

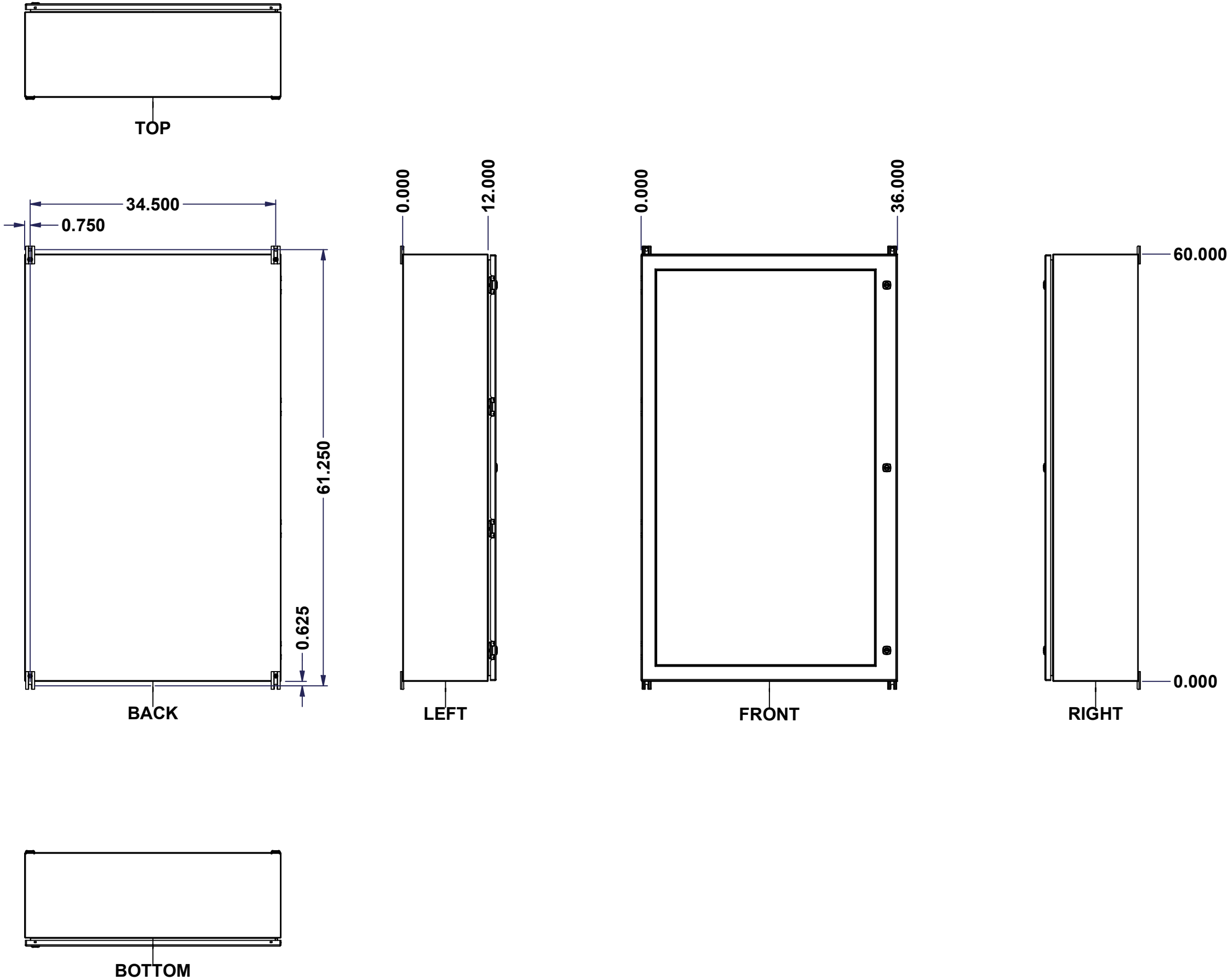
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Tolerance $\pm 1/32$ " unless otherwise specified

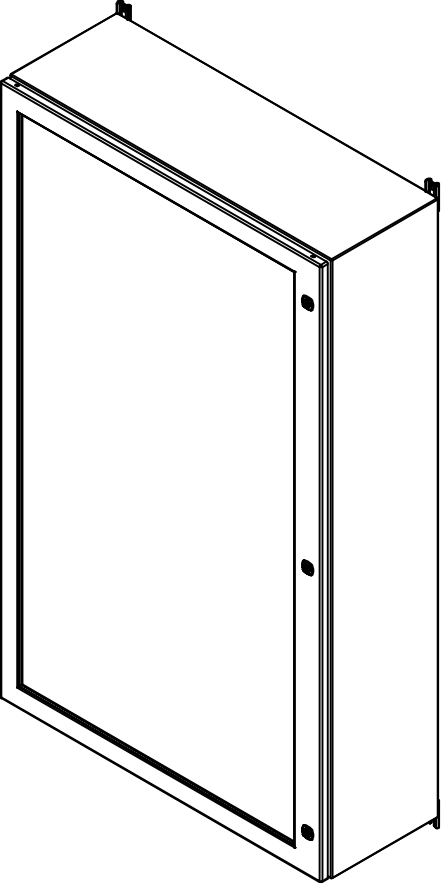
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Tolérance $\pm 1/32$ " sauf spécification contraire

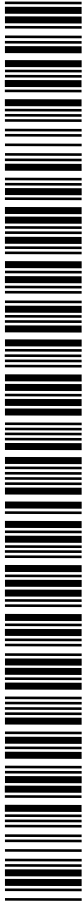
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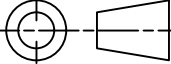


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 16-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 15
SEE BILL OF MATERIAL ON LAST PAGE			
5412ESW603612TH			

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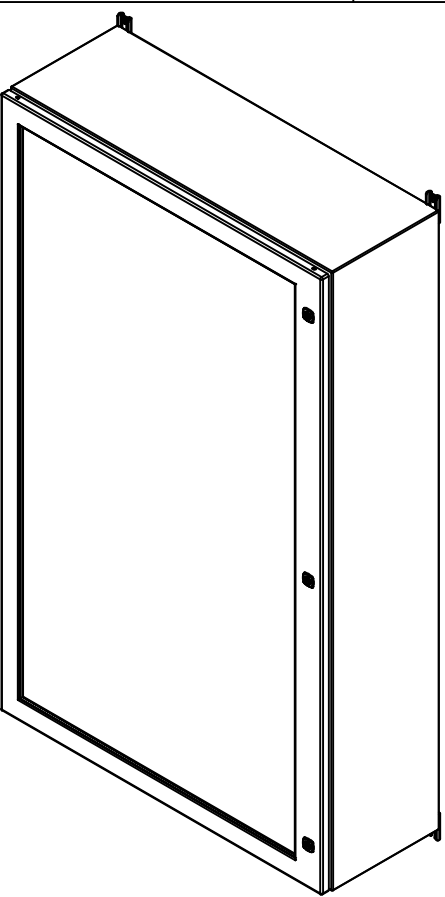
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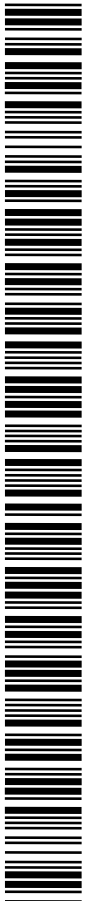
Tolérance $\pm 1/32"$ sauf spécification contraire

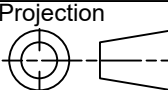
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



		Flatness Apatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 16-Mar-23	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description		Detail Rev.	
5412ESW 60" x 36" x 12" Assembly			
Part Number Numéro Pièce		Rev. 0	2 15
5412ESW603612TH			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW603612THC	0	5412ESW 60" x 36" Cover
1	5412ESW603612THB	0	5412ESW 60" x 36" x 12" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

