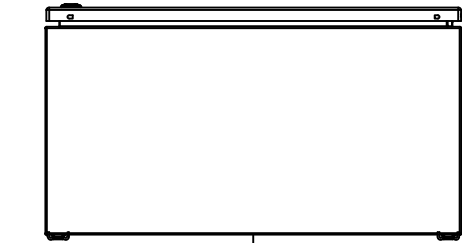


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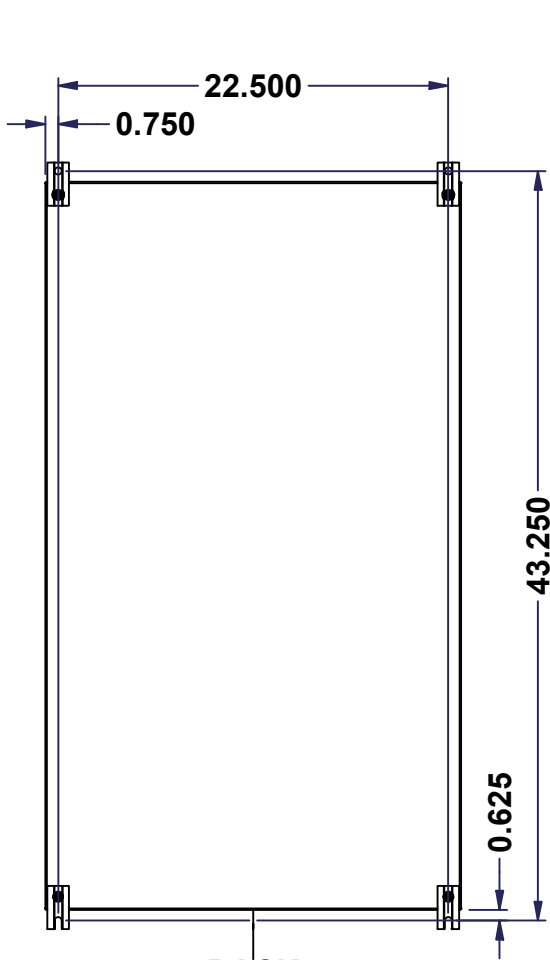
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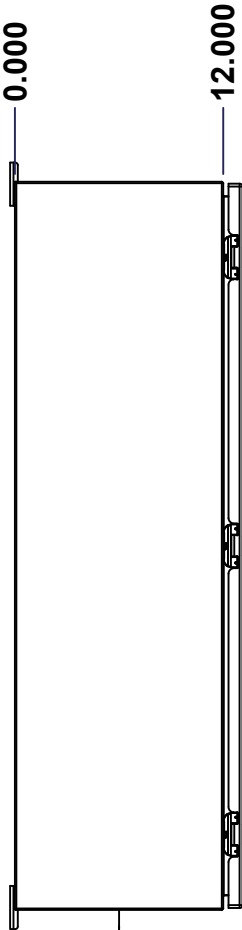
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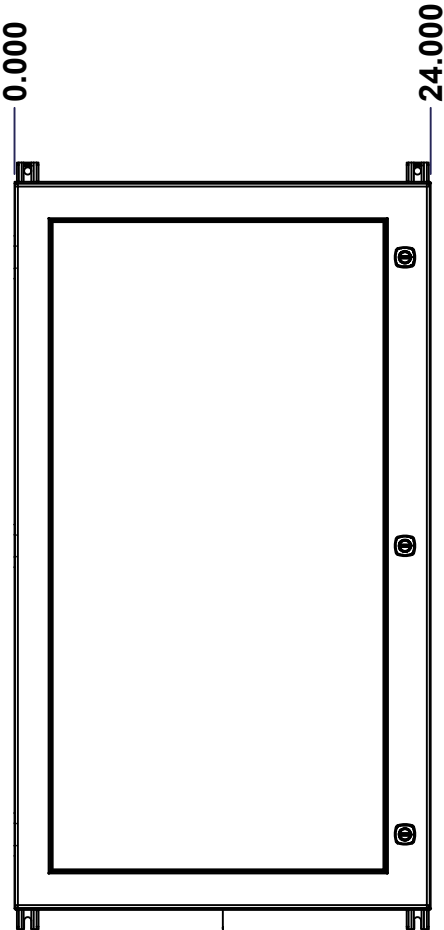
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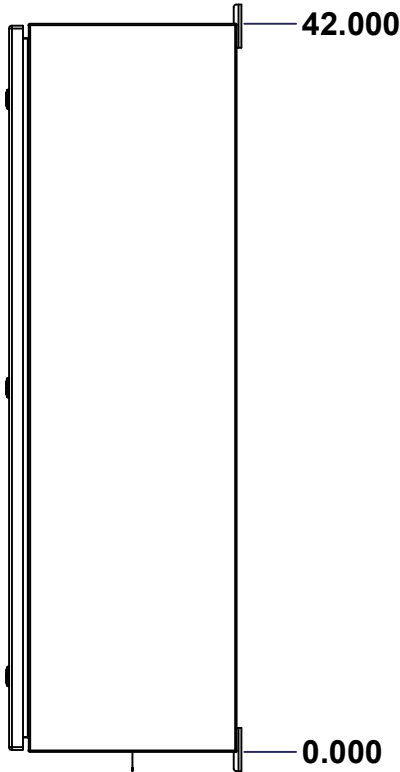
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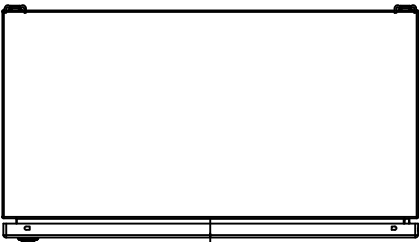
LEFT



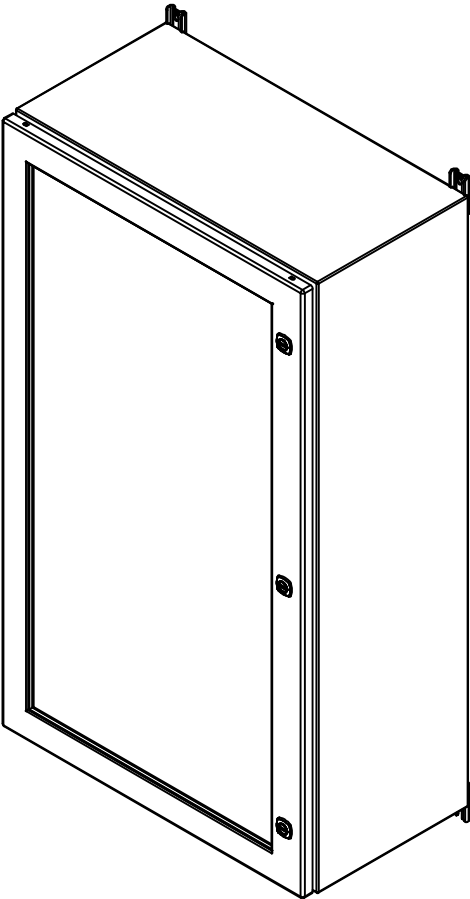
FRONT



RIGHT



BOTTOM



Isometric View



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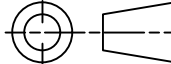


