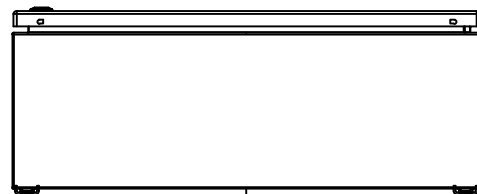
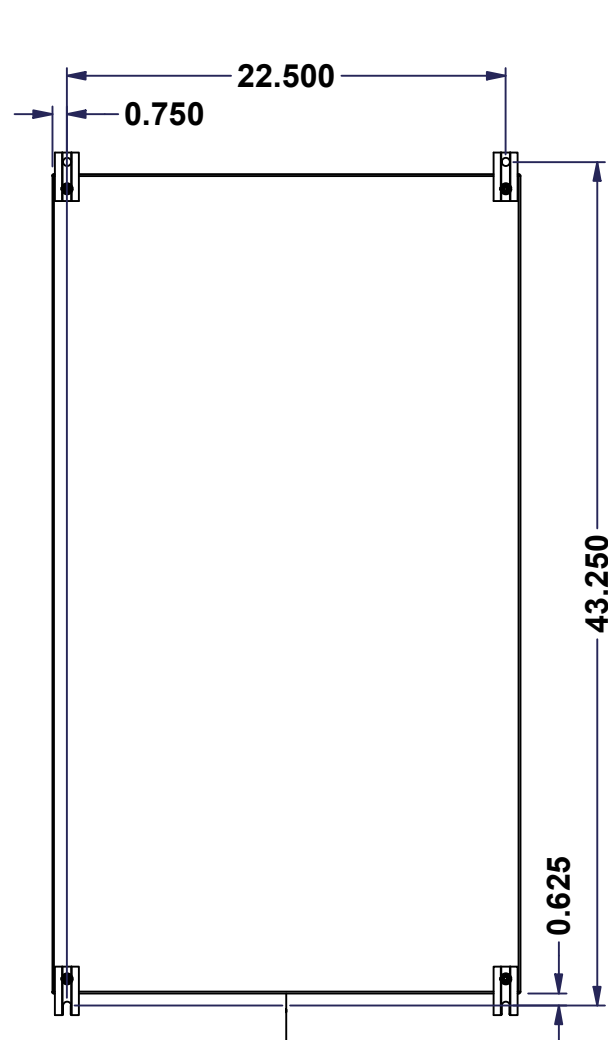


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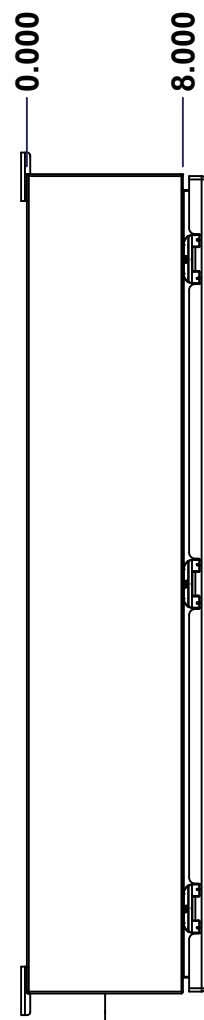
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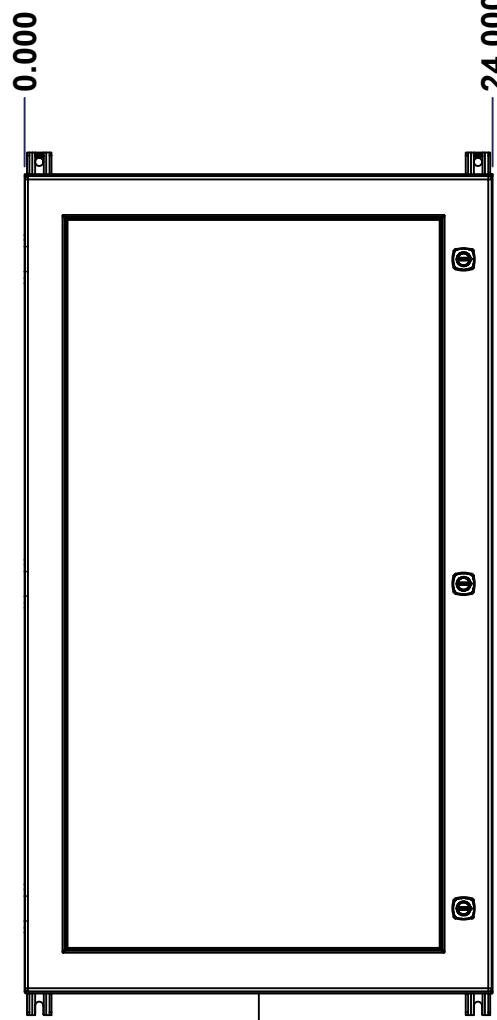
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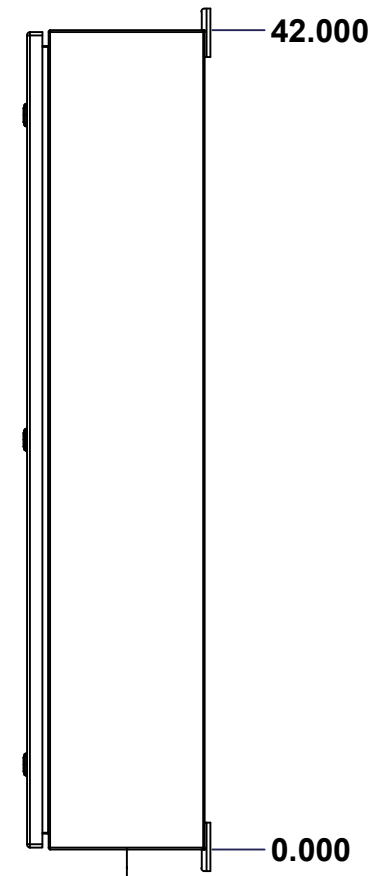
BACK



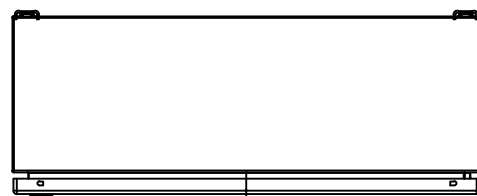
LEFT



FRONT

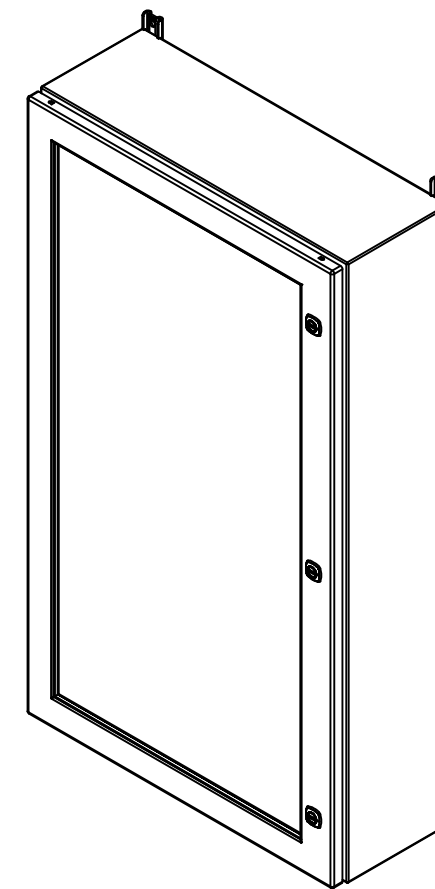


RIGHT




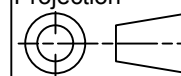
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 15

SEE BILL OF MATERIAL ON LAST PAGE

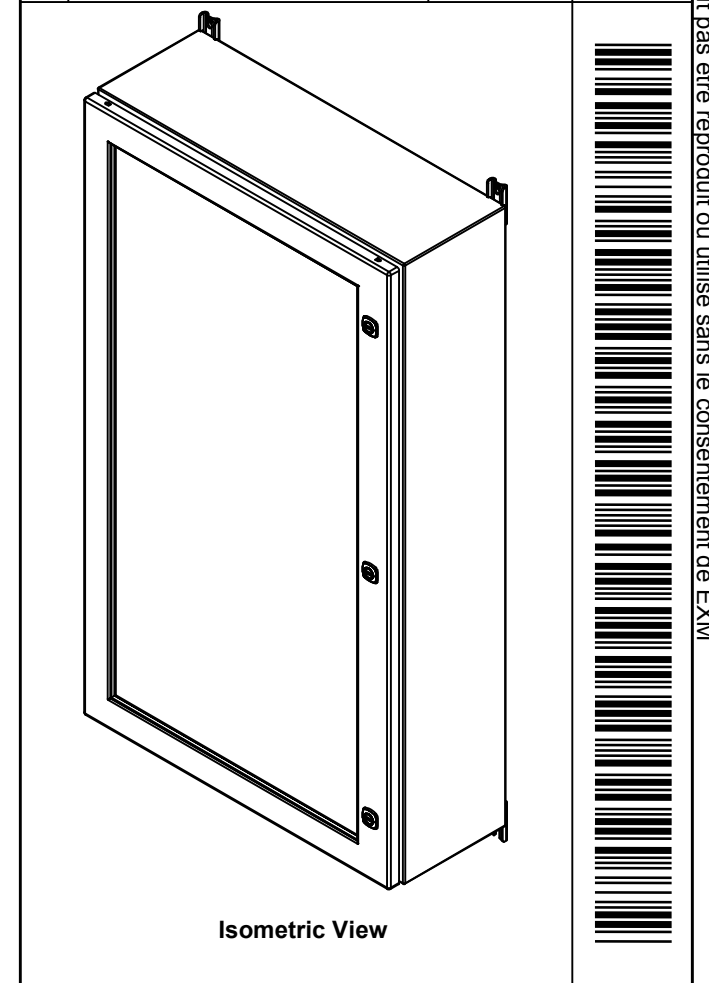
5412ESW422408TH

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



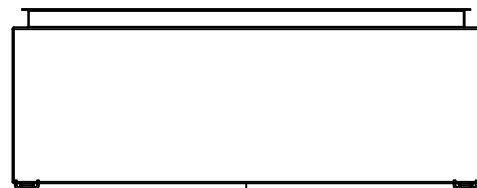
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4224G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW422408THC	0	5412ESW 42" x 24" Cover
1	5412ESW422408THB	0	5412ESW 42" x 24" x 8" Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

