

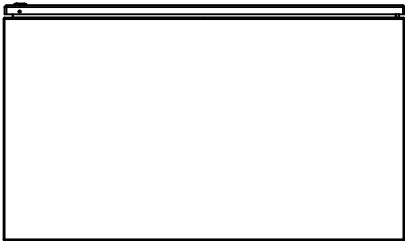
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Tolerance ±1/32" unless otherwise specified

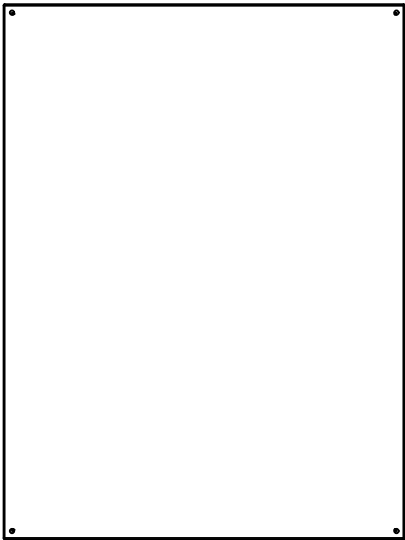
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Tolérance ±1/32" sauf spécification contraire

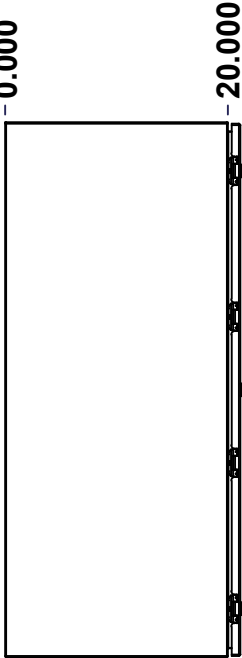
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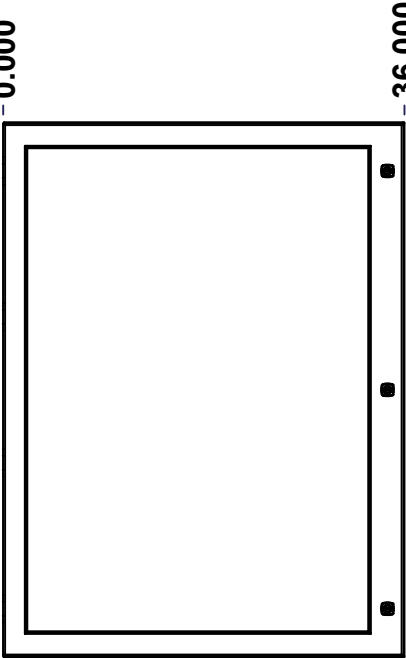
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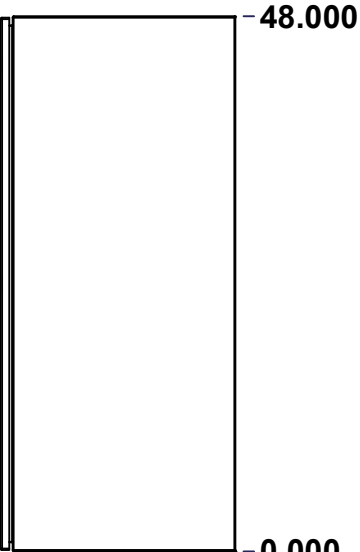
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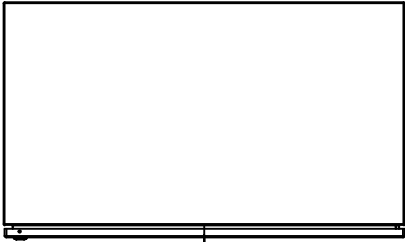
LEFT



