

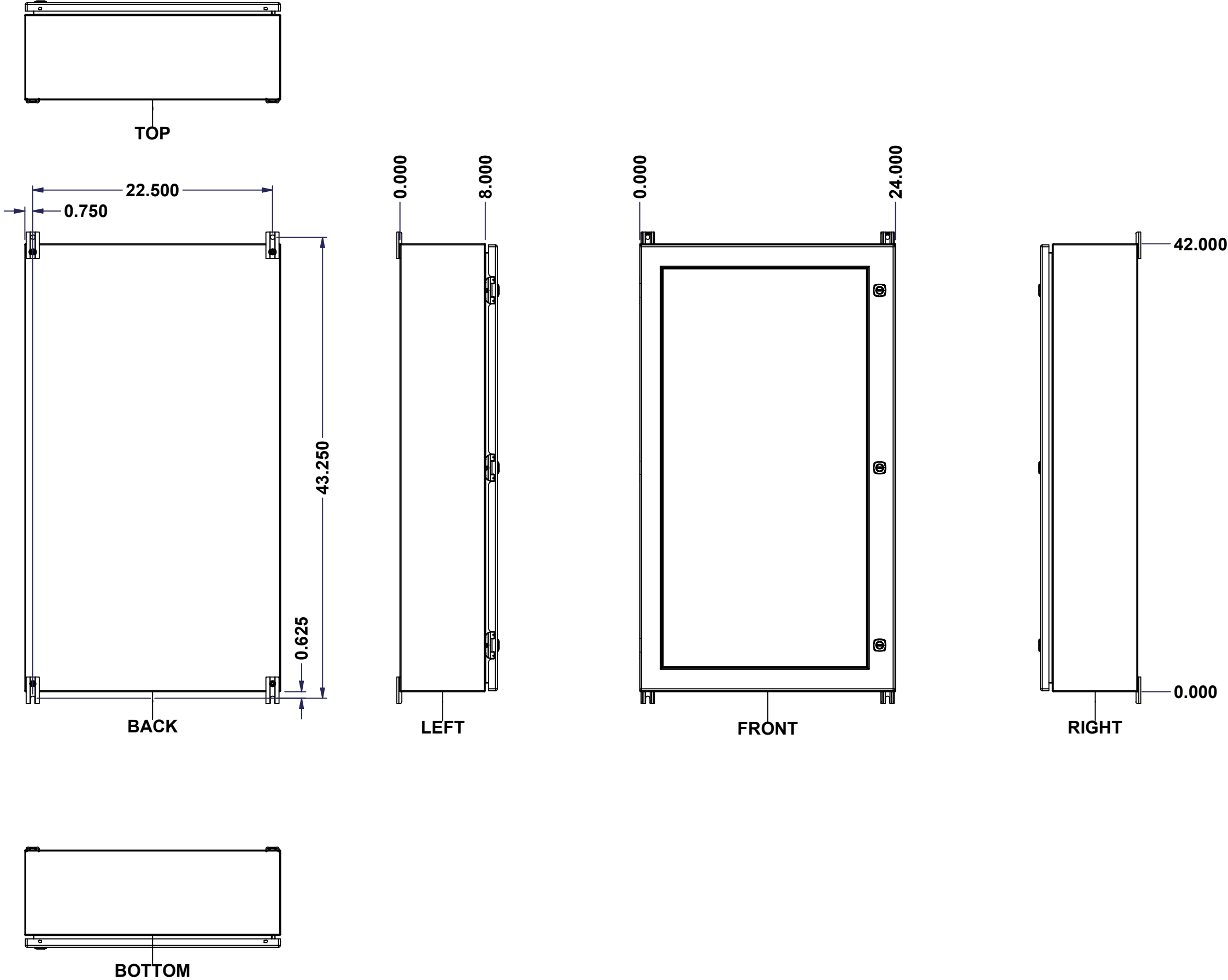
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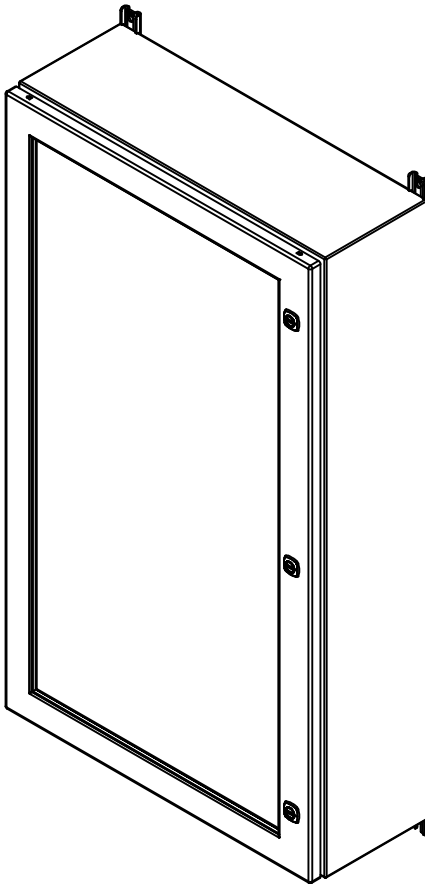
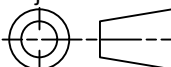
Tolerance $\pm 1/32$ " unless otherwise specified

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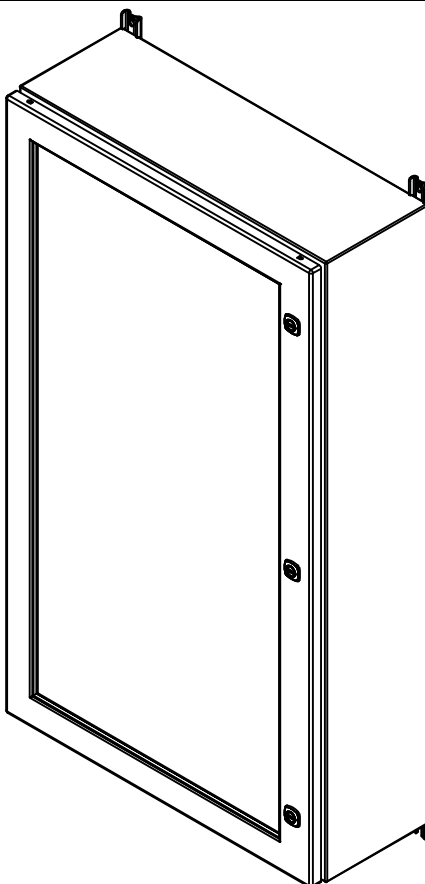
Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Mar-23	
Material Matière		BoxCad: BoxCad 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESW 42" x 24" x 8" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESW422408THNOIP		Rev. 0	1 15

