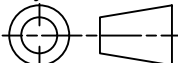


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	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
			Projection 	
Customer Client			Date	
Drawn By Dessiné Par			Date 14-Mar-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)				
Color Couleur		Asa-61 Grey		Finish Fini Smooth
Description			Detail Rev.	
5412ESW 30" x 24" x 24" Assembly				
Part Number Numéro Pièce 5412ESW302424NOIP			Rev.	1 9

SEE BILL OF MATERIAL ON LAST PAGE

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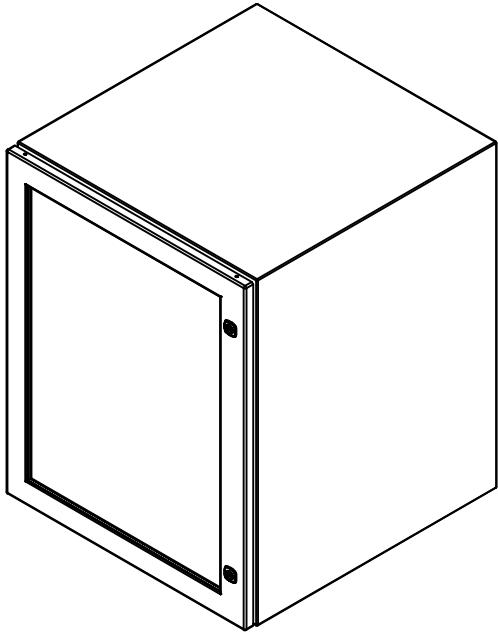
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

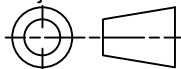


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth

Description		Detail Rev.	
5412ESW 30" x 24" x 24" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESW302424NOIP		0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW302424NOIPC	0	5412ESW 30" x 24" Cover
1	5412ESW302424NOIPB	0	5412ESW 30" x 24" x 24" Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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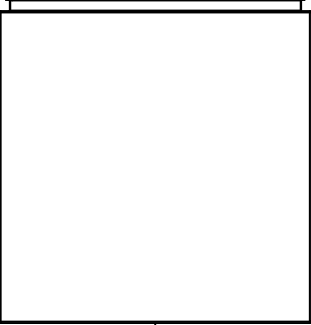
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

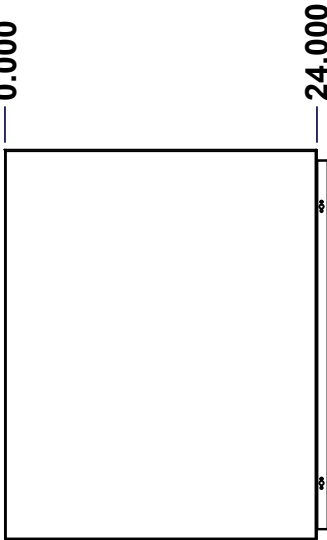
No.	Revisions	Date	By/Par



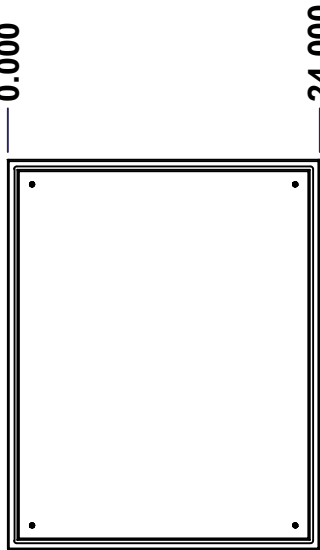
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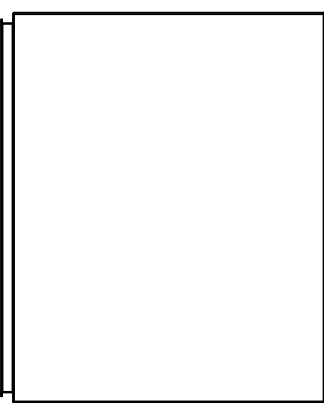
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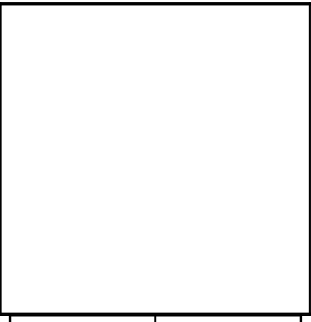
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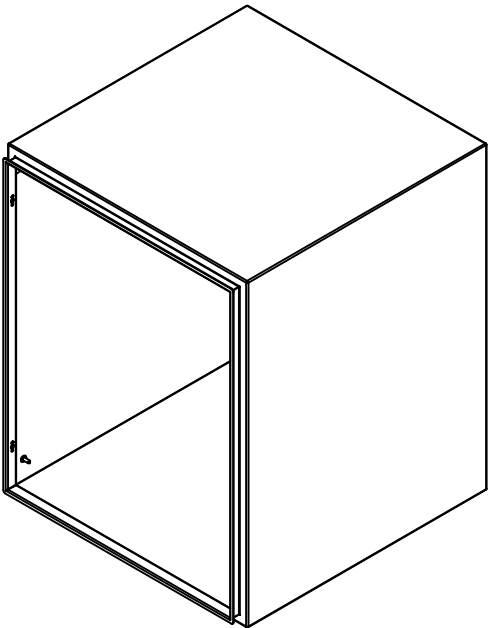
FRONT