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



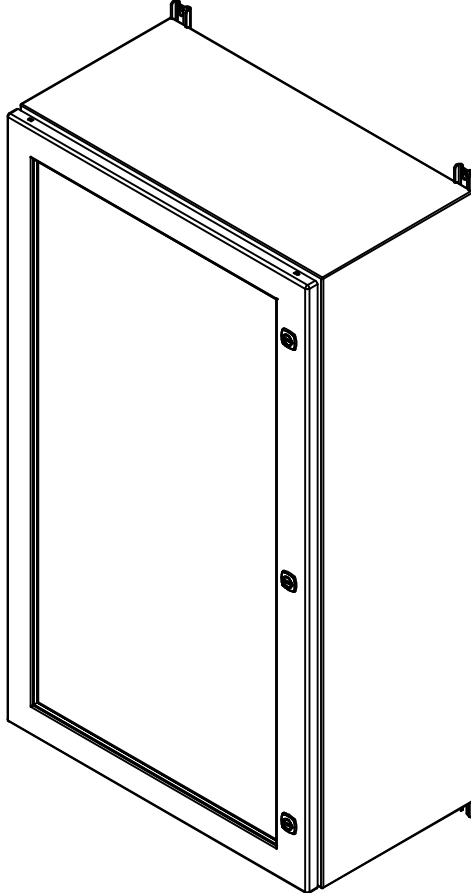
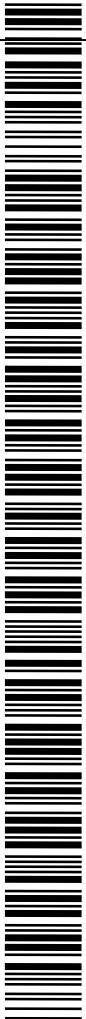
Customer Client		Date	
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Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

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Description	Detail Rev.
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This drawing is confidential and must not be reproduced or used without the consent of EXM

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EXM)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	

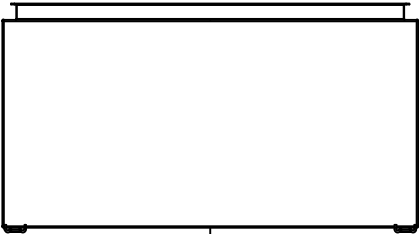
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Tolerance ±1/32" unless otherwise specified

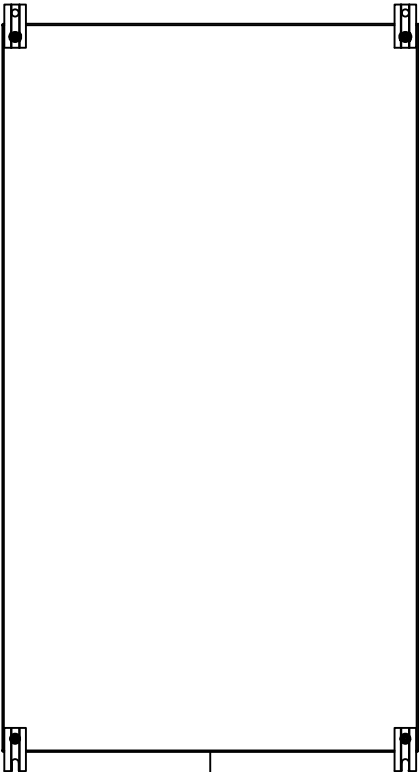
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Tolérance ±1/32" sauf spécification contraire

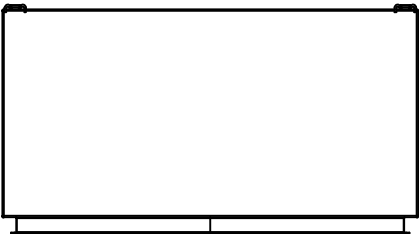
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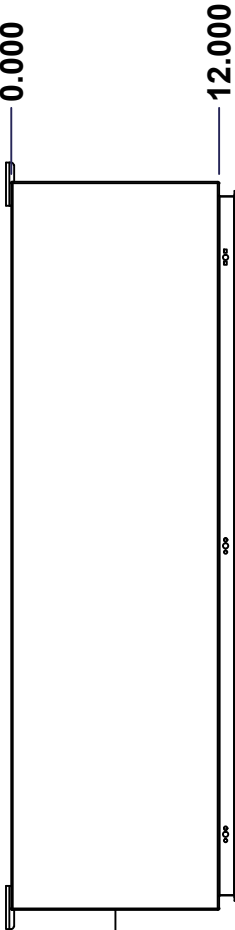
TOP



