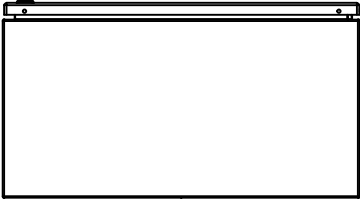


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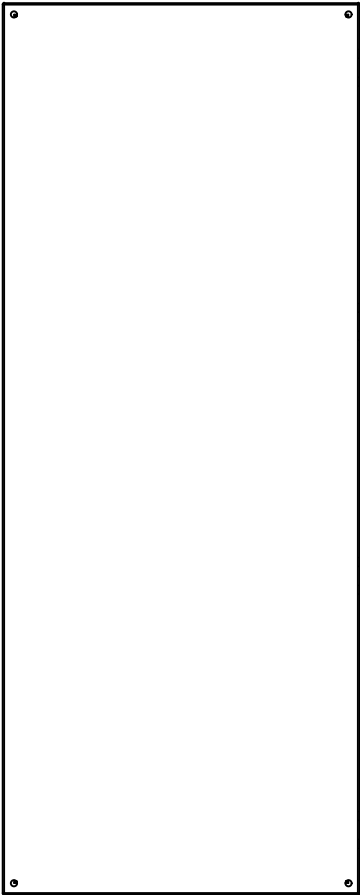
Tolerance ±1/32" unless otherwise specified

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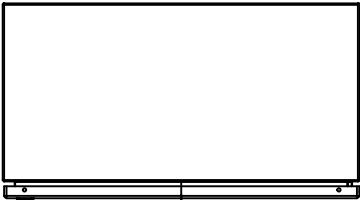
Tolérance ±1/32" sauf spécification contraire



