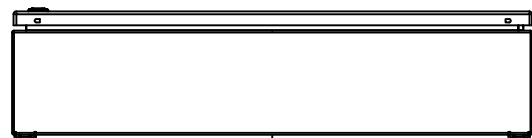
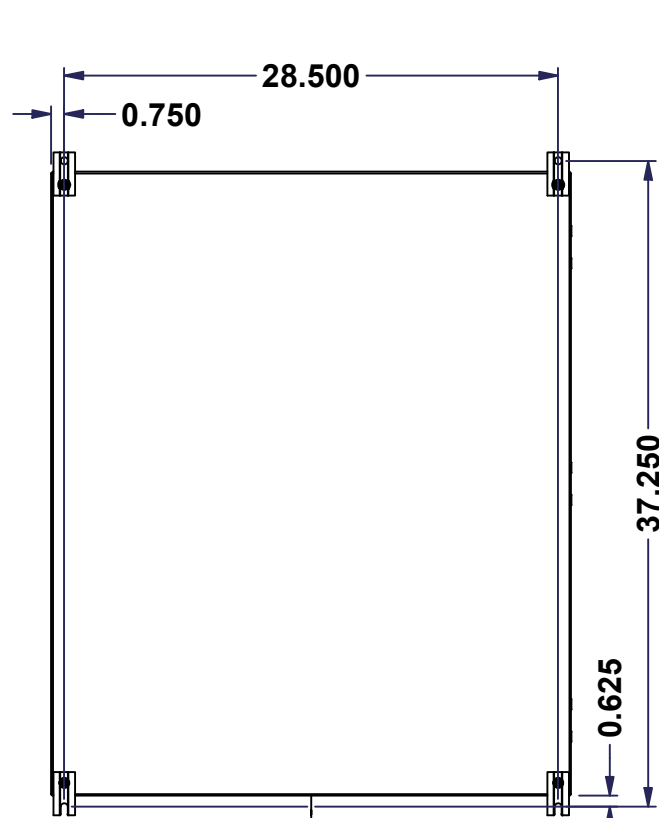


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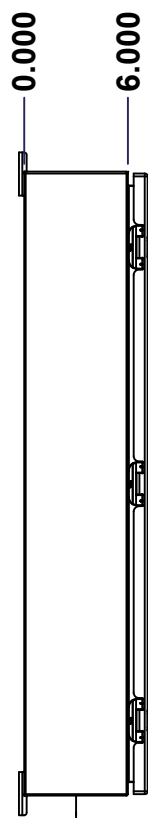
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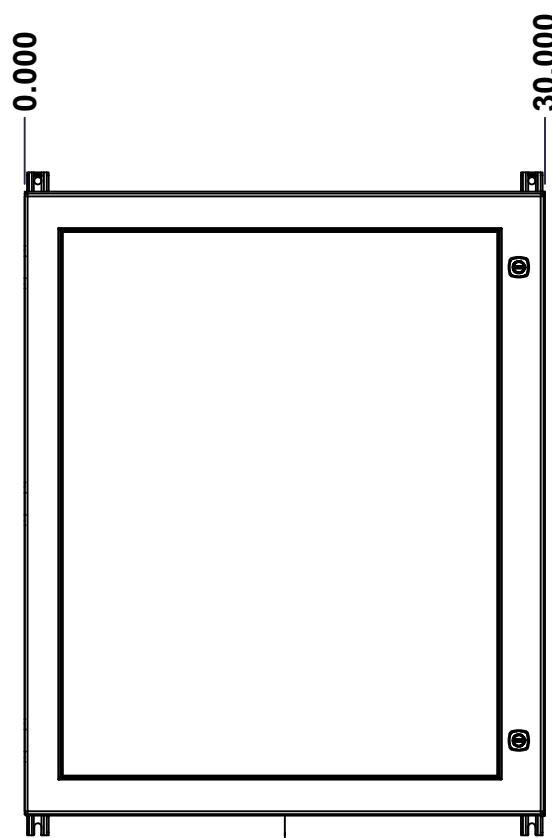
TOP



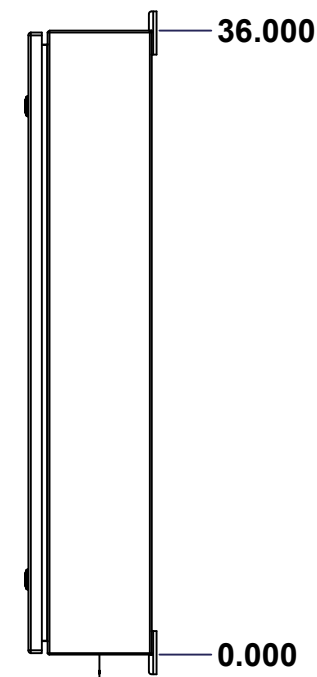
BACK



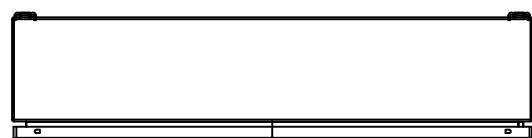
LEFT



FRONT

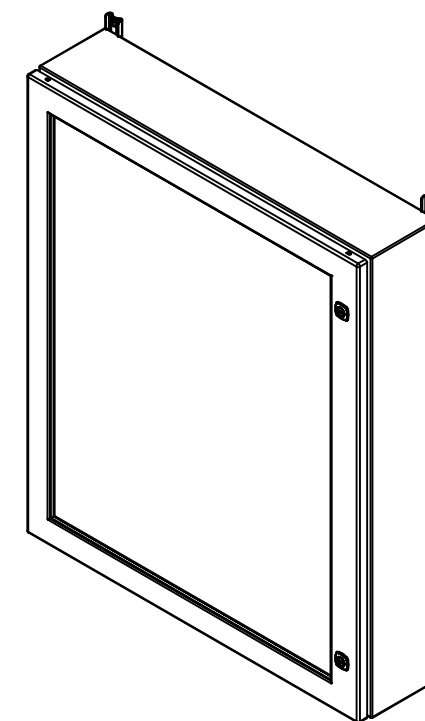


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 5412ESW 36" x 30" x 6" Assembly	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESW363006TH	Rev. 0	1
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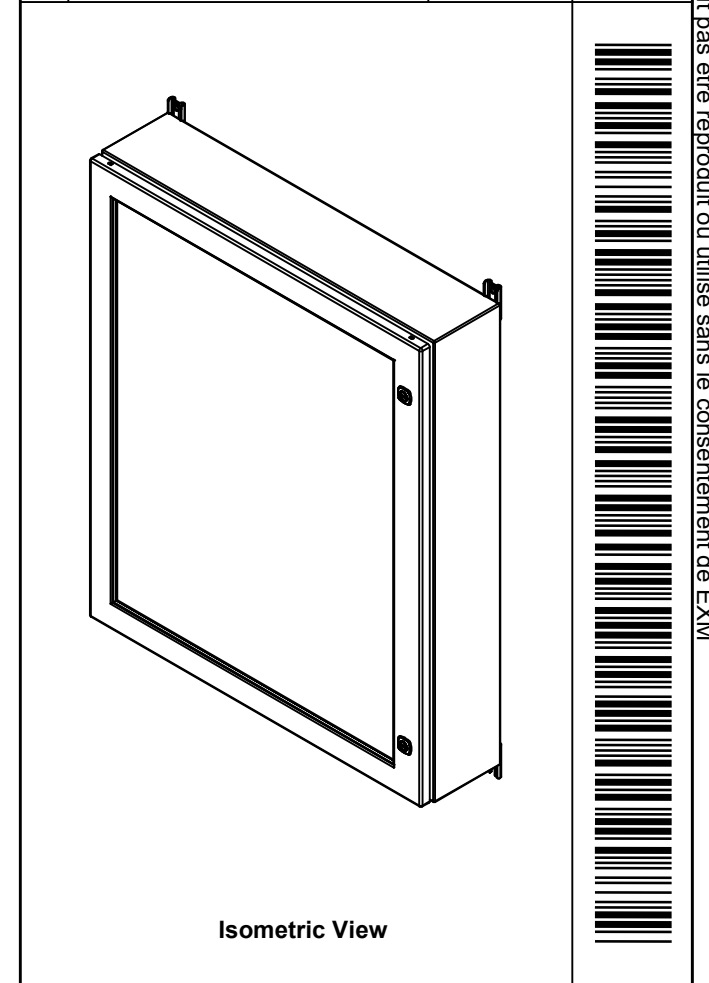
SEE BILL OF MATERIAL ON LAST PAGE