FRONT

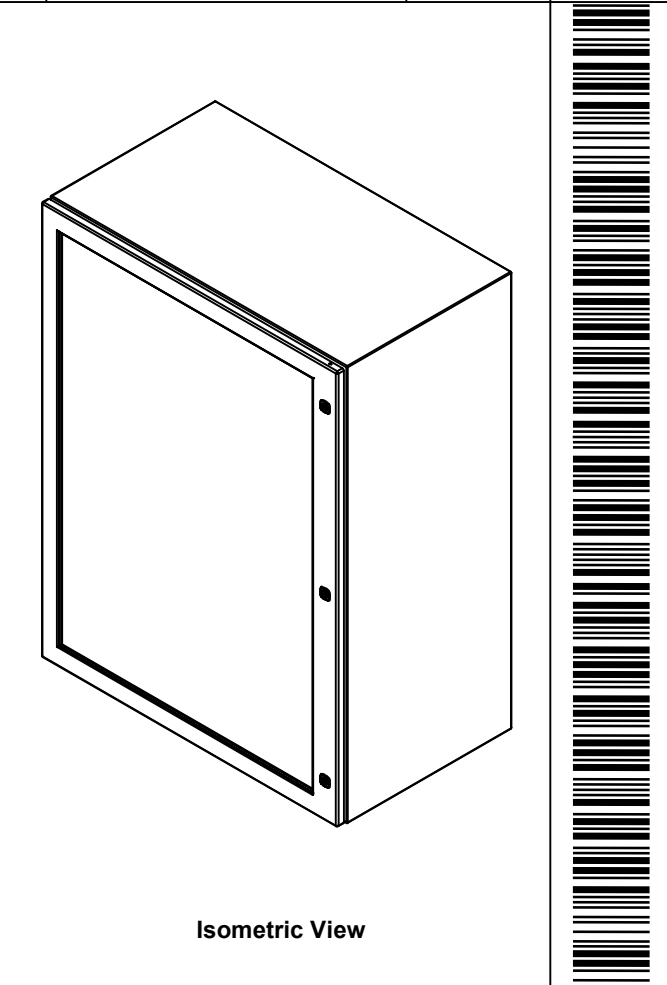


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

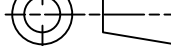


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Flatness
Aplatissement

Max 3.0mm

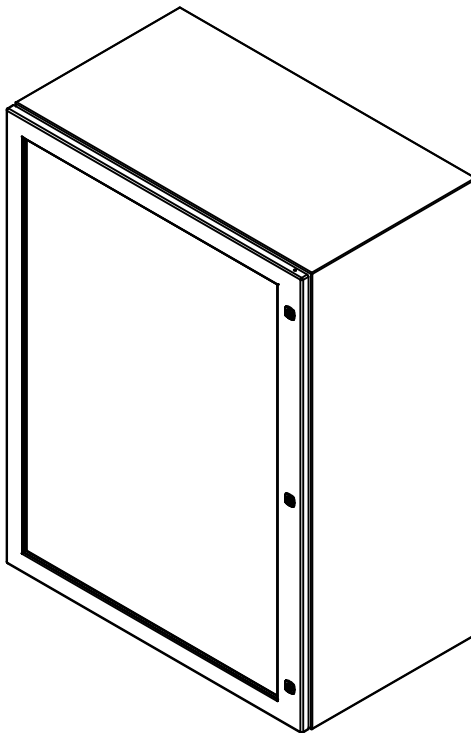
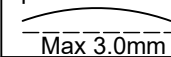
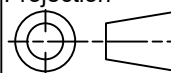
Projection



Customer Client	Date
Drawn By Dessiné Par	Date 14-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESW 48" x 36" x 20" Assembly	
Part Number Numéro Pièce	Rev.
5412ESW483620NOIP	0
	1
	9

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESW483620NOIP\5412ESW483620NOIP.idw		Tolérance ±1/32" sauf spécification contraire																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>W/O Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	W/O Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
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PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW483620NOIPC	0	5412ESW 48" x 36" Cover
1	5412ESW483620NOIPB	0	5412ESW 48" x 36" x 20" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

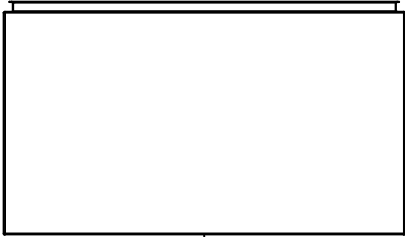
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Tolerance ±1/32" unless otherwise specified

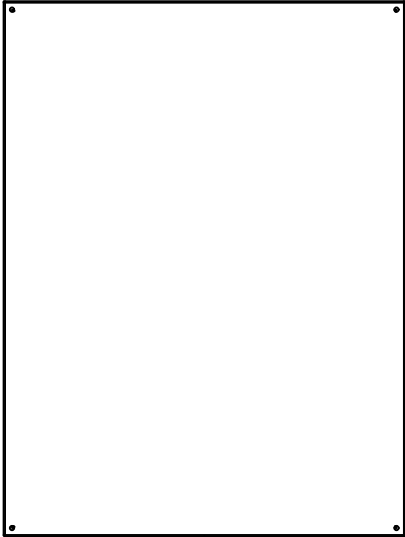
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Tolérance ±1/32" sauf spécification contraire

