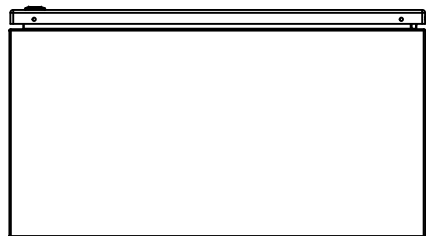
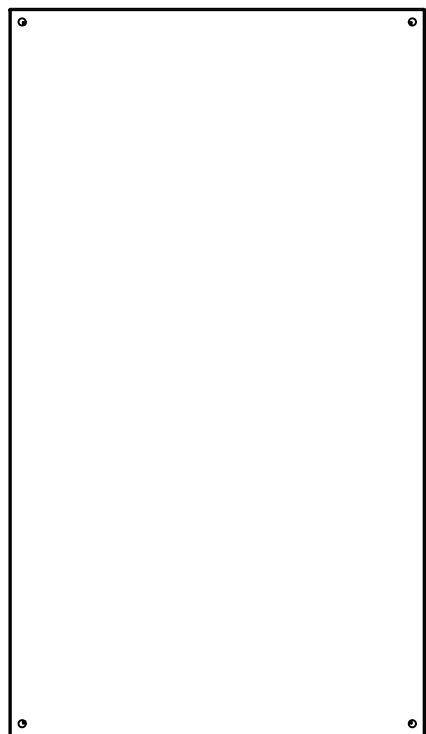


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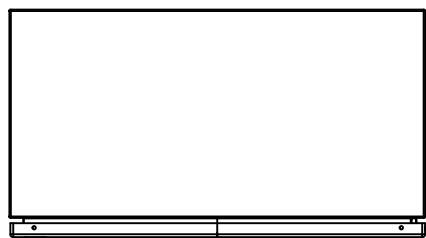
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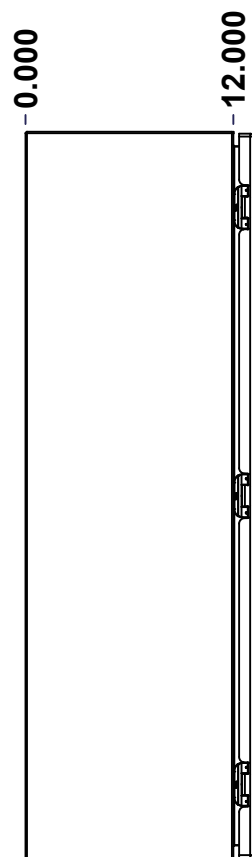
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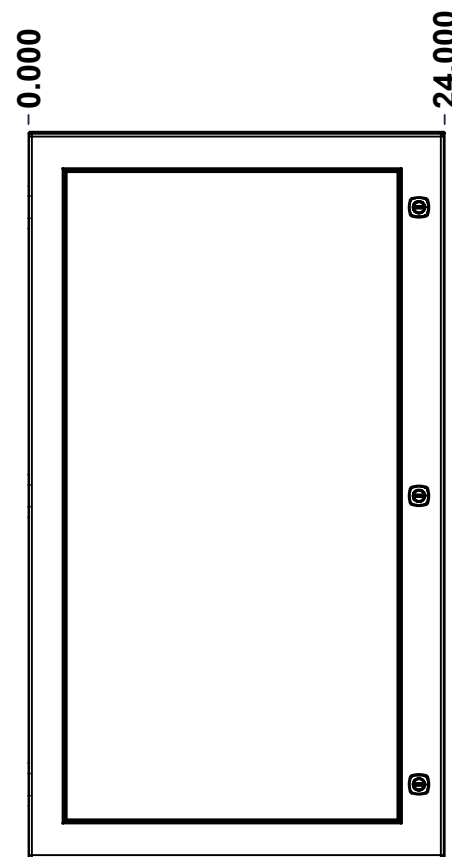
BACK



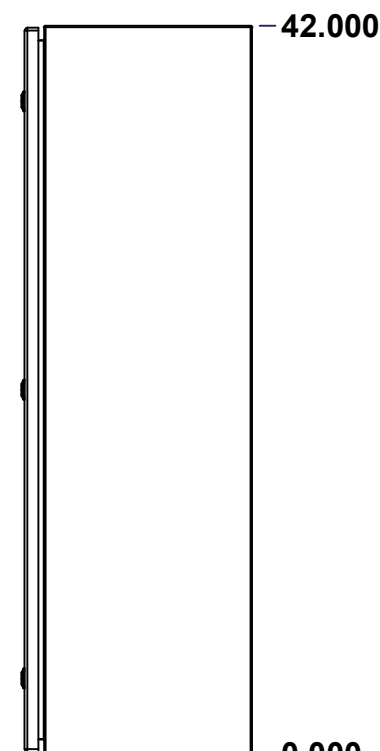
BOTTOM



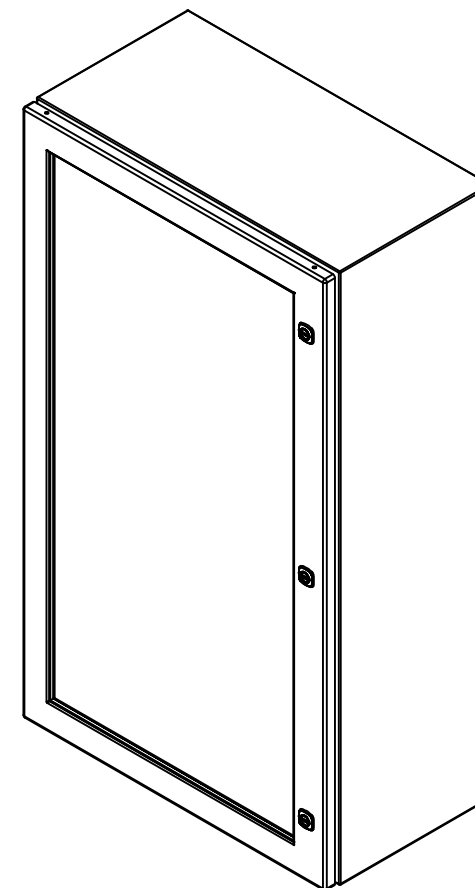
LEFT



FRONT



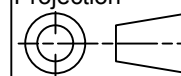
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 14-Mar-23  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESW 42" x 24" x 12" Assembly   |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 1   |
| 5412ESW422412NOIP  | 0   | 9   |