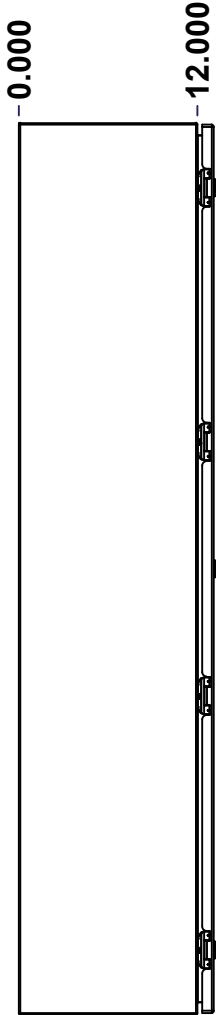
TOP



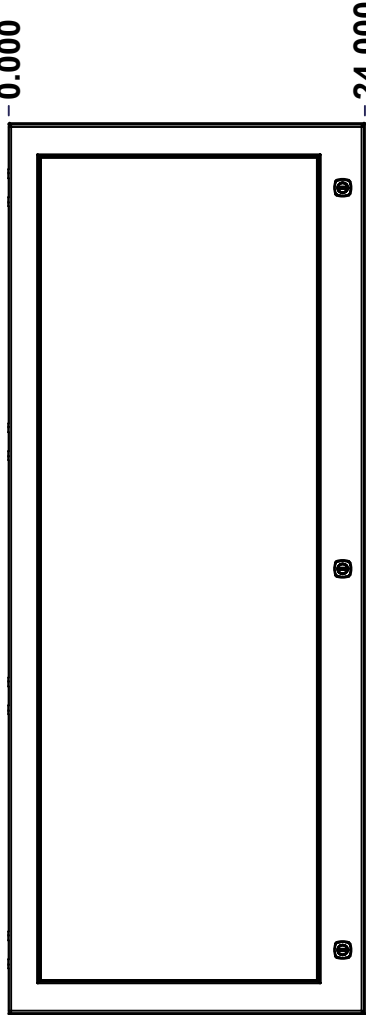
BACK



BOTTOM



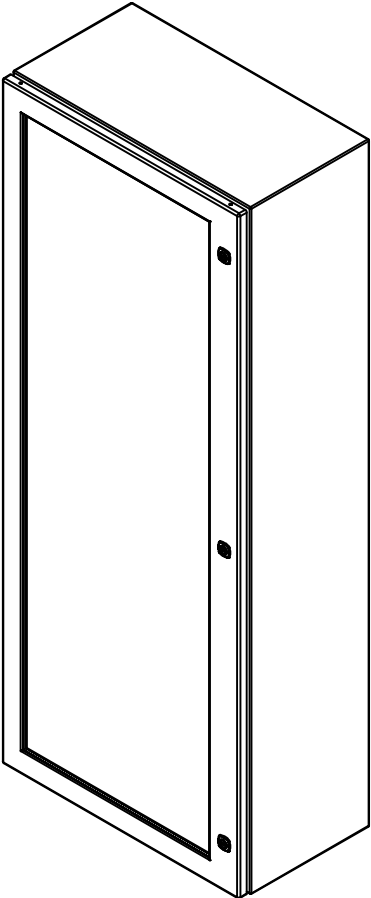
LEFT



FRONT



RIGHT

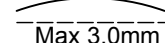


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 60" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESW602412NOIP			9

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

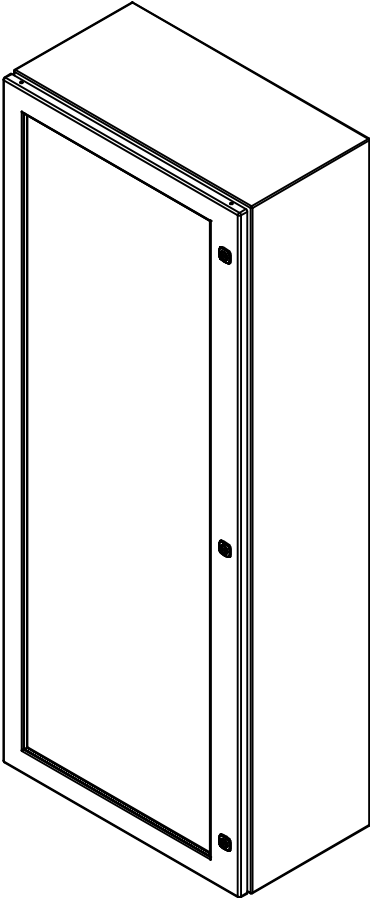
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.

Revisions

Date

By/Par



Isometric View





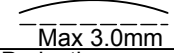
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

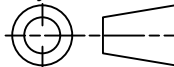
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 14-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESW 60" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESW602412NOIP

Rev.

2

9

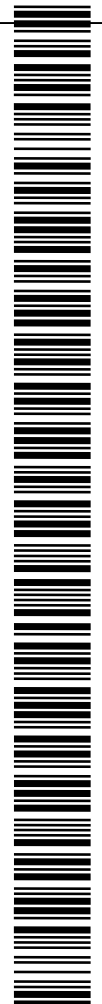
PACKING

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW602412NOIPC	0	5412ESW 60" x 24" Cover
1	5412ESW602412NOIPB	0	5412ESW 60" x 24" x 12" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

