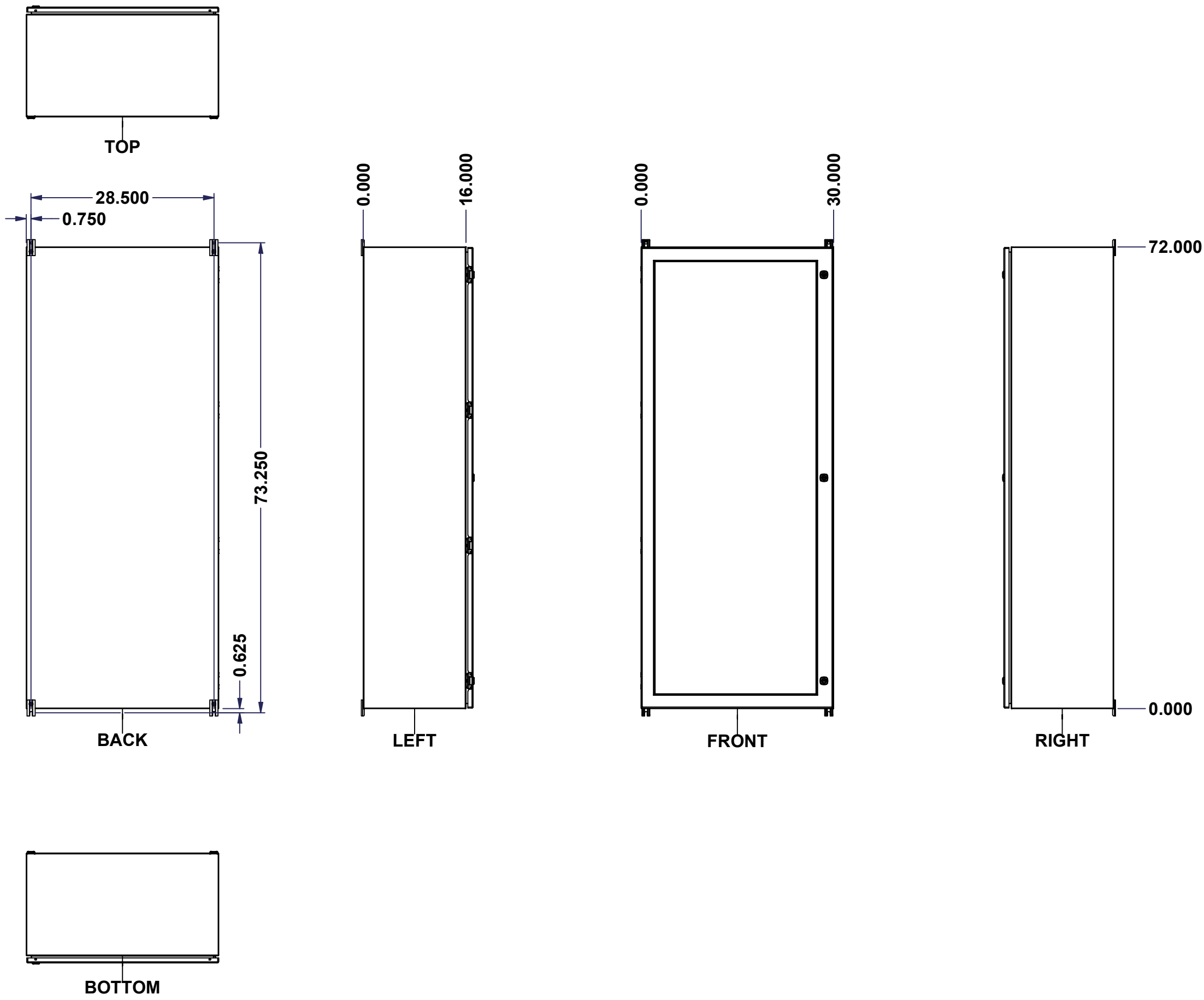
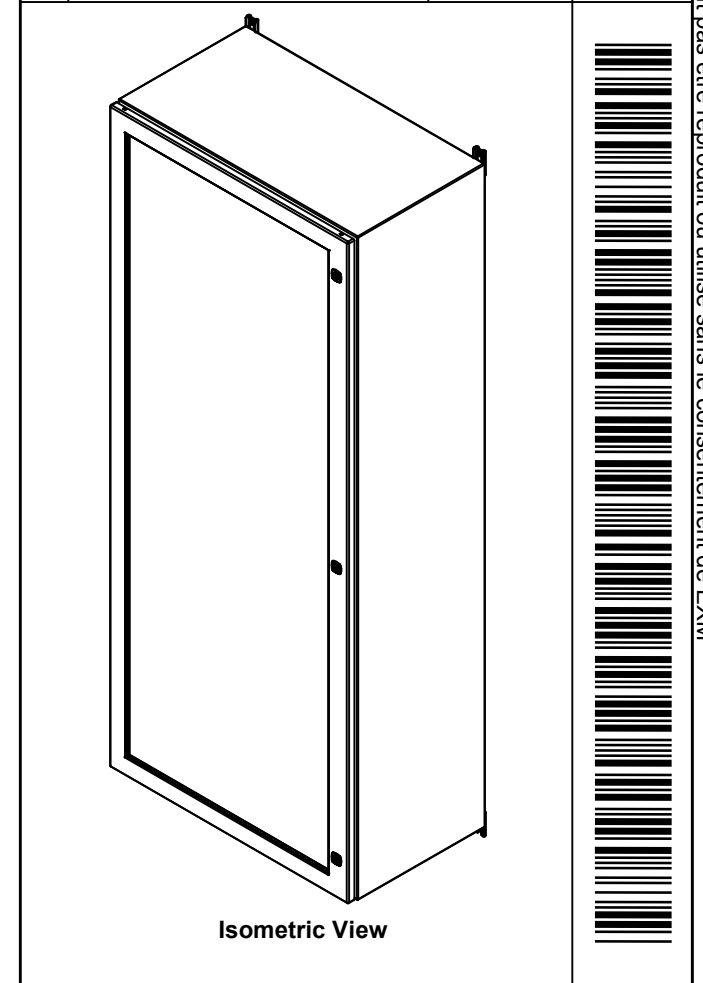


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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 72" x 30" x 16" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 15

