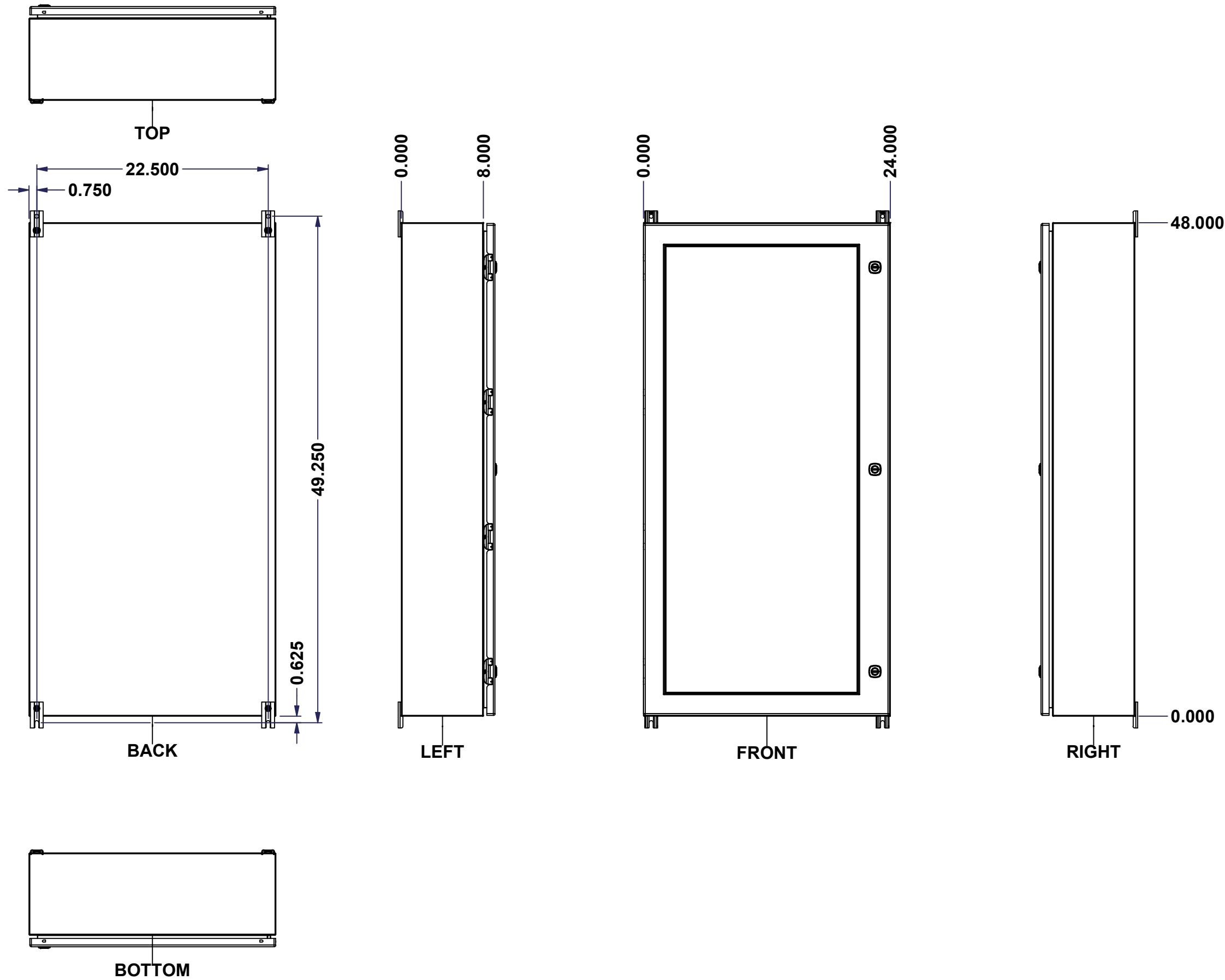
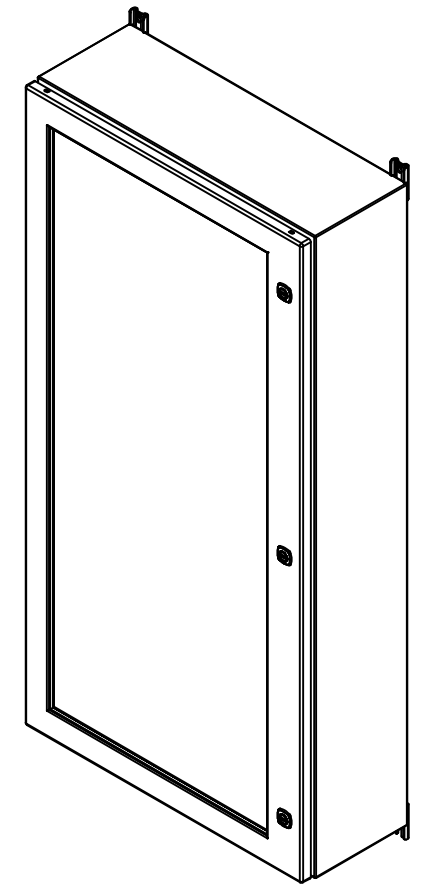


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No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 16-Mar-23
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 48" x 24" x 8" Assembly	Detail Rev.
Part Number / Numéro Pièce: 5412ESW482408TH	Rev. 0

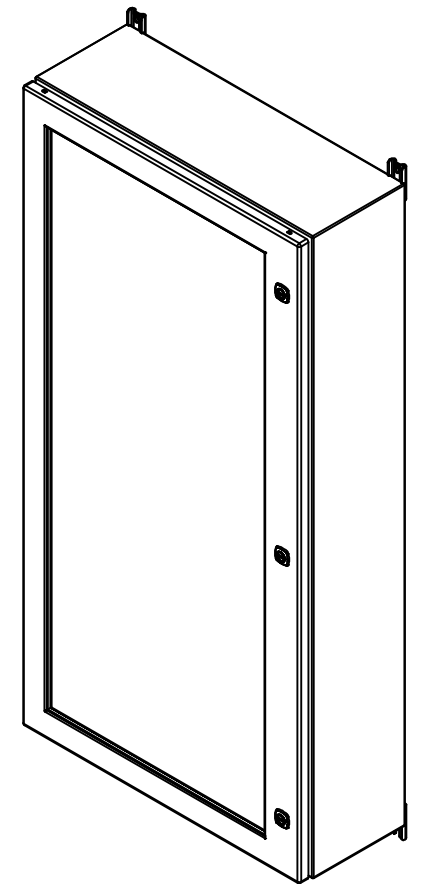
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par


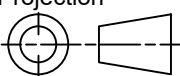


Isometric View



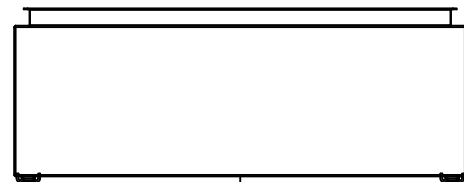
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4824G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW482408THC	0	5412ESW 48" x 24" Cover
1	5412ESW482408THB	0	5412ESW 48" x 24" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

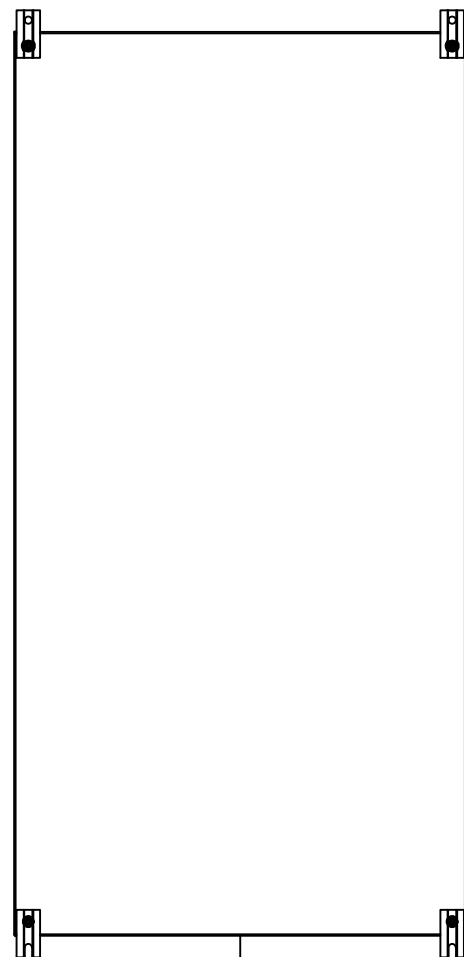
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	5412ESW482408TH	Rev. 2
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		15