Tolérance $\pm 1/32"$ sauf spécification contraire

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5412ESW602412NOIPB

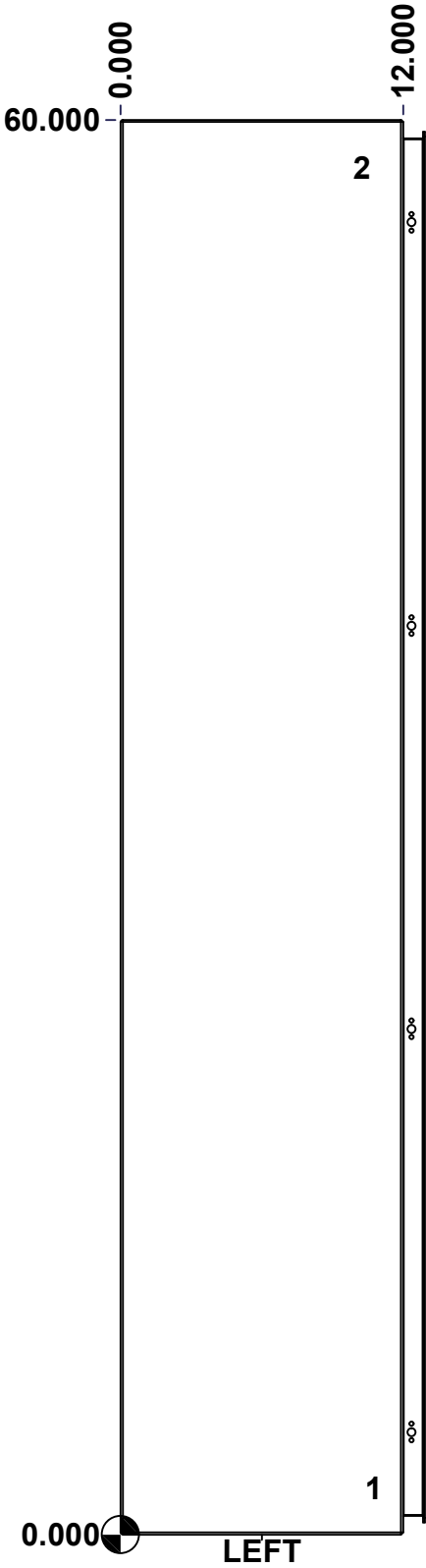
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)
2	10.000	58.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESW 60" x 24" x 12" Body	(NULL)	
	Part Number	Rev.	4/9
	Numéro Pièce 5412ESW602412NOIPB	0	

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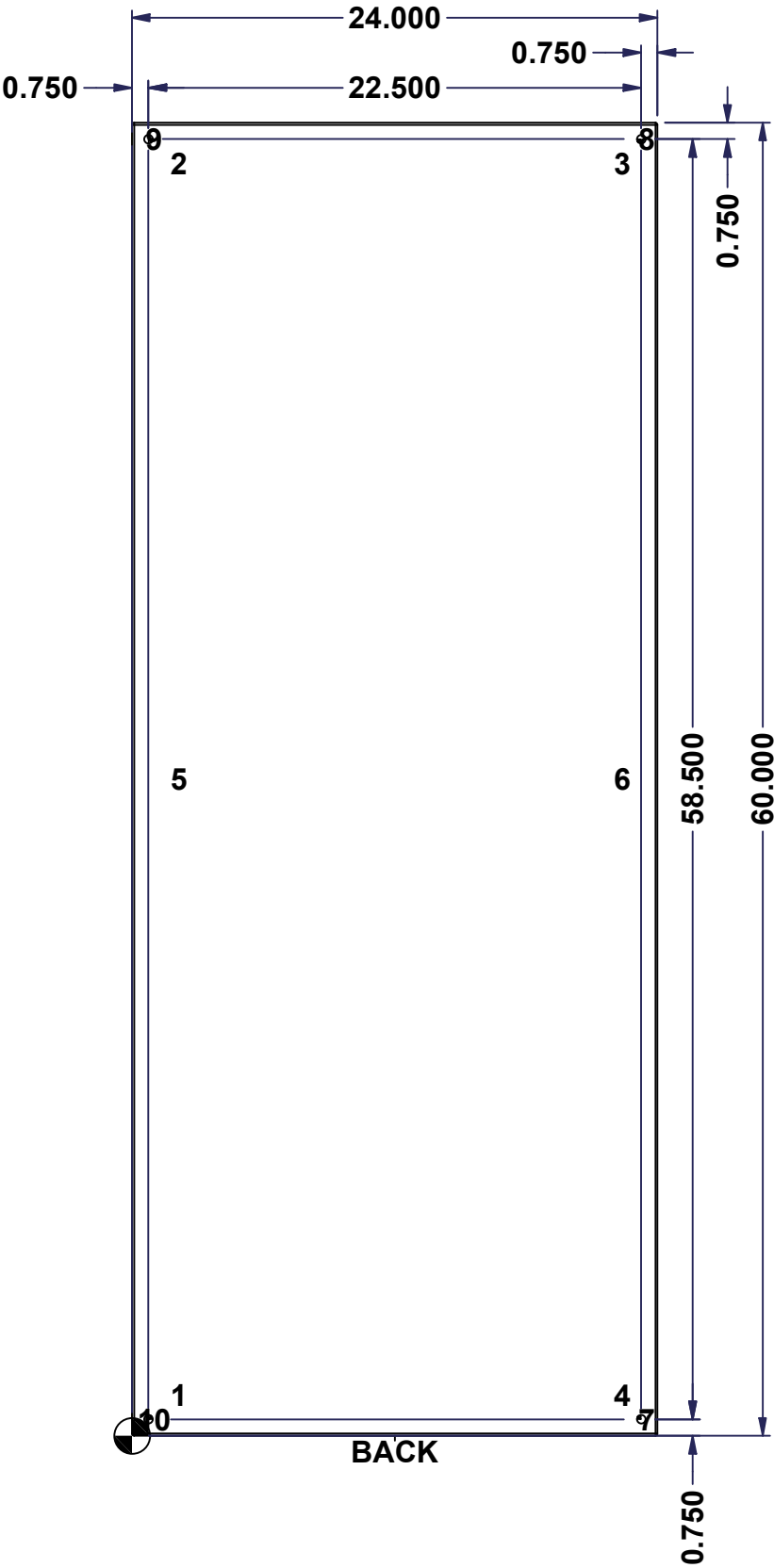
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	59.250	RND Ø0.390
9	0.750	59.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESW 60" x 24" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW602412NOIPB	0	9