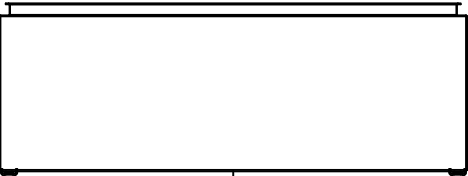
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

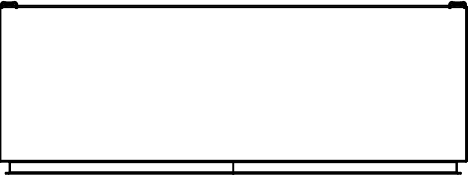
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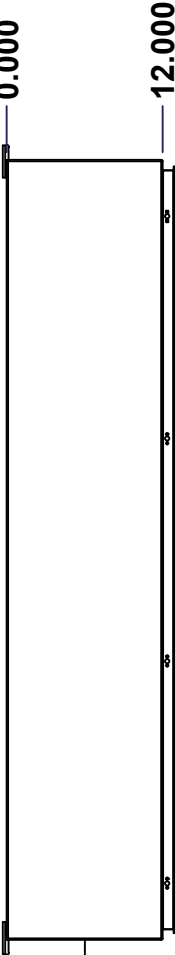
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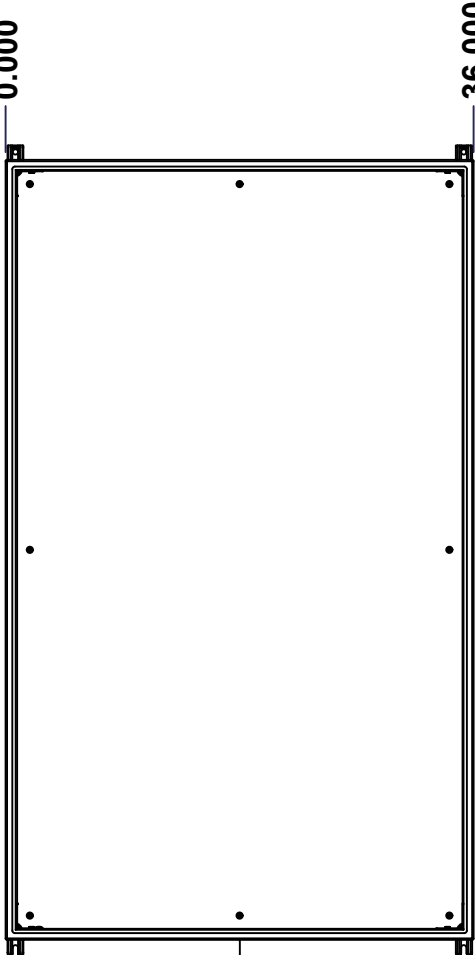
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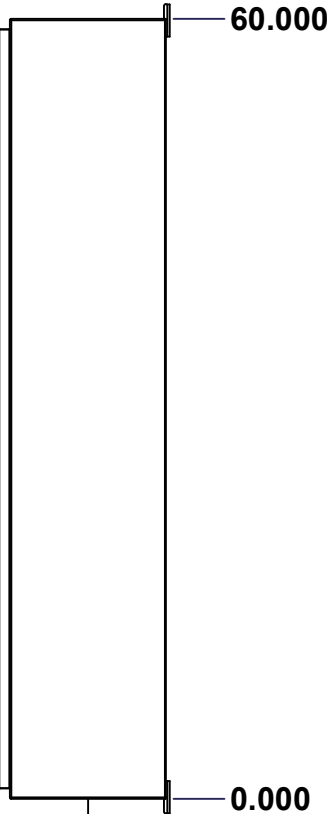
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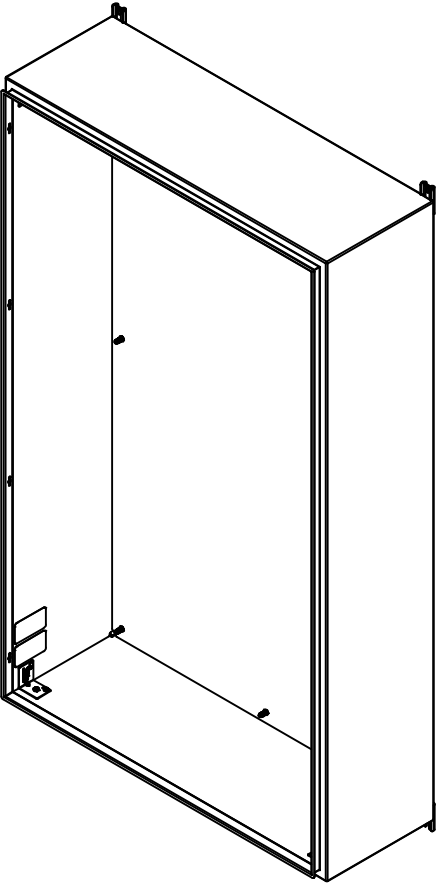
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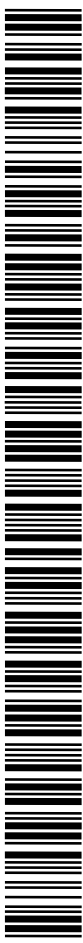
FRONT



RIGHT



Isometric View

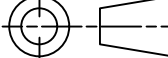


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 16-Mar-23

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description
5412ESW 60" x 36" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESW603612THB

Rev.
0

3

15

SEE BILL OF MATERIAL ON LAST PAGE

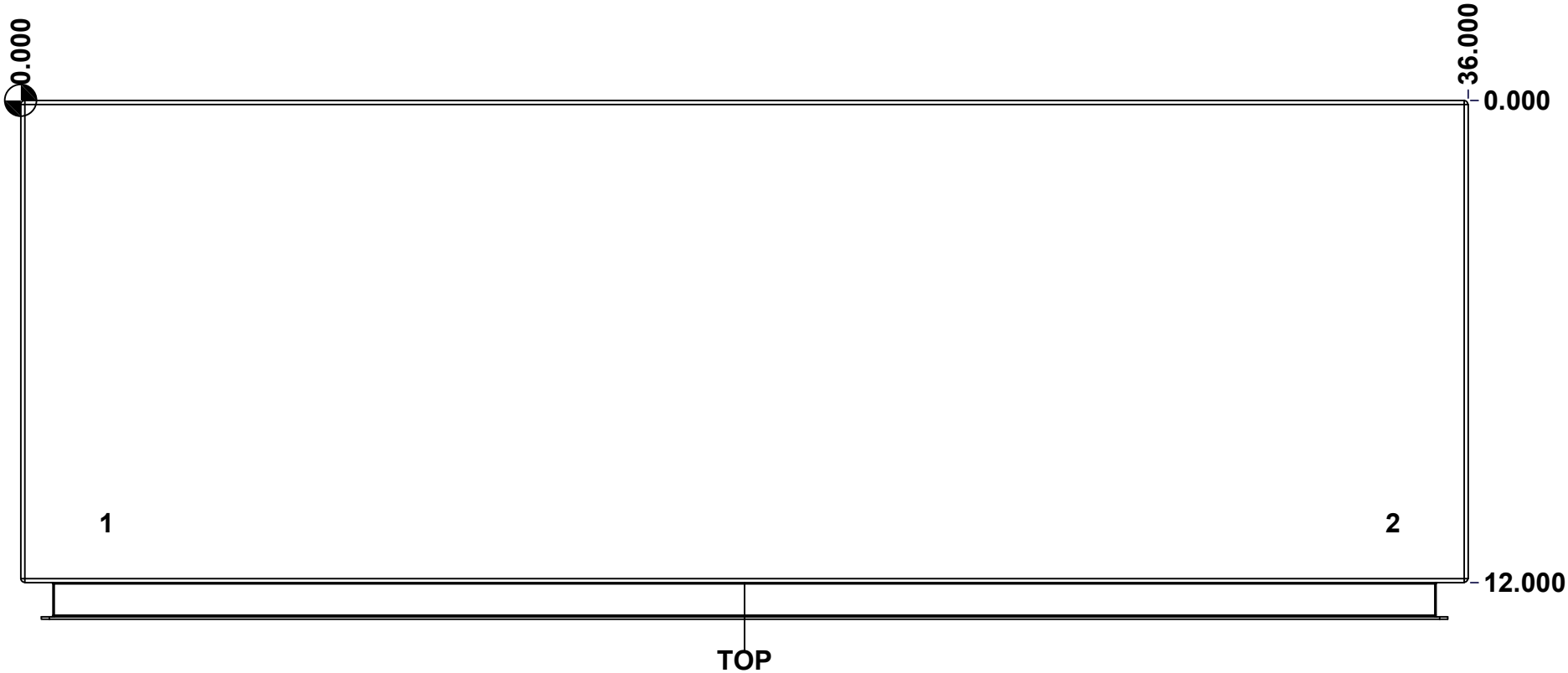
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESW603612THB	0	4 / 15