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422408THNOIP\5412ESW422408THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																																																																							
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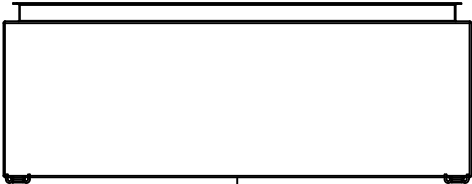
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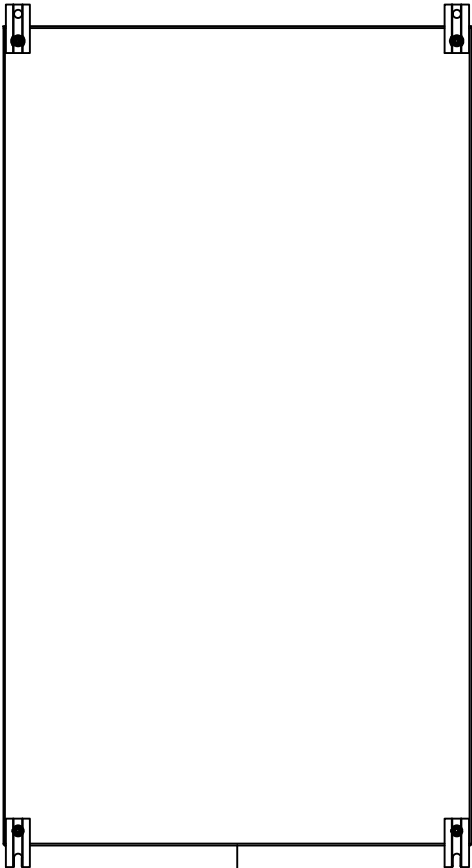
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Tolérance ±1/32" sauf spécification contraire

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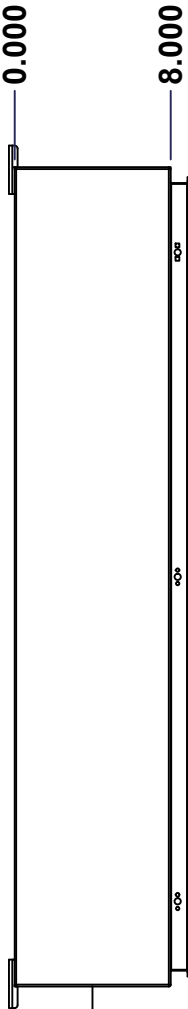
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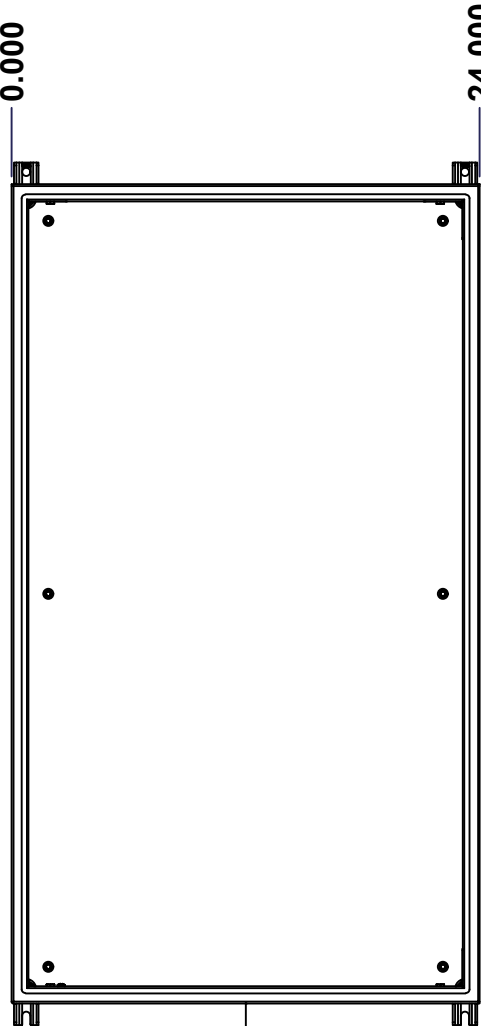
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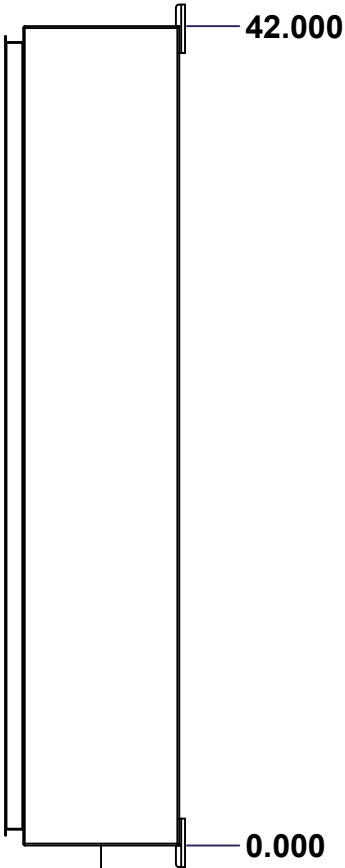
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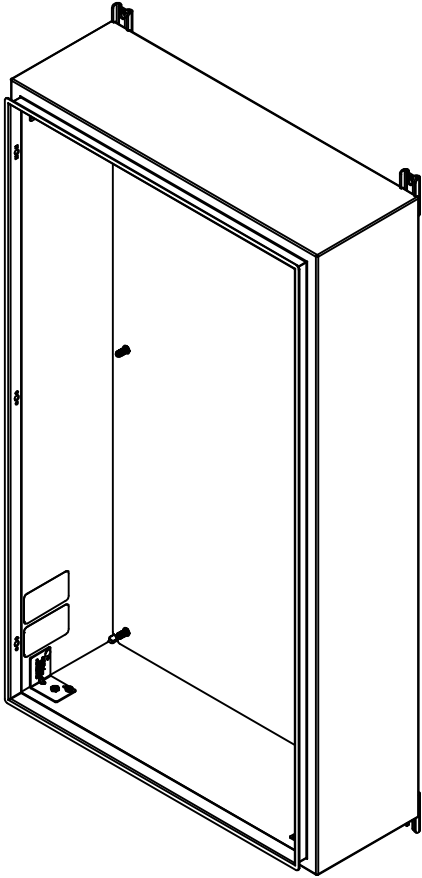
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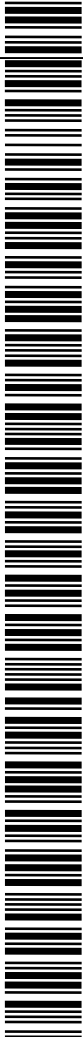
FRONT



RIGHT



Isometric View

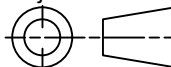


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 21-Mar-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESW 42" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

