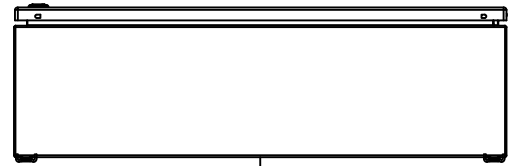
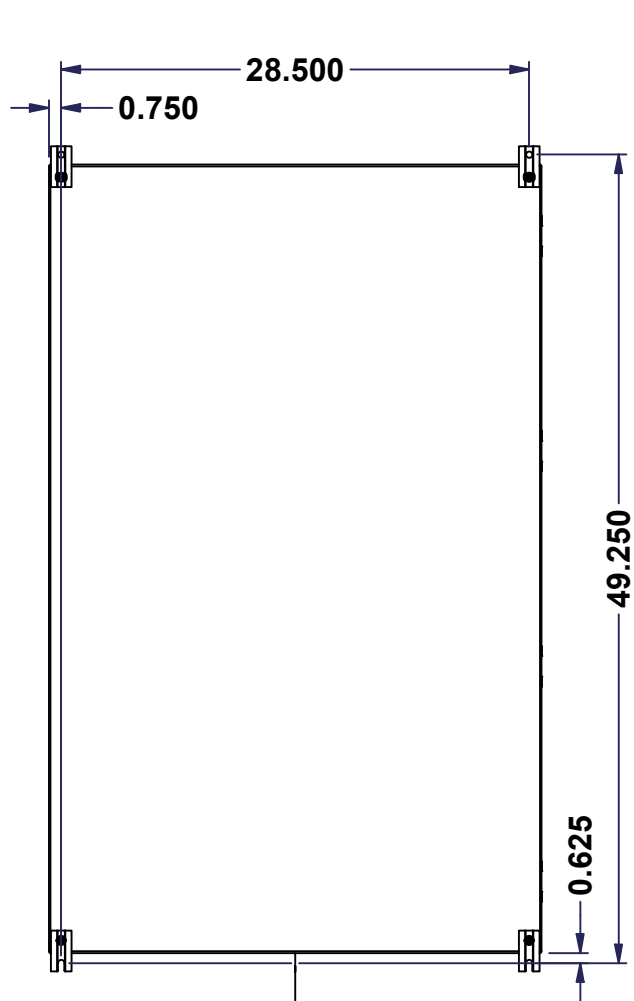


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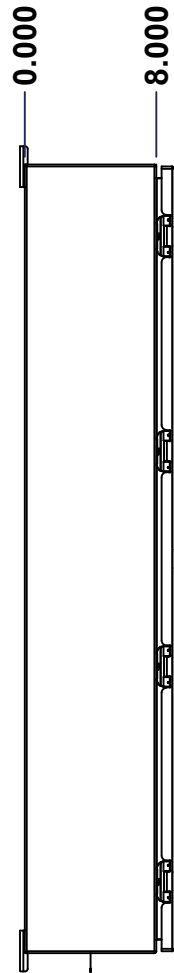
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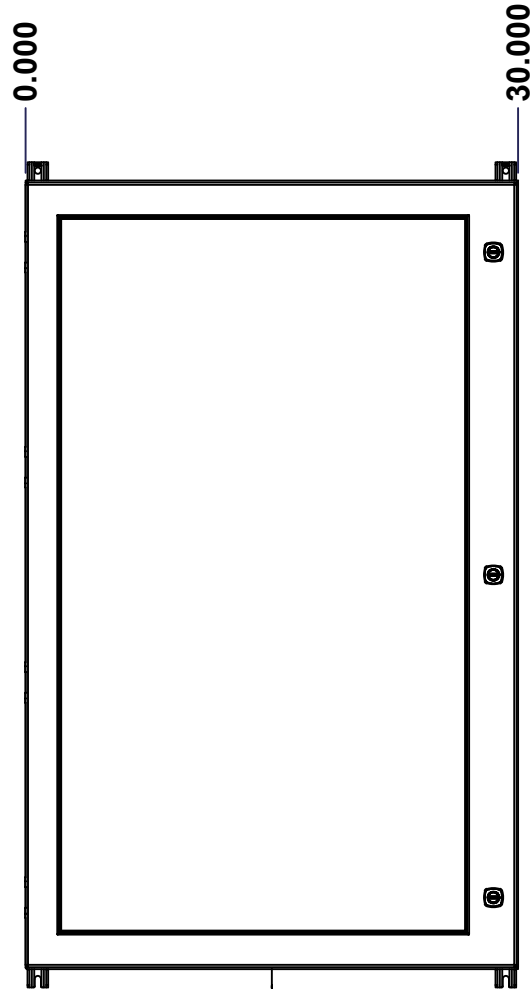
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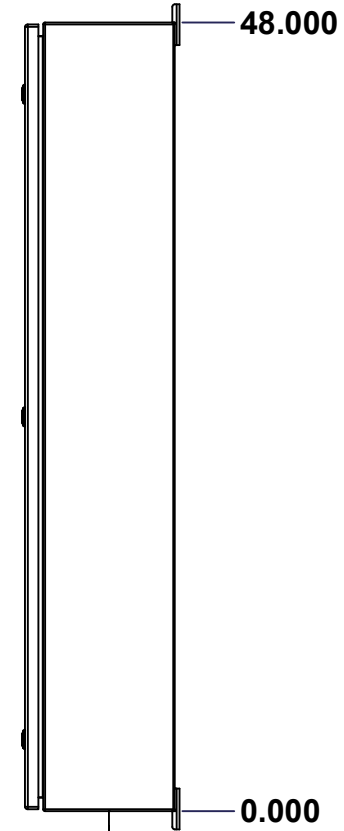
BACK



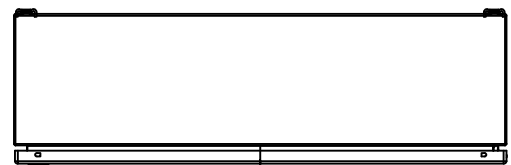
LEFT



FRONT

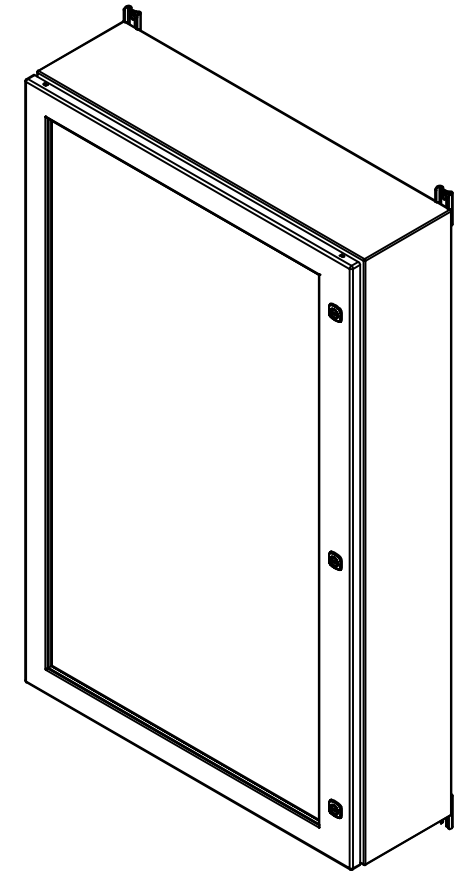


RIGHT




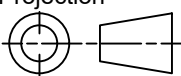
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 30" x 8" Assembly	
Part Number Numéro Pièce 5412ESW483008TH	Detail Rev. Rev. 1 0