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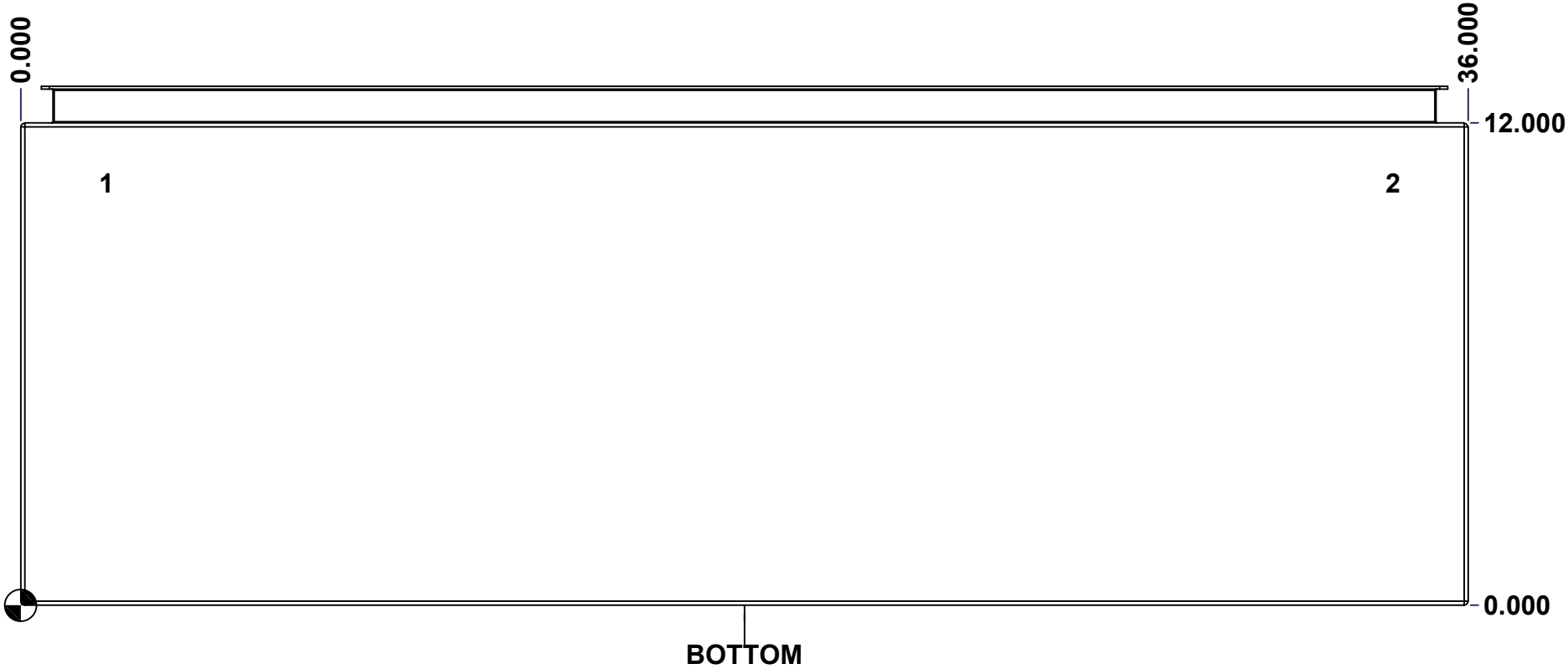
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESW 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESW603612THB	0	15

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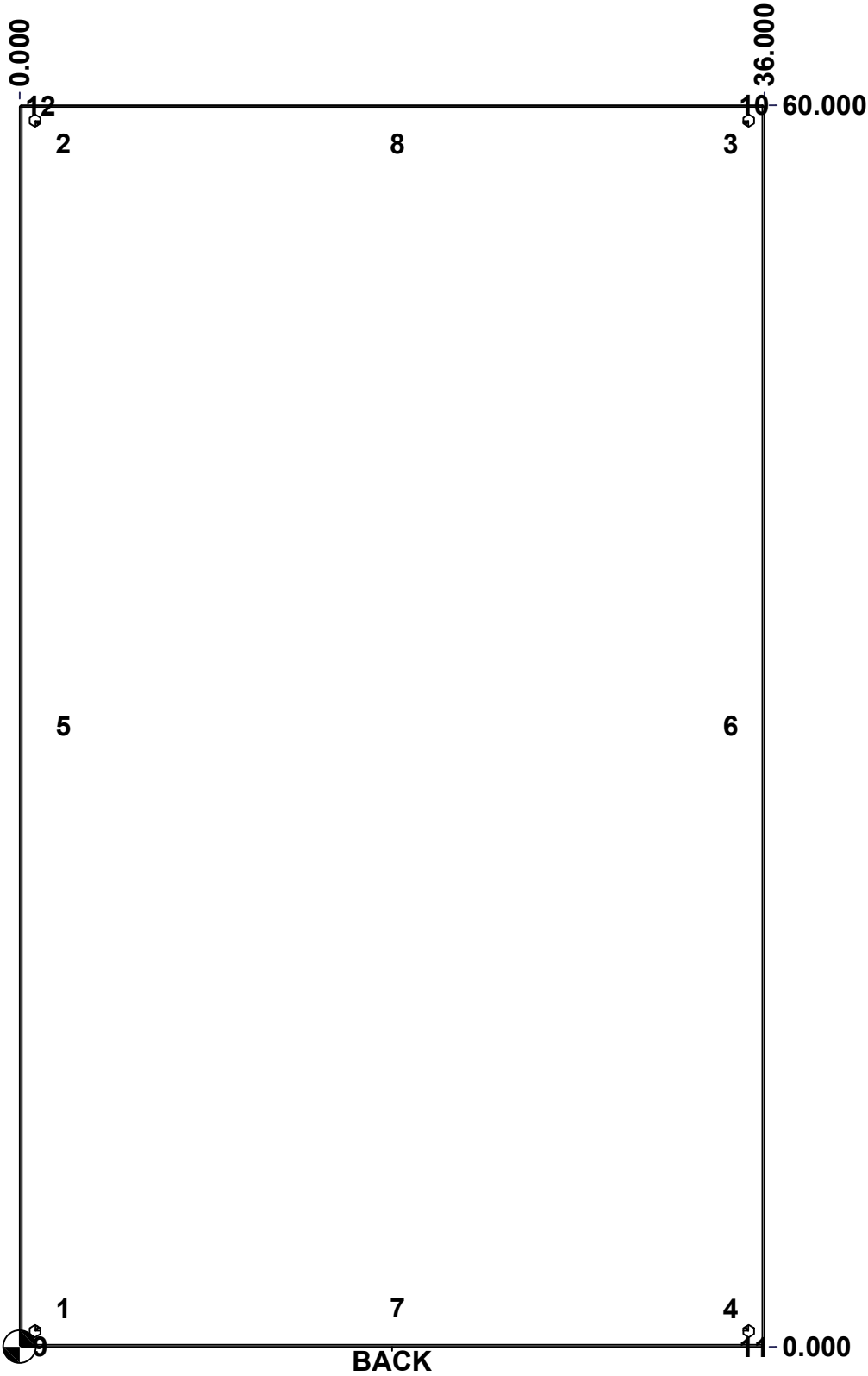
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	0.750	0.000	FOOT 885 ESMF3_OPEN
10	35.250	60.000	FOOT 885 ESMF3_CLOSE
11	35.250	0.000	FOOT 885 ESMF3_OPEN
12	0.750	60.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESW 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESW603612THB	0	15

