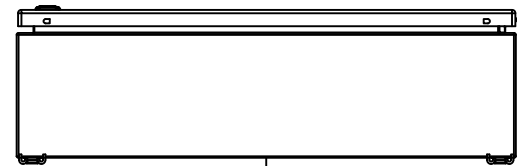
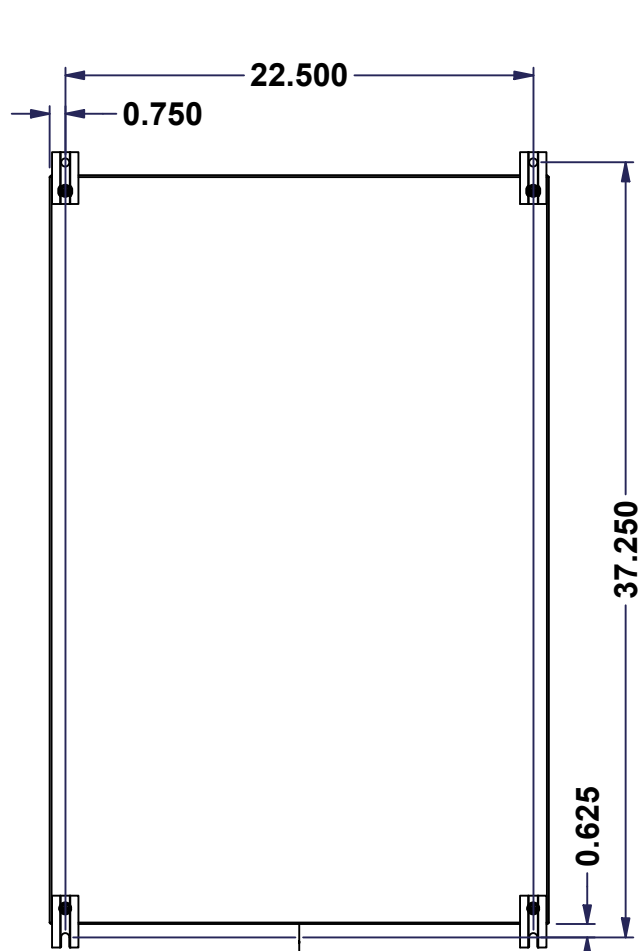


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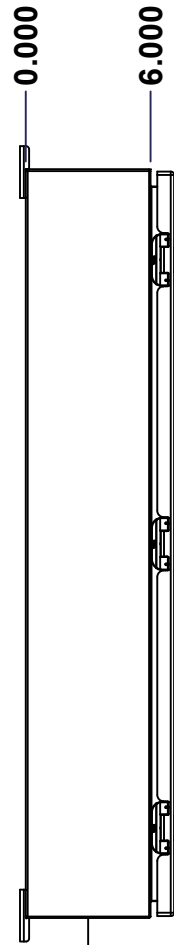
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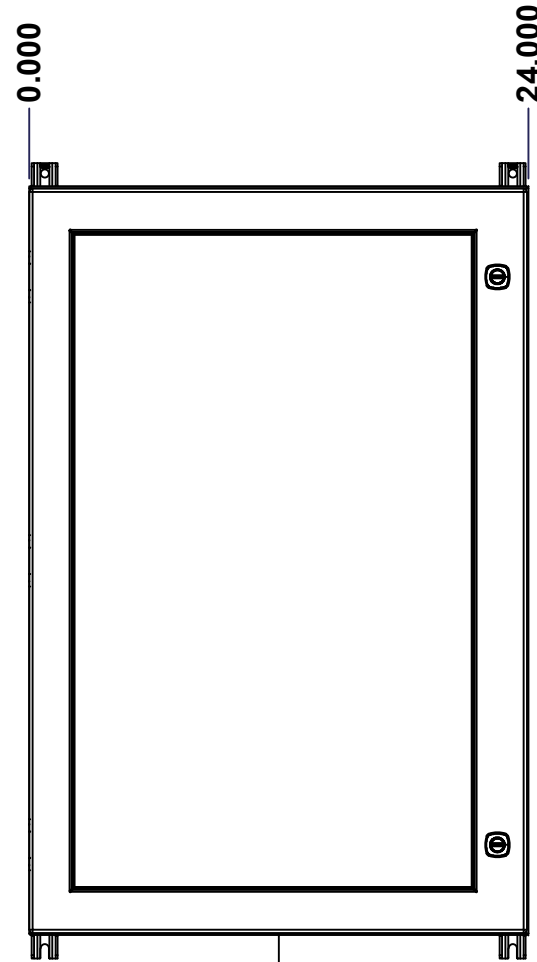
TOP



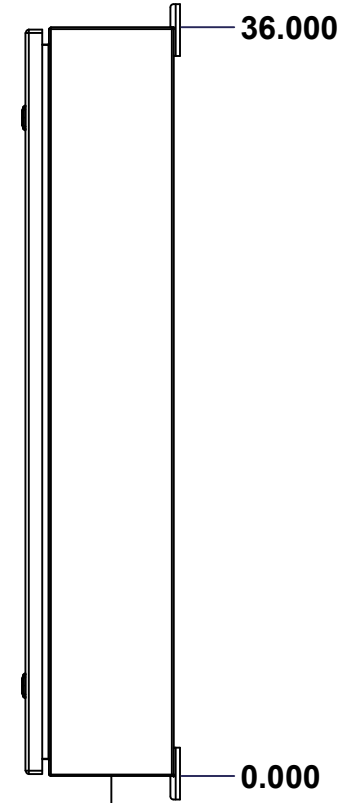
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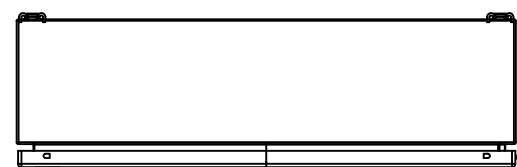
LEFT



FRONT

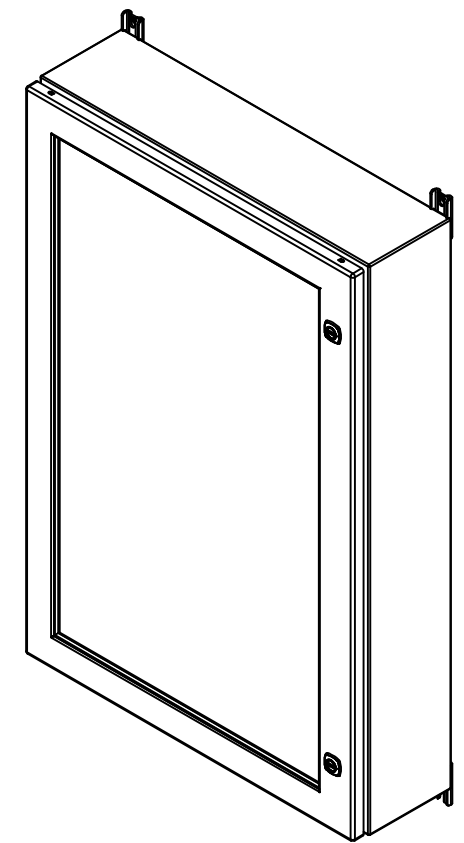


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESW 36" x 24" x 6" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 5412ESW362406TH	Rev. 0	1
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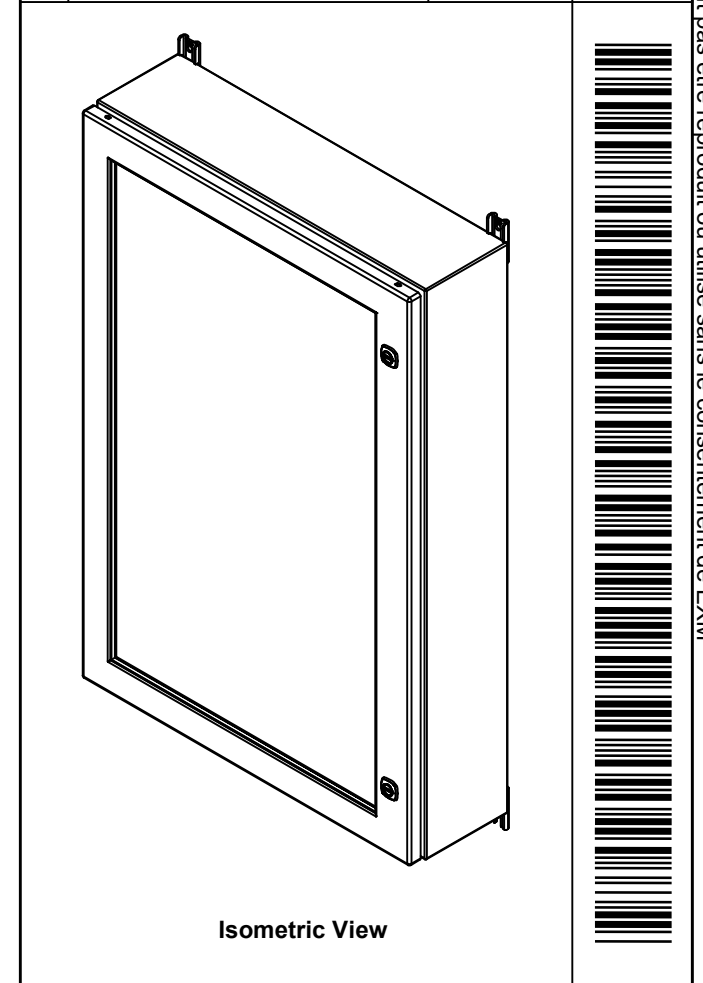
SEE BILL OF MATERIAL ON LAST PAGE