RIGHT



BOTTOM



Isometric View



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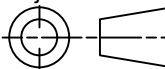


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 30" x 24" x 24" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 9

SEE BILL OF MATERIAL ON LAST PAGE

5412ESW302424NOIPB

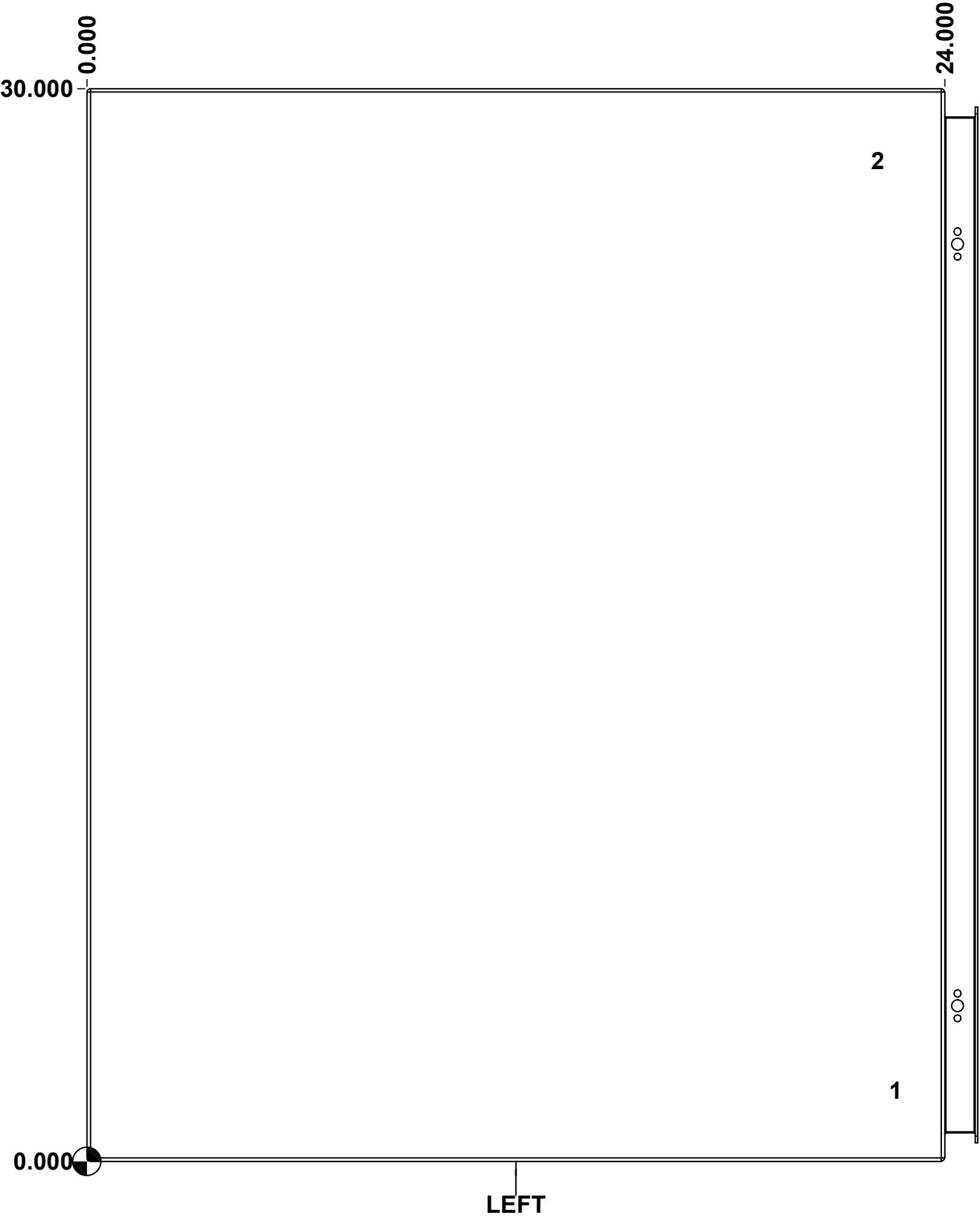
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.500	2.000	GND STUD M6 x 16mm (Inside)
2	22.000	28.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESW 30" x 24" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW302424NOIPB	0	4/9