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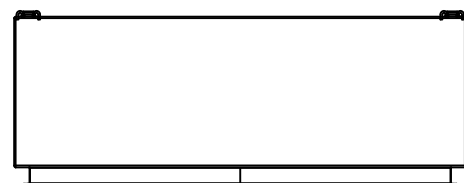
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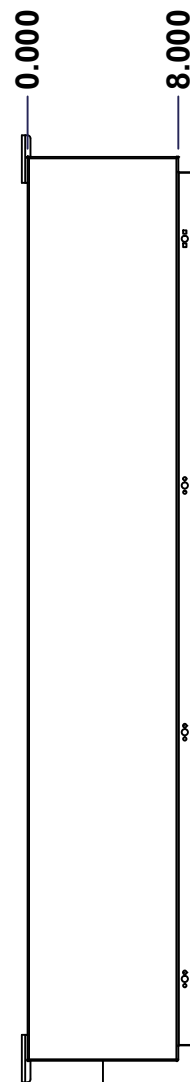
TOP



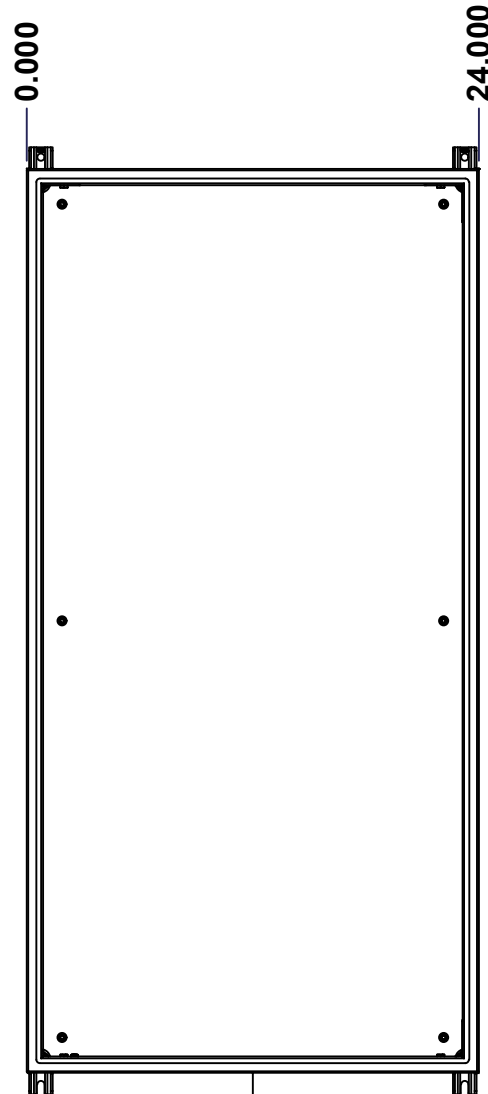
BACK



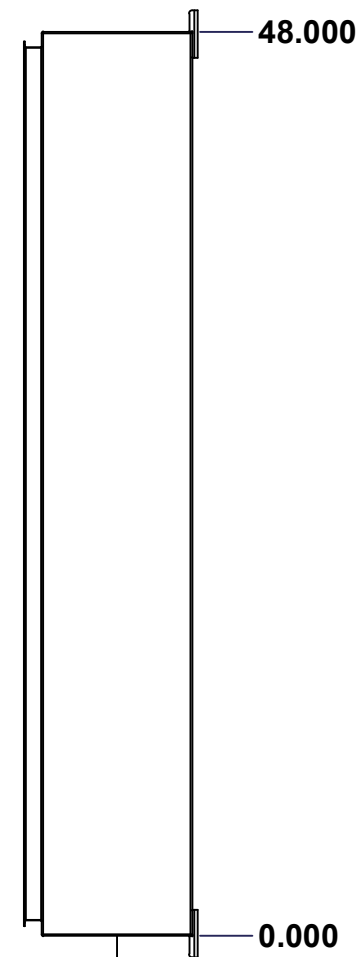
BOTTOM



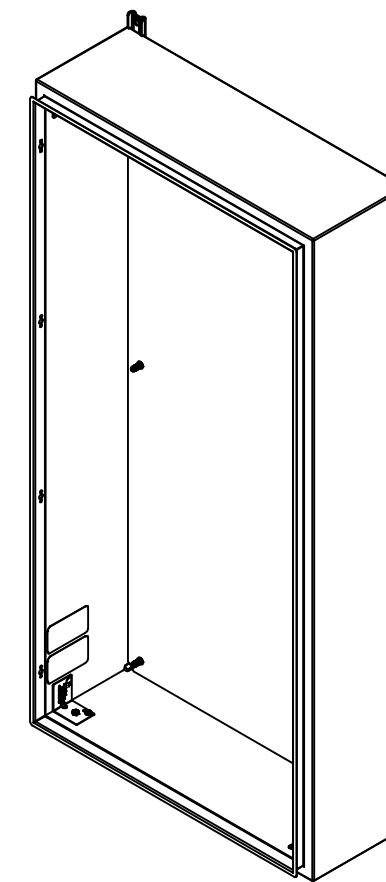
LEFT



FRONT




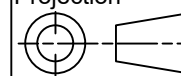
RIGHT



Isometric View



No.	Revisions	Date	By/Par

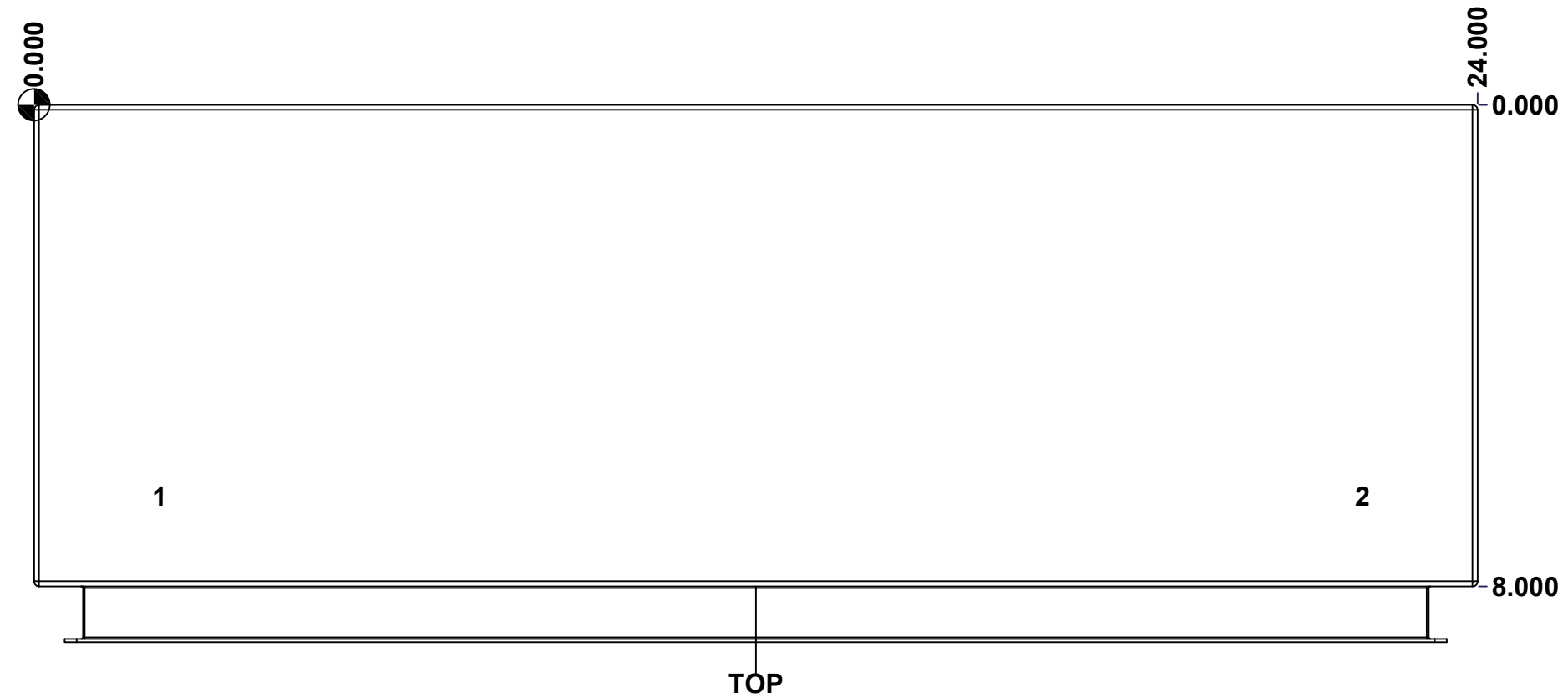
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESW482408THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW482408THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW482408THB	0	15

