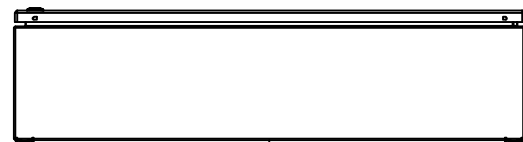
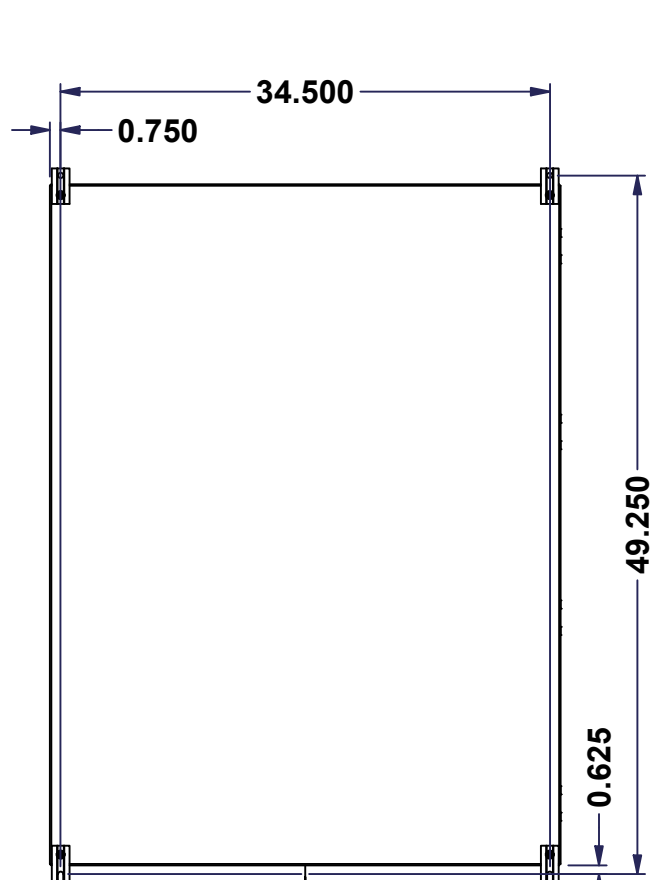


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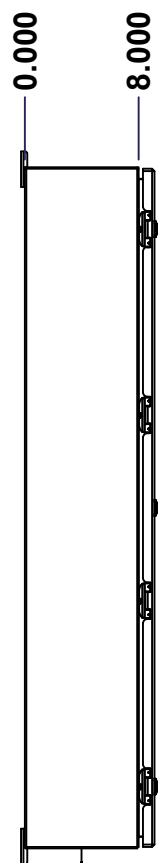
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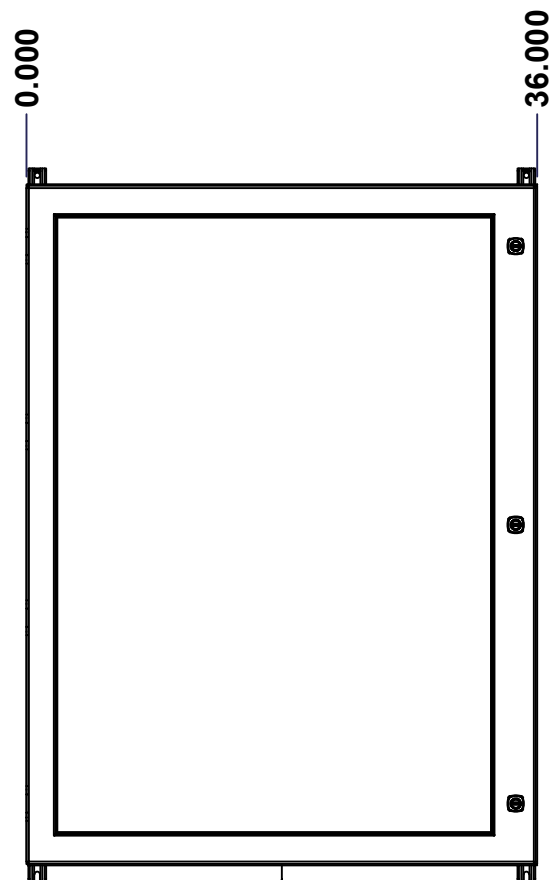
TOP



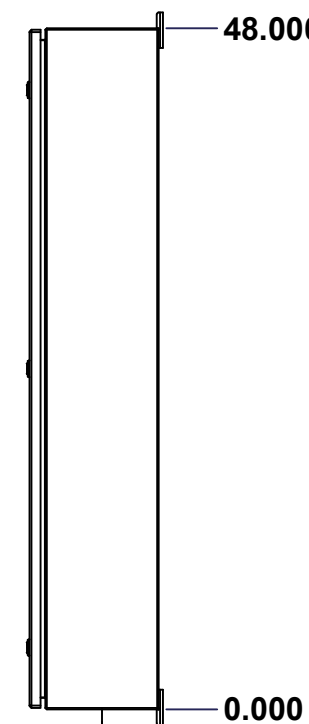
BACK



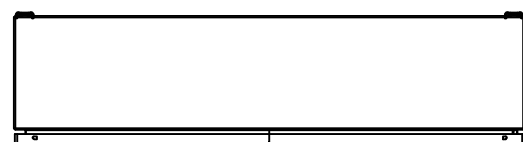
LEFT



FRONT

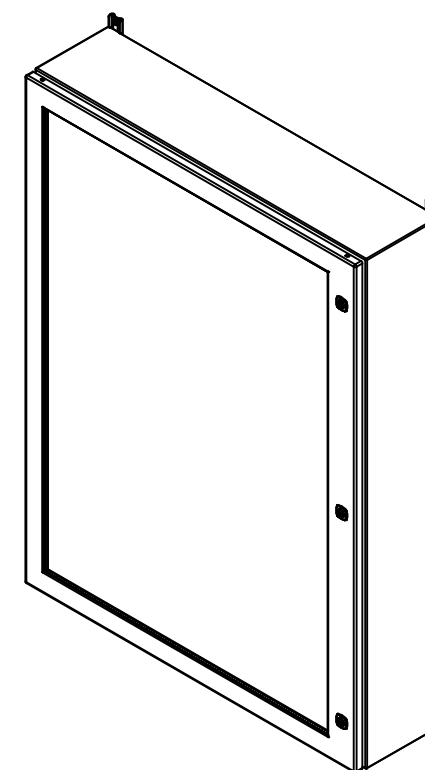


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 16-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESW 48" x 36" x 8" Assembly	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESW483608TH	Rev. 0	1
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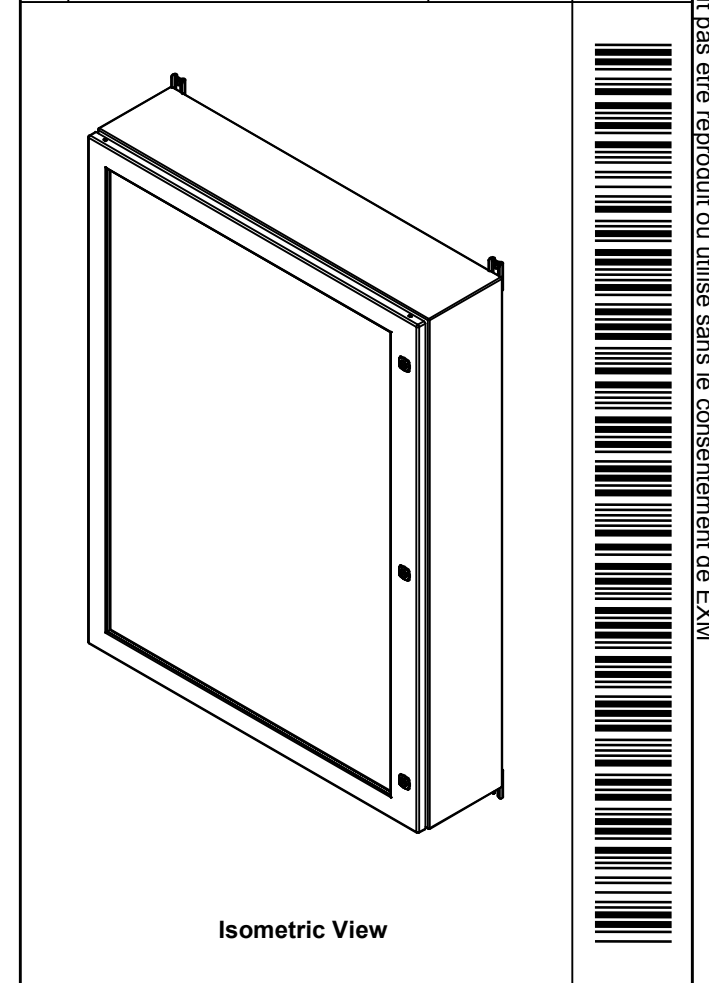
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

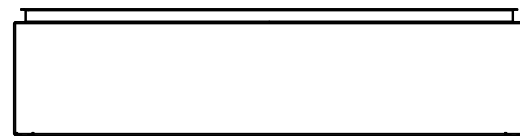
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4836G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW483608THC	0	5412ESW 48" x 36" Cover
1	5412ESW483608THB	0	5412ESW 48" x 36" x 8" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