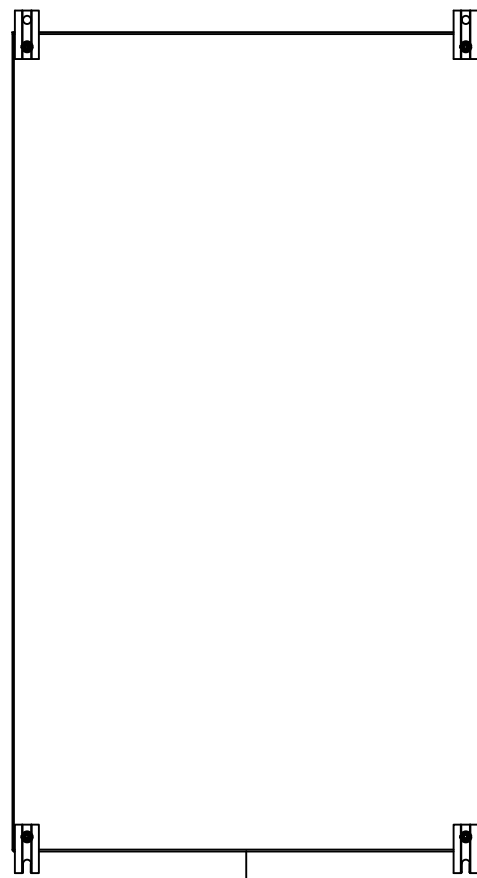
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 42" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 15
5412ESW422408TH		

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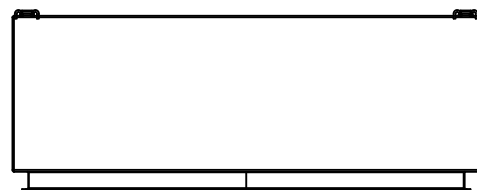
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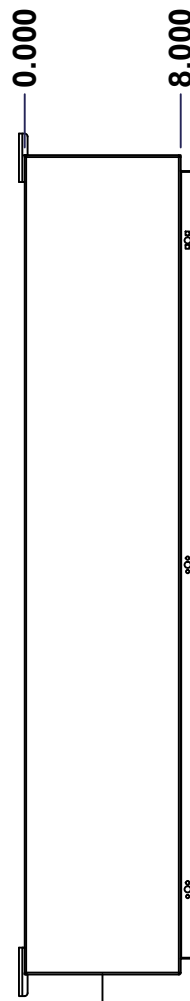
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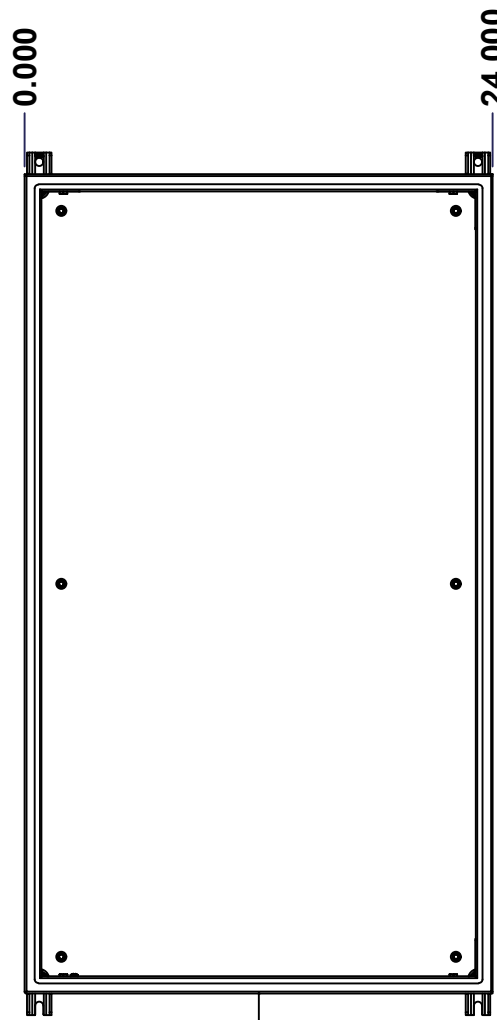
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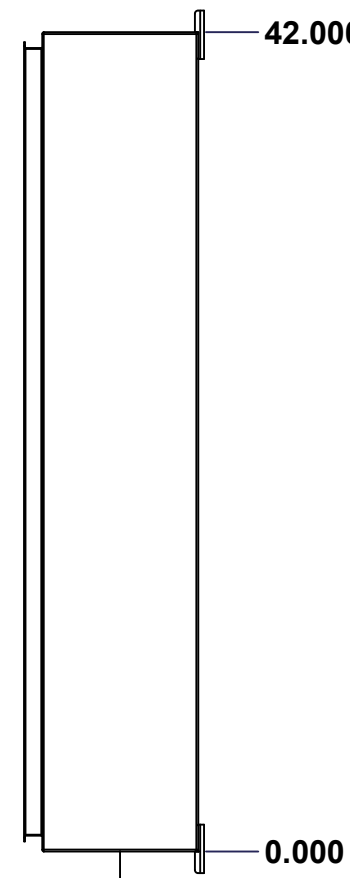
BOTTOM



LEFT

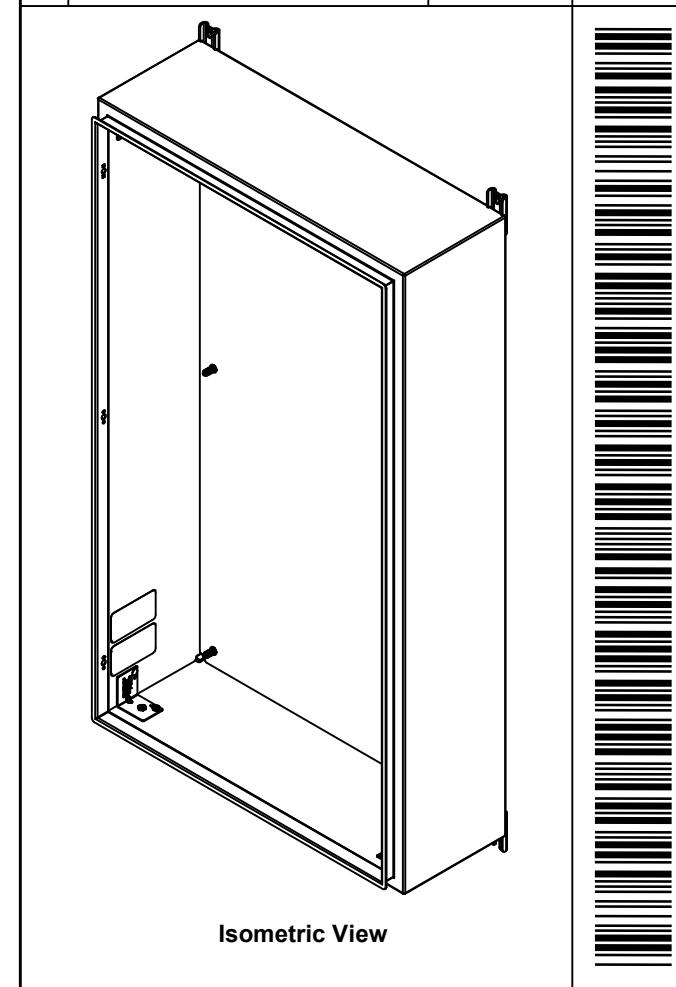


FRONT





RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 42" x 24" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 / 15