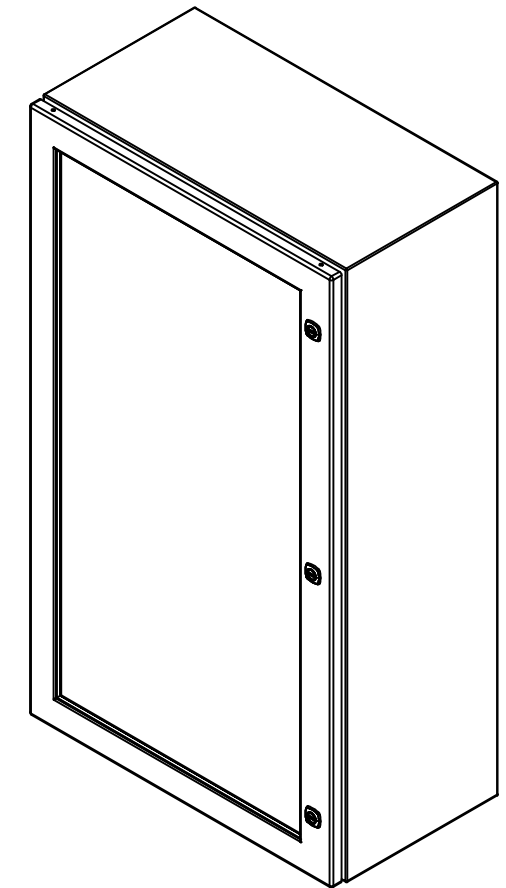
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| NOTE |  |
|------|--|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4/12 Enclosure                        |
| 2    | C/W Standard ground studs on box and cover |
| 3    | W/O Standard door stiffener                |
| 4    | W/O Inner panel                            |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
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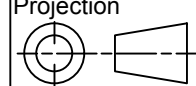


Isometric View



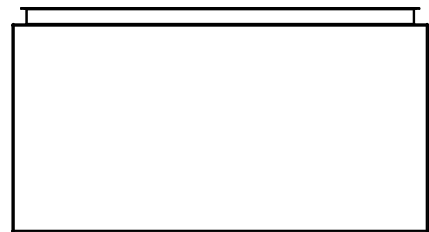
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                    |     |  |
|------------|--------------------|-----|--|
| 1          | STK-K-01800        | 5   | 5412 ES Accessory Kit                      |
| 1          | 5412ESW422412NOIPC | 0   | 5412ESW 42" x 24" Cover                    |
| 1          | 5412ESW422412NOIPB | 0   | 5412ESW 42" x 24" x 12" Body               |
| 3          | STK-Q-04050-08     | 0   | M6 x 8mm Hexagon Socket Head Machine Screw |
| Qty        | Part Number        | Rev | Description                                |
| Parts List |                    |     |  |

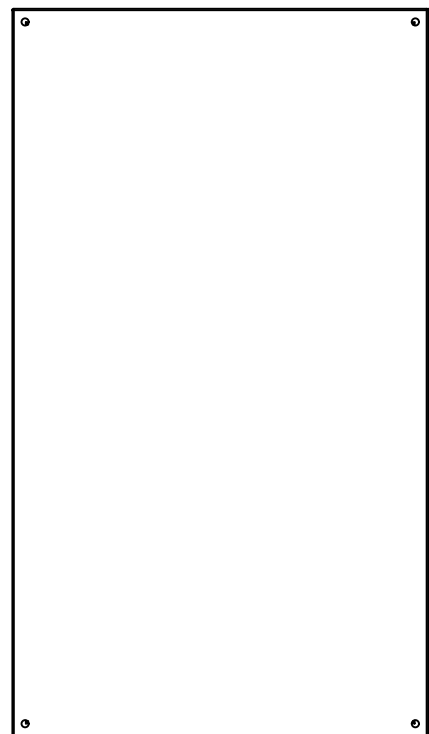
|  |   |
|--|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement<br>Max 3.0mm  |
|  | Projection<br> |
| Customer Client  | Date  |
| Drawn By<br>Dessiné Par BoxCad: BoxCad   | Date 14-Mar-23  |
| Material<br>Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)  |   |
| Color<br>Couleur Asa-61 Grey   | Finish<br>Fini Smooth   |
| Description<br>5412ESW 42" x 24" x 12" Assembly  | Detail Rev.   |
| Part Number<br>Numéro Pièce<br><b>5412ESW422412NOIP</b>  | Rev. <b>0</b>   |
|  | 2<br>9  |

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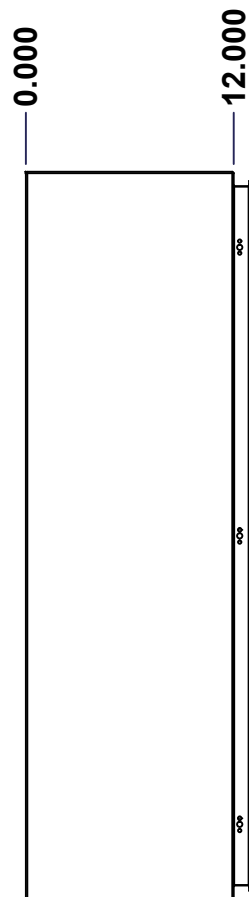
TOP