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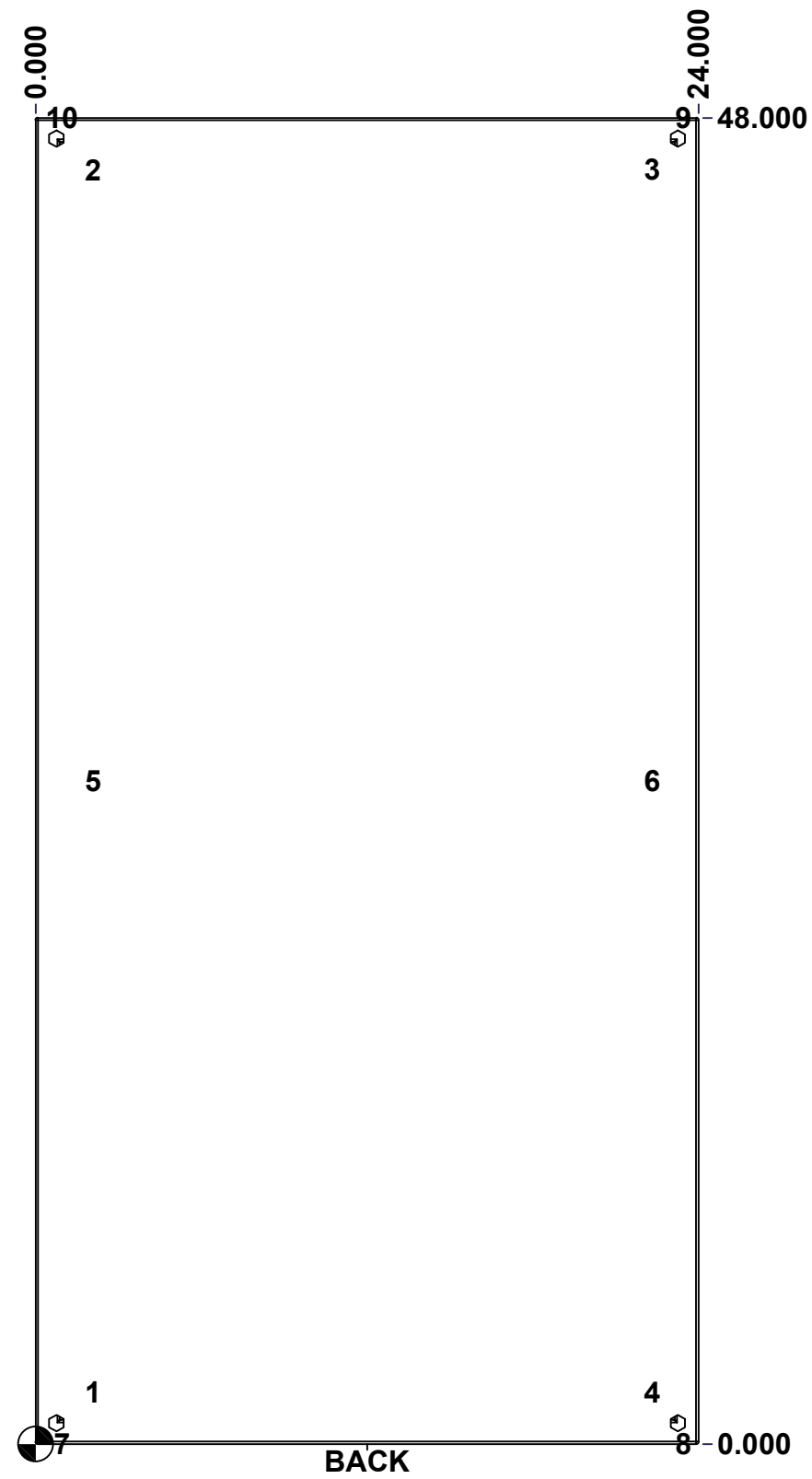
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	0.750	0.000	FOOT 885 ESMF3_OPEN
8	23.250	0.000	FOOT 885 ESMF3_OPEN
9	23.250	48.000	FOOT 885 ESMF3_CLOSE
10	0.750	48.000	FOOT 885 ESMF3_CLOSE

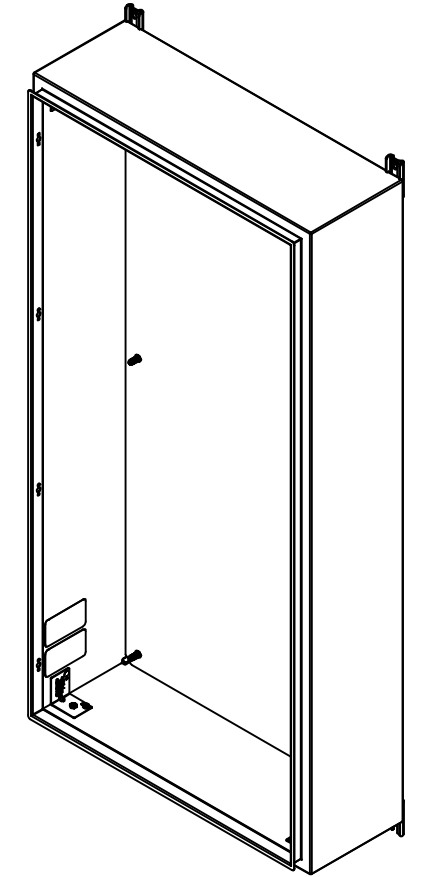


	Description	Status
	5412ESW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW482408THB	0 / 6
		15

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No.	Revisions	Date	By/Par



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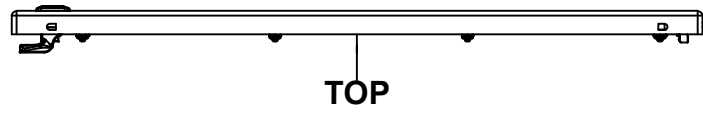
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW482408THI-RS	0	5412ESW 48" x 24" Right Insulation
1	5412ESW482408THI-LS	0	5412ESW 48" x 24" Left Insulation
1	5412ESW482408THI-BT	0	5412ESW 48" x 24" Top and Bottom Insulation
1	5412ESW482408THI-TP	0	5412ESW 48" x 24" Top and Bottom Insulation
1	5412ESW482408THI-B	0	5412ESW 48" x 24" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW482408THB-P	0	5412ESW 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

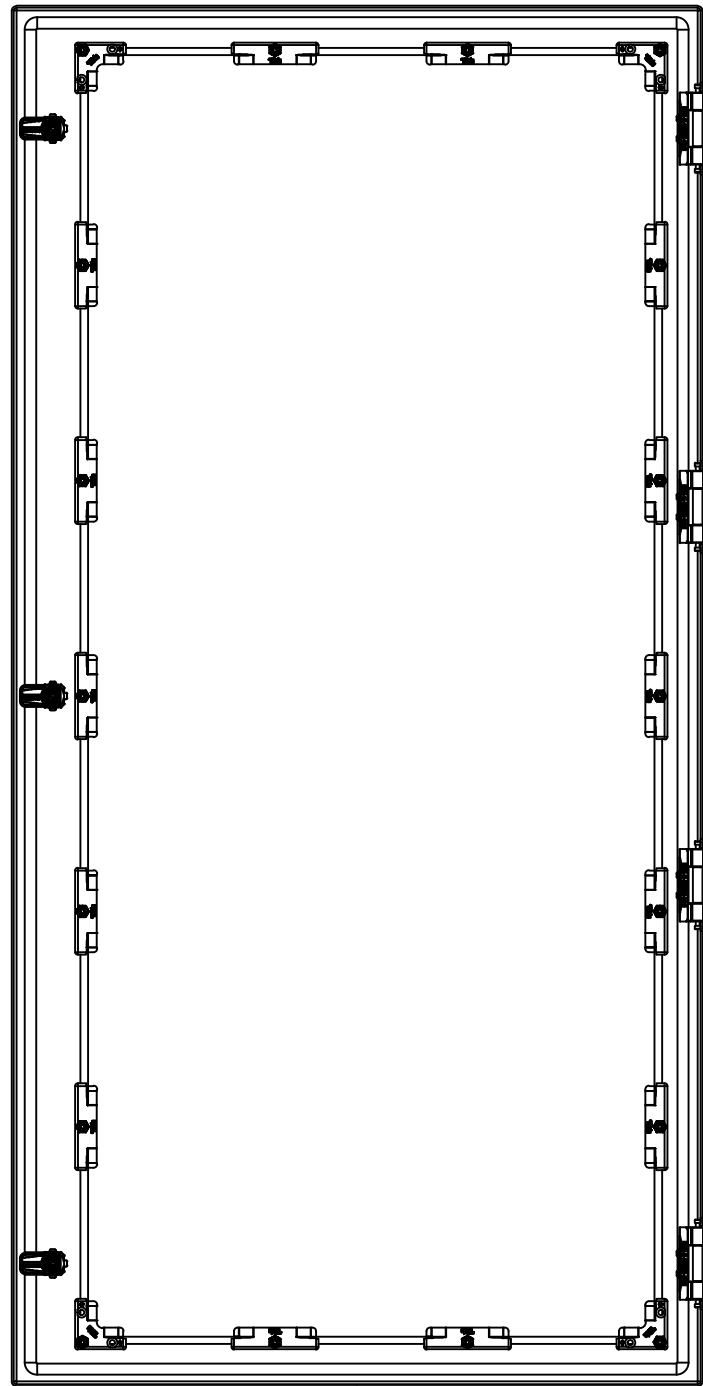
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 24" x 8" Body	Detail Rev.
Part Number Numéro Pièce 5412ESW482408THB	Rev. 0