SEE BILL OF MATERIAL ON LAST PAGE

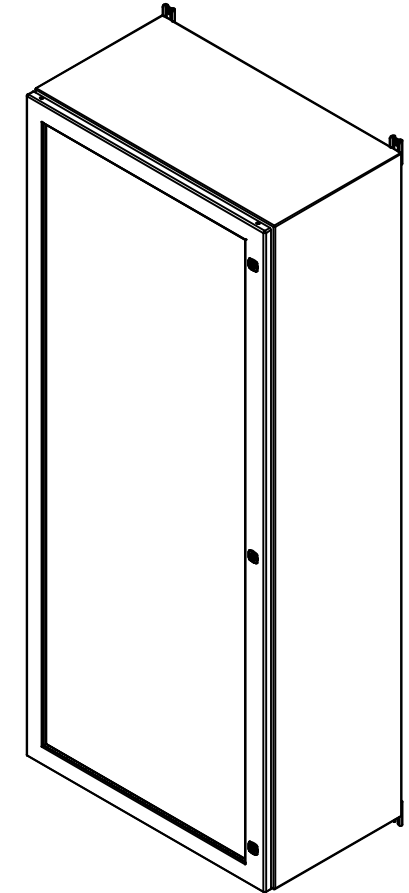
**5412ESW723016TH**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF3_OPEN Sold separately (Installed)
7	C/W 885 ESMF3_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



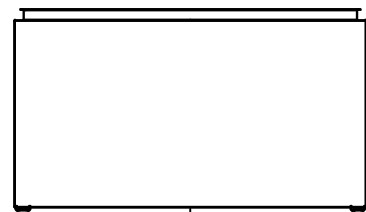
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP7230G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESW723016THC	0	5412ESW 72" x 30" Cover
1	5412ESW723016THB	0	5412ESW 72" x 30" x 16" Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

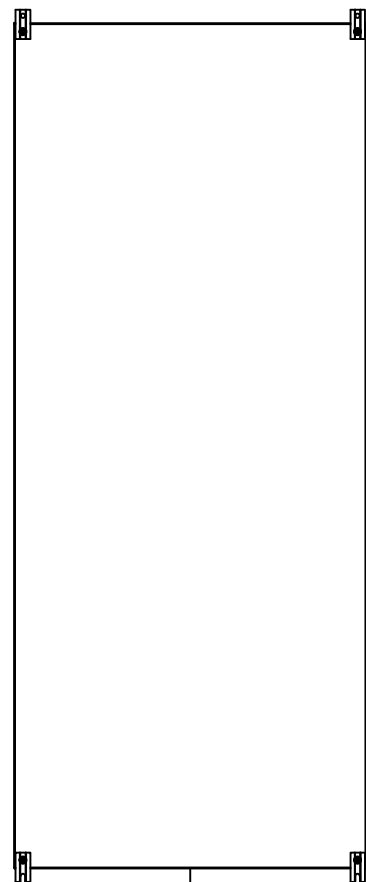
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 72" x 30" x 16" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 15
<b>5412ESW723016TH</b>		

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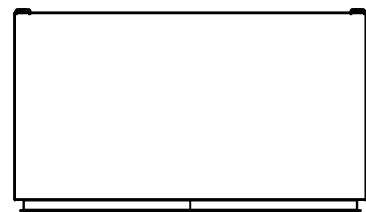
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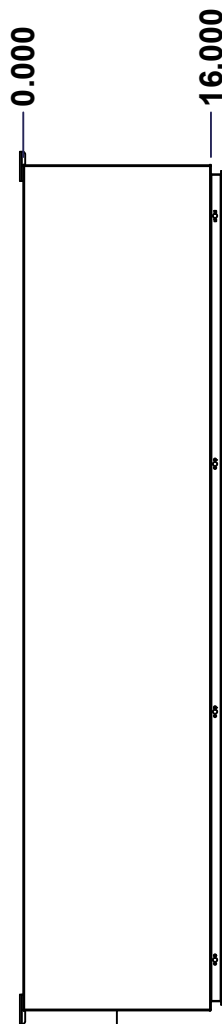
TOP