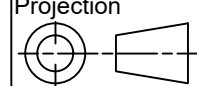
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

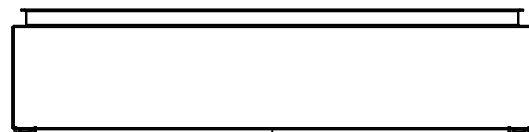
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3630G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW363006THC	0	5412ESW 36" x 30" Cover
1	5412ESW363006THB	0	5412ESW 36" x 30" x 6" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

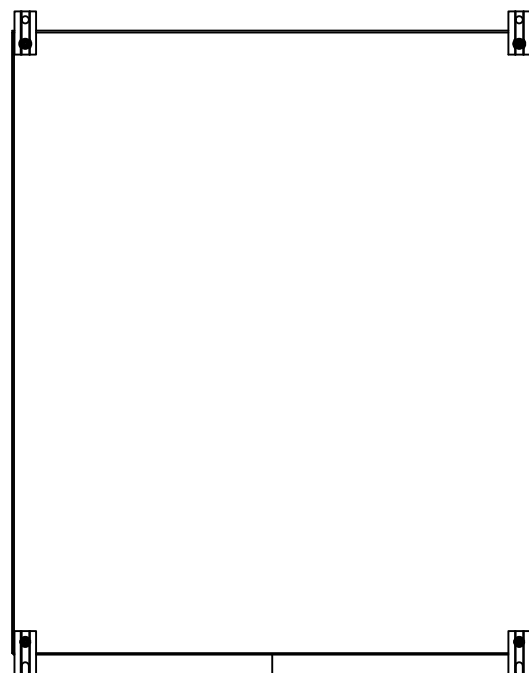
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESW 36" x 30" x 6" Assembly		
Part Number Numéro Pièce	5412ESW363006TH		Rev. 2
			0
			15

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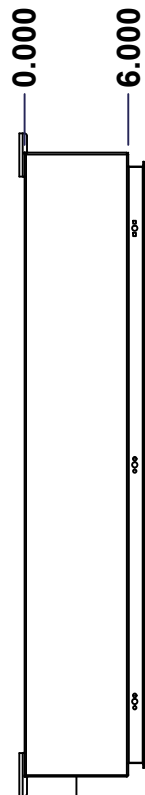
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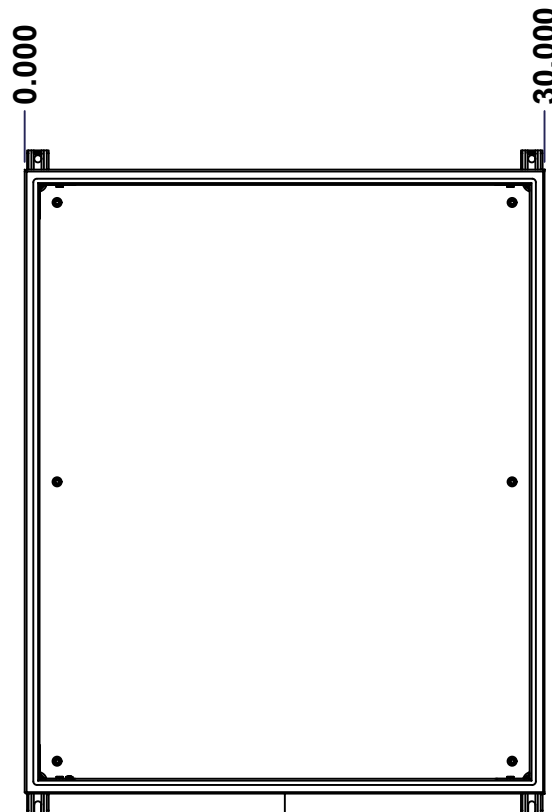
TOP



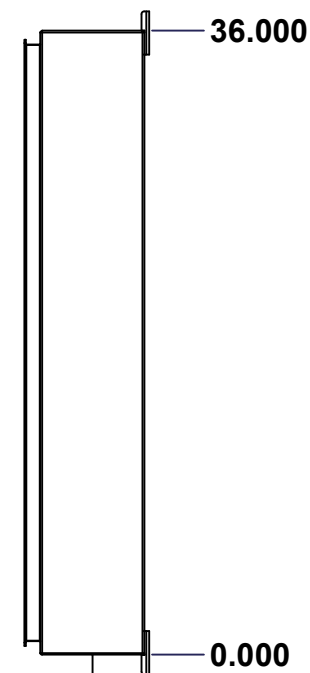
BACK



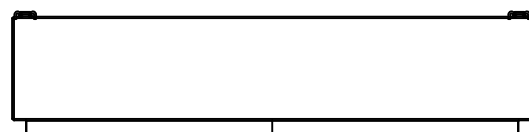
LEFT



FRONT

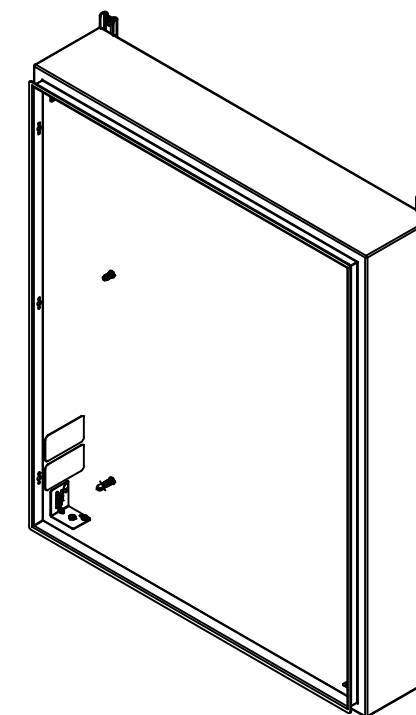


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 36" x 30" x 6" Body	Detail Rev.

Part Number / Numéro Pièce: 5412ESW363006THB	Rev. 0	3
SEE BILL OF MATERIAL ON LAST PAGE		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)

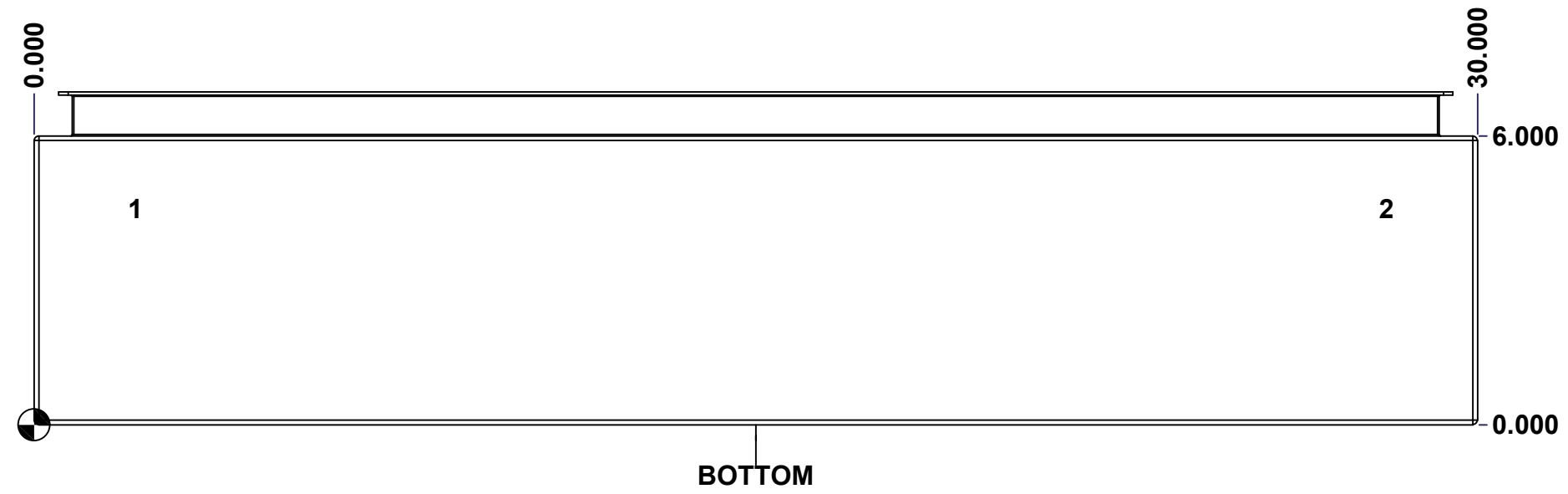


	Description	Status	
	5412ESW 36" x 30" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW363006THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESW 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW363006THB	0 / 5
		15