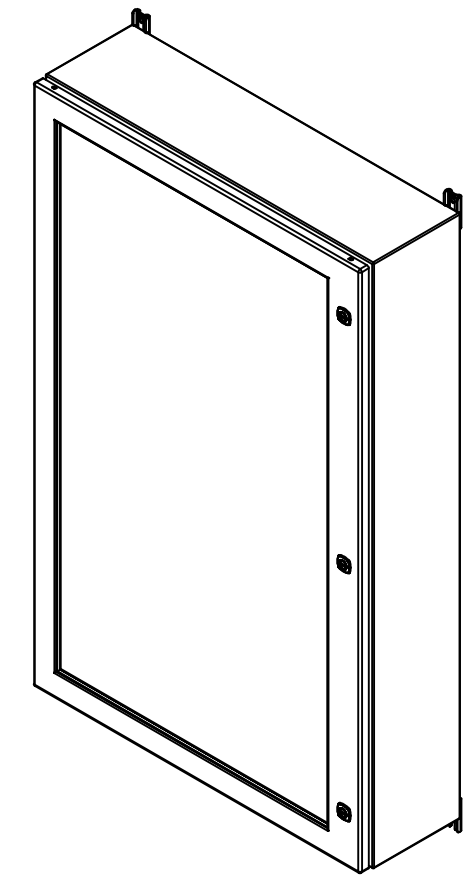
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

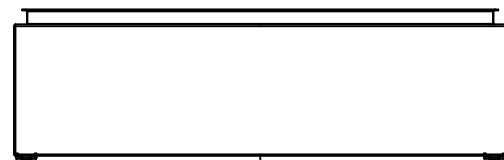
Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4830G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW483008THC	0	5412ESW 48" x 30" Cover
1	5412ESW483008THB	0	5412ESW 48" x 30" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

Parts List

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	<p>Flatness Aplatissement</p> <p>Max 3.0mm</p>
	<p>Projection</p>
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 30" x 8" Assembly	Detail Rev.
Part Number Numéro Pièce <b>5412ESW483008TH</b>	Rev. <b>0</b>

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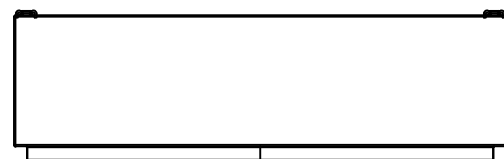
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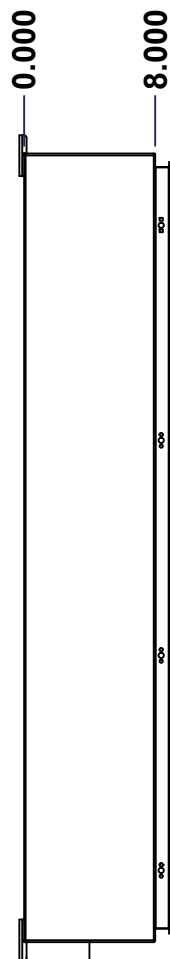
TOP



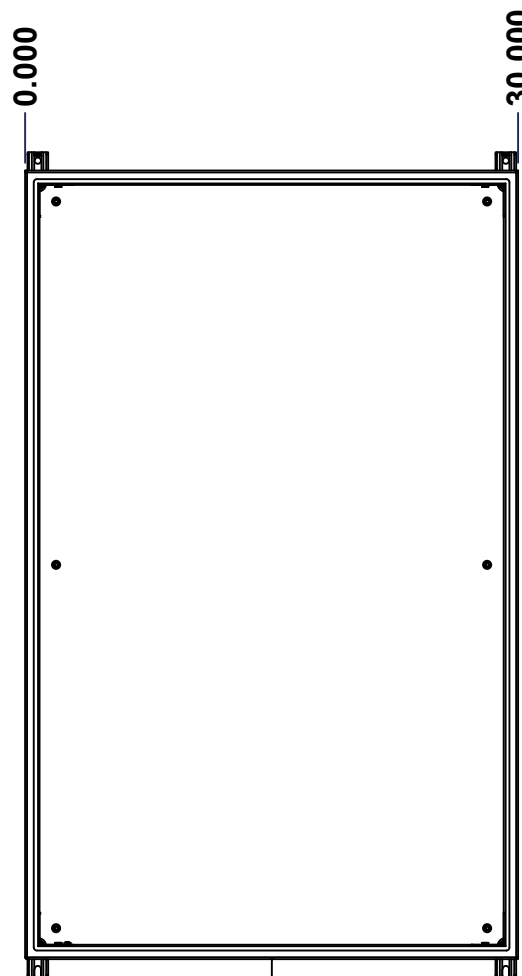
BACK



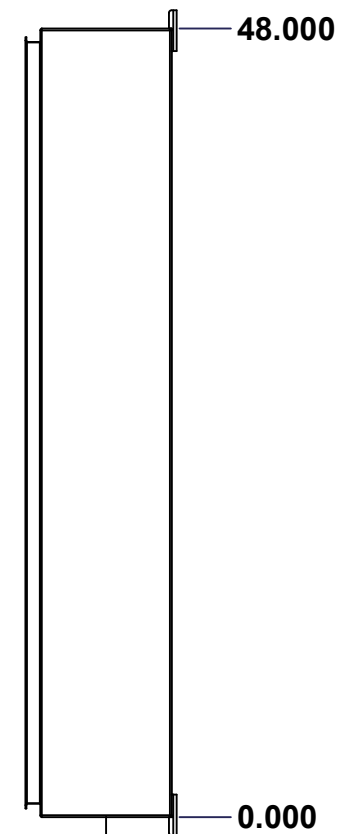
BOTTOM



LEFT

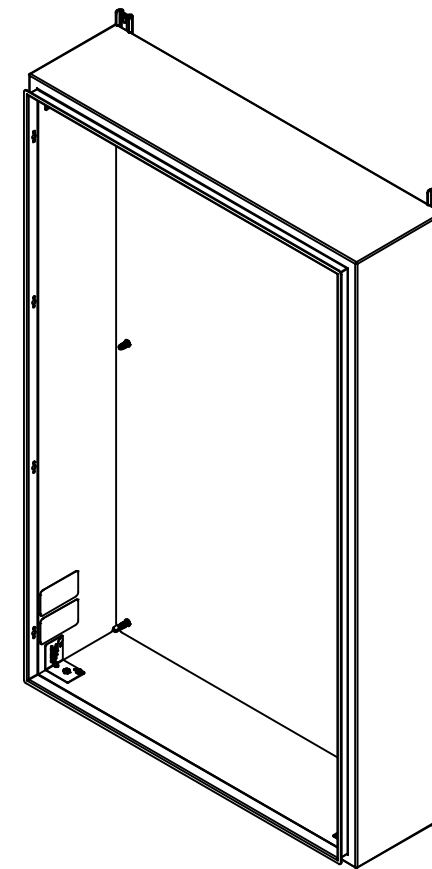


FRONT

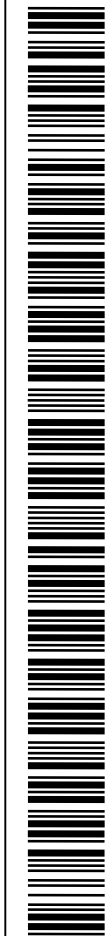



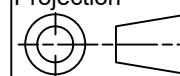
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 48" x 30" x 8" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	0	15