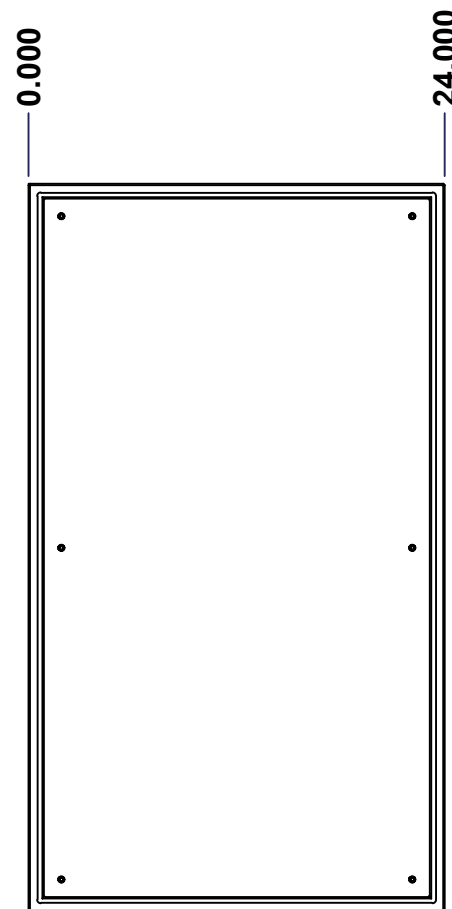
BACK



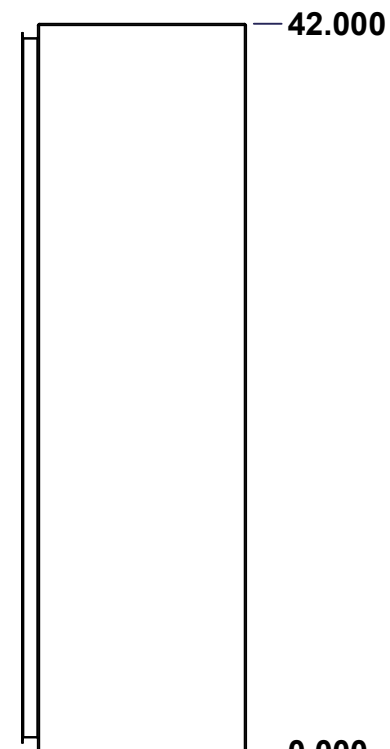
BOTTOM



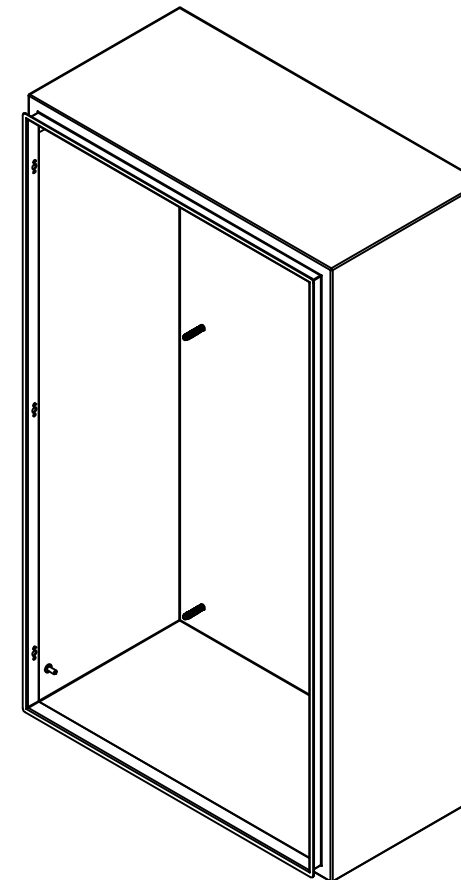
LEFT



FRONT




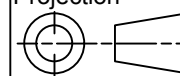
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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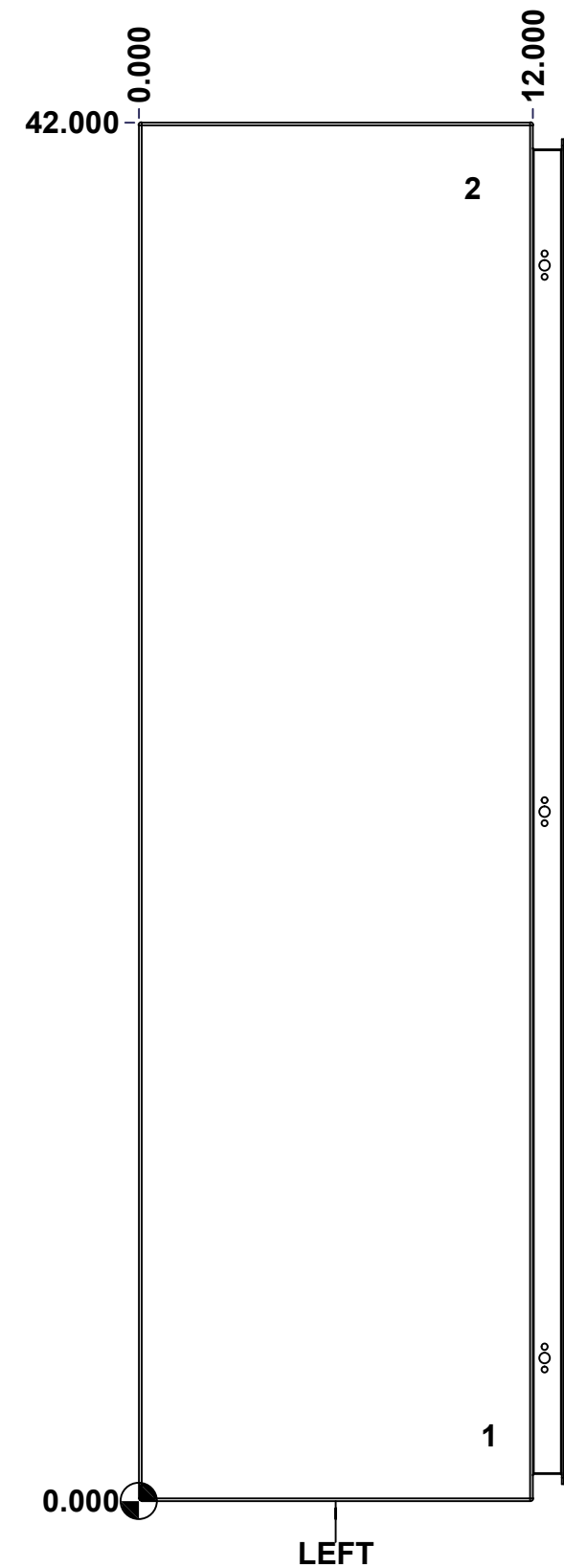
|  |   |   |
|--|---|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 14-Mar-23  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  | Detail Rev.                               |   |
| 5412ESW 42" x 24" x 12" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 3<br>9  |