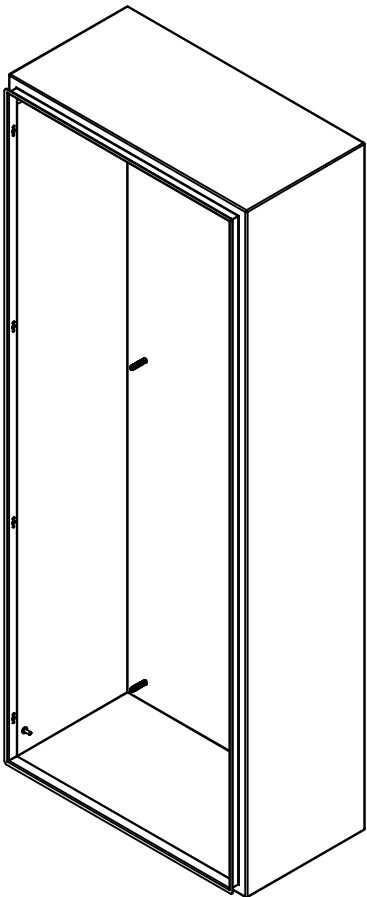
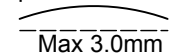
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Mar-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESW 60" x 24" x 12" Body			Detail Rev.
Part Number Numéro Pièce 5412ESW602412NOIPB			
Rev.	6		
0	9		