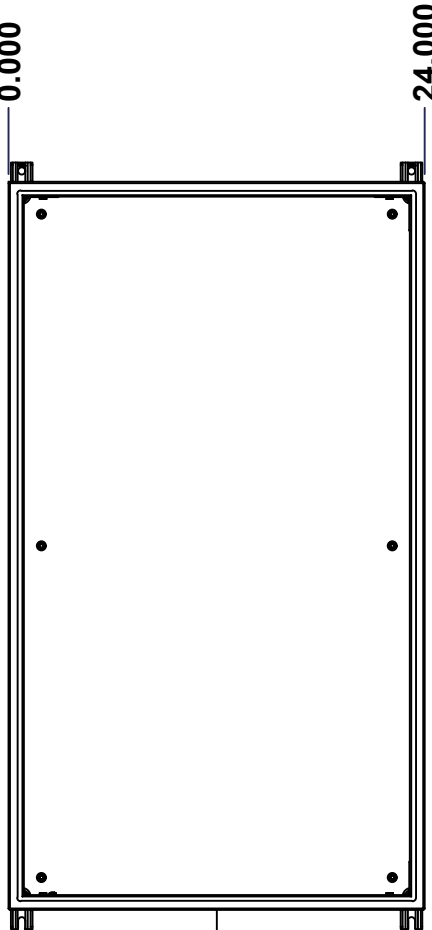
BACK



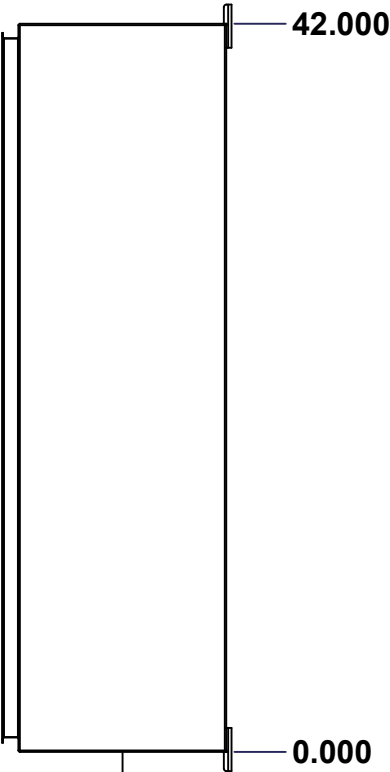
BOTTOM



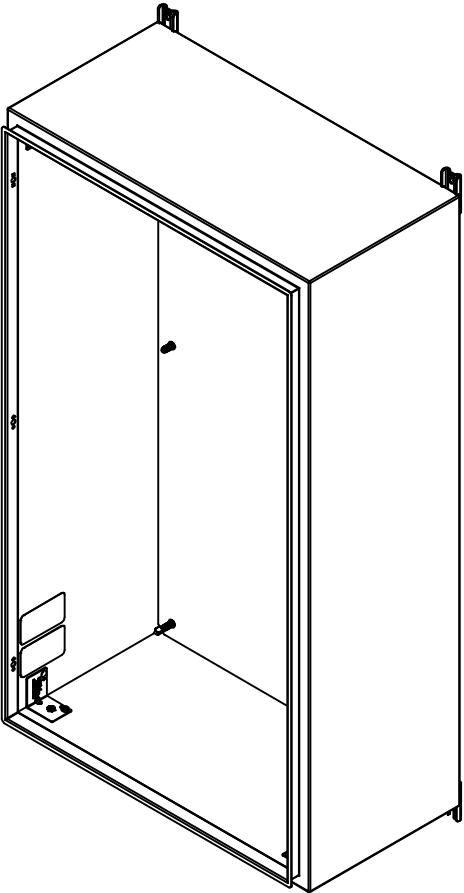
LEFT



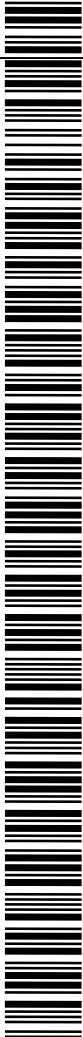
FRONT



RIGHT



Isometric View

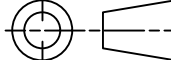


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 21-Mar-23

Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESW 42" x 24" x 12" Body Detail Rev.

Part Number Numéro Pièce Rev. 3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422412THNOIPB 0 15

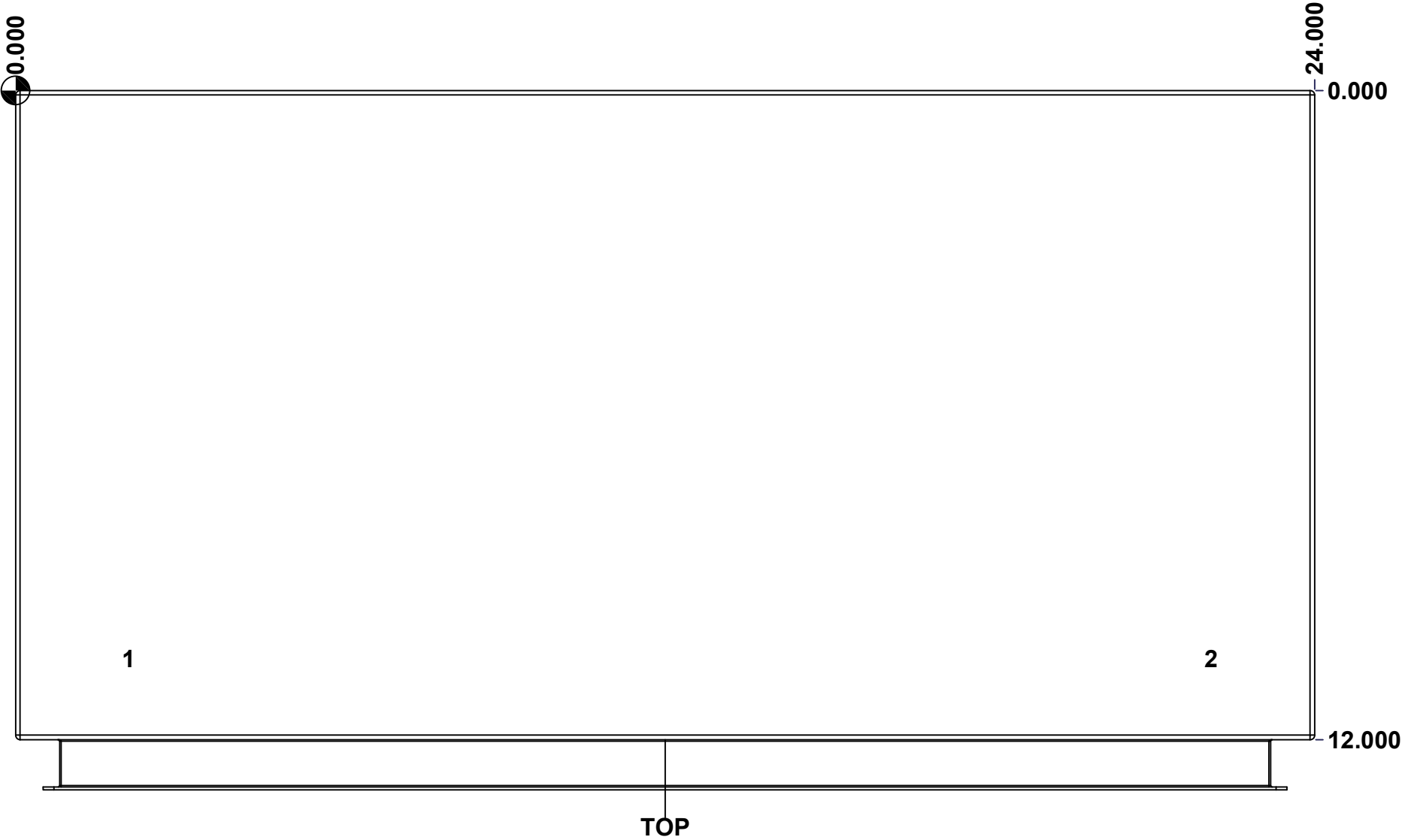
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW422412THNOIPB	0	15

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESW422412THNOIPB		0	15

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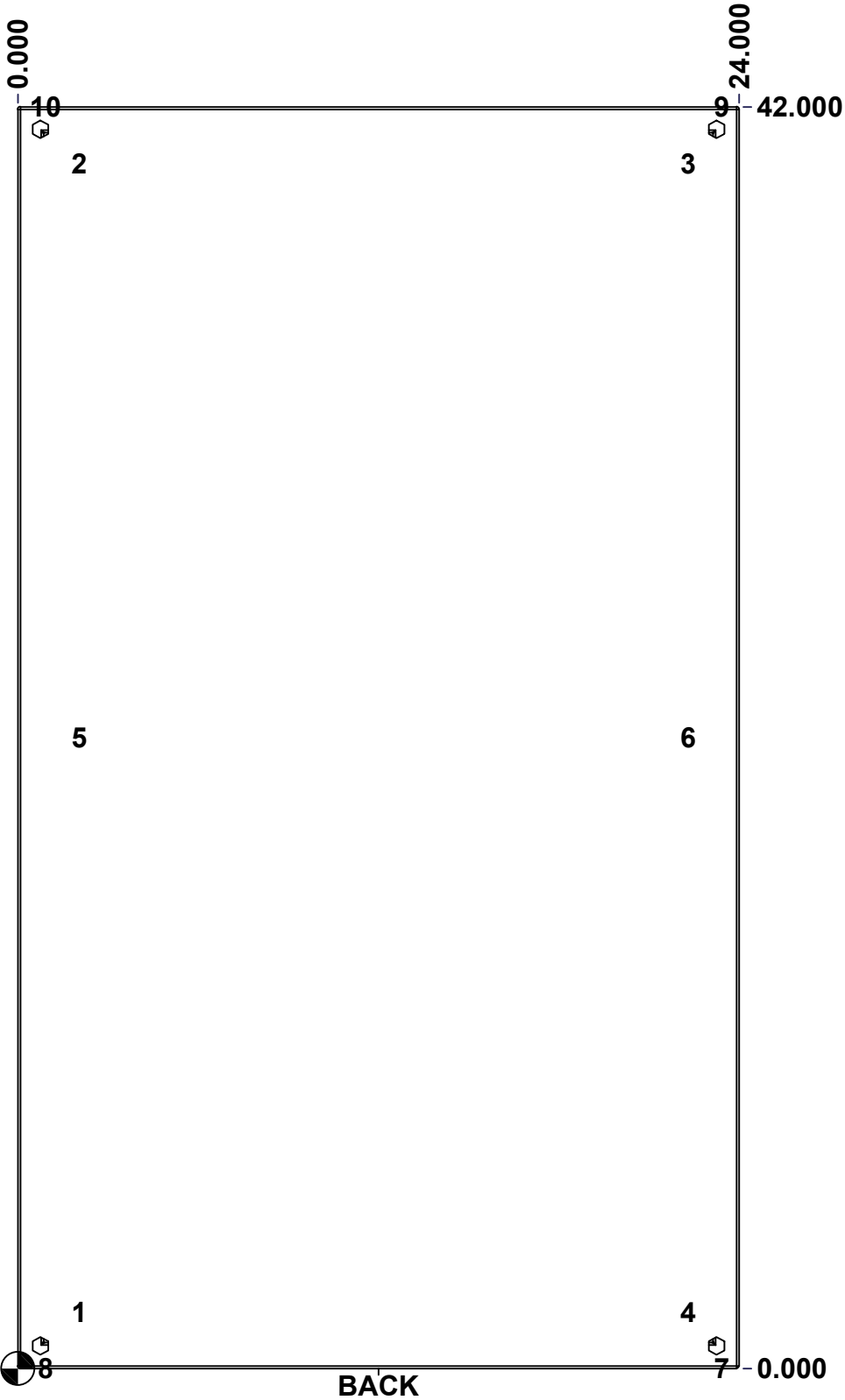
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422412THNOIP\5412ESW422412THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	23.250	42.000	FOOT 885 ESMF3_CLOSE
10	0.750	42.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 42" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW422412THNOIPB	0	15

