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Tolerance $\pm 1/32$ " unless otherwise specified

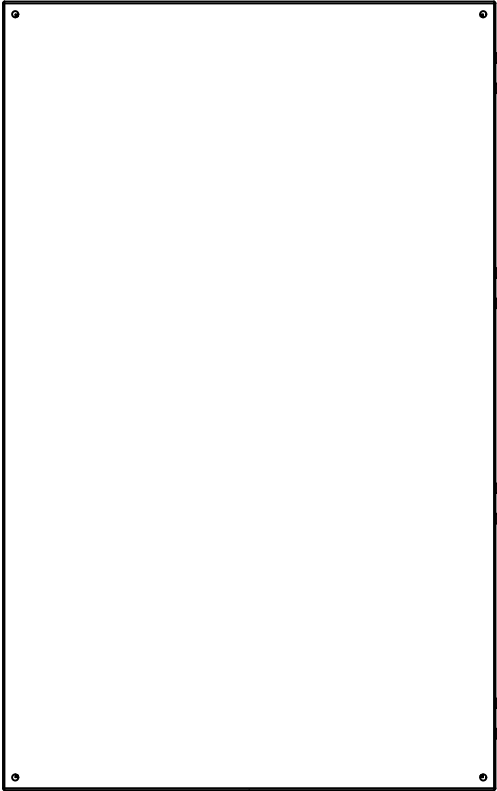
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW483008NOIP\5412ESW483008NOIP.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

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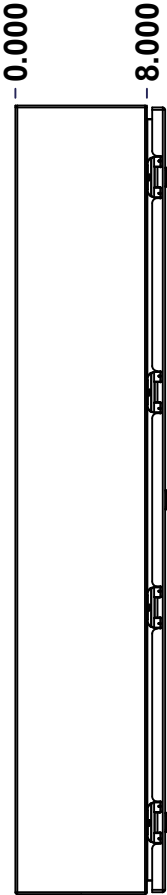
TOP