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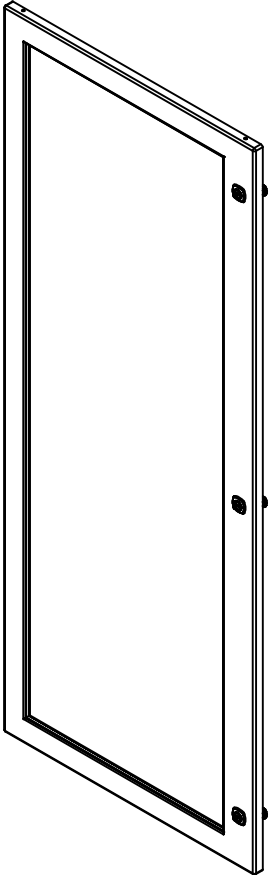
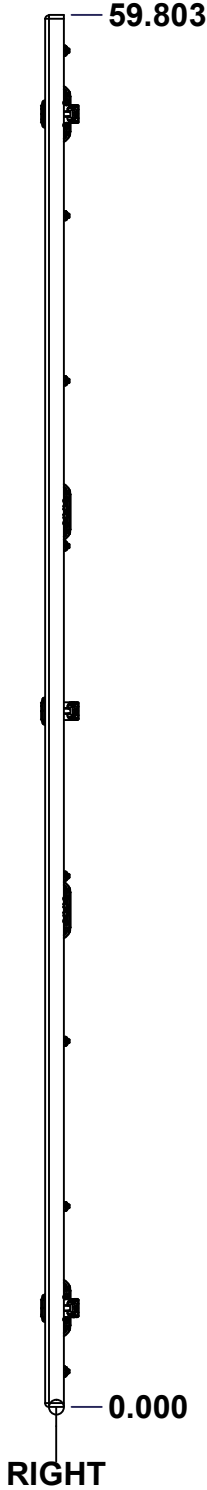
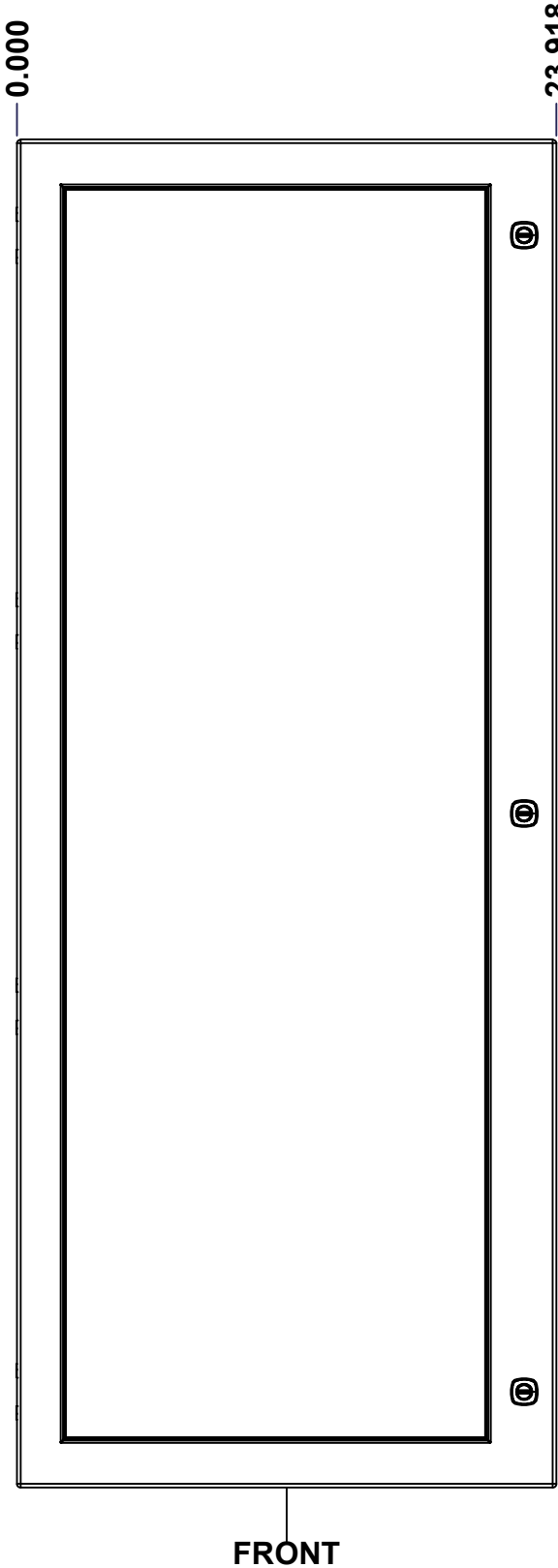
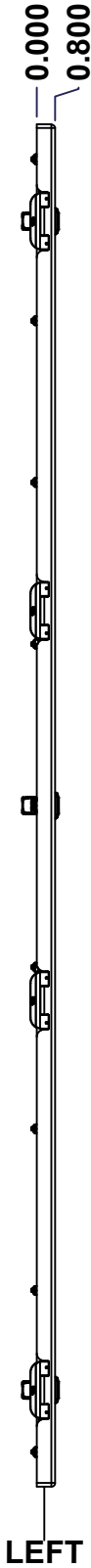
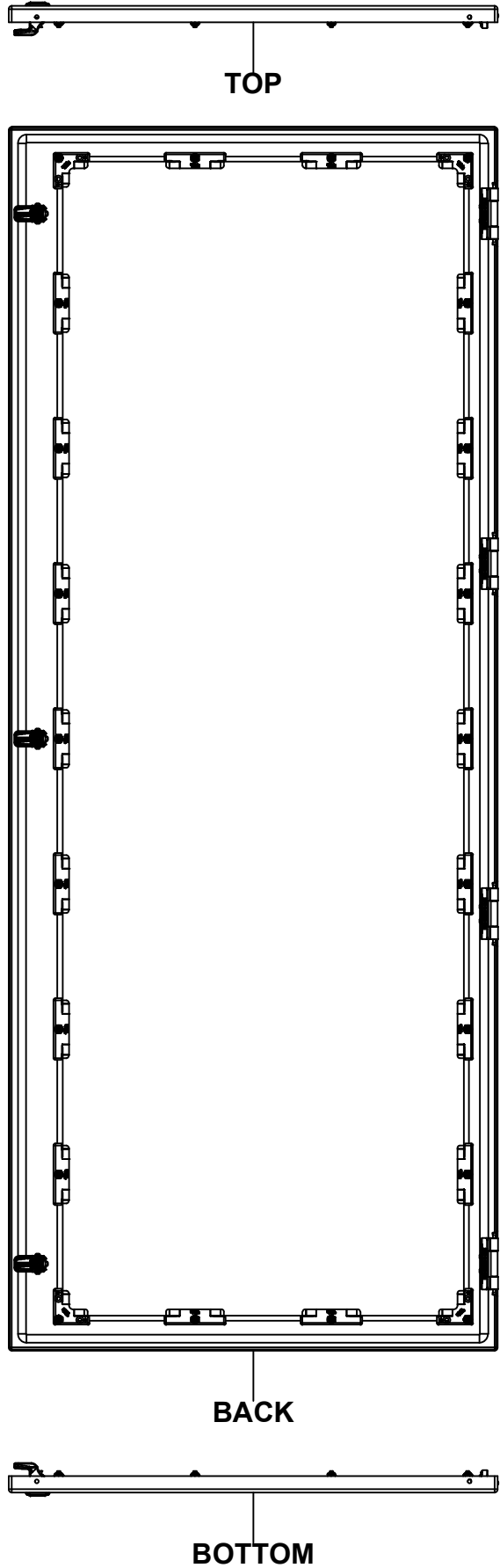
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW602412NOIPB-P	0	5412ESW 60" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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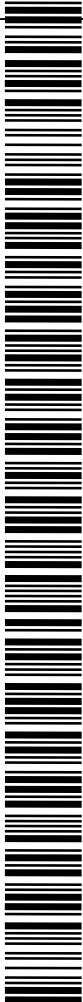
Tolerance ±1/32" unless otherwise specified

