

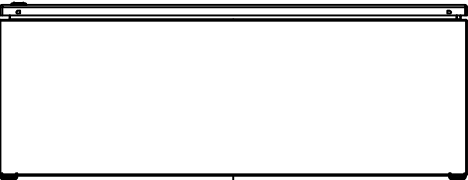
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Tolerance $\pm 1/32$ " unless otherwise specified

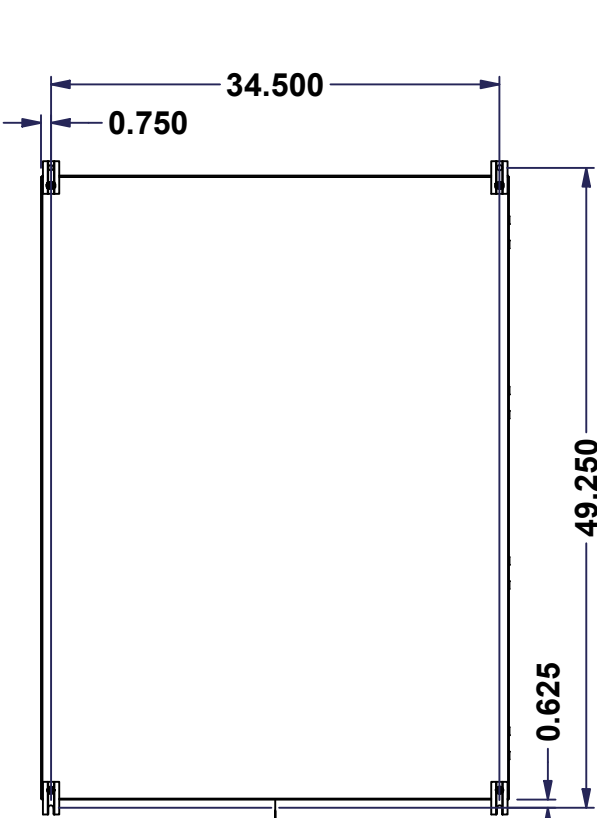
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Tolérance $\pm 1/32$ " sauf spécification contraire

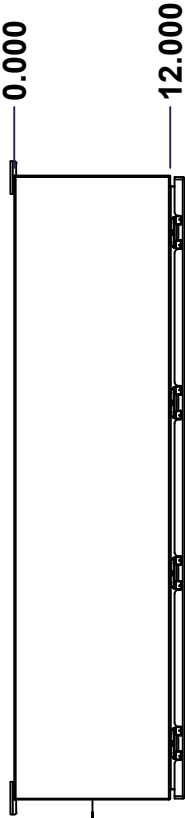
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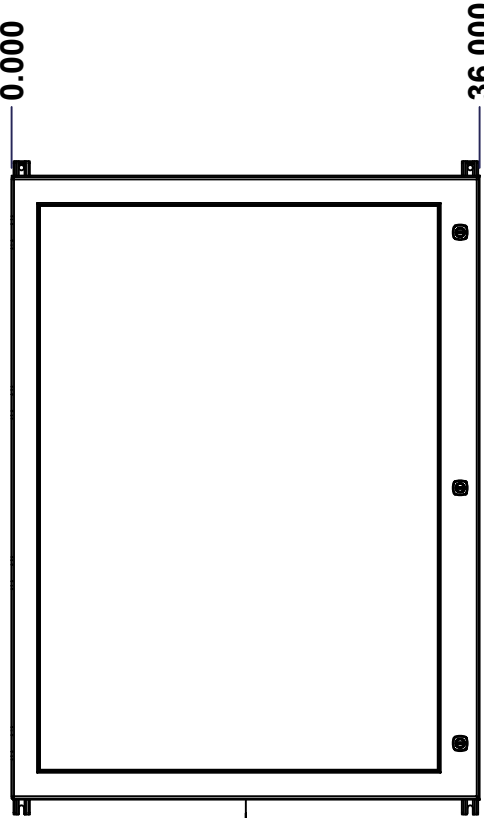
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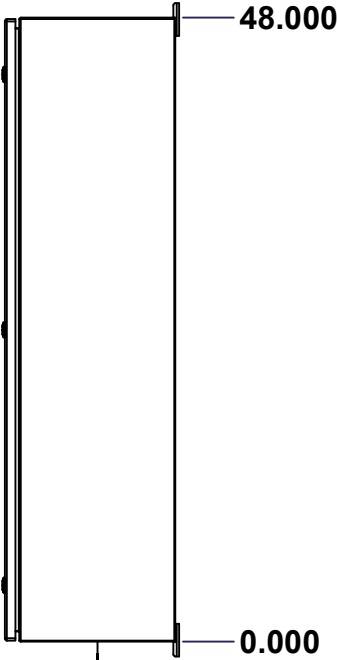
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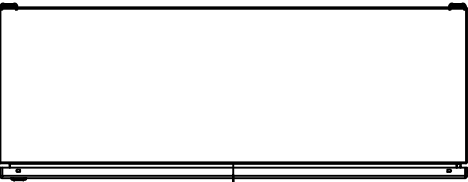
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FRONT