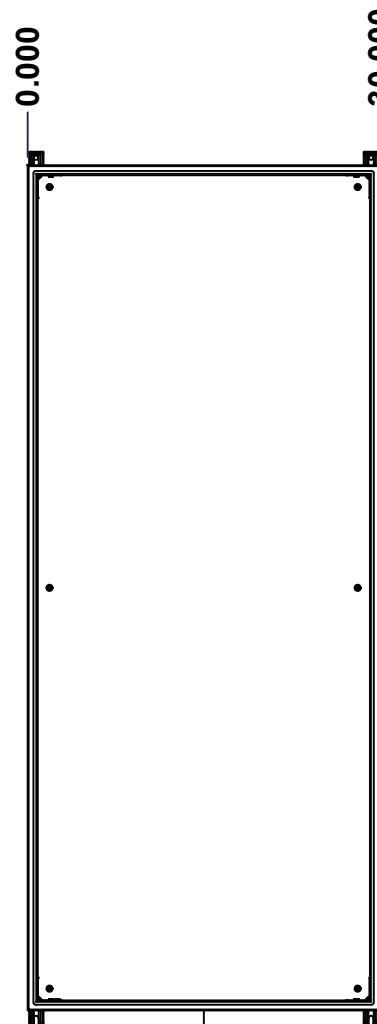
BACK



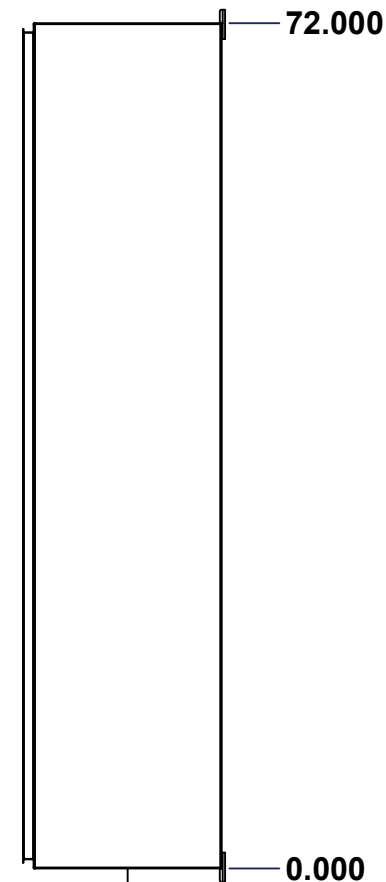
BOTTOM



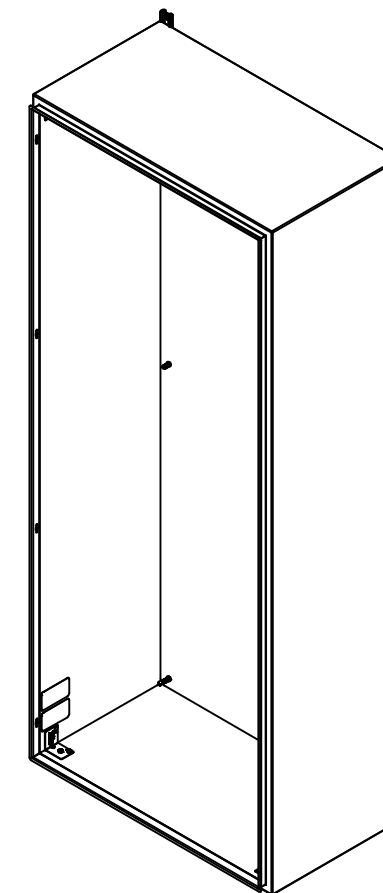
LEFT



FRONT





RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESW 72" x 30" x 16" Body		
Part Number Numéro Pièce	Rev. 0	3 / 15