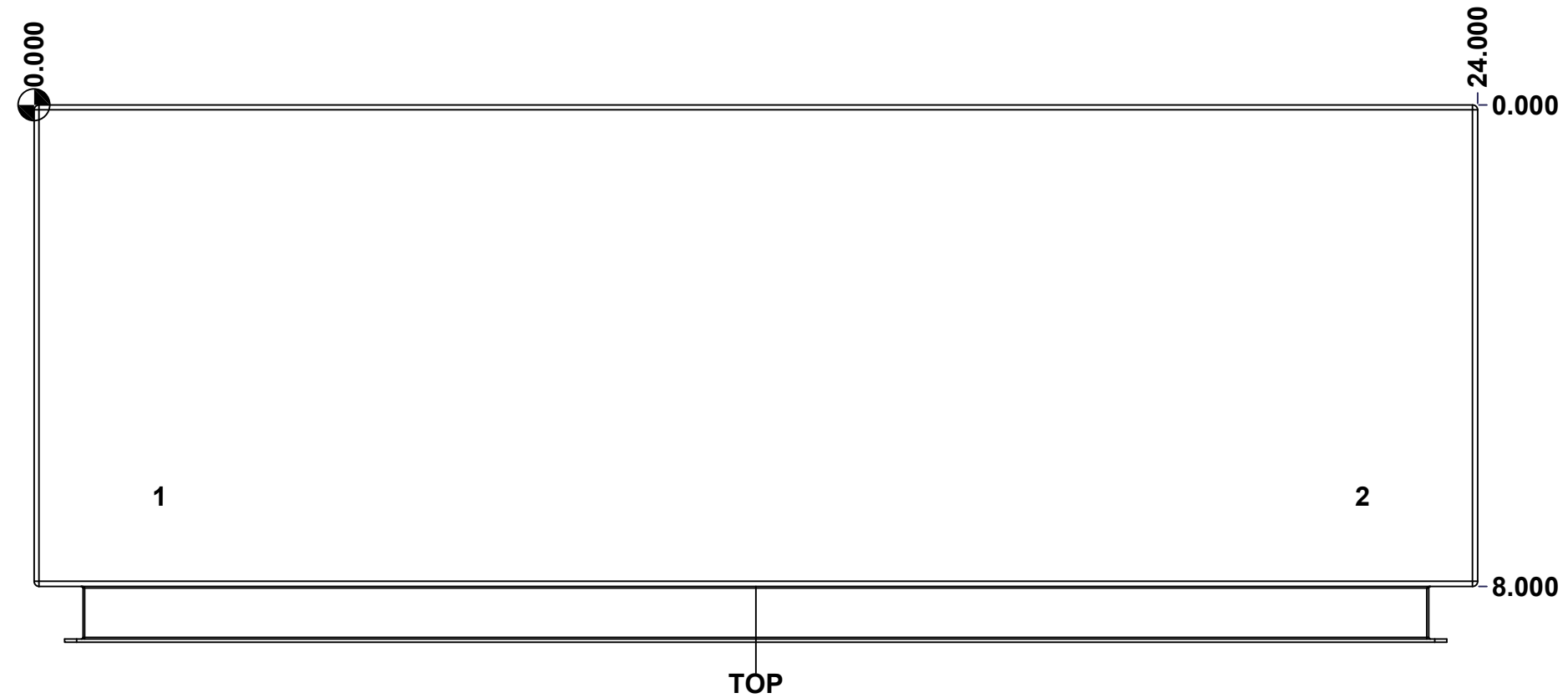
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5412ESW422408THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW422408THB	0	4 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW422408THB	0	15

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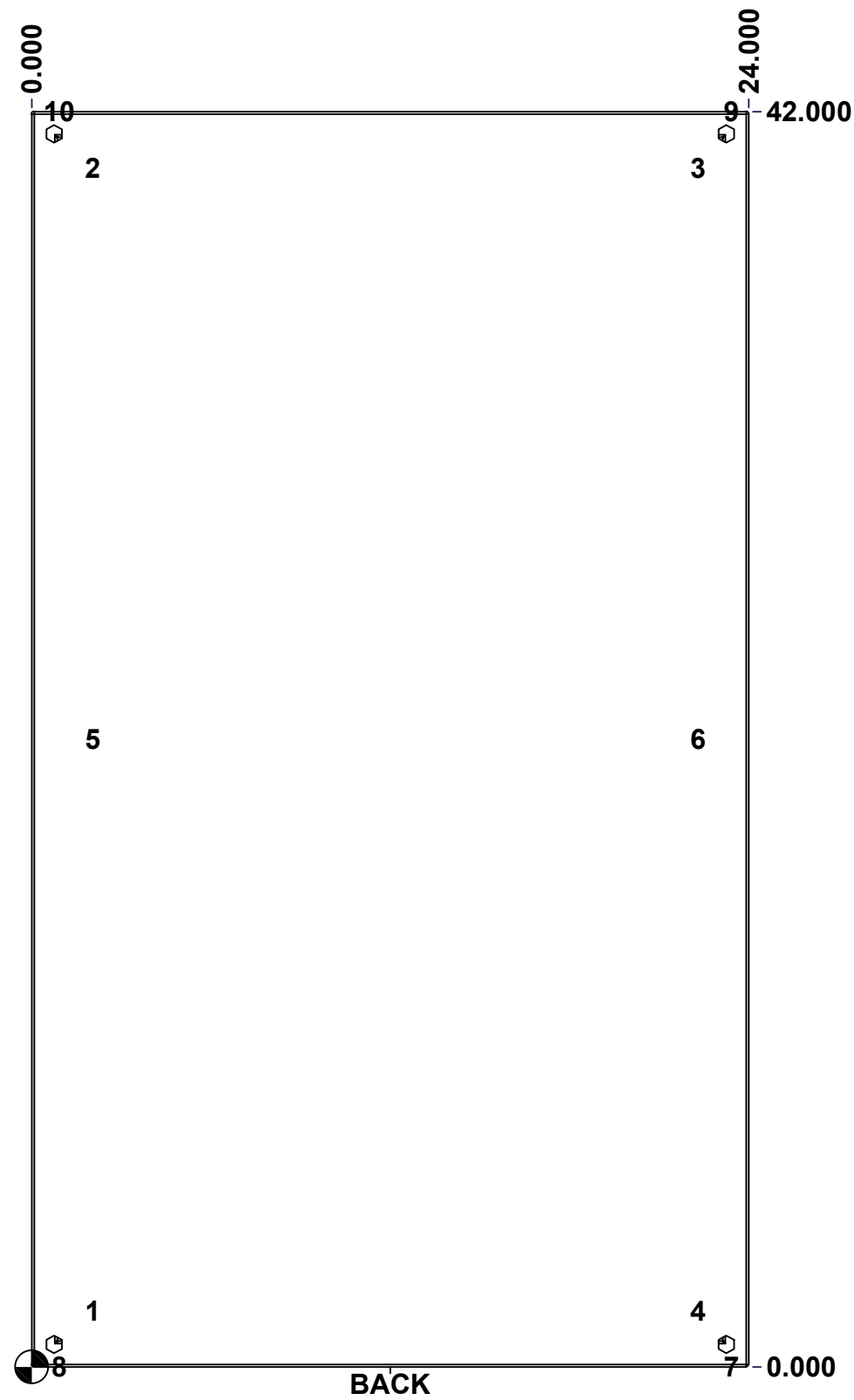
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE

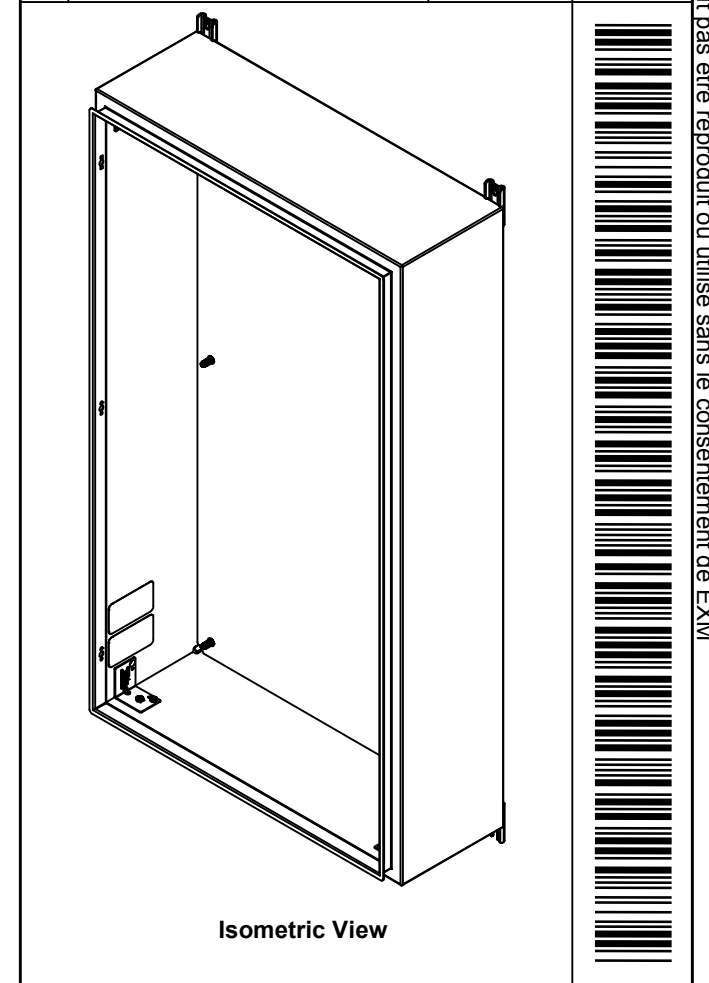


	Description	Status
	5412ESW 42" x 24" x 8" Body	(NULL)
Part Number Numéro Pièce 5412ESW422408THB	Rev.	6
	0	15

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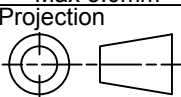
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No.	Revisions	Date	By/Par



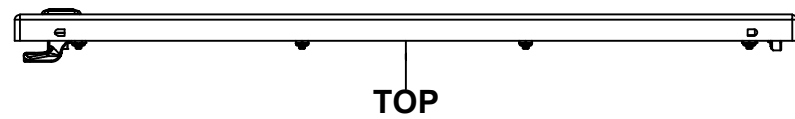
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW422408THI-RS	0	5412ESW 42" x 24" Right Insulation
1	5412ESW422408THI-LS	0	5412ESW 42" x 24" Left Insulation
1	5412ESW422408THI-BT	0	5412ESW 42" x 24" Top and Bottom Insulation
1	5412ESW422408THI-TP	0	5412ESW 42" x 24" Top and Bottom Insulation
1	5412ESW422408THI-B	0	5412ESW 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW422408THB-P	0	5412ESW 42" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