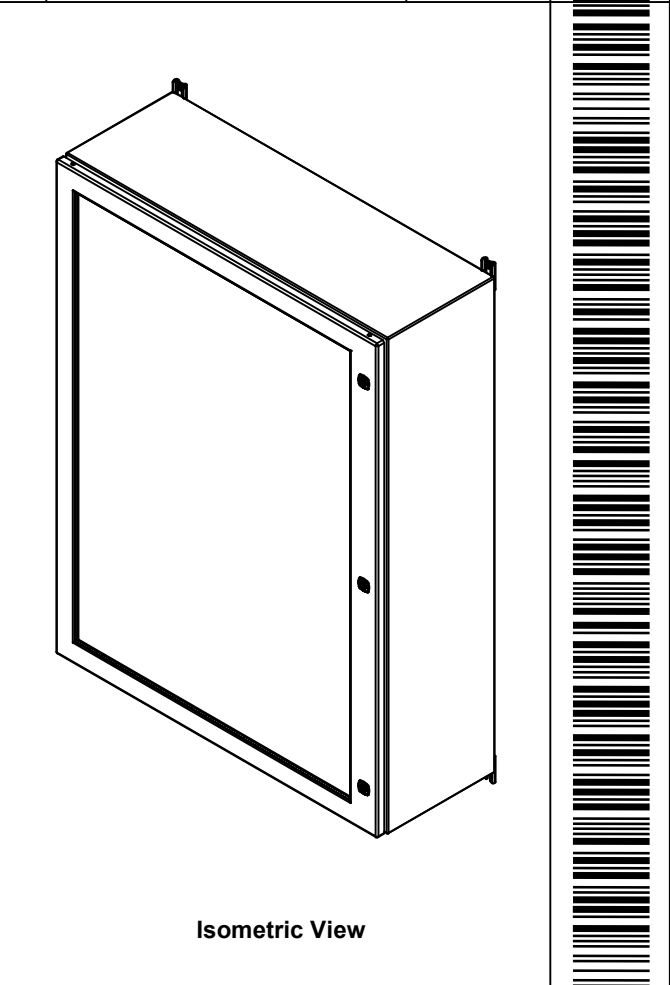


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

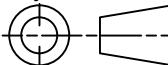


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Flatness
Aplatissement

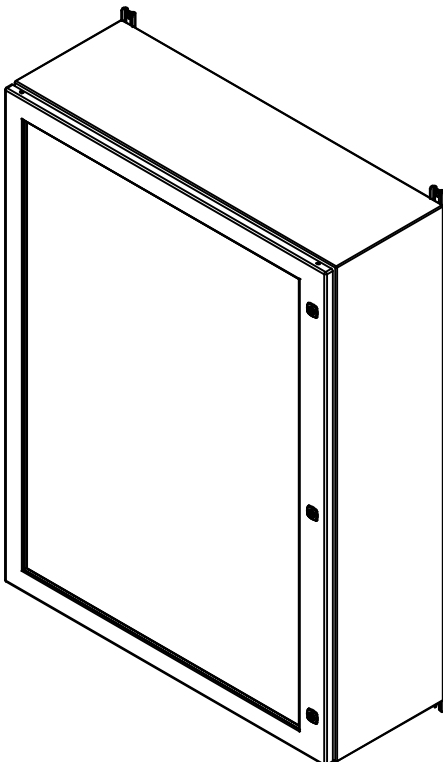
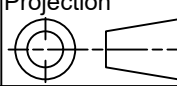
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESW483612THNOIP			15

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW483612THNOIP\5412ESW483612THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																																																							
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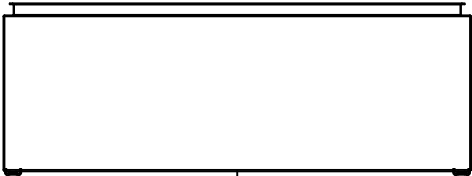
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Tolerance $\pm 1/32$ " unless otherwise specified

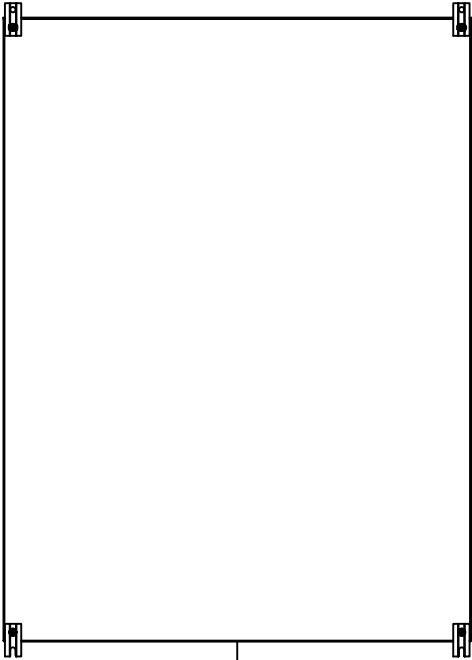
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Tolérance $\pm 1/32$ " sauf spécification contraire

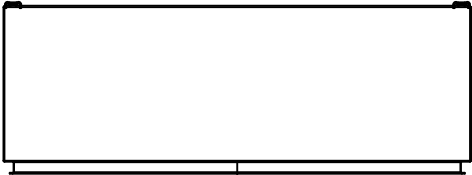
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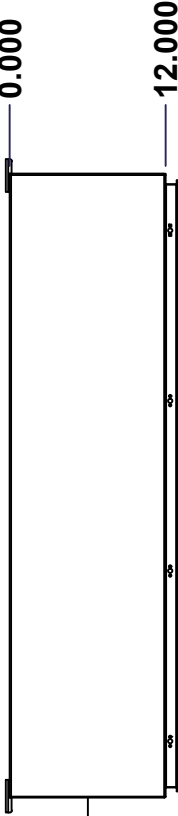
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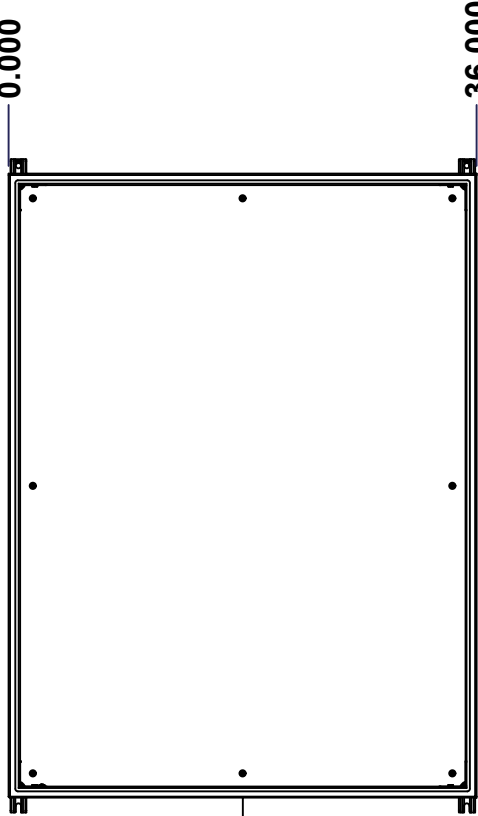
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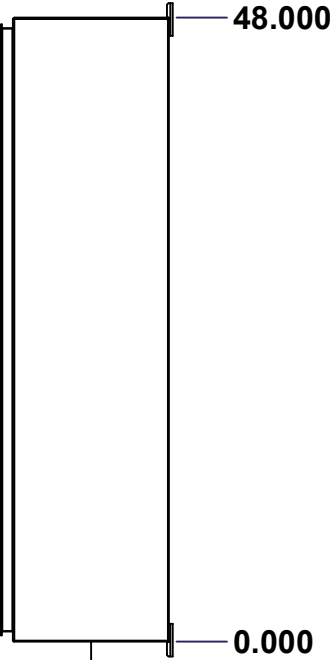
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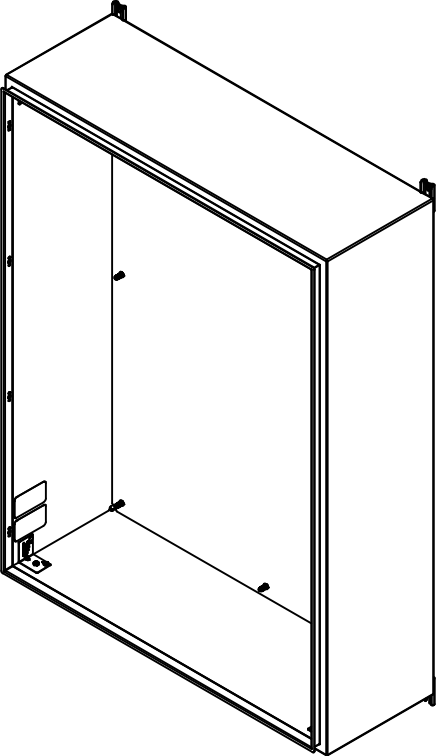
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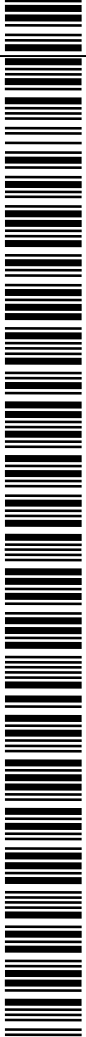
FRONT



RIGHT



Isometric View

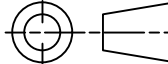


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description
5412ESW 48" x 36" x 12" Body

Detail Rev.