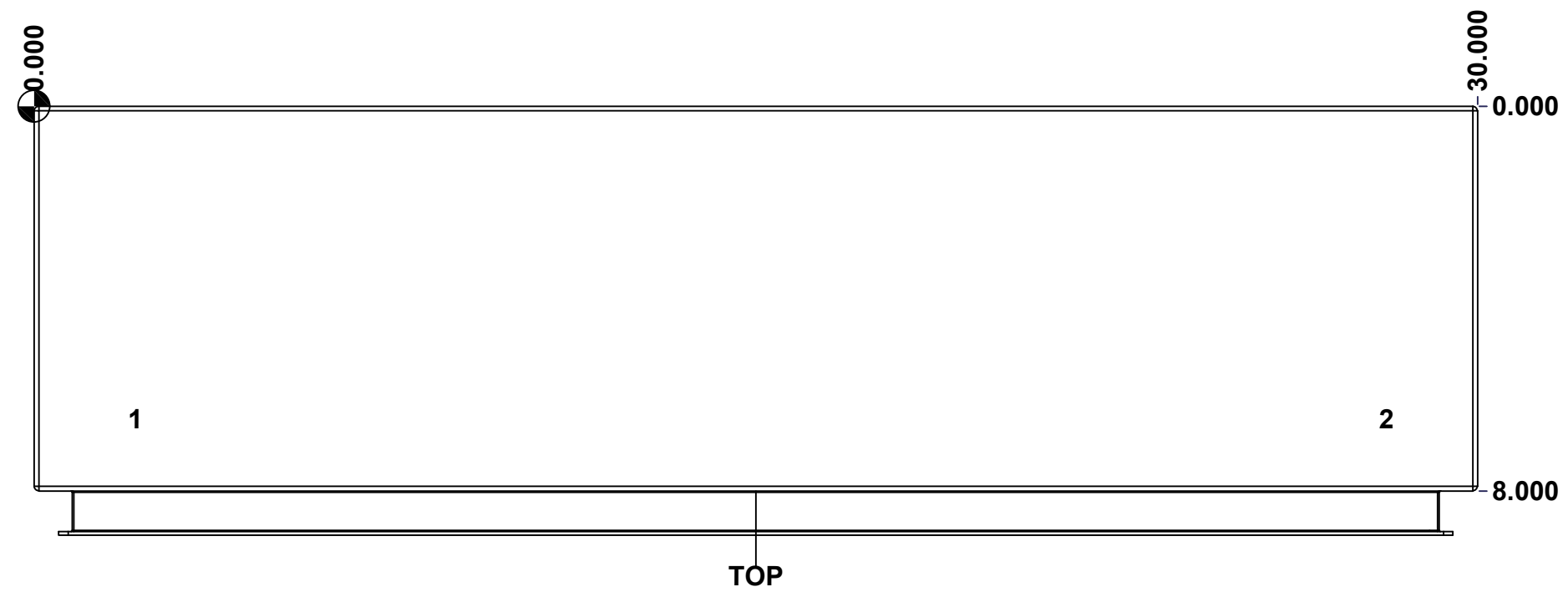
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5412ESW483008THB

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESW483008THB</b>	<b>0</b>	4 15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESW483008THB</b>	<b>0</b>	5 15

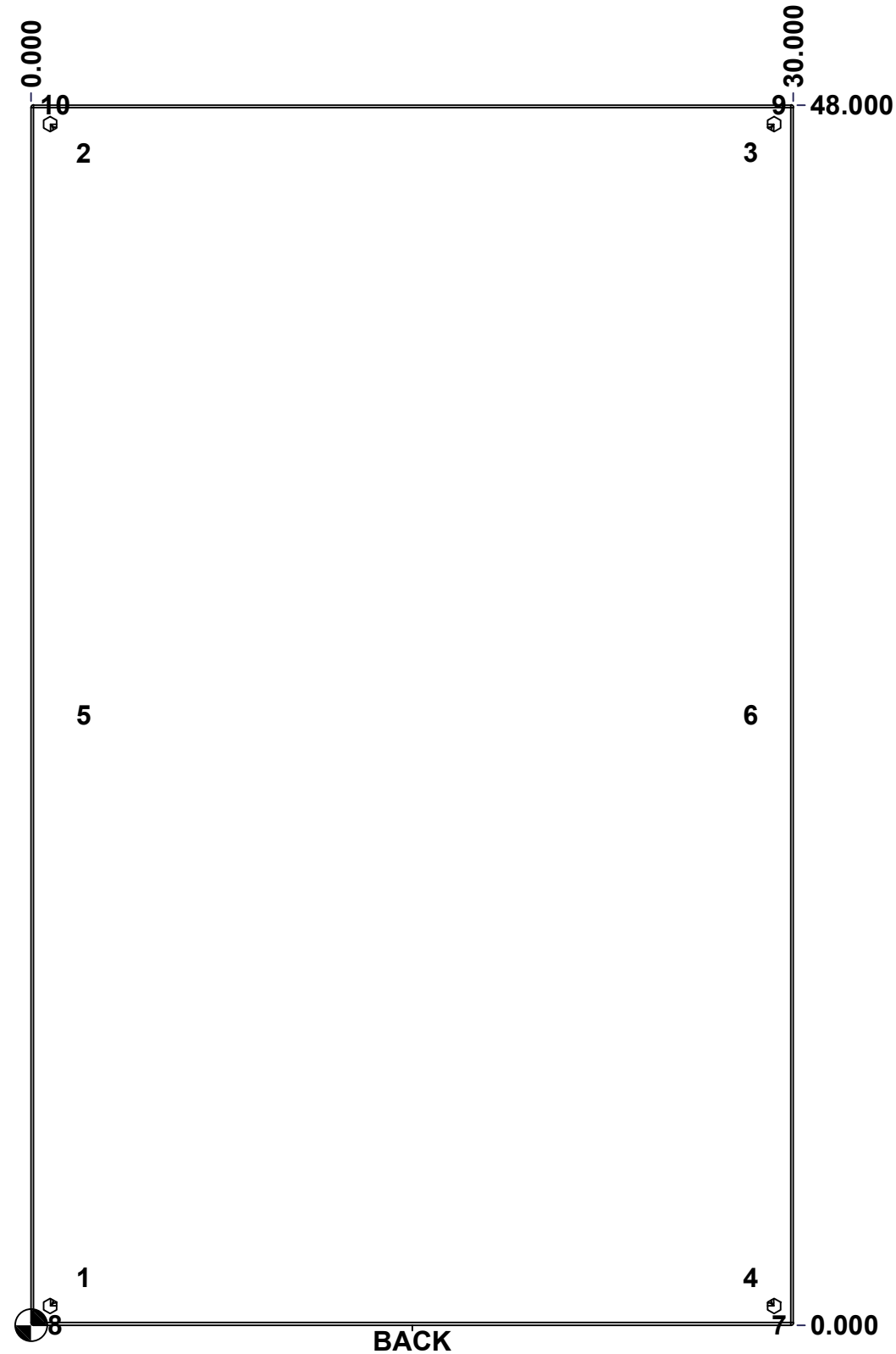
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	28.125	46.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	28.125	24.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	48.000	FOOT 885 ESMF3_CLOSE
10	0.750	48.000	FOOT 885 ESMF3_CLOSE

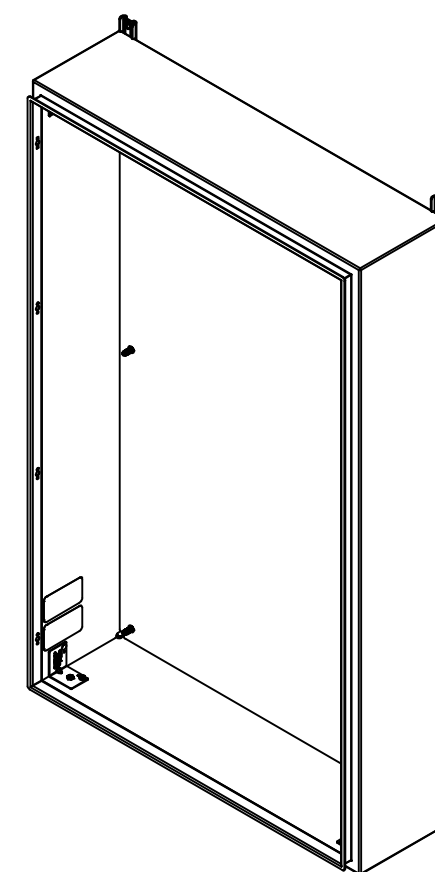


	Description	Status
	5412ESW 48" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESW483008THB</b>	<b>0</b> / 6
		15

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No.	Revisions	Date	By/Par


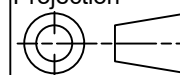


Isometric View



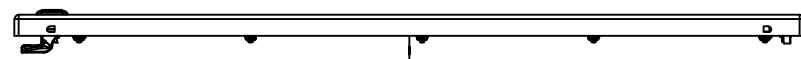
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW483008THI-RS	0	5412ESW 48" x 30" Right Insulation
1	5412ESW483008THI-LS	0	5412ESW 48" x 30" Left Insulation
1	5412ESW483008THI-BT	0	5412ESW 48" x 30" Top and Bottom Insulation
1	5412ESW483008THI-TP	0	5412ESW 48" x 30" Top and Bottom Insulation
1	5412ESW483008THI-B	0	5412ESW 48" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW483008THB-P	0	5412ESW 48" x 30" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