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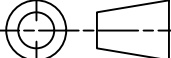
Tolérance ±1/32" sauf spécification contraire



Isometric View



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No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 			
Customer Client		Date	
Drawn By Dessiné Par		Date 14-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 60" x 24" Cover			
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESW602412NOIPC			

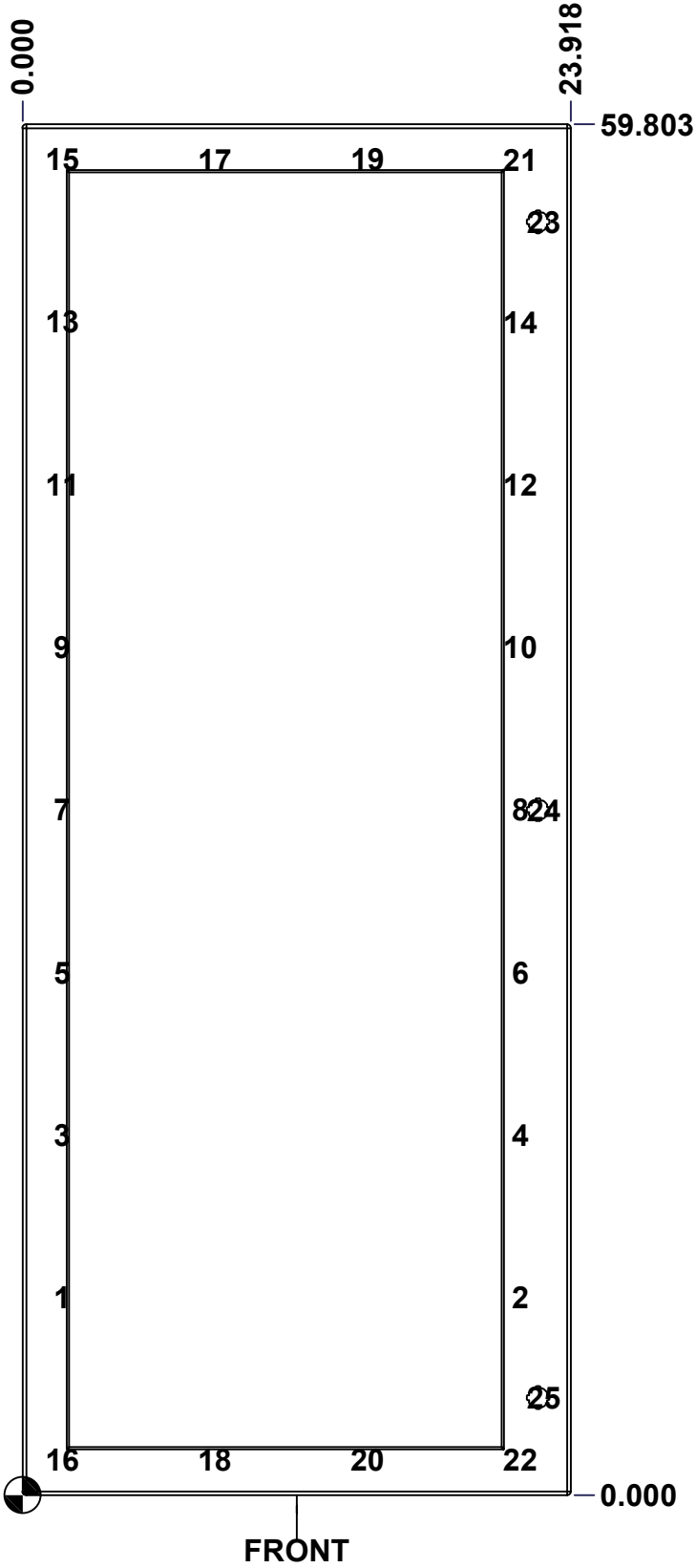
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	21.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	21.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	21.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	21.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	21.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	21.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	21.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	8.135	58.276	STUD M6 x 18mm (Inside)
18	8.135	1.527	STUD M6 x 18mm (Inside)
19	14.802	58.276	STUD M6 x 18mm (Inside)
20	14.802	1.527	STUD M6 x 18mm (Inside)
21	21.468	58.276	STUD M6 x 18mm (Inside)
22	21.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
23	22.494	55.553	880 SCQ4-SL
24	22.494	29.902	880 SCQ4-SL
25	22.494	4.250	880 SCQ4-SL



	Description	Status	
	5412ESW 60" x 24" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESW602412NOIPC	Rev. 0	8 9

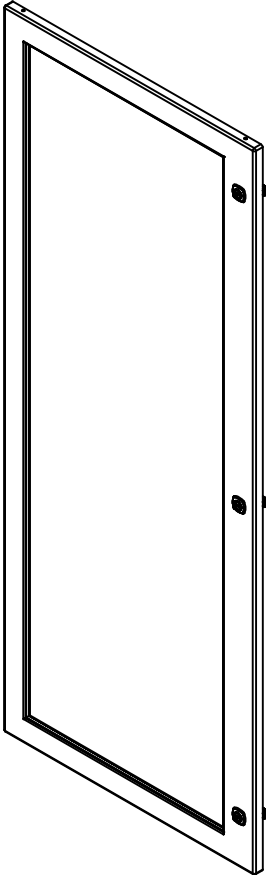
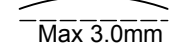
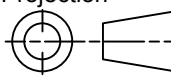
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection 			
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 14-Mar-23
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description 5412ESW 60" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESW602412NOIPC			Rev. 9
			9

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1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
18	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
22	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW602412NOIPLX G	0	5412ESW 60" x 24" Lexan Gasket Part
1	5412ESW602412NOIPLX	0	5412ESW 56.375" x 20.125" Lexan Part
1	5412ESW602412NOIPG	0	5412ESW 60" x 24" Cover Gasket Part
1	5412ESW602412NOIPC-P	0	5412ESW 60" x 24" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			