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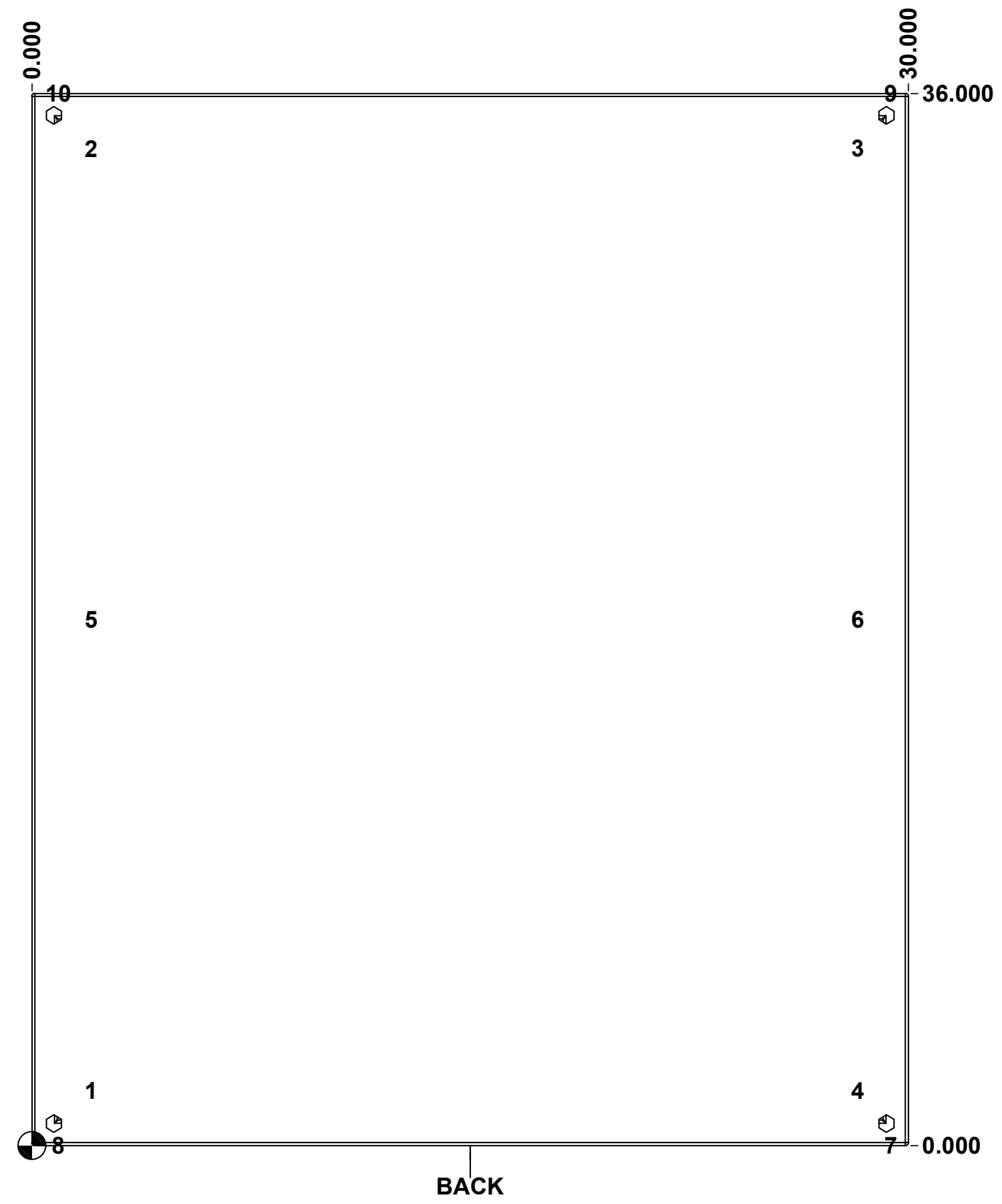
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	36.000	FOOT 885 ESMF3_CLOSE
10	0.750	36.000	FOOT 885 ESMF3_CLOSE

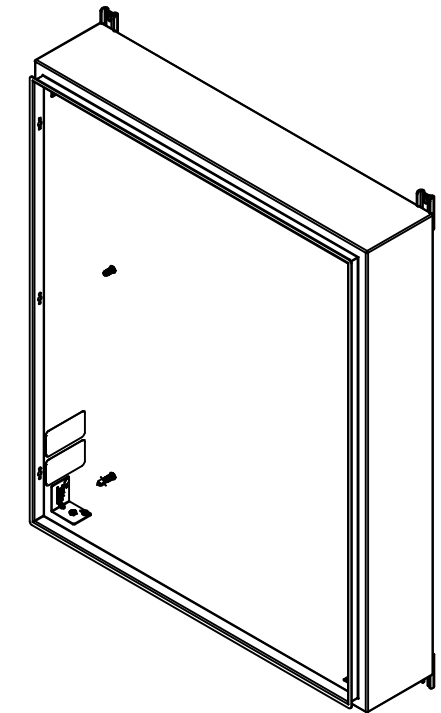


	Description	Status
	5412ESW 36" x 30" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW363006THB	0 / 6
		15

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No.	Revisions	Date	By/Par



Isometric View



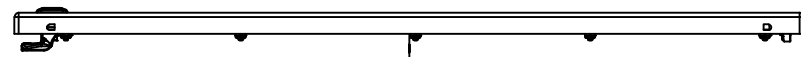
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW363006THI-RS	0	5412ESW 36" x 30" Right Insulation
1	5412ESW363006THI-LS	0	5412ESW 36" x 30" Left Insulation
1	5412ESW363006THI-BT	0	5412ESW 36" x 30" Top and Bottom Insulation
1	5412ESW363006THI-TP	0	5412ESW 36" x 30" Top and Bottom Insulation
1	5412ESW363006THI-B	0	5412ESW 36" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW363006THB-P	0	5412ESW 36" x 30" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

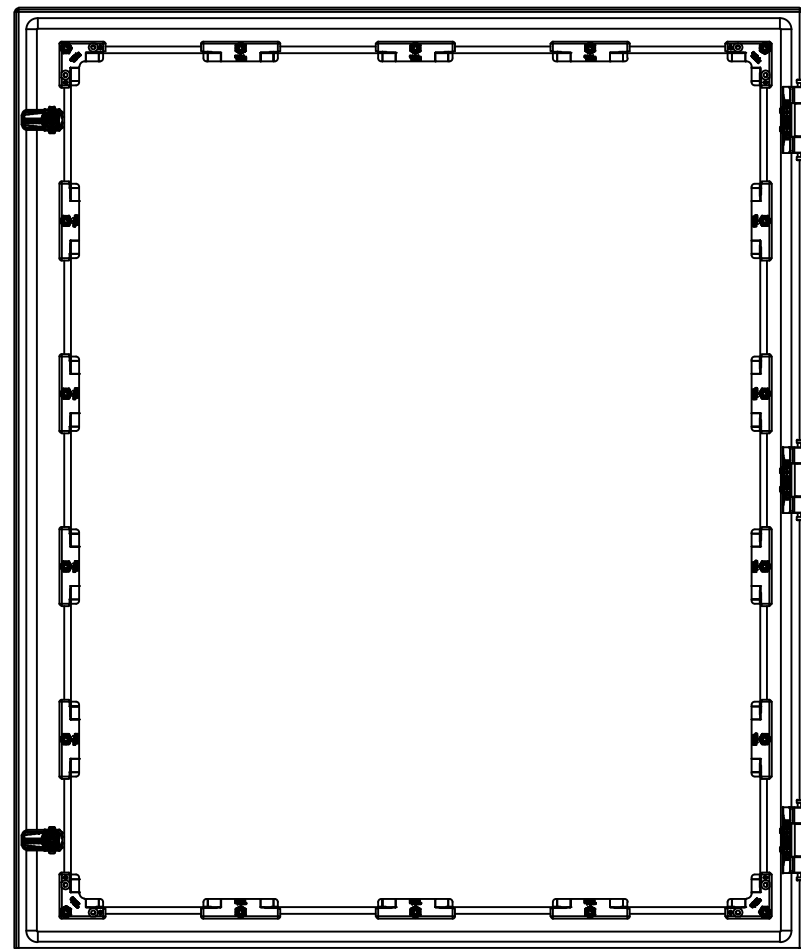
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESW 36" x 30" x 6" Body	
Part Number Numéro Pièce	Rev. 0	7 / 15