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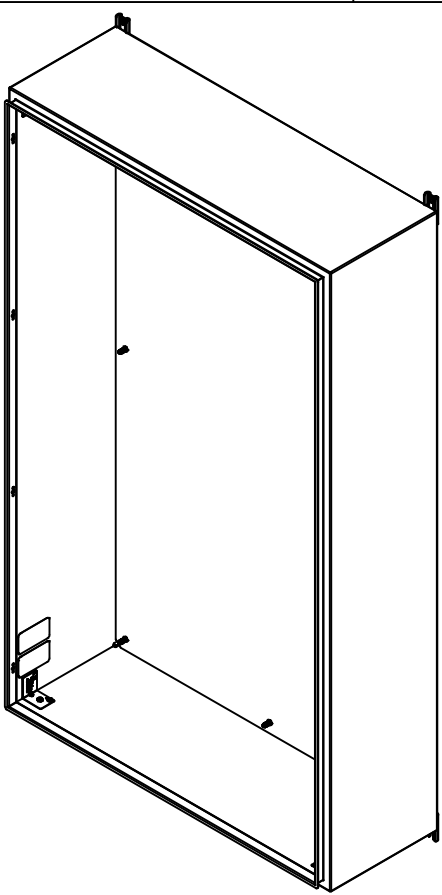
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Tolerance ±1/32" unless otherwise specified

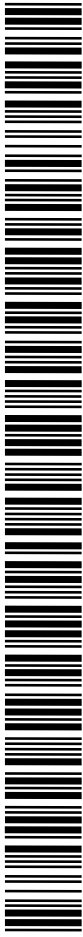
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



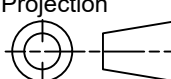
Isometric View



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2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW603612THI-RS	0	5412ESW 60" x 36" Right Insulation
1	5412ESW603612THI-LS	0	5412ESW 60" x 36" Left Insulation
1	5412ESW603612THI-BT	0	5412ESW 60" x 36" Top and Bottom Insulation
1	5412ESW603612THI-TP	0	5412ESW 60" x 36" Top and Bottom Insulation
1	5412ESW603612THI-B	0	5412ESW 60" x 36" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW603612THB-P	0	5412ESW 60" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