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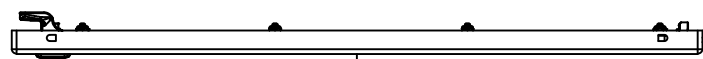
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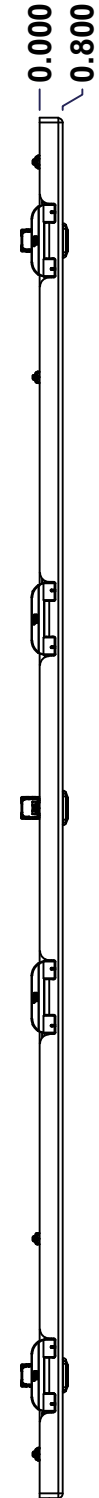
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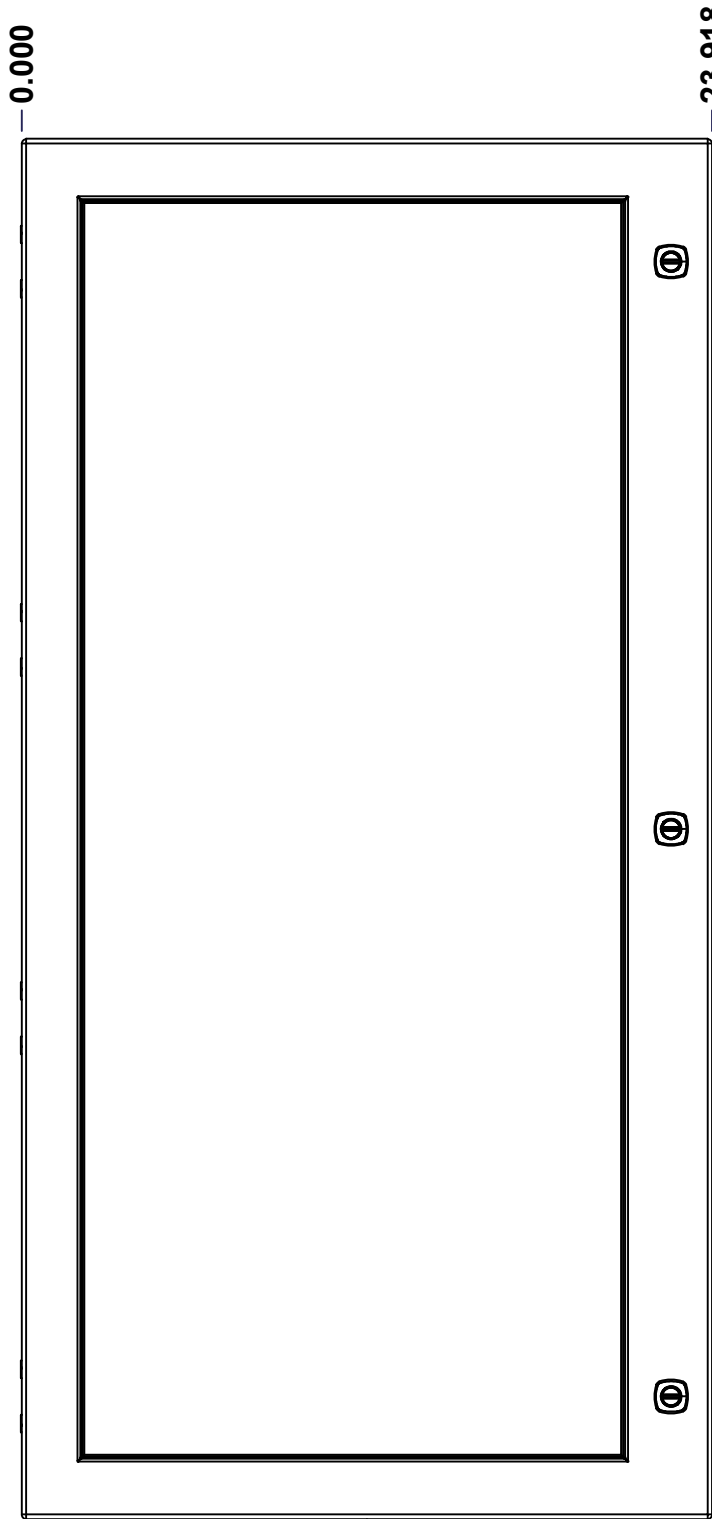
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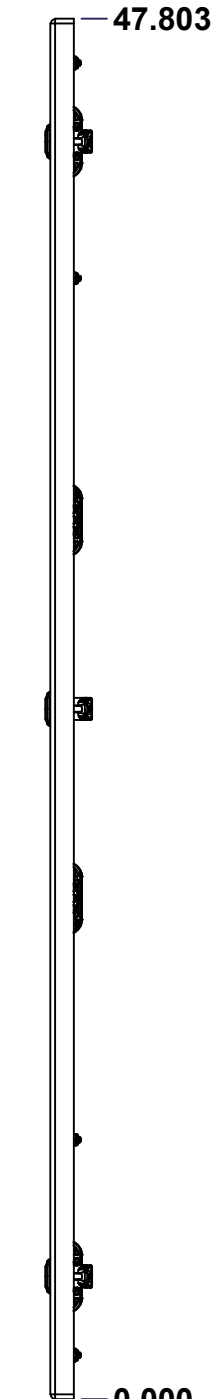
BOTTOM