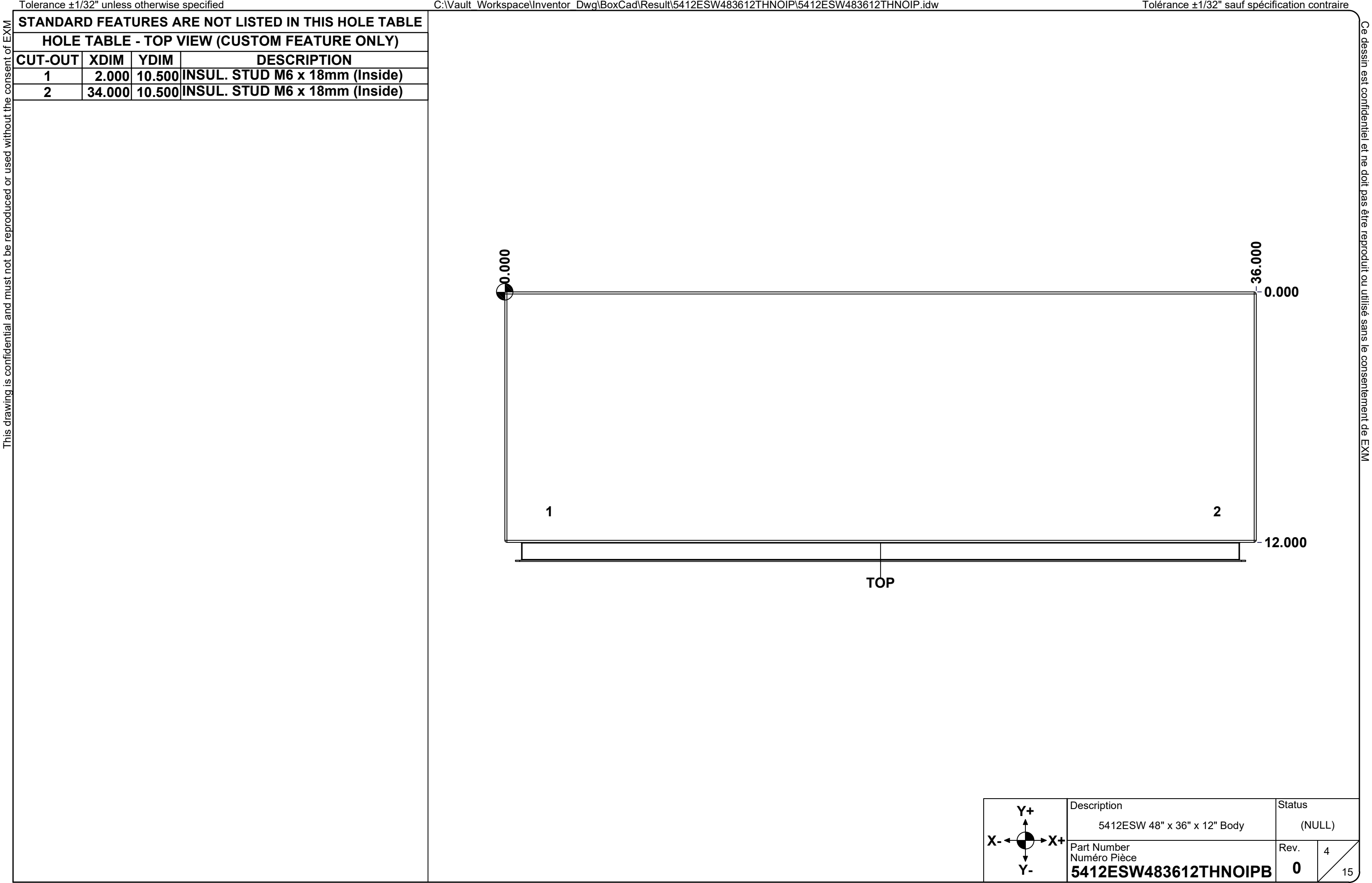
Part Number
Numéro Pièce

5412ESW483612THNOIPB

Rev. 3

0

SEE BILL OF MATERIAL ON LAST PAGE



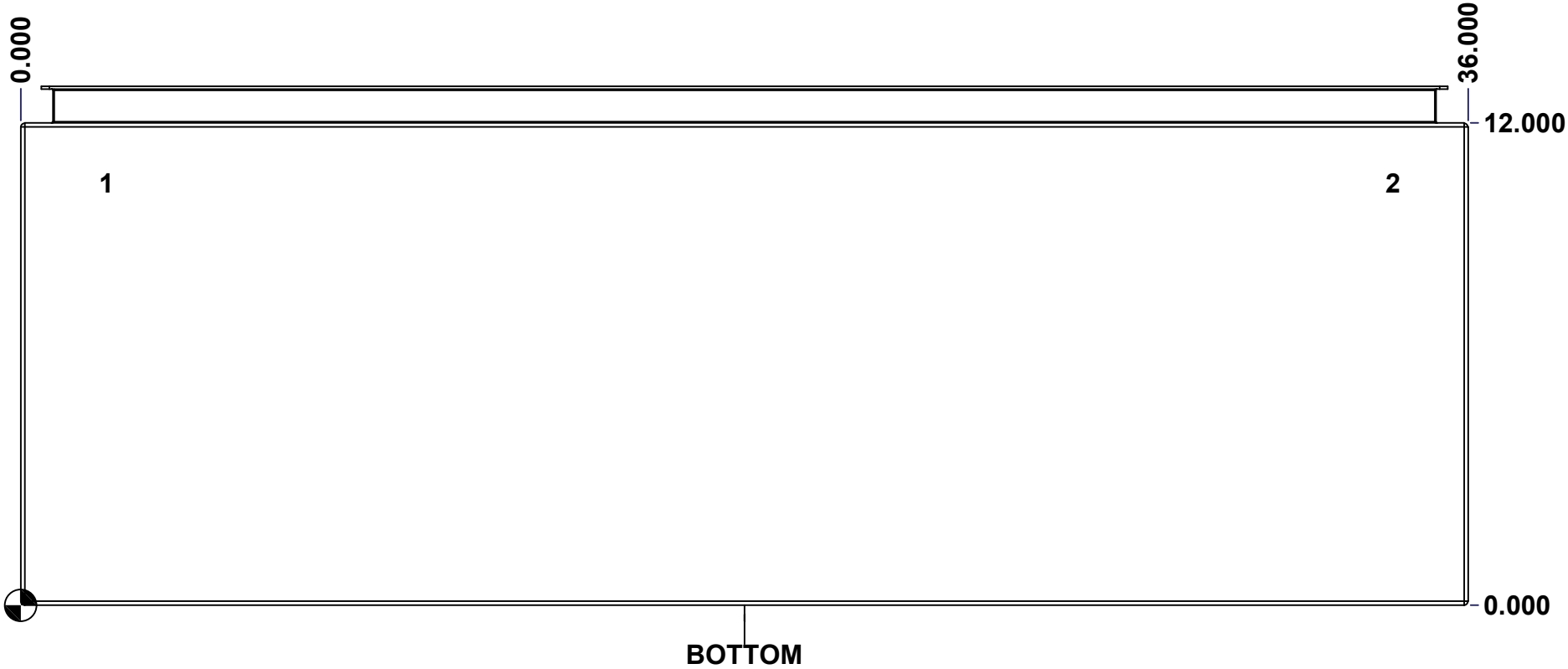
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 48" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW483612THNOIPB	0	15