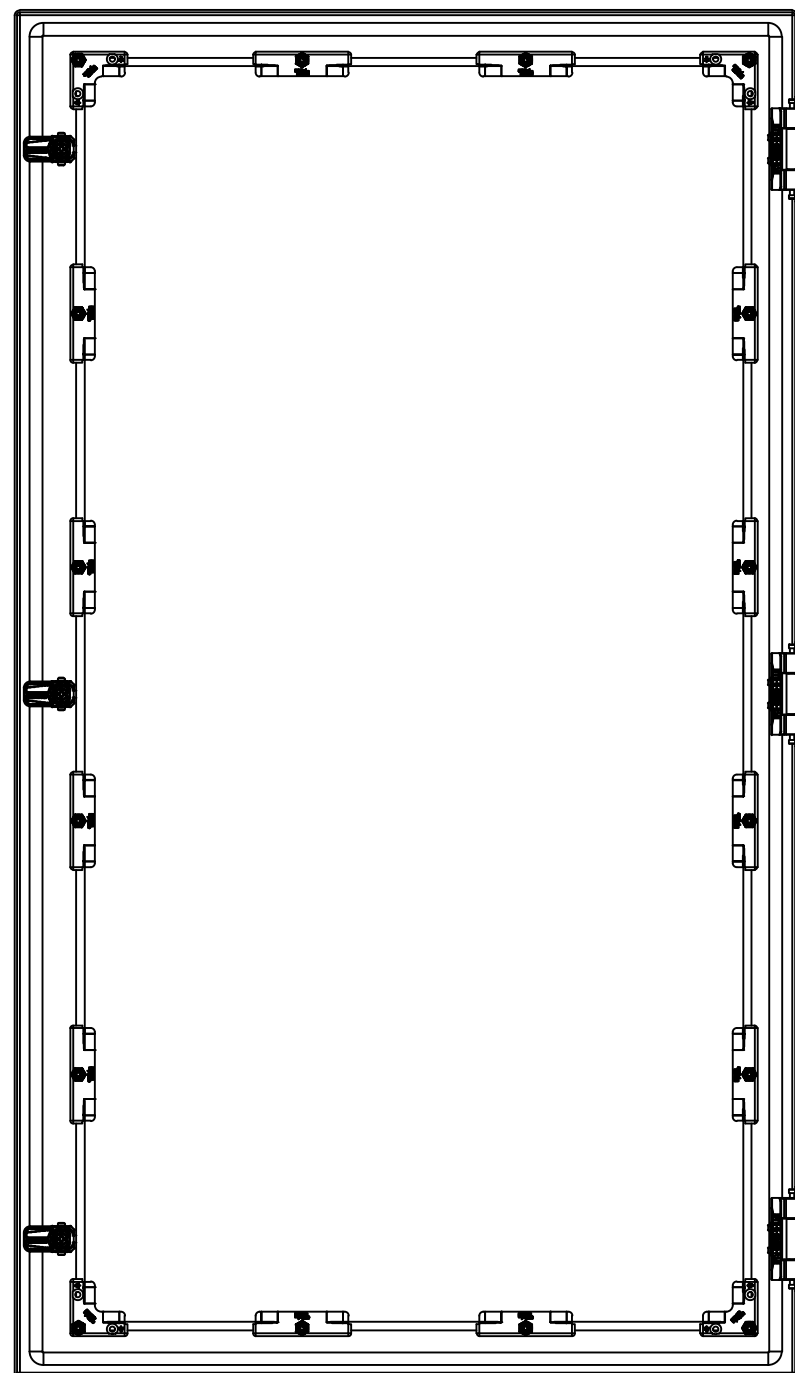
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 42" x 24" x 8" Body		
Part Number Numéro Pièce	Rev. 0	7 / 15
5412ESW422408THB		

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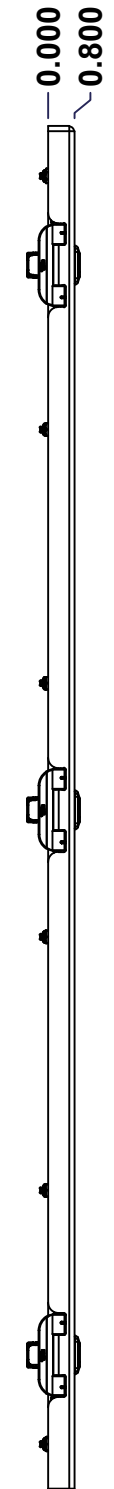
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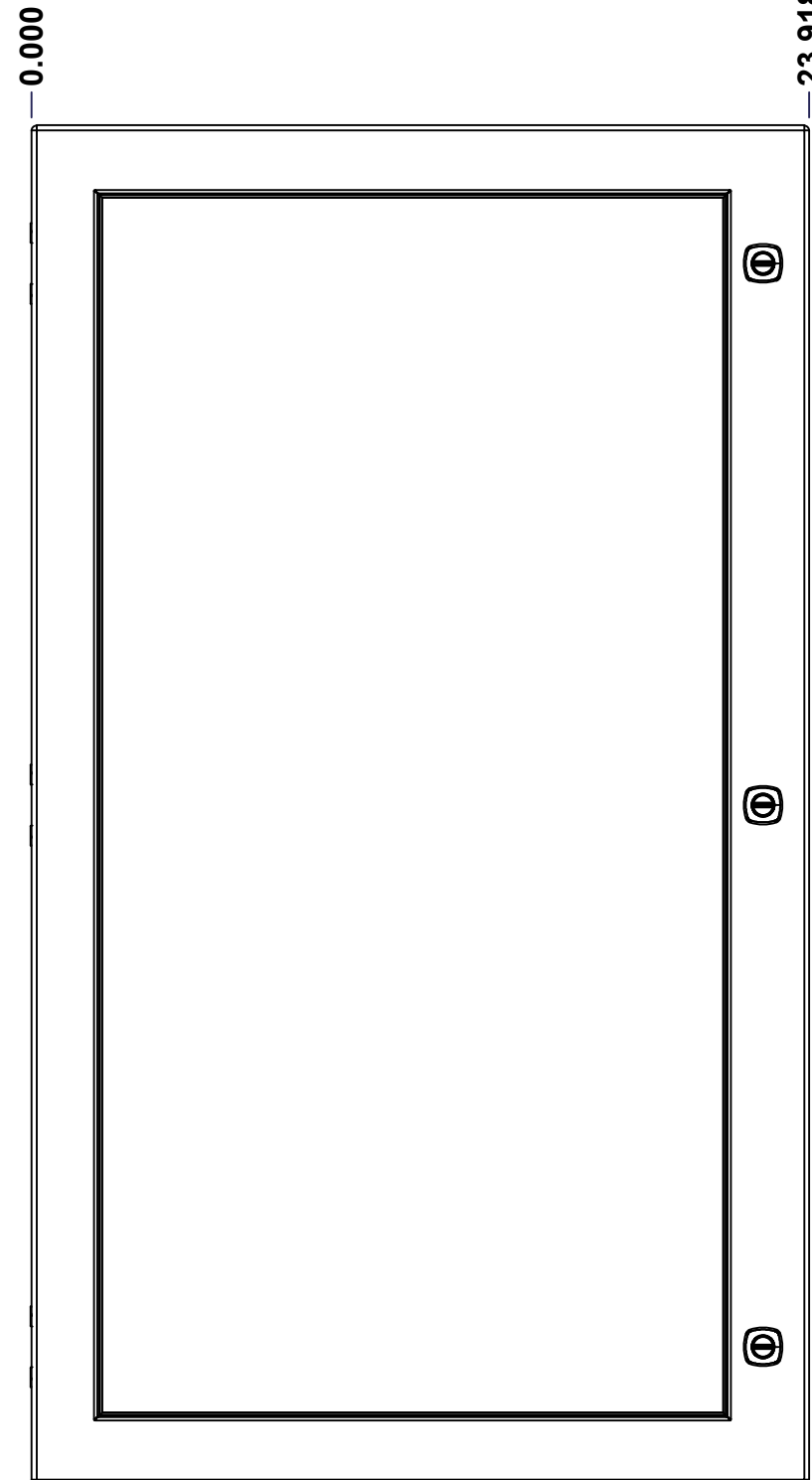
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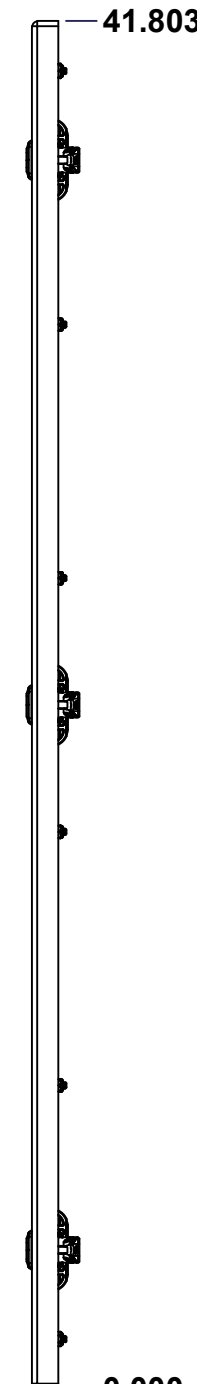
BOTTOM



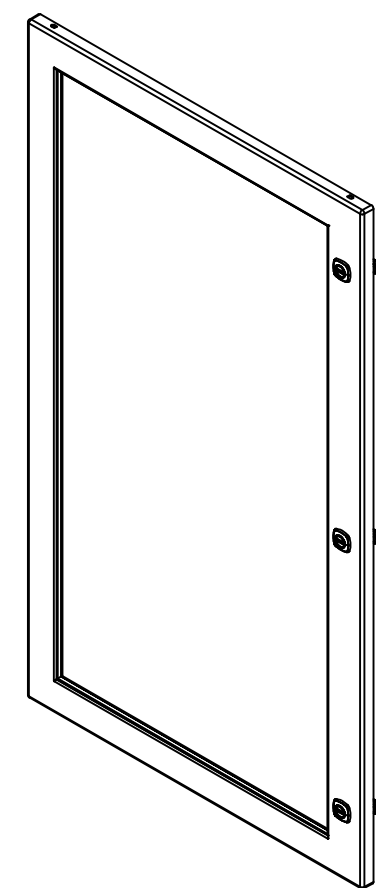
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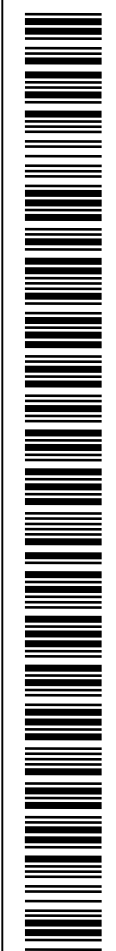
FRONT