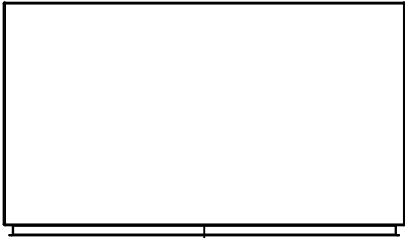
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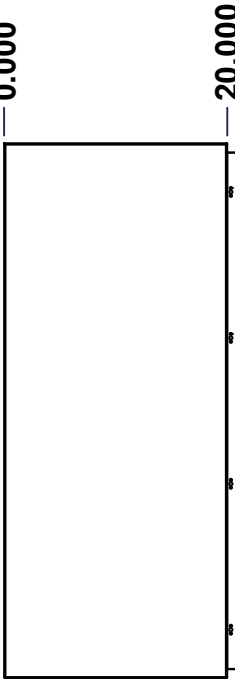
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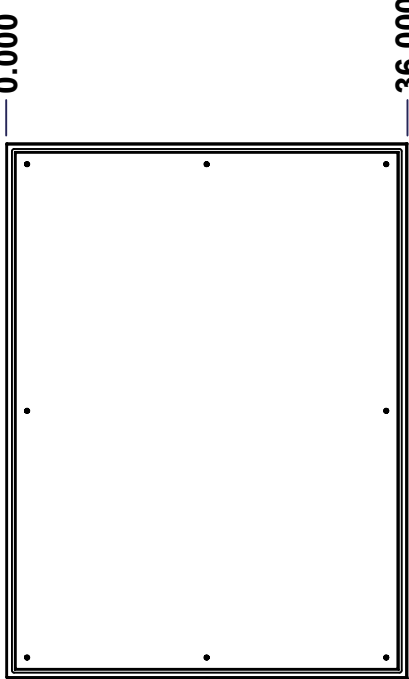
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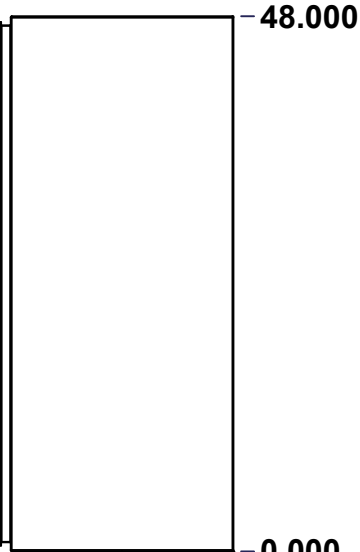
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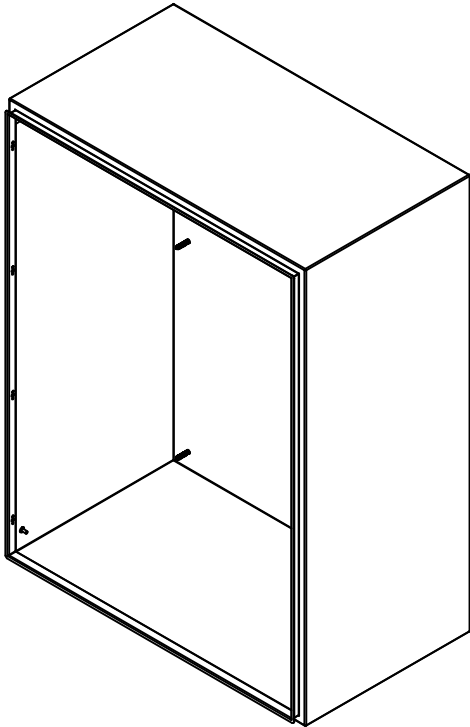
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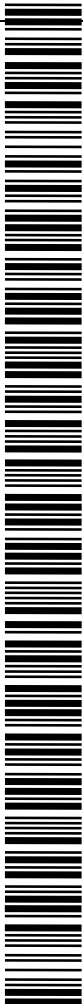
FRONT



RIGHT



Isometric View

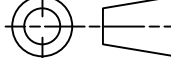


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESW 48" x 36" x 20" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW483620NOIPB

Rev.