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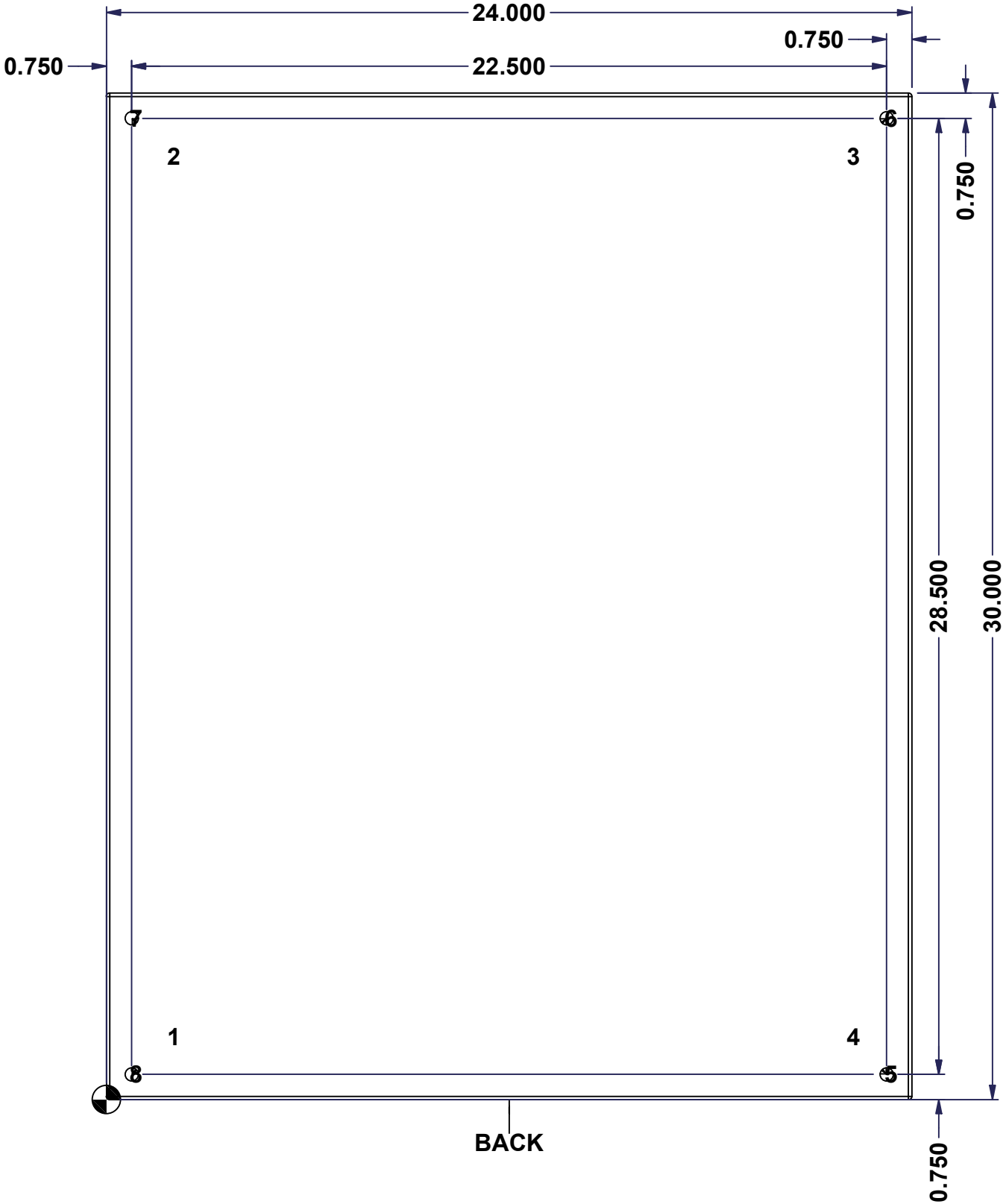
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