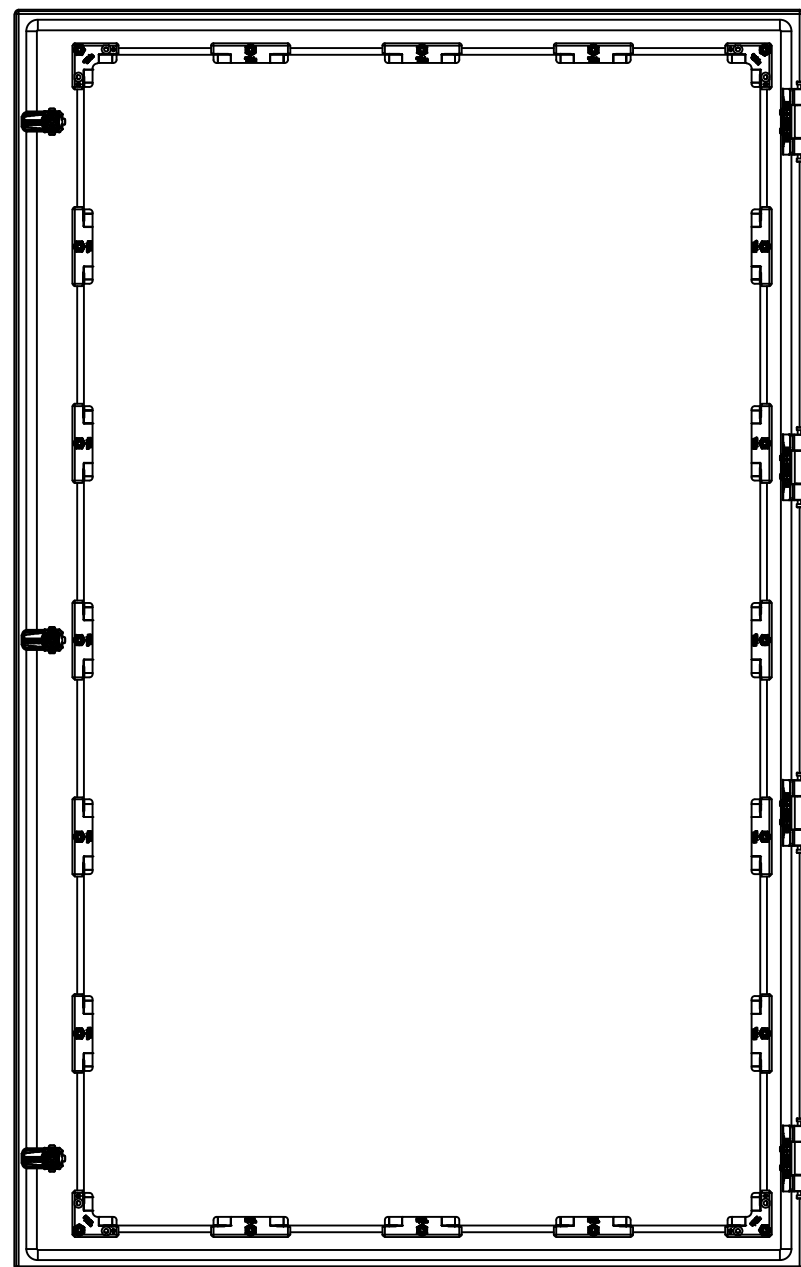
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 30" x 8" Body	Detail Rev.
Part Number Numéro Pièce <b>5412ESW483008THB</b>	Rev. <b>0</b>

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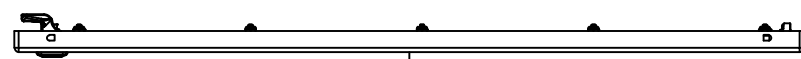
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TOP

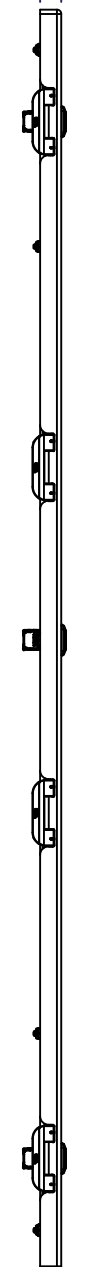


BACK



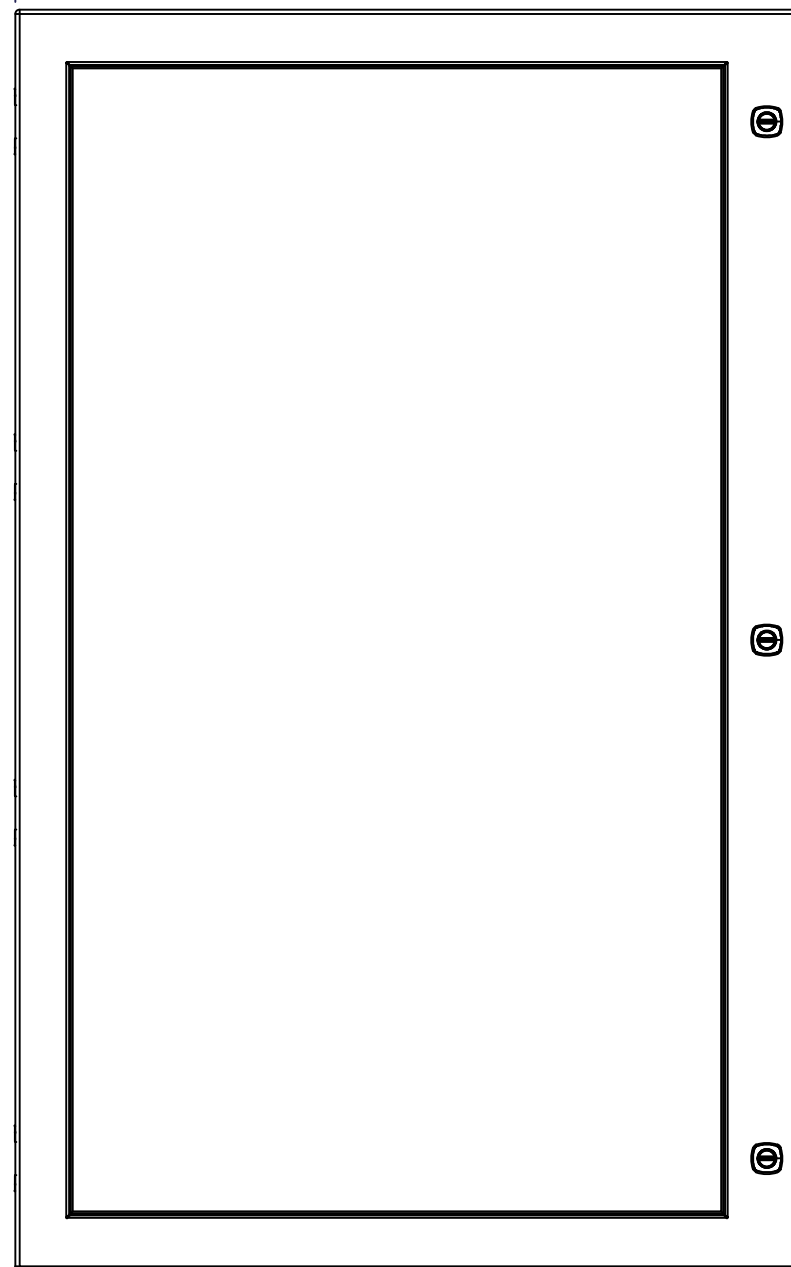
BOTTOM

0.000  
0.800



LEFT

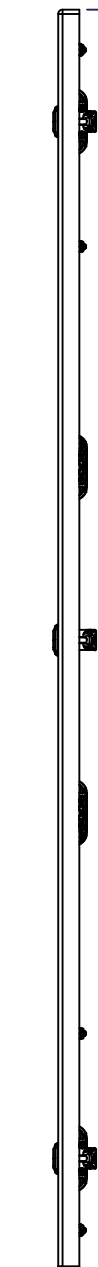
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FRONT