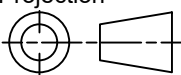
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

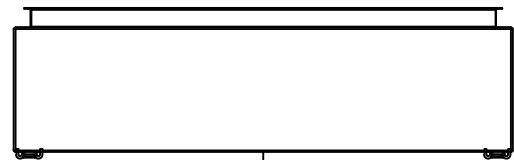
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW362406THC	0	5412ESW 36" x 24" Cover
1	5412ESW362406THB	0	5412ESW 36" x 24" x 6" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

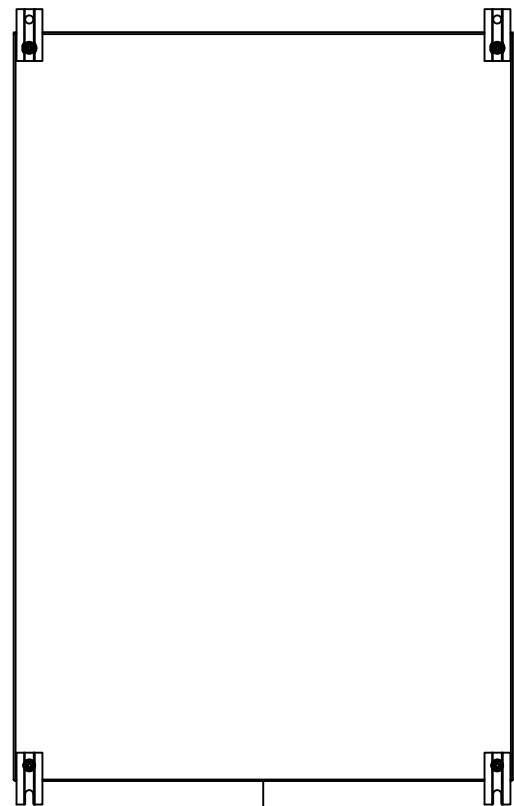
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESW 36" x 24" x 6" Assembly		Detail Rev.
Part Number Numéro Pièce	5412ESW362406TH		Rev. 2
			0
			15

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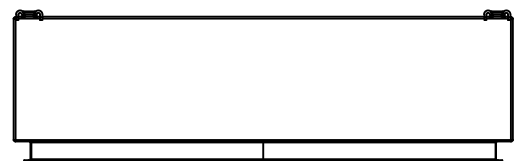
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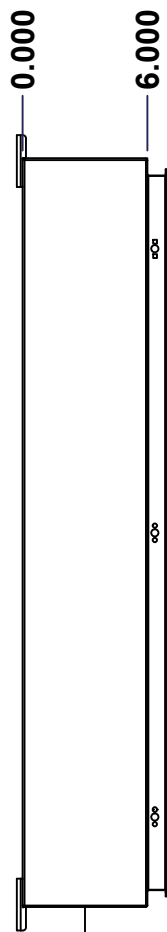
TOP



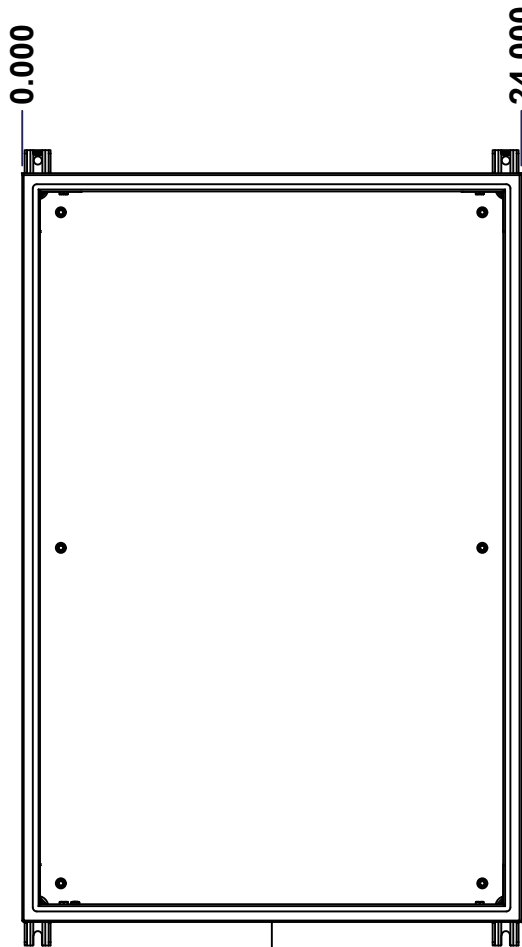
BACK



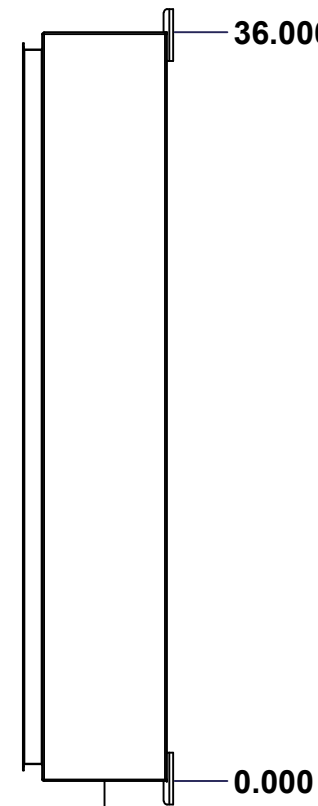
BOTTOM



LEFT

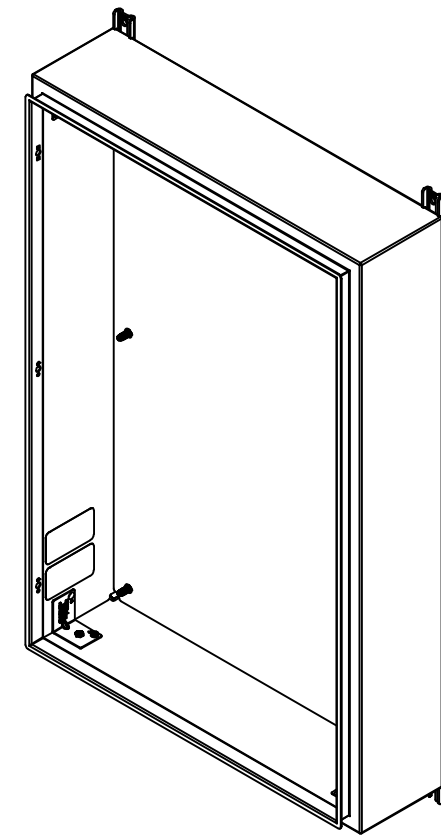


FRONT



RIGHT

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 17-Mar-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey
 Finish Fini Smooth

Description 5412ESW 36" x 24" x 6" Body
 Detail Rev.

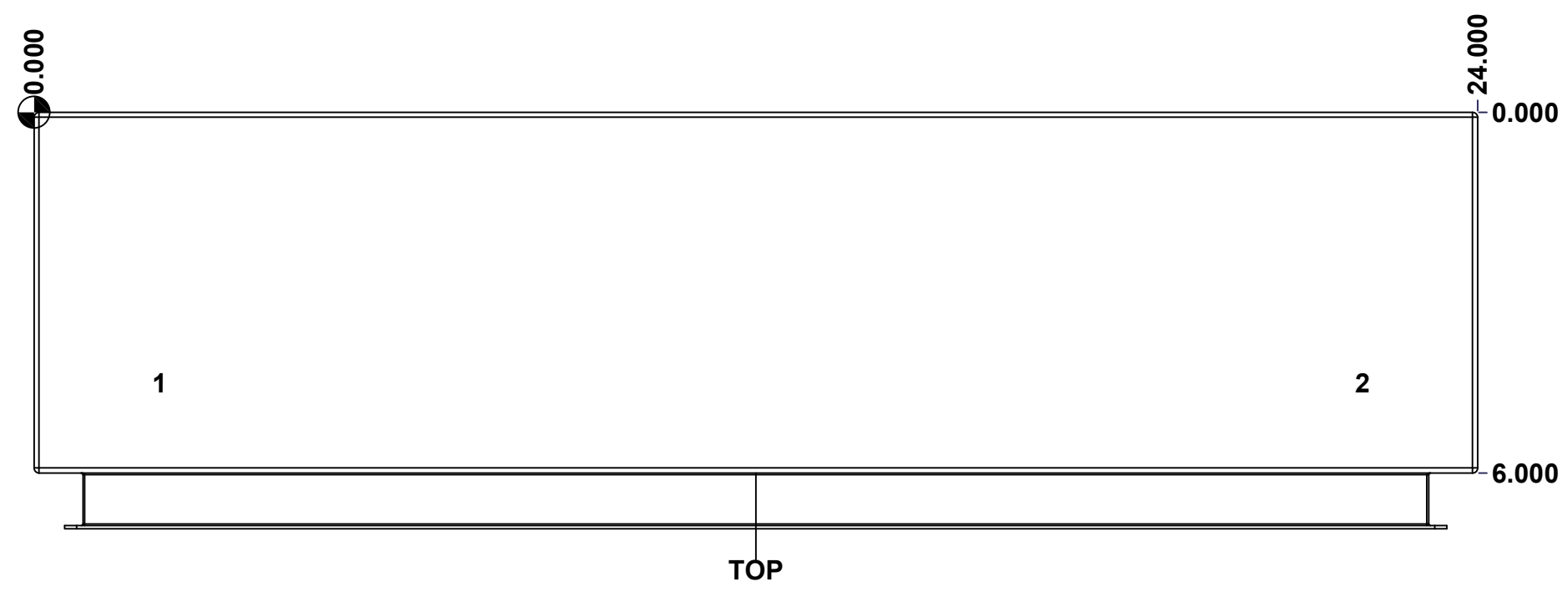
Part Number Numéro Pièce 5412ESW362406THB
 Rev. 0
 3
 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)