3

0

9

SEE BILL OF MATERIAL ON LAST PAGE

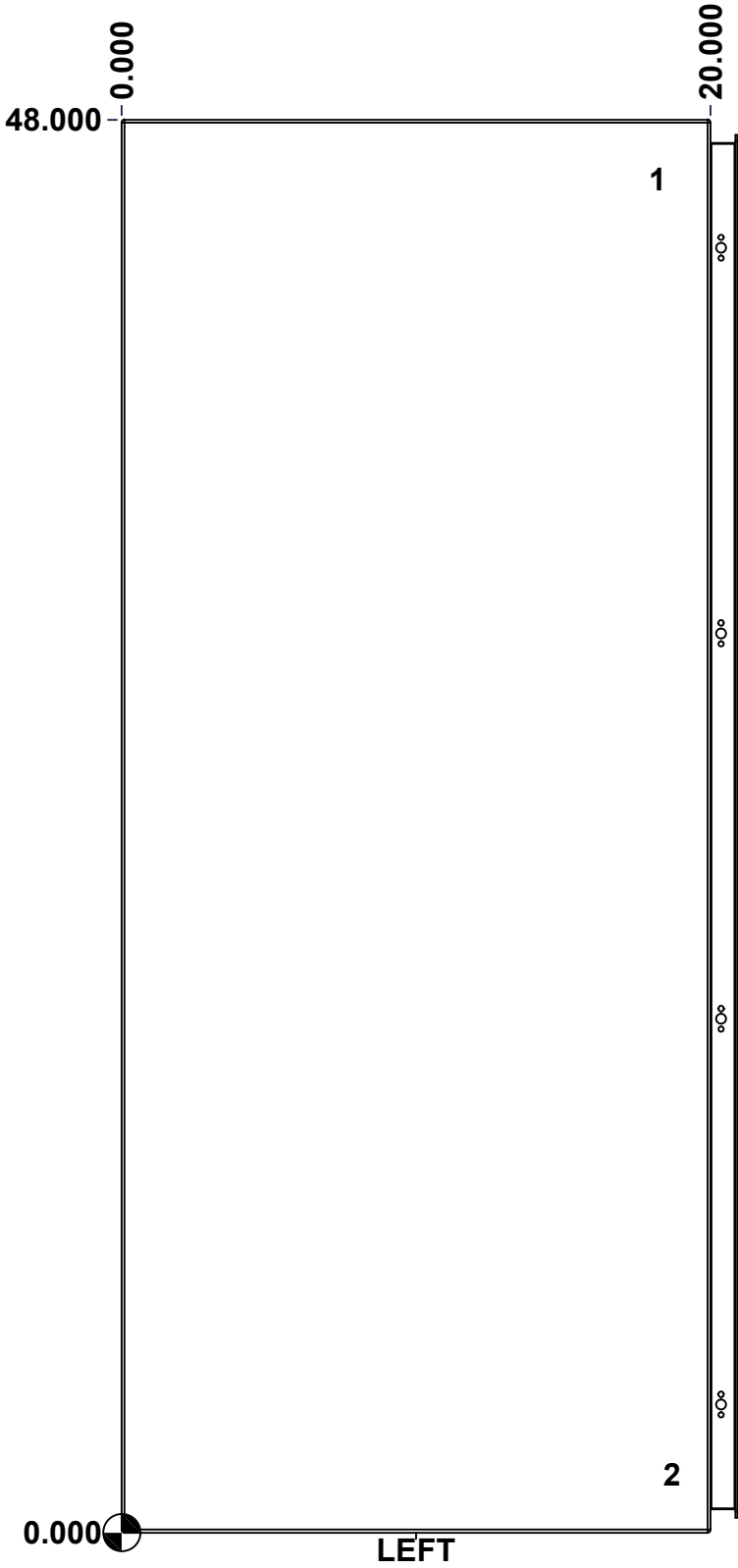
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	18.000	46.000	LABEL_EXM (Inside)
2	18.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESW 48" x 36" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW483620NOIPB	0	4/9