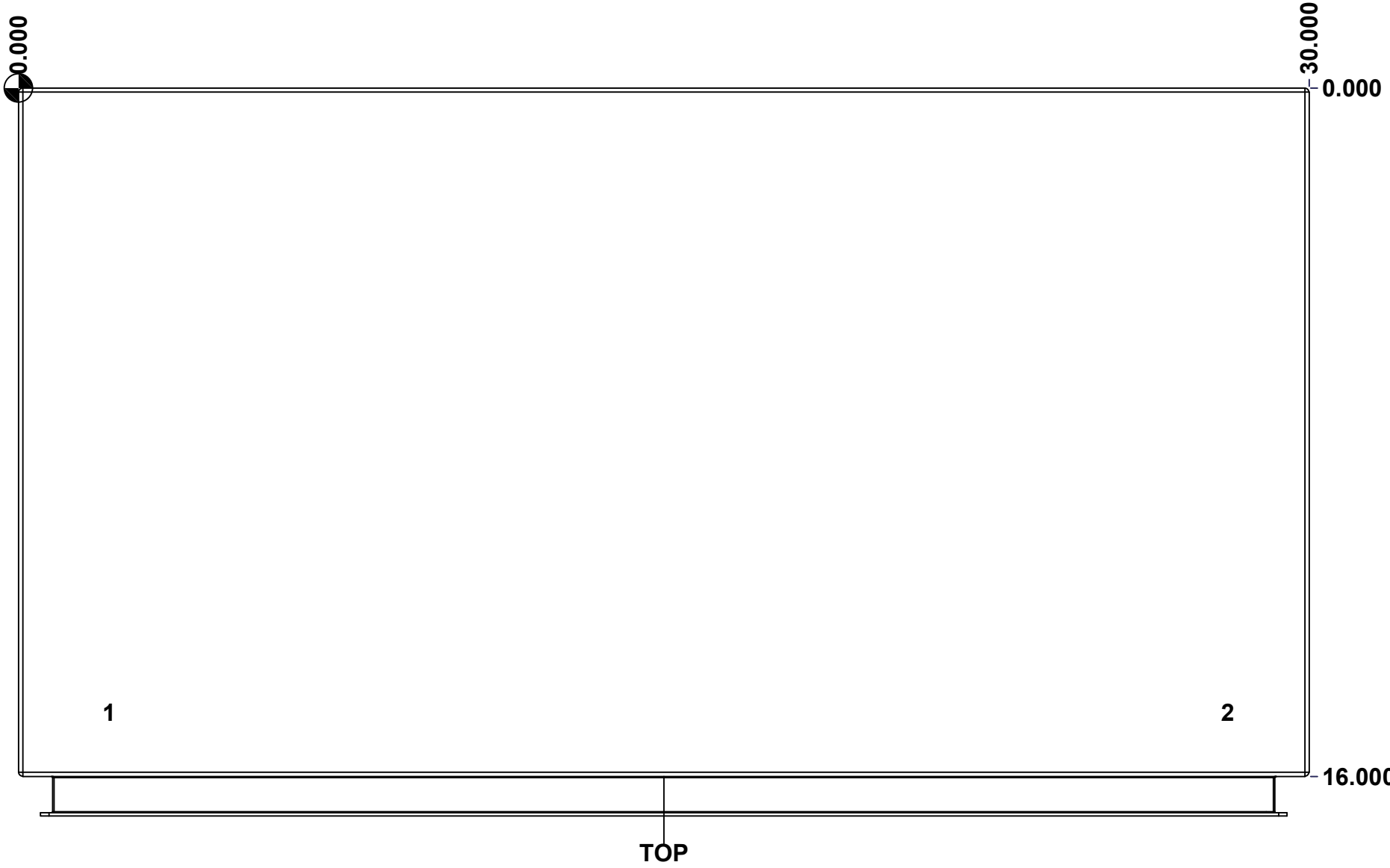
SEE BILL OF MATERIAL ON LAST PAGE

**5412ESW723016THB**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	14.500	INSUL. STUD M6 x 18mm (Inside)

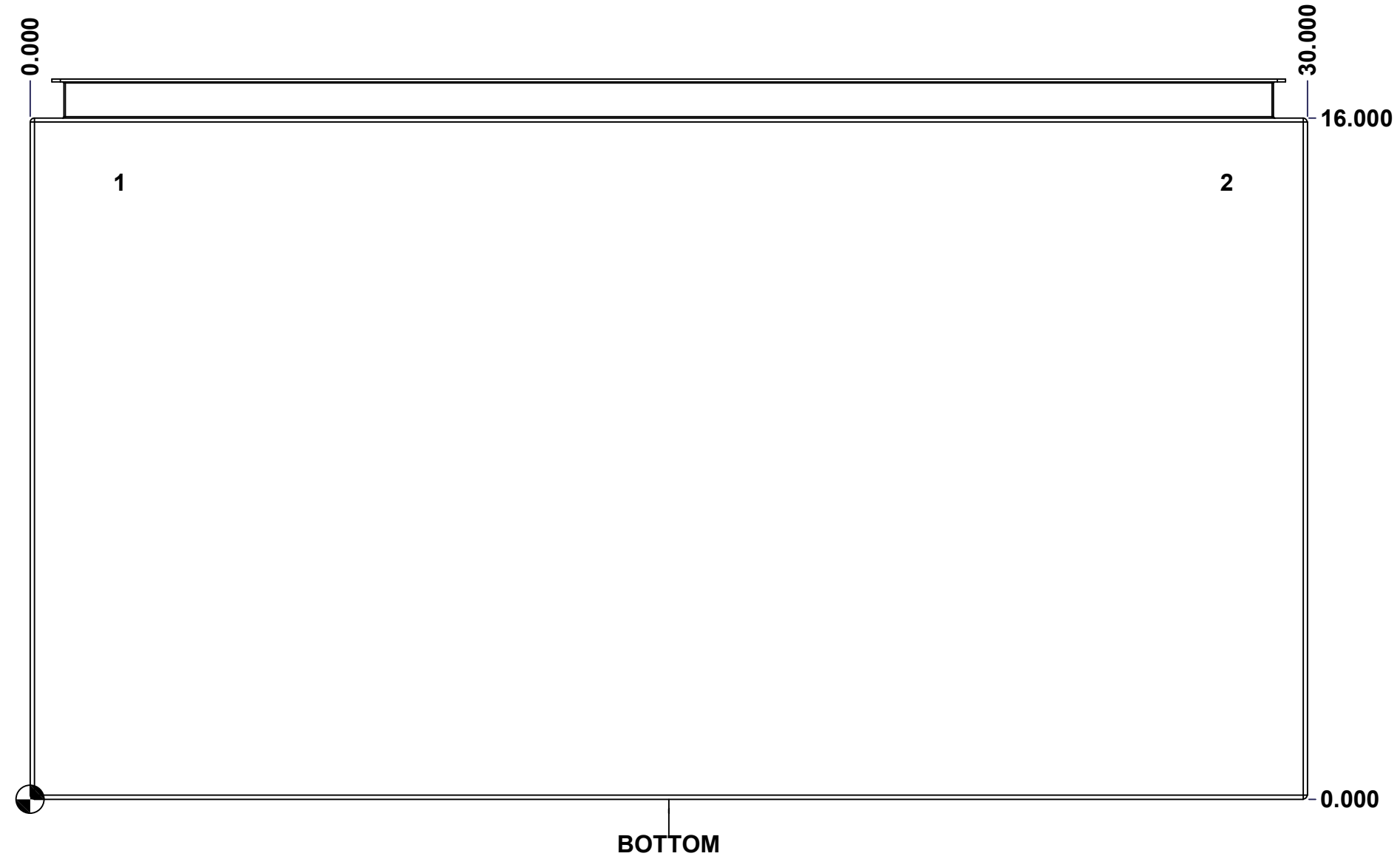


	Description	Status
	5412ESW 72" x 30" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESW723016THB</b>	<b>0</b> / 4