Rev. 3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422408THNOIPB 0

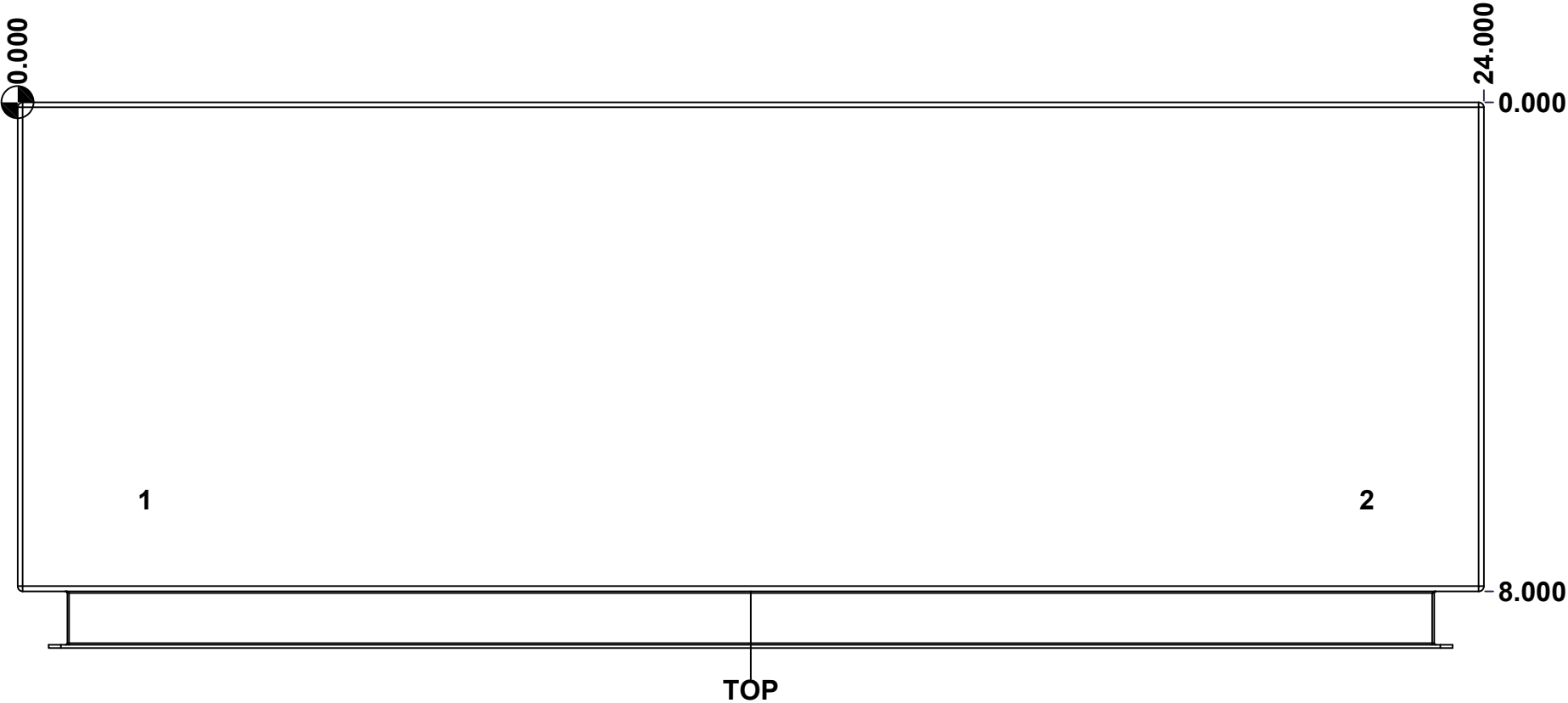
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)

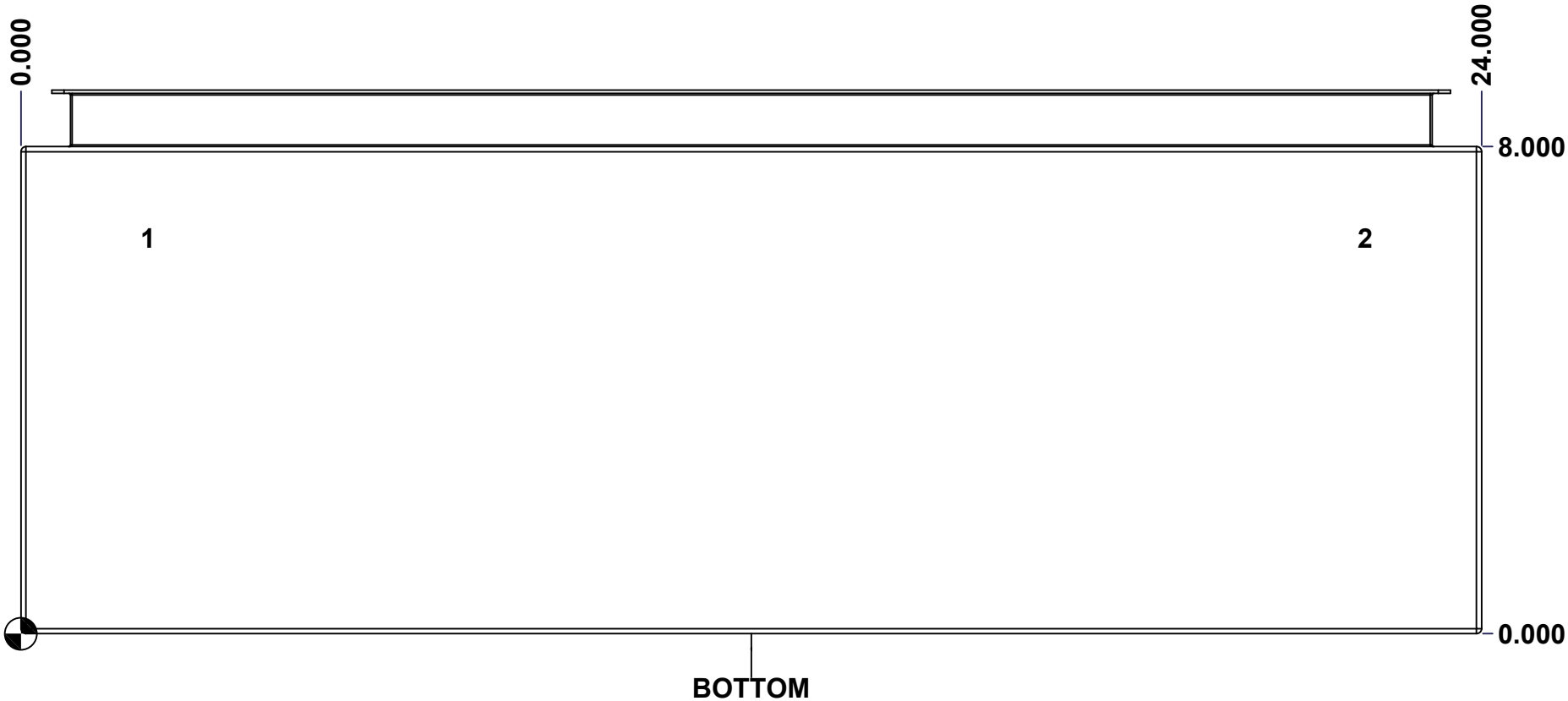


	Description	Status	
	5412ESW 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW422408THNOIPB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESW 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW422408THNOIPB	0	15