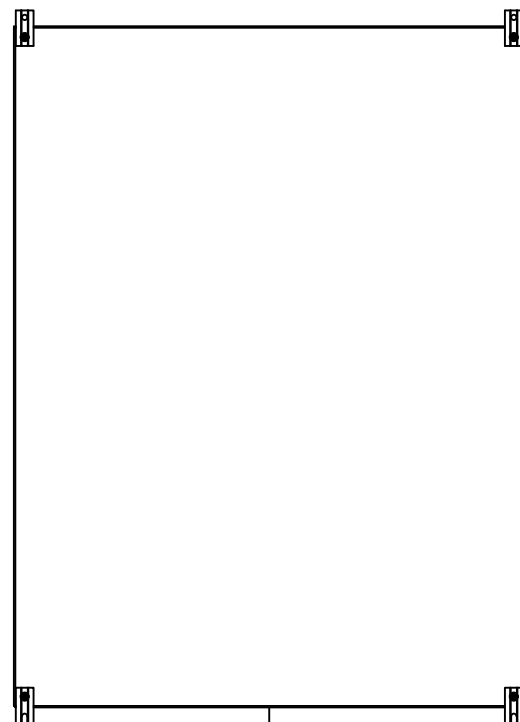
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey Finish Fini Smooth
Description	Detail Rev.
5412ESW 48" x 36" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
5412ESW483608TH	0 15

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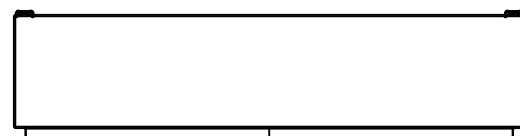
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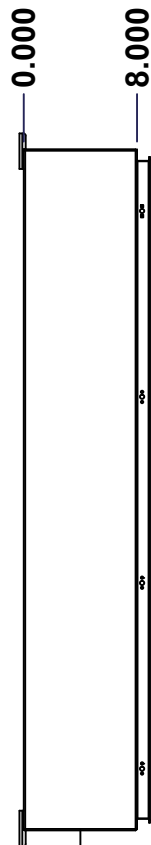
TOP



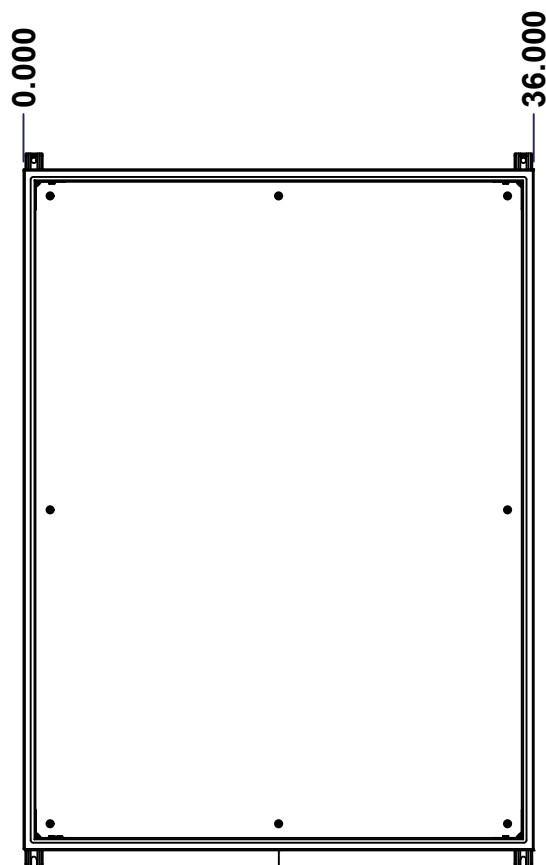
BACK



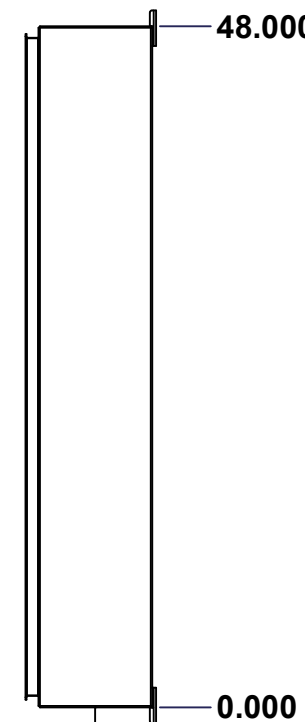
BOTTOM



LEFT

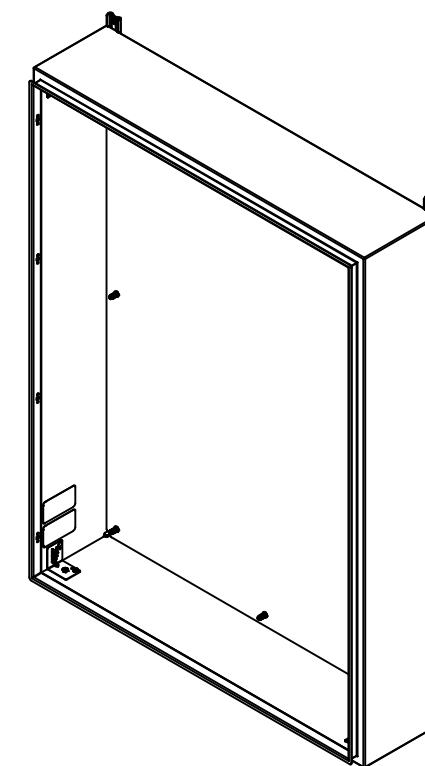


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESW 48" x 36" x 8" Body	

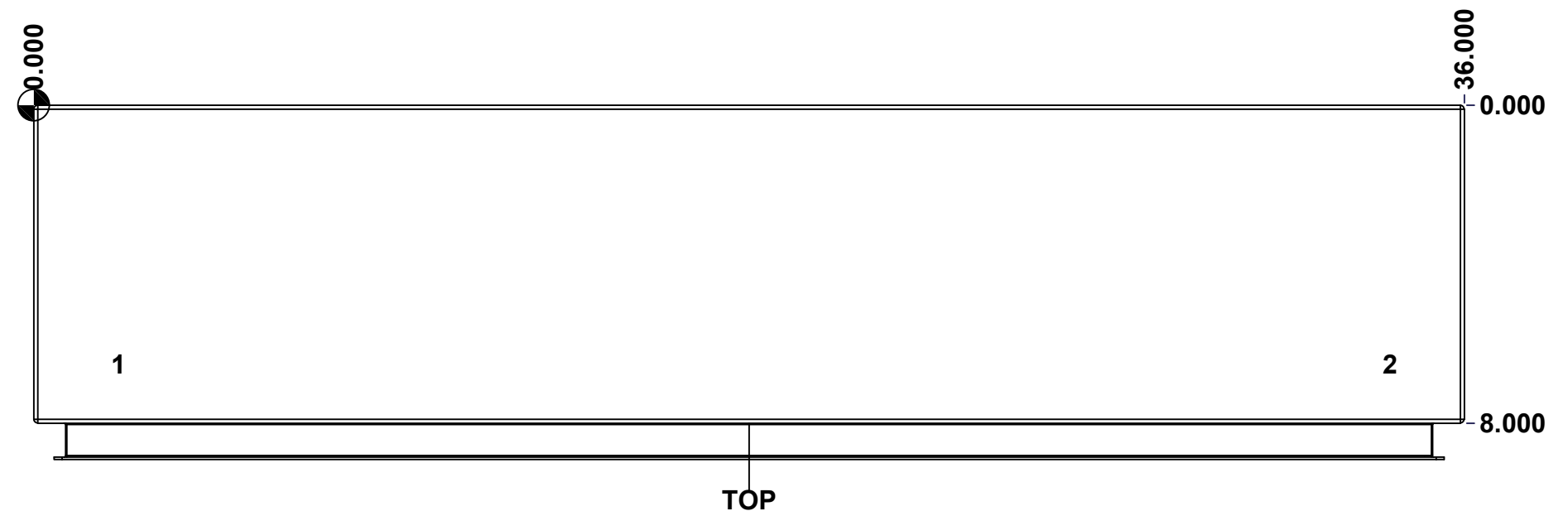
Part Number Numéro Pièce	Rev.	3
5412ESW483608THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)