29.918

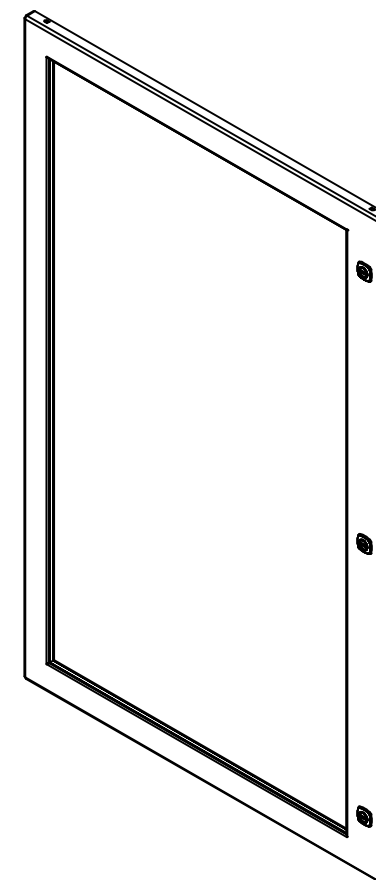
47.803



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5412ESW 48" x 30" Cover	Detail Rev.
--	-------------

Part Number Numéro Pièce	Rev.	8
<b>5412ESW483008THC</b>	<b>0</b>	15

SEE BILL OF MATERIAL ON LAST PAGE



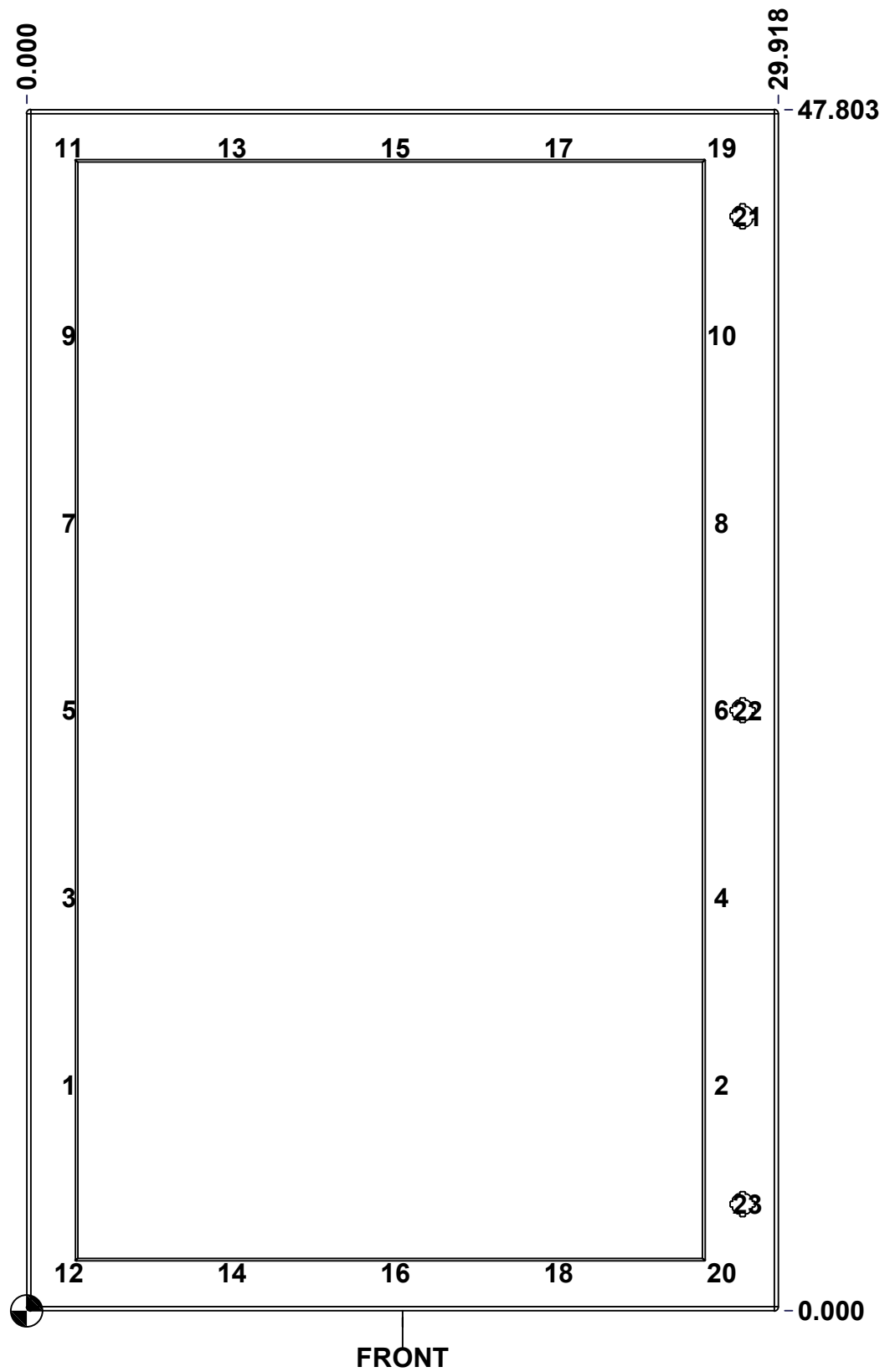
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	27.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	27.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	27.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	27.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	27.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	7.969	46.276	STUD M6 x 18mm (Inside)
14	7.969	1.527	STUD M6 x 18mm (Inside)
15	14.469	46.276	STUD M6 x 18mm (Inside)
16	14.469	1.527	STUD M6 x 18mm (Inside)
17	20.968	46.276	STUD M6 x 18mm (Inside)
18	20.968	1.527	STUD M6 x 18mm (Inside)
19	27.468	46.276	STUD M6 x 18mm (Inside)
20	27.468	1.527	STUD M6 x 18mm (Inside)
-----			
21	28.494	43.553	880 SCQ4-SL
22	28.494	23.902	880 SCQ4-SL
23	28.494	4.250	880 SCQ4-SL



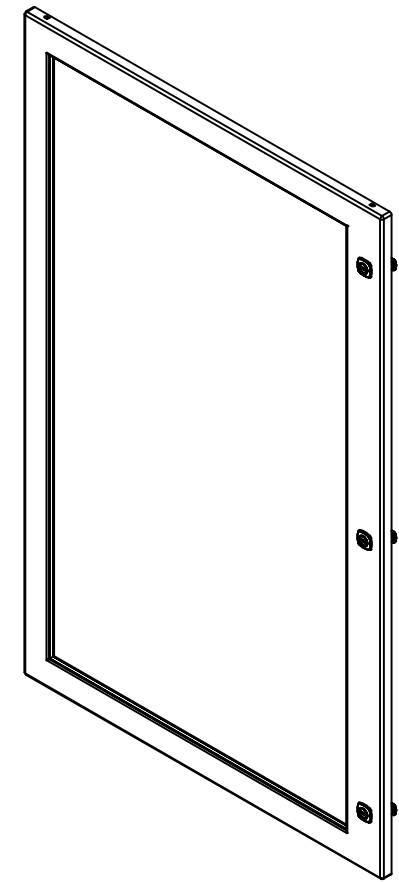
FRONT

	Description	Status
	5412ESW 48" x 30" Cover	(NULL)
	Part Number	Rev.
	5412ESW483008THC	9
	Numéro Pièce	0
		15

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No.	Revisions	Date	By/Par



Isometric View

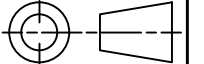


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[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection