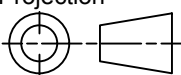
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 42" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 15

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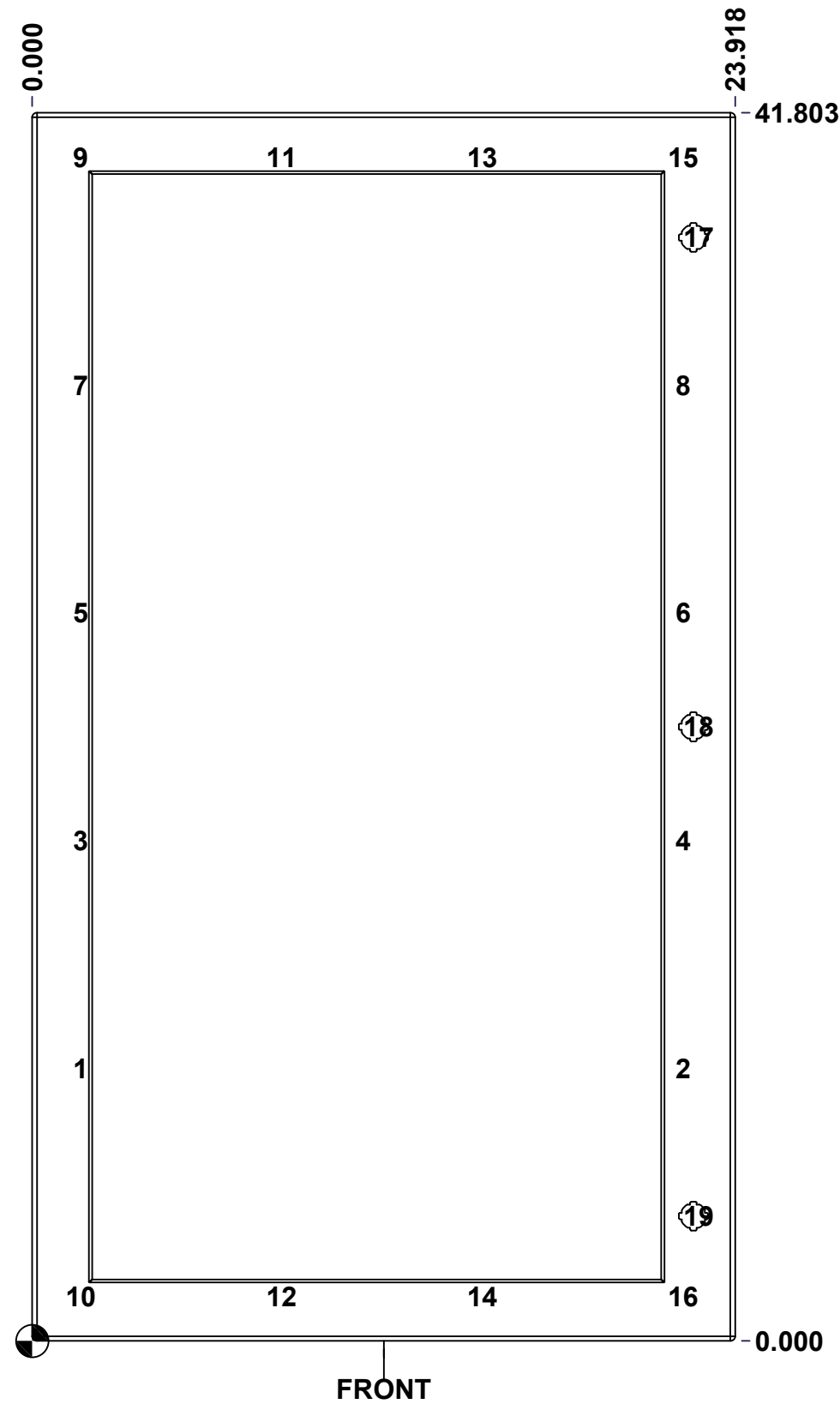
5412ESW422408THC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.277	STUD M6 x 18mm (Inside)
2	21.968	9.277	STUD M6 x 18mm (Inside)
3	1.469	17.027	STUD M6 x 18mm (Inside)
4	21.968	17.027	STUD M6 x 18mm (Inside)
5	1.469	24.776	STUD M6 x 18mm (Inside)
6	21.968	24.776	STUD M6 x 18mm (Inside)
7	1.469	32.526	STUD M6 x 18mm (Inside)
8	21.968	32.526	STUD M6 x 18mm (Inside)
9	1.469	40.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	40.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	40.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	40.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)

17	22.494	37.553	880 SCQ4-SL
18	22.494	20.902	880 SCQ4-SL
19	22.494	4.250	880 SCQ4-SL

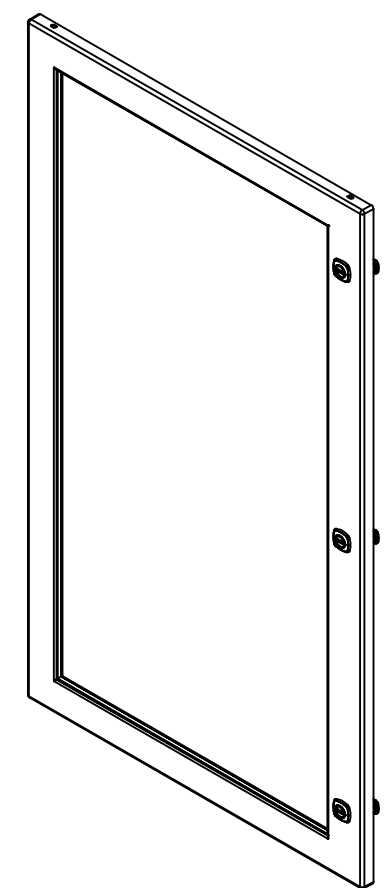


	Description	Status
	5412ESW 42" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW422408THC	0
		9
		15

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm

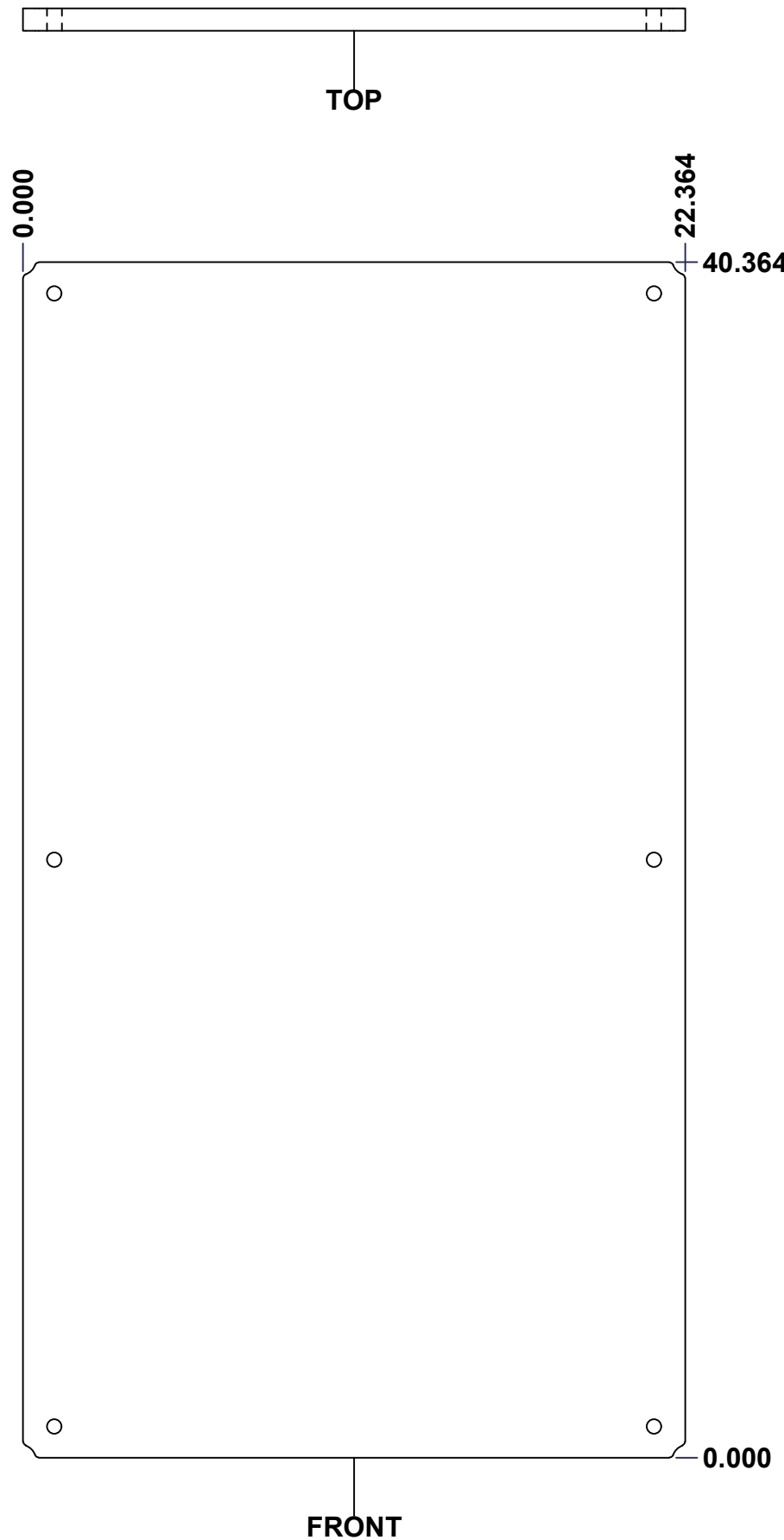
Projection

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW422408THLXG	0	5412ESW 42" x 24" Lexan Gasket Part
1	5412ESW422408THLX	0	5412ESW 38.375" x 20.125" Lexan Part
1	5412ESW422408THG	0	5412ESW 42" x 24" Cover Gasket Part
1	5412ESW422408THC-P	0	5412ESW 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