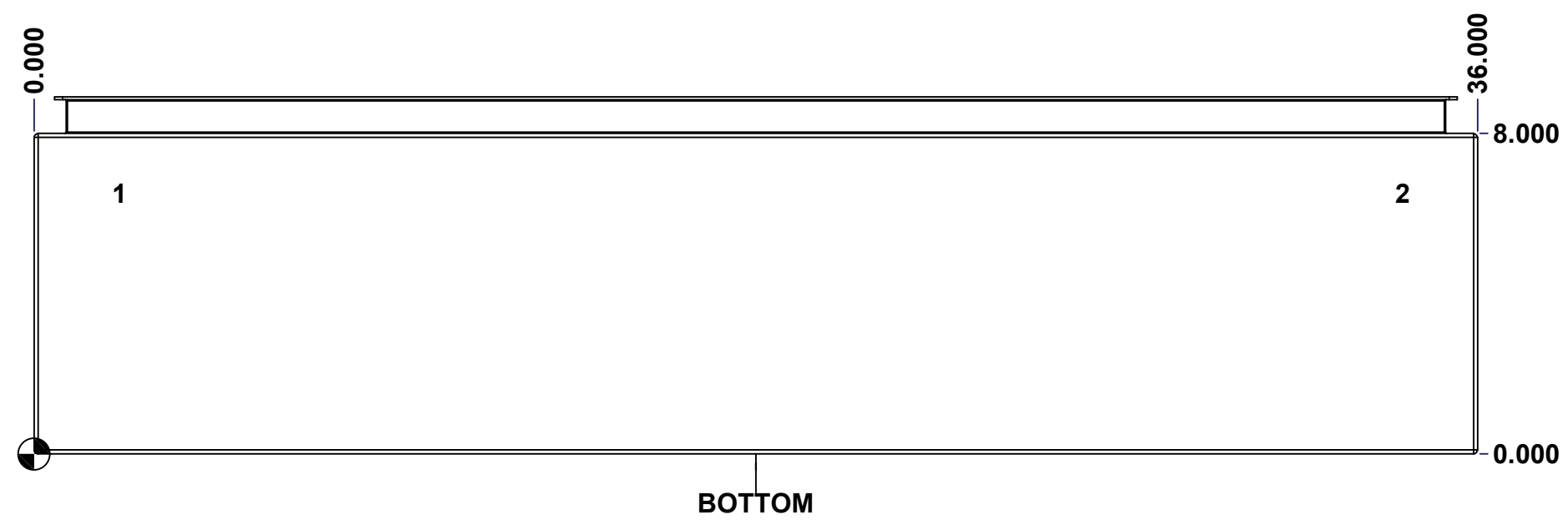


	Description	Status	
	5412ESW 48" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESW483608THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW483608THB	0	15

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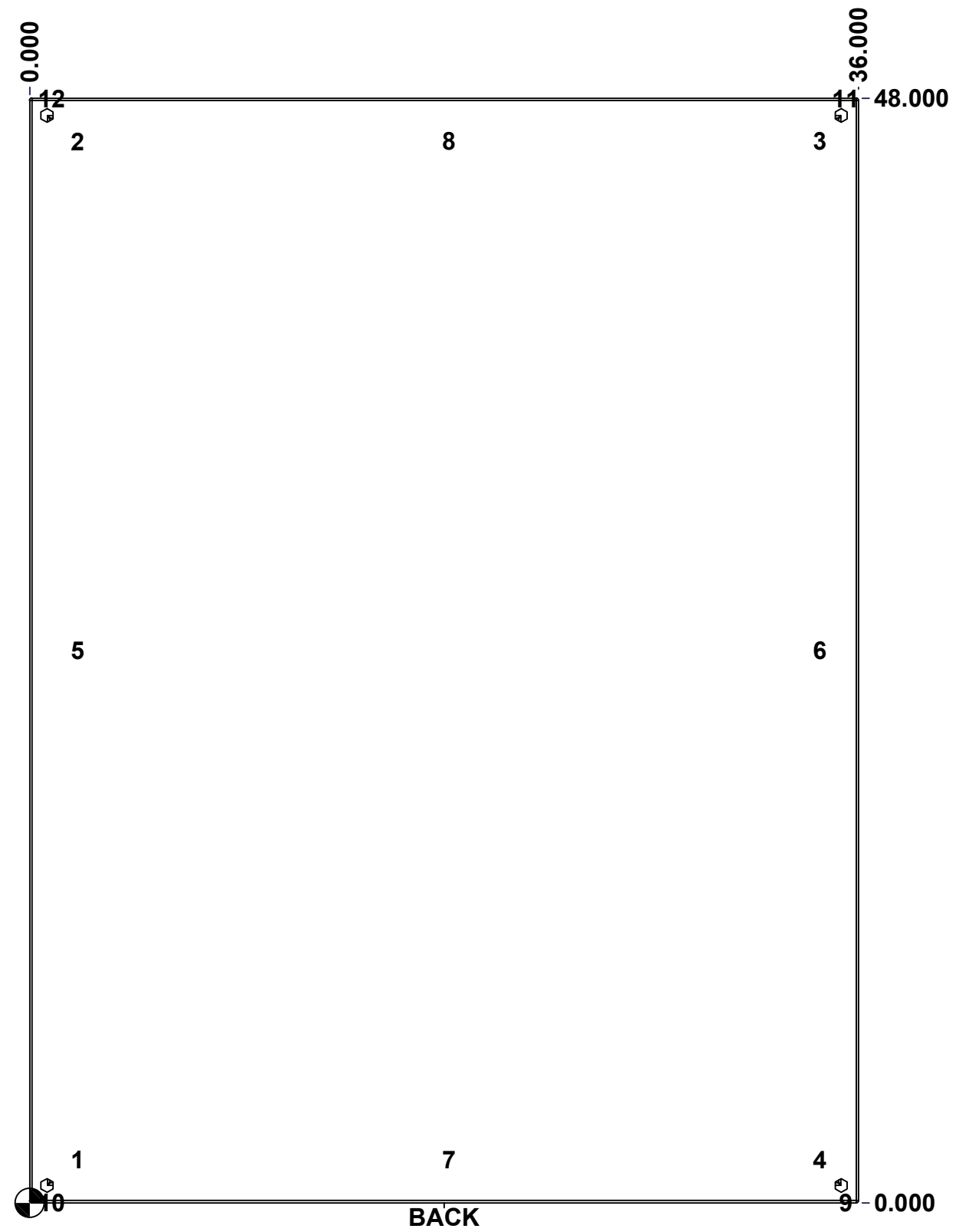
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)

9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	48.000	FOOT 885 ESMF3_CLOSE
12	0.750	48.000	FOOT 885 ESMF3_CLOSE

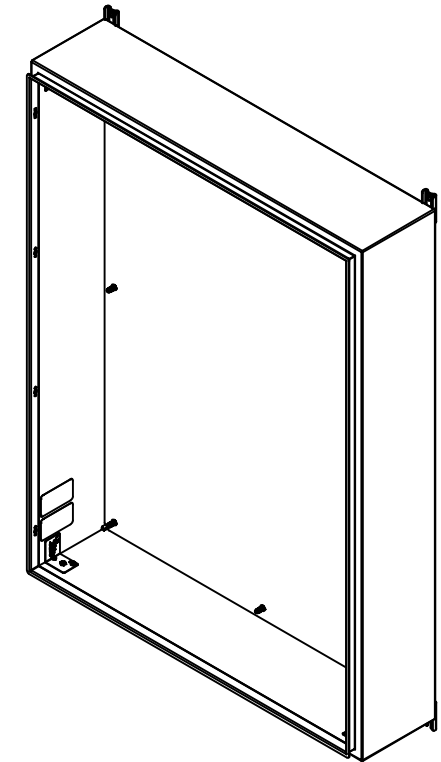


	Description	Status
	5412ESW 48" x 36" x 8" Body	(NULL)
Part Number Numéro Pièce 5412ESW483608THB	Rev.	6
	0	15

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No.	Revisions	Date	By/Par



Isometric View



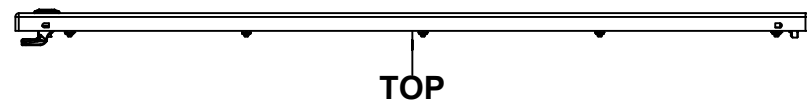
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW483608THI-RS	0	5412ESW 48" x 36" Right Insulation
1	5412ESW483608THI-LS	0	5412ESW 48" x 36" Left Insulation
1	5412ESW483608THI-BT	0	5412ESW 48" x 36" Top and Bottom Insulation
1	5412ESW483608THI-TP	0	5412ESW 48" x 36" Top and Bottom Insulation
1	5412ESW483608THI-B	0	5412ESW 48" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW483608THB-P	0	5412ESW 48" x 36" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