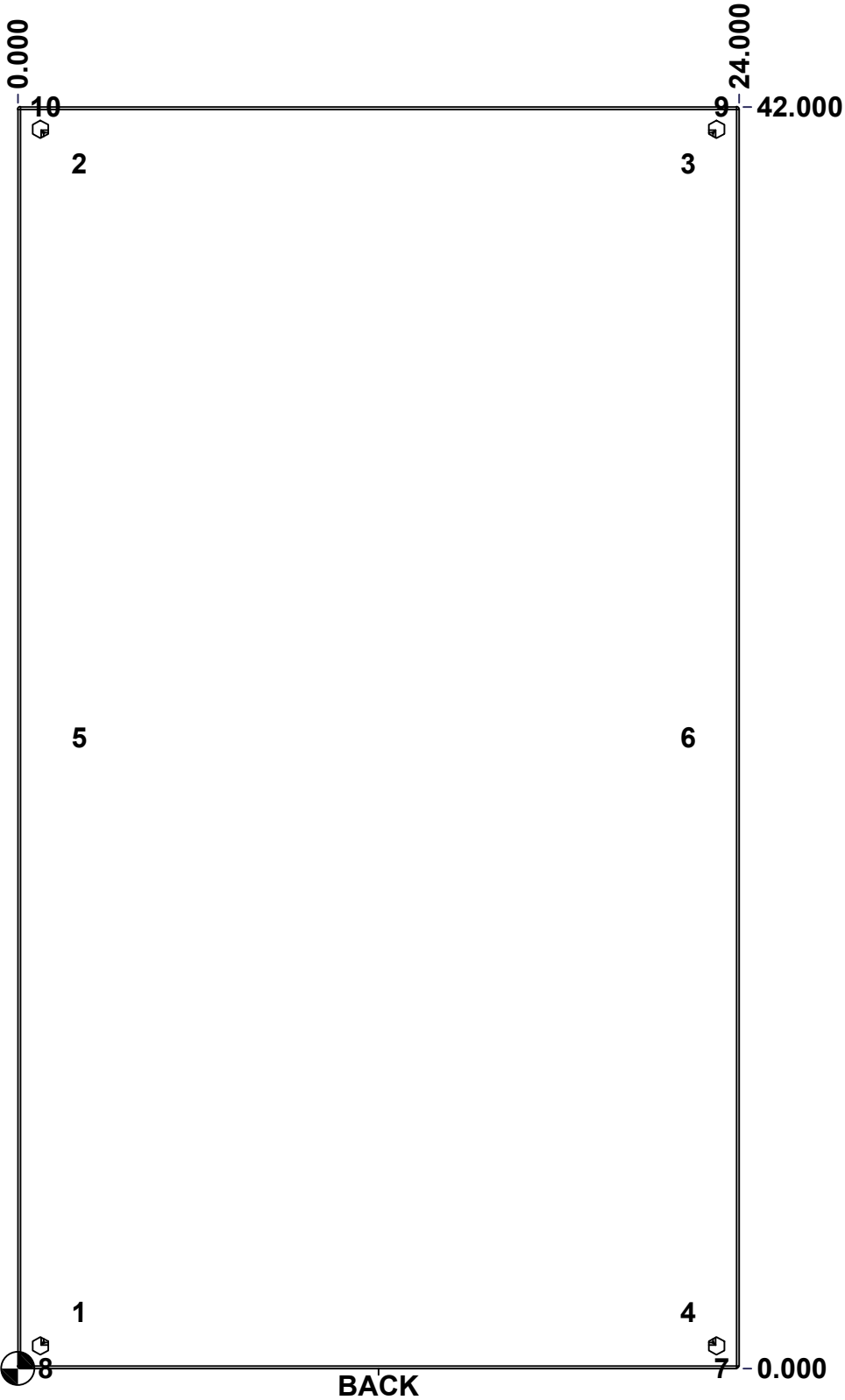
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description 5412ESW 42" x 24" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW422408THNOIPB	Rev. 0	6 / 15

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Tolerance ±1/32" unless otherwise specified

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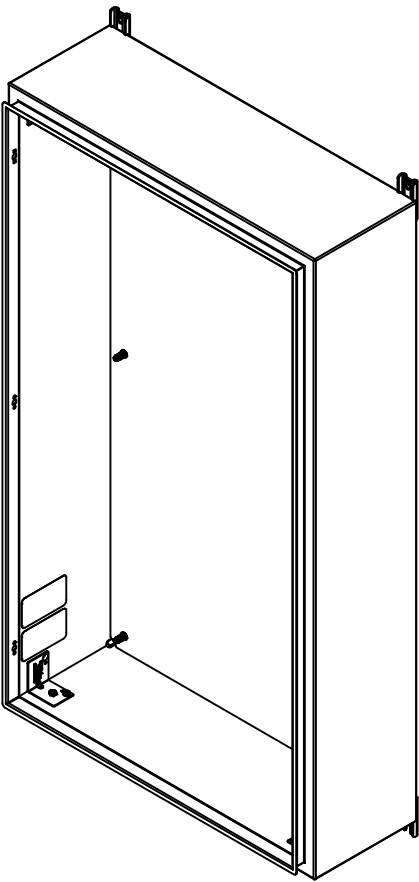
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



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Customer Client

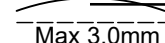
Drawn By
Dessiné Par BoxCad: BoxCad

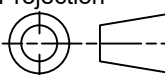
Material
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur Asa-61 Grey

Description
5412ESW 42" x 24" x 8" Body

Part Number
Numéro Pièce
5412ESW422408THNOIPB

Flatness
Aplatissement

Max 3.0mm

Projection


Date

Date 21-Mar-23

Detail Rev.

Rev.