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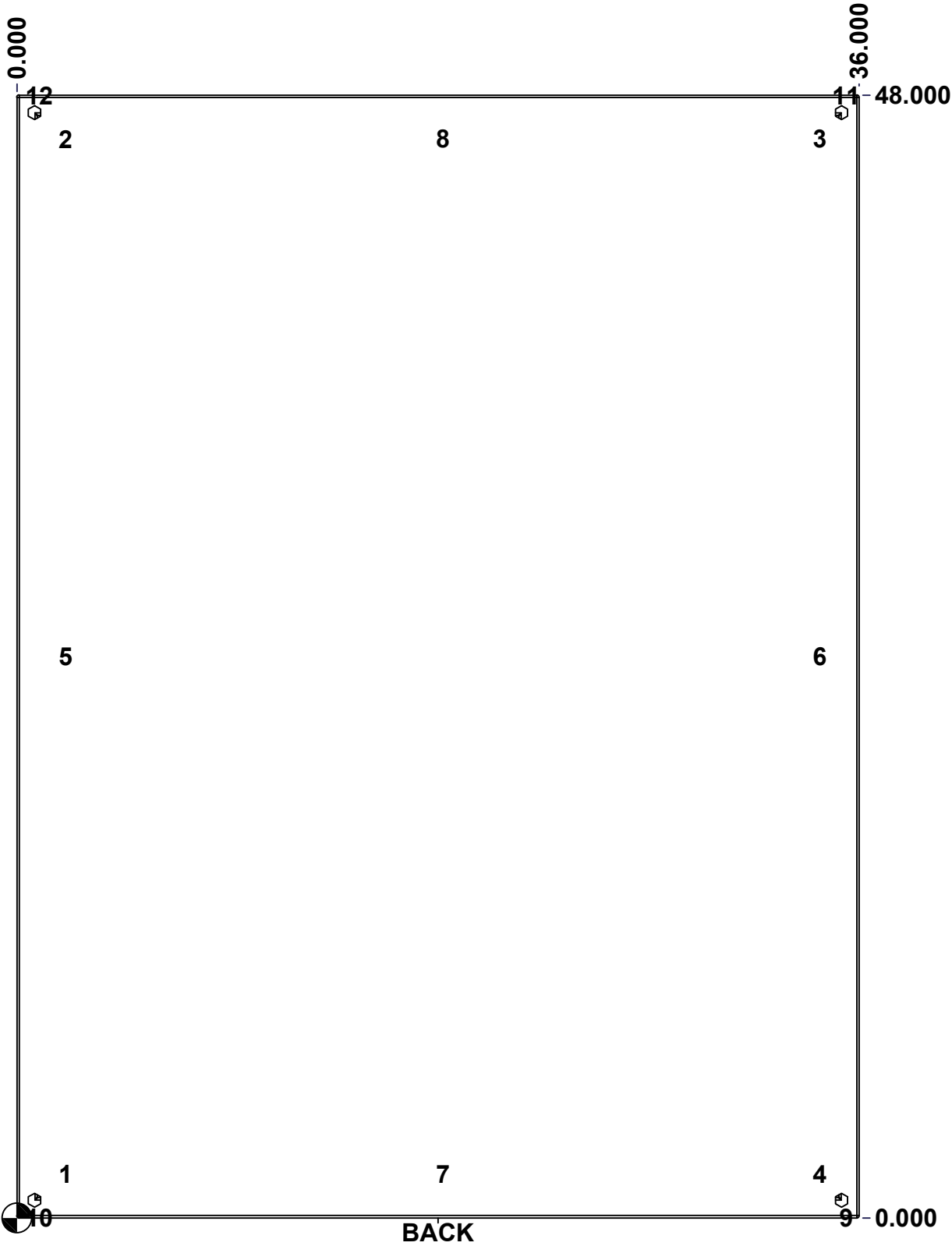
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF3_OPEN
10	0.750	0.000	FOOT 885 ESMF3_OPEN
11	35.250	48.000	FOOT 885 ESMF3_CLOSE
12	0.750	48.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 48" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW483612THNOIPB	0	15

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Tolerance ±1/32" unless otherwise specified

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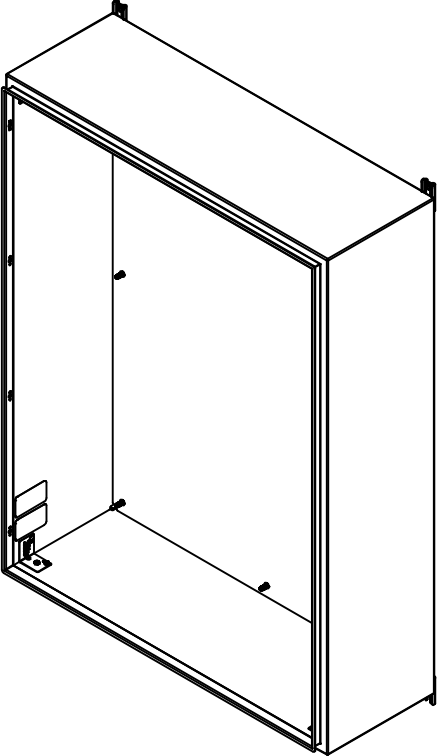
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



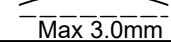
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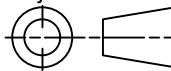
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 48" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

5412ESW483612THNOIPB

0

15

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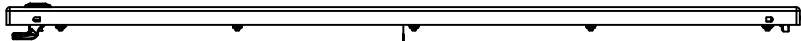
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW483612THNOIPI- -RS	0	5412ESW 48" x 36" Right Insulation
1	5412ESW483612THNOIPI- -LS	0	5412ESW 48" x 36" Left Insulation
1	5412ESW483612THNOIPI- -BT	0	5412ESW 48" x 36" Top and Bottom Insulation
1	5412ESW483612THNOIPI- -TP	0	5412ESW 48" x 36" Top and Bottom Insulation
1	5412ESW483612THNOIPI- -B	0	5412ESW 48" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW483612THNOIP B-P	0	5412ESW 48" x 36" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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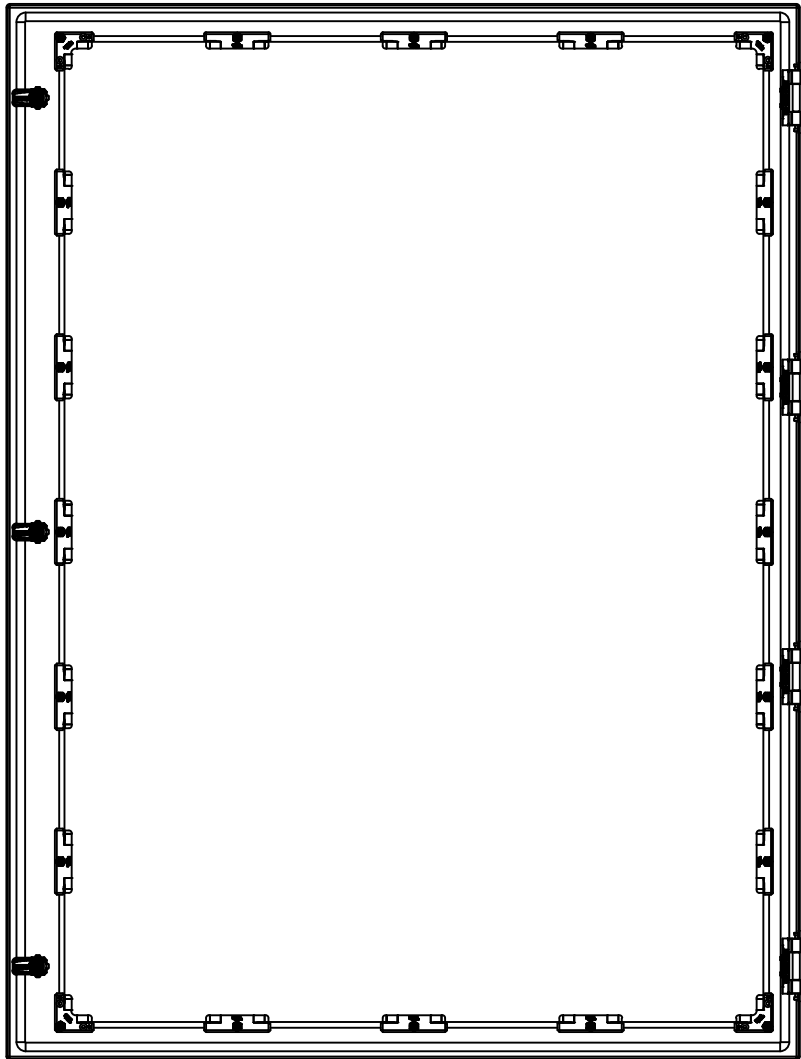
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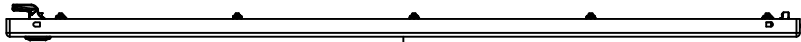
Tolérance ±1/32" sauf spécification contraire