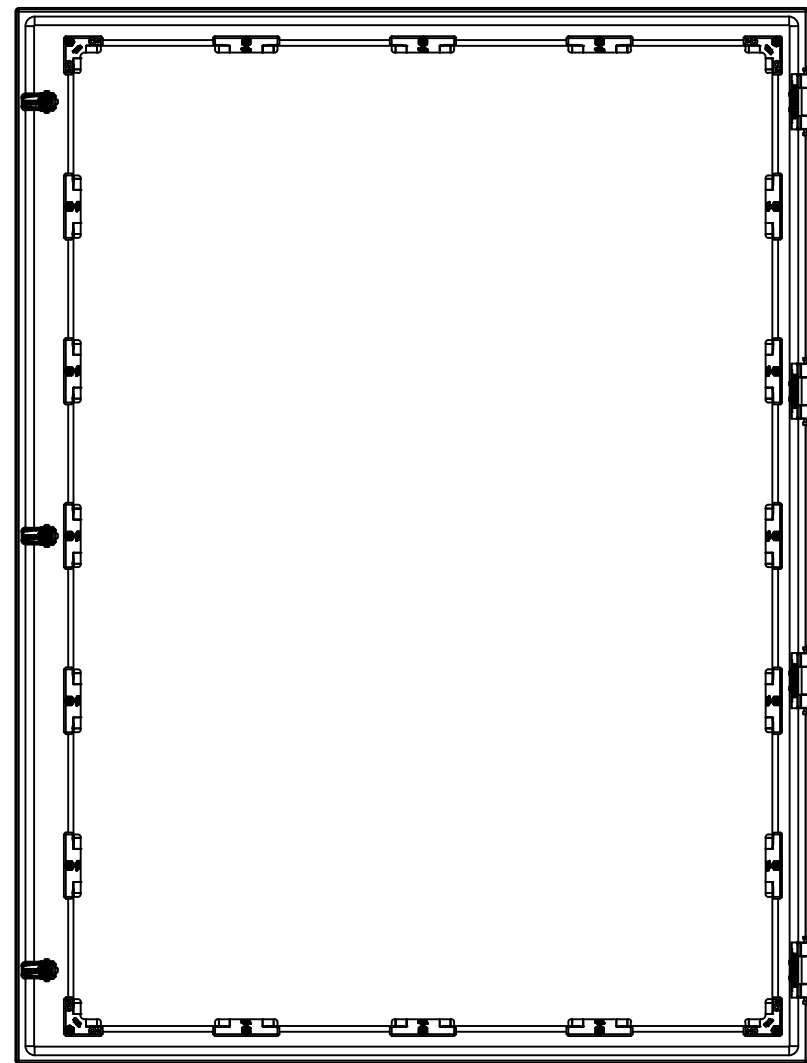
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date	16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description 5412ESW 48" x 36" x 8" Body		Detail Rev.	
Part Number Numéro Pièce 5412ESW483608THB		Rev.	7 15

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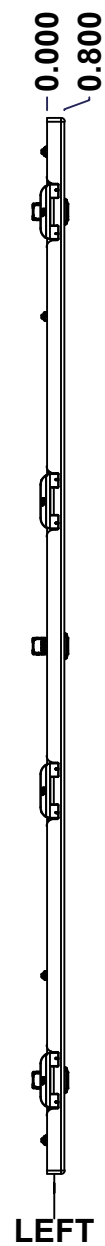
TOP



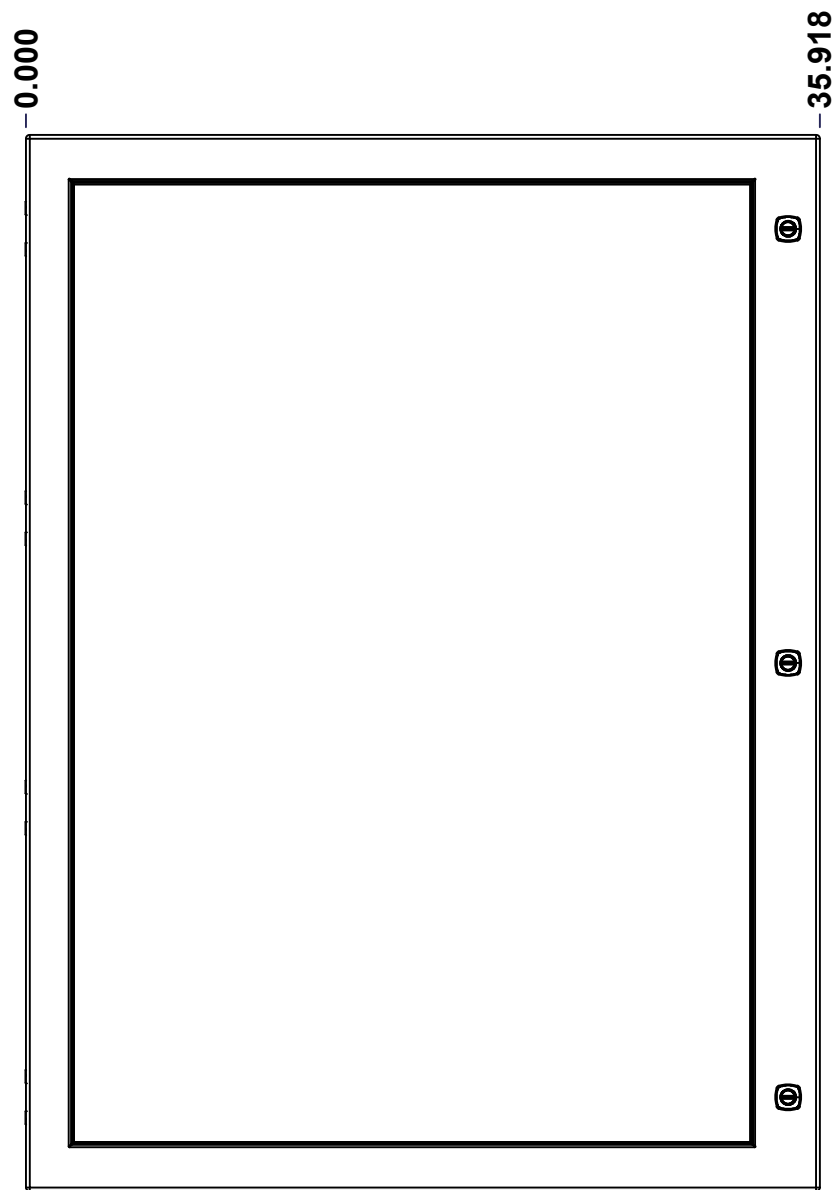
BACK



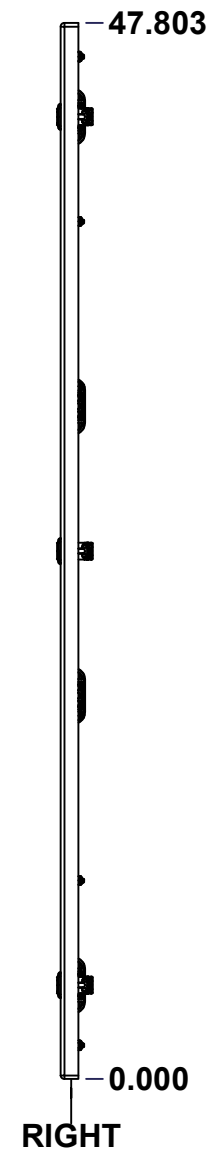
BOTTOM



LEFT

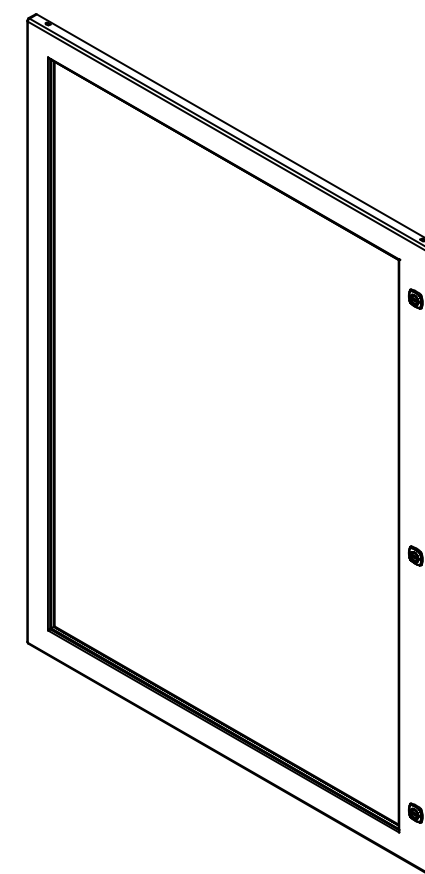


FRONT




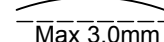
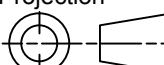
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 15