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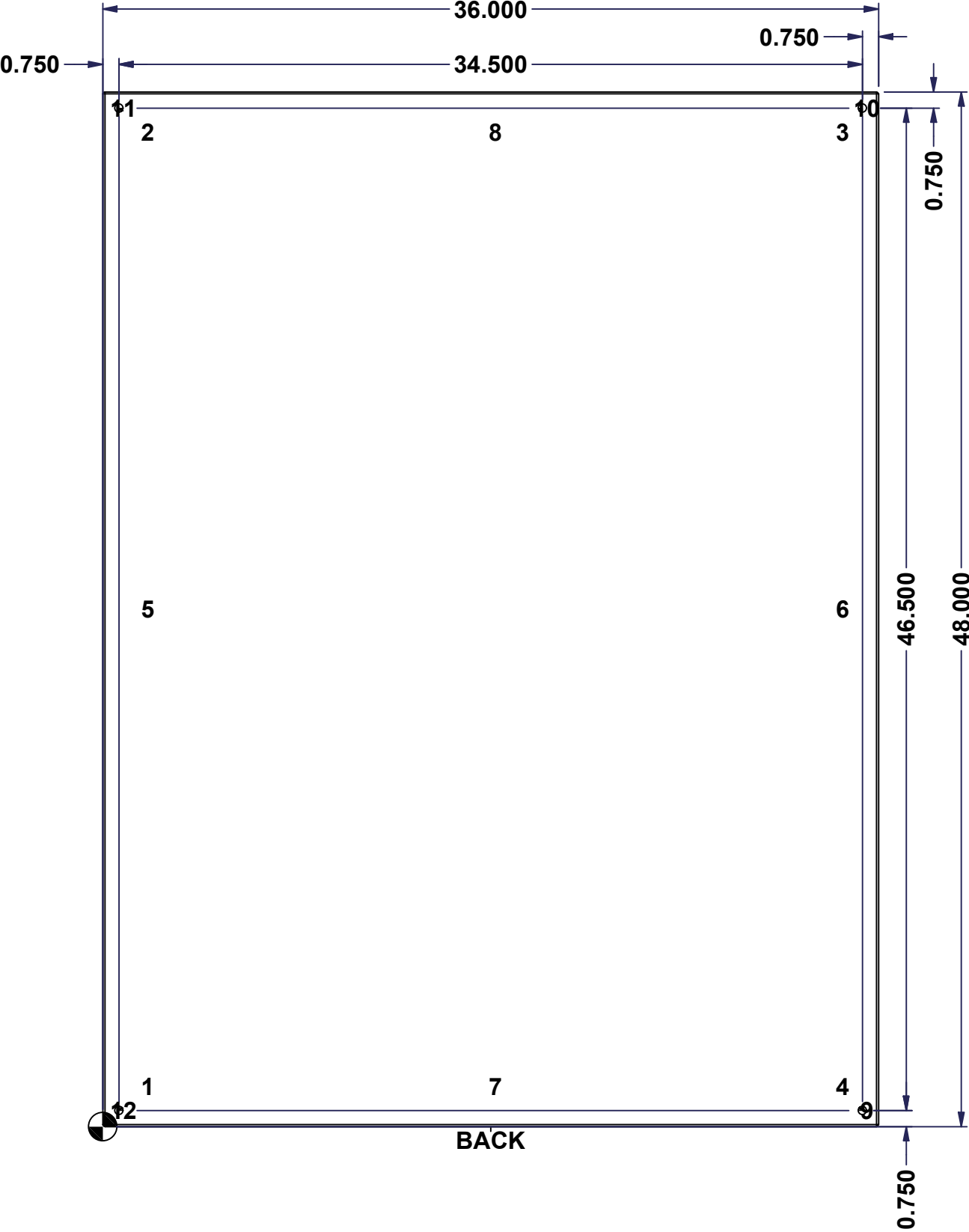
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.750	RND Ø0.390
10	35.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

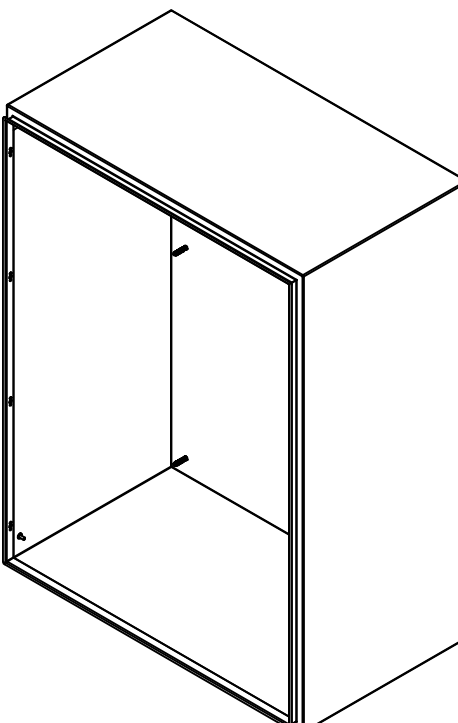


	Description	Status	
	5412ESW 48" x 36" x 20" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	0	9
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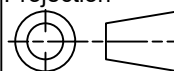
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 48" x 36" x 20" Body	Detail Rev.
Part Number Numéro Pièce 5412ESW483620NOIPB	Rev. 6 0 9

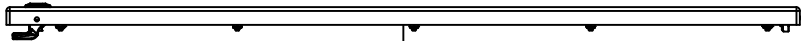
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW483620NOIPB-P	0	5412ESW 48" x 36" x 20" Body Part
Qty	Part Number	Rev	Description
Parts List			