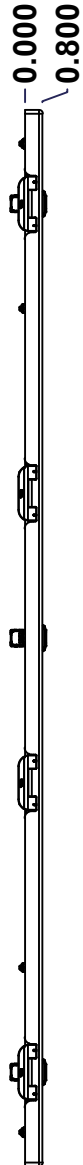
TOP



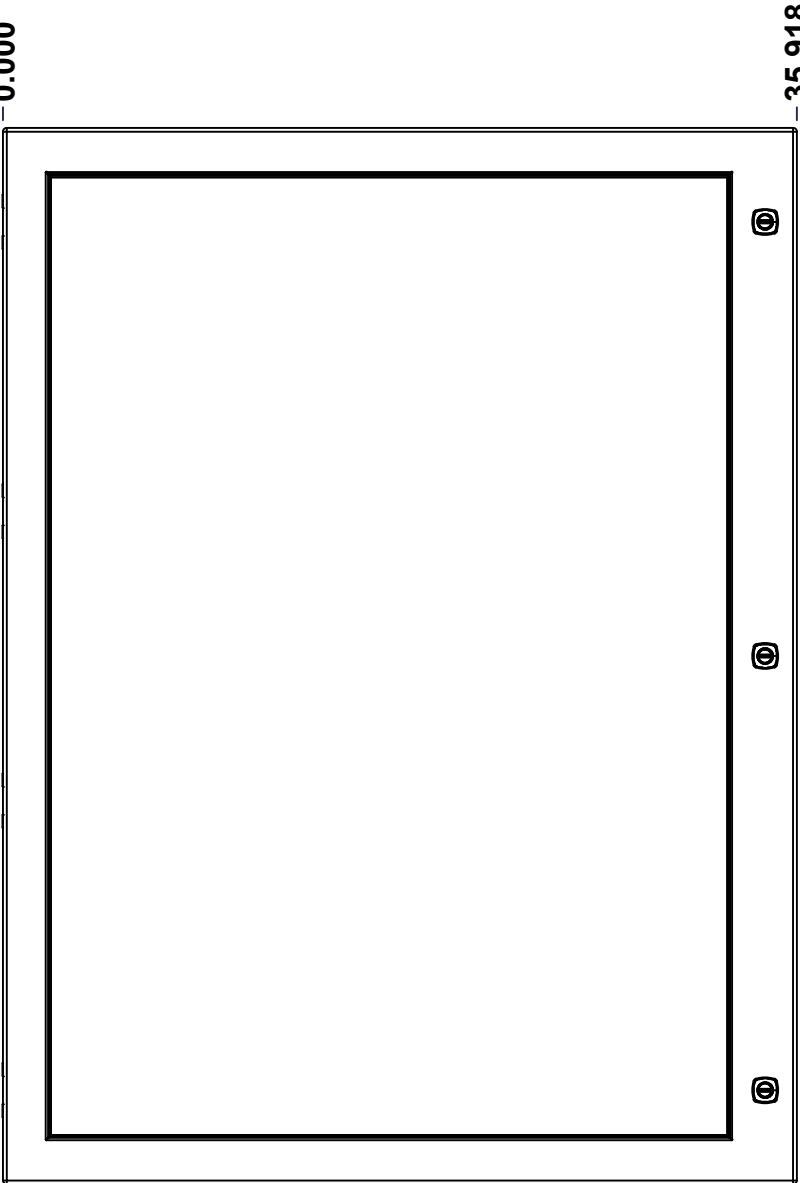
BACK



BOTTOM



LEFT

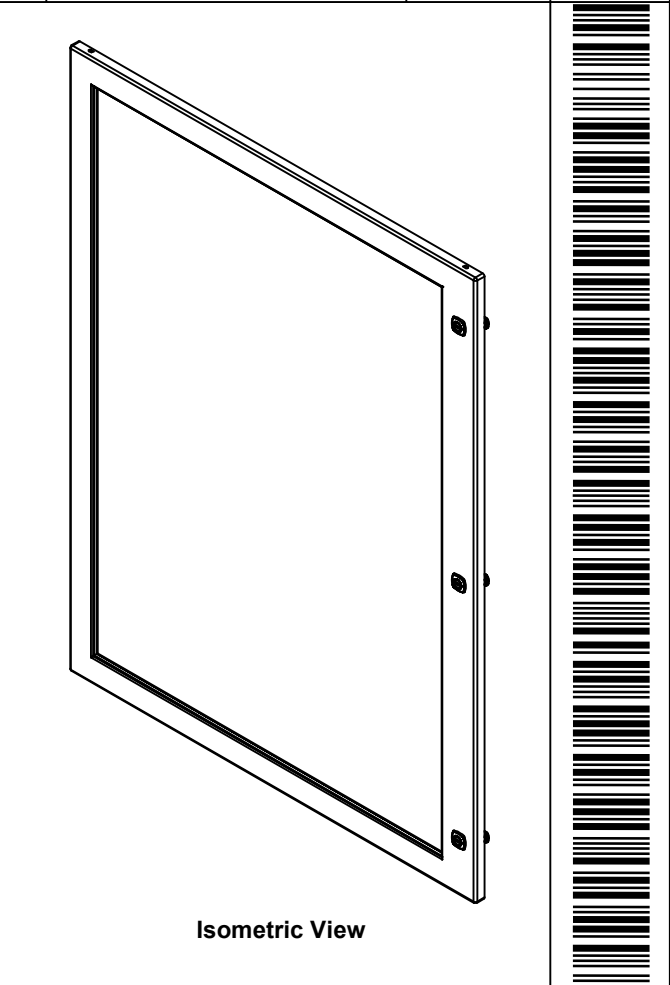


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

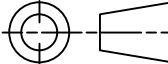


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 21-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 48" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESW483612THNOIPC		0	15