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5412ESW483608THC

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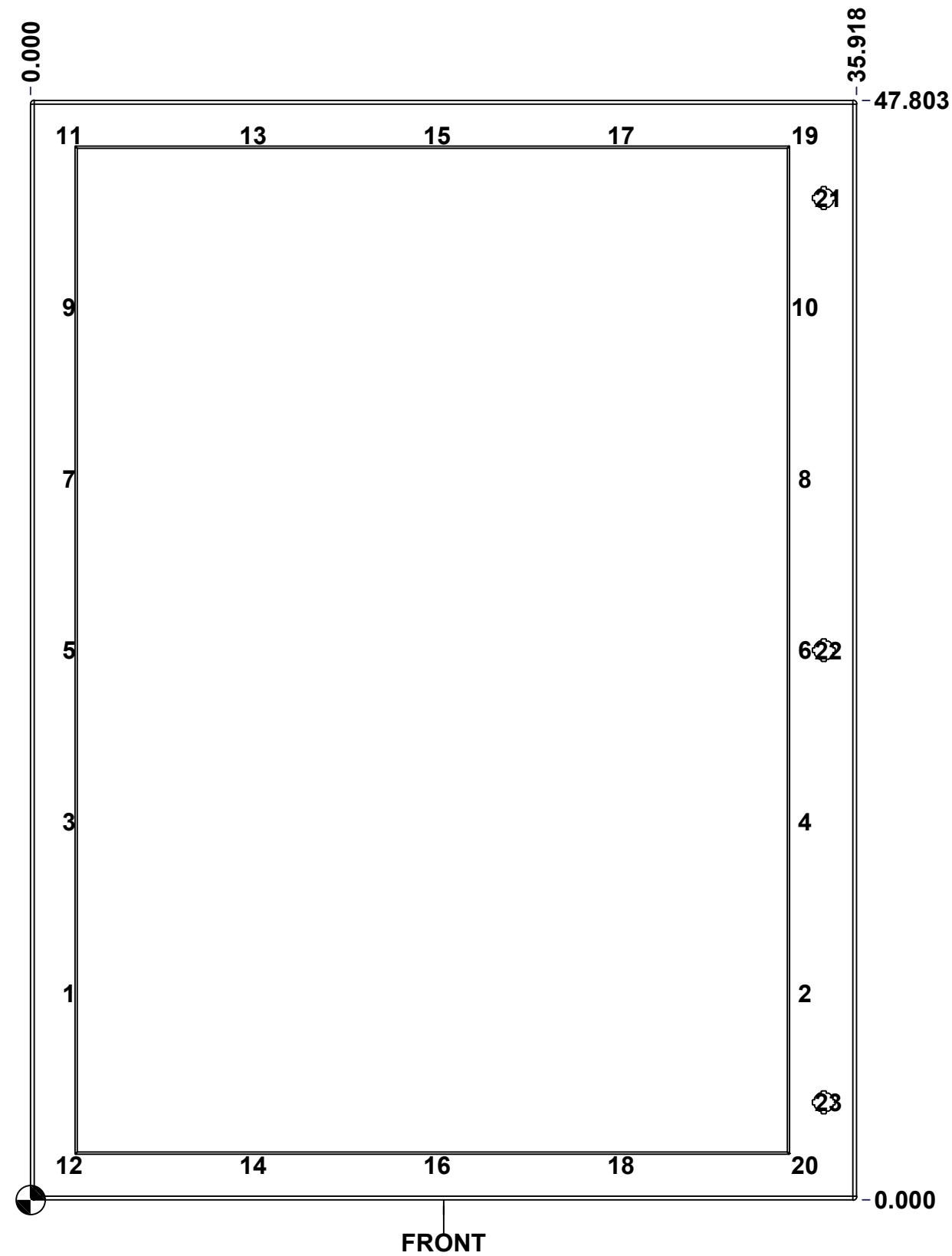
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	33.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	33.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	33.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	33.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	33.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	9.469	46.276	STUD M6 x 18mm (Inside)
14	9.469	1.527	STUD M6 x 18mm (Inside)
15	17.469	46.276	STUD M6 x 18mm (Inside)
16	17.469	1.527	STUD M6 x 18mm (Inside)
17	25.468	46.276	STUD M6 x 18mm (Inside)
18	25.468	1.527	STUD M6 x 18mm (Inside)
19	33.468	46.276	STUD M6 x 18mm (Inside)
20	33.468	1.527	STUD M6 x 18mm (Inside)

21	34.494	43.553	880 SCQ4-SL
22	34.494	23.902	880 SCQ4-SL
23	34.494	4.250	880 SCQ4-SL

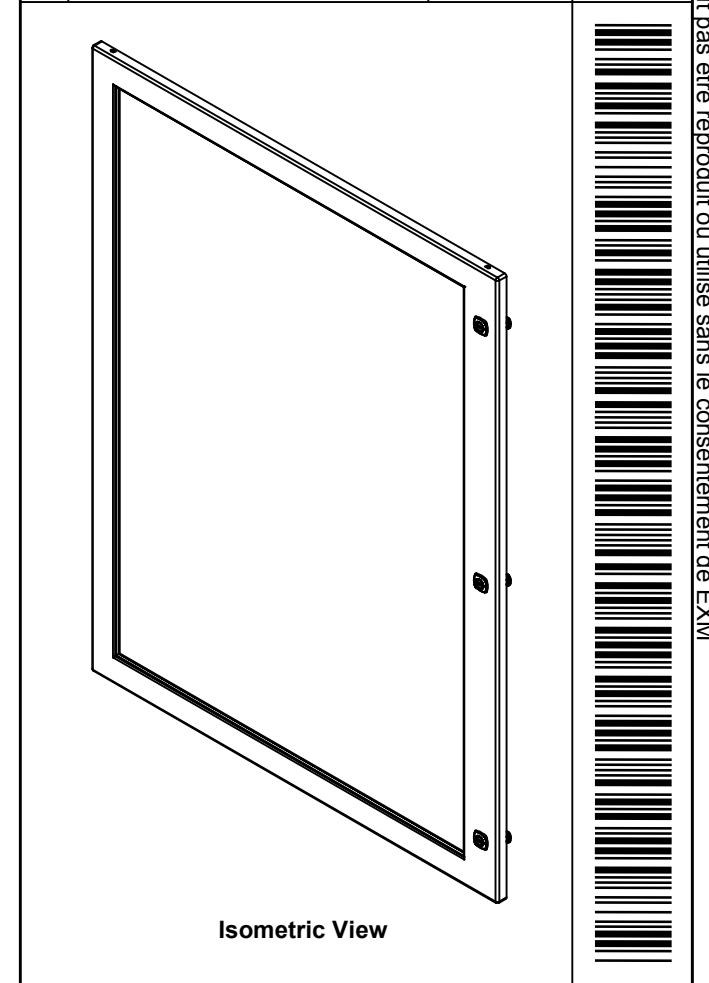


	Description	Status
	5412ESW 48" x 36" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	5412ESW483608THC	0
		15

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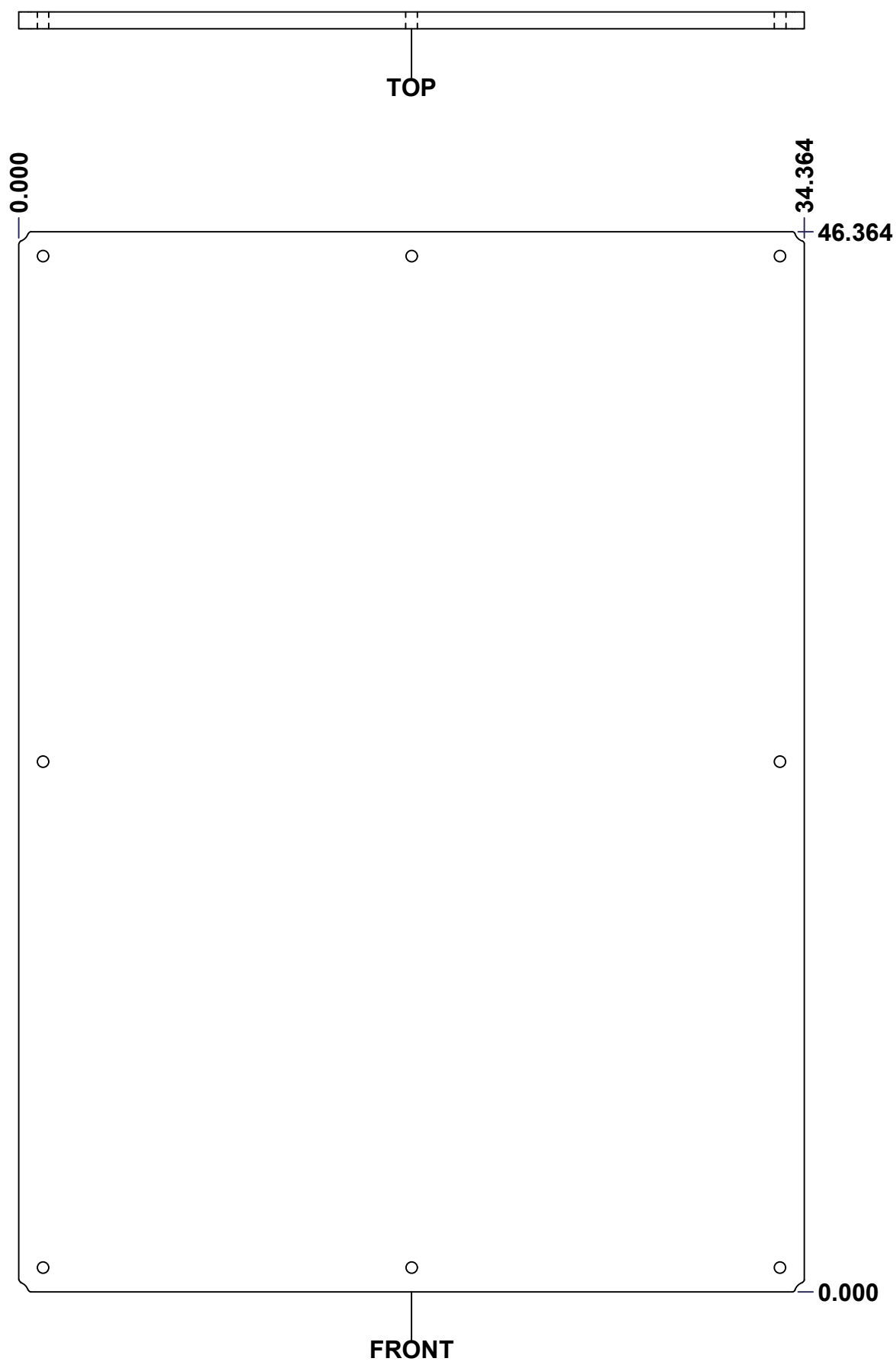
Flatness / Aplatissement: Max 3.0mm
 Projection: 