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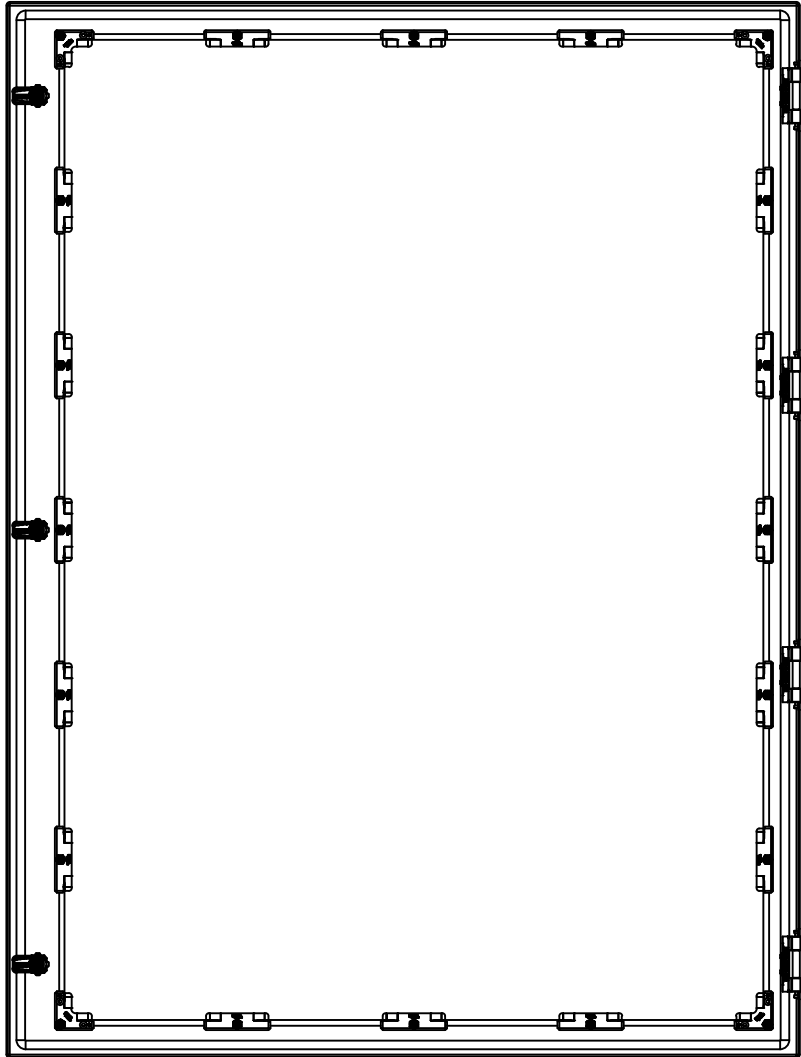
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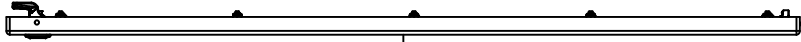
Tolérance ±1/32" sauf spécification contraire



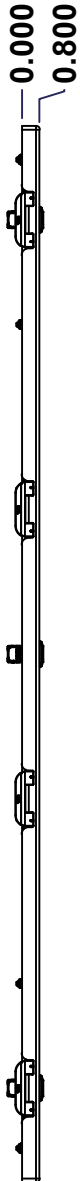
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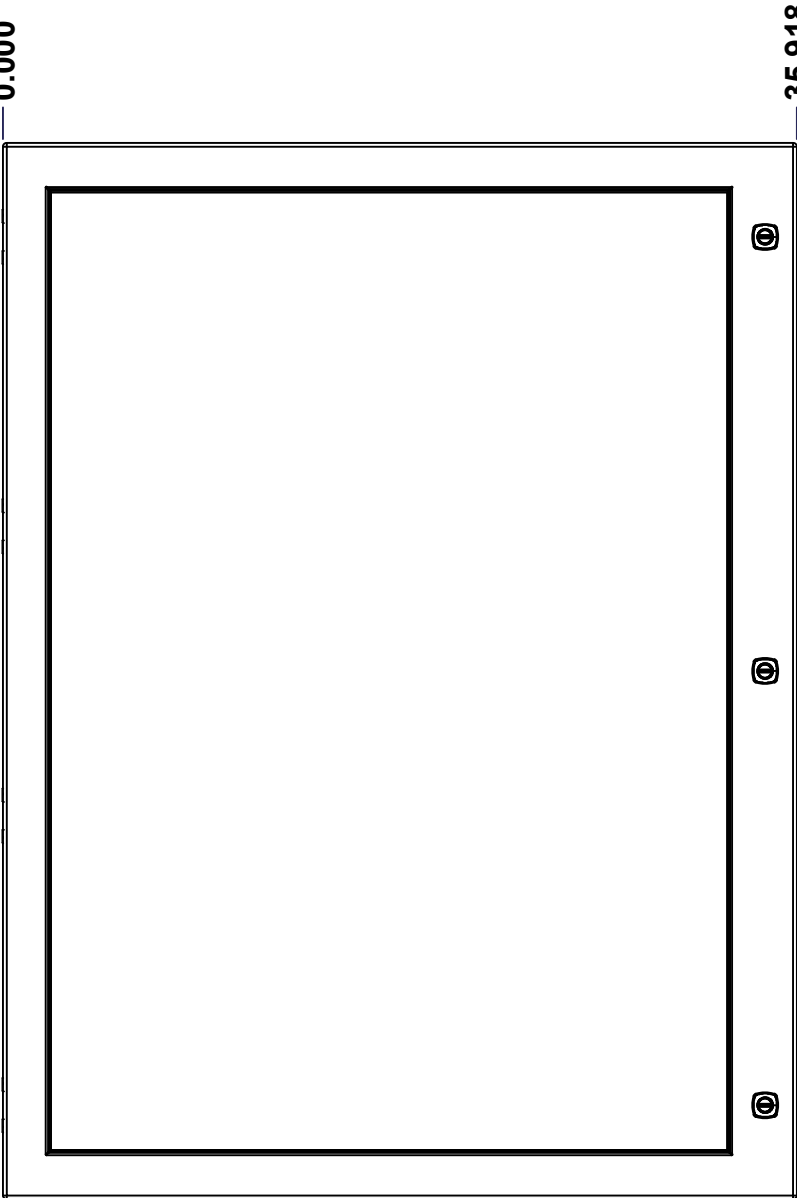
BACK