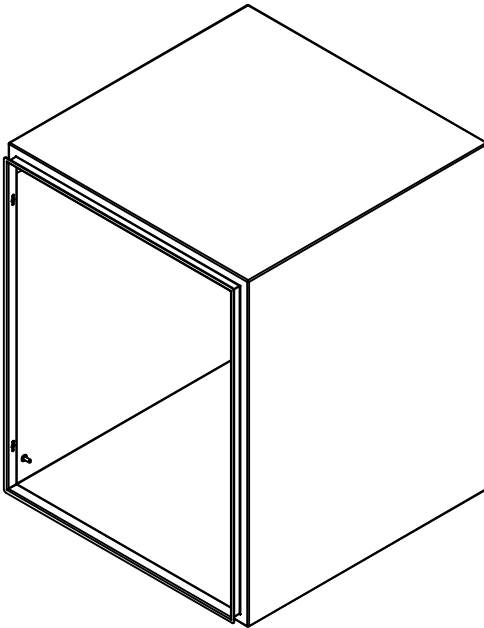
BACK

	Description	Status	
	5412ESW 30" x 24" x 24" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
5412ESW302424NOIPB			

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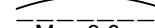
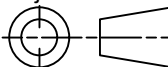
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description 5412ESW 30" x 24" x 24" Body		Detail Rev.
Part Number Numéro Pièce 5412ESW302424NOIPB		Rev. 6 0 9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW302424NOIPB-P	0	5412ESW 30" x 24" x 24" Body Part
Qty	Part Number	Rev	Description
Parts List			

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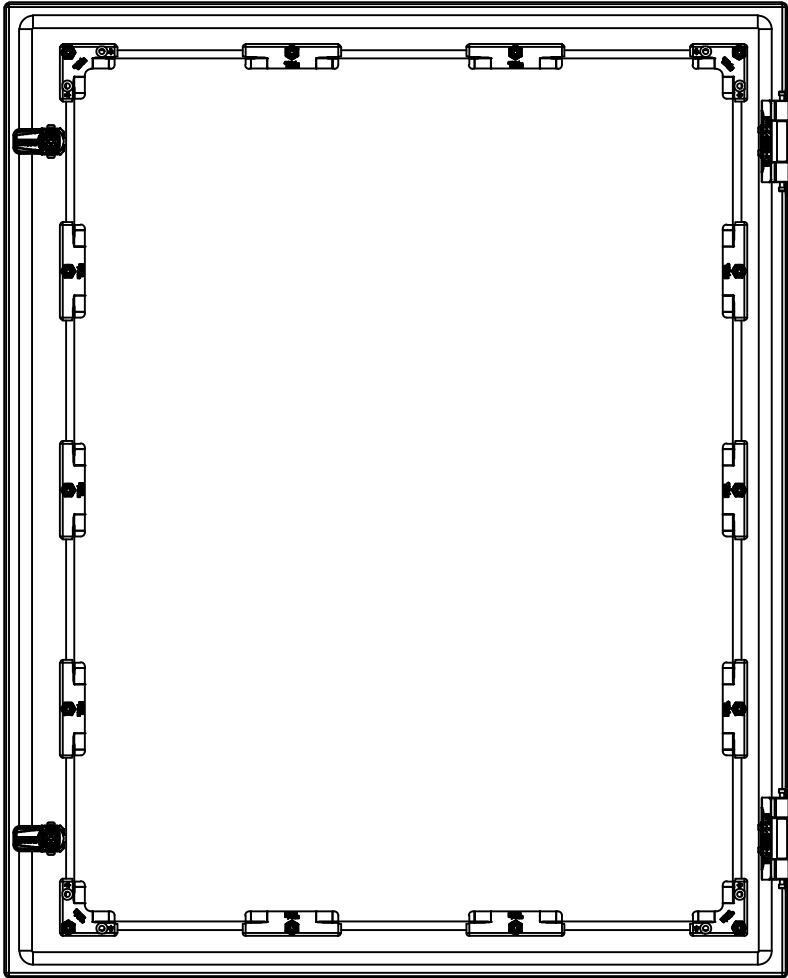
Tolerance ±1/32" unless otherwise specified