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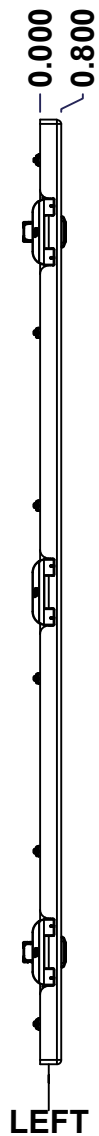
TOP



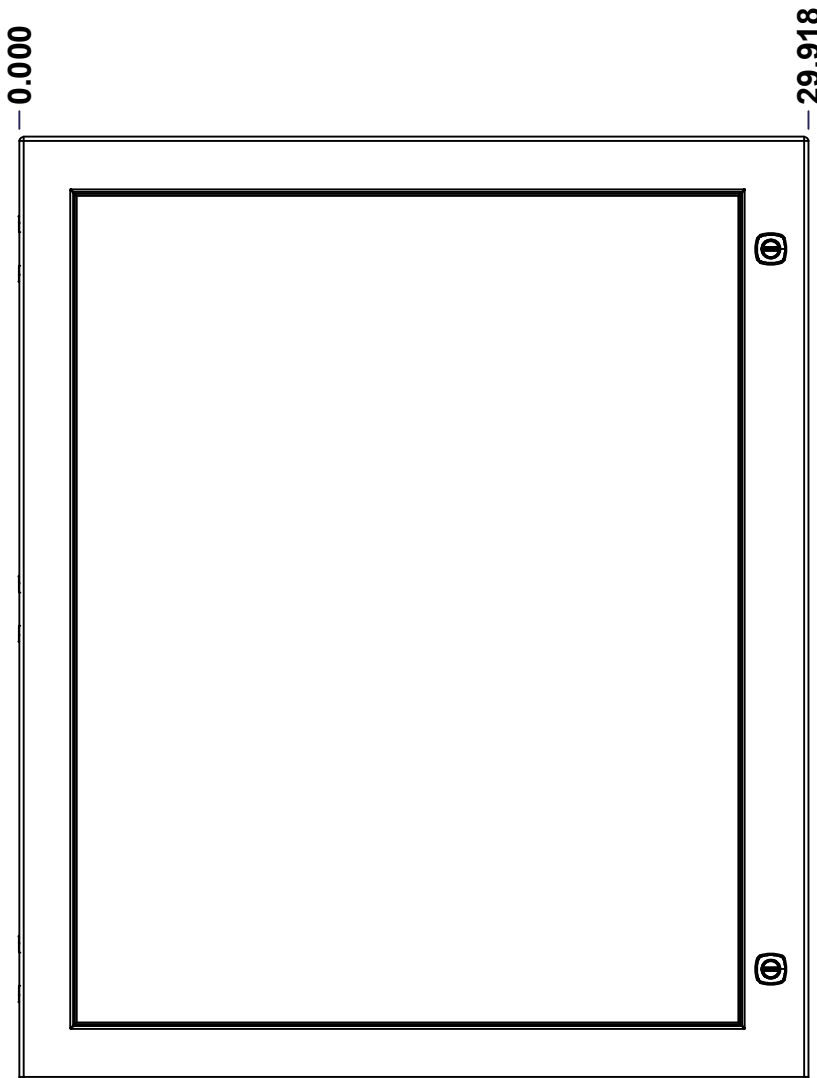
BACK



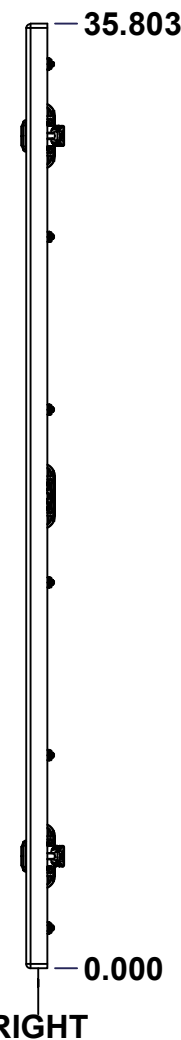
BOTTOM



LEFT

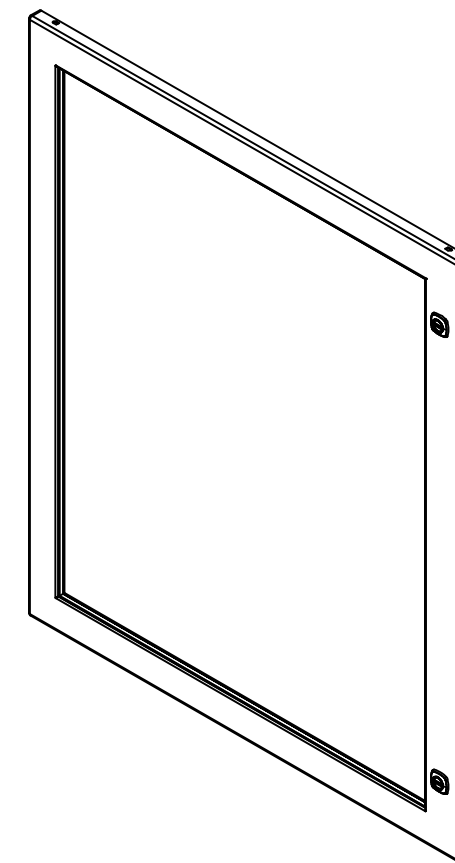


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 17-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5412ESW 36" x 30" Cover	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW363006THC	Rev. 0	8
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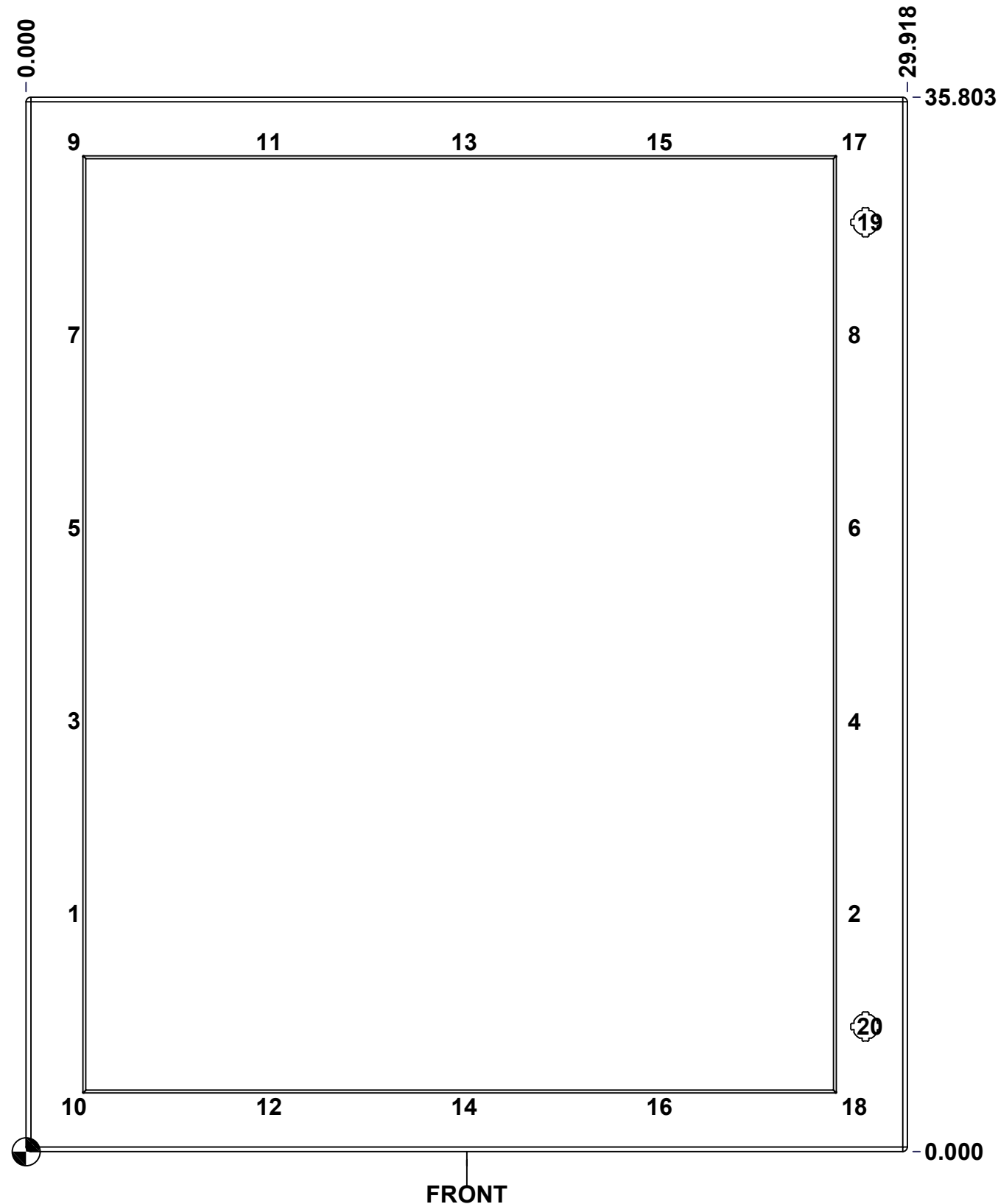
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.077	STUD M6 x 18mm (Inside)
2	27.968	8.077	STUD M6 x 18mm (Inside)
3	1.469	14.627	STUD M6 x 18mm (Inside)
4	27.968	14.627	STUD M6 x 18mm (Inside)
5	1.469	21.176	STUD M6 x 18mm (Inside)
6	27.968	21.176	STUD M6 x 18mm (Inside)
7	1.469	27.726	STUD M6 x 18mm (Inside)
8	27.968	27.726	STUD M6 x 18mm (Inside)
9	1.469	34.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.094	34.276	STUD M6 x 18mm (Inside)
12	8.094	1.527	STUD M6 x 18mm (Inside)
13	14.719	34.276	STUD M6 x 18mm (Inside)
14	14.719	1.527	STUD M6 x 18mm (Inside)
15	21.343	34.276	STUD M6 x 18mm (Inside)
16	21.343	1.527	STUD M6 x 18mm (Inside)
17	27.968	34.276	STUD M6 x 18mm (Inside)
18	27.968	1.527	STUD M6 x 18mm (Inside)