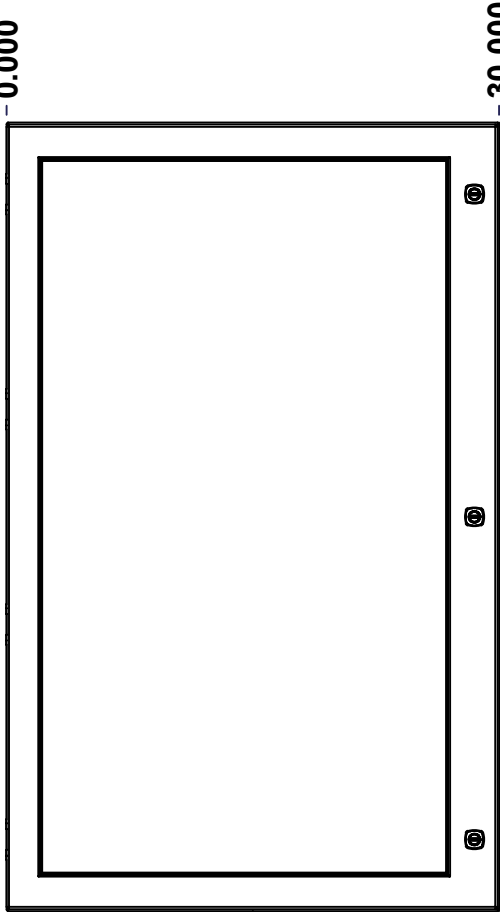
BACK



BOTTOM



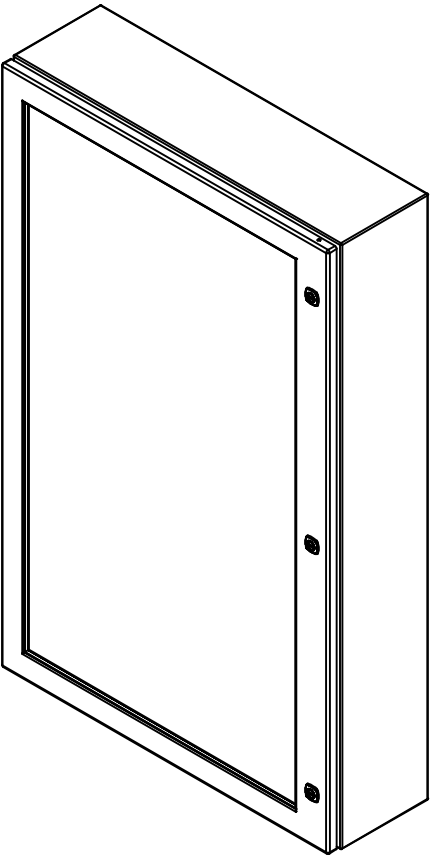
LEFT



FRONT



RIGHT



Isometric View

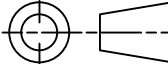


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 14-Mar-23

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fin Smooth

Description
5412ESW 48" x 30" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce
5412ESW483008NOIP

Rev. 1
0

SEE BILL OF MATERIAL ON LAST PAGE

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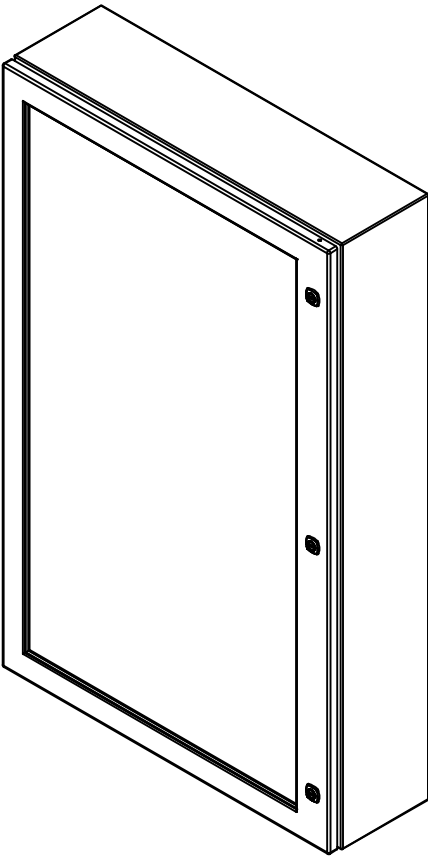
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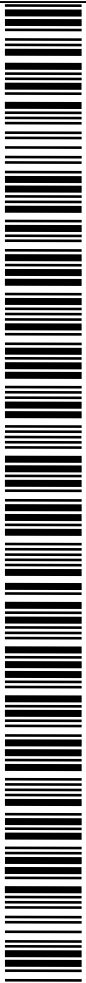
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



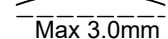
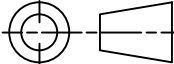
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW483008NOIPC	0	5412ESW 48" x 30" Cover
1	5412ESW483008NOIPB	0	5412ESW 48" x 30" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 14-Mar-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)					
Color Couleur Asa-61 Grey		Finish Fini Smooth			
Description 5412ESW 48" x 30" x 8" Assembly				Detail Rev.	
Part Number Numéro Pièce 5412ESW483008NOIP				Rev. 0	2 9

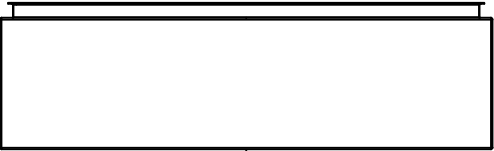
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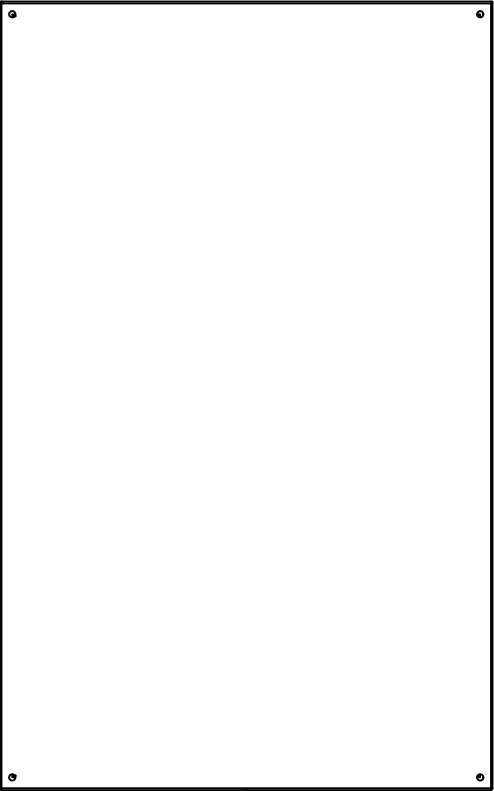
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Tolérance ±1/32" sauf spécification contraire