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW483608THLXG	0	5412ESW 48" x 36" Lexan Gasket Part
1	5412ESW483608THLX	0	5412ESW 44.375" x 32.125" Lexan Part
1	5412ESW483608THG	0	5412ESW 48" x 36" Cover Gasket Part
1	5412ESW483608THC-P	0	5412ESW 48" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 16-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 48" x 36" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESW483608THC	Rev. 0
	10 / 15

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No.	Revisions	Date	By/Par

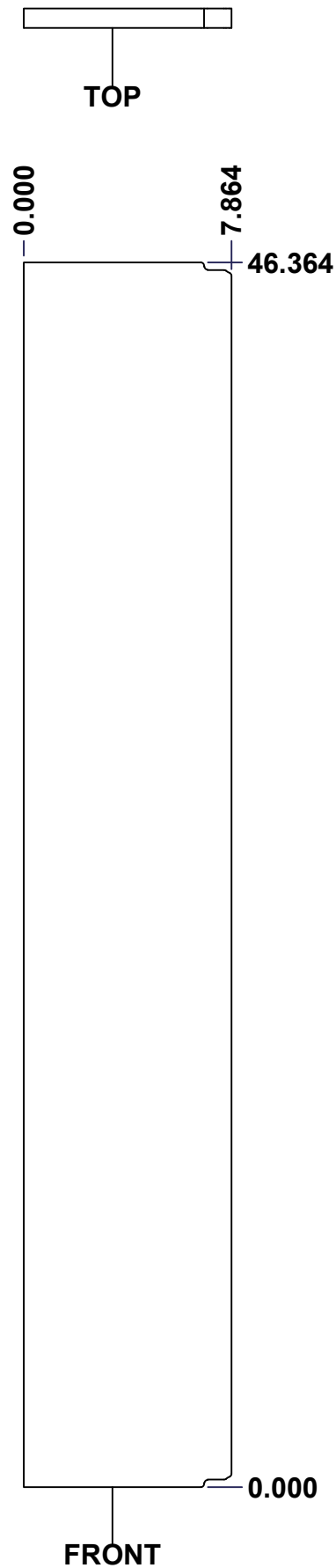
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESW 48" x 36" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESW483608THI-B	0	15

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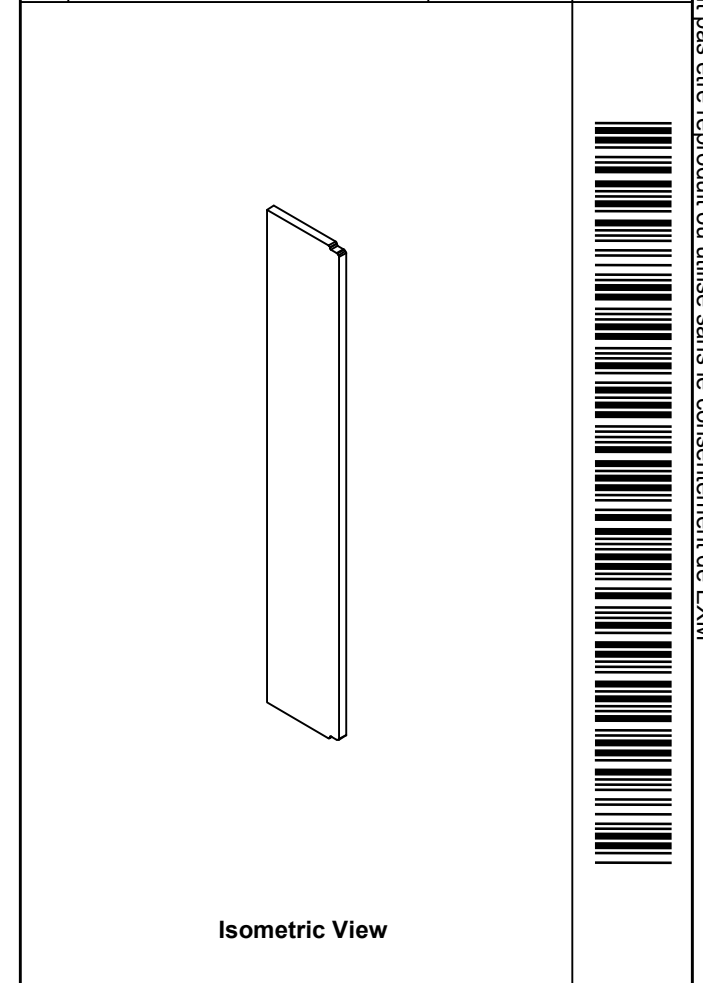
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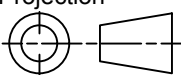


0.000
0.750

No.	Revisions	Date	By/Par



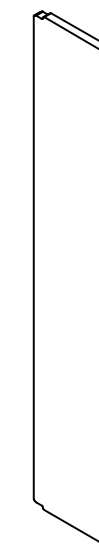
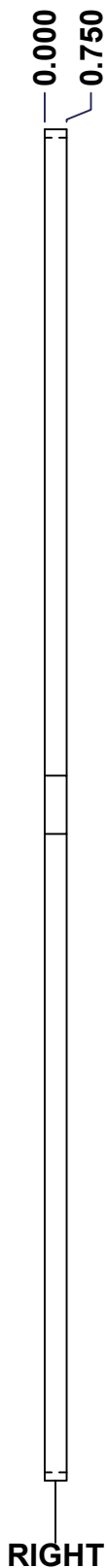
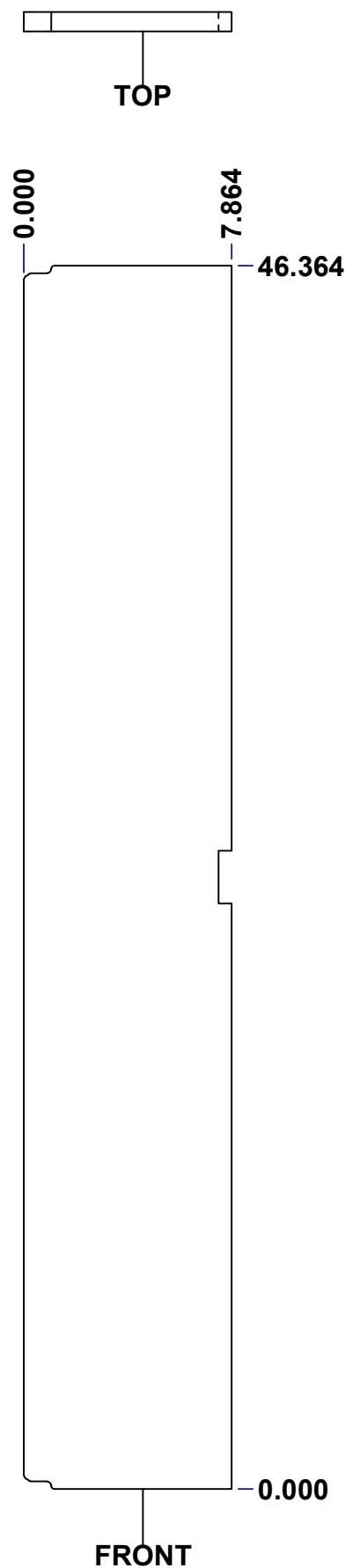
Isometric View

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Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESW 48" x 36" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESW483608THI-LS	Rev. 0	12 / 15

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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

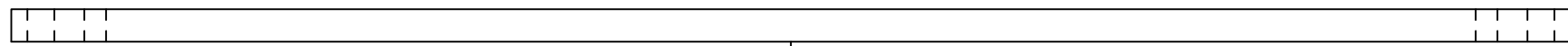
Description: 5412ESW 48" x 36" Right Insulation
 Detail Rev.