19	28.494	31.553	880 SCQ4-SL
20	28.494	4.250	880 SCQ4-SL

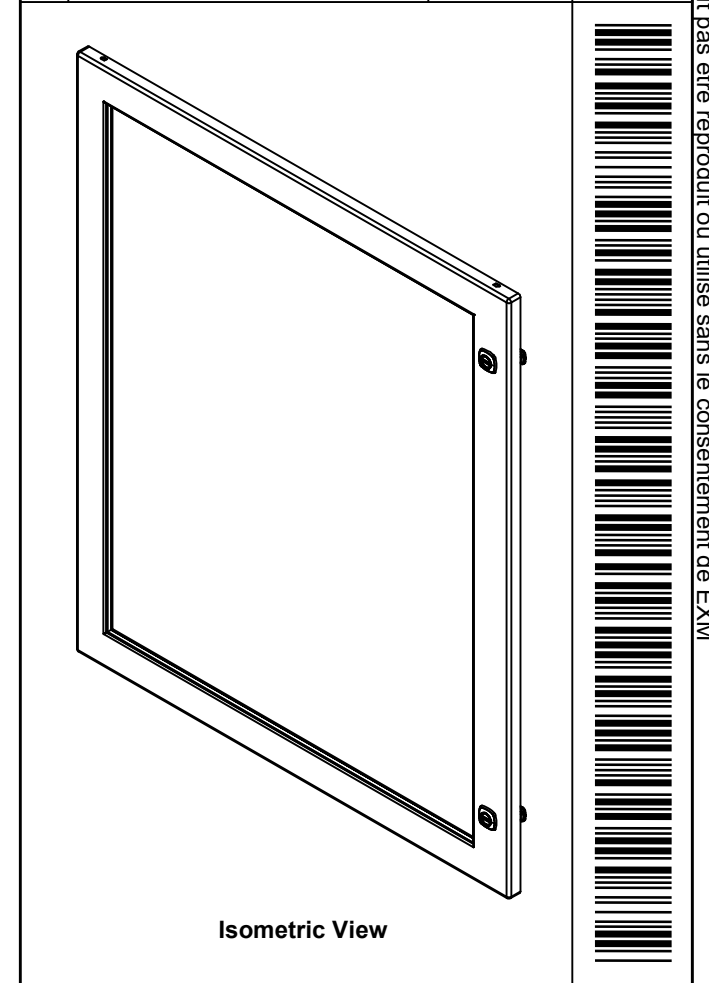


	Description	Status
	5412ESW 36" x 30" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce 5412ESW363006THC	0 / 9
		15

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Flatness
Aplatissement
Max 3.0mm

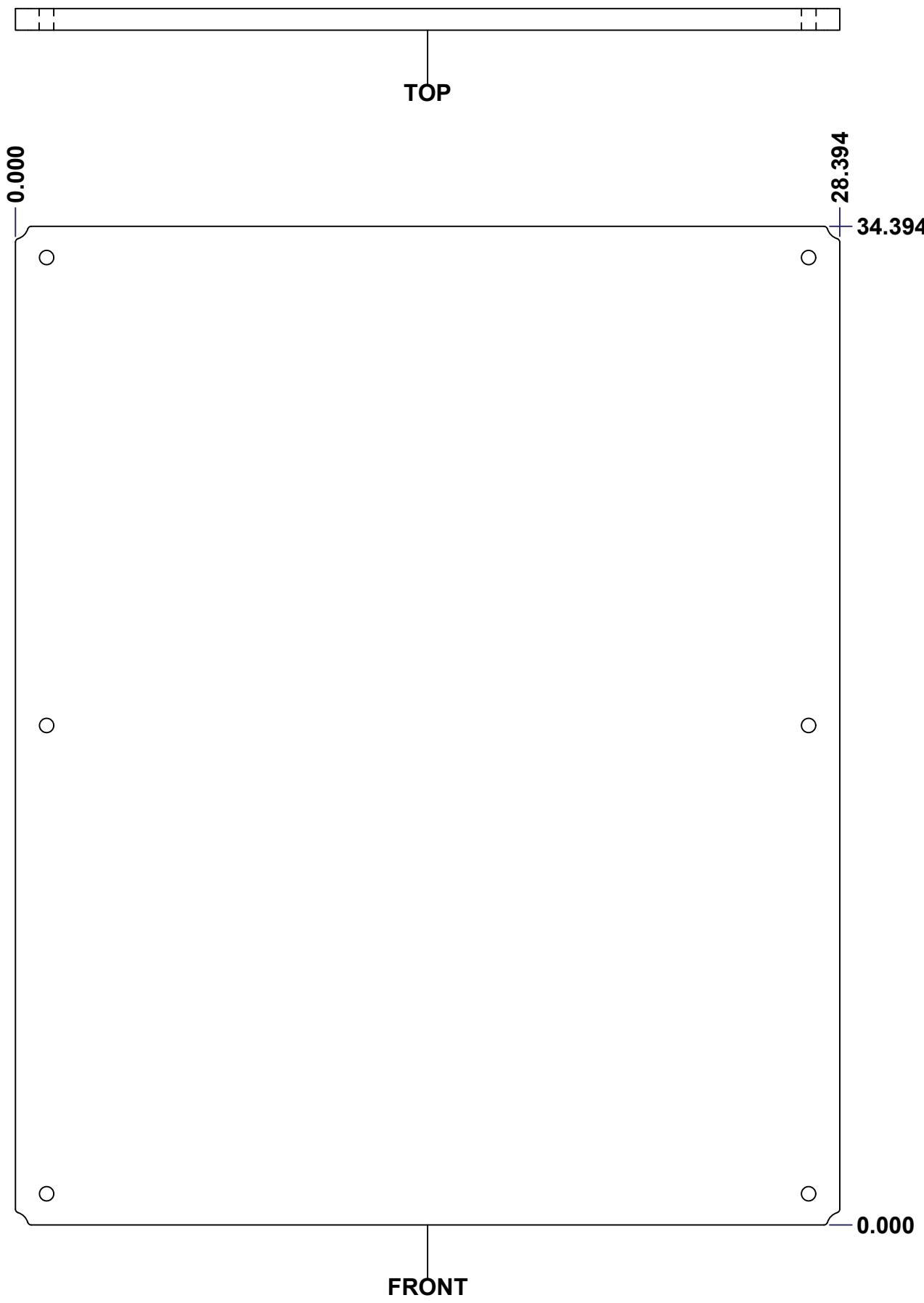
Projection

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW363006THLXG	0	5412ESW 36" x 30" Lexan Gasket Part
1	5412ESW363006THLX	0	5412ESW 32.375" x 26.125" Lexan Part
1	5412ESW363006THG	0	5412ESW 36" x 30" Cover Gasket Part
1	5412ESW363006THC-P	0	5412ESW 36" x 30" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
2	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 36" x 30" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESW363006THC	Rev. 10 0 15