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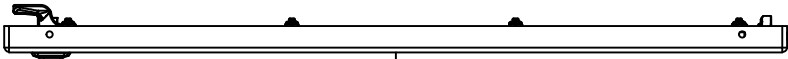
Tolérance ±1/32" sauf spécification contraire



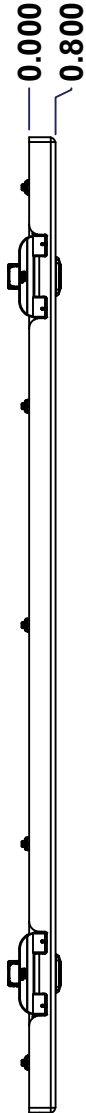
TOP



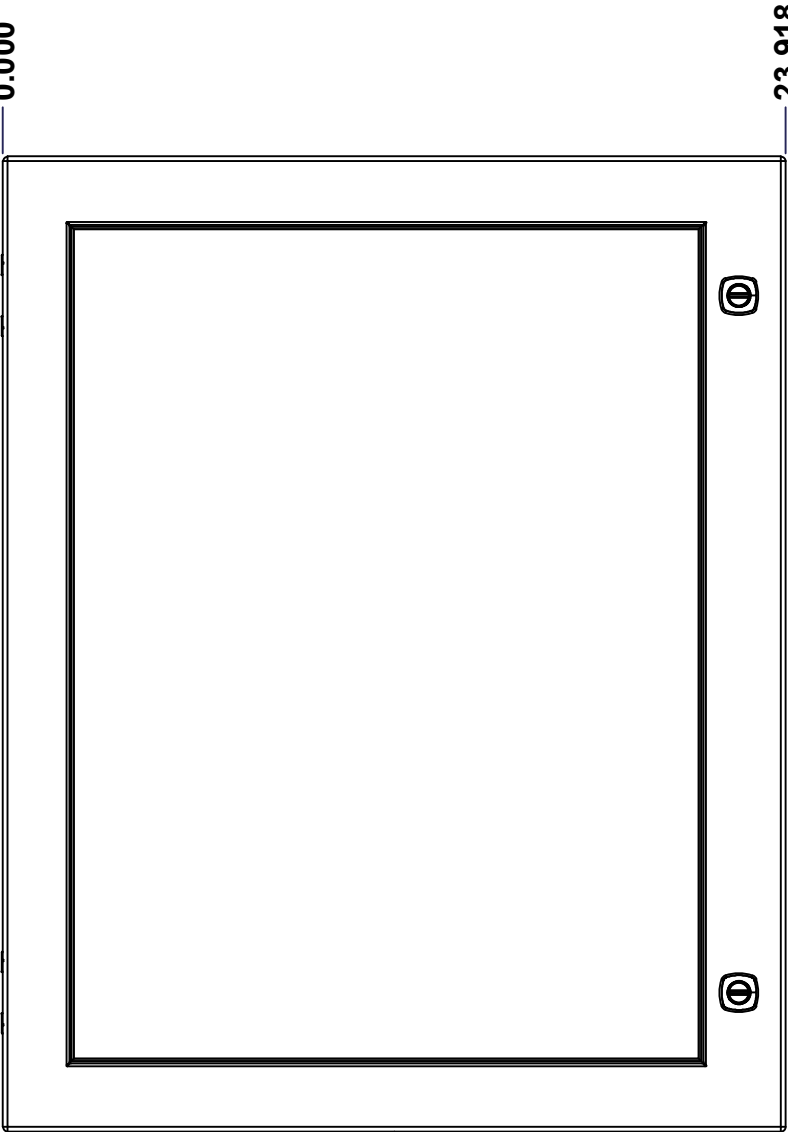
BACK



BOTTOM



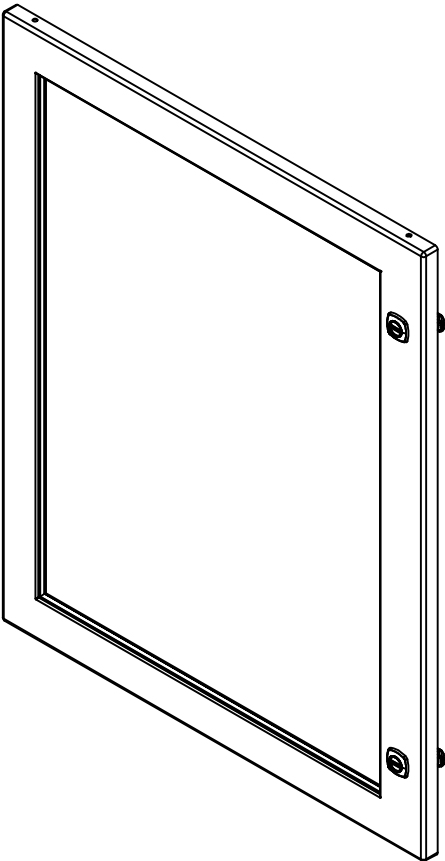
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Drawn By Dessiné Par		Date	
Material Matière		Date 14-Mar-23	
Color Couleur		Detail Rev.	
Description		Rev.	
Part Number Numéro Pièce		7	
SEE BILL OF MATERIAL ON LAST PAGE		9	

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BoxCad: BoxCad

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Asa-61 Grey

Smooth

5412ESW 30" x 24" Cover

5412ESW302424NOIPC