SEE BILL OF MATERIAL ON LAST PAGE **5412ESW422412NOIPB**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|---|--------|--------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |        |        |                             |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION                 |
| 1   | 10.500 | 2.000  | GND STUD M6 x 16mm (Inside) |
| 2   | 10.000 | 40.000 | LABEL_EXM (Inside)          |



|  |                              |          |     |
|--|------------------------------|----------|-----|
|  | Description                  | Status   |     |
|  | 5412ESW 42" x 24" x 12" Body | (NULL)   |     |
|  | Part Number<br>Numéro Pièce  | Rev.     |     |
|  | <b>5412ESW422412NOIPB</b>    | <b>0</b> | 4/9 |

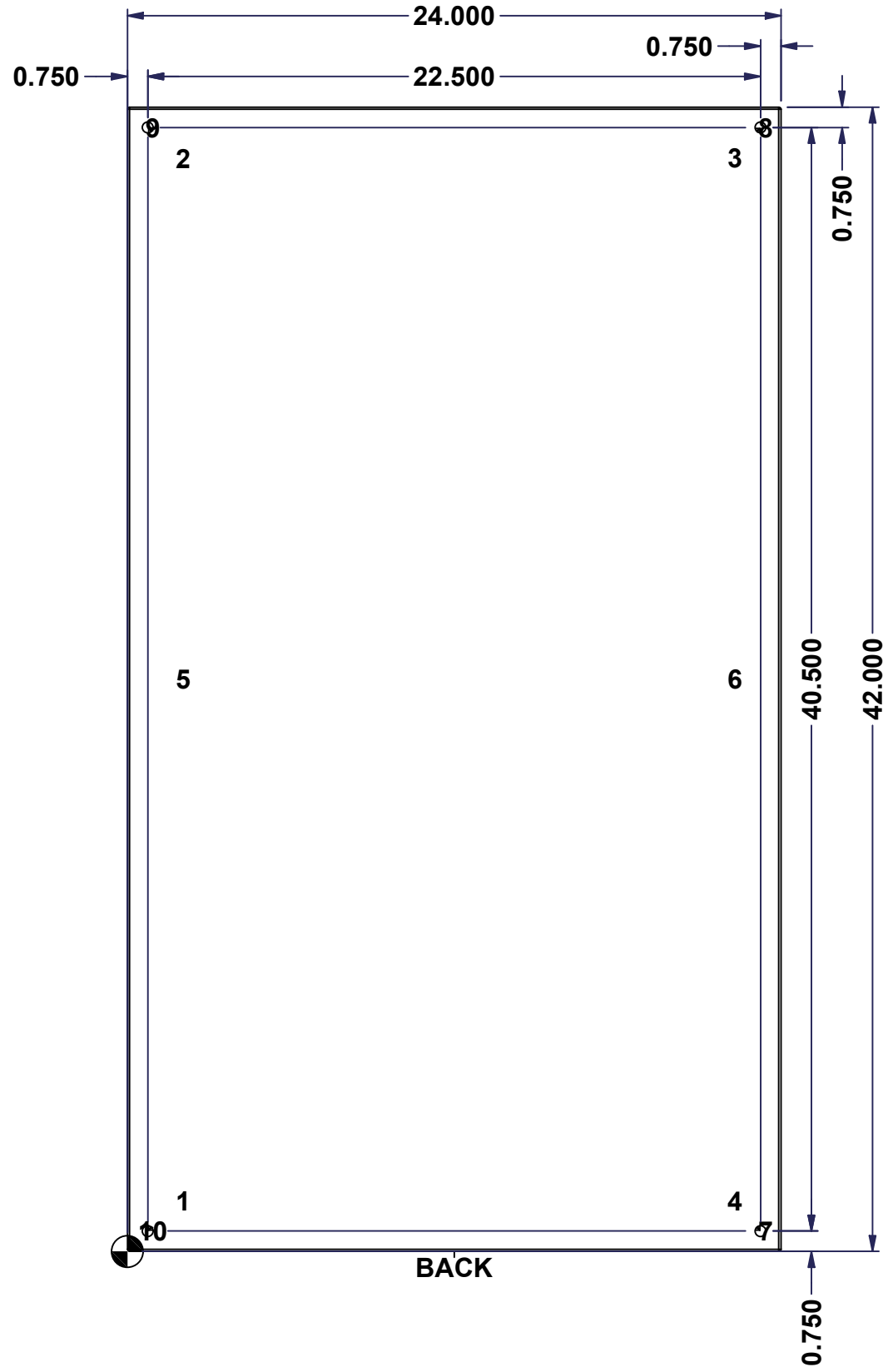
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2       | 1.875  | 40.125 | IP STUD M8 x 35mm (Inside) |
| 3       | 22.125 | 40.125 | IP STUD M8 x 35mm (Inside) |
| 4       | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5       | 1.875  | 21.000 | IP STUD M8 x 35mm (Inside) |
| 6       | 22.125 | 21.000 | IP STUD M8 x 35mm (Inside) |
| -----   |        |        |                            |
| 7       | 23.250 | 0.750  | RND Ø0.390                 |
| 8       | 23.250 | 41.250 | RND Ø0.390                 |
| 9       | 0.750  | 41.250 | RND Ø0.390                 |
| 10      | 0.750  | 0.750  | RND Ø0.390                 |