7

0

15

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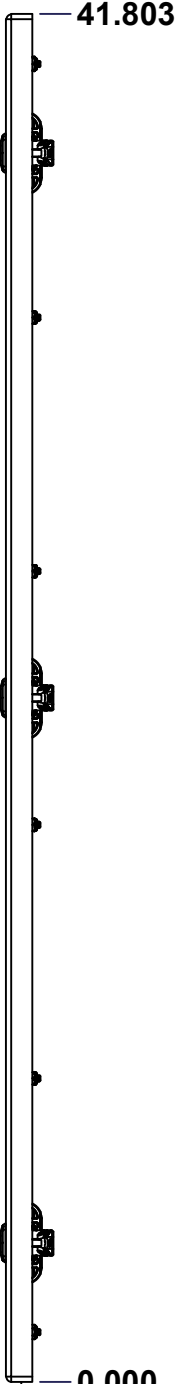
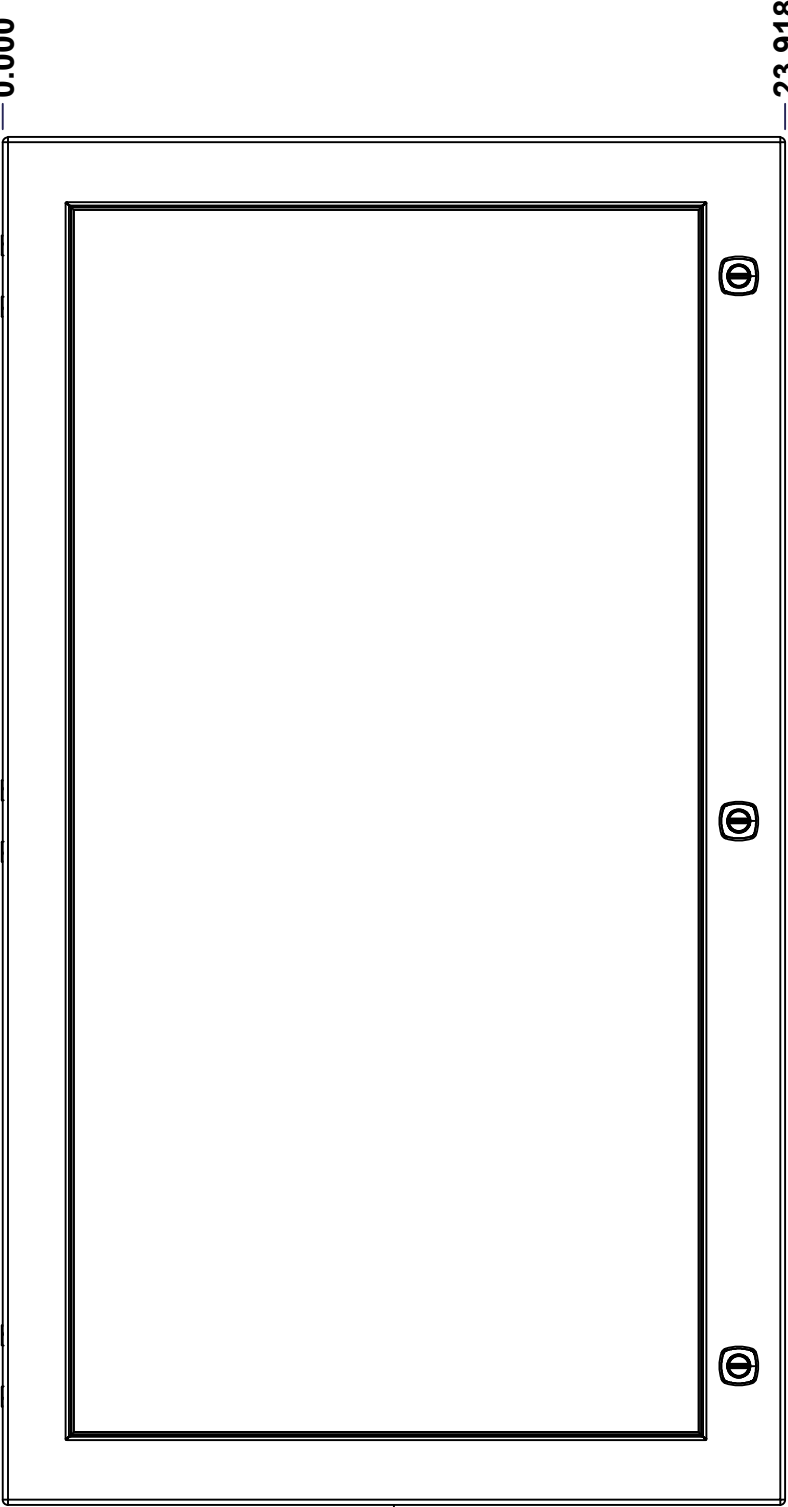
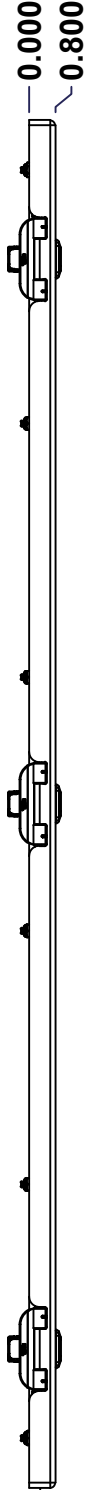
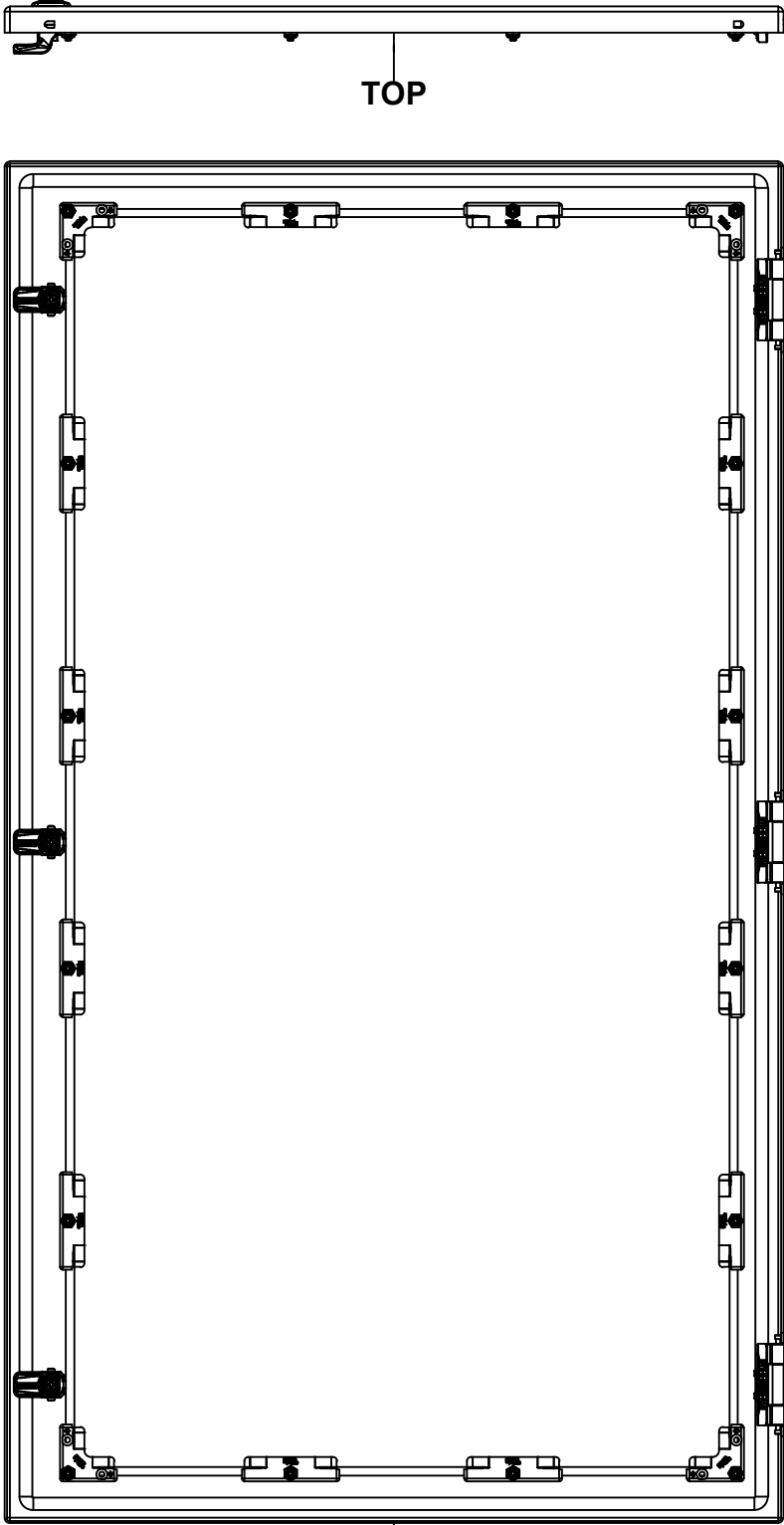
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW422408THNOIPI- -RS	0	5412ESW 42" x 24" Right Insulation
1	5412ESW422408THNOIPI- -LS	0	5412ESW 42" x 24" Left Insulation
1	5412ESW422408THNOIPI- -BT	0	5412ESW 42" x 24" Top and Bottom Insulation
1	5412ESW422408THNOIPI- -TP	0	5412ESW 42" x 24" Top and Bottom Insulation
1	5412ESW422408THNOIPI- -B	0	5412ESW 42" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW422408THNOIP B-P	0	5412ESW 42" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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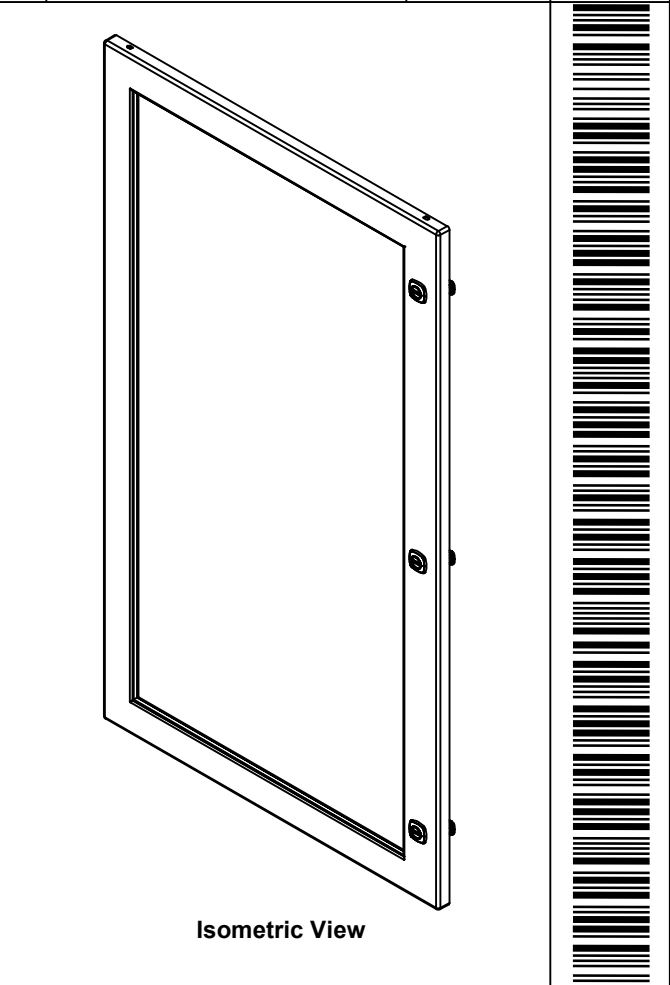
Tolerance ±1/32" unless otherwise specified