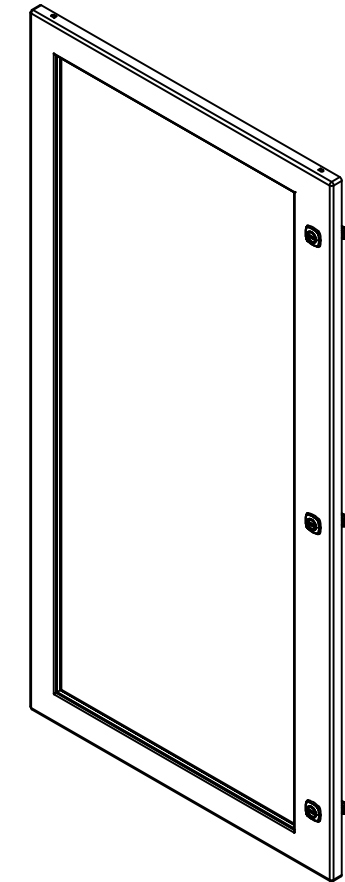
LEFT



FRONT




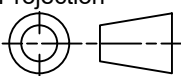
RIGHT



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 15

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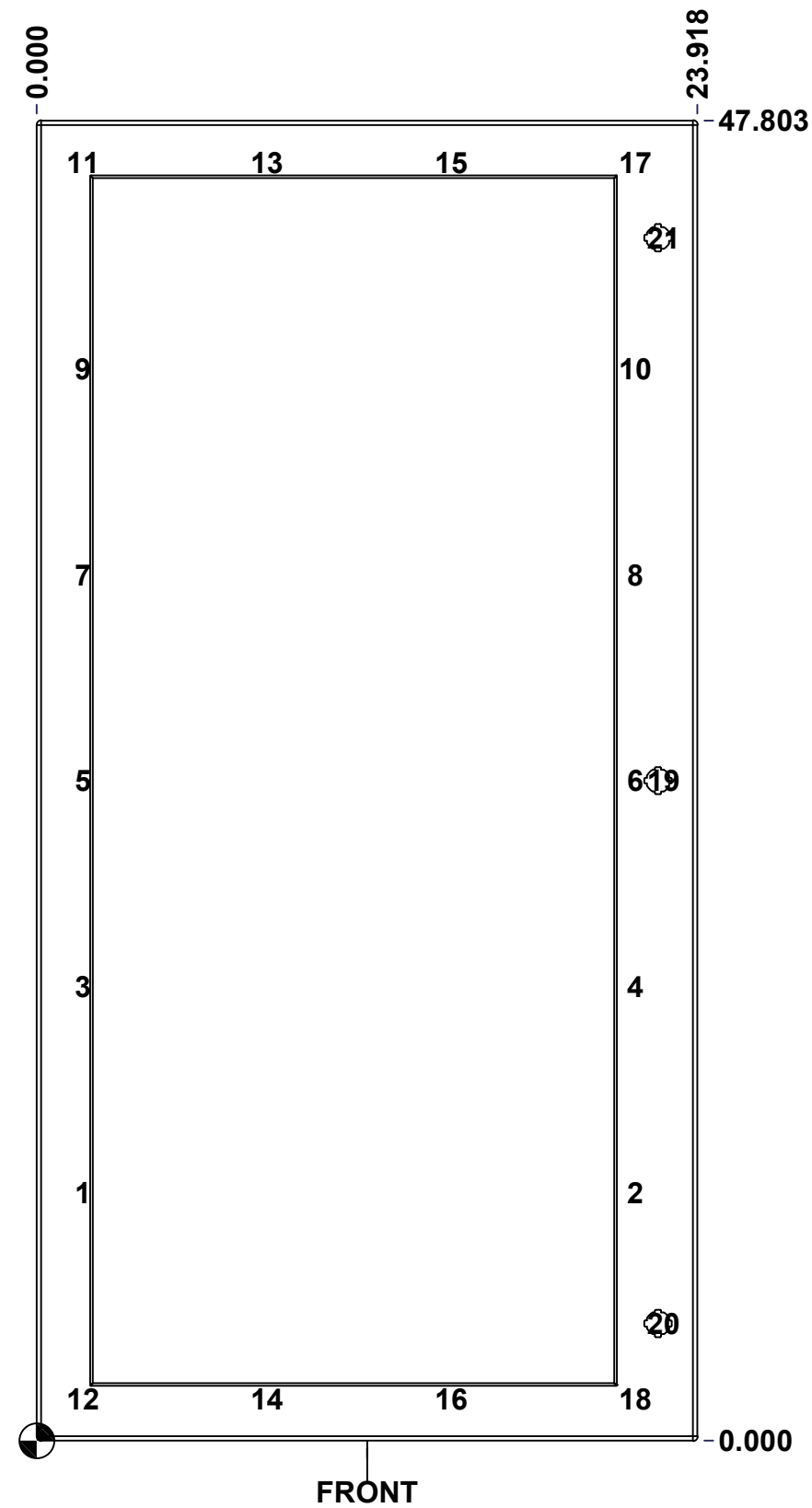
5412ESW482408THC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	21.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	21.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	21.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	21.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	21.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	8.135	46.276	STUD M6 x 18mm (Inside)
14	8.135	1.527	STUD M6 x 18mm (Inside)
15	14.802	46.276	STUD M6 x 18mm (Inside)
16	14.802	1.527	STUD M6 x 18mm (Inside)
17	21.468	46.276	STUD M6 x 18mm (Inside)
18	21.468	1.527	STUD M6 x 18mm (Inside)

19	22.494	23.902	880 SCQ4-SL
20	22.494	4.250	880 SCQ4-SL
21	22.494	43.553	880 SCQ4-SL

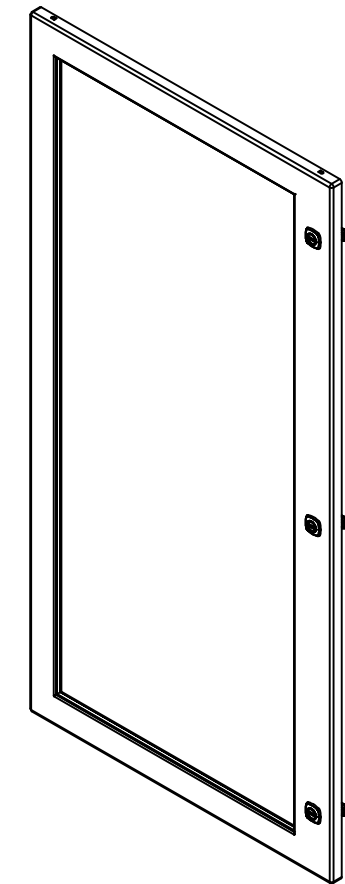


	Description	Status
	5412ESW 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESW482408THC	0 / 9
		15

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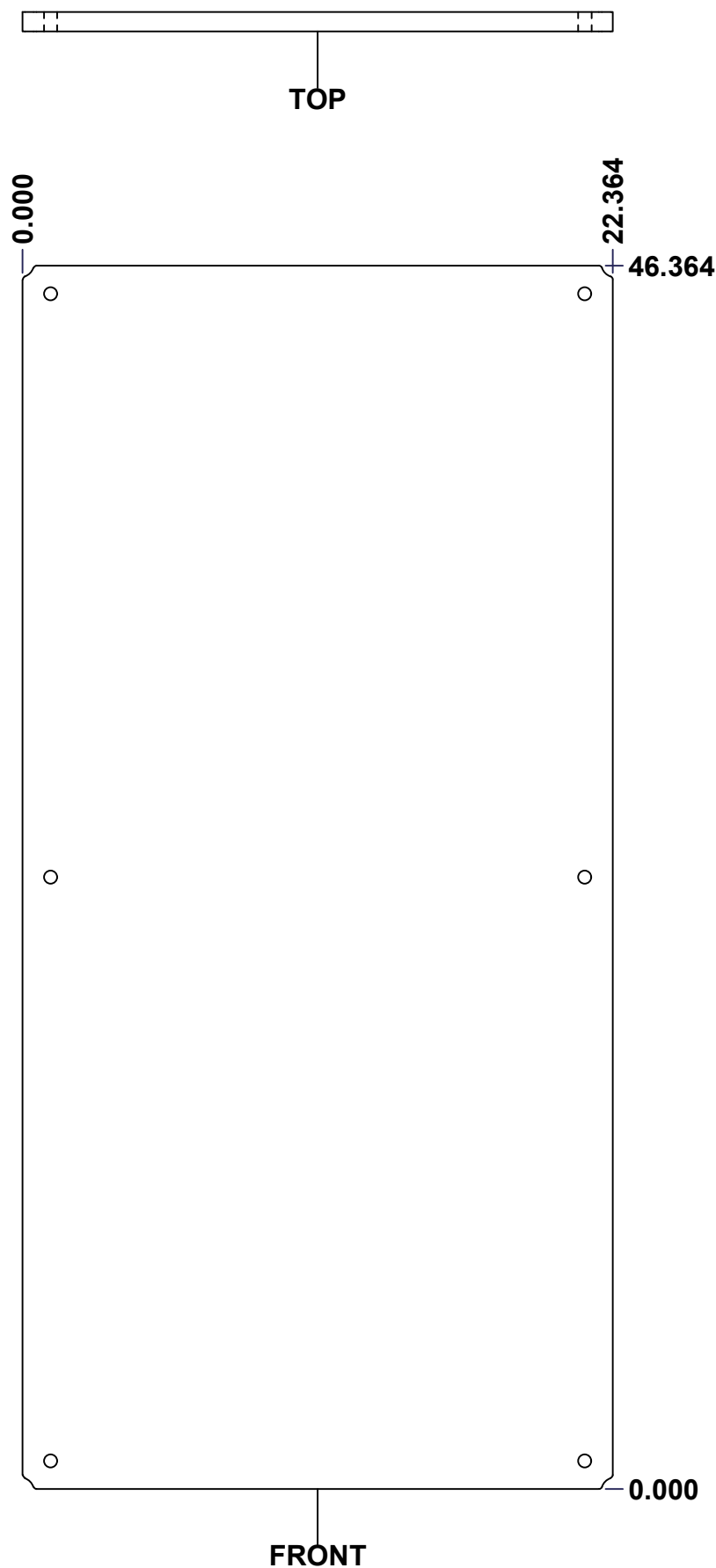
Flatness / Aplatissement: Max 3.0mm
 Projection: 