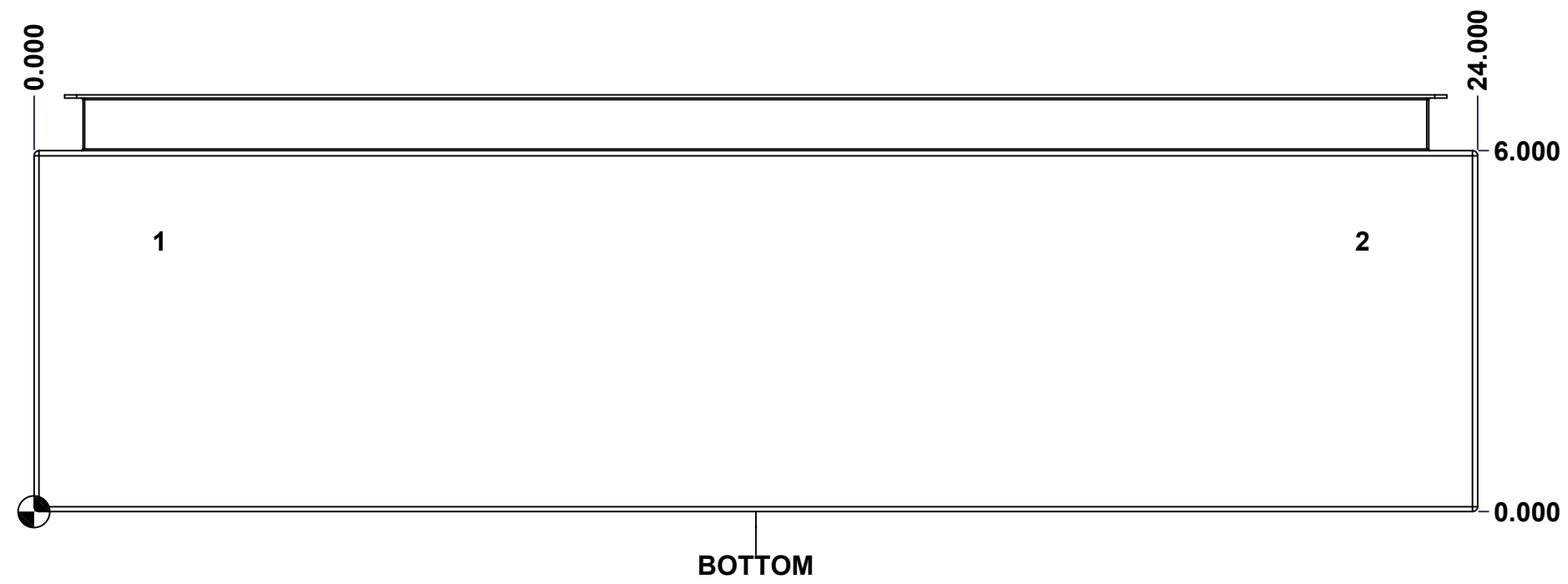


	Description	Status	
	5412ESW 36" x 24" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW362406THB	0	4 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description		Status
	5412ESW 36" x 24" x 6" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
5412ESW362406THB		0	15

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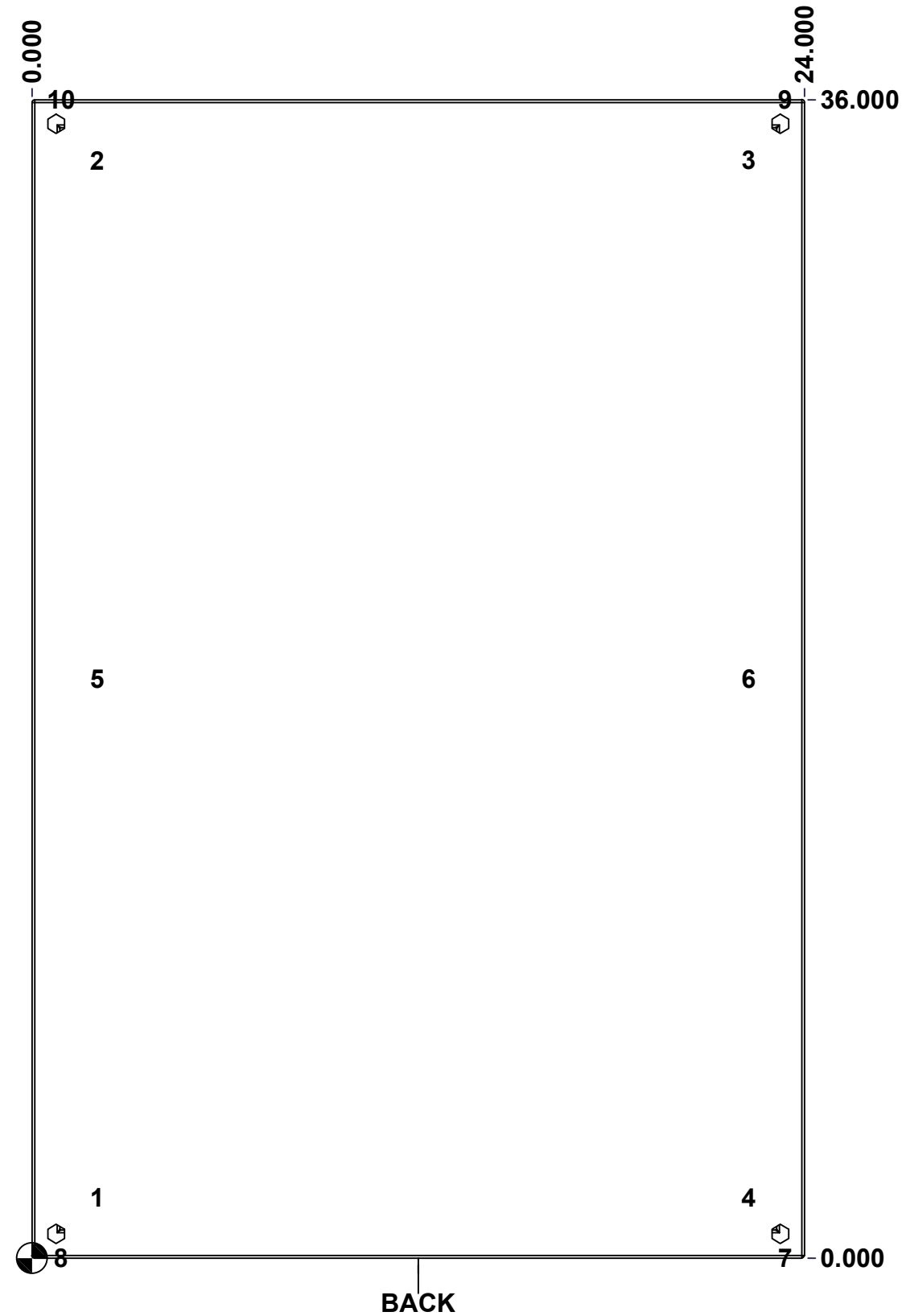
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE

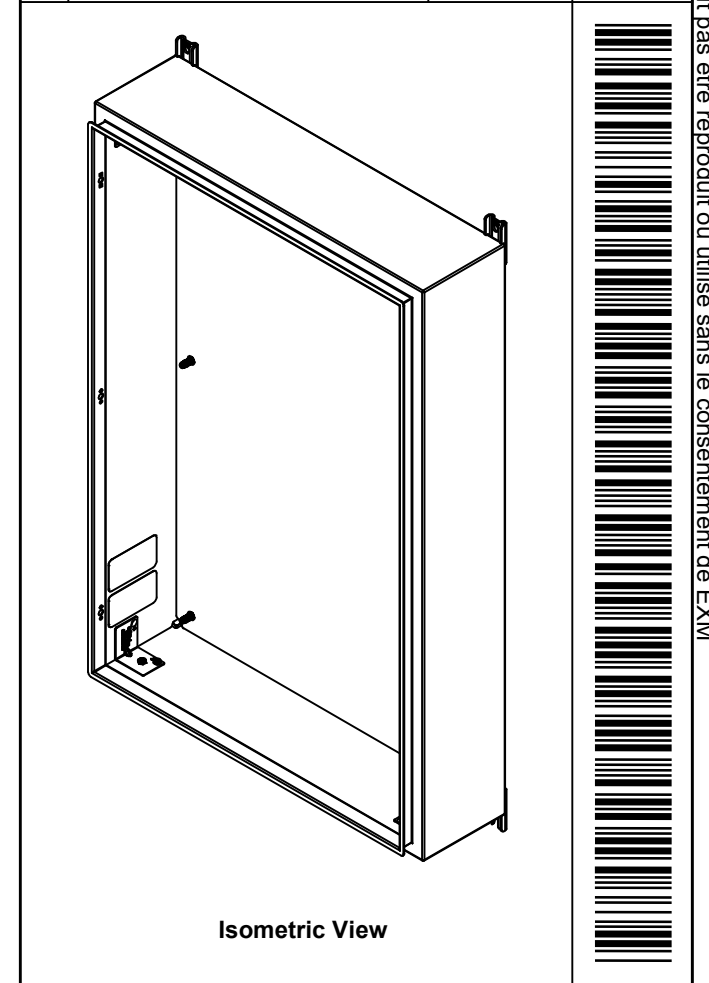


	Description	Status
	5412ESW 36" x 24" x 6" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	6
	5412ESW362406THB	0
		15