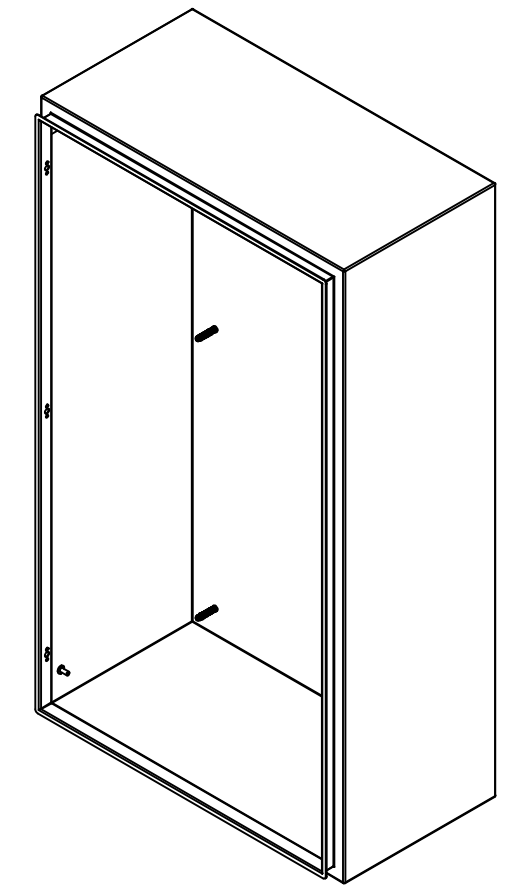


|  |                              |          |   |
|--|------------------------------|----------|---|
|  | Description                  | Status   |   |
|  | 5412ESW 42" x 24" x 12" Body | (NULL)   |   |
|  | Part Number<br>Numéro Pièce  | Rev.     | 5 |
|  | <b>5412ESW422412NOIPB</b>    | <b>0</b> | 9 |

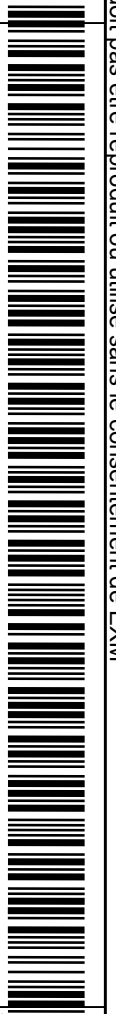
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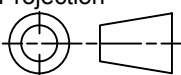
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| No. | Revisions | Date | By/Par |
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Isometric View

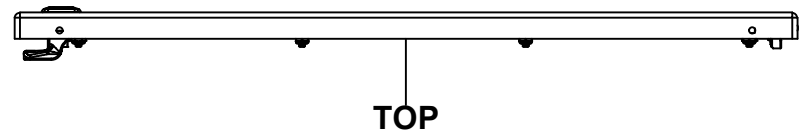


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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 14-Mar-23  |
| Material<br>Matière  | 16 Ga Cold Rolled A1008 CS Type B (1.4mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description  |   | Detail Rev.   |
| 5412ESW 42" x 24" x 12" Body   |   |   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 6 / 9   |
| <b>5412ESW422412NOIPB</b>  |   |   |

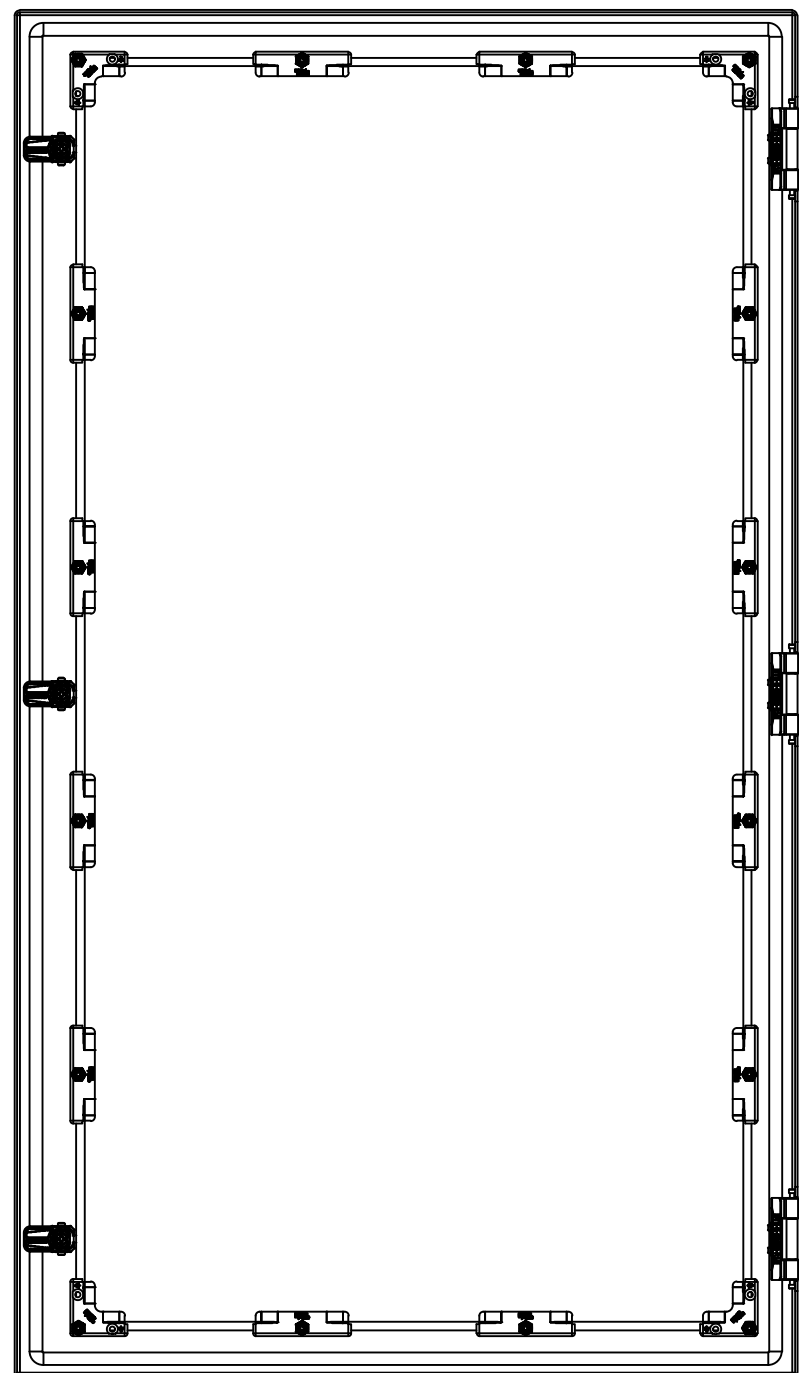
| Qty        | Part Number          | Rev | Description                            |
|------------|----------------------|-----|--|
| 1          | STK-S-00100          | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1          | STK-Q-16080          | 0   | Ground Stud M6 x 16mm Steel            |
| 1          | STK-P-02400S         | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 6          | STK-Q-16005          | 1   | Stud M8 x 35 (No Paint Cap Required)   |
| 1          | 5412ESW422412NOIPB-P | 0   | 5412ESW 42" x 24" x 12" Body Part      |
| Parts List |                      |     |  |