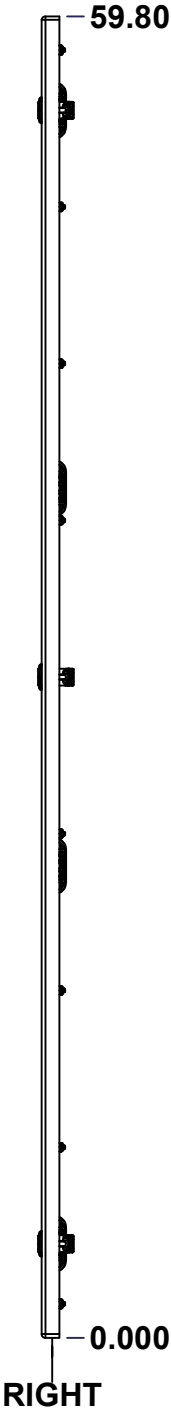
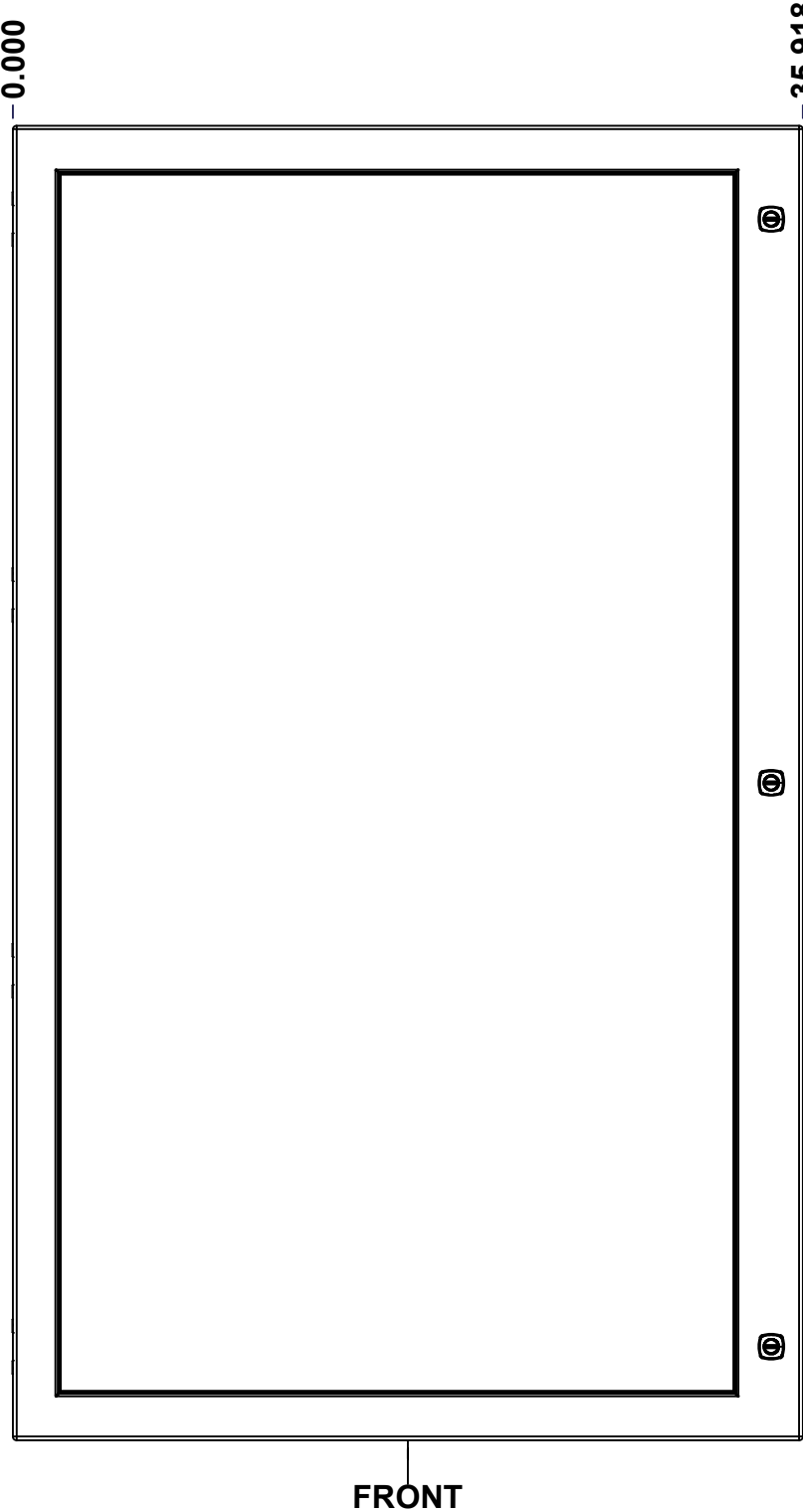
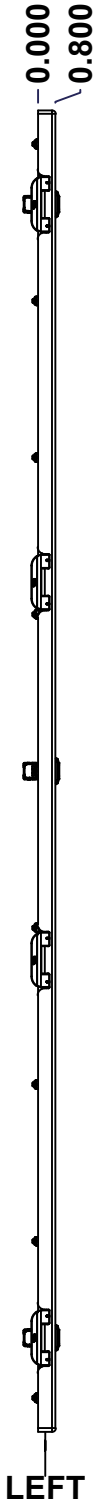
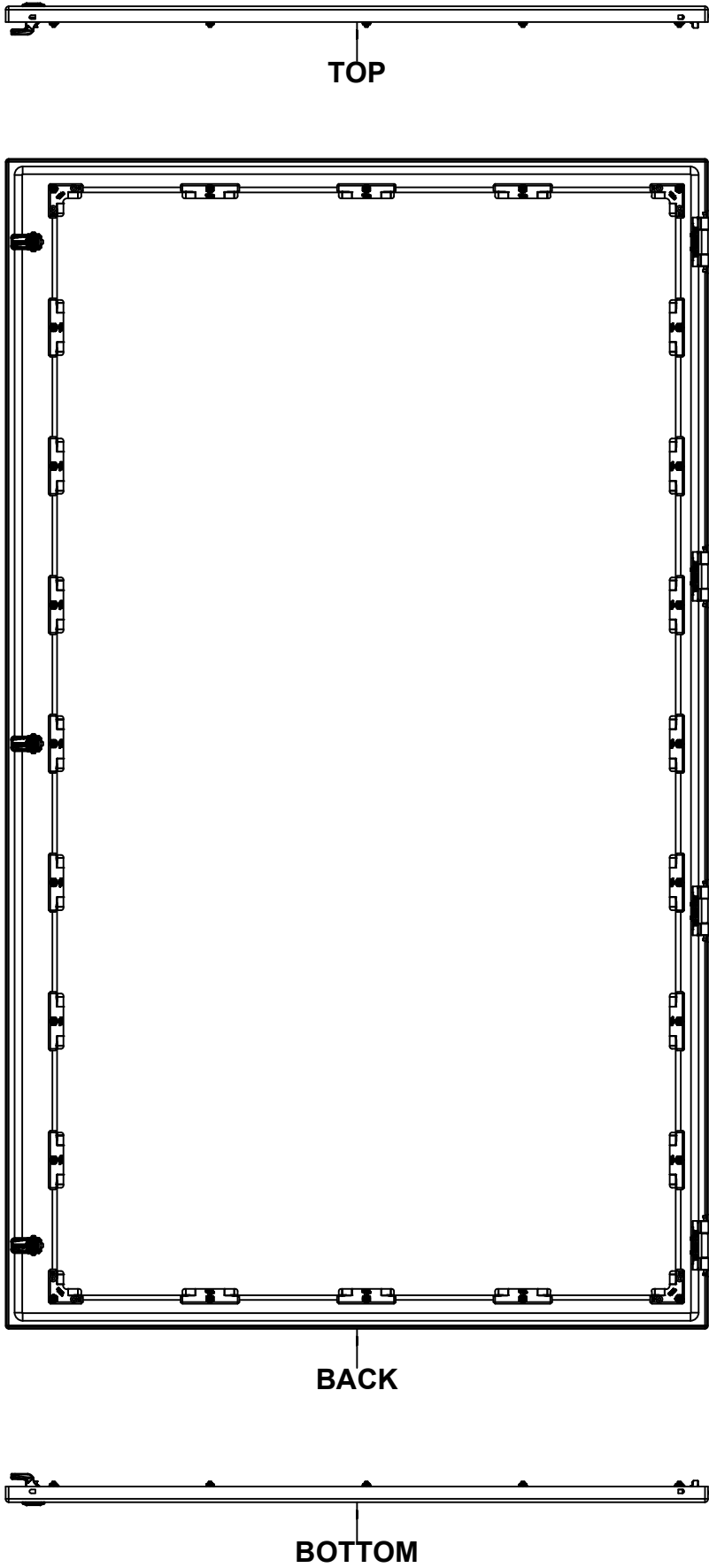
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 16-Mar-23	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 60" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	7
5412ESW603612THB		0	15

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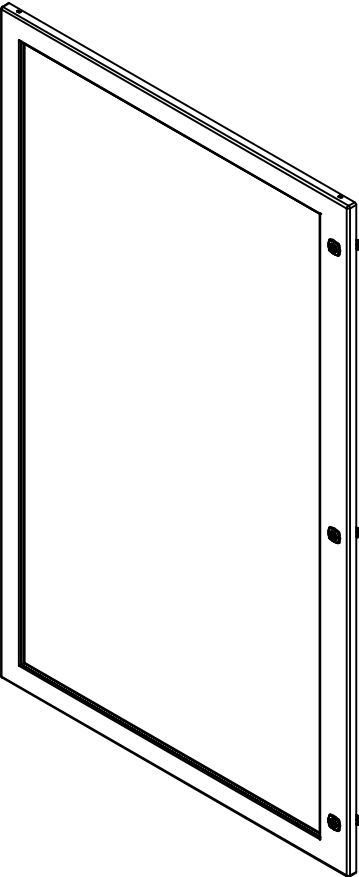
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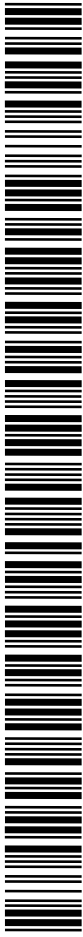
Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View



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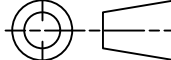


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Mar-23	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 60" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	15
5412ESW603612THC			