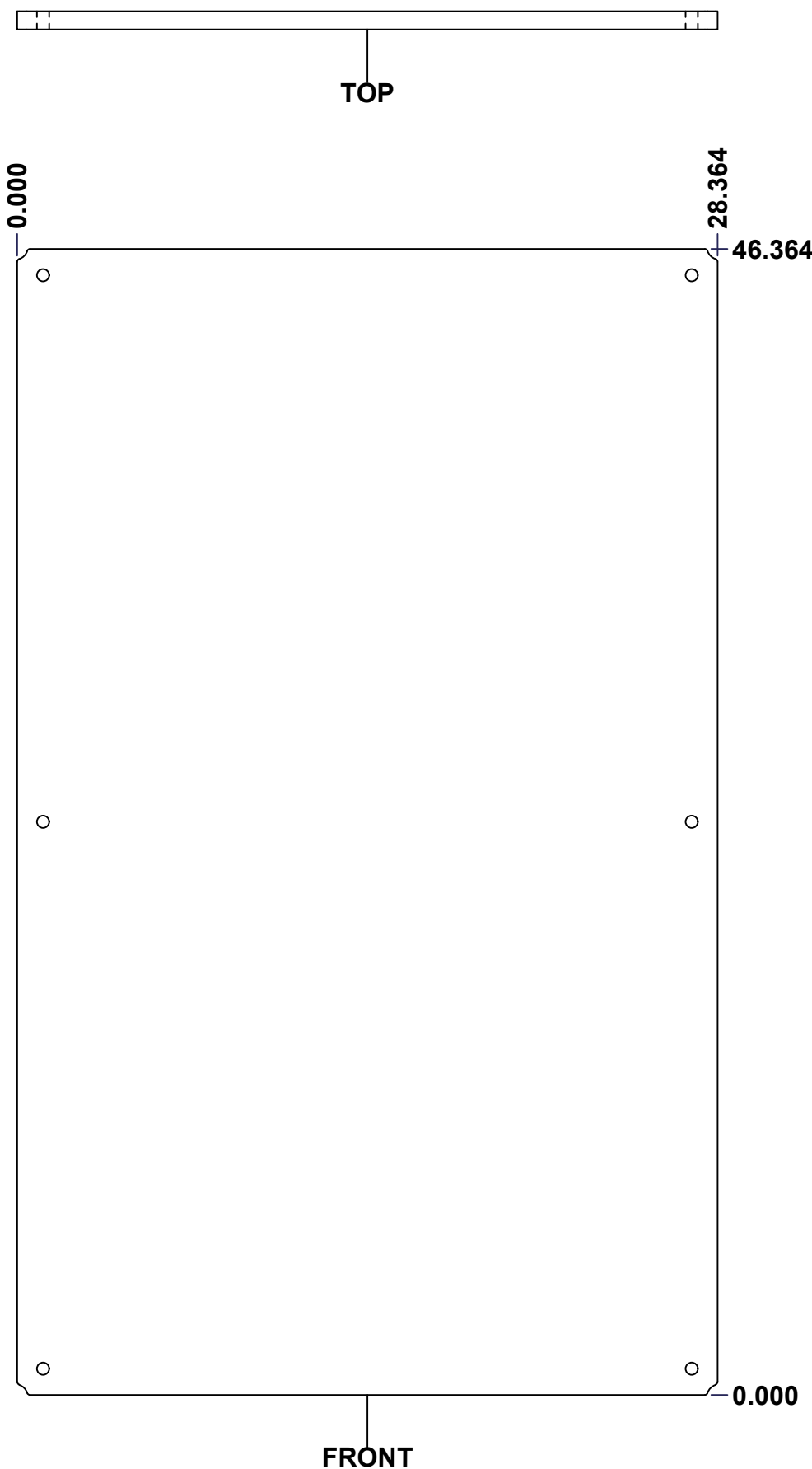


1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW483008THLXG	0	5412ESW 48" x 30" Lexan Gasket Part
1	5412ESW483008THLX	0	5412ESW 44.375" x 26.125" Lexan Part
1	5412ESW483008THG	0	5412ESW 48" x 30" Cover Gasket Part
1	5412ESW483008THC-P	0	5412ESW 48" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

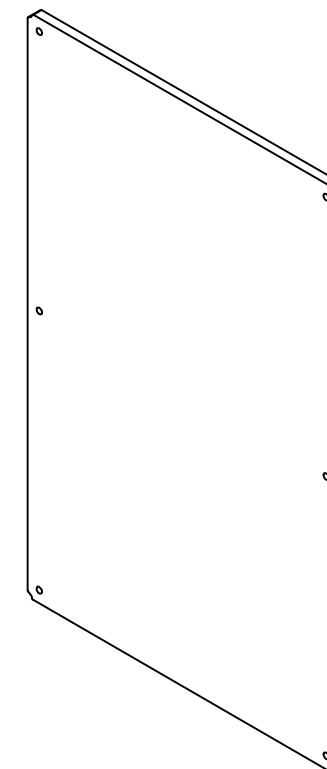
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 16-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 30" Cover	Detail Rev.
Part Number Numéro Pièce <b>5412ESW483008THC</b>	Rev. 10 <b>0</b> 15

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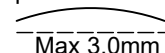
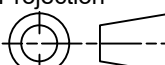


No.	Revisions	Date	By/Par



Isometric View

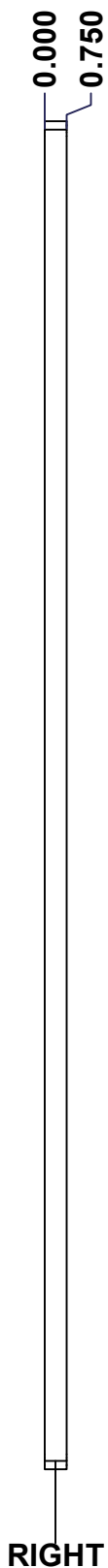
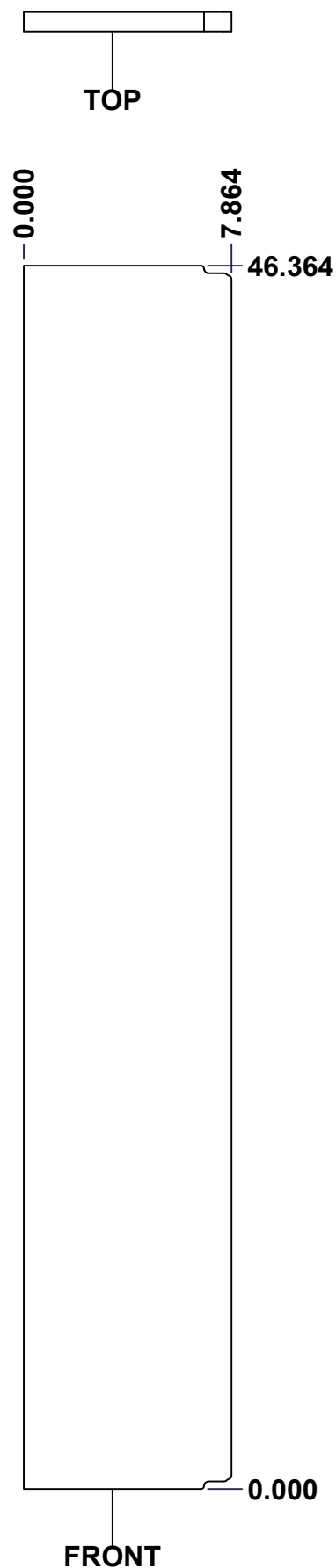


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Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 48" x 30" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESW483008THI-B	0	15

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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date
BoxCad: Patrick Deschenes	23-Jan-07
Material Matière	Polyisocyanurate
Color Couleur	Aluminum
Finish Fini	N/A