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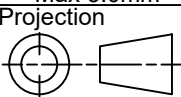
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No.	Revisions	Date	By/Par



2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW362406THI-RS	0	5412ESW 36" x 24" Right Insulation
1	5412ESW362406THI-LS	0	5412ESW 36" x 24" Left Insulation
1	5412ESW362406THI-BT	0	5412ESW 36" x 24" Top and Bottom Insulation
1	5412ESW362406THI-TP	0	5412ESW 36" x 24" Top and Bottom Insulation
1	5412ESW362406THI-B	0	5412ESW 36" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW362406THB-P	0	5412ESW 36" x 24" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

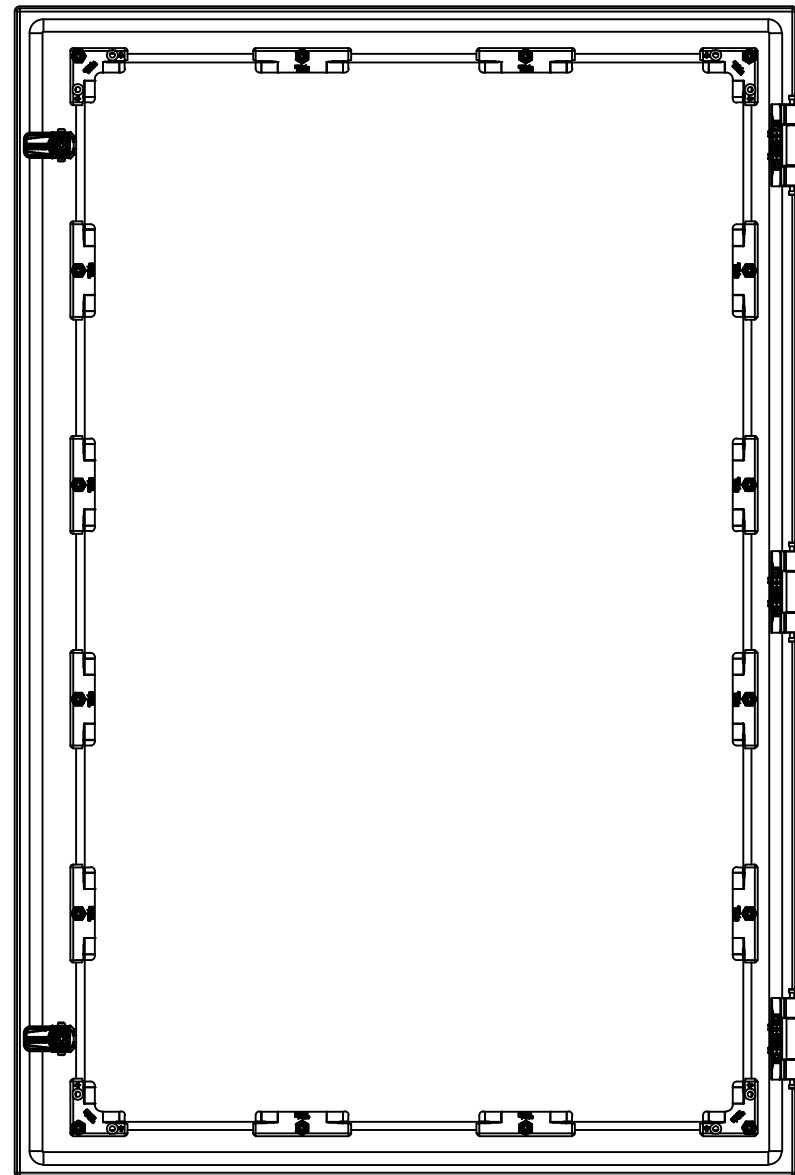
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 36" x 24" x 6" Body		
Part Number Numéro Pièce	Rev.	7
5412ESW362406THB	0	15

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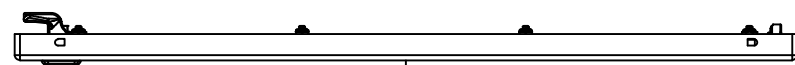
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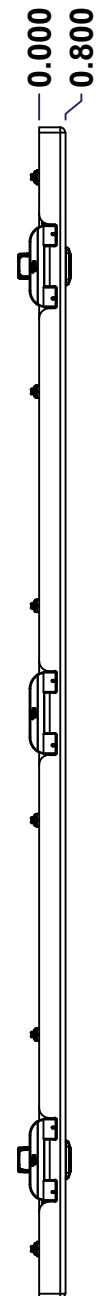
TOP