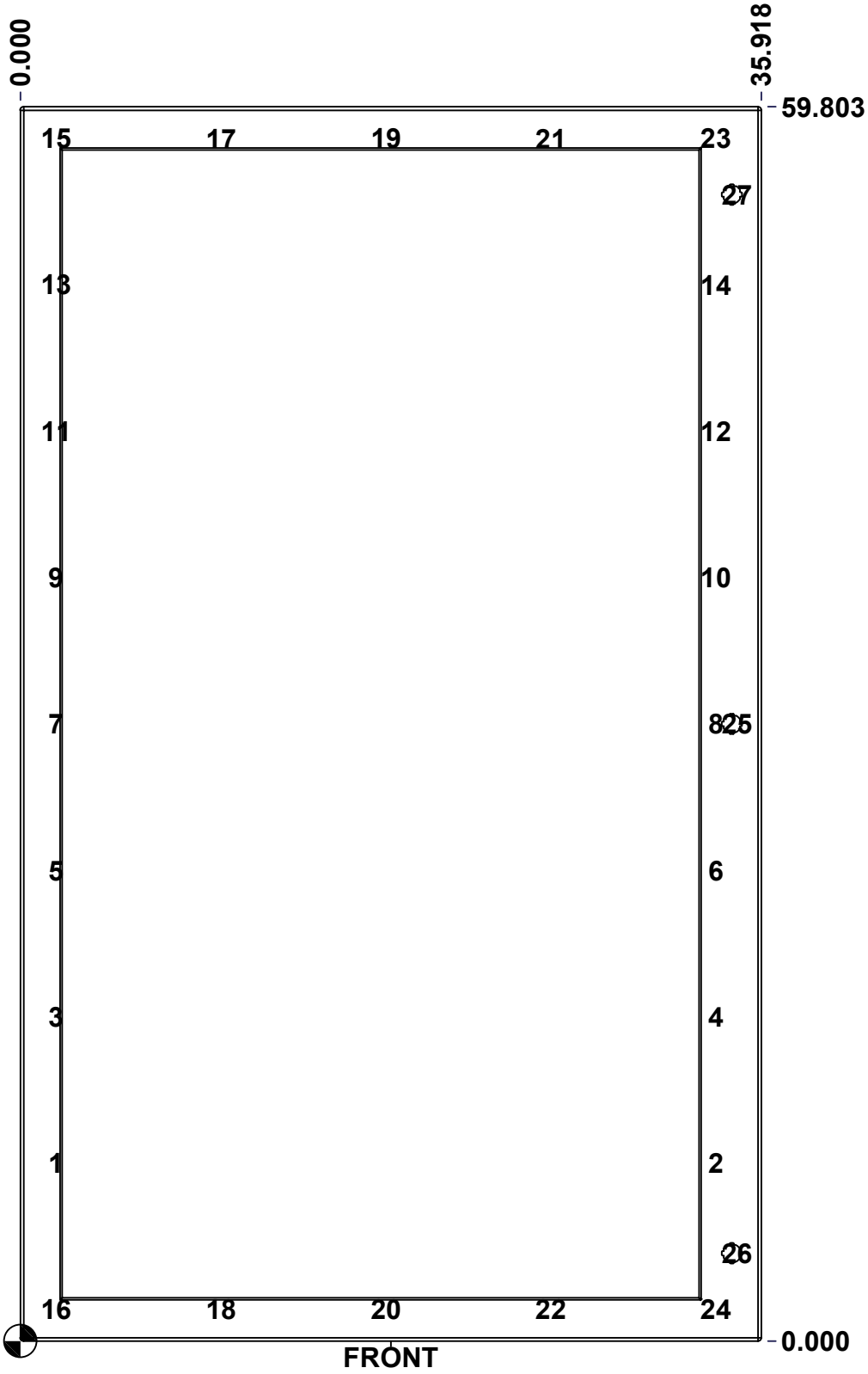
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	33.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	33.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	33.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	33.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	33.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	33.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	33.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	9.469	58.276	STUD M6 x 18mm (Inside)
18	9.469	1.527	STUD M6 x 18mm (Inside)
19	17.469	58.276	STUD M6 x 18mm (Inside)
20	17.469	1.527	STUD M6 x 18mm (Inside)
21	25.468	58.276	STUD M6 x 18mm (Inside)
22	25.468	1.527	STUD M6 x 18mm (Inside)
23	33.468	58.276	STUD M6 x 18mm (Inside)
24	33.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
25	34.494	29.902	880 SCQ4-SL
26	34.494	4.250	880 SCQ4-SL
27	34.494	55.553	880 SCQ4-SL



	Description	Status	
	5412ESW 60" x 36" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce 5412ESW603612THC	0	15

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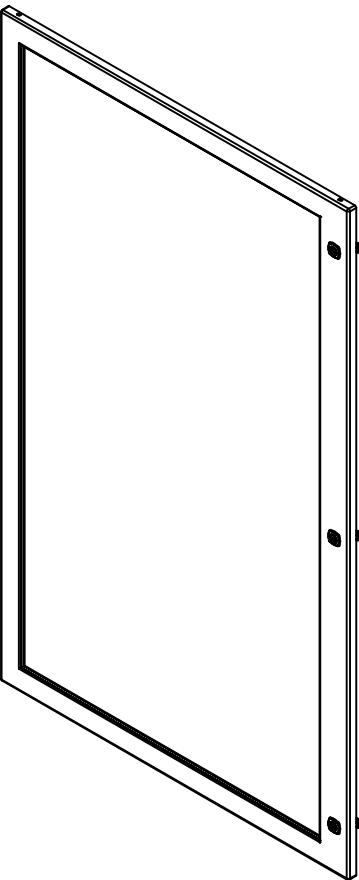
Tolerance ±1/32" unless otherwise specified

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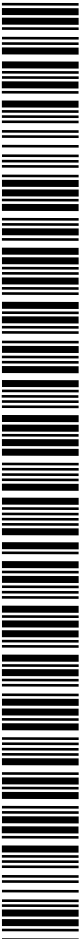
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

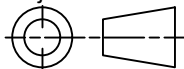


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Mar-23	
BoxCad: BoxCad			
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESW 60" x 36" Cover			
Part Number Numéro Pièce		Rev.	10
5412ESW603612THC		0	15

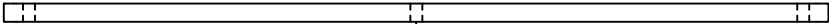
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
20	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
24	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW603612THLXG	0	5412ESW 60" x 36" Lexan Gasket Part
1	5412ESW603612THLX	0	5412ESW 56.375" x 32.125" Lexan Part
1	5412ESW603612THG	0	5412ESW 60" x 36" Cover Gasket Part
1	5412ESW603612THC-P	0	5412ESW 60" x 36" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

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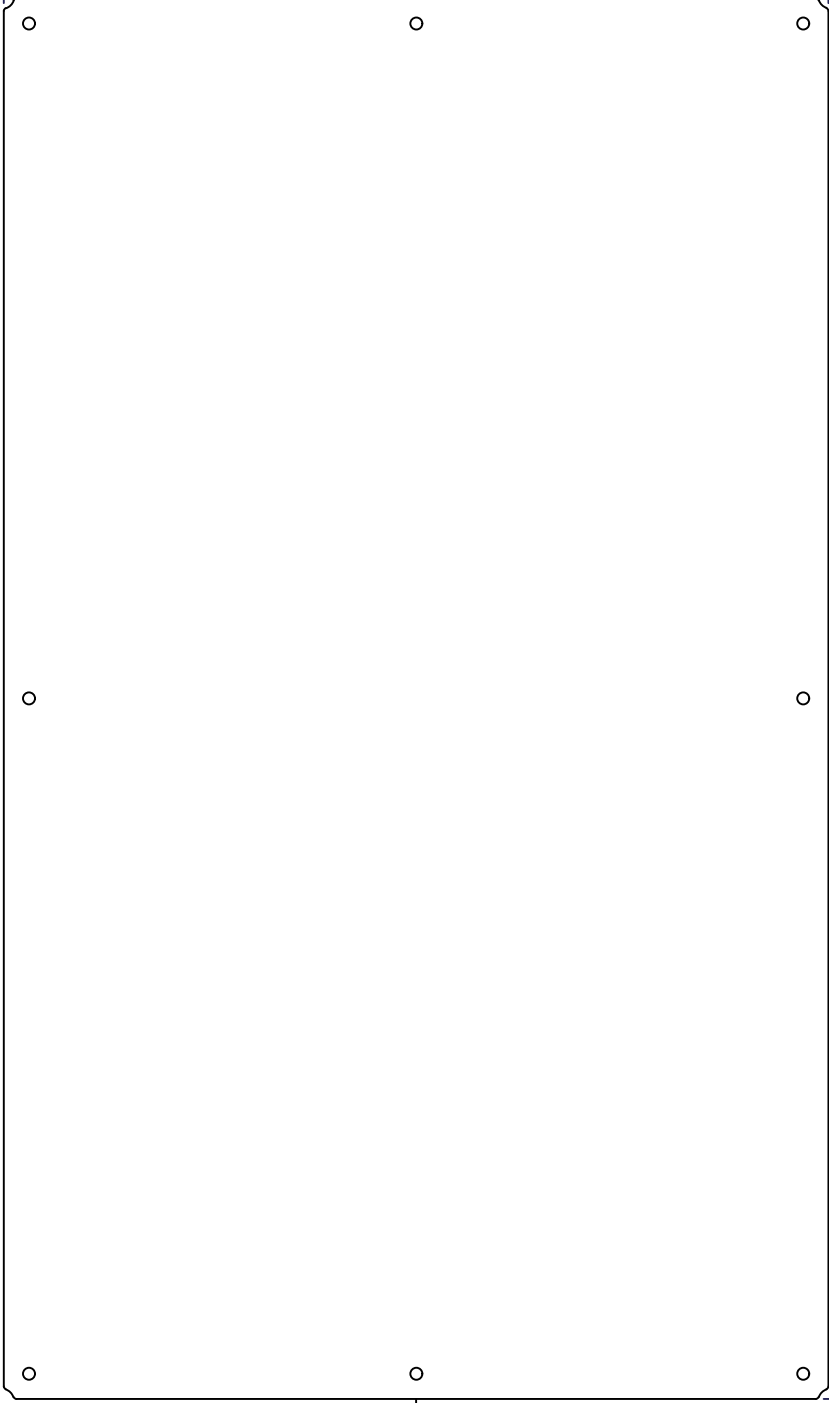
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