BOTTOM



LEFT

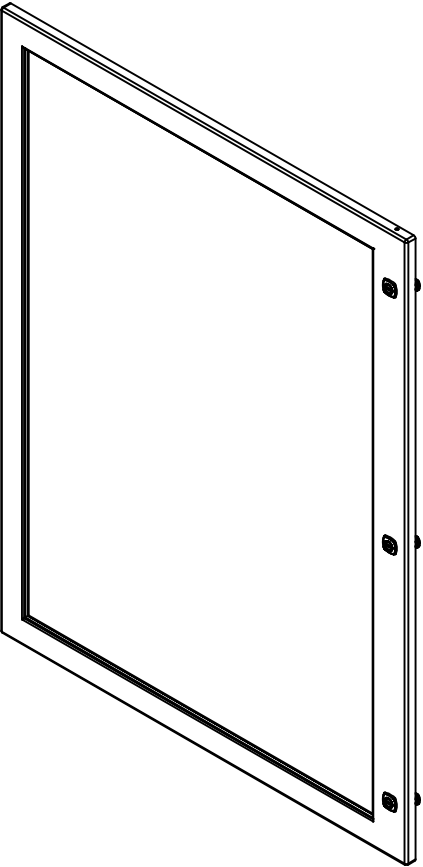


FRONT

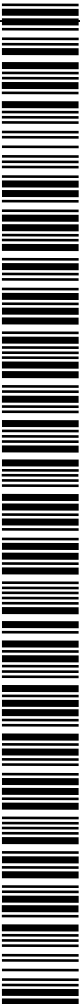


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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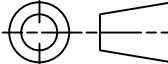


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description			Detail Rev.
5412ESW 48" x 36" Cover			
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESW483620NOIPC			