		15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESW 72" x 30" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESW723016THB</b>	<b>0</b> / 5
		15

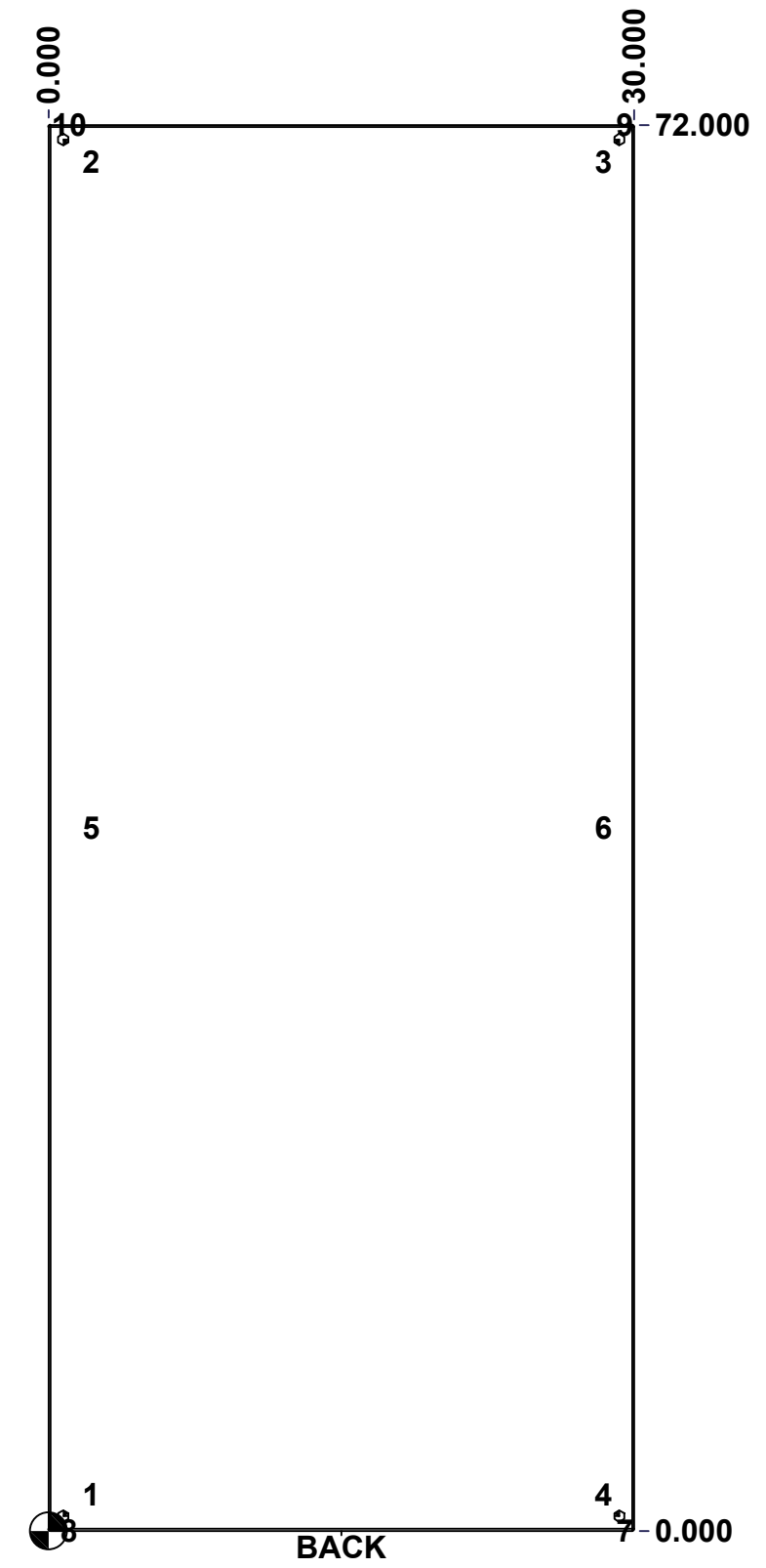
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.000	FOOT 885 ESMF3_OPEN
8	0.750	0.000	FOOT 885 ESMF3_OPEN
9	29.250	72.000	FOOT 885 ESMF3_CLOSE
10	0.750	72.000	FOOT 885 ESMF3_CLOSE