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422412THNOIP\5412ESW422412THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

BoxCad: BoxCad

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Asa-61 Grey

5412ESW 42" x 24" x 12" Body

5412ESW422412THNOIPB

Date

Date

21-Mar-23

Detail Rev.

Rev.

7

0

15

2

885ESMF3-FEET

0

885 ESMF3 Mounting Foot

4

RIVET_NUT_M10_FH_CE

0

Rivet Nut M10 (Low Profile Close End)

4

STK-Q-06660

2

M10 x 16mm Machine Screw

2

885ESMF3-FEET-A

0

885 ESMF3 Mounting Foot (Opened Slot)

2

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-K-70554

3

5412 ESTH Accessory Kit

1

5412ESW422412THNOIPI
-RS

0

5412ESW 42" x 24" Right Insulation

1

5412ESW422412THNOIPI
-LS

0

5412ESW 42" x 24" Left Insulation

1

5412ESW422412THNOIPI
-BT

0

5412ESW 42" x 24" Top and Bottom Insulation

1

5412ESW422412THNOIPI
-TP

0

5412ESW 42" x 24" Top and Bottom Insulation

1

5412ESW422412THNOIPI
-B

0

5412ESW 42" x 24" Back Insulation

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

STK-Q-16005

1

Stud M8 x 35 (No Paint Cap Required)

1

5412ESW422412THNOIP
B-P

0

5412ESW 42" x 24" x 12" Body Part

Qty

Part Number

Rev

Description

Parts List

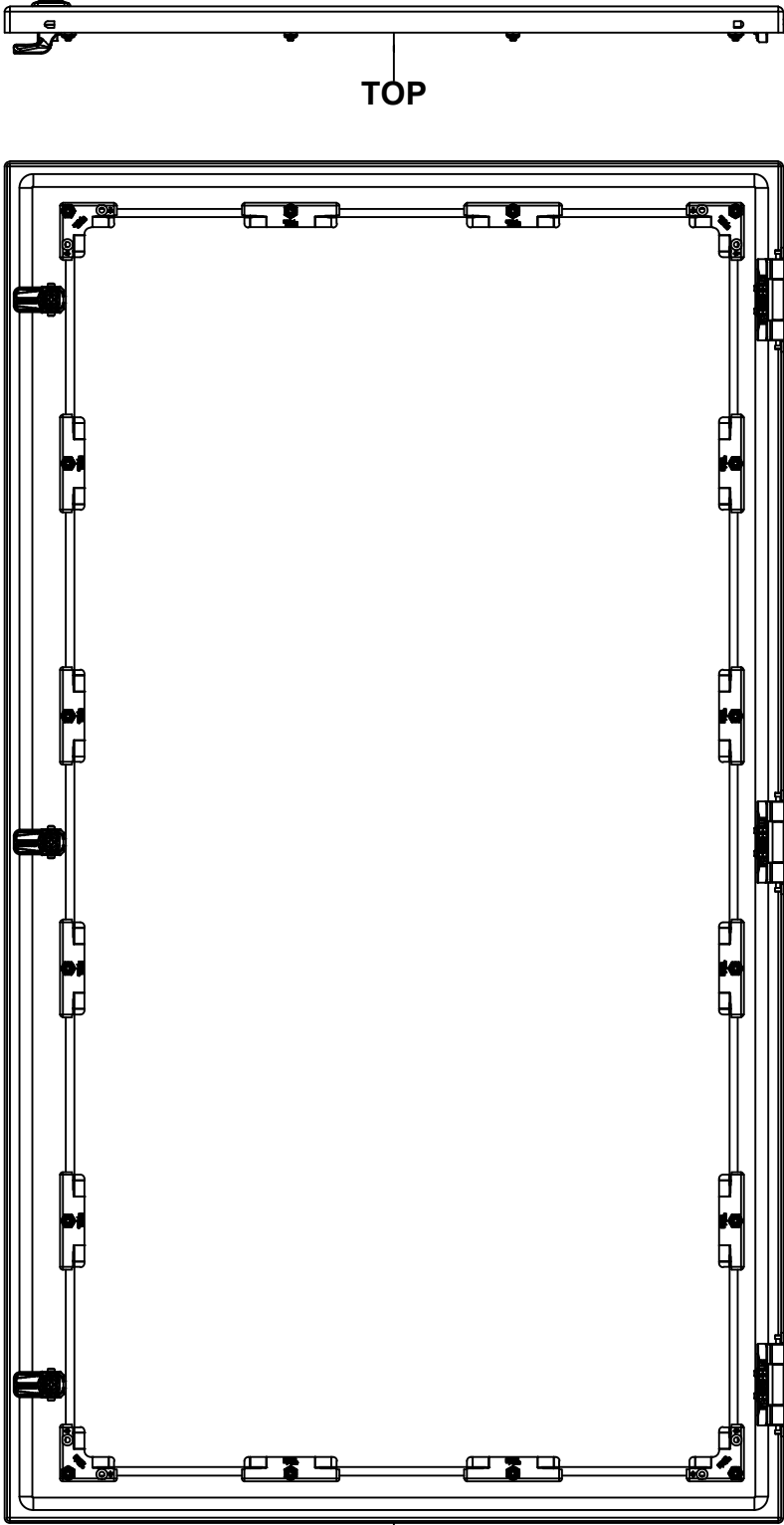
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Tolerance ±1/32" unless otherwise specified