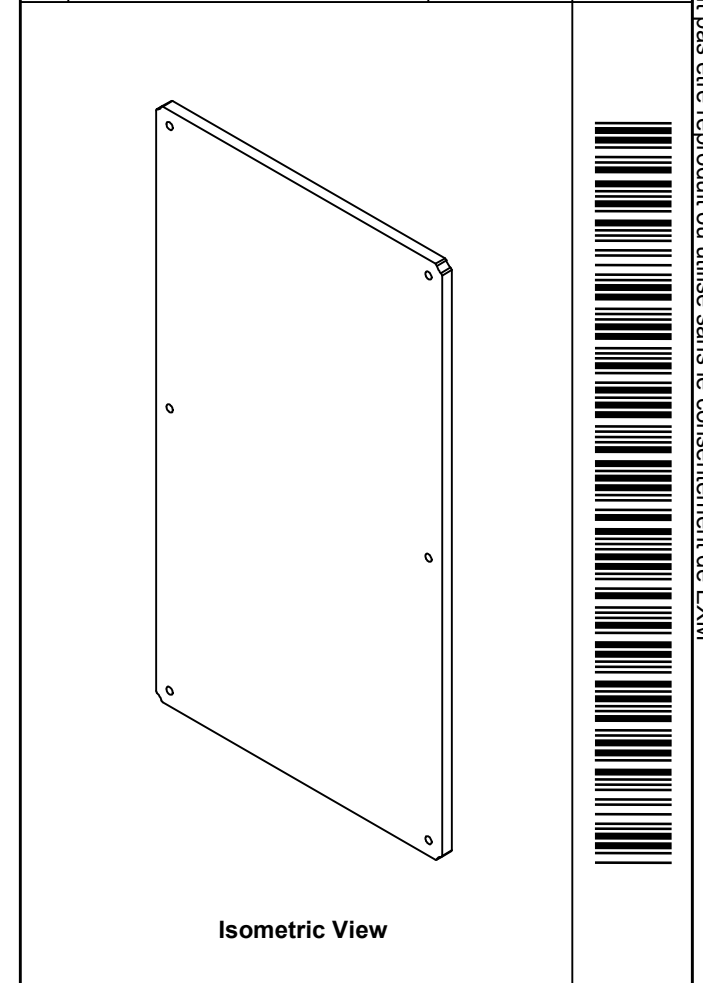
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 42" x 24" Cover	Detail Rev.
Part Number Numéro Pièce 5412ESW422408THC	Rev. 10 0 15


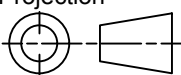
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No.	Revisions	Date	By/Par

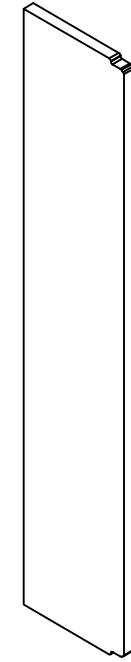
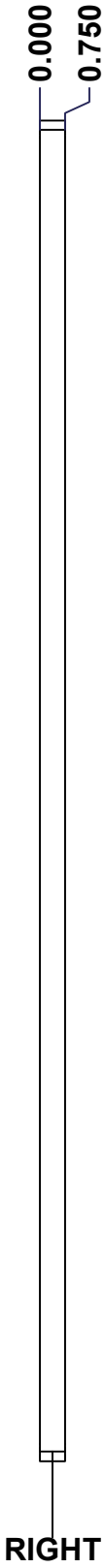
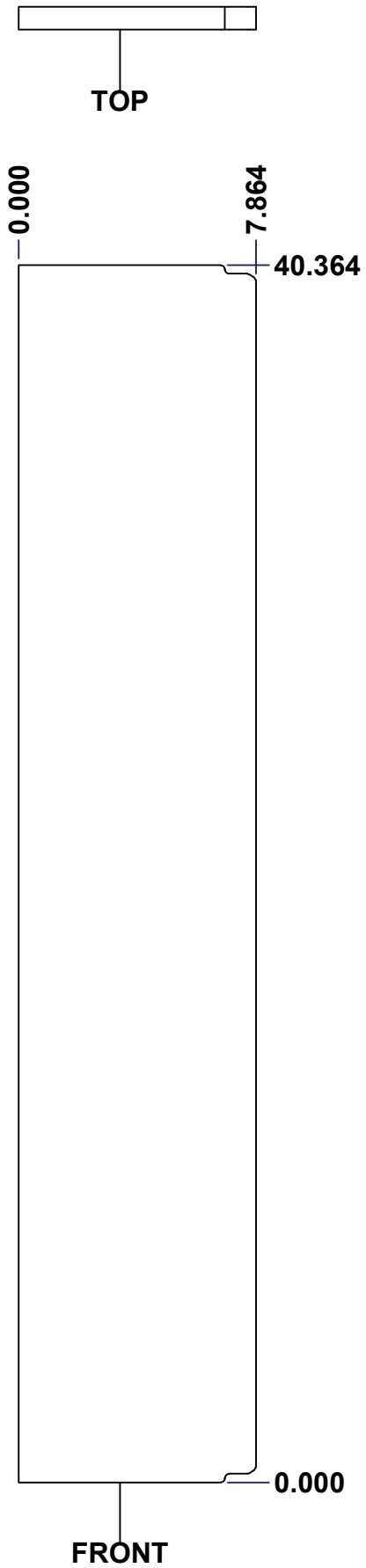


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESW 42" x 24" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESW422408THI-B		Rev. 11 0

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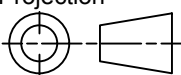
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Isometric View



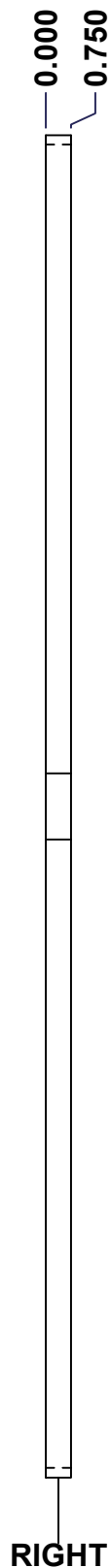
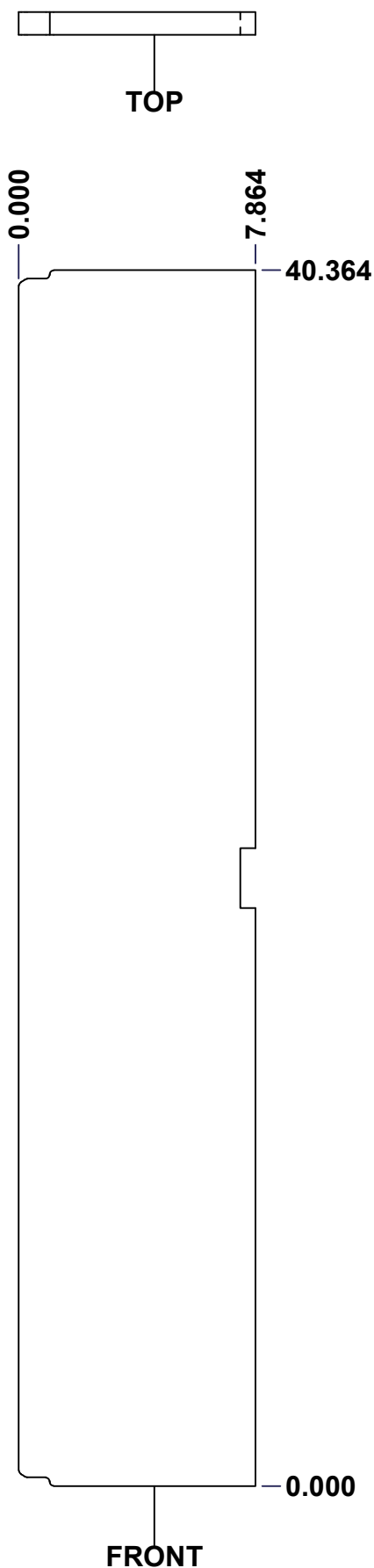
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 42" x 24" Left Insulation		
Part Number Numéro Pièce	Rev.	
5412ESW422408THI-LS	0	12 / 15

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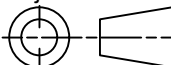
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESW 42" x 24" Right Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESW422408THI-RS		Rev. 13 0