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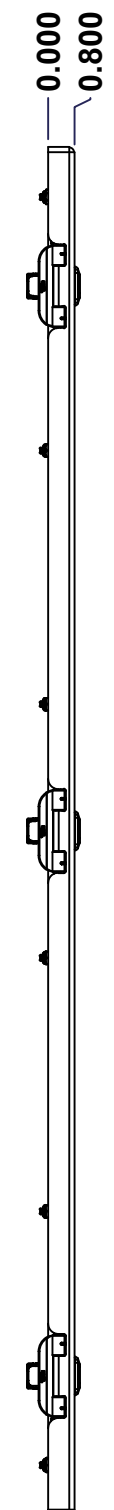
TOP



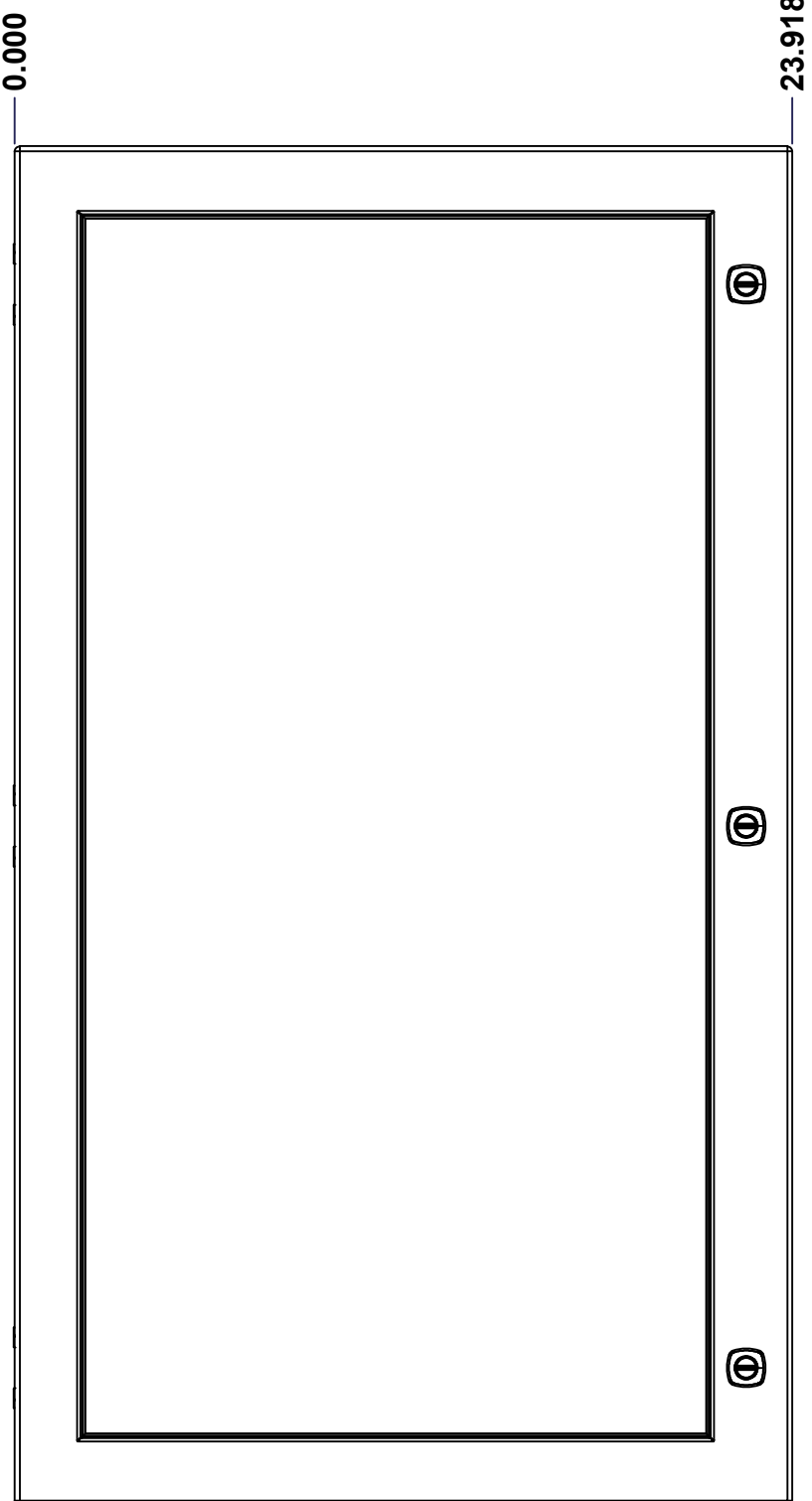
BACK



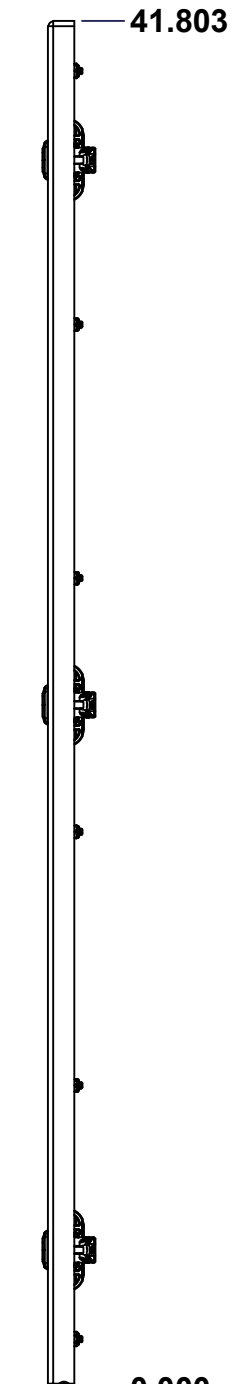
BOTTOM



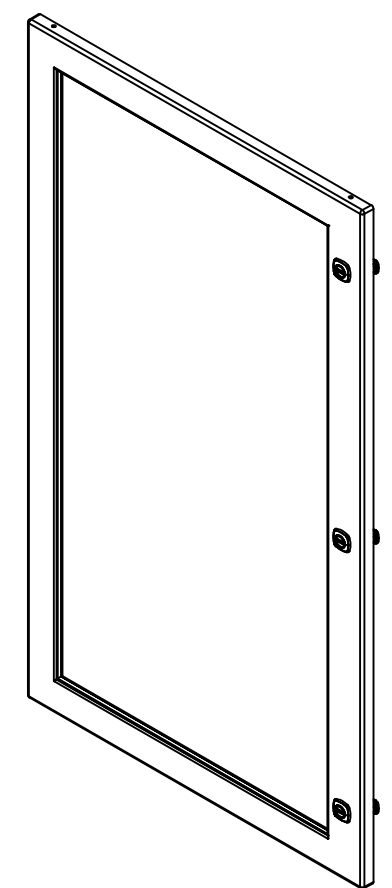
LEFT



FRONT




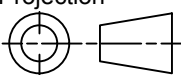
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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| Customer<br>Client   | Date                                      |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 14-Mar-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini Smooth   |
| Description<br>5412ESW 42" x 24" Cover   |   | Detail Rev.   |
| Part Number<br>Numéro Pièce  | Rev. 0                                    | 7<br>9  |

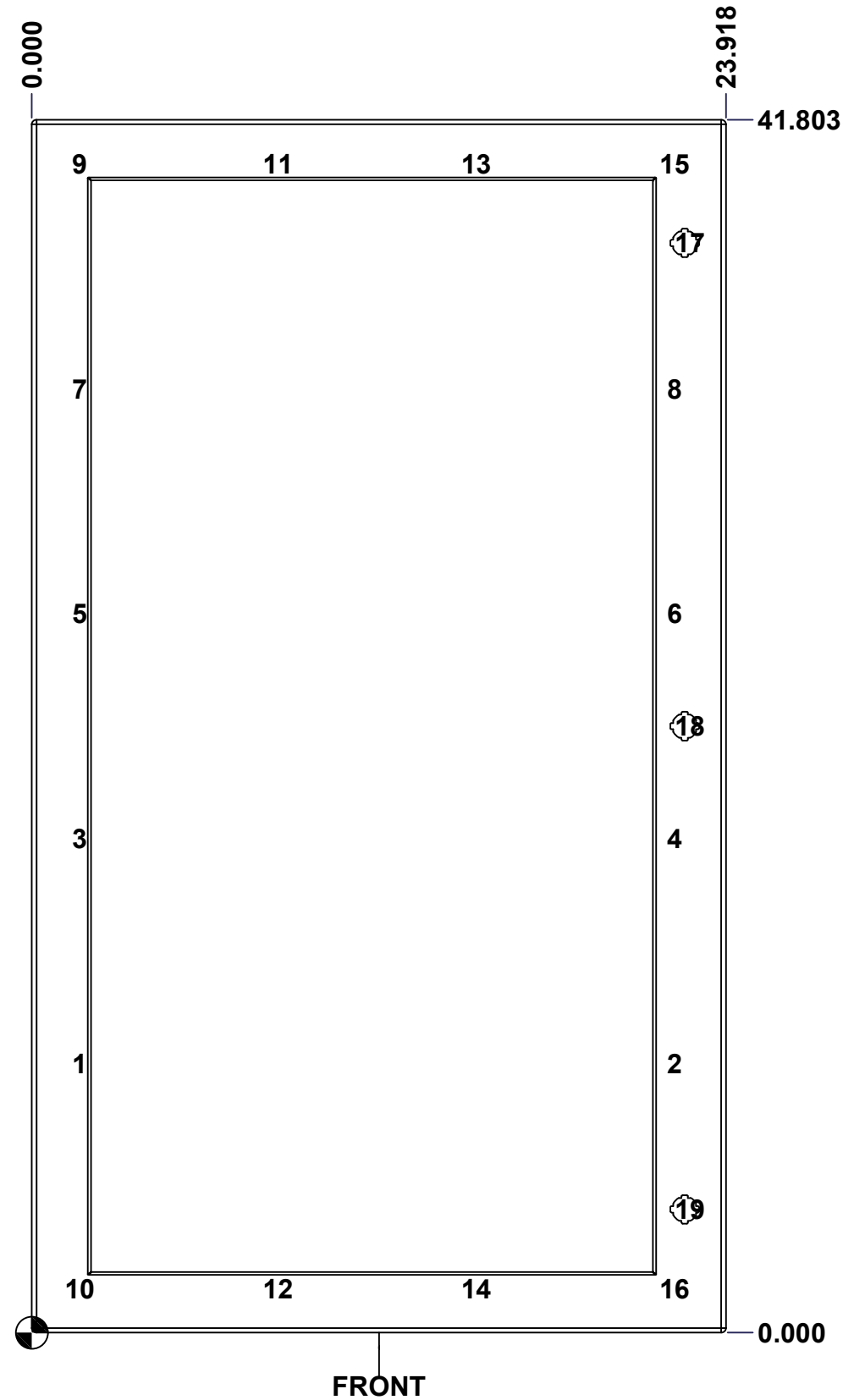
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**5412ESW422412NOIPC**