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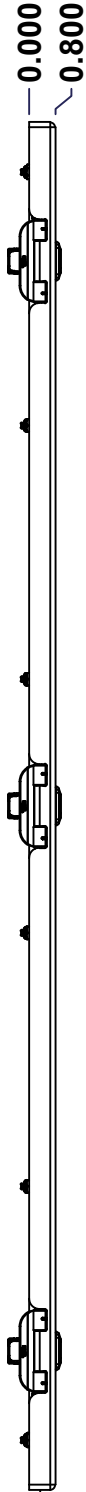
Tolérance ±1/32" sauf spécification contraire



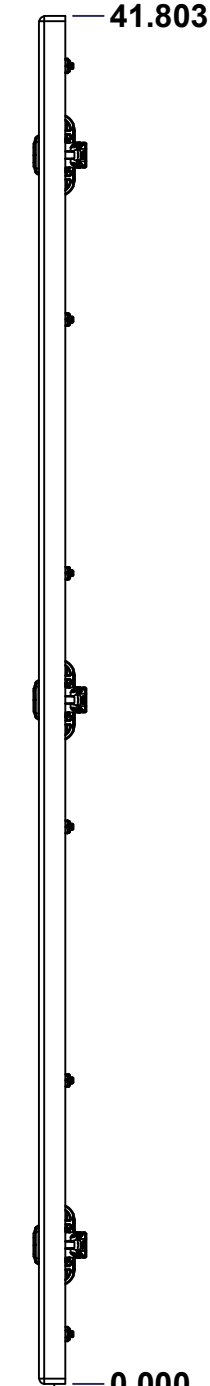
TOP

BACK

BOTTOM



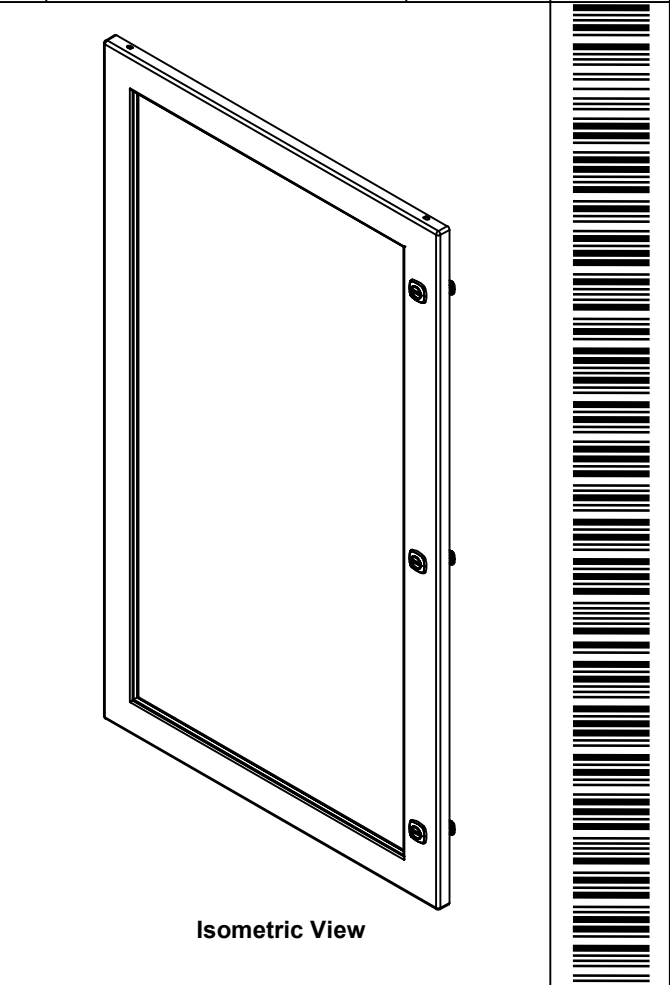
LEFT



FRONT

RIGHT

No.	Revisions	Date	By/Par



Isometric View

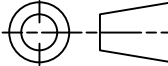


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 21-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 42" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422412THNOIPC

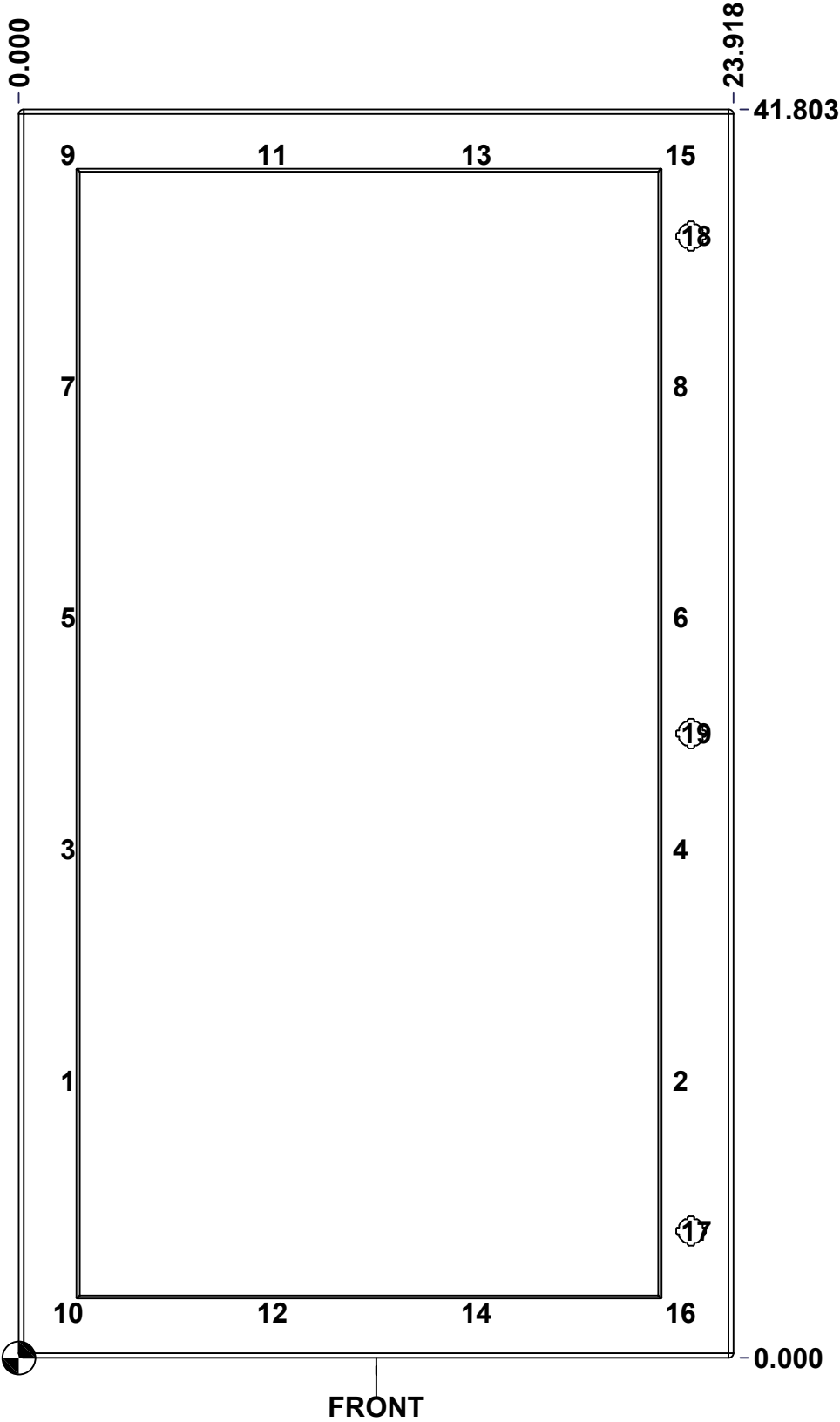
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422412THNOIP\5412ESW422412THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.277	STUD M6 x 18mm (Inside)
2	21.968	9.277	STUD M6 x 18mm (Inside)
3	1.469	17.027	STUD M6 x 18mm (Inside)
4	21.968	17.027	STUD M6 x 18mm (Inside)
5	1.469	24.776	STUD M6 x 18mm (Inside)
6	21.968	24.776	STUD M6 x 18mm (Inside)
7	1.469	32.526	STUD M6 x 18mm (Inside)
8	21.968	32.526	STUD M6 x 18mm (Inside)
9	1.469	40.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	40.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	40.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	40.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
17	22.494	4.250	880 SCQ4-SL
18	22.494	37.553	880 SCQ4-SL
19	22.494	20.902	880 SCQ4-SL