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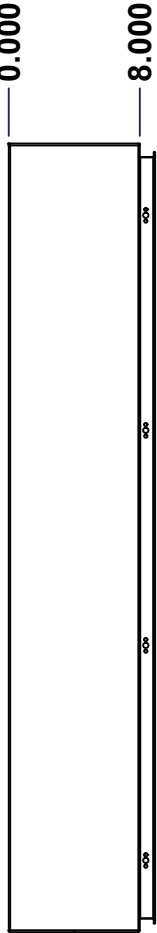
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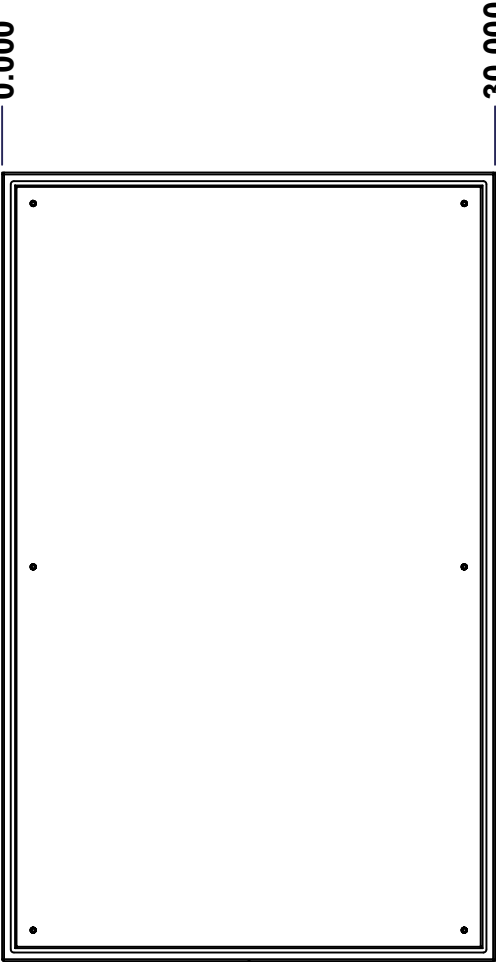
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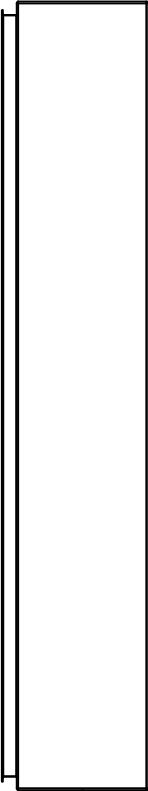
BOTTOM



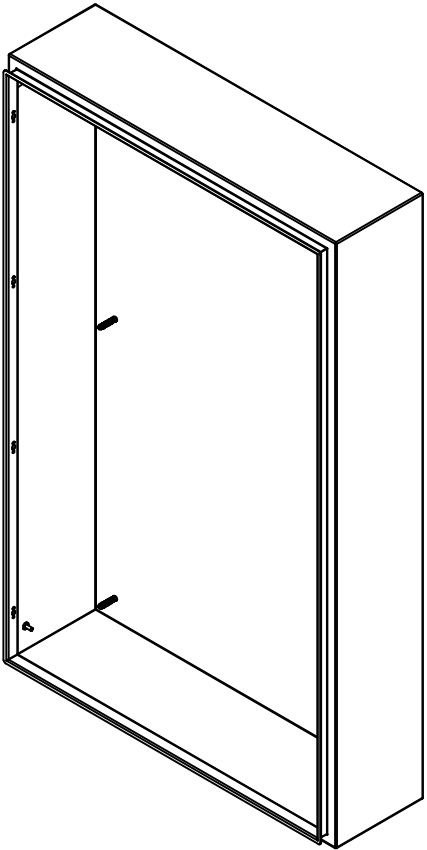
LEFT



FRONT



RIGHT



Isometric View

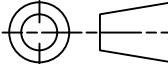


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 48" x 30" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW483008NOIPB

Rev.