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No.	Revisions	Date	By/Par

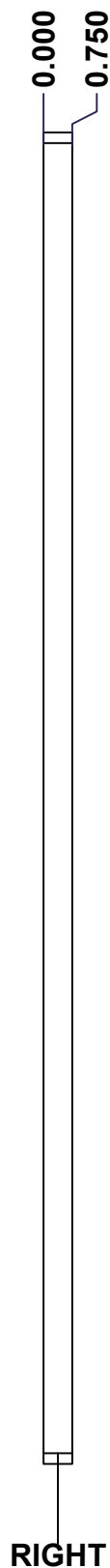
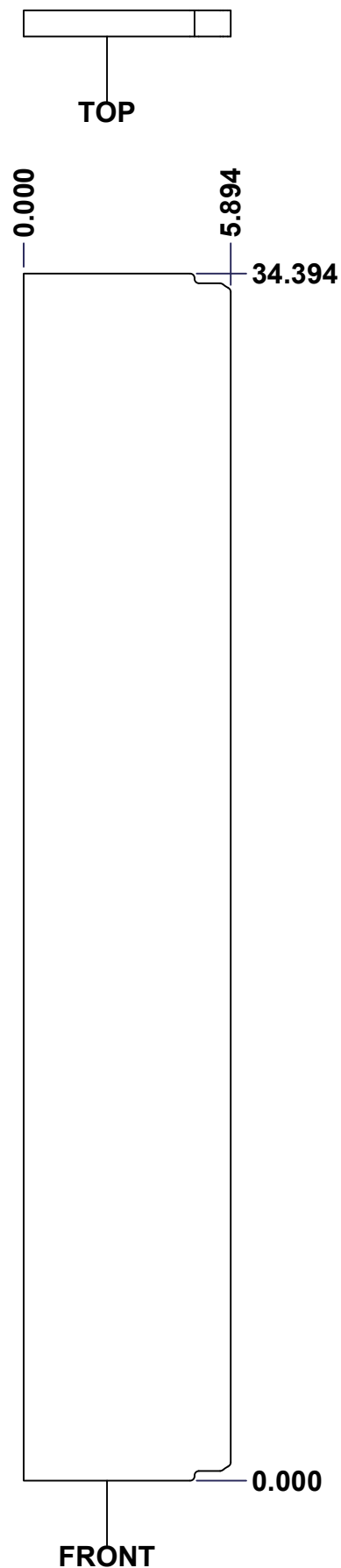
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESW 36" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESW363006THI-B		0	15

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No.	Revisions	Date	By/Par

Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	

Color / Couleur: Aluminum	Finish / Fini: N/A
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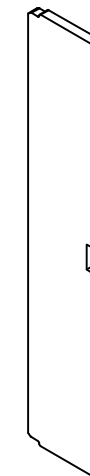
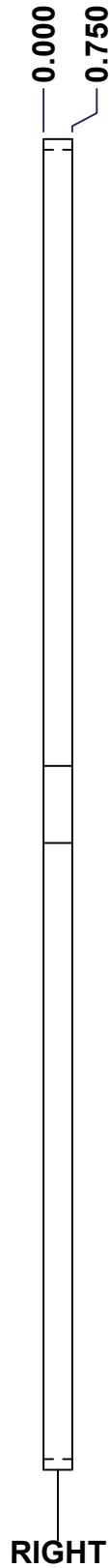
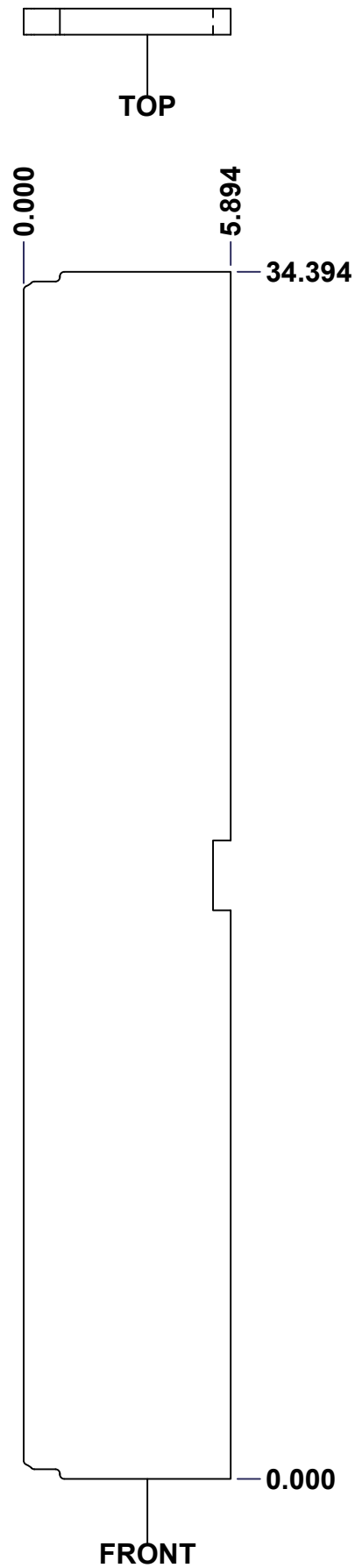
Description: 5412ESW 36" x 30" Left Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW363006THI-LS	Rev. 0	12 / 15
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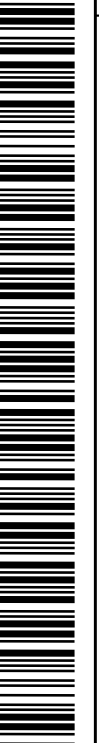
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Isometric View

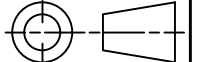


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Flatness
Aplatissement

Max 3.0mm

Projection

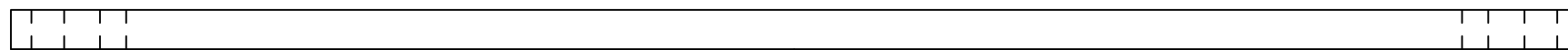


Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESW 36" x 30" Right Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESW363006THI-RS	Rev. 13 0 15

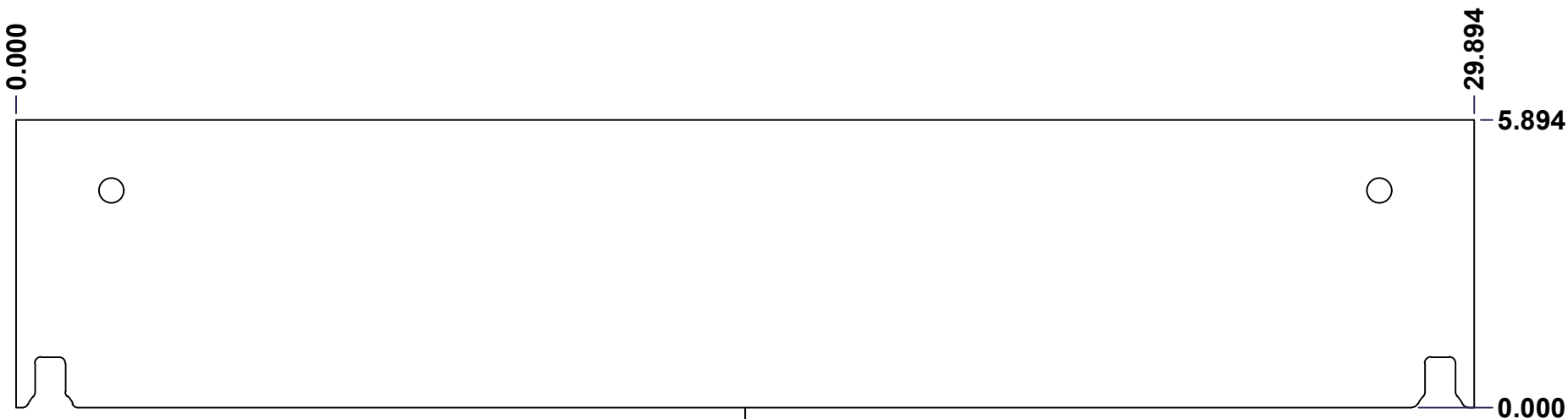
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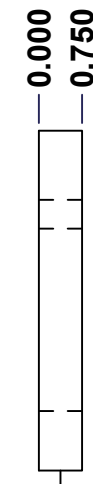
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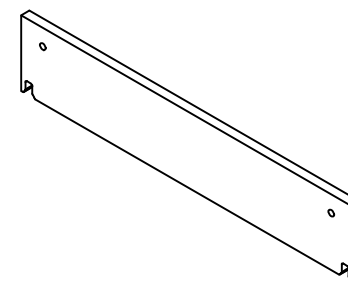
TOP