	Description		Status	
	5412ESW 42" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW422412THNOIPC		Rev. 0	9 15

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Tolerance ±1/32" unless otherwise specified

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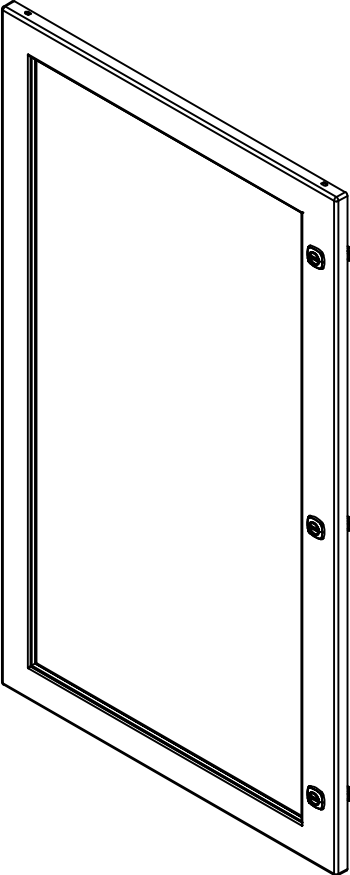
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



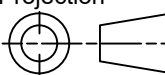
Isometric View

Flatness
Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 42" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

Rev. 0

10
15

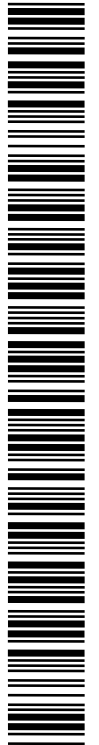
5412ESW422412THNOIPC

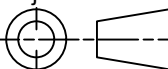
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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW422412THNOIP LXG	0	5412ESW 42" x 24" Lexan Gasket Part
1	5412ESW422412THNOIP LX	0	5412ESW 38.375" x 20.125" Lexan Part
1	5412ESW422412THNOIP G	0	5412ESW 42" x 24" Cover Gasket Part
1	5412ESW422412THNOIP C-P	0	5412ESW 42" x 24" Cover Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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Isometric View



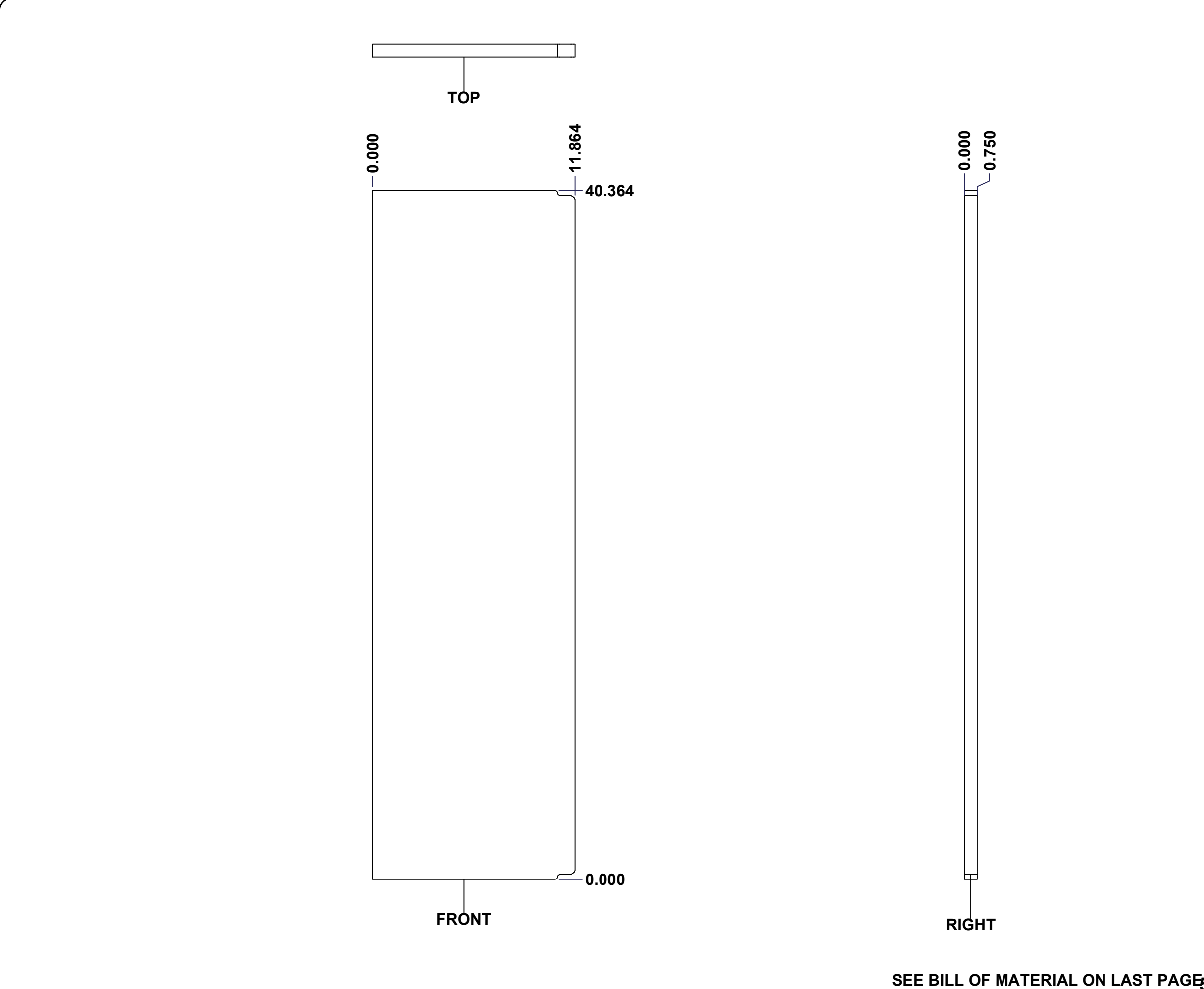
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
			Projection 	
Customer Client			Date	
Drawn By Dessiné Par			Date 23-Jan-07	
Material Matière			Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini	N/A
Description			Detail Rev.	
5412ESW 42" x 24" Back Insulation				
Part Number Numéro Pièce			Rev.	11
5412ESW422412THNOIPI-B			0	15