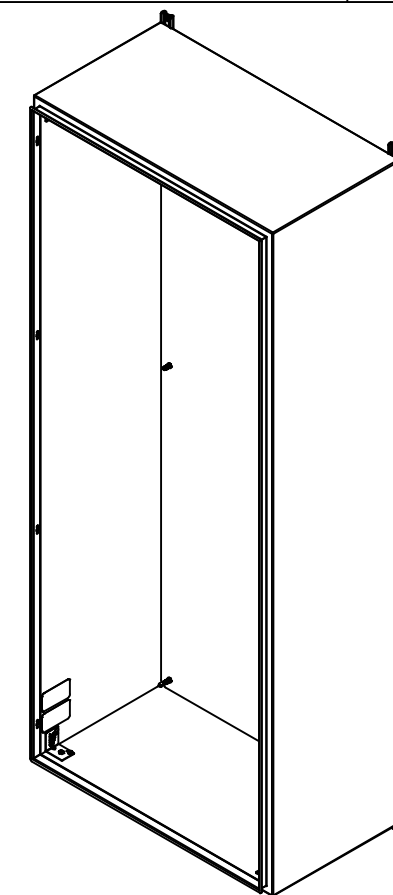


	Description	Status
	5412ESW 72" x 30" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESW723016THB</b>	<b>0</b> / 6
		15

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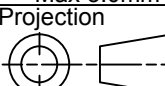


Isometric View



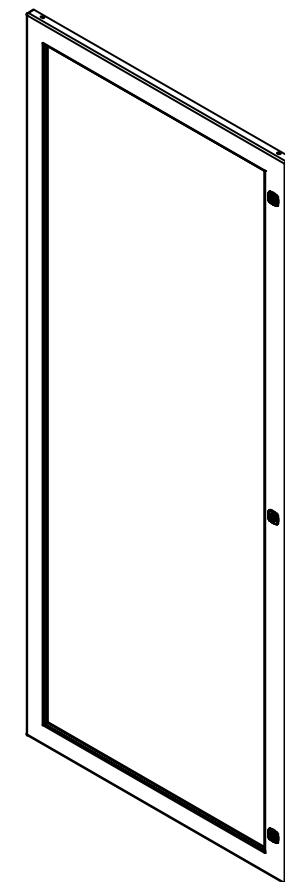
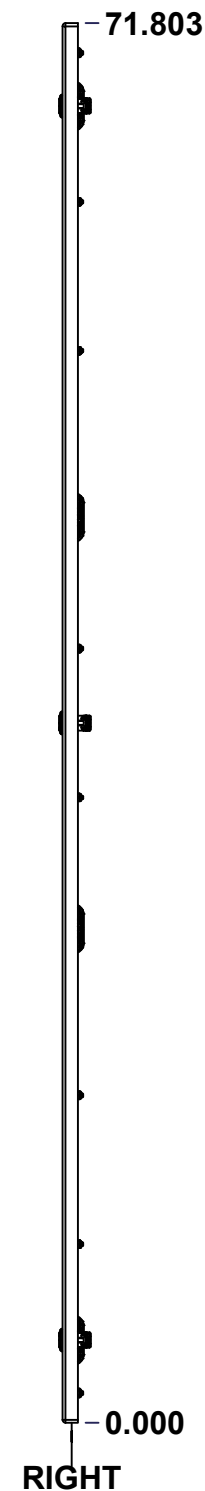
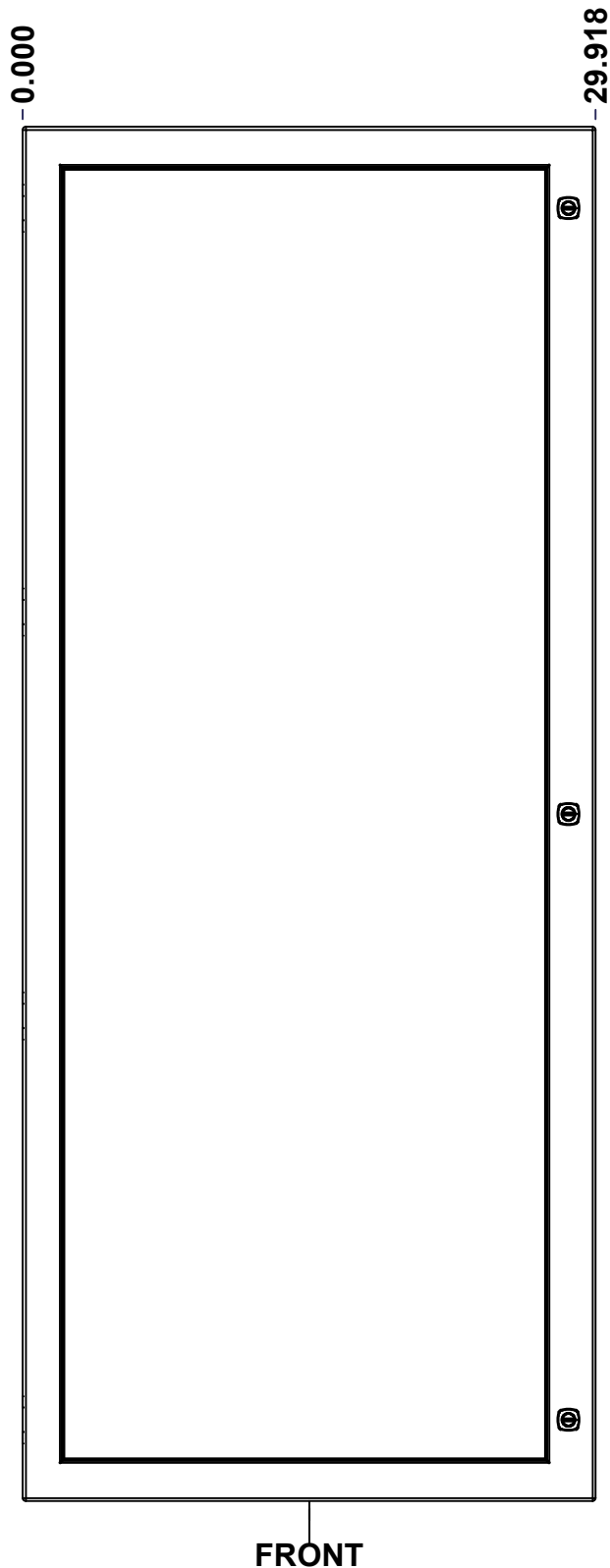
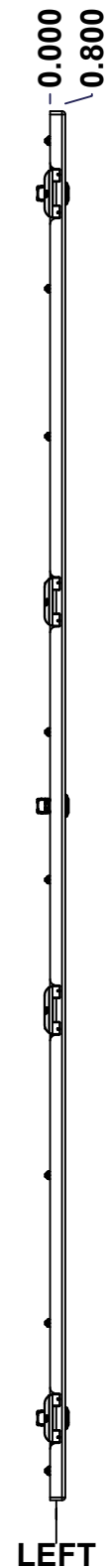
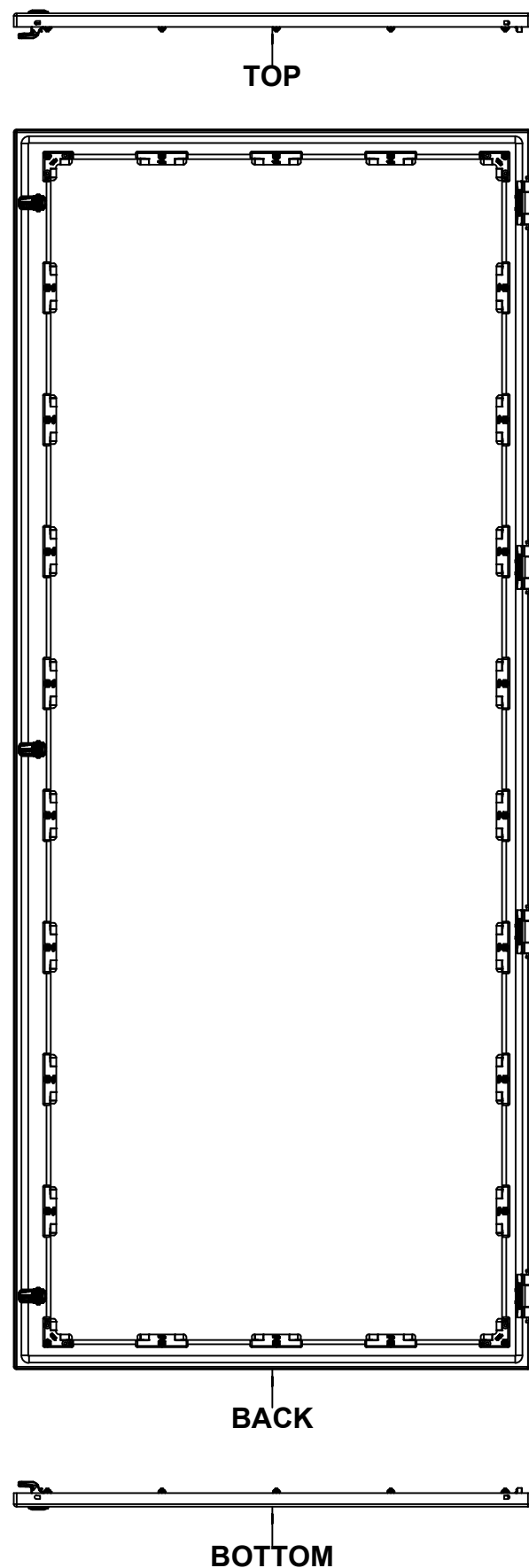
2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESW723016THI-RS	0	5412ESW 72" x 30" Right Insulation
1	5412ESW723016THI-LS	0	5412ESW 72" x 30" Left Insulation
1	5412ESW723016THI-BT	0	5412ESW 72" x 30" Top and Bottom Insulation
1	5412ESW723016THI-TP	0	5412ESW 72" x 30" Top and Bottom Insulation
1	5412ESW723016THI-B	0	5412ESW 72" x 30" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESW723016THB-P	0	5412ESW 72" x 30" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESW 72" x 30" x 16" Body	
Part Number Numéro Pièce	Rev. 0	7 / 15
<b>5412ESW723016THB</b>		