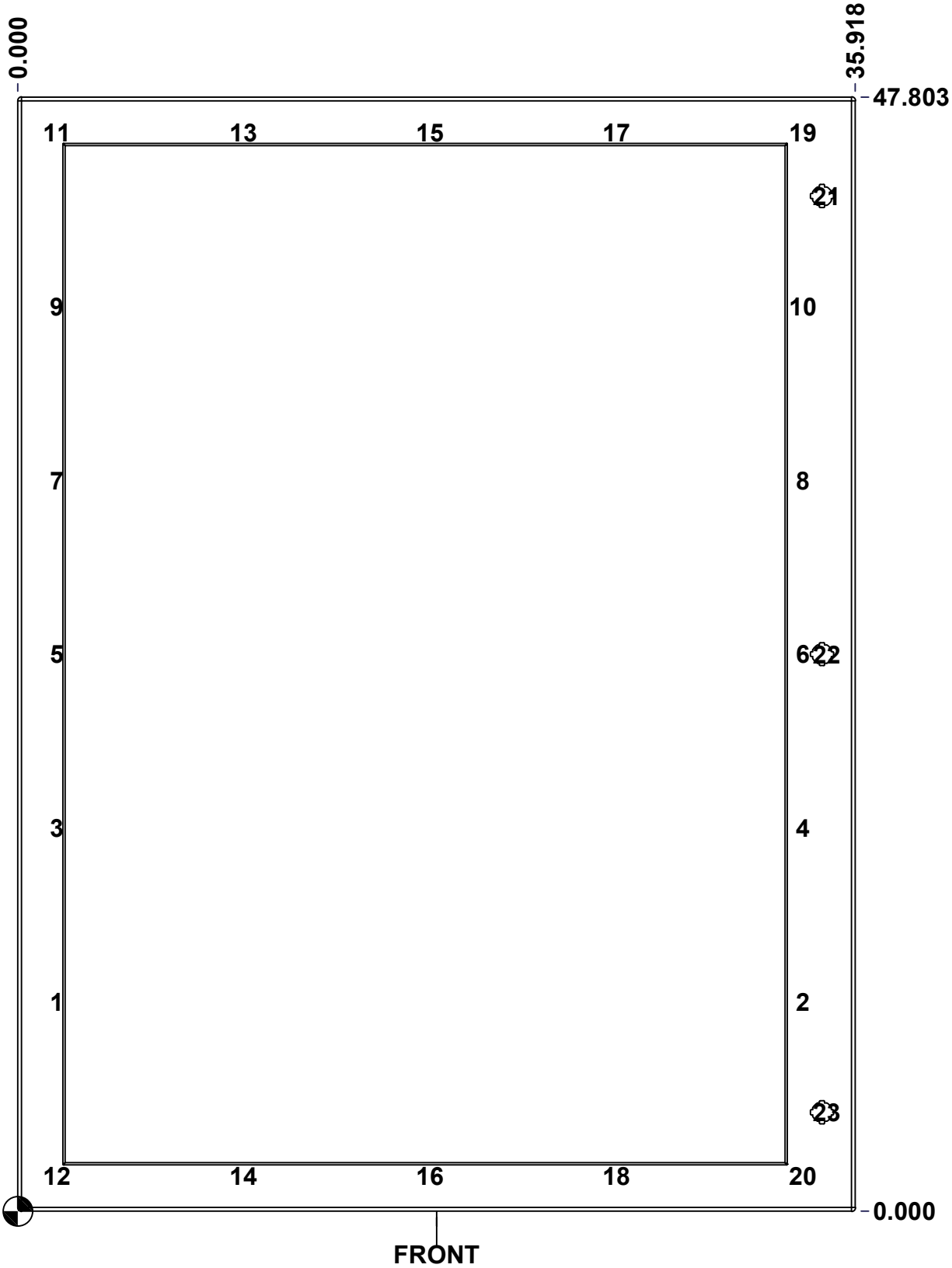
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW483612THNOIP\5412ESW483612THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	33.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	33.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	33.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	33.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	33.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	9.469	46.276	STUD M6 x 18mm (Inside)
14	9.469	1.527	STUD M6 x 18mm (Inside)
15	17.469	46.276	STUD M6 x 18mm (Inside)
16	17.469	1.527	STUD M6 x 18mm (Inside)
17	25.468	46.276	STUD M6 x 18mm (Inside)
18	25.468	1.527	STUD M6 x 18mm (Inside)
19	33.468	46.276	STUD M6 x 18mm (Inside)
20	33.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
21	34.494	43.553	880 SCQ4-SL
22	34.494	23.902	880 SCQ4-SL
23	34.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESW 48" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESW483612THNOIPC	0	15

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Tolerance ±1/32" unless otherwise specified

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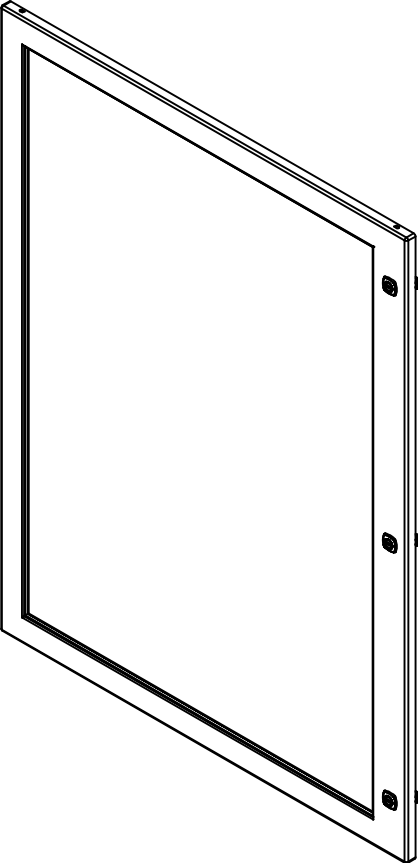
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





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Fax: (450) 979-4626

www.exmweb.com

Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

Date

Date 21-Mar-23

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Asa-61 Grey

5412ESW 48" x 36" Cover

5412ESW483612THNOIPC

Flatness
Aplatissement

Max 3.0mm

Projection

Detail Rev.