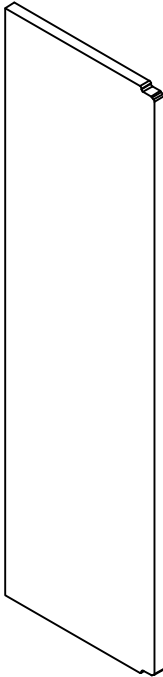
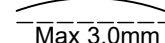
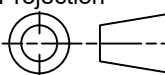
Group	Proportion (Yes)
Control	0.75
Intervention	0.75

SEE BILL OF MATERIAL ON LAST PAGE

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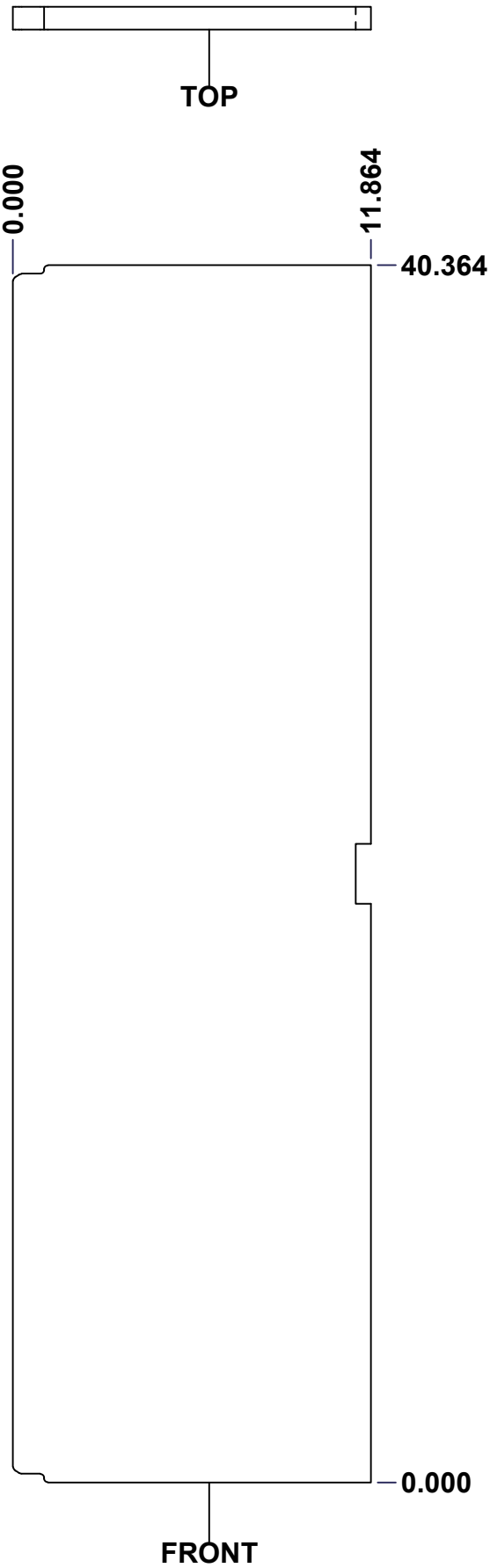
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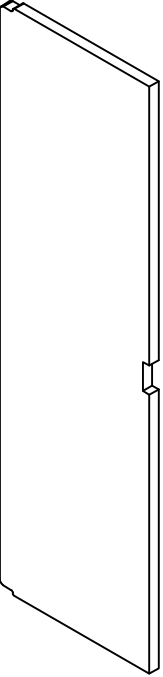
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESW 42" x 24" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
5412ESW422412THNOIPI-LS			0
SEE BILL OF MATERIAL ON LAST PAGE			15

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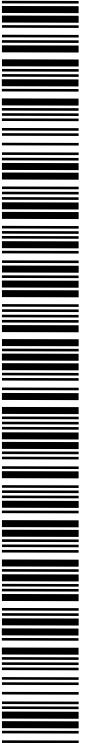
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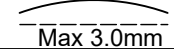
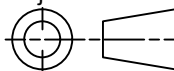


No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm	
		Projection	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière			
Polyisocyanurate			
Color Couleur		Aluminum	Finish Fini
			N/A
Description			Detail Rev.
5412ESW 42" x 24" Right Insulation			
Part Number Numéro Pièce			Rev.
412ESW422412THNOIPI-RS			13
0			15

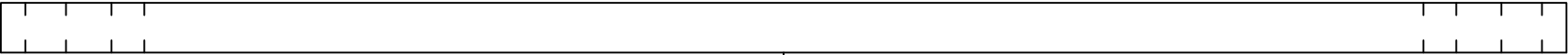
SEE BILL OF MATERIAL ON LAST PAGE

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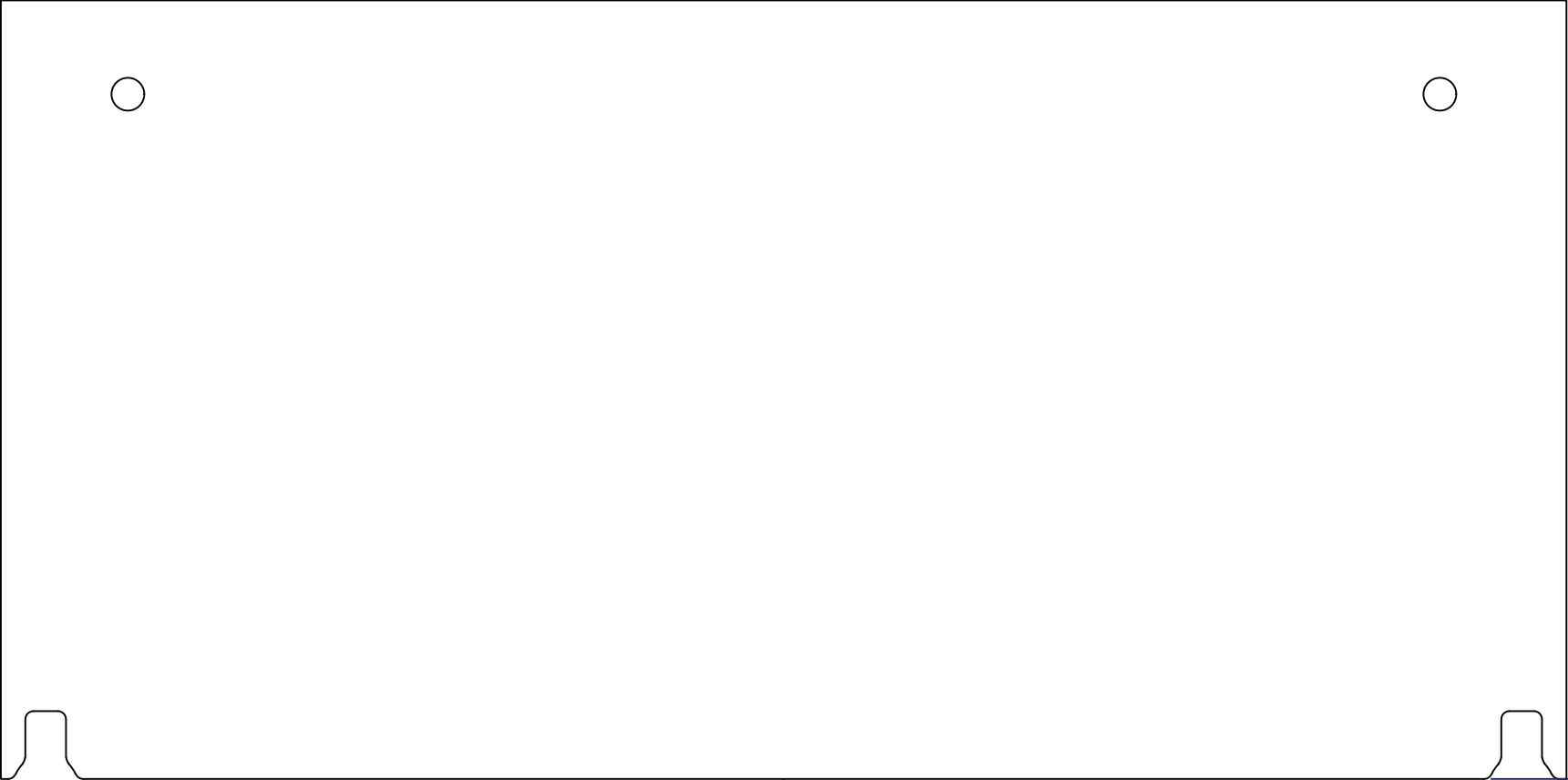
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