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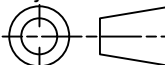
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Isometric View



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 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 16-Mar-23
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESW 72" x 30" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 15

SEE BILL OF MATERIAL ON LAST PAGE

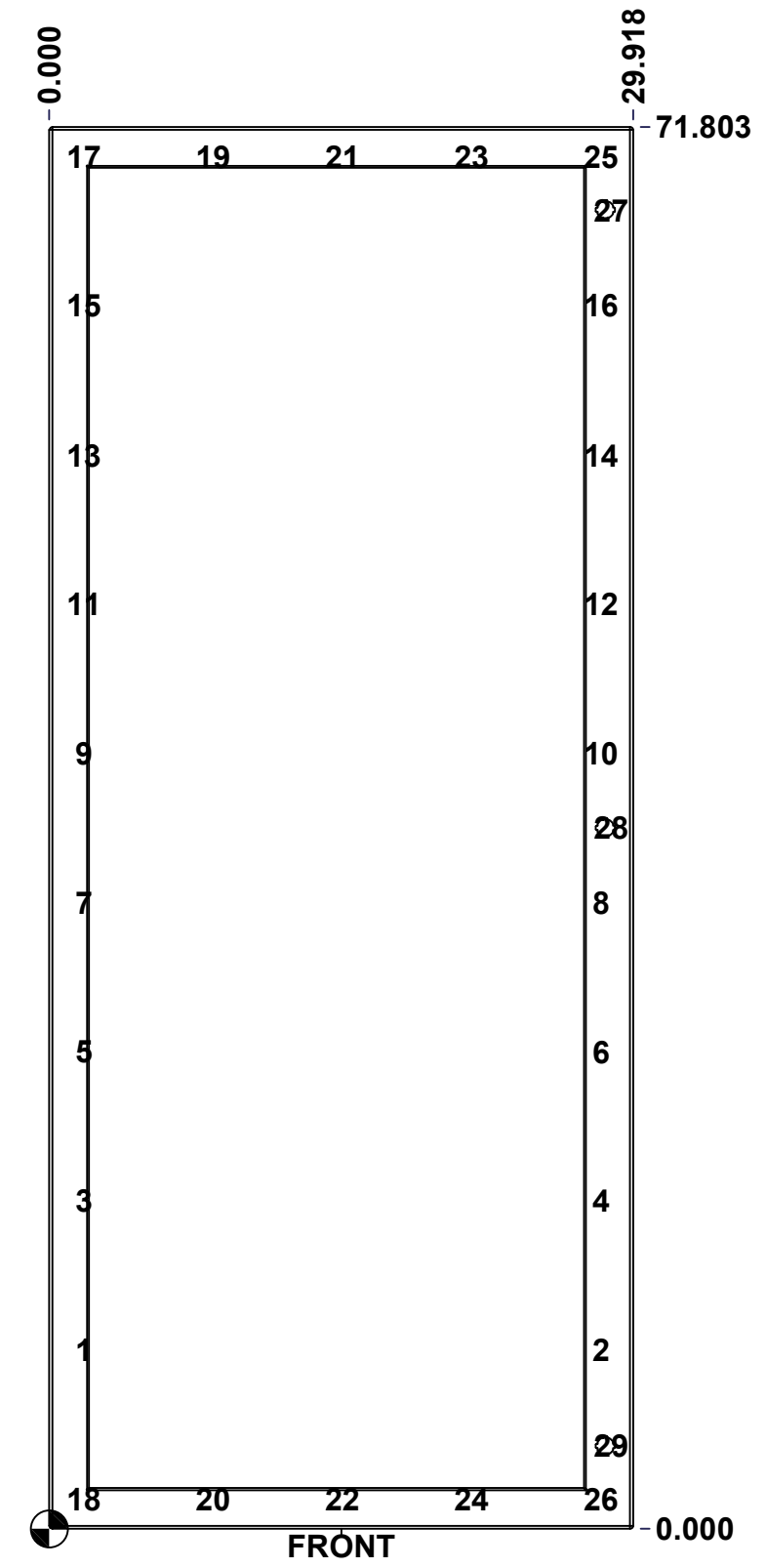
**5412ESW723016THC**



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.166	STUD M6 x 18mm (Inside)
2	27.968	9.166	STUD M6 x 18mm (Inside)
3	1.469	16.805	STUD M6 x 18mm (Inside)
4	27.968	16.805	STUD M6 x 18mm (Inside)
5	1.469	24.443	STUD M6 x 18mm (Inside)
6	27.968	24.443	STUD M6 x 18mm (Inside)
7	1.469	32.082	STUD M6 x 18mm (Inside)
8	27.968	32.082	STUD M6 x 18mm (Inside)
9	1.469	39.721	STUD M6 x 18mm (Inside)
10	27.968	39.721	STUD M6 x 18mm (Inside)
11	1.469	47.360	STUD M6 x 18mm (Inside)
12	27.968	47.360	STUD M6 x 18mm (Inside)
13	1.469	54.998	STUD M6 x 18mm (Inside)
14	27.968	54.998	STUD M6 x 18mm (Inside)
15	1.469	62.637	STUD M6 x 18mm (Inside)
16	27.968	62.637	STUD M6 x 18mm (Inside)
17	1.469	70.276	STUD M6 x 18mm (Inside)
18	1.469	1.527	STUD M6 x 18mm (Inside)
19	8.094	70.276	STUD M6 x 18mm (Inside)
20	8.094	1.527	STUD M6 x 18mm (Inside)
21	14.719	70.276	STUD M6 x 18mm (Inside)
22	14.719	1.527	STUD M6 x 18mm (Inside)
23	21.343	70.276	STUD M6 x 18mm (Inside)
24	21.343	1.527	STUD M6 x 18mm (Inside)
25	27.968	70.276	STUD M6 x 18mm (Inside)
26	27.968	1.527	STUD M6 x 18mm (Inside)
-----			
27	28.494	67.553	880 SCQ4-SL
28	28.494	35.902	880 SCQ4-SL
29	28.494	4.250	880 SCQ4-SL

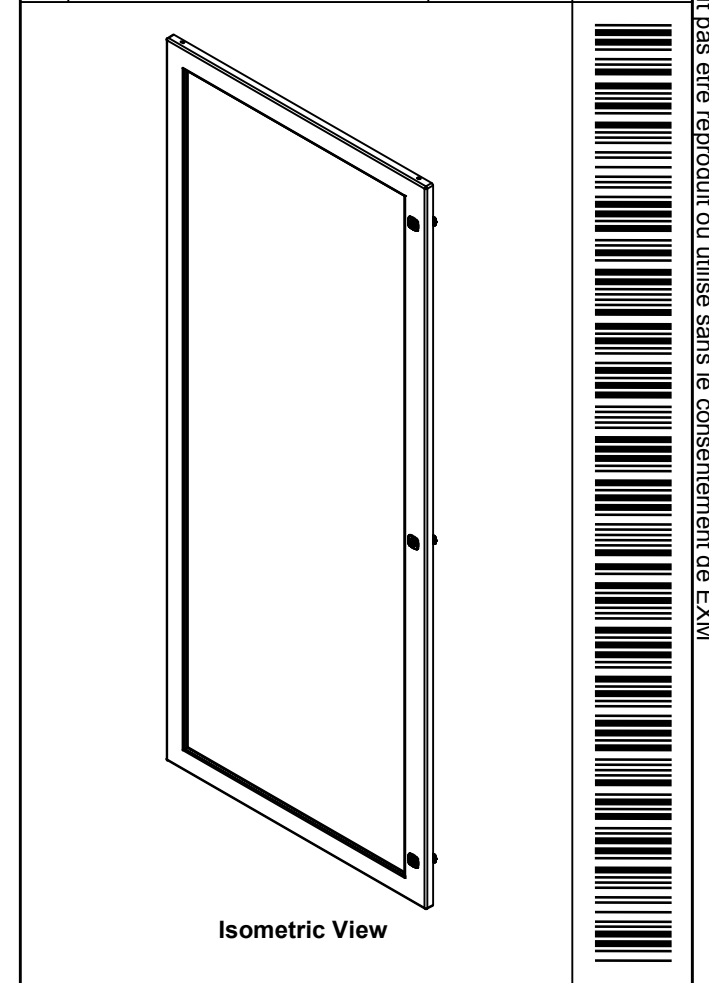


	Description	Status
	5412ESW 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESW723016THC</b>	<b>0</b>
		9
		15