Rev. 10

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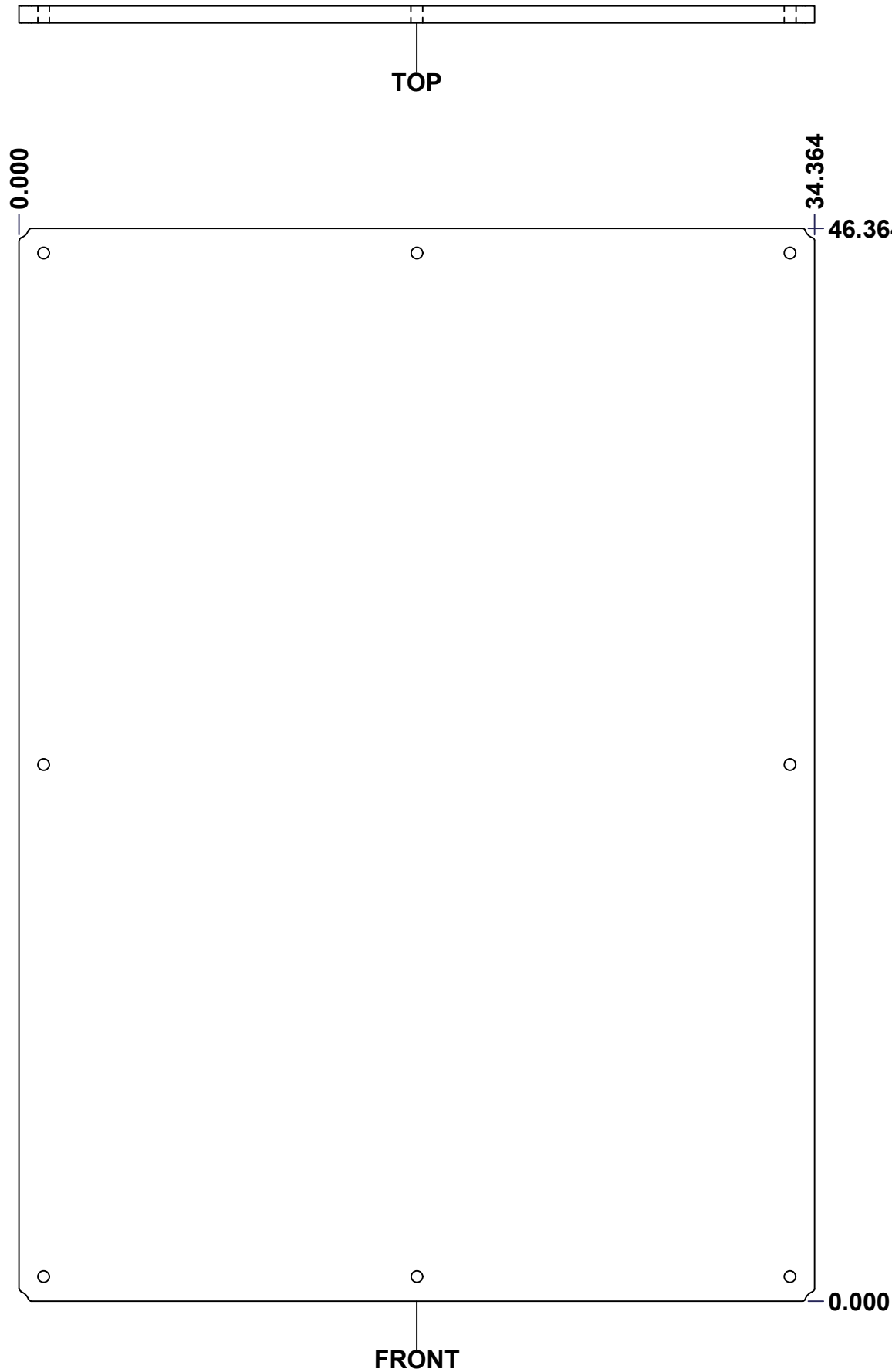
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW483612THNOIP LXG	0	5412ESW 48" x 36" Lexan Gasket Part
1	5412ESW483612THNOIP LX	0	5412ESW 44.375" x 32.125" Lexan Part
1	5412ESW483612THNOIP G	0	5412ESW 48" x 36" Cover Gasket Part
1	5412ESW483612THNOIP C-P	0	5412ESW 48" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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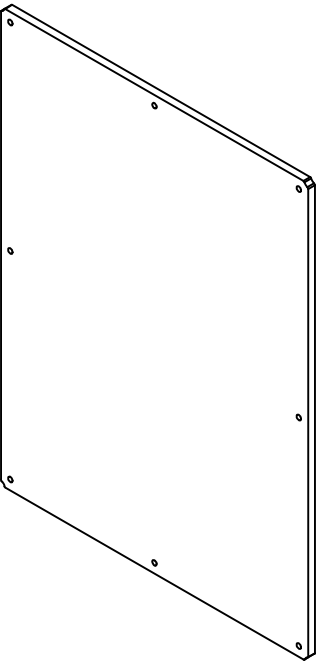
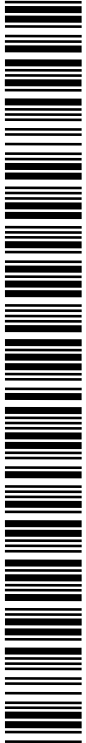
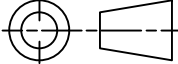
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

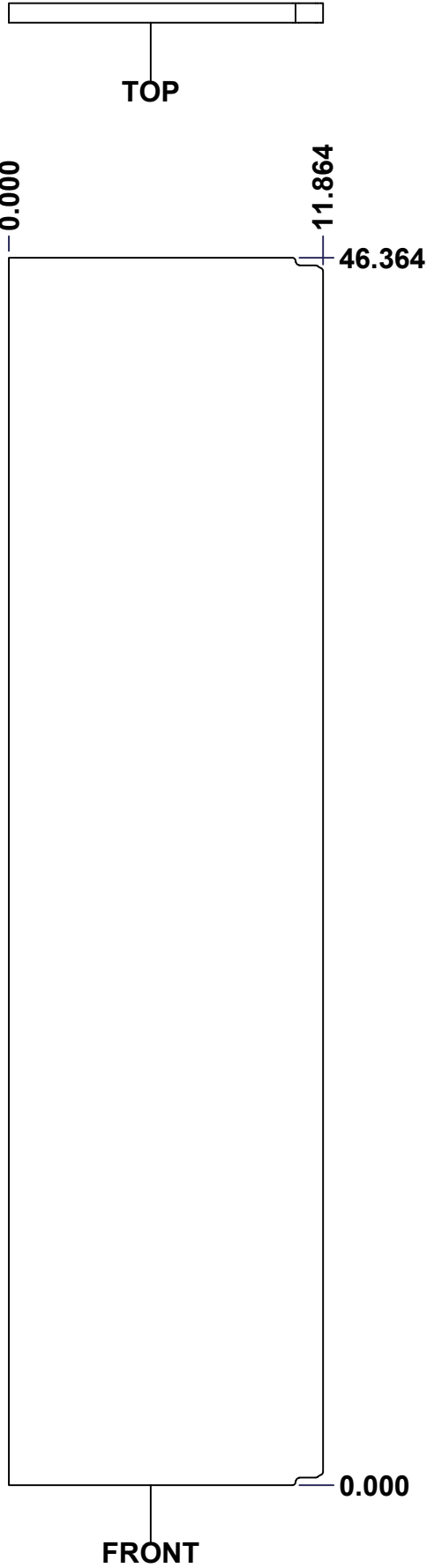


SEE BILL OF MATERIAL ON LAST PAGE 5412ESW483612THNOIPI-B

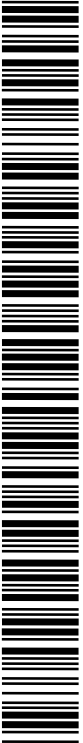
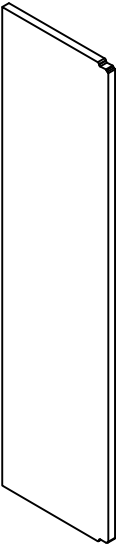
No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESW 48" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
		0	15

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0.000
0.750



Isometric View

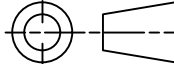


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 48" x 36" Left Insulation

Detail Rev.