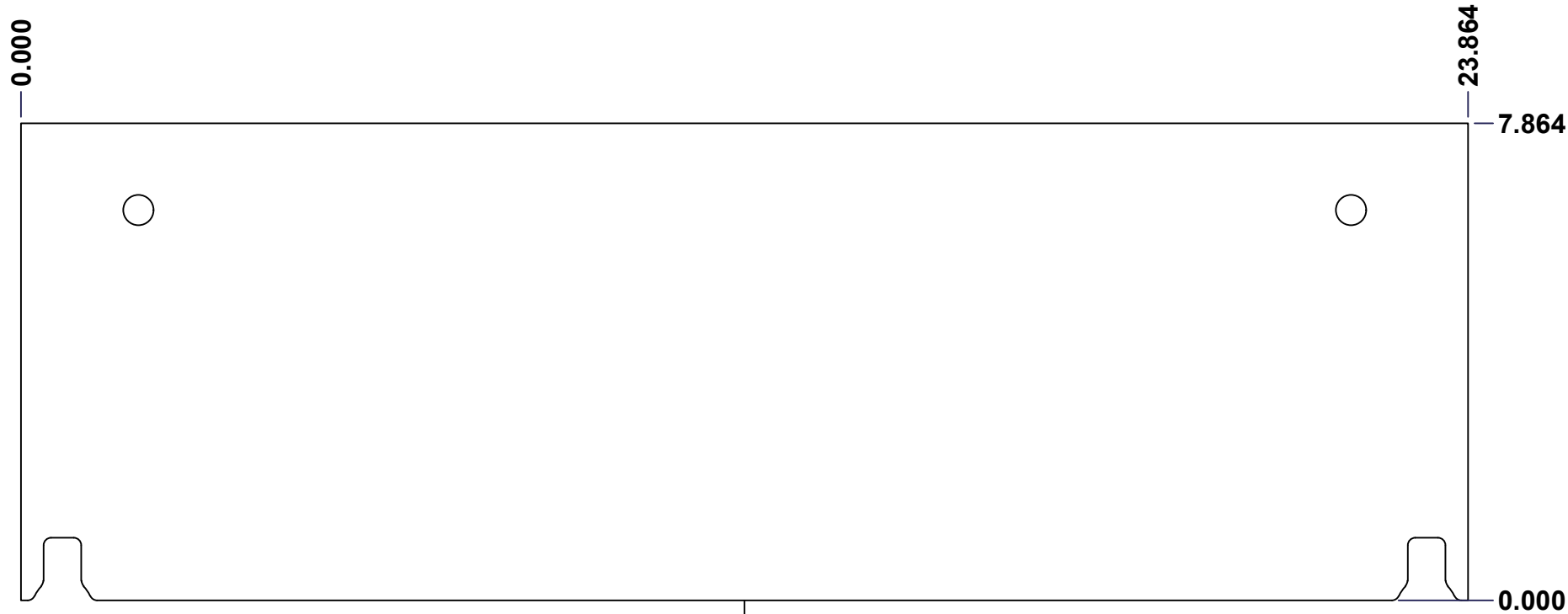
SEE BILL OF MATERIAL ON LAST PAGE

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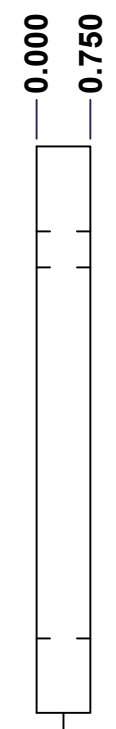
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TOP

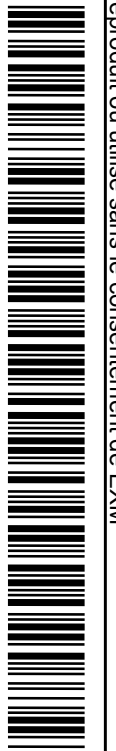
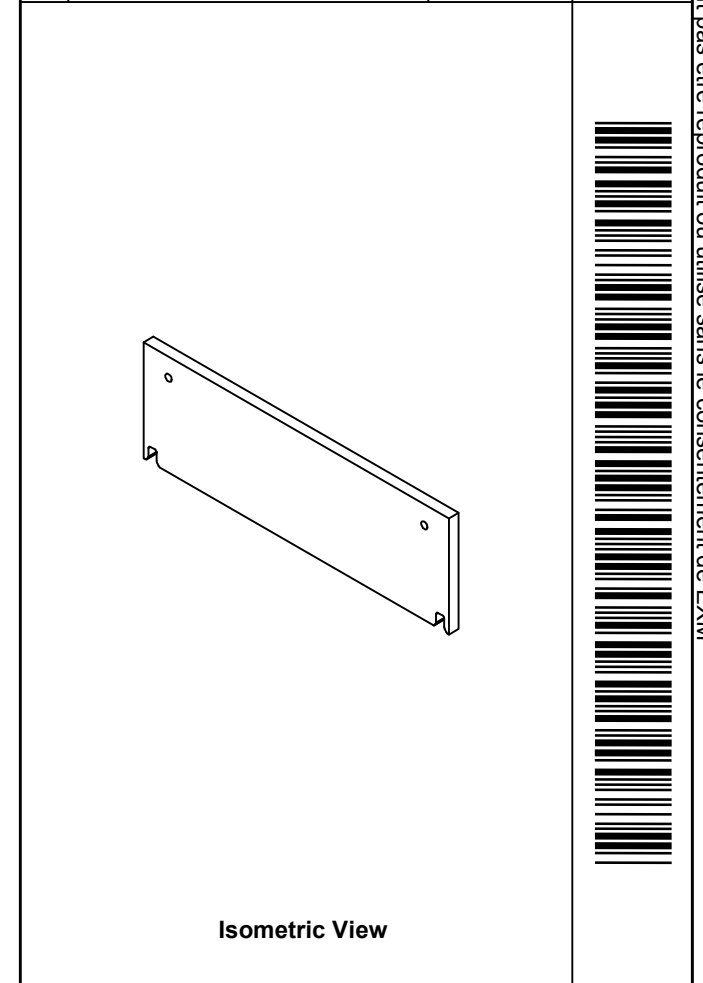



FRONT



RIGHT

No.	Revisions	Date	By/Par



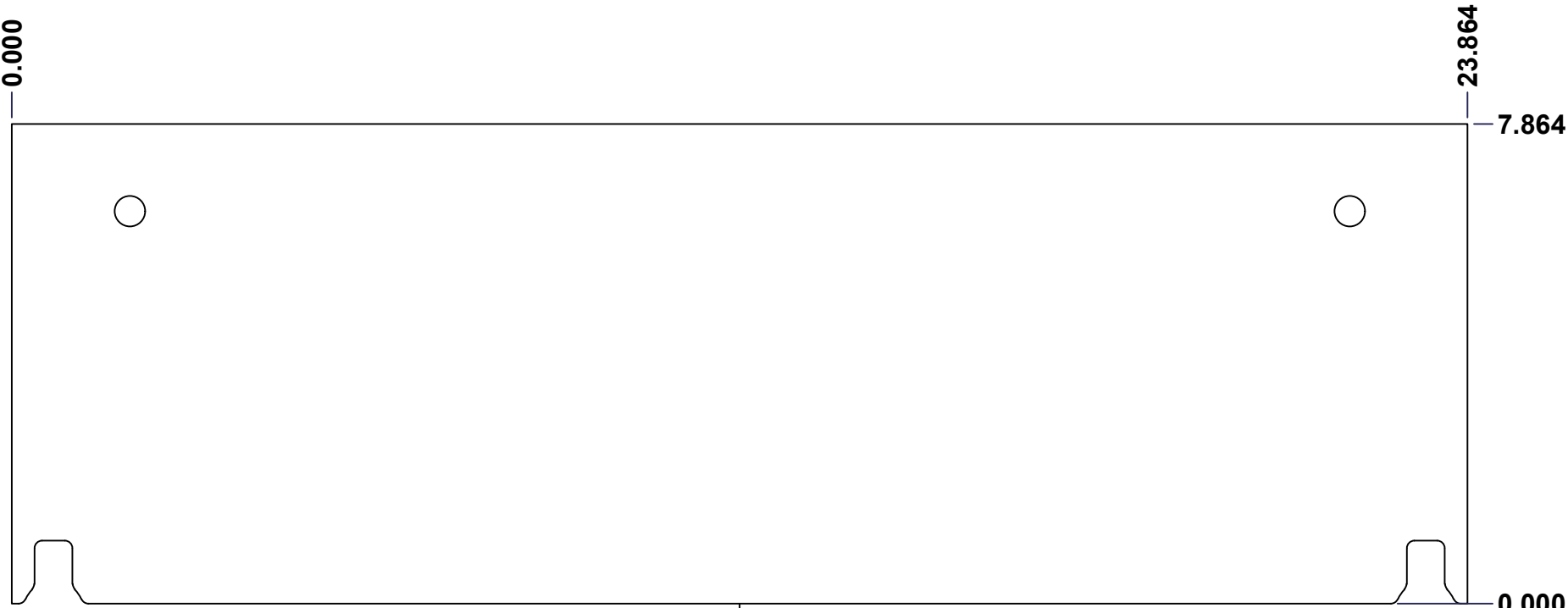
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
5412ESW422408THI-TP		0	
SEE BILL OF MATERIAL ON LAST PAGE		14 15	

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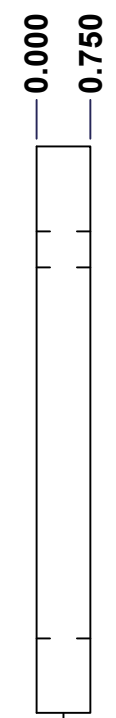
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description 5412ESW 42" x 24" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	15
SEE BILL OF MATERIAL ON LAST PAGE		0	15