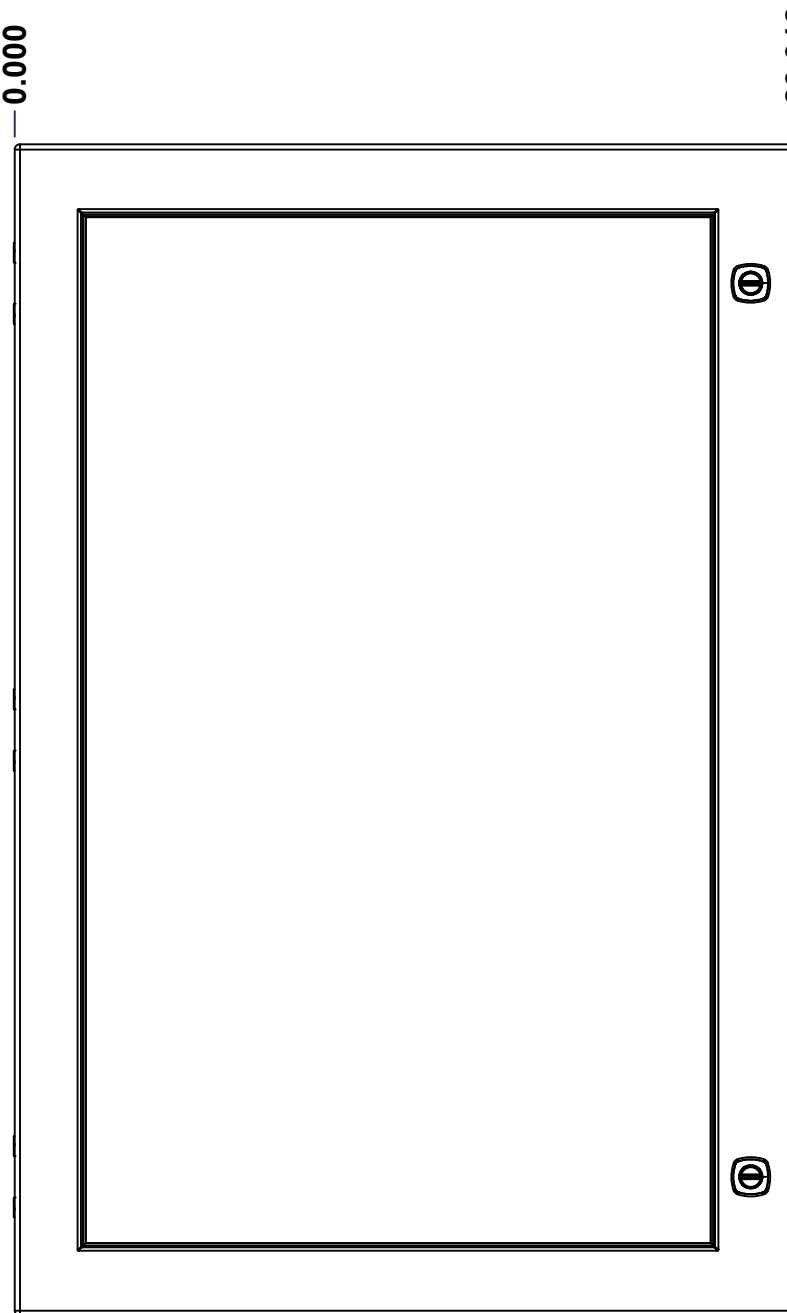
BACK



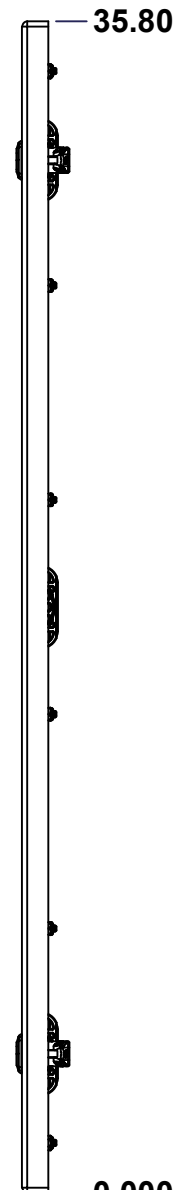
BOTTOM



LEFT

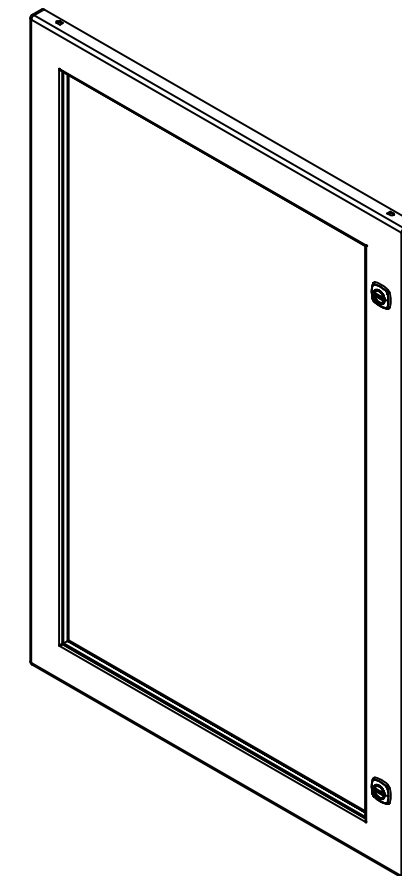


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESW 36" x 24" Cover	Detail Rev.
--	-------------

Part Number Numéro Pièce	Rev.	8
5412ESW362406THC	0	15

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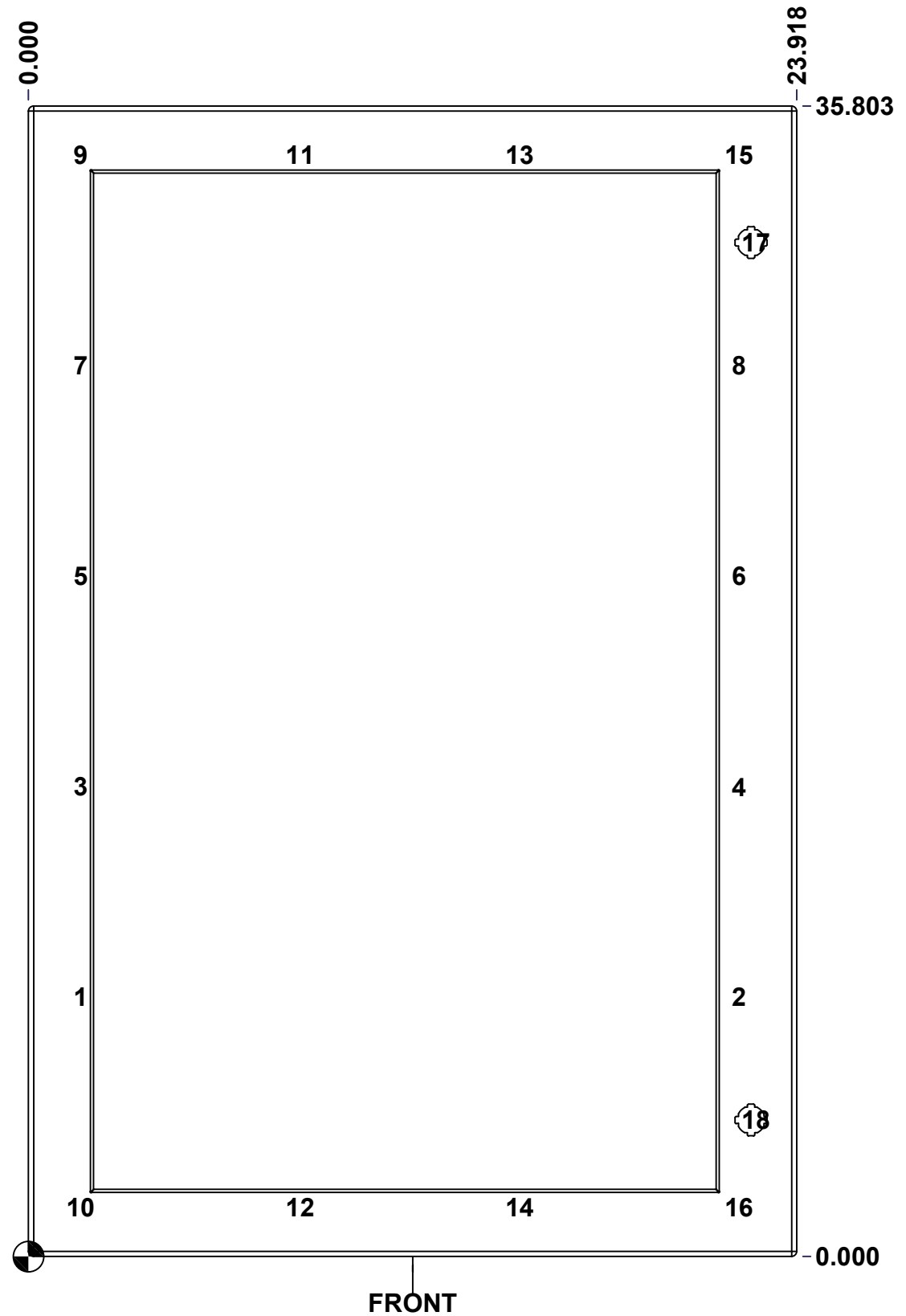
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.077	STUD M6 x 18mm (Inside)
2	21.968	8.077	STUD M6 x 18mm (Inside)
3	1.469	14.627	STUD M6 x 18mm (Inside)
4	21.968	14.627	STUD M6 x 18mm (Inside)
5	1.469	21.176	STUD M6 x 18mm (Inside)
6	21.968	21.176	STUD M6 x 18mm (Inside)
7	1.469	27.726	STUD M6 x 18mm (Inside)
8	21.968	27.726	STUD M6 x 18mm (Inside)
9	1.469	34.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	34.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	34.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	34.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)

17	22.494	31.553	880 SCQ4-SL
18	22.494	4.250	880 SCQ4-SL

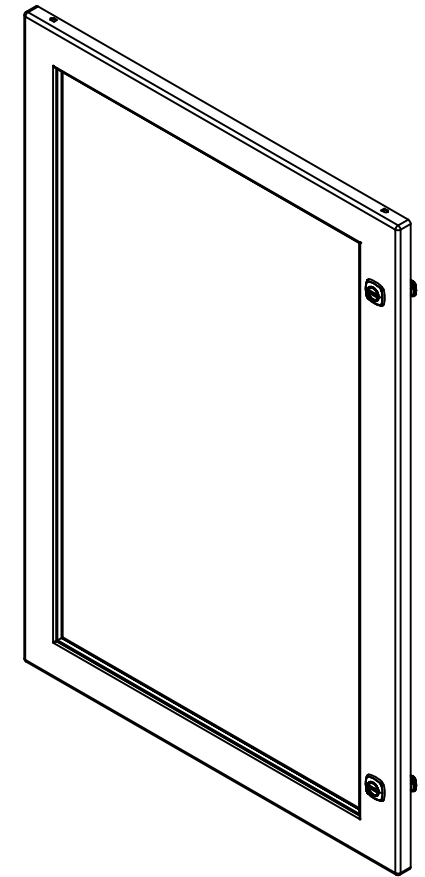


	Description	Status
	5412ESW 36" x 24" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	5412ESW362406THC	0
		15