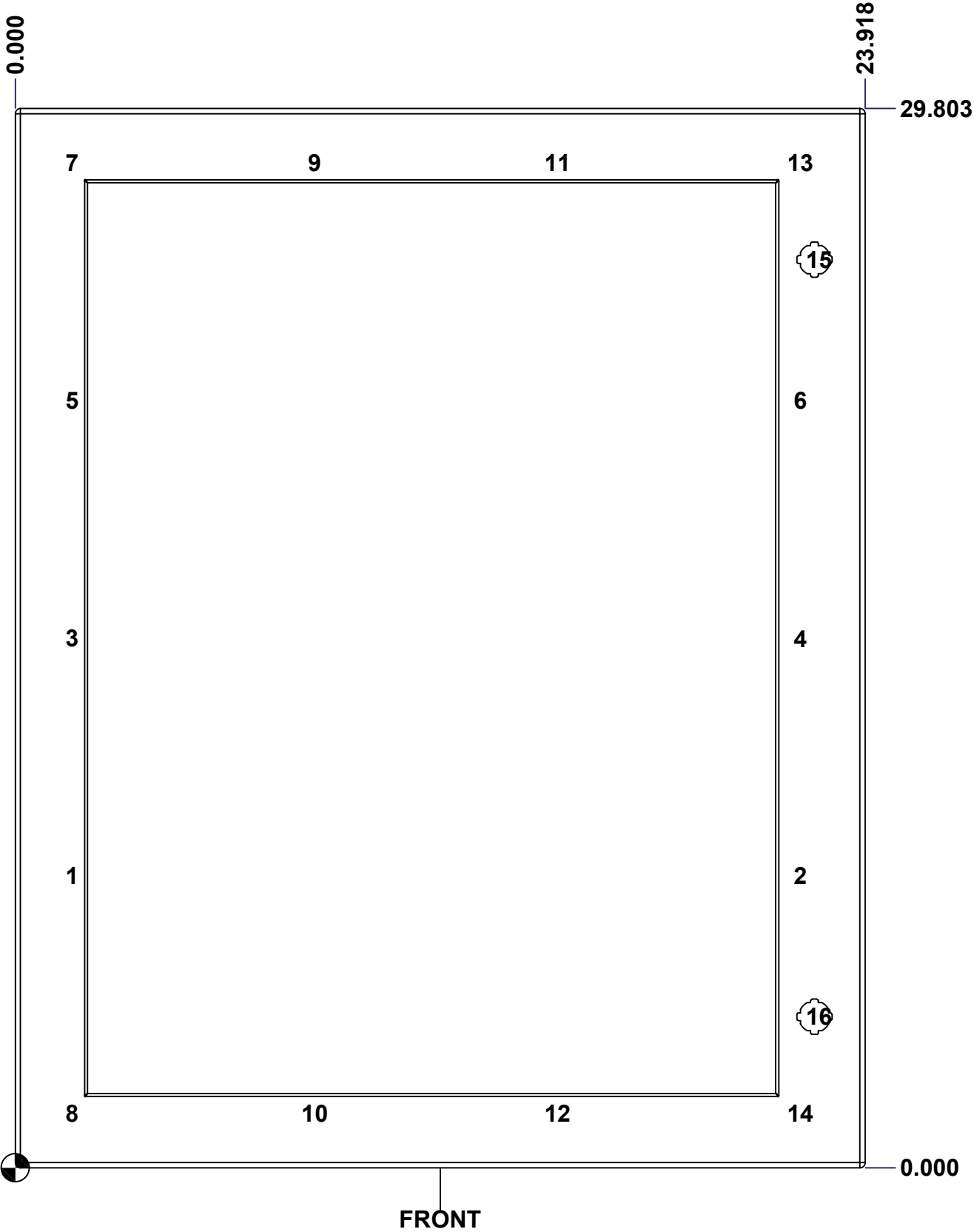
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.214	STUD M6 x 18mm (Inside)
2	21.968	8.214	STUD M6 x 18mm (Inside)
3	1.469	14.902	STUD M6 x 18mm (Inside)
4	21.968	14.902	STUD M6 x 18mm (Inside)
5	1.469	21.589	STUD M6 x 18mm (Inside)
6	21.968	21.589	STUD M6 x 18mm (Inside)
7	1.469	28.276	STUD M6 x 18mm (Inside)
8	1.469	1.527	STUD M6 x 18mm (Inside)
9	8.302	28.276	STUD M6 x 18mm (Inside)
10	8.302	1.527	STUD M6 x 18mm (Inside)
11	15.135	28.276	STUD M6 x 18mm (Inside)
12	15.135	1.527	STUD M6 x 18mm (Inside)
13	21.968	28.276	STUD M6 x 18mm (Inside)
14	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	22.494	25.553	880 SCQ4-SL
16	22.494	4.250	880 SCQ4-SL