SEE BILL OF MATERIAL ON LAST PAGE

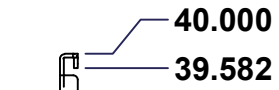
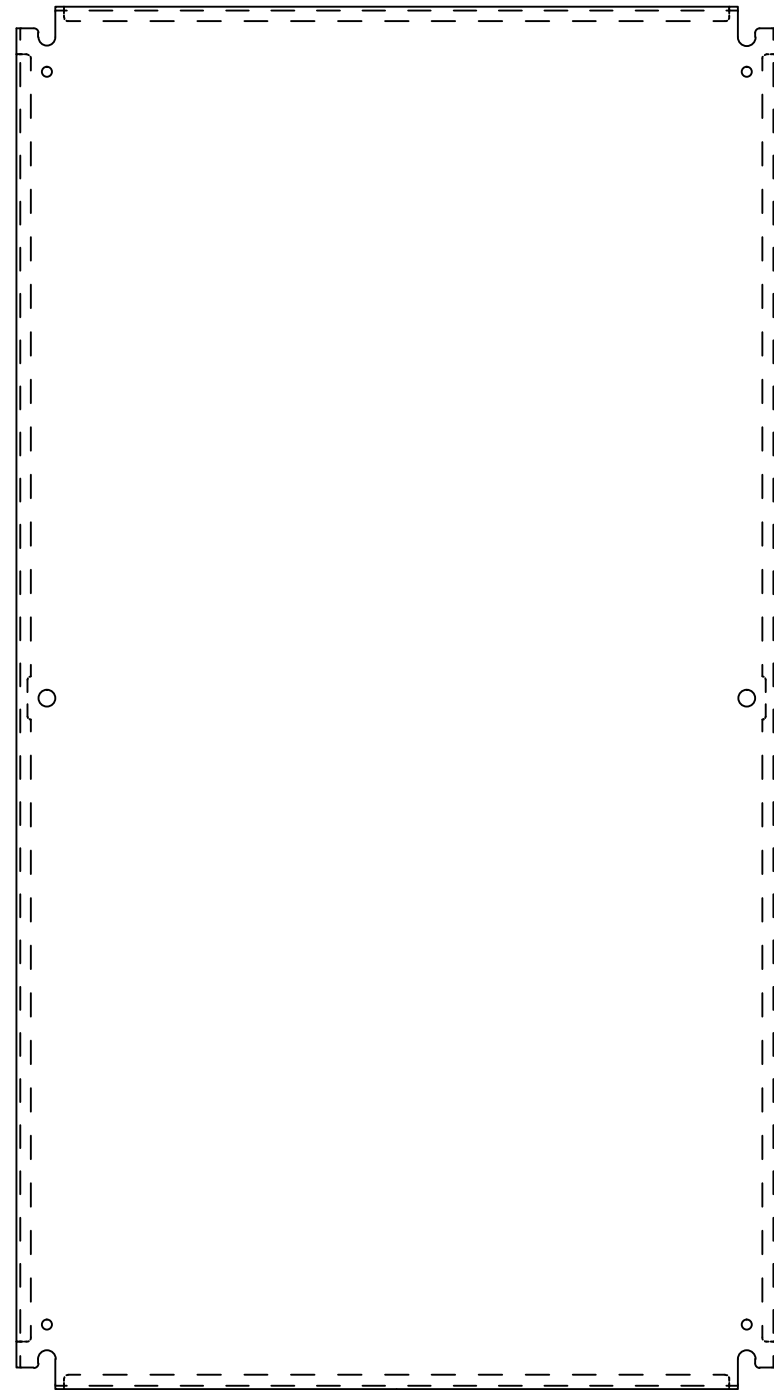
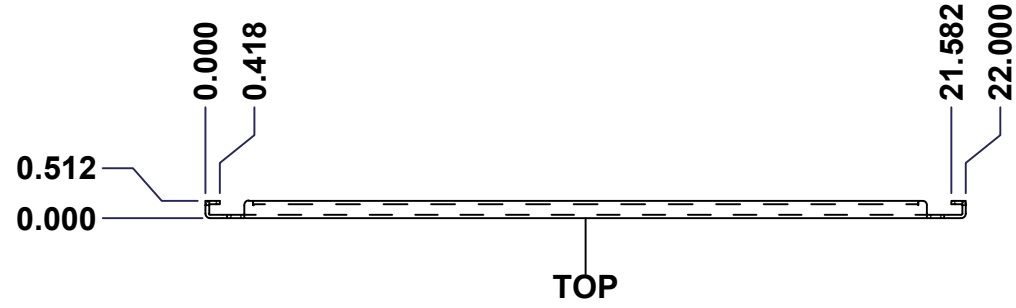
5412ESW422408THI-BT

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4224G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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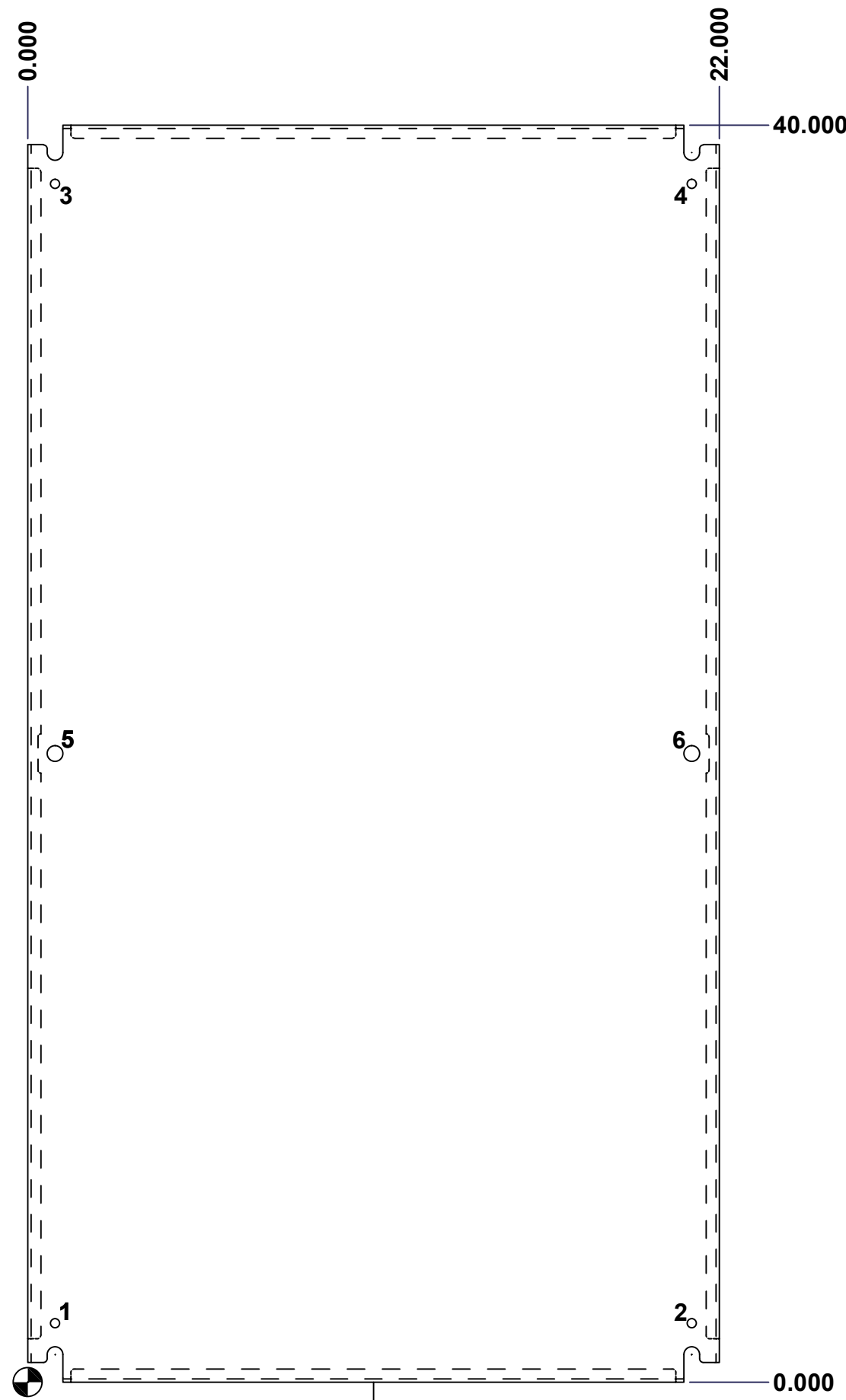
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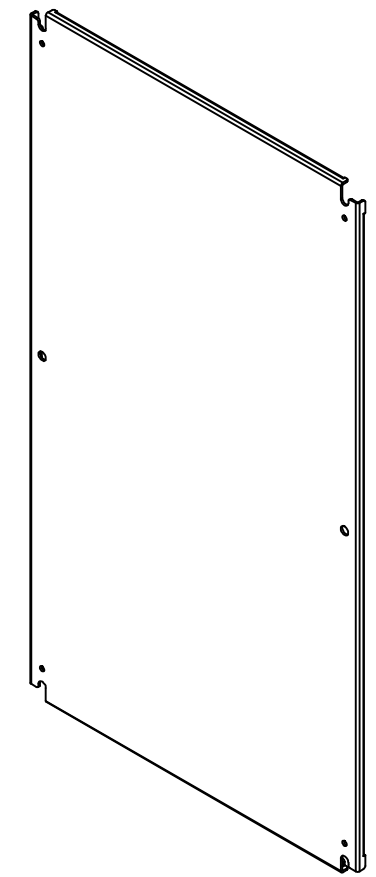
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	21.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Date 23-Jan-07
Customer Client		Date
Drawn By / Dessiné Par	BoxCad	Date
Material / Matière	See Part List	
Color / Couleur	See Part List	Finish / Fini
Description	881 SP - Inner Panel	
Part Number / Numéro Pièce	881 SP4224G	Rev. 0

2 / 2