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Isometric View

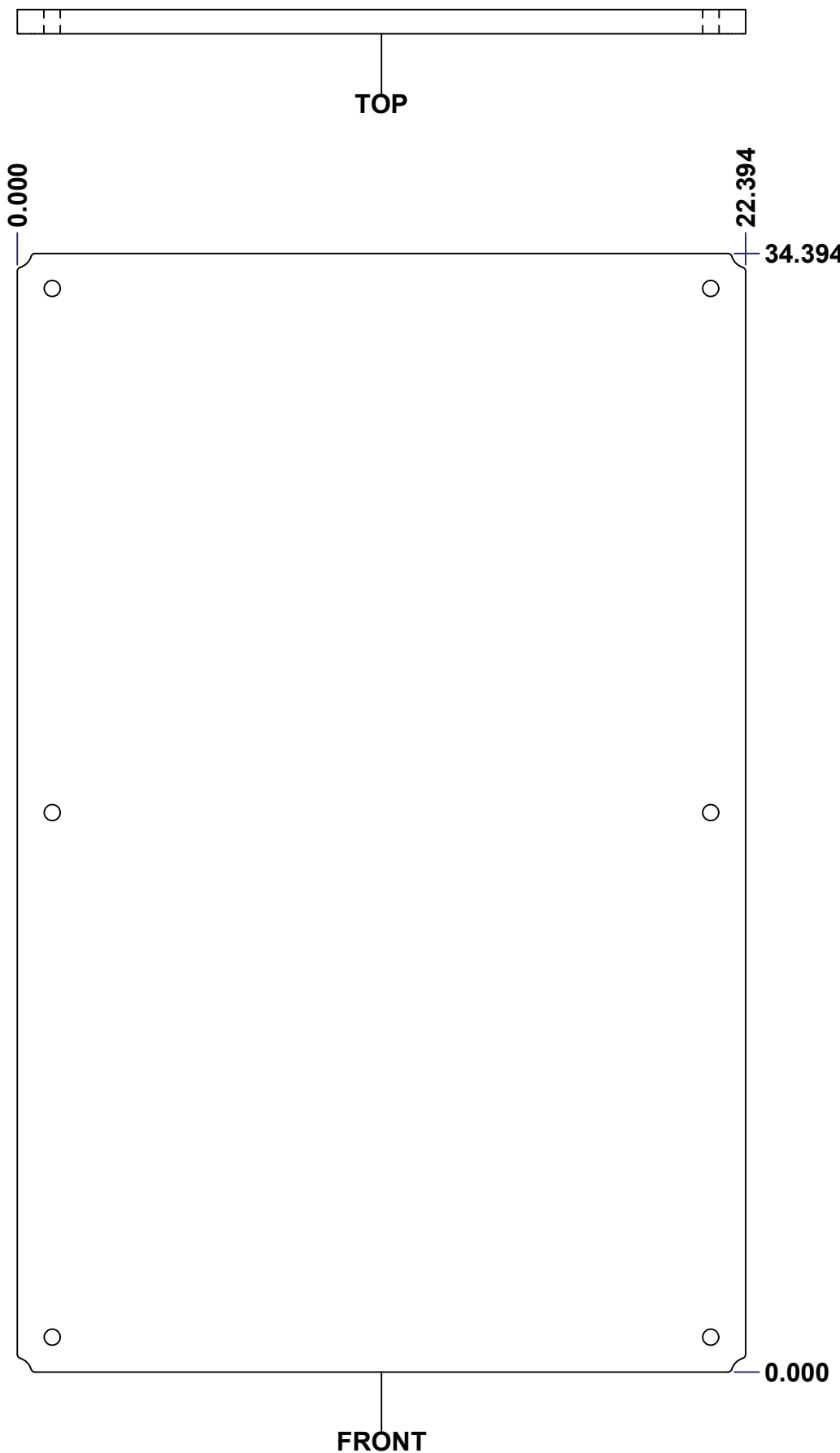


1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW362406THLXG	0	5412ESW 36" x 24" Lexan Gasket Part
1	5412ESW362406THLX	0	5412ESW 32.375" x 20.125" Lexan Part
1	5412ESW362406THG	0	5412ESW 36" x 24" Cover Gasket Part
1	5412ESW362406THC-P	0	5412ESW 36" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 36" x 24" Cover	Detail Rev.	
Part Number Numéro Pièce 5412ESW362406THC	Rev. 0	10 15

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No.	Revisions	Date	By/Par

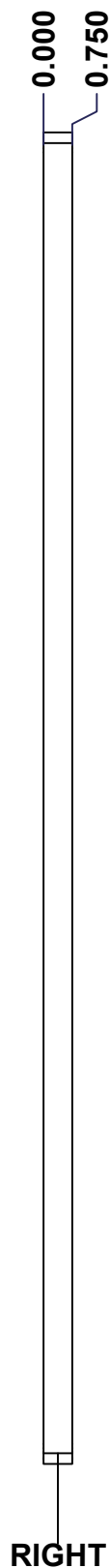
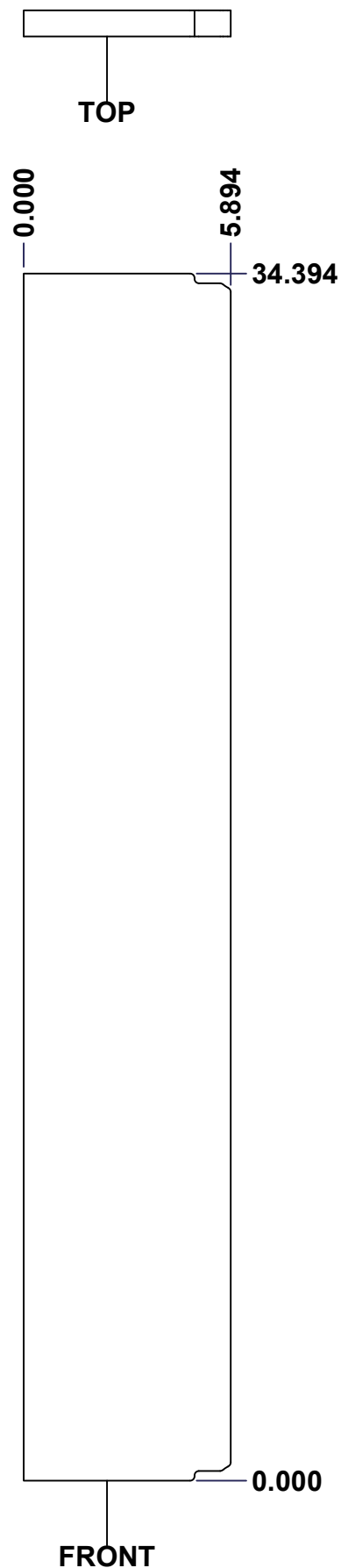
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière: Polyisocyanurate		
Color Couleur: Aluminum	Finish Fini: N/A	
Description 5412ESW 36" x 24" Back Insulation		Detail Rev.
Part Number Numéro Pièce: 5412ESW362406THI-B	Rev. 0	11 / 15

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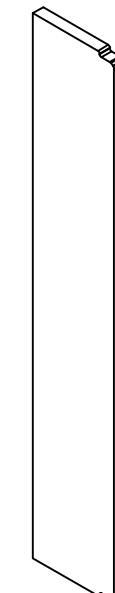
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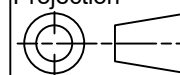
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No.	Revisions	Date	By/Par



Isometric View

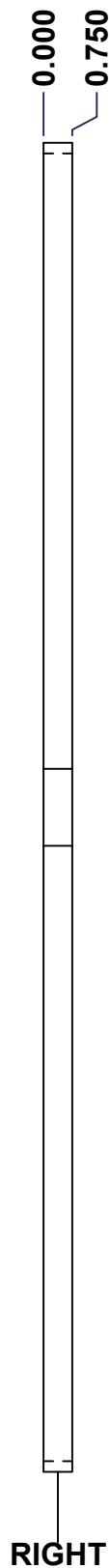
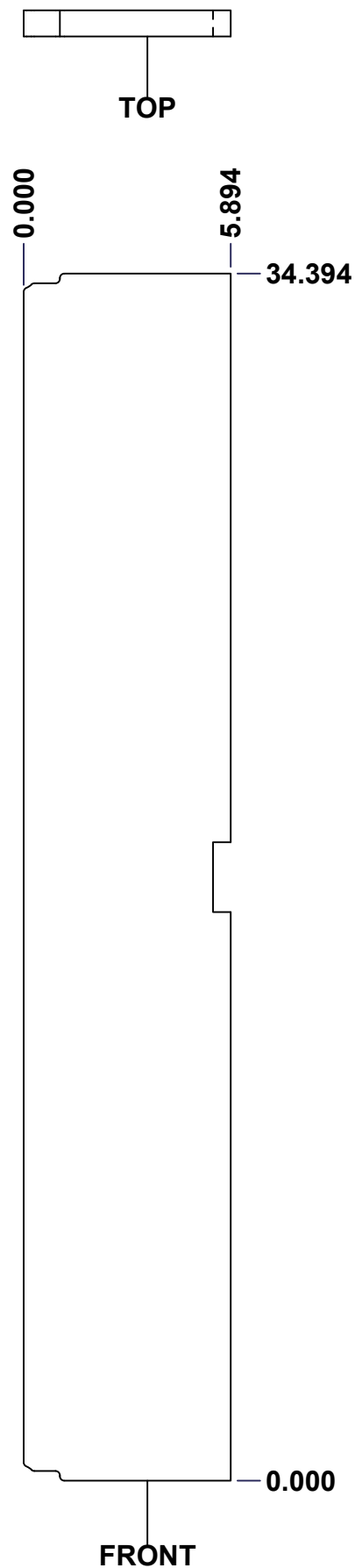


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESW 36" x 24" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 / 15

Part Number
Numéro Pièce
5412ESW362406THI-LS

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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes Date: 23-Jan-07

Material Matière: Polyisocyanurate

Color Couleur: Aluminum Finish Fini: N/A

Description: 5412ESW 36" x 24" Right Insulation Detail Rev.