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: Patrick Deschenes Date 23-Jan-07

Material / Matière Polyisocyanurate

Color / Couleur Aluminum Finish / Fini N/A

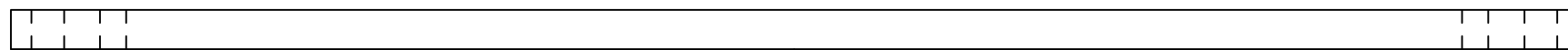
Description 5412ESW 36" x 30" Top and Bottom Insulation Detail Rev. _____

Part Number / Numéro Pièce 5412ESW363006THI-TP Rev. 0 14 15

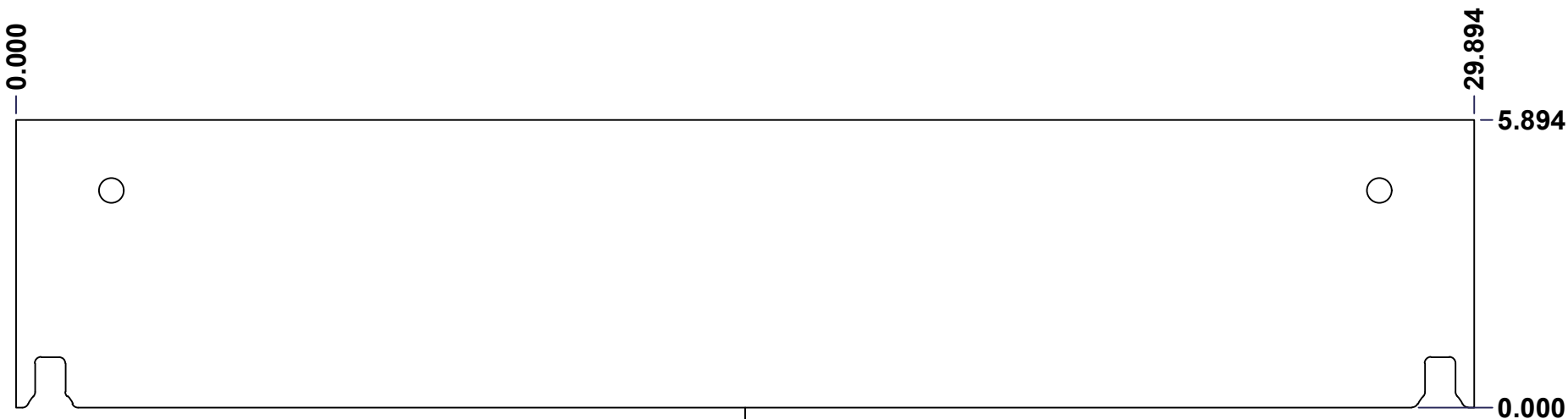
SEE BILL OF MATERIAL ON LAST PAGE

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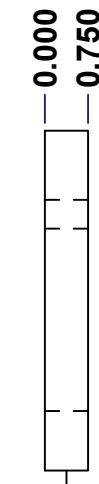
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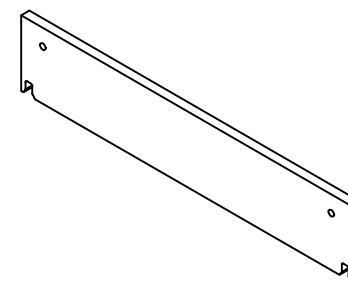
TOP



FRONT



RIGHT



Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
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Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
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Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum	Finish / Fini: N/A
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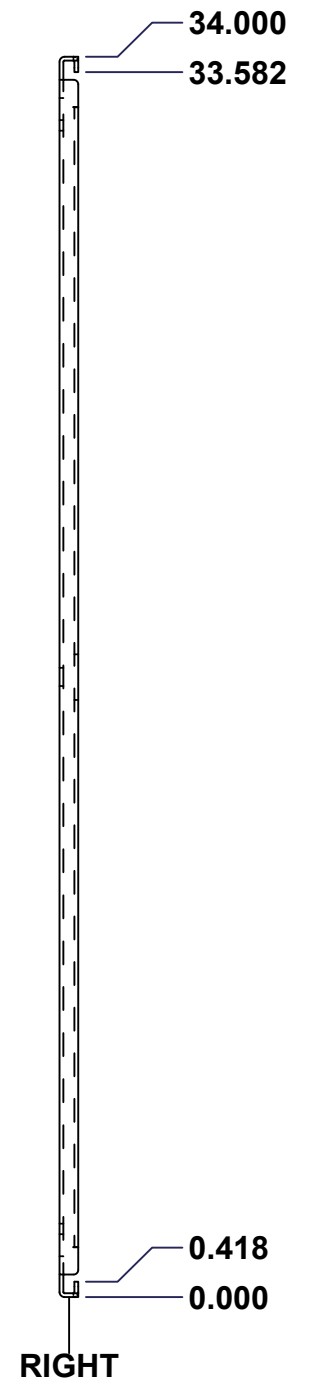
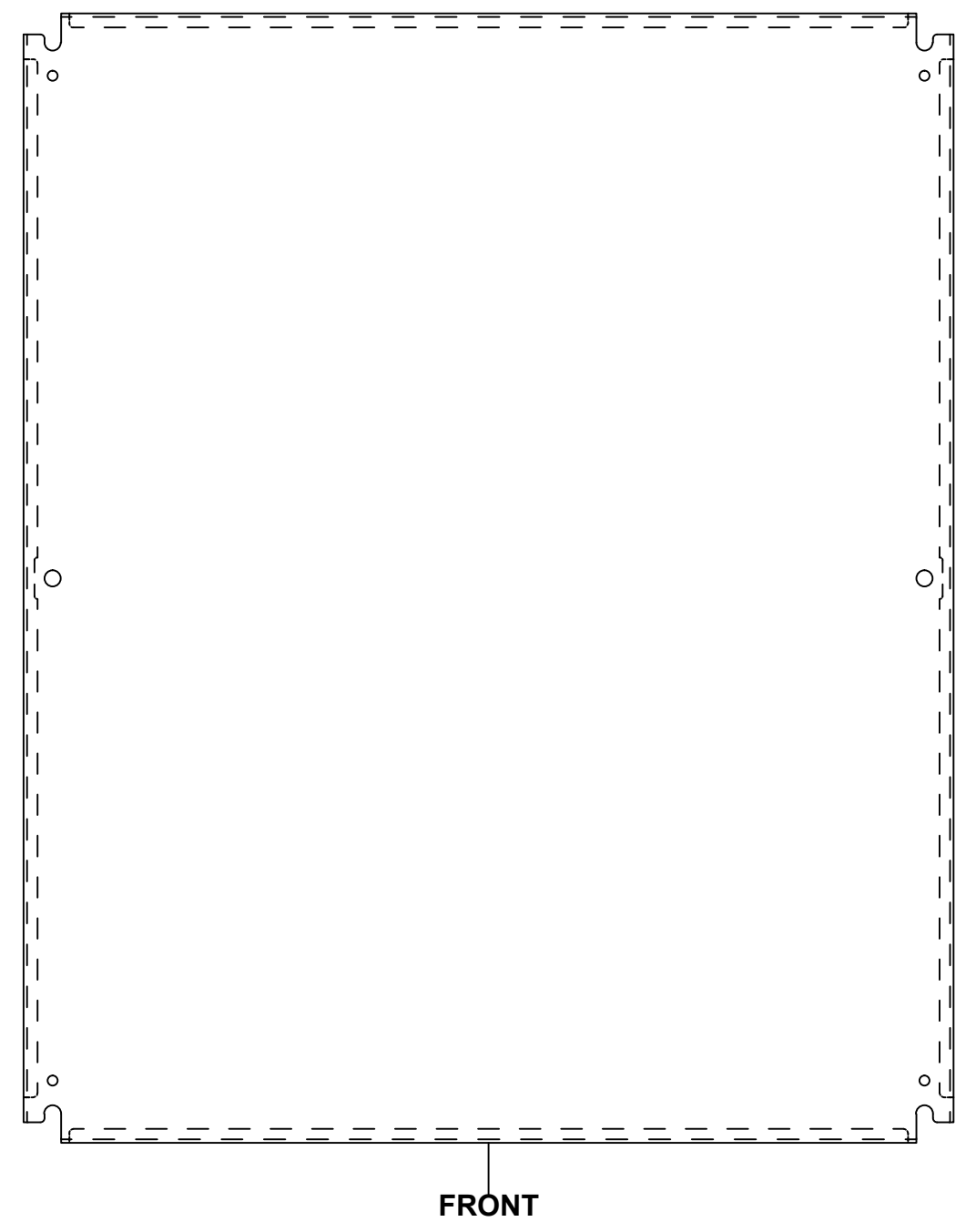
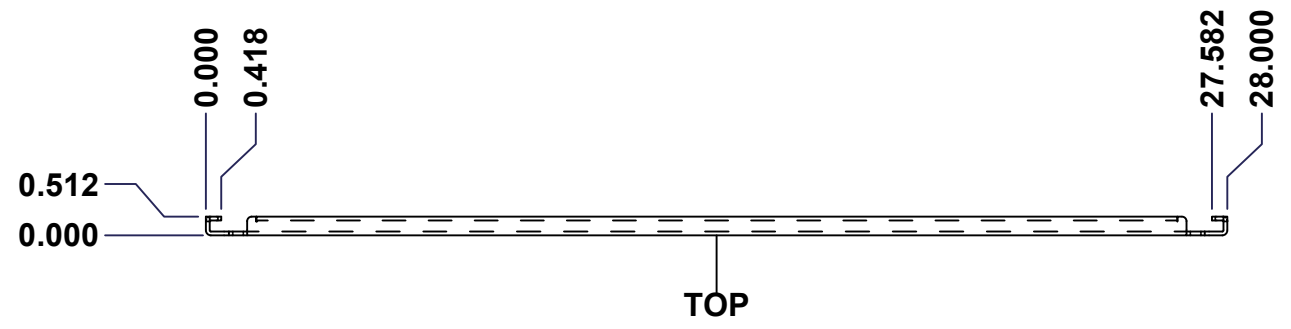
Description: 5412ESW 36" x 30" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW363006THI-BT	Rev. 0	15
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SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