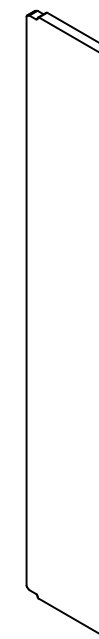
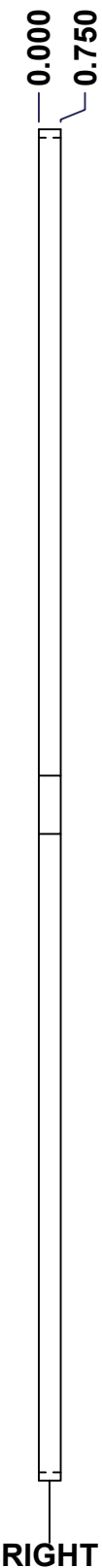
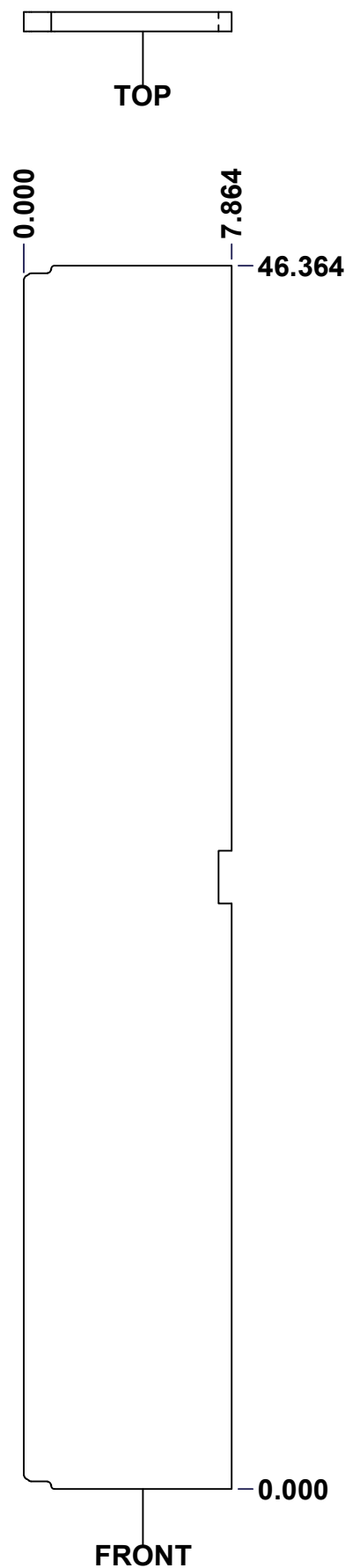
Description	Detail Rev.
5412ESW 48" x 30" Left Insulation	

Part Number Numéro Pièce	Rev.	12
5412ESW483008THI-LS	0	15

SEE BILL OF MATERIAL ON LAST PAGE


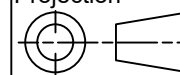
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Isometric View

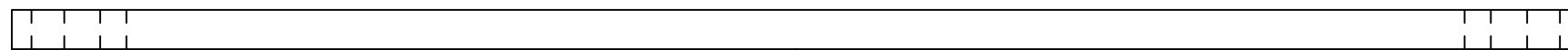


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 48" x 30" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESW483008THI-RS	0	15

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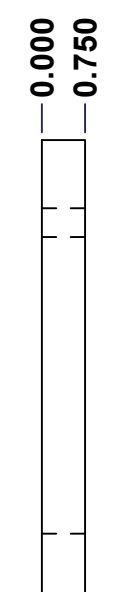
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TOP

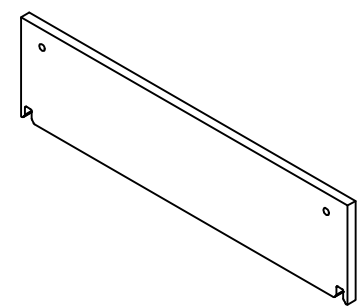


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	

Color / Couleur: Aluminum	Finish / Fini: N/A
---------------------------	--------------------

Description: 5412ESW 48" x 30" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESW483008THI-TP	Rev. 0	14	15
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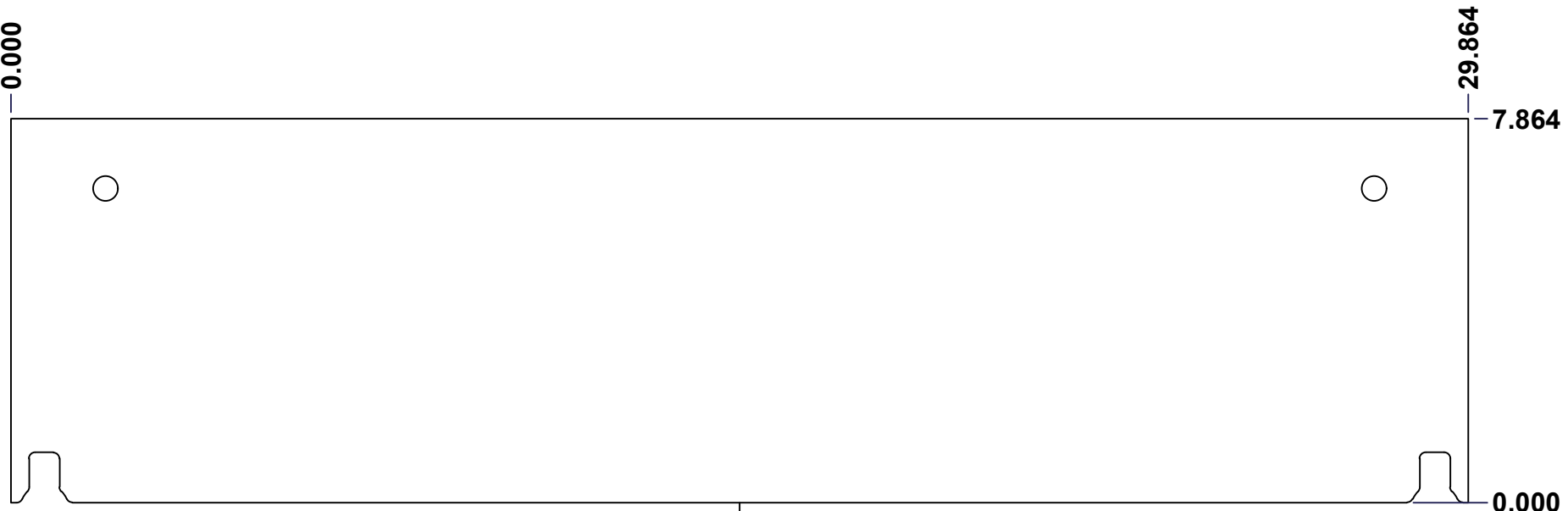
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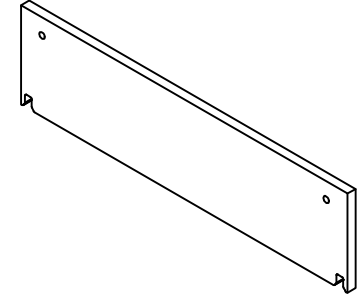
TOP