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW482408THLXG	0	5412ESW 48" x 24" Lexan Gasket Part
1	5412ESW482408THLX	0	5412ESW 44.375" x 20.125" Lexan Part
1	5412ESW482408THG	0	5412ESW 48" x 24" Cover Gasket Part
1	5412ESW482408THC-P	0	5412ESW 48" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

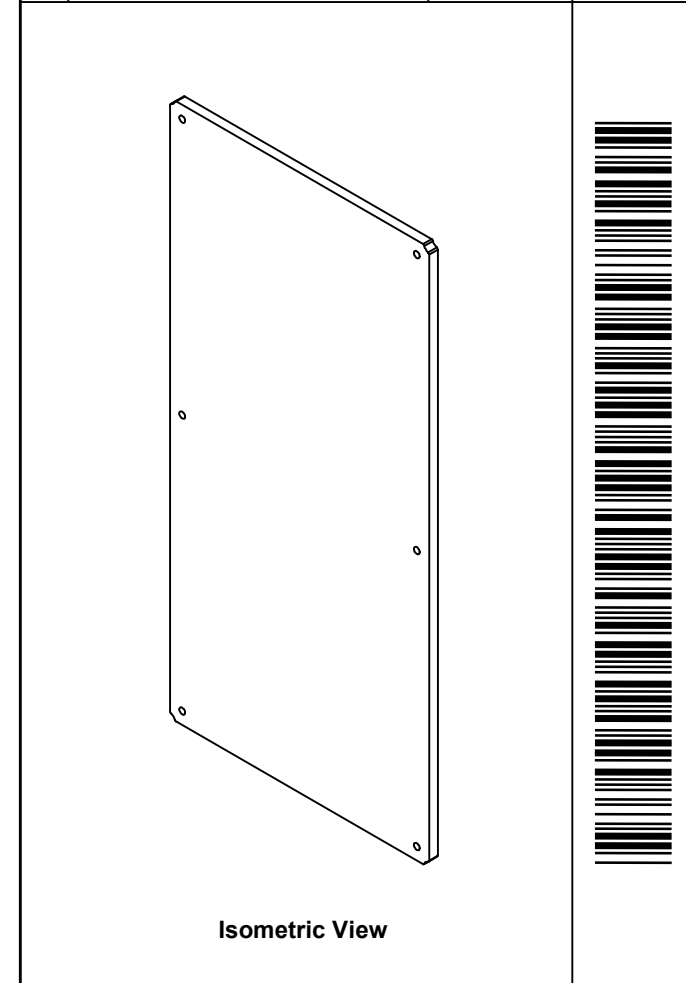
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 16-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 48" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESW482408THC	Rev. 0


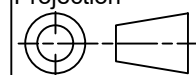
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No.	Revisions	Date	By/Par

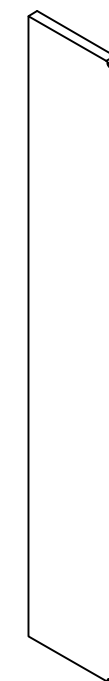
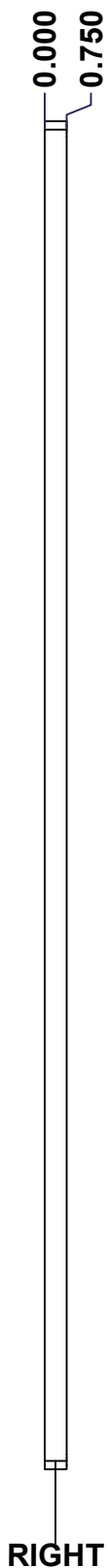
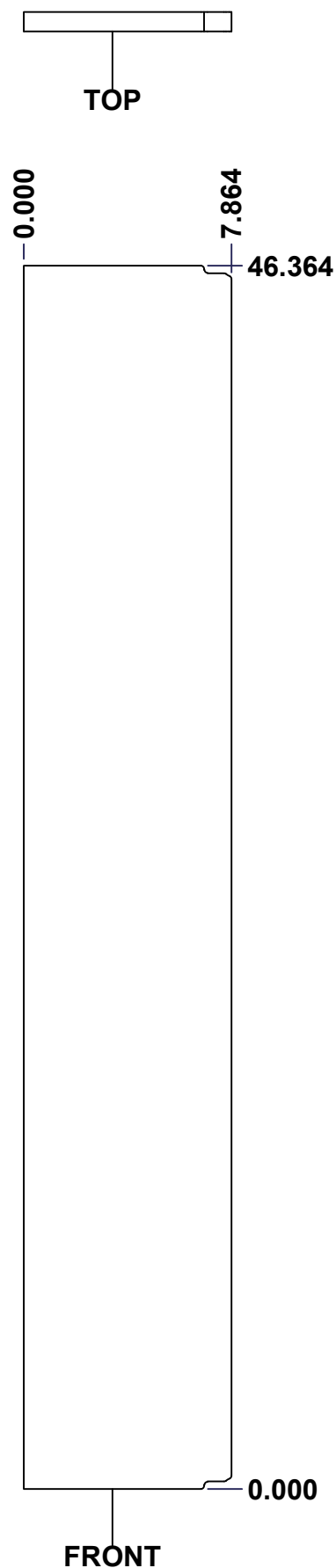


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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESW 48" x 24" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESW482408THI-B		Rev. 11 / 15

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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

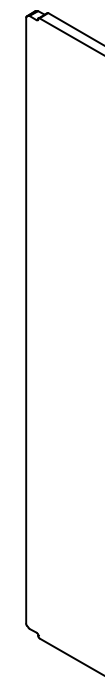
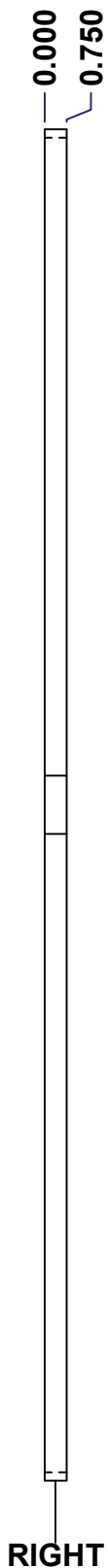
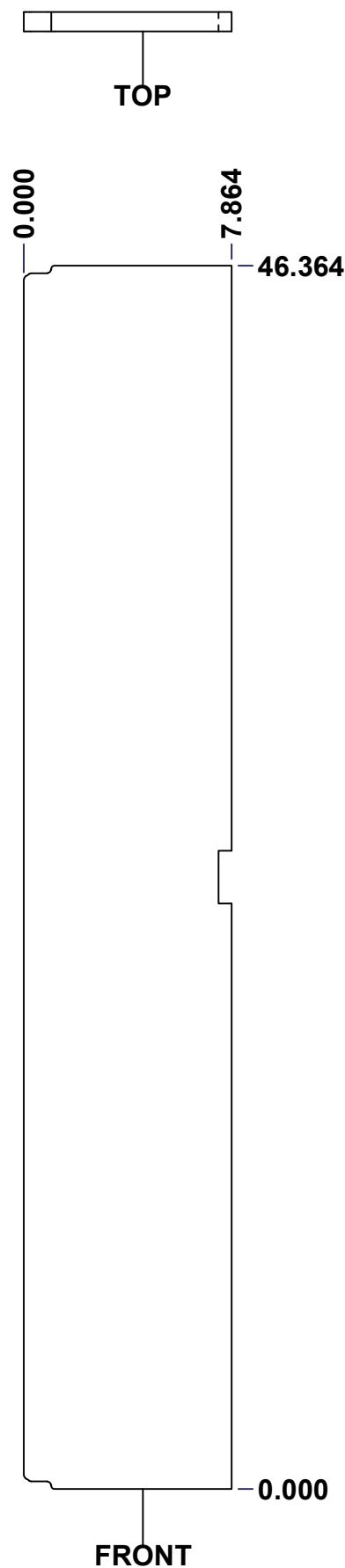
Description: 5412ESW 48" x 24" Left Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW482408THI-LS	Rev. 0	12	15
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
-----------------	------

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
---	-----------------

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum	Finish / Fini: N/A
---------------------------	--------------------