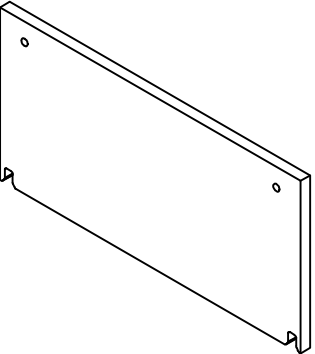


FRONT

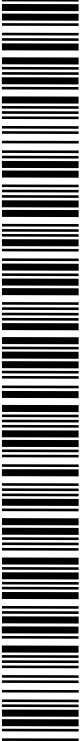
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0.750



RIGHT



Isometric View



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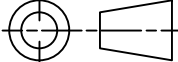


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESW 42" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

14

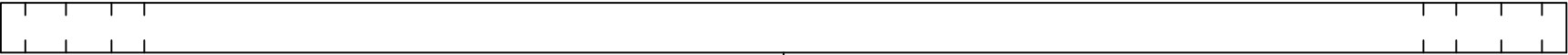
SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422412THNOIP-TP 0

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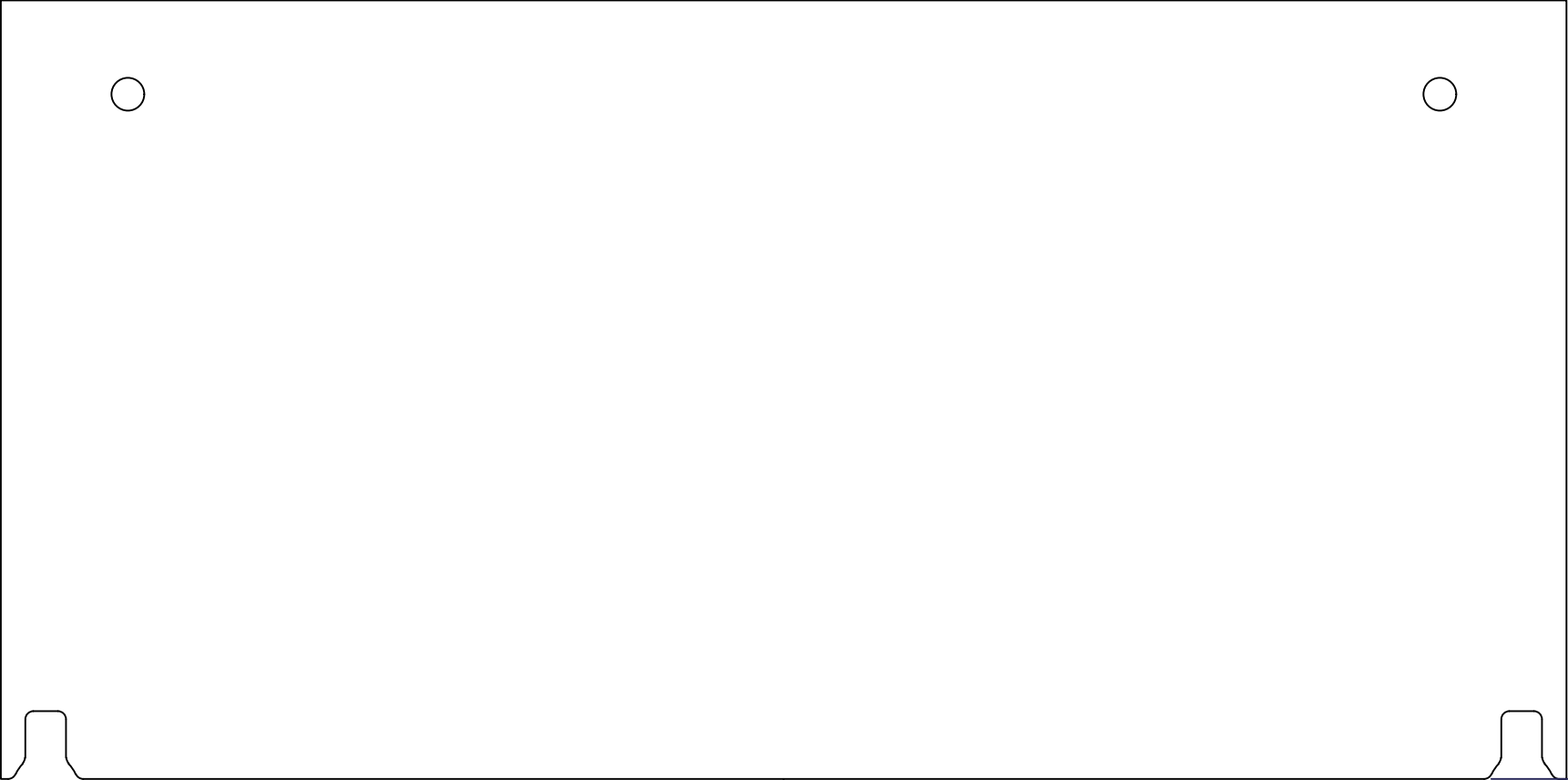
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW422412THNOIP\5412ESW422412THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

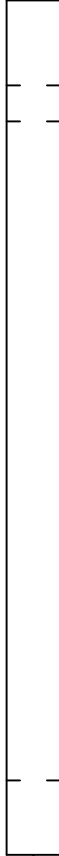


TOP

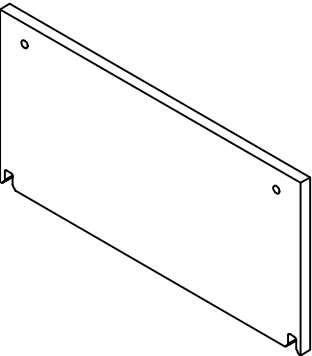


FRONT

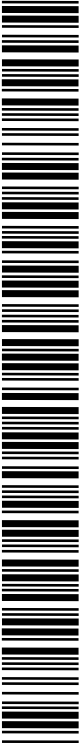
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RIGHT



Isometric View



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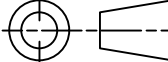


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Flatness
Aplatissement

Max 3.0mm

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Customer
Client

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Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESW 42" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW422412THNOIP-BT 0