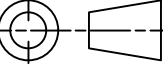
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 21-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 42" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev. 0	8 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422408THNOIPC

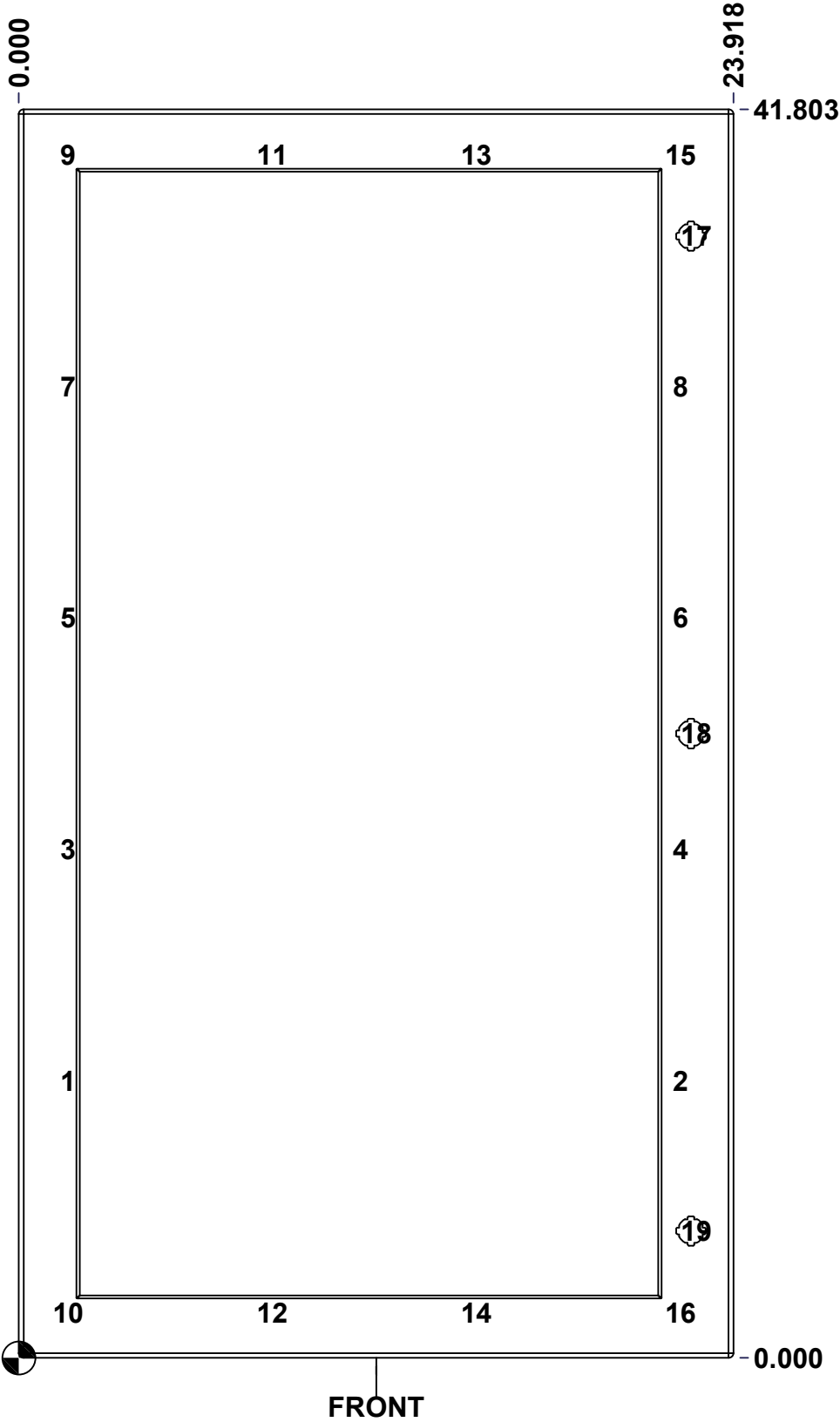
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.277	STUD M6 x 18mm (Inside)
2	21.968	9.277	STUD M6 x 18mm (Inside)
3	1.469	17.027	STUD M6 x 18mm (Inside)
4	21.968	17.027	STUD M6 x 18mm (Inside)
5	1.469	24.776	STUD M6 x 18mm (Inside)
6	21.968	24.776	STUD M6 x 18mm (Inside)
7	1.469	32.526	STUD M6 x 18mm (Inside)
8	21.968	32.526	STUD M6 x 18mm (Inside)
9	1.469	40.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	40.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	40.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	40.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
17	22.494	37.553	880 SCQ4-SL
18	22.494	20.902	880 SCQ4-SL
19	22.494	4.250	880 SCQ4-SL