3

9

SEE BILL OF MATERIAL ON LAST PAGE

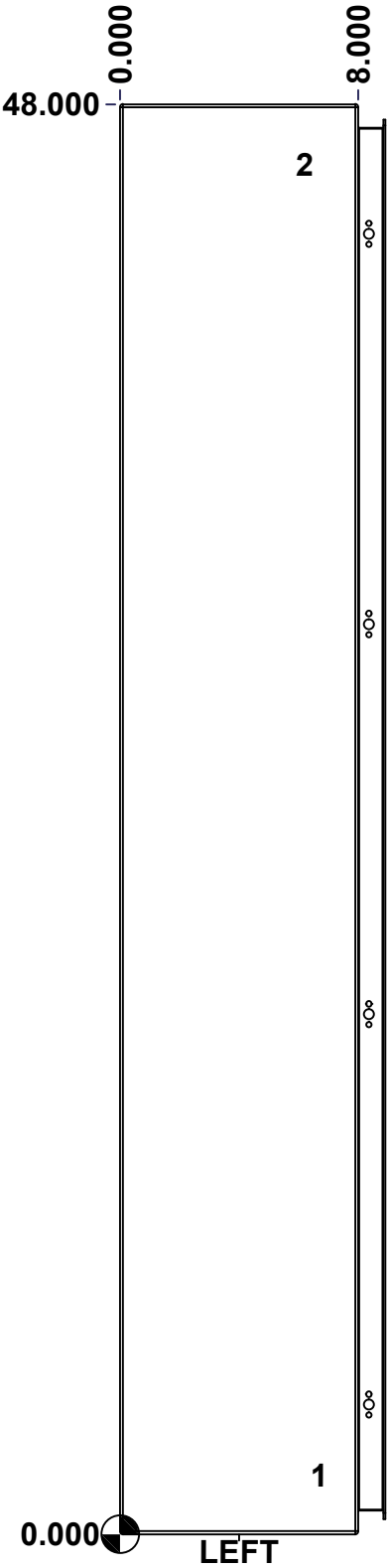
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)
2	6.000	46.000	LABEL_EXM (Inside)



	Description 5412ESW 48" x 30" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESW483008NOIPB	Rev. 0	4 9