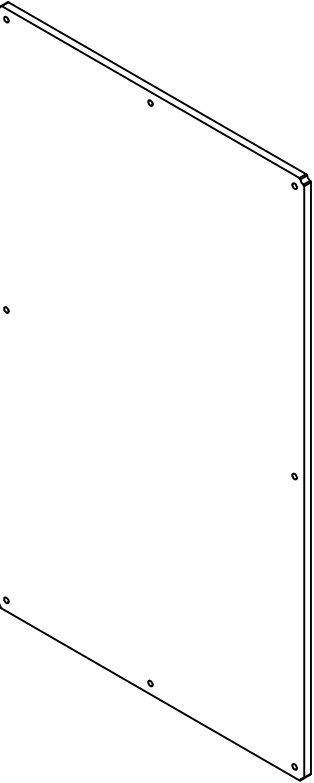


FRONT

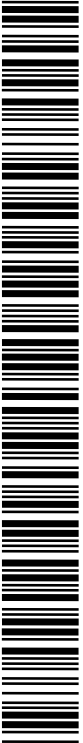
0.000
0.750



RIGHT



Isometric View



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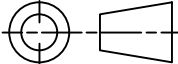


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESW 60" x 36" Back Insulation

Detail Rev.

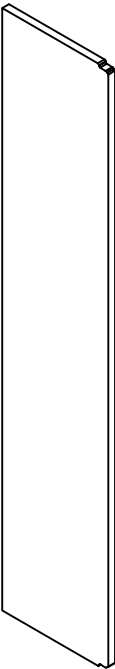
Part Number
Numéro Pièce
5412ESW603612THI-B

Rev.

11
0

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Isometric View

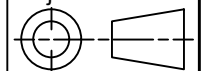


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Max 3.0mm

Max 5.0mm
Projection



Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

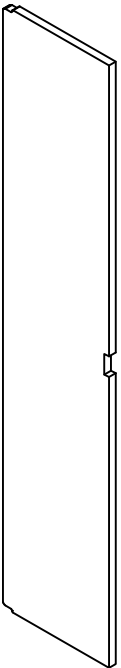
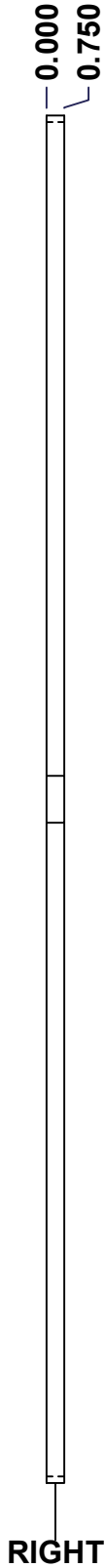
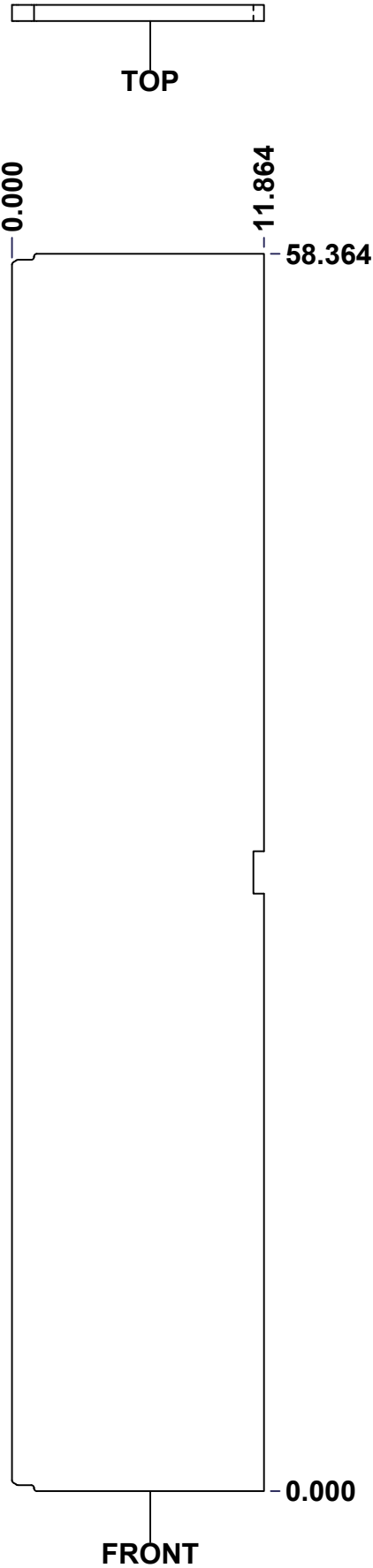
Color	Aluminum	Finish	N/A
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Description	Detail Rev.
5412ESW 60" x 36" Left Insulation	

5412ESW603612THI-LS	0	15
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Isometric View

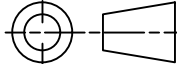


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESW 60" x 36" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESW603612THI-RS

Rev.

13

0

15

SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

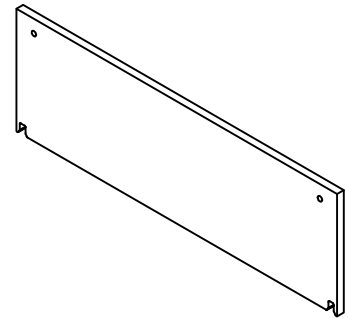
Technical drawing of a rectangular plate. The drawing shows a rectangle with two circular mounting holes, one near each top corner. The dimensions are labeled as follows:

- Top-left corner: 0.000 (vertical), 0.000 (horizontal)
- Top-right corner: 35.866 (vertical), 11.864 (horizontal)
- Bottom-right corner: 0.000 (vertical), 0.000 (horizontal)

The drawing is a top-down view of the plate, showing its rectangular shape and the positions of the mounting holes. The dimensions are given in millimeters (mm).