FRONT

	Description		Status	
	5412ESW 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW302424NOIPC		Rev. 0	8 9

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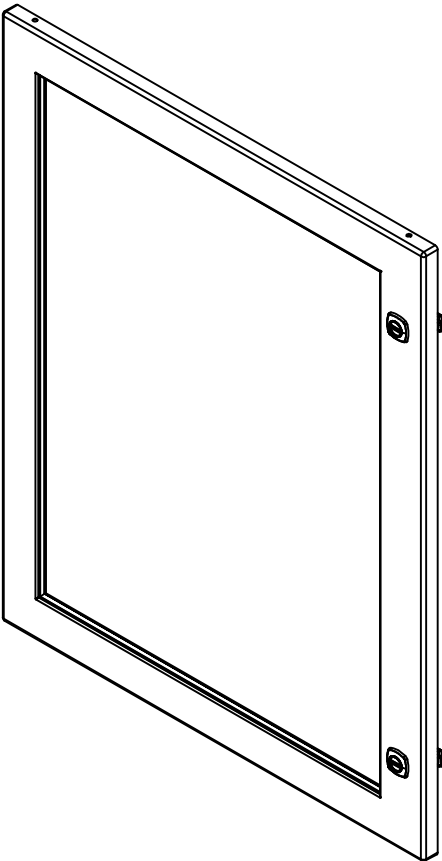
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
10	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
14	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW302424NOIPLX G	0	5412ESW 30" x 24" Lexan Gasket Part
1	5412ESW302424NOIPLX	0	5412ESW 26.375" x 20.125" Lexan Part
1	5412ESW302424NOIPG	0	5412ESW 30" x 24" Cover Gasket Part
1	5412ESW302424NOIPC-P	0	5412ESW 30" x 24" Cover Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

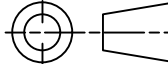


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 14-Mar-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESW 30" x 24" Cover Detail Rev.

Part Number Numéro Pièce 5412ESW302424NOIPC Rev. 0 9 9