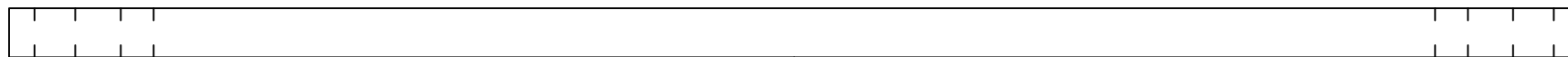
Part Number / Numéro Pièce: 5412ESW362406THI-RS Rev. 13

0 15

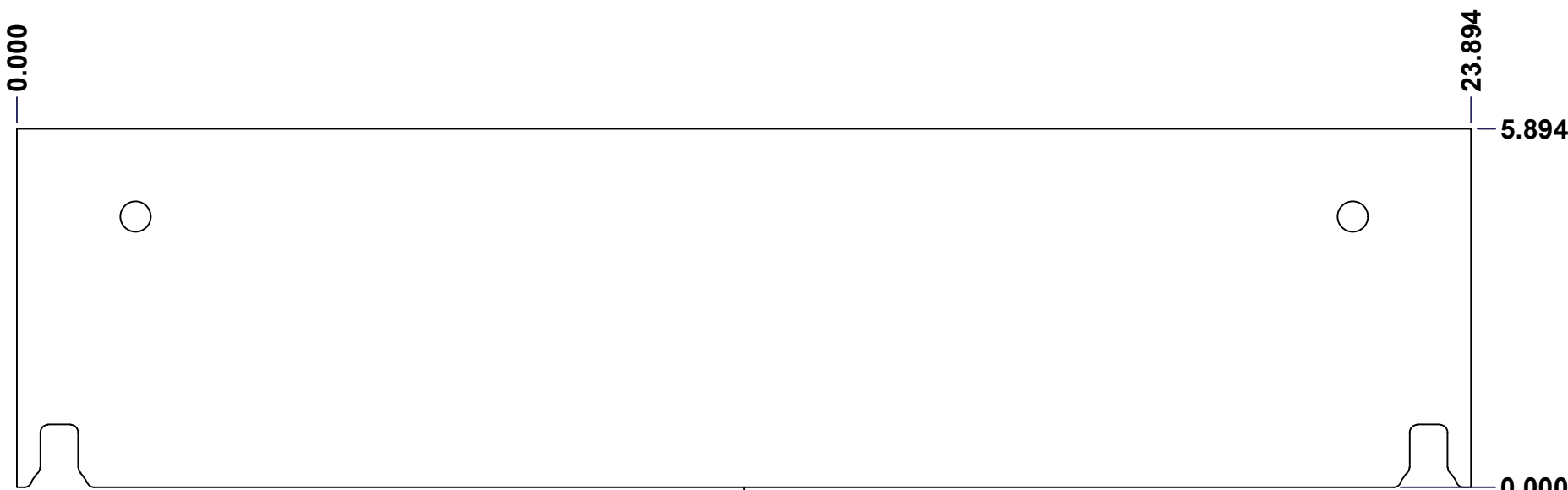
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TOP

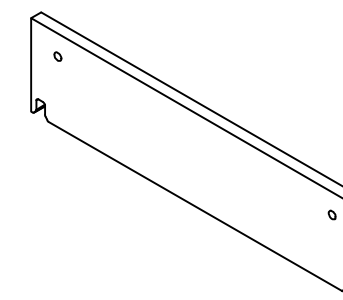


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

Description: 5412ESW 36" x 24" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW362406THI-TP	Rev. 0	14	15
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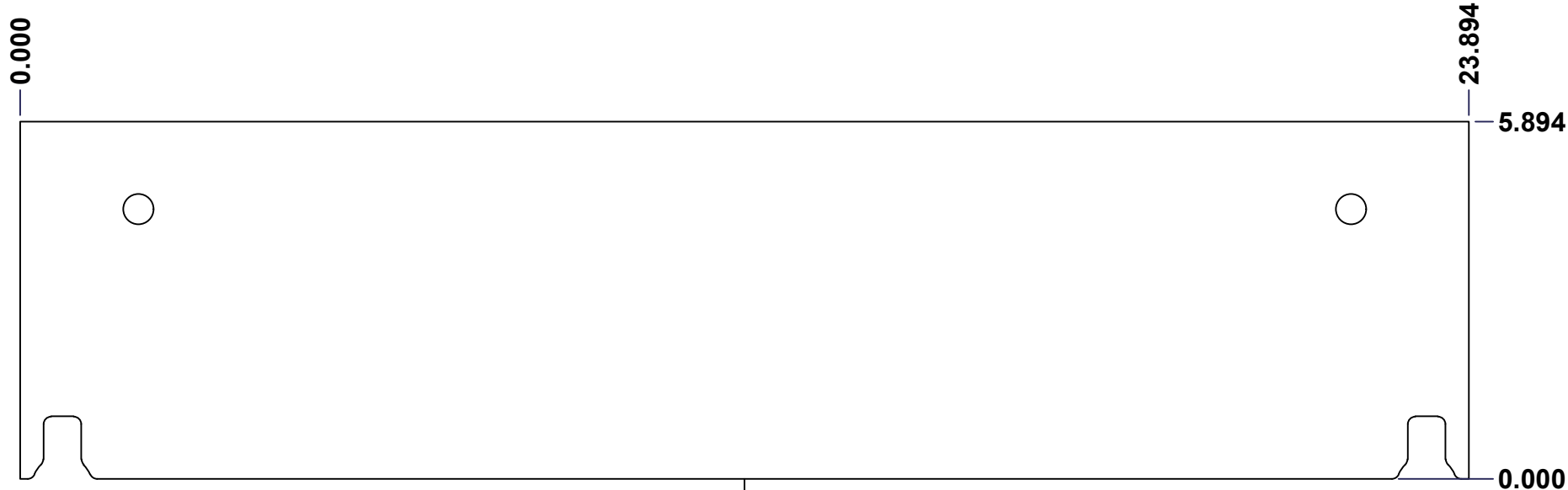
SEE BILL OF MATERIAL ON LAST PAGE

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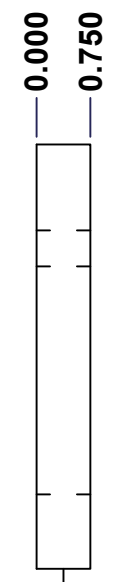
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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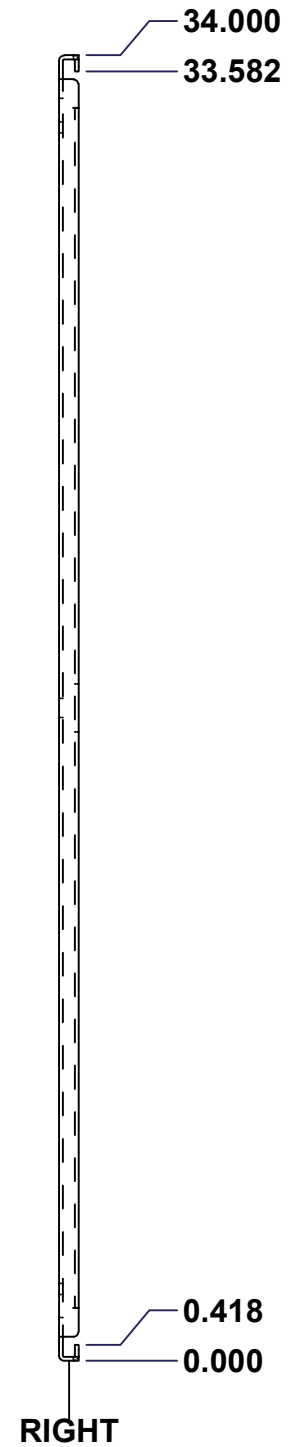
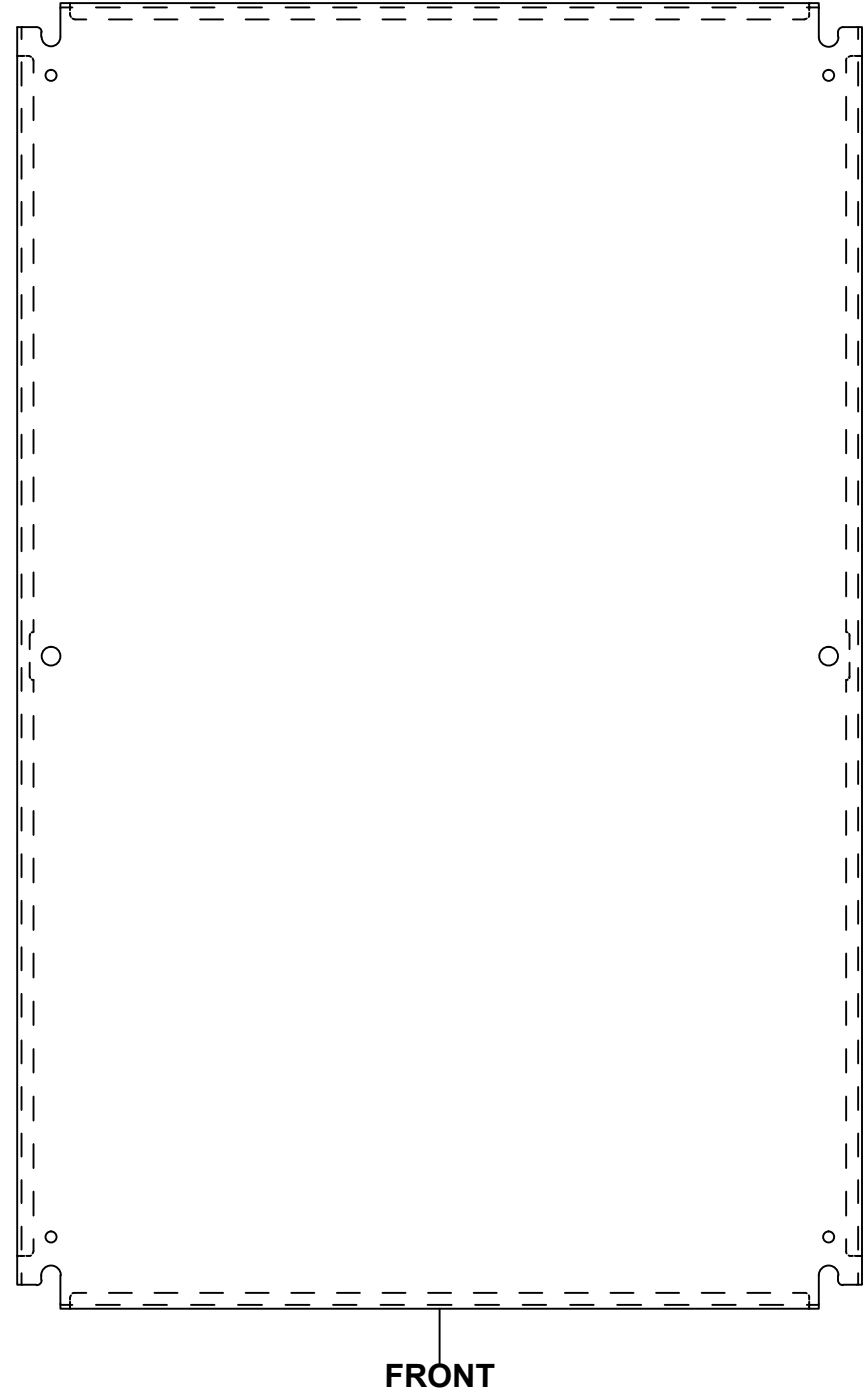
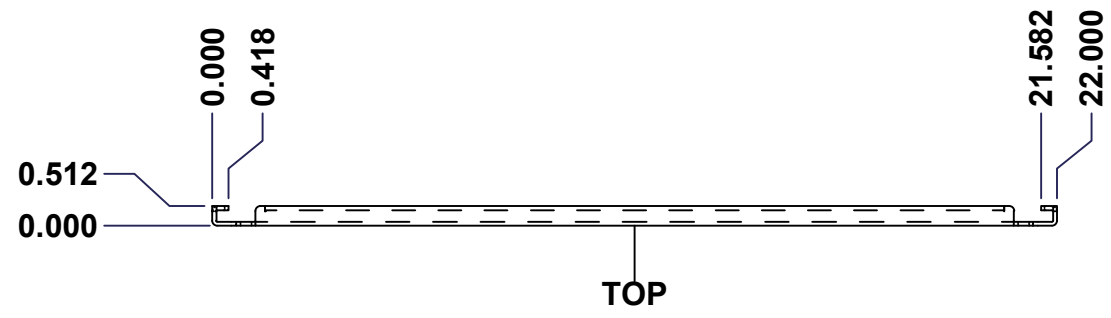
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESW 36" x 24" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESW362406THI-BT	Rev. 0