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                         |
|---|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                         |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION             |
| 1   | 1.469  | 9.277  | STUD M6 x 18mm (Inside) |
| 2   | 21.968 | 9.277  | STUD M6 x 18mm (Inside) |
| 3   | 1.469  | 17.027 | STUD M6 x 18mm (Inside) |
| 4   | 21.968 | 17.027 | STUD M6 x 18mm (Inside) |
| 5   | 1.469  | 24.776 | STUD M6 x 18mm (Inside) |
| 6   | 21.968 | 24.776 | STUD M6 x 18mm (Inside) |
| 7   | 1.469  | 32.526 | STUD M6 x 18mm (Inside) |
| 8   | 21.968 | 32.526 | STUD M6 x 18mm (Inside) |
| 9   | 1.469  | 40.276 | STUD M6 x 18mm (Inside) |
| 10  | 1.469  | 1.527  | STUD M6 x 18mm (Inside) |
| 11  | 8.302  | 40.276 | STUD M6 x 18mm (Inside) |
| 12  | 8.302  | 1.527  | STUD M6 x 18mm (Inside) |
| 13  | 15.135 | 40.276 | STUD M6 x 18mm (Inside) |
| 14  | 15.135 | 1.527  | STUD M6 x 18mm (Inside) |
| 15  | 21.968 | 40.276 | STUD M6 x 18mm (Inside) |
| 16  | 21.968 | 1.527  | STUD M6 x 18mm (Inside) |
| -----   |        |        |                         |
| 17  | 22.494 | 37.553 | 880 SCQ4-SL             |
| 18  | 22.494 | 20.902 | 880 SCQ4-SL             |
| 19  | 22.494 | 4.250  | 880 SCQ4-SL             |



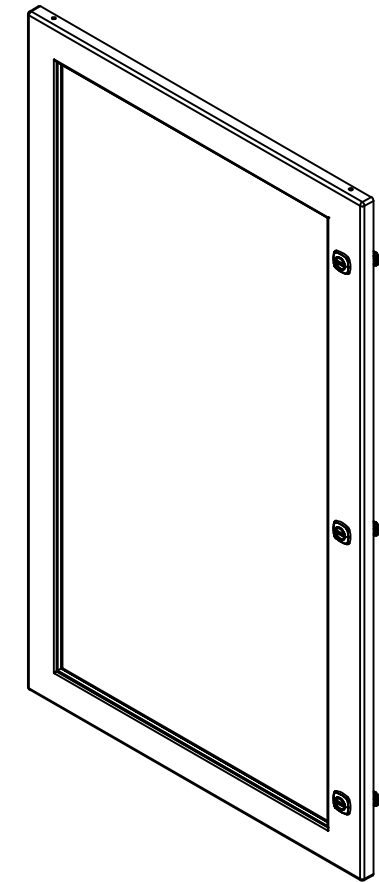
|  |                             |        |
|--|-----------------------------|--------|
|  | Description                 | Status |
|  | 5412ESW 42" x 24" Cover     | (NULL) |
|  | Part Number<br>Numéro Pièce | Rev.   |
|  | 5412ESW422412NOIPC          | 0      |
|  |                             | 8      |
|  |                             | 9      |



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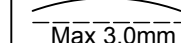
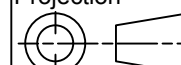
| No. | Revisions | Date | By/Par |
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Isometric View



|            |                          |     |   |
|------------|--------------------------|-----|---|
| 1          | STK-P-02400S             | 0   | Powder Paint (Asa-61 Grey / Smooth)     |
| 12         | STK-Q-60701              | 2.1 | 880 WK - Lexan 1/4" Fixing Bracket      |
| 1          | STK-A-60703              | 0   | 5412 ESW Lexan Bracket Kit              |
| 16         | STK-Q-16052              | 0   | M6 x 23mm Stud (No Paint Cap Required)  |
| 1          | STK-G-02710              | 0   | 880 HWKG - Windows Kit Gasket           |
| 1          | 5412ESW422412NOIPLX<br>G | 0   | 5412ESW 42" x 24" Lexan Gasket Part     |
| 1          | 5412ESW422412NOIPLX      | 0   | 5412ESW 38.375" x 20.125" Lexan Part    |
| 1          | 5412ESW422412NOIPG       | 0   | 5412ESW 42" x 24" Cover Gasket Part     |
| 1          | 5412ESW422412NOIPC-P     | 0   | 5412ESW 42" x 24" Cover Part            |
| 3          | STK-K-09800              | 10  | 5412 ES Hinge with 2 Captive Hinge Pins |
| 3          | STK-K-12500              | 16  | 5412 ES 1/4 Turn Lock                   |
| Qty        | Part Name                | Rev | Description                             |
| Parts List |                          |     |   |

|  |   |   |
|--|---|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |   | Flatness<br>Aplatissement<br> Max 3.0mm<br>Projection<br> |
| Customer<br>Client   | Date                                      | Date  |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                            | Date 14-Mar-23  |
| Material<br>Matière  | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |   |
| Color<br>Couleur   | Asa-61 Grey                               | Finish<br>Fini<br>Smooth  |
| Description  | Detail Rev.                               |   |
| 5412ESW 42" x 24" Cover  |   |   |
| Part Number<br>Numéro Pièce  | Rev.                                      | 9   |
| <b>5412ESW422412NOIPC</b>  | <b>0</b>                                  | <b>9</b>  |