Part Number / Numéro Pièce: 5412ESW483608THI-RS	Rev. 0	13
		15

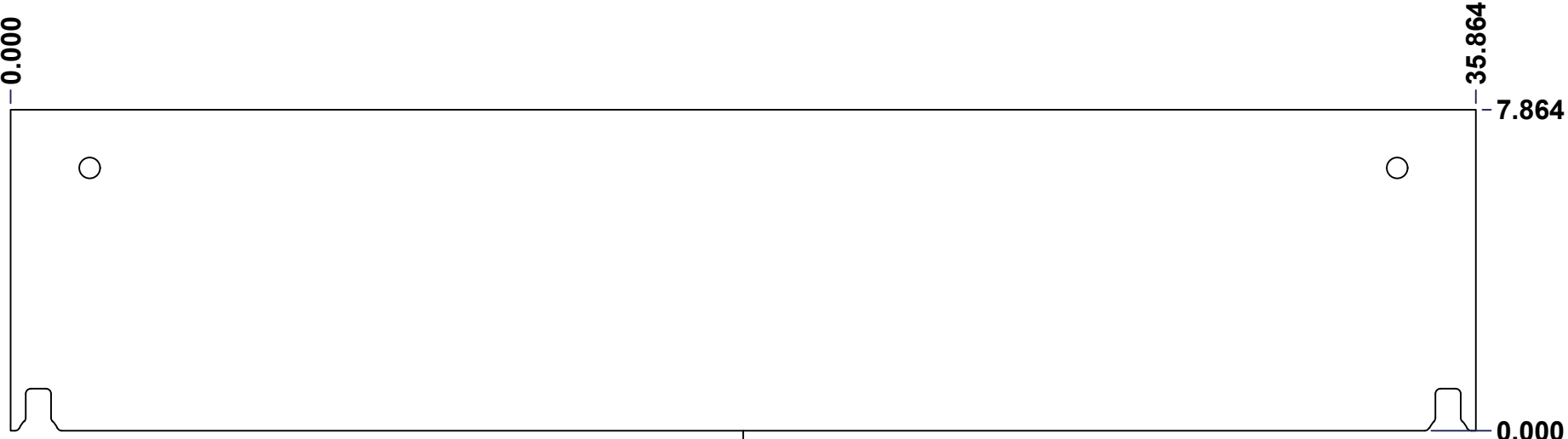
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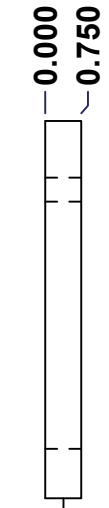
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TOP

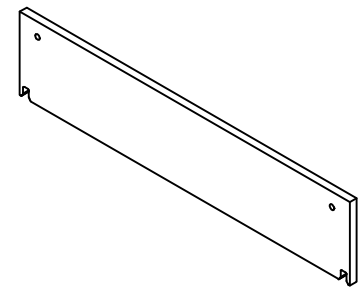


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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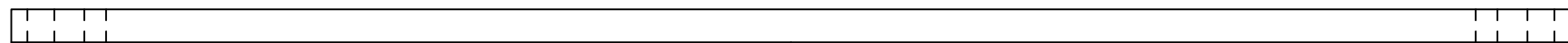
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESW 48" x 36" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESW483608THI-TP	Rev. 0

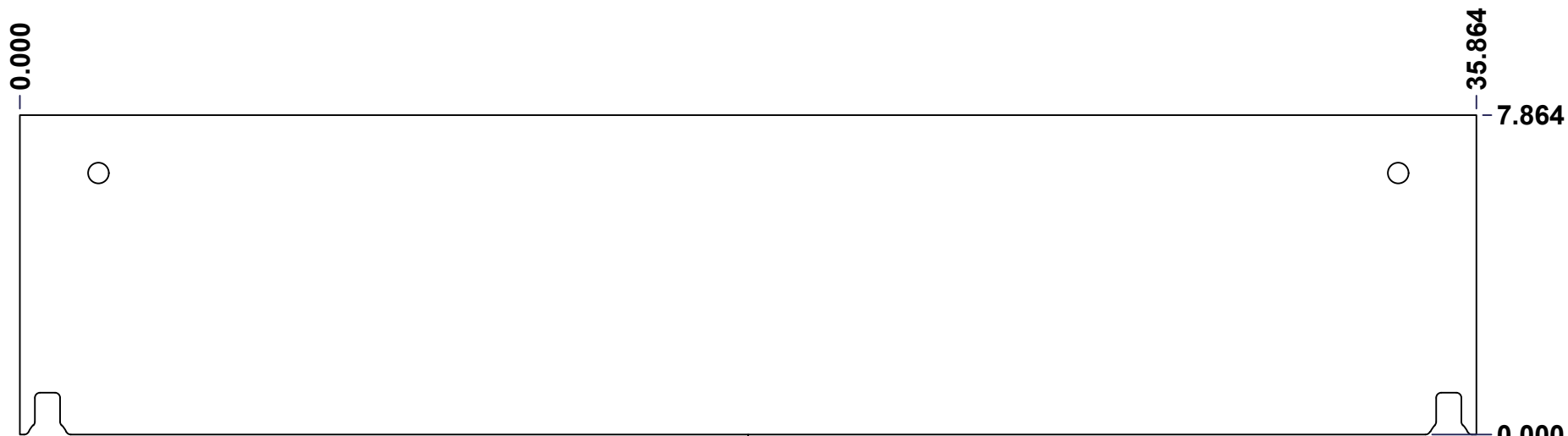
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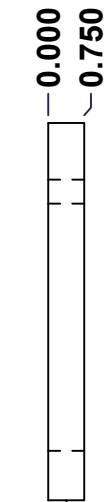
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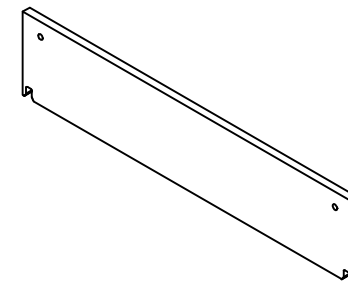
TOP



FRONT



RIGHT



Isometric View

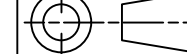


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By / Dessiné Par: BoxCad: Patrick Deschenes Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum Finish / Fini: N/A

Description: 5412ESW 48" x 36" Top and Bottom Insulation
Detail Rev.

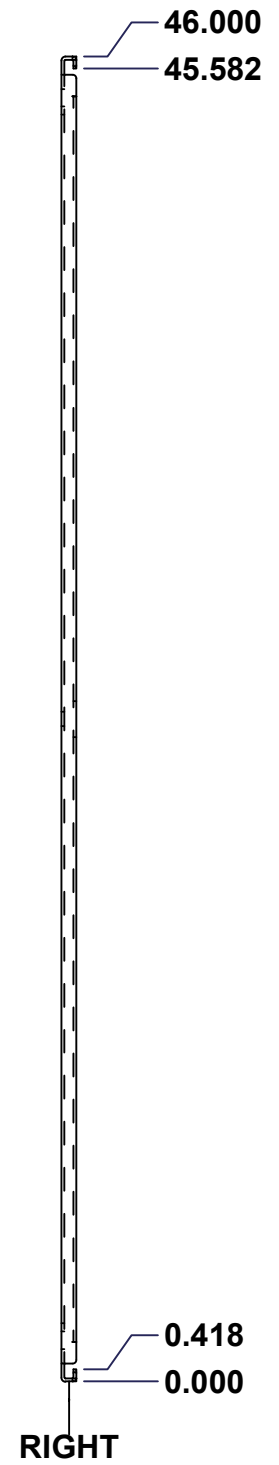
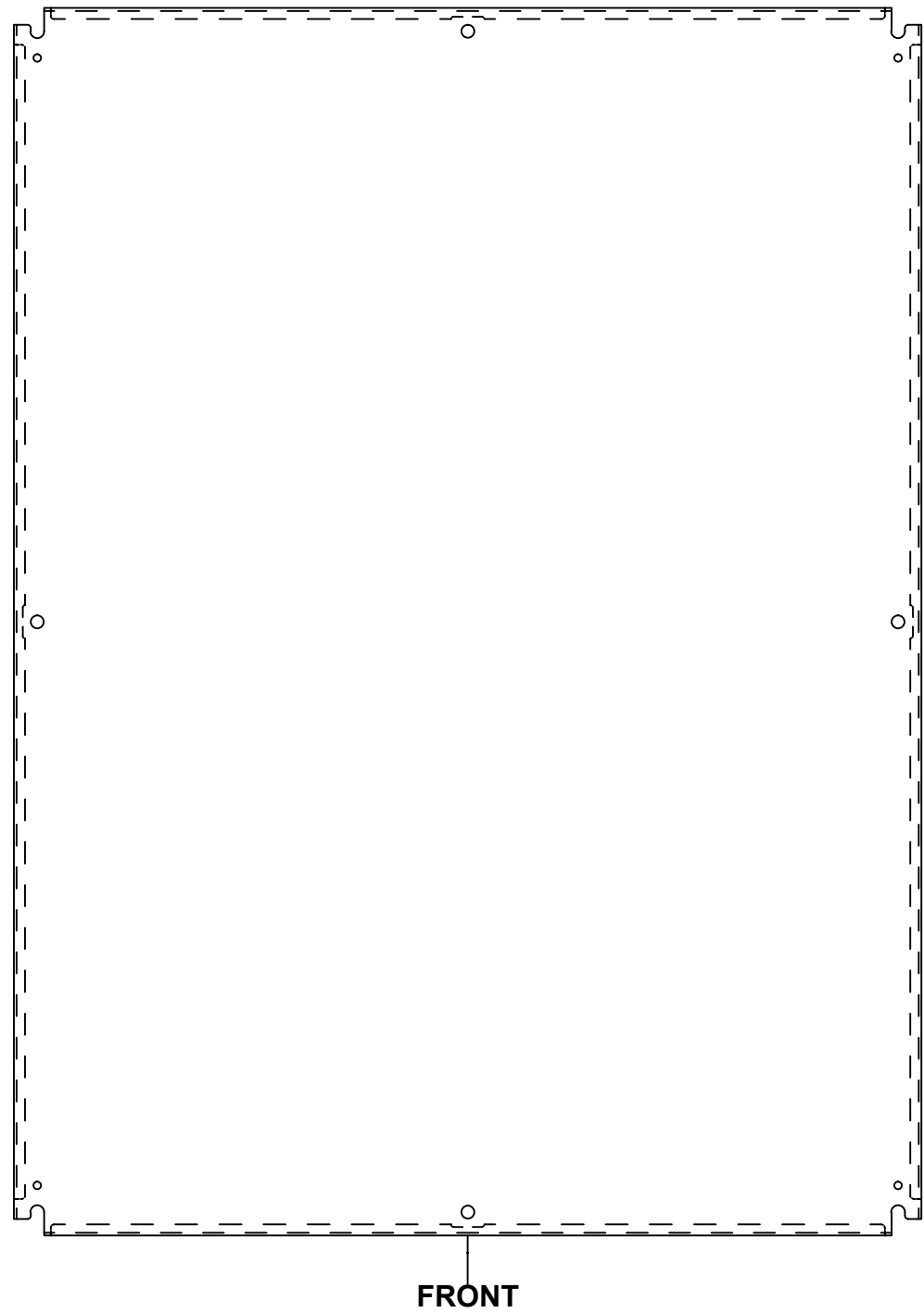
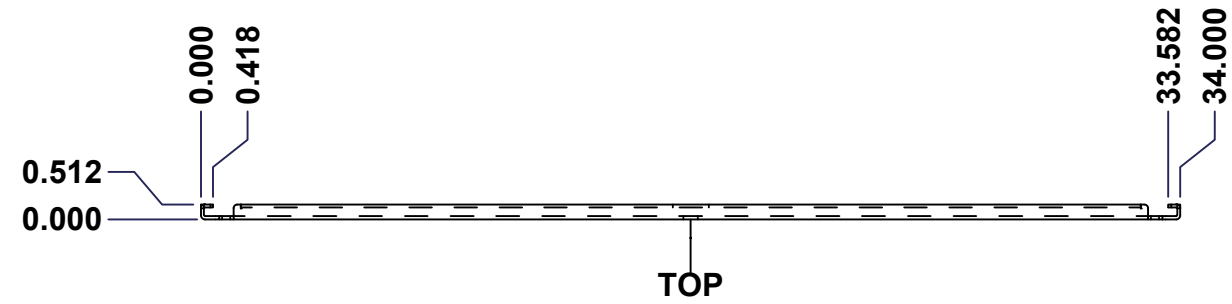
Part Number / Numéro Pièce: 5412ESW483608THI-BT
Rev. 0