FRONT




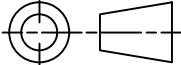
RIGHT



Isometric View



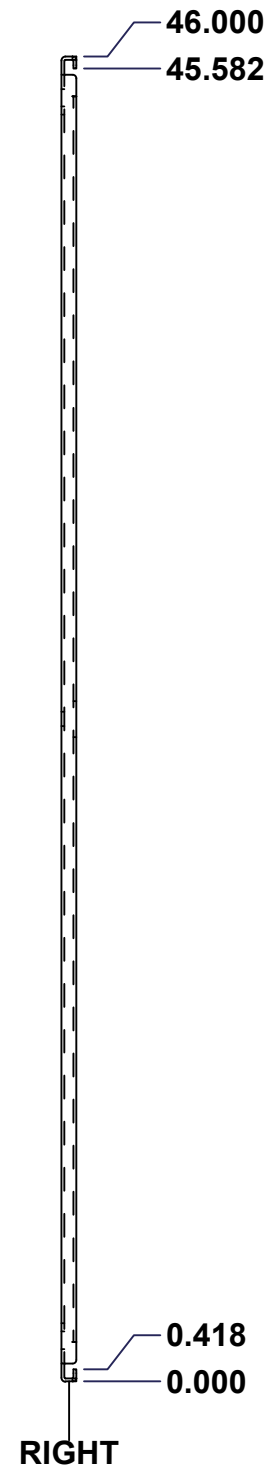
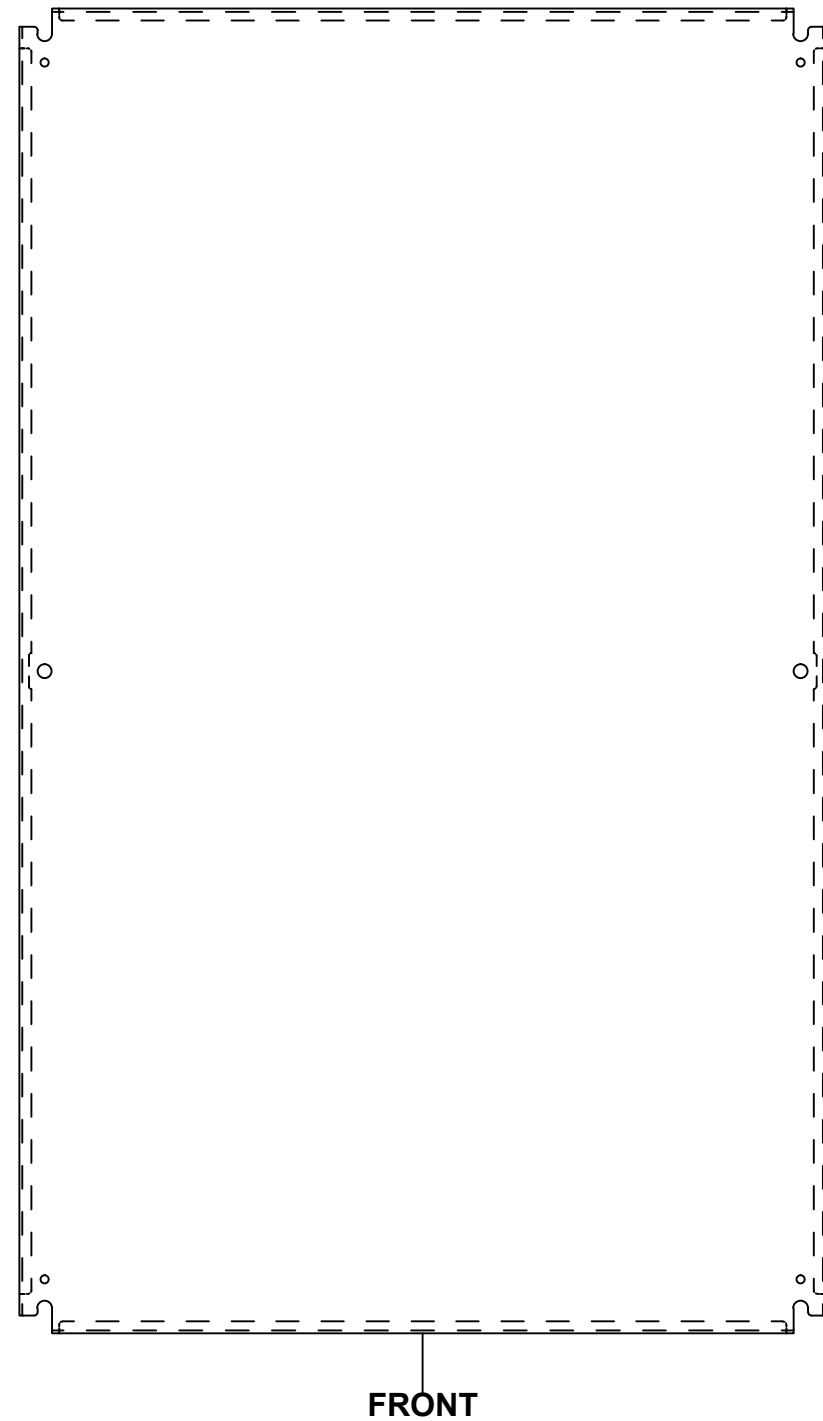
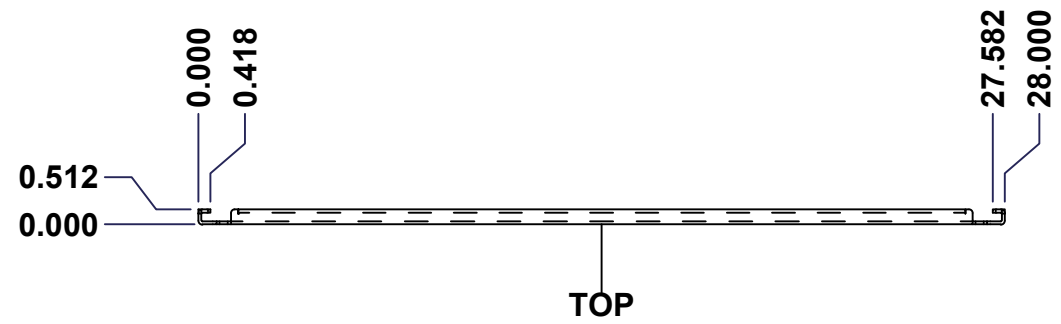
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESW 48" x 30" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESW483008THI-BT	Rev. 0	15 / 15

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP4830G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4830G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List



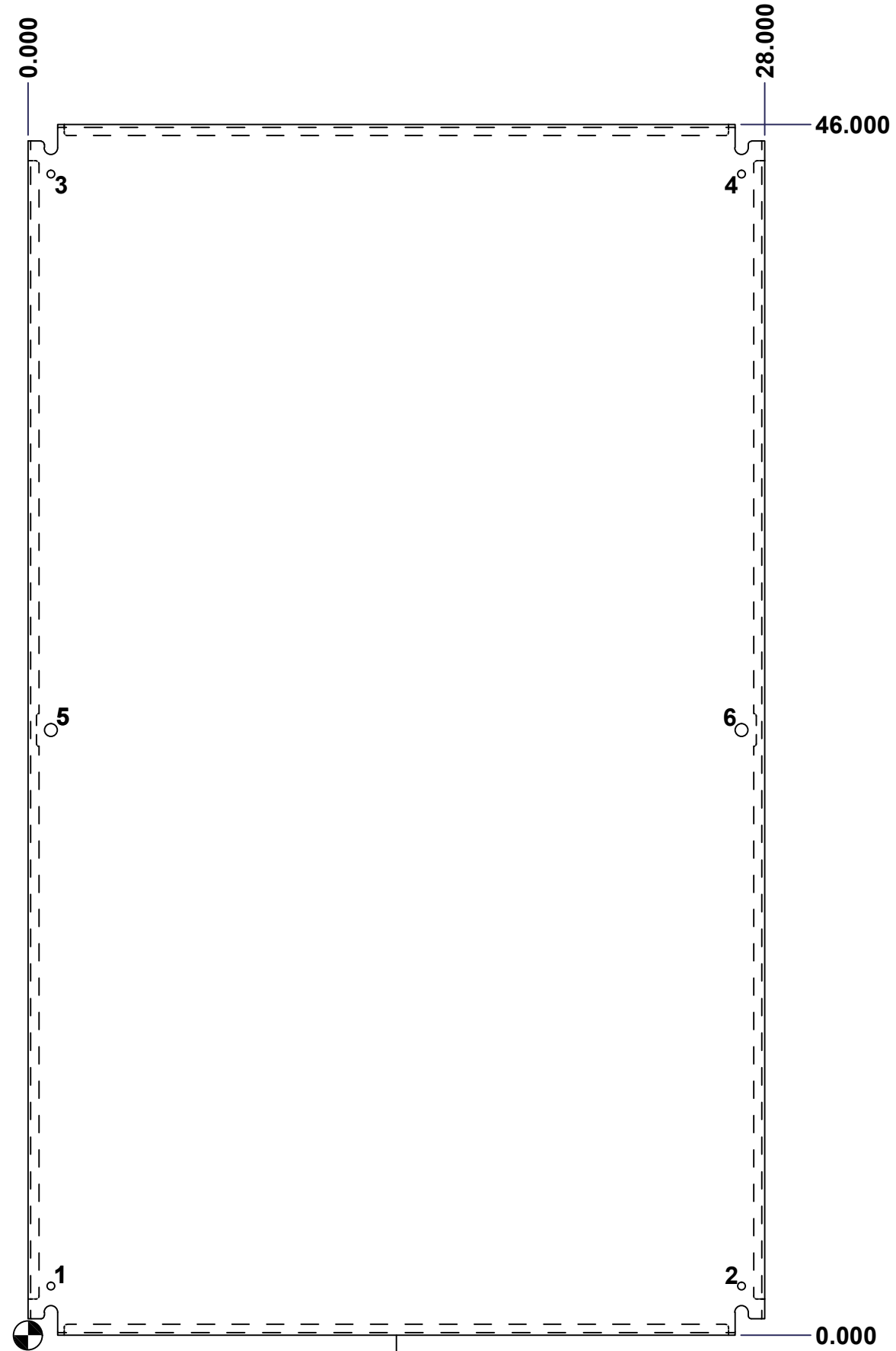
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	44.125	GROUND HOLE (RND Ø0.290)
4	27.125	44.125	GROUND HOLE (RND Ø0.290)
5	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	23.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

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		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP4830G	0	2