Description: 5412ESW 48" x 24" Right Insulation	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5412ESW482408THI-RS	Rev. 0	13	15
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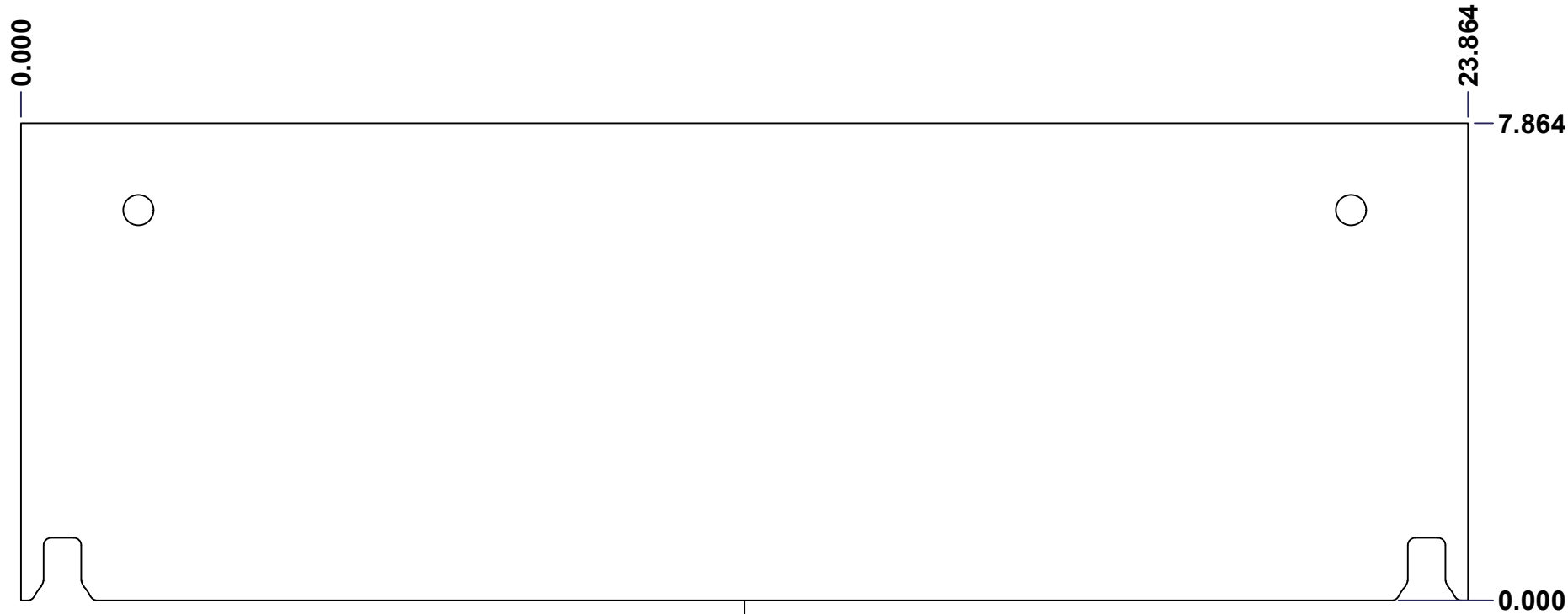
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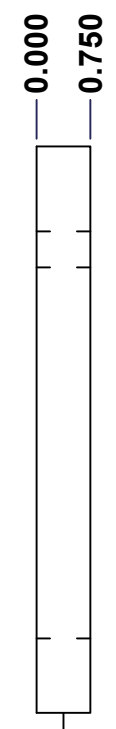
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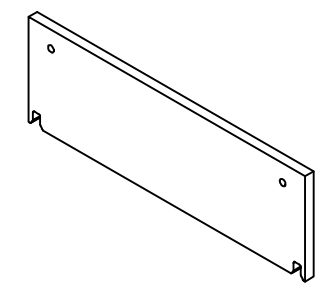
TOP



FRONT




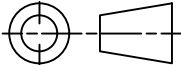
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESW482408THI-TP	0	15

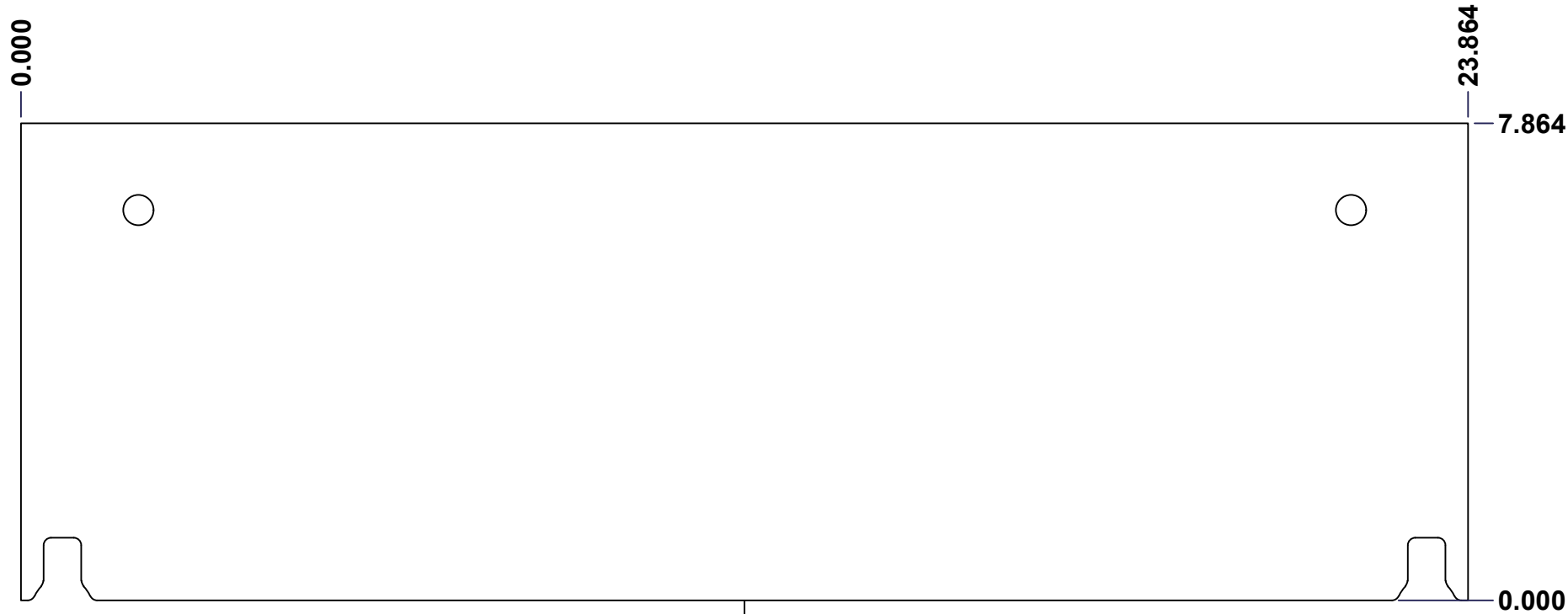
SEE BILL OF MATERIAL ON LAST PAGE

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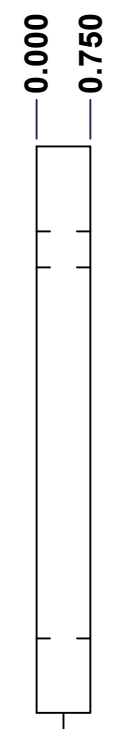
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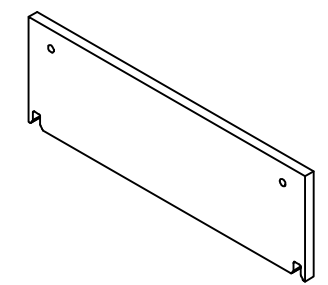
TOP