15 / 15

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No.	Revisions	Date	By/Par

Isometric View

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	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP4836G	0 2

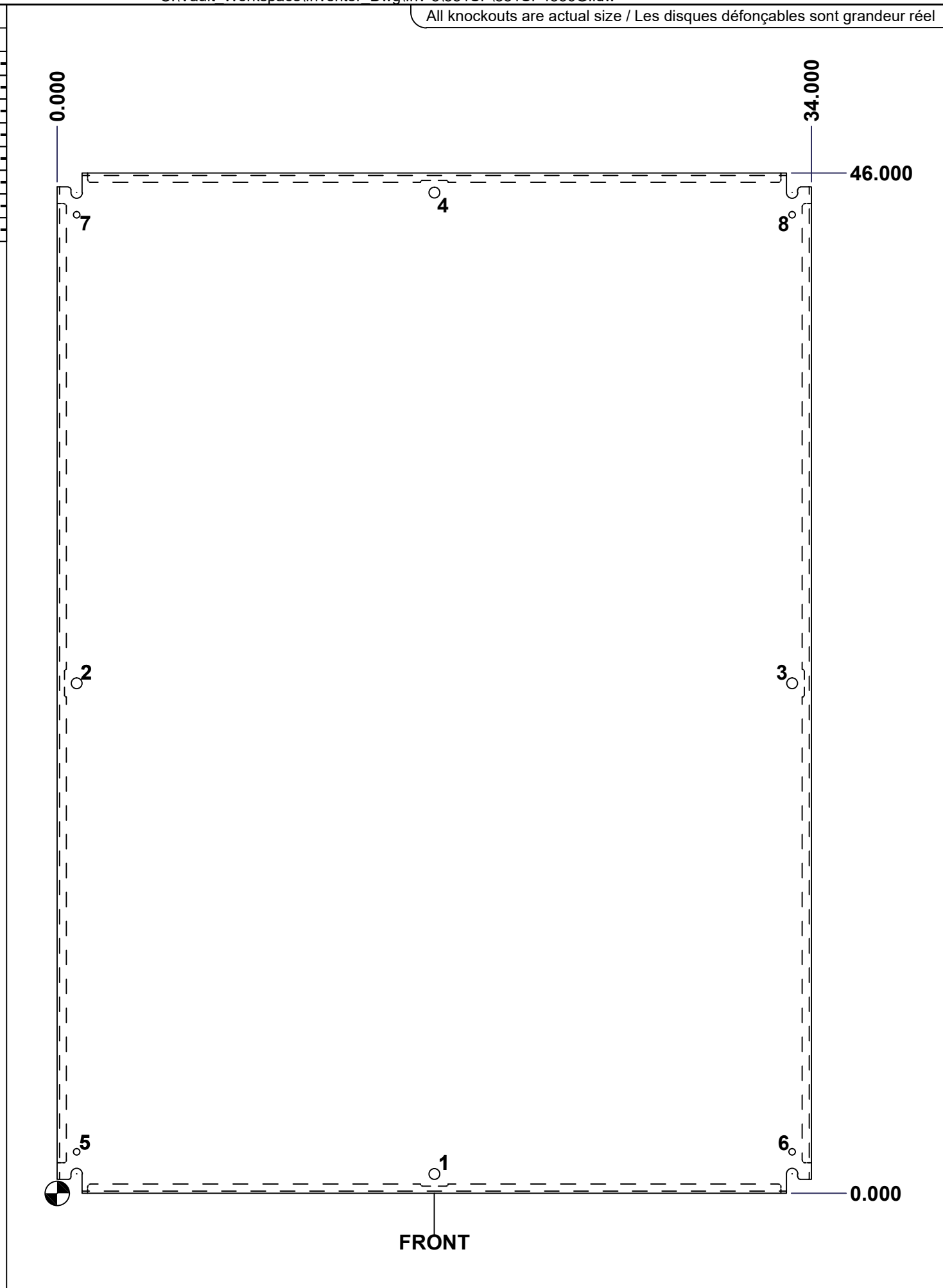
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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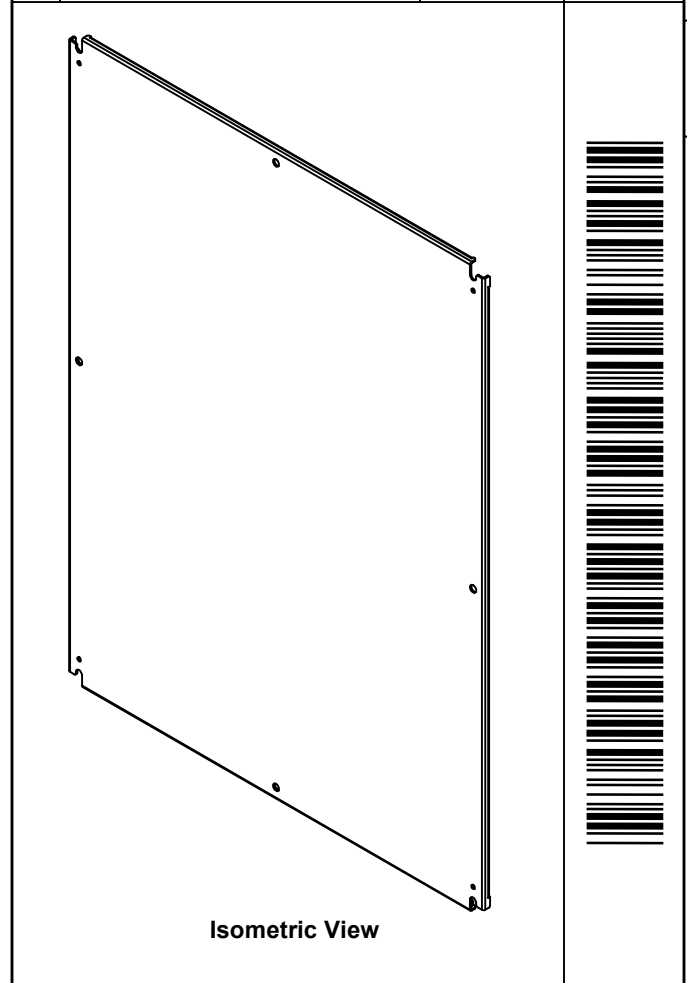
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



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		Aplatissement	
		Max 3.0mm	
		Projection	
Customer		Date	
Client		Date	23-Jan-07
Drawn By	BoxCad		
Dessiné Par			
Material	See Part List		
Matière			
Color	See Part List	Finish	See Part List
Couleur		Fini	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number		Rev.	2
Numéro Pièce		0	2
881 SP4836G			