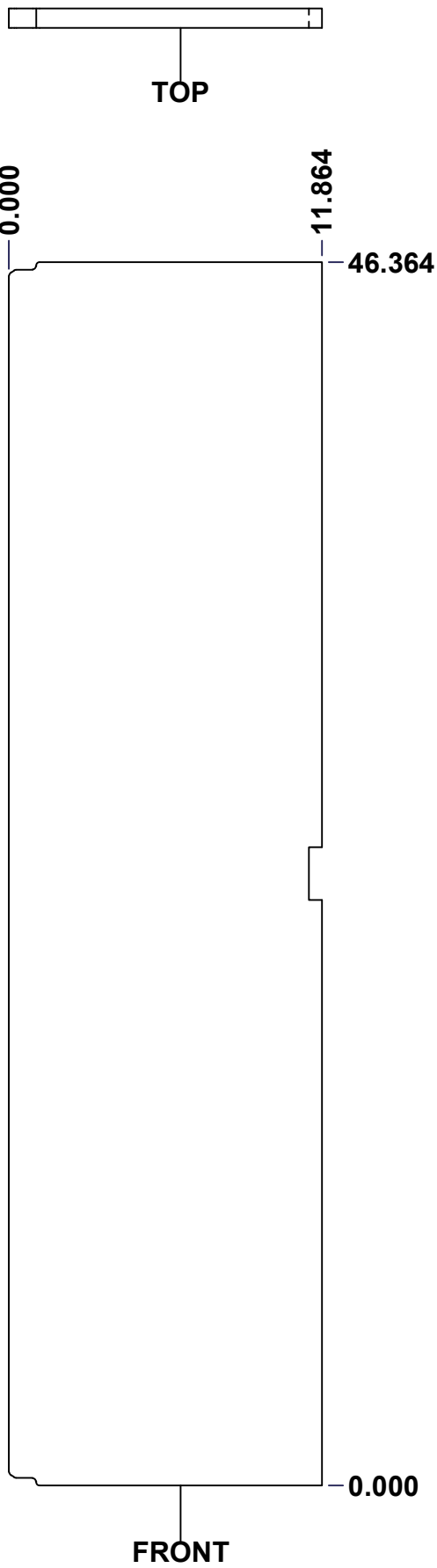
Part Number
Numéro Pièce

Rev. 12

SEE BILL OF MATERIAL ON LAST PAGE 5412ESW483612THNOIP-LS 0

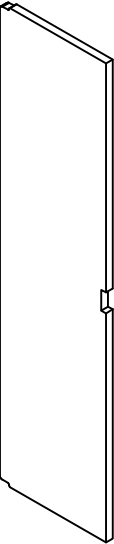
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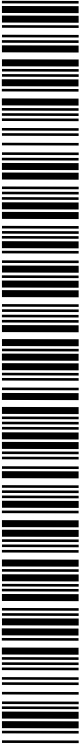


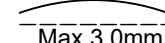
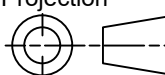
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No.	Revisions	Date	By/Par



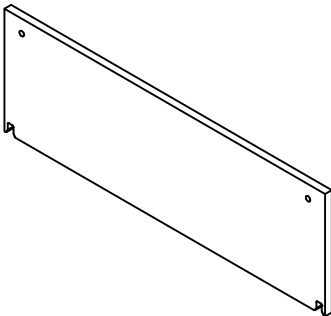
Isometric View



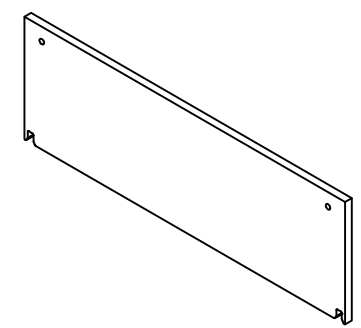
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESW 48" x 36" Right Insulation			
Part Number Numéro Pièce		Rev.	13
412ESW483612THNOIPI-RS		0	15

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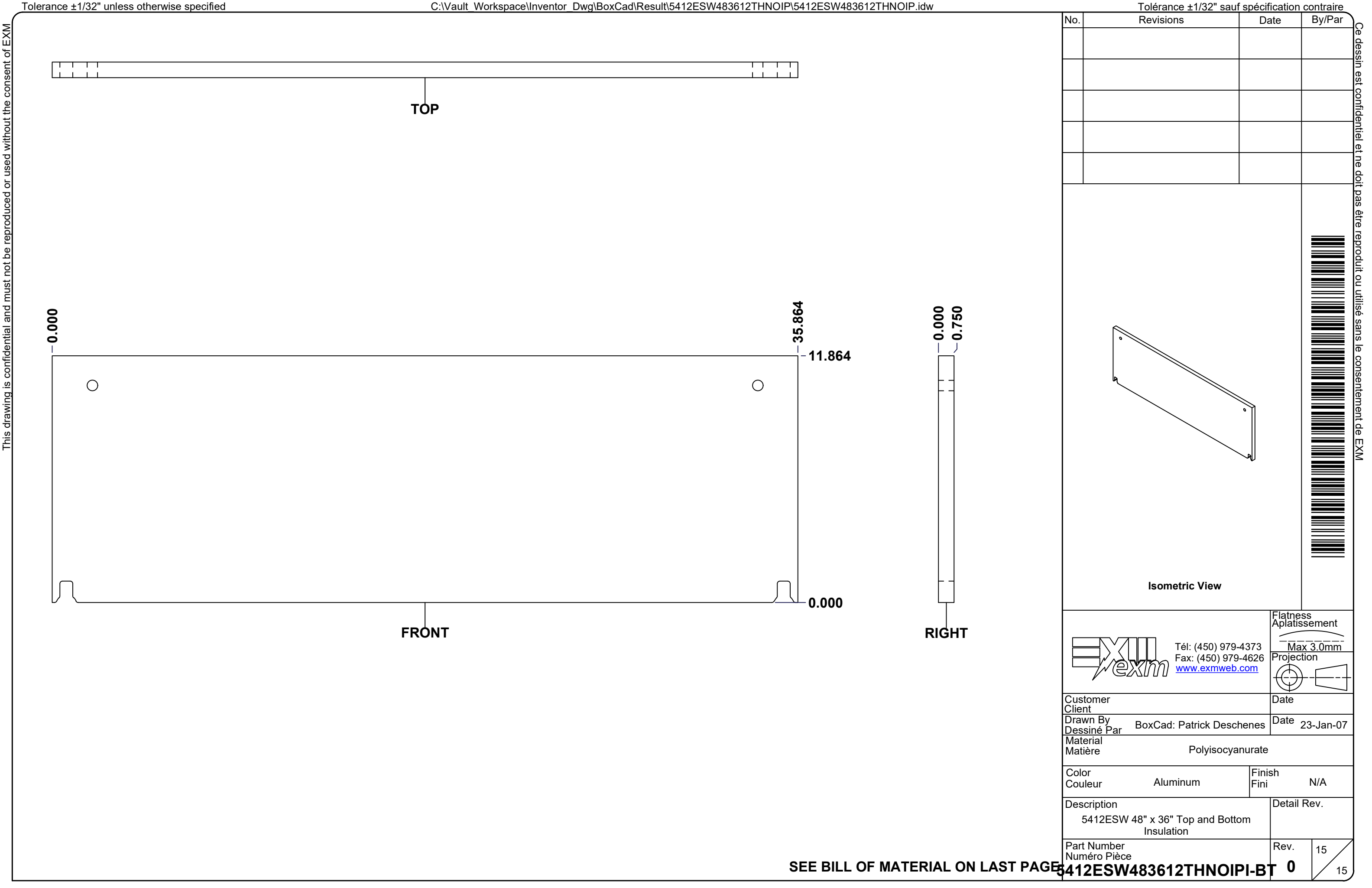


Isometric View



Isometric View

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