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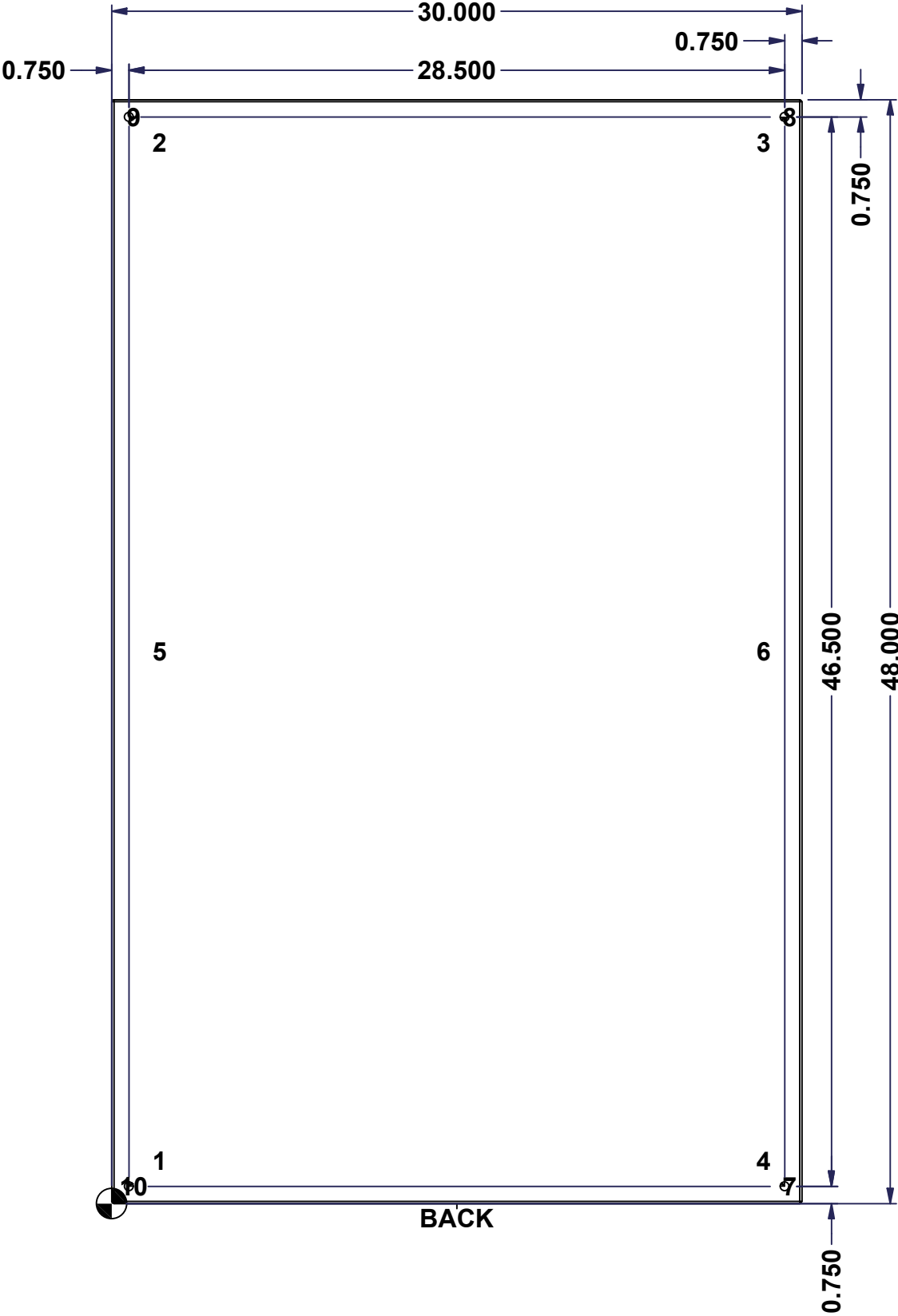
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	28.125	46.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	28.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESW 48" x 30" x 8" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Mar-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESW 48" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce 5412ESW483008NOIPB			Rev. 6 0 9

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1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW483008NOIPB-P	0	5412ESW 48" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

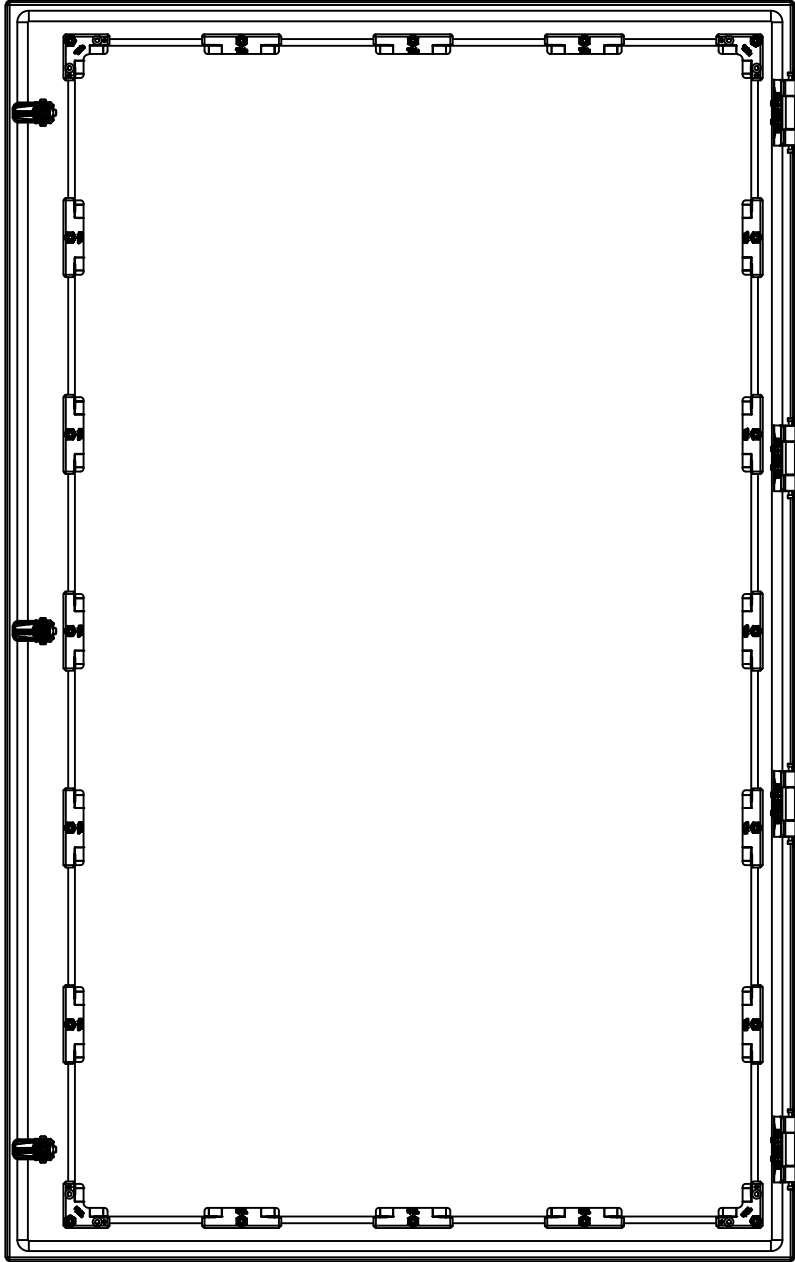
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Tolérance ±1/32" sauf spécification contraire