Frequency	Never	Sometimes	Often
Frequency	0.000	0.250	0.750

RIGHT

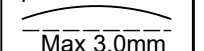


Isometric View

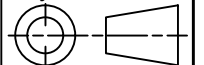


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Flatness	
Aplatissement	



Projection



Customer Client	Date
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Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
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Material	
Matière	Polyisocyanurate

Color	Aluminum	Finish	N/A
Couleur		Fin	

Description	Detail Rev.
5412ESW 60" x 36" Top and Bottom Insulation	

Part Number Numéro Pièce 5412ESW603612THI-TP	Rev. 0	14 15
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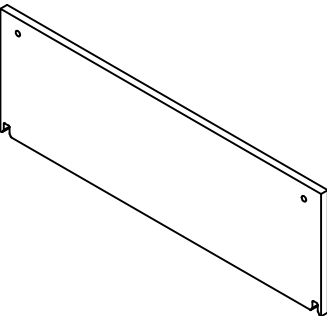
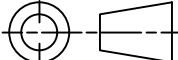
SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 35.86
- Overall height: 11.864
- Two circular holes are located near the top corners.
- Small rectangular features are located near the bottom corners.
- Dimension lines indicate the overall width and height, and the positions of the holes and corner features.

Group	Proportion (Yes)
No partner	0.15
Partner	0.10

No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fin	
Aluminum		N/A	
Description			Detail Rev.
5412ESW 60" x 36" Top and Bottom Insulation			
Part Number Numéro Pièce			Rev.
5412ESW603612THI-BT			15
			15

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

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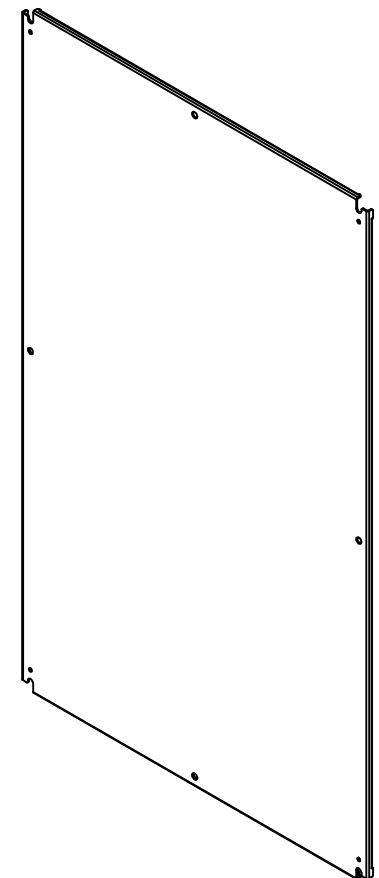
A large rectangular frame with a dashed border. At each of the four corners, there is a small circle. Additionally, at the midpoint of each of the four sides, there is a small circle. The frame is oriented vertically and occupies most of the page area.


58.000
57.582

0.418
0.000

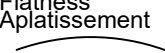
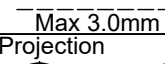
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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	Customer Client		Date
Drawn By Dessiné Par		BoxCad	Date 23-Jan-07
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1 2
881 SP6036G		0	

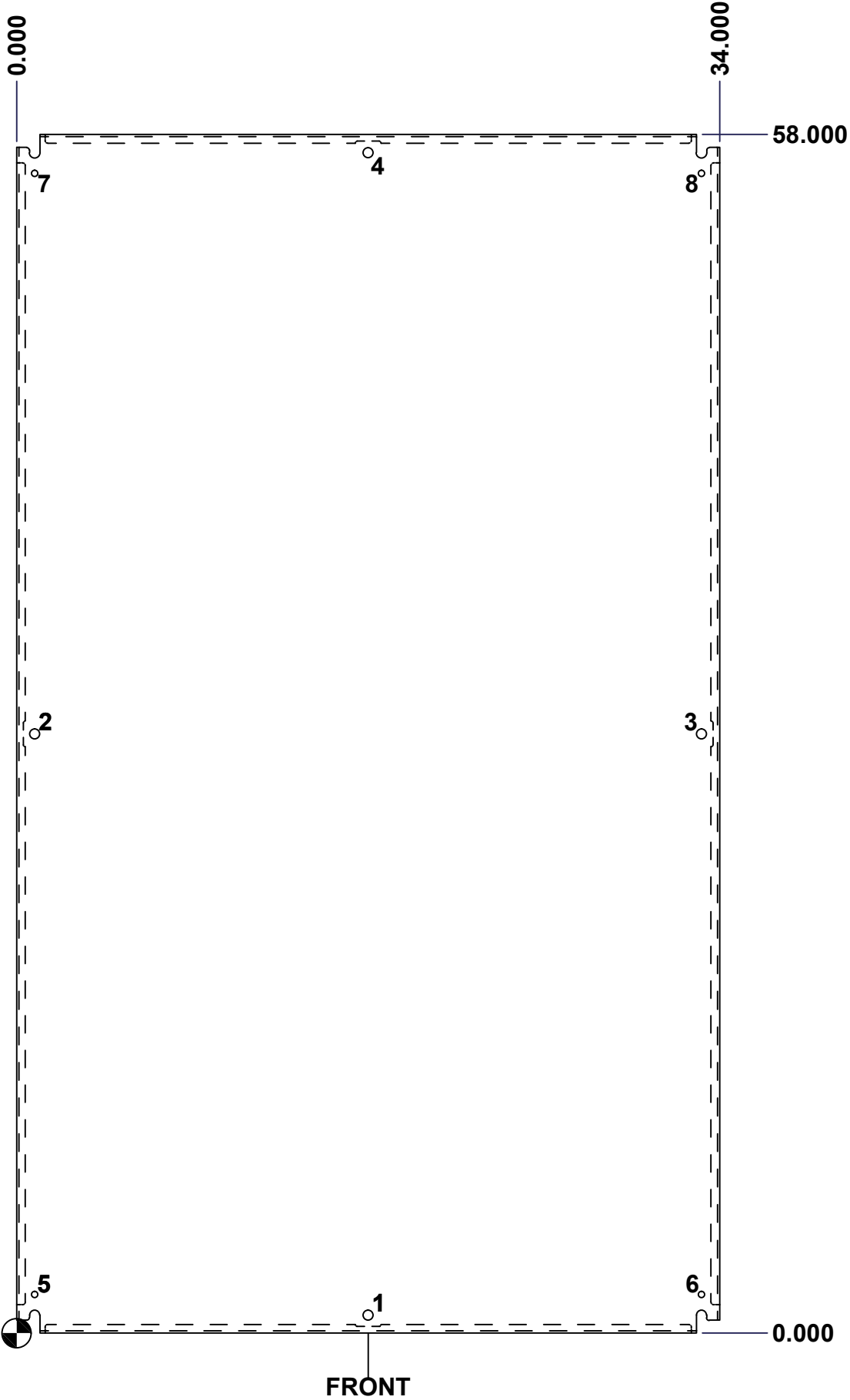
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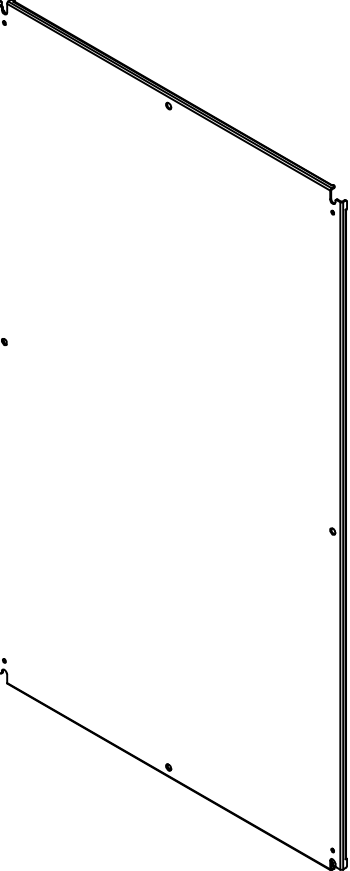
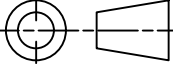
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par
 Isometric View			
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Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		Finish Fini See Part List	
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP6036G		Rev. 0	2 2

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