Isometric View

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	Projection
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP3630G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP3630G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

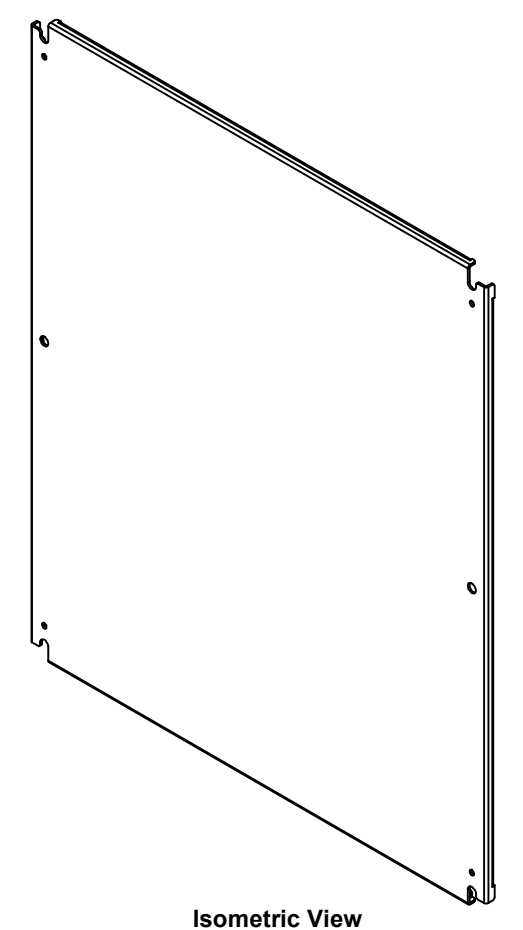
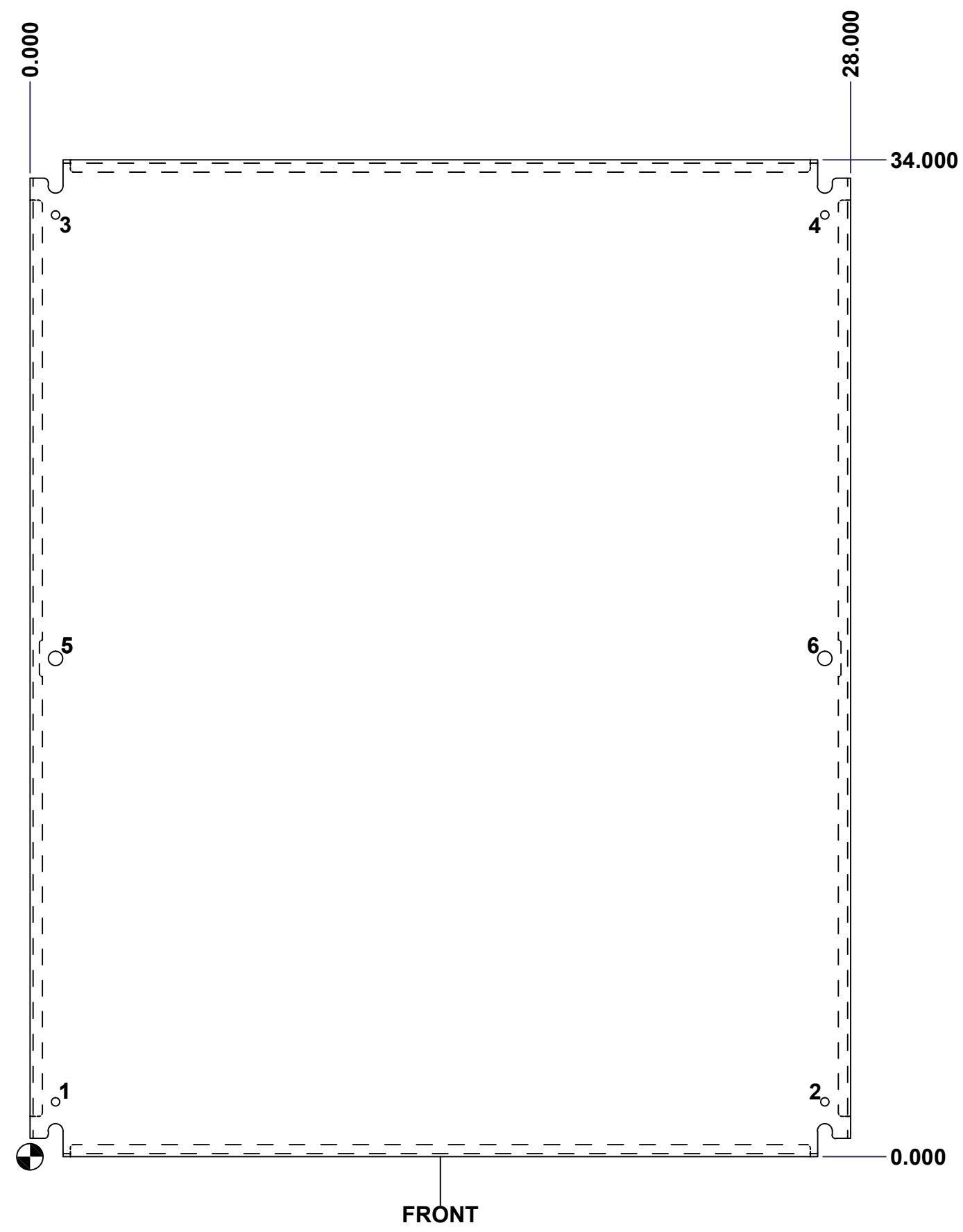
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	32.125	GROUND HOLE (RND Ø0.290)
4	27.125	32.125	GROUND HOLE (RND Ø0.290)
5	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	17.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par BoxCad	Date 23-Jan-07	Material Matière See Part List
Color Couleur See Part List	Finish Fini See Part List	Description 881 SP - Inner Panel
Part Number Numéro Pièce 881 SP3630G	Detail Rev.	Rev. 2 0