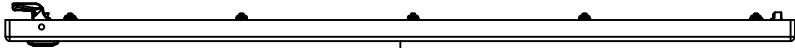


TOP

0.000
0.800



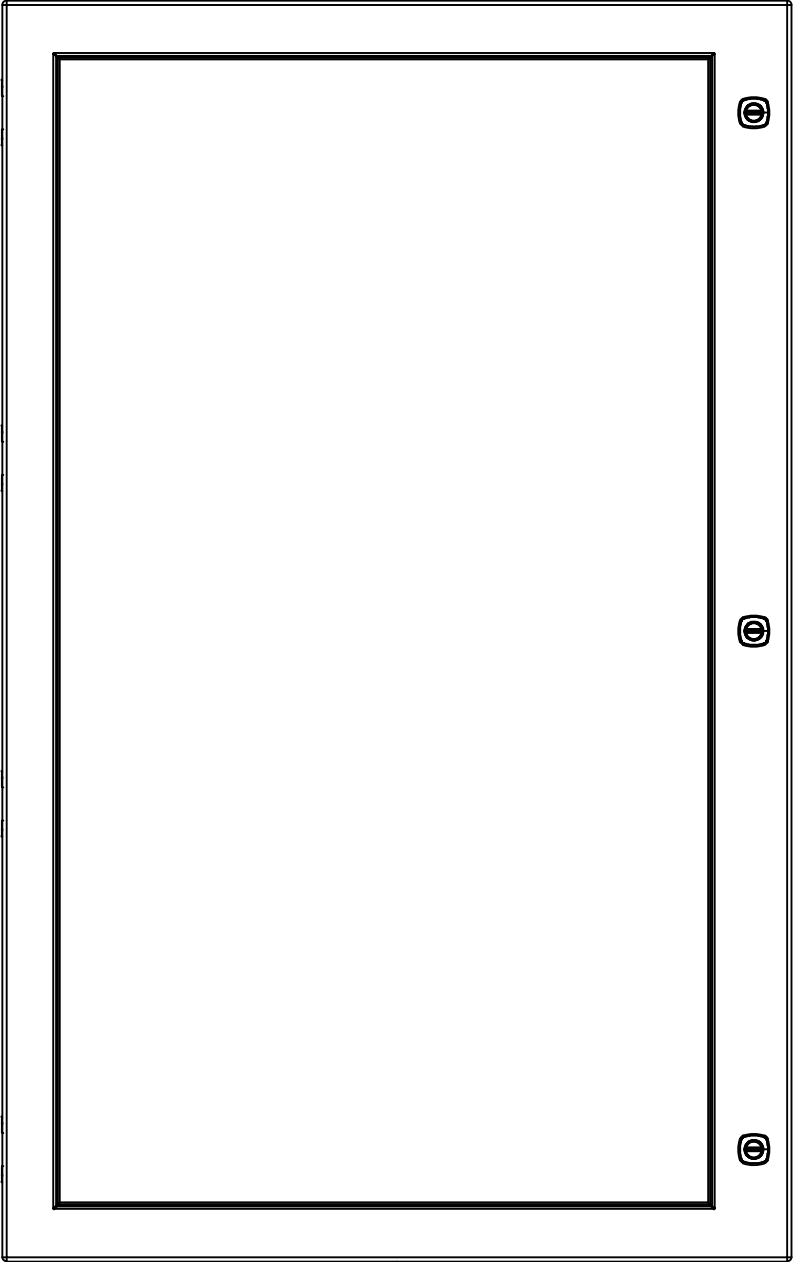
BACK



BOTTOM

LEFT

0.000



FRONT

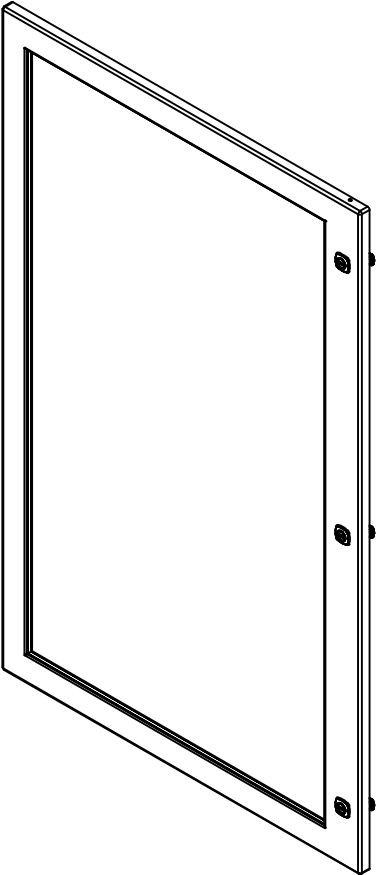
29.918

47.803

RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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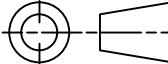


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESW 48" x 30" Cover			
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESW483008NOIPC			