	Description		Status	
	5412ESW 42" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW422408THNOIPC		Rev. 0	9 15

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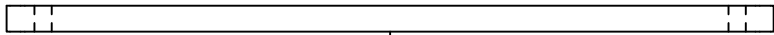
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW422408THNOIP LXG	0	5412ESW 42" x 24" Lexan Gasket Part
1	5412ESW422408THNOIP LX	0	5412ESW 38.375" x 20.125" Lexan Part
1	5412ESW422408THNOIP G	0	5412ESW 42" x 24" Cover Gasket Part
1	5412ESW422408THNOIP C-P	0	5412ESW 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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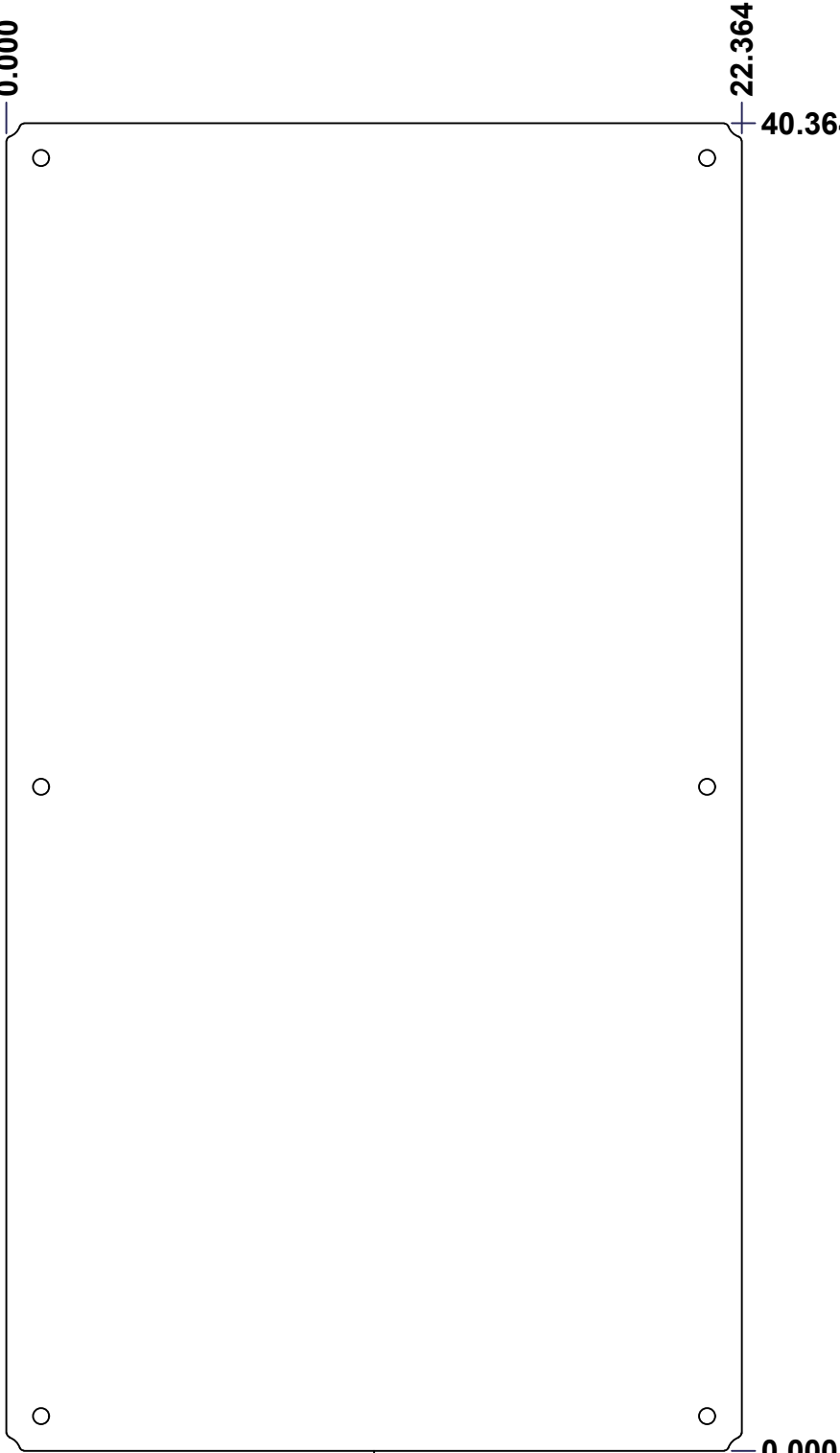
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422408THNOIP\5412ESW422408THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

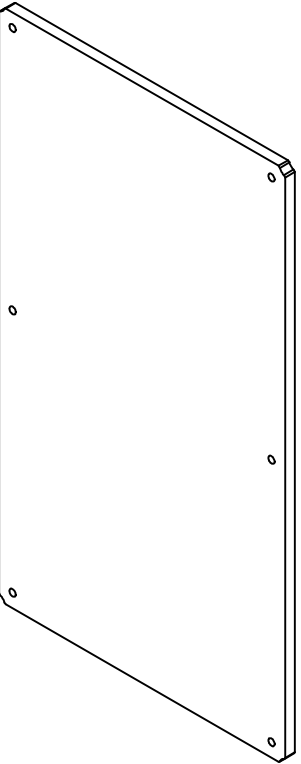


FRONT

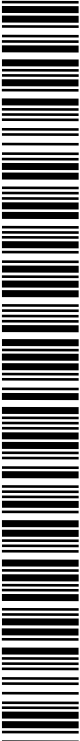
0.000
0.750



RIGHT



Isometric View



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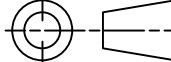


