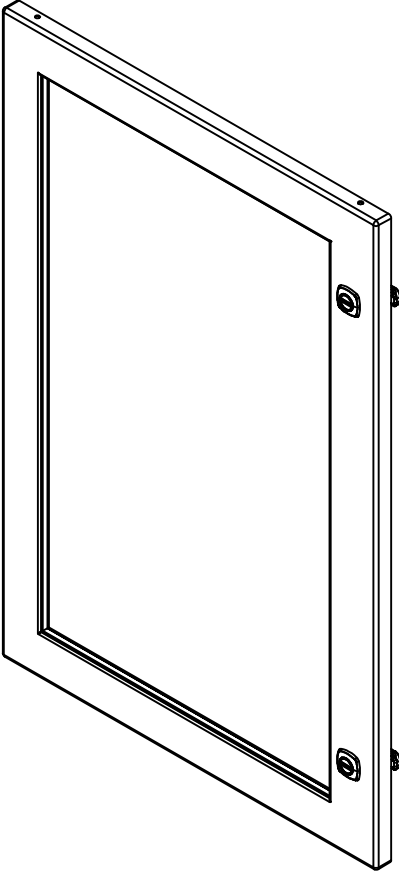
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Tolerance ±1/32" unless otherwise specified

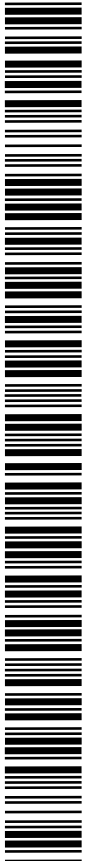
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

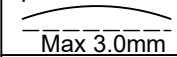
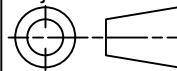


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Sep-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 30" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESW302010C

Rev.

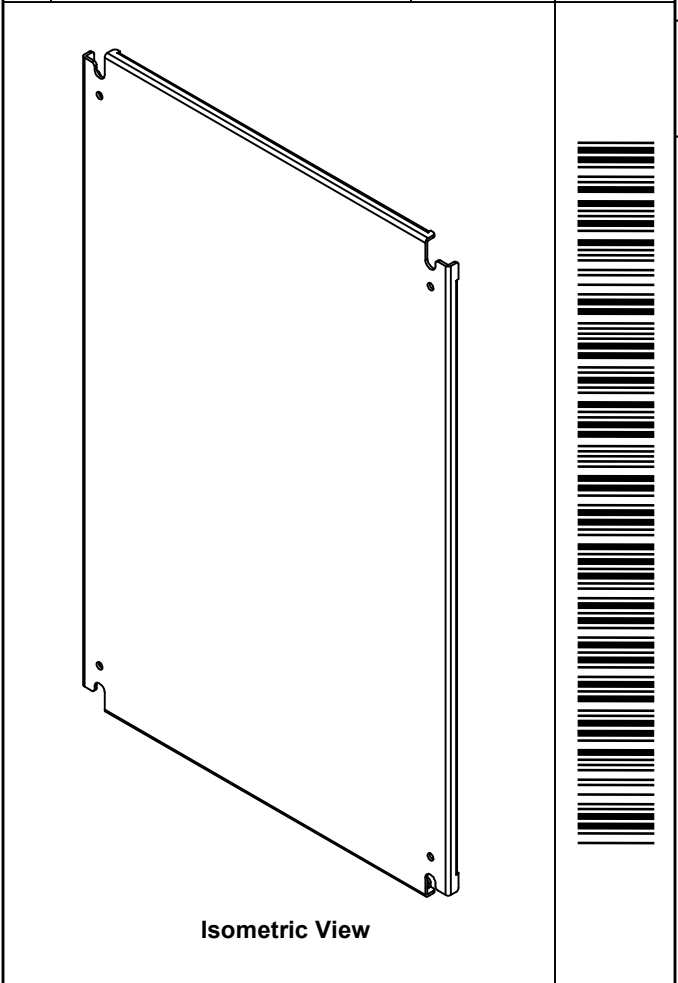
9

9

2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
14	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW302010LXG	0	5412ESW 30" x 20" Lexan Gasket Part
1	5412ESW302010LX	0	5412ESW 26.375" x 16.125" Lexan Part
1	5412ESW302010G	0	5412ESW 30" x 20" Cover Gasket Part
1	5412ESW302010C-P	0	5412ESW 30" x 20" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
10	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
QTY	Part Number	Rev	Description
Parts List			

Parts List

No.	Revisions	Date	By/Par



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