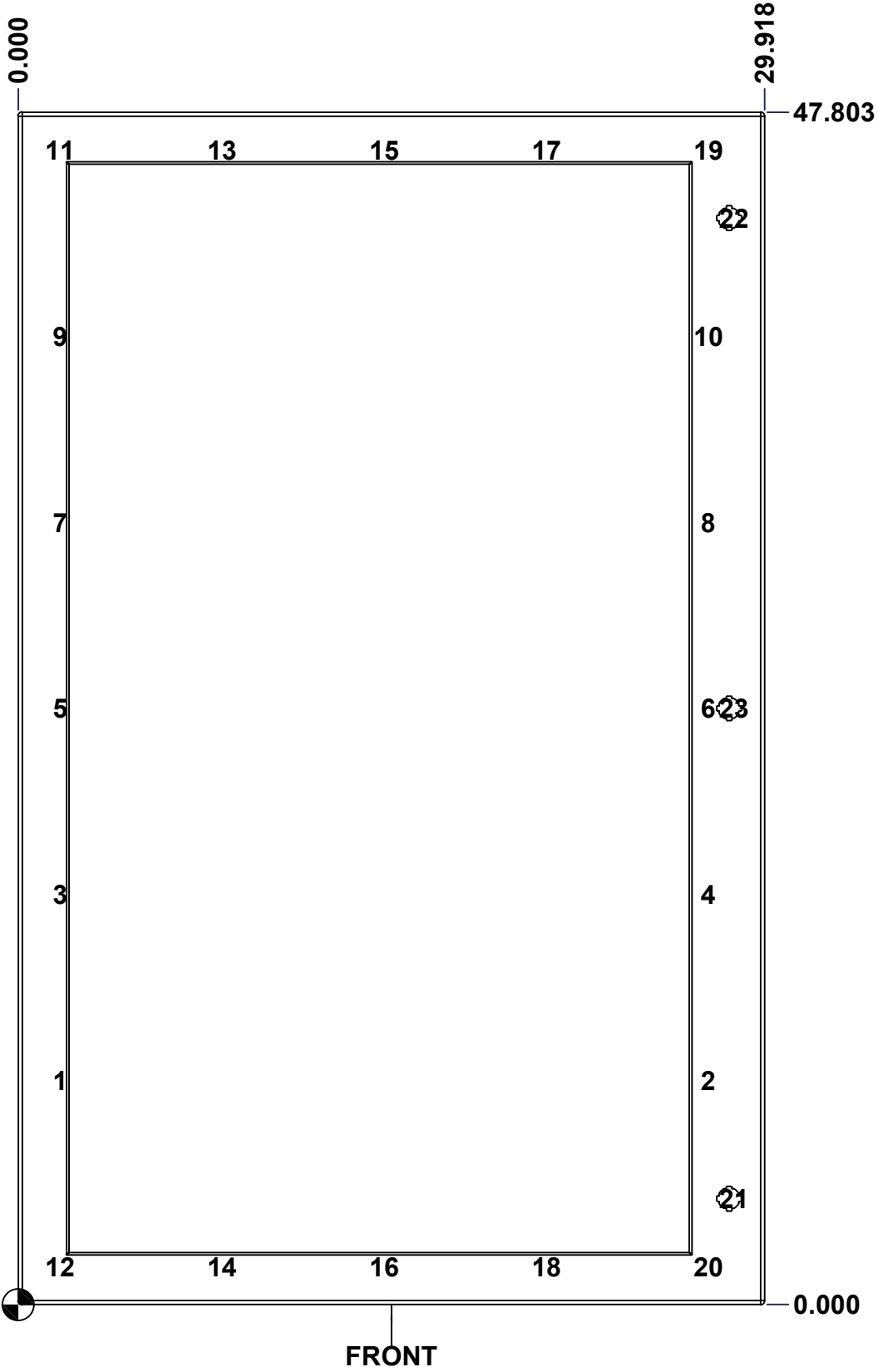
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	27.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	27.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	27.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	27.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	27.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	7.969	46.276	STUD M6 x 18mm (Inside)
14	7.969	1.527	STUD M6 x 18mm (Inside)
15	14.469	46.276	STUD M6 x 18mm (Inside)
16	14.469	1.527	STUD M6 x 18mm (Inside)
17	20.968	46.276	STUD M6 x 18mm (Inside)
18	20.968	1.527	STUD M6 x 18mm (Inside)
19	27.468	46.276	STUD M6 x 18mm (Inside)
20	27.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
21	28.494	4.250	880 SCQ4-SL
22	28.494	43.553	880 SCQ4-SL
23	28.494	23.902	880 SCQ4-SL



	Description		Status	
	5412ESW 48" x 30" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW483008NOIPC		Rev. 0	8 9

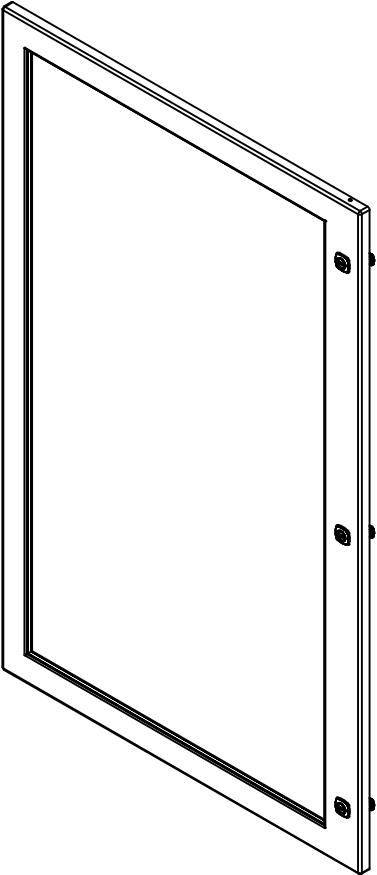
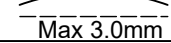
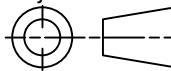
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 			
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 14-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412ESW 48" x 30" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESW483008NOIPC			Rev. 9 0 9

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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW483008NOIPLX G	0	5412ESW 48" x 30" Lexan Gasket Part
1	5412ESW483008NOIPLX	0	5412ESW 44.375" x 26.125" Lexan Part
1	5412ESW483008NOIPG	0	5412ESW 48" x 30" Cover Gasket Part
1	5412ESW483008NOIPC-P	0	5412ESW 48" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			