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESW 42" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESW422408THNOIPI-B

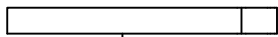
Rev. 11

0 15

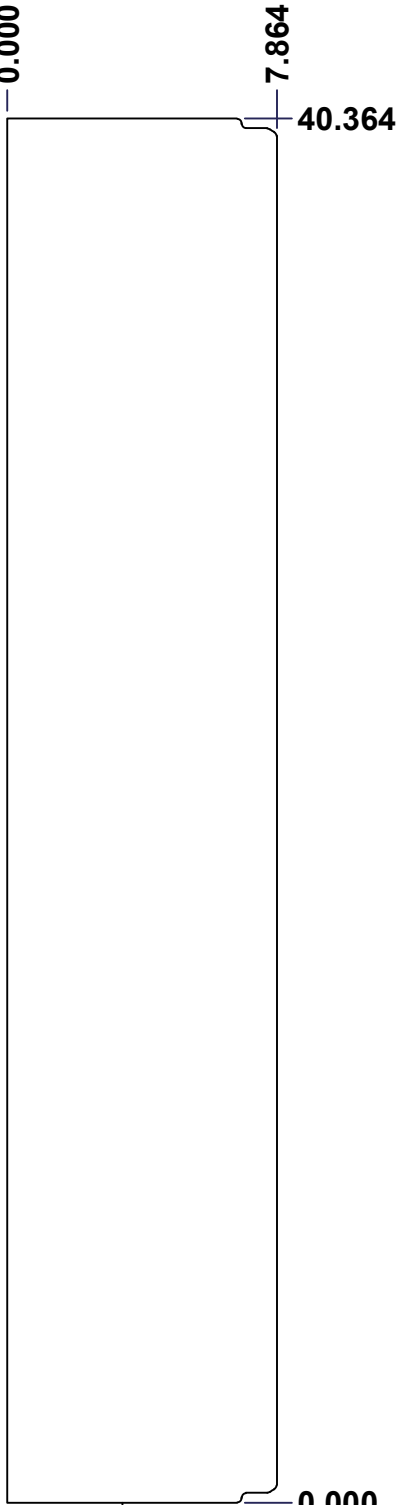
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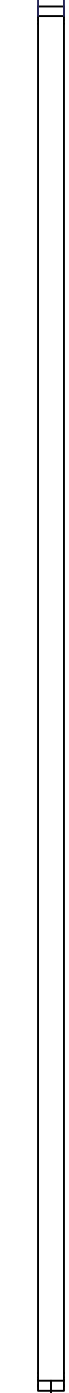


TOP



FRONT

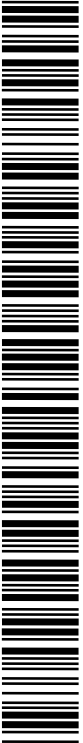
0.000
0.750



RIGHT



Isometric View

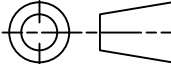


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 42" x 24" Left Insulation

Detail Rev.

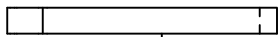
Part Number
Numéro Pièce

Rev. 12

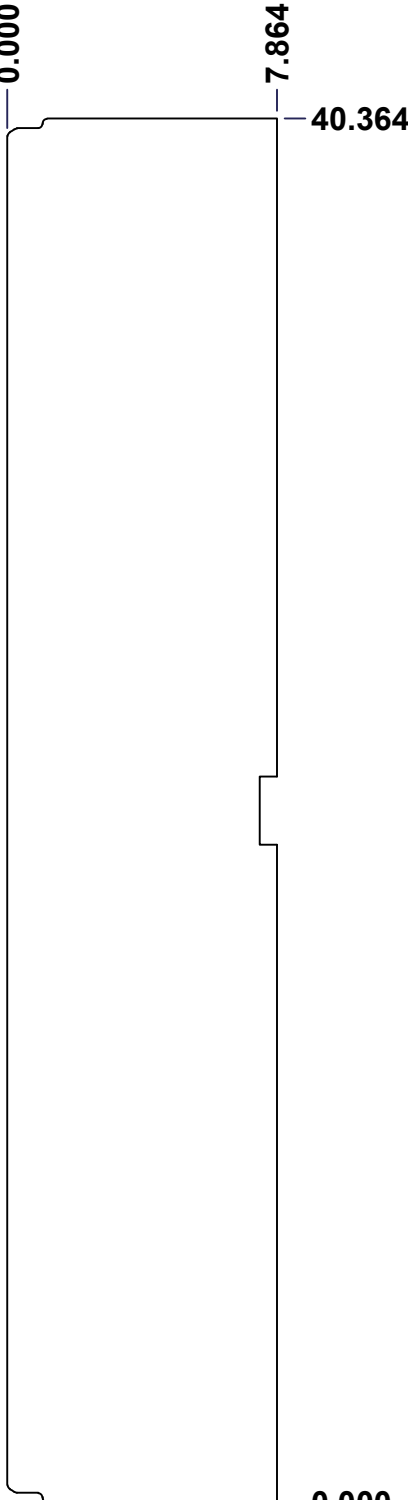
SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422408THNOIP-LS 0

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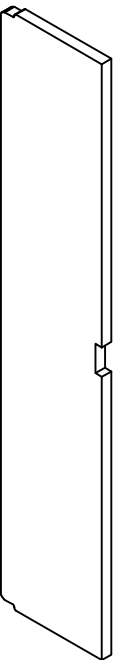
TOP



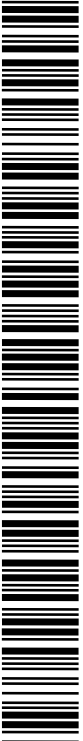
FRONT



RIGHT



Isometric View

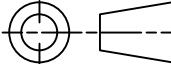


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 42" x 24" Right Insulation

Detail Rev.

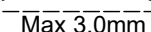
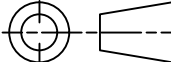
Part Number
Numéro Pièce

Rev. 13

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Isometric View

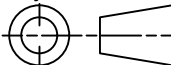
		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESW 42" x 24" Top and Bottom Insulation			
Part Number Numéro Pièce		Rev.	14
5412ESW422408THNOIPI-TP		0	15



SEE BILL OF MATERIAL ON LAST PAGE **Numero Piece**
5412ESW422408THNOIPI-TP 0

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Isometric View

		Flatness Aplatissement	
		Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESW 42" x 24" Top and Bottom Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	15
5412ESW422408THNOIPI-BT		0	15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422408THNOIPI-BT 0