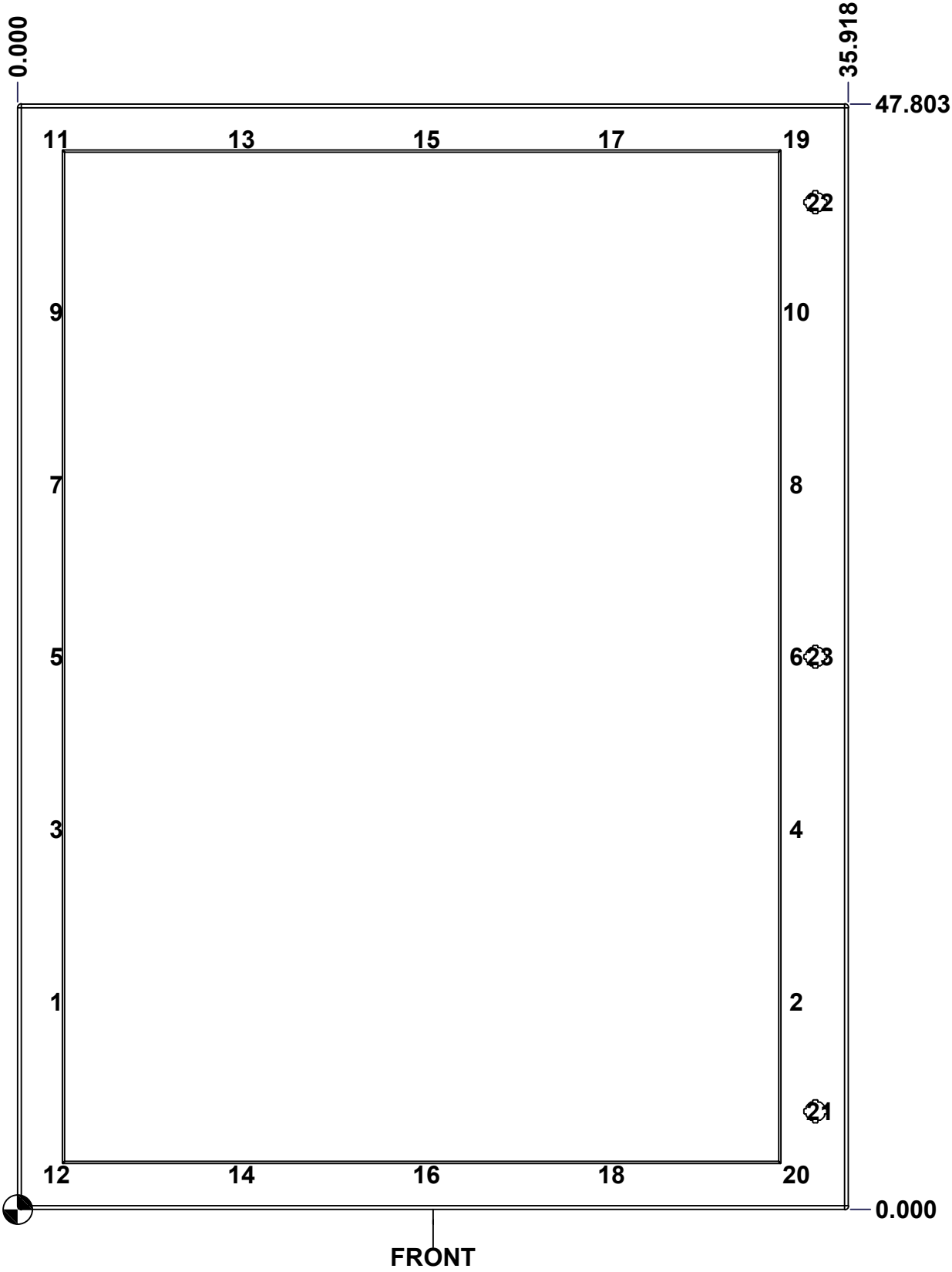
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	33.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	33.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	33.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	33.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	33.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	9.469	46.276	STUD M6 x 18mm (Inside)
14	9.469	1.527	STUD M6 x 18mm (Inside)
15	17.469	46.276	STUD M6 x 18mm (Inside)
16	17.469	1.527	STUD M6 x 18mm (Inside)
17	25.468	46.276	STUD M6 x 18mm (Inside)
18	25.468	1.527	STUD M6 x 18mm (Inside)
19	33.468	46.276	STUD M6 x 18mm (Inside)
20	33.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
21	34.494	4.250	880 SCQ4-SL
22	34.494	43.553	880 SCQ4-SL
23	34.494	23.902	880 SCQ4-SL



	Description		Status	
	5412ESW 48" x 36" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESW483620NOIPC		Rev. 0	8 9

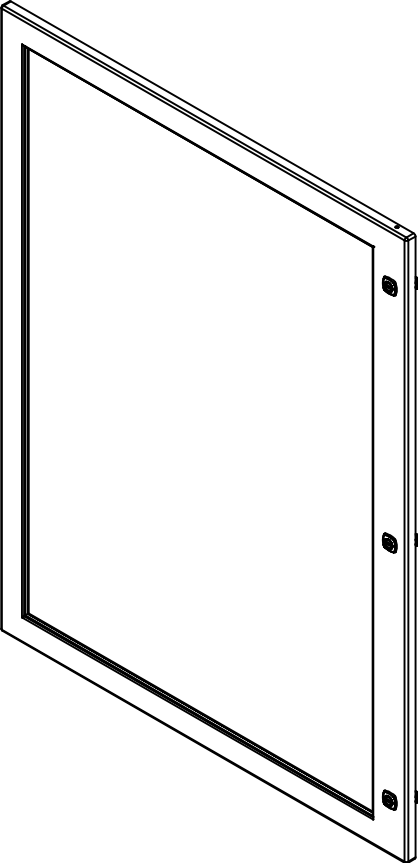
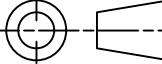
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 14-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412ESW 48" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESW483620NOIPC			Rev. 9 0 9

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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW483620NOIPLX G	0	5412ESW 48" x 36" Lexan Gasket Part
1	5412ESW483620NOIPLX	0	5412ESW 44.375" x 32.125" Lexan Part
1	5412ESW483620NOIPG	0	5412ESW 48" x 36" Cover Gasket Part
1	5412ESW483620NOIPC-P	0	5412ESW 48" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			