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07	
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 881 SP3624G	Rev.:	1 / 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

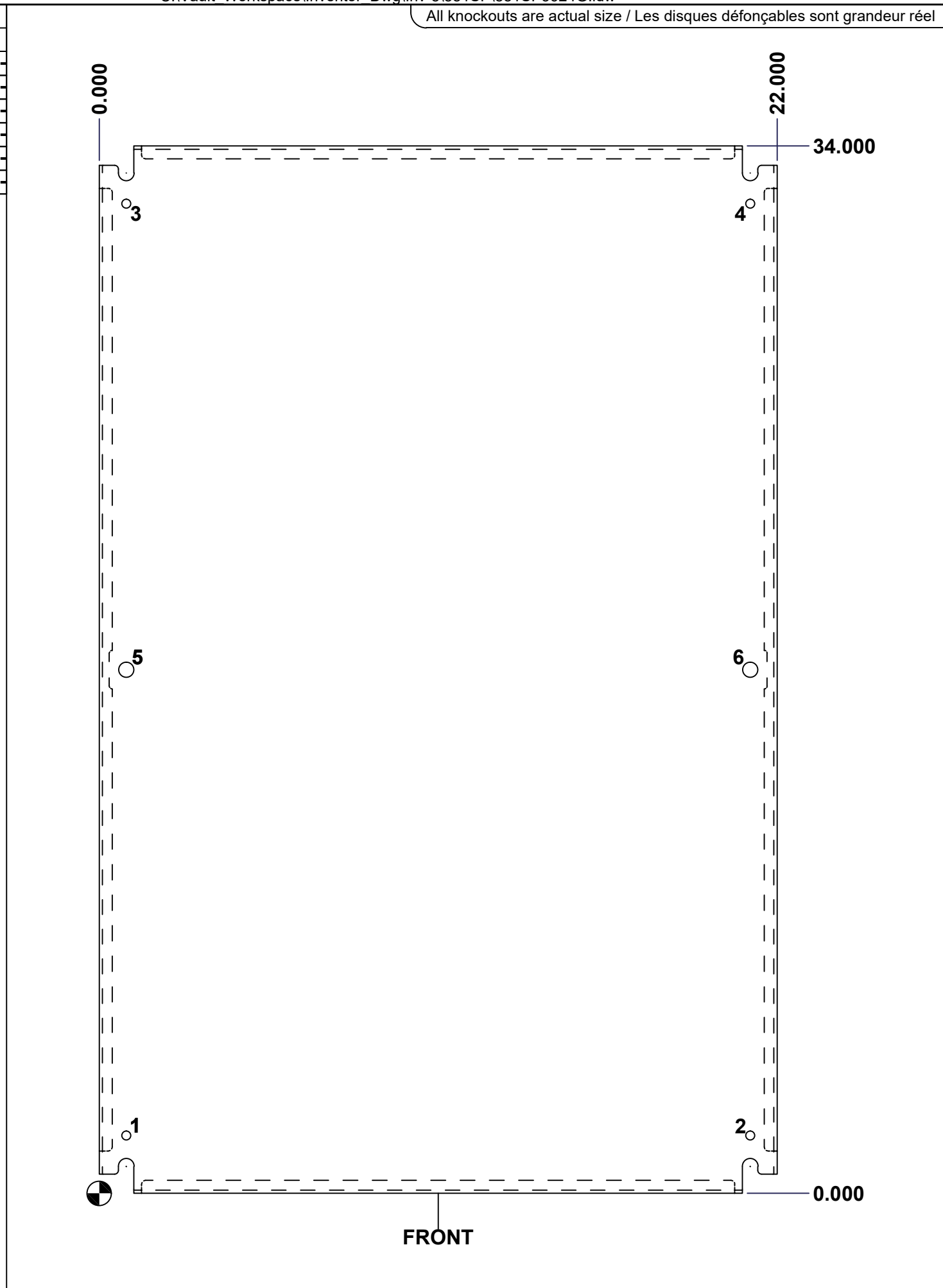
Parts List

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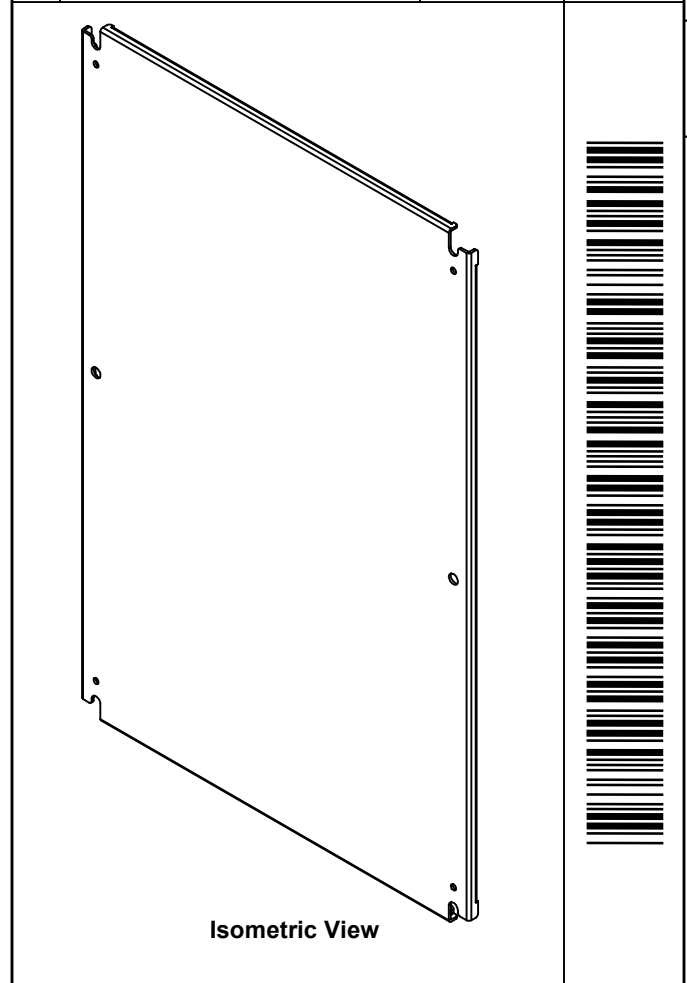
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	21.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP3624G		Rev. 0		Detail Rev. 2	