FRONT




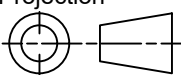
RIGHT



Isometric View



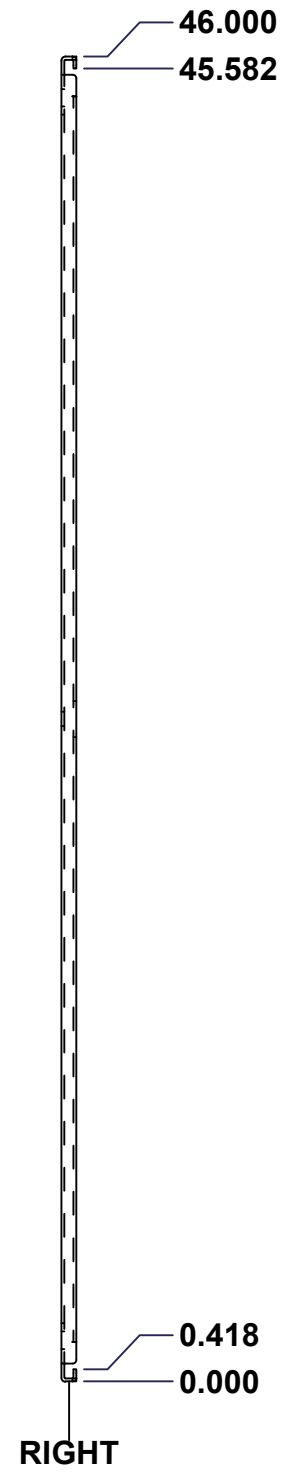
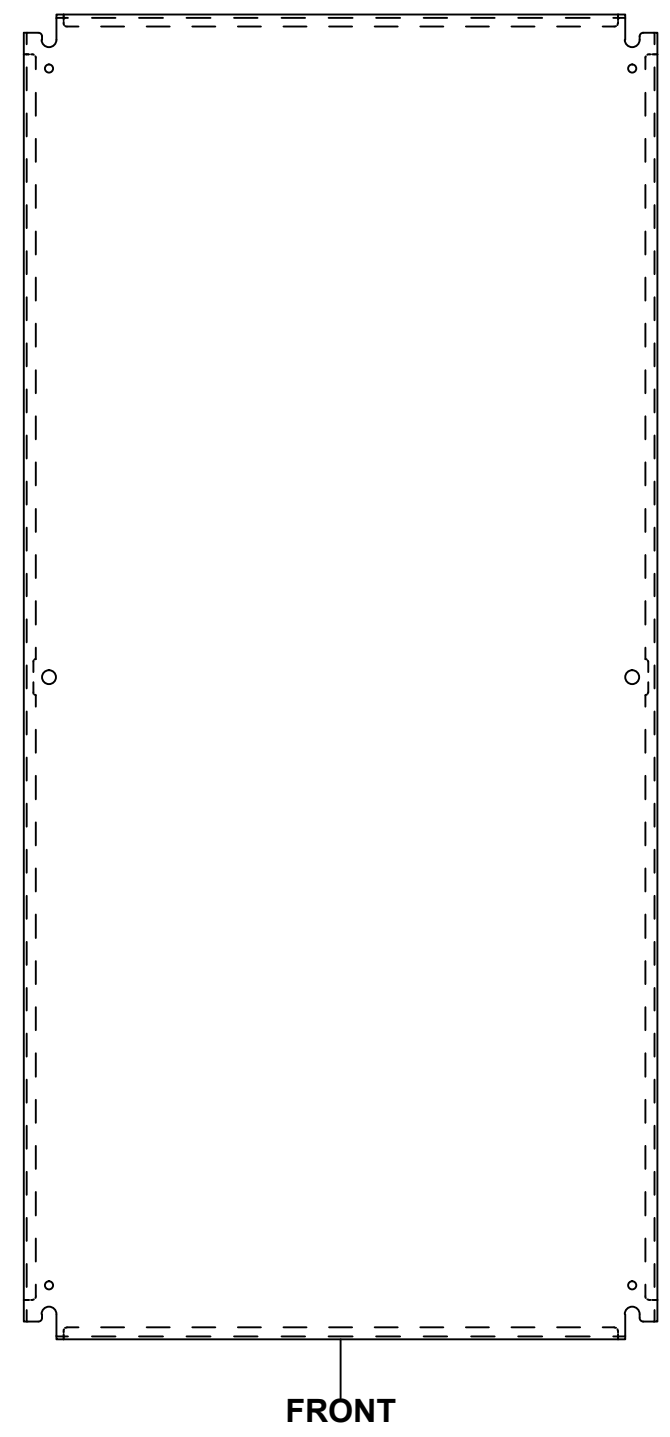
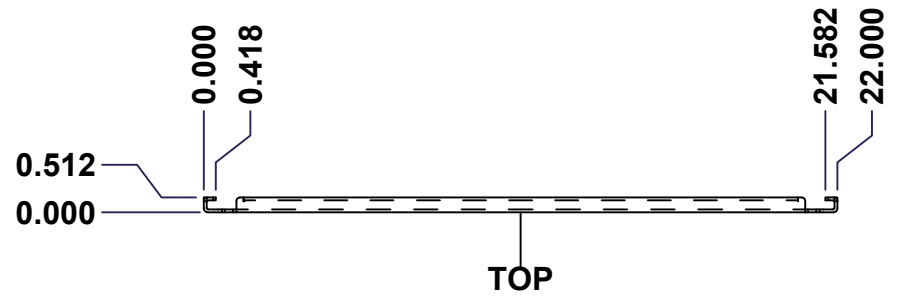
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESW482408THI-BT	0	15

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4824G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

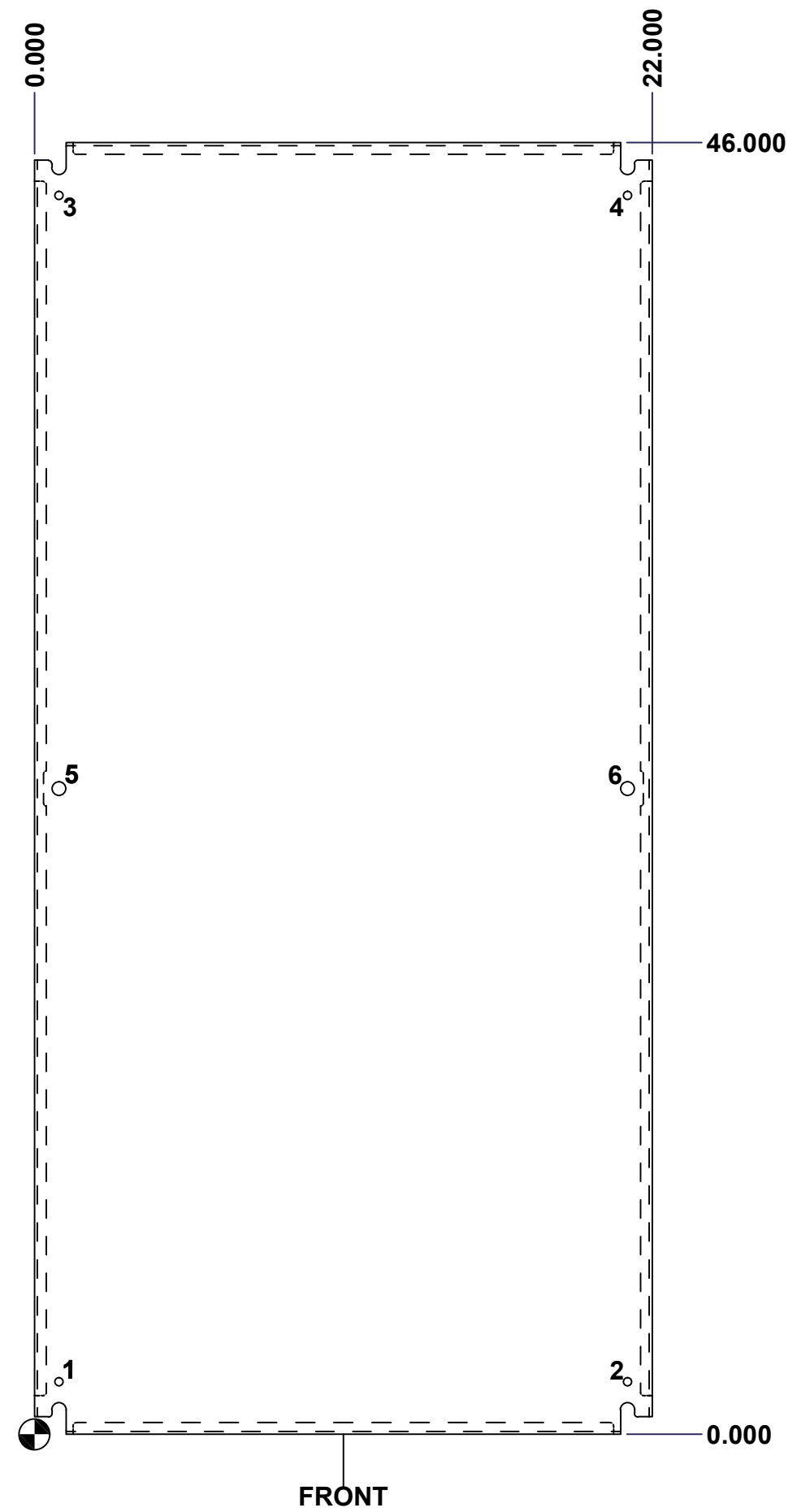
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	21.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

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		Max 3.0mm
Projection 		Date
Customer Client	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev. 0	2 / 2
881 SP4824G		