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Fax: (450) 979-4626

Flatness  
Aplatissement  
Max 3.0mm

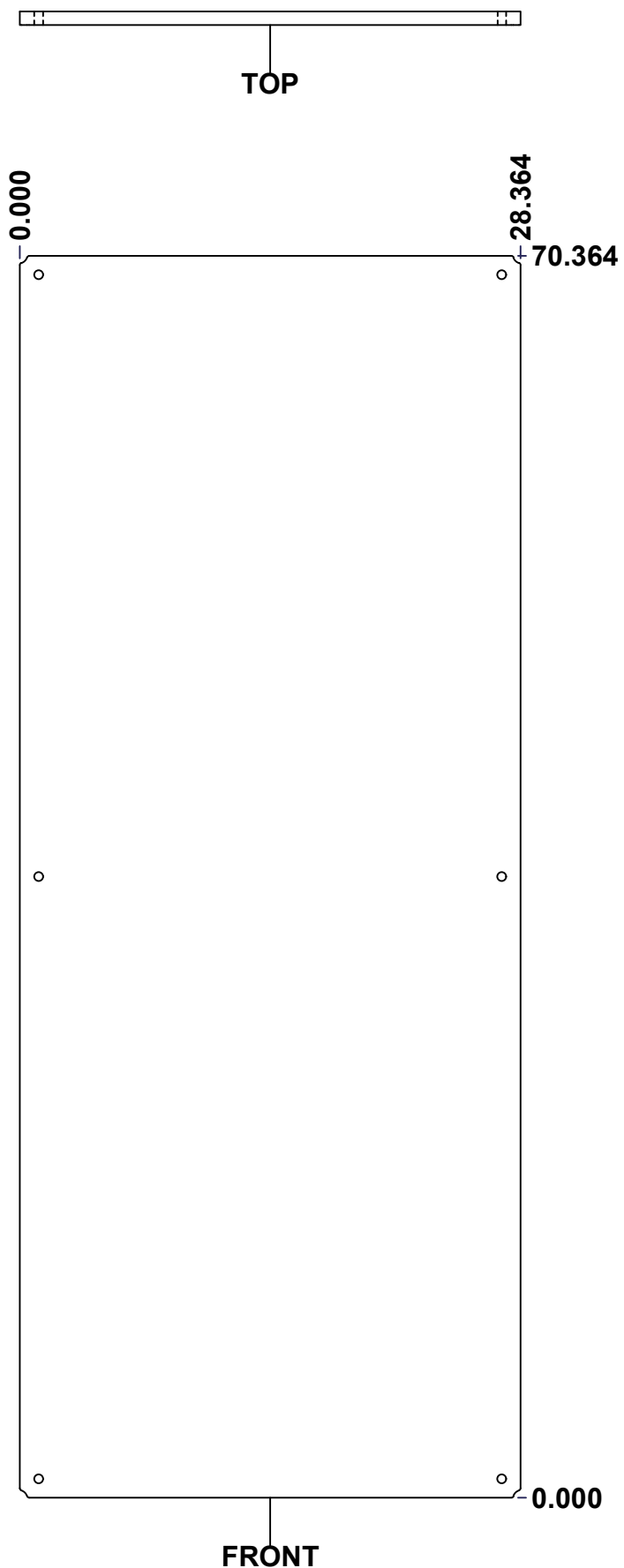
Projection

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
22	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
26	STK-Q-16052	0	M6 x 23mm Stud (No Paint Cap Required)
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESW723016THLXG	0	5412ESW 72" x 30" Lexan Gasket Part
1	5412ESW723016THLX	0	5412ESW 68.375" x 26.125" Lexan Part
1	5412ESW723016THG	0	5412ESW 72" x 30" Cover Gasket Part
1	5412ESW723016THC-P	0	5412ESW 72" x 30" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
3	STK-K-12500	16	5412 ES 1/4 Turn Lock
QTY	Part Number	Rev	Description
Parts List			

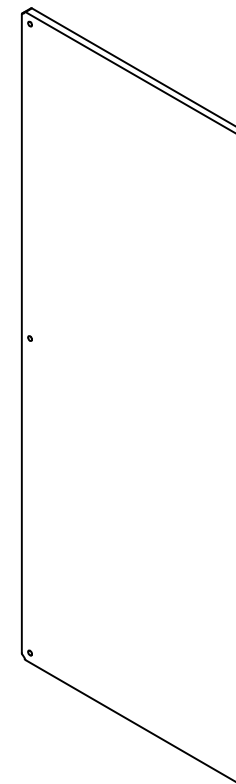
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 16-Mar-23
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESW 72" x 30" Cover	Detail Rev.:
Part Number / Numéro Pièce: <b>5412ESW723016THC</b>	Rev. 0
	10 / 15

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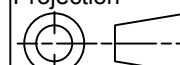


No.	Revisions	Date	By/Par



Isometric View

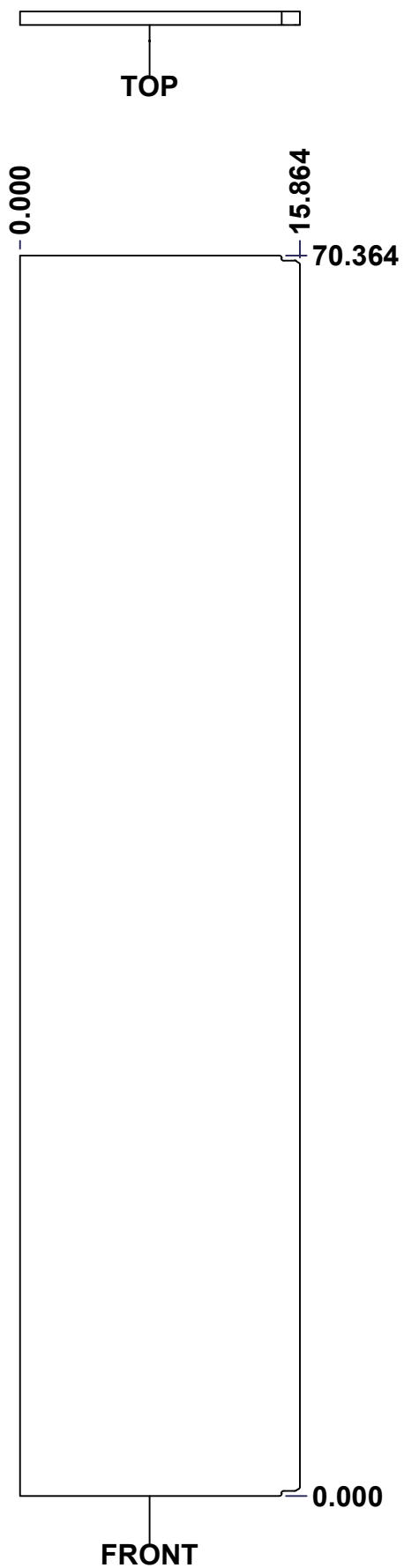


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESW 72" x 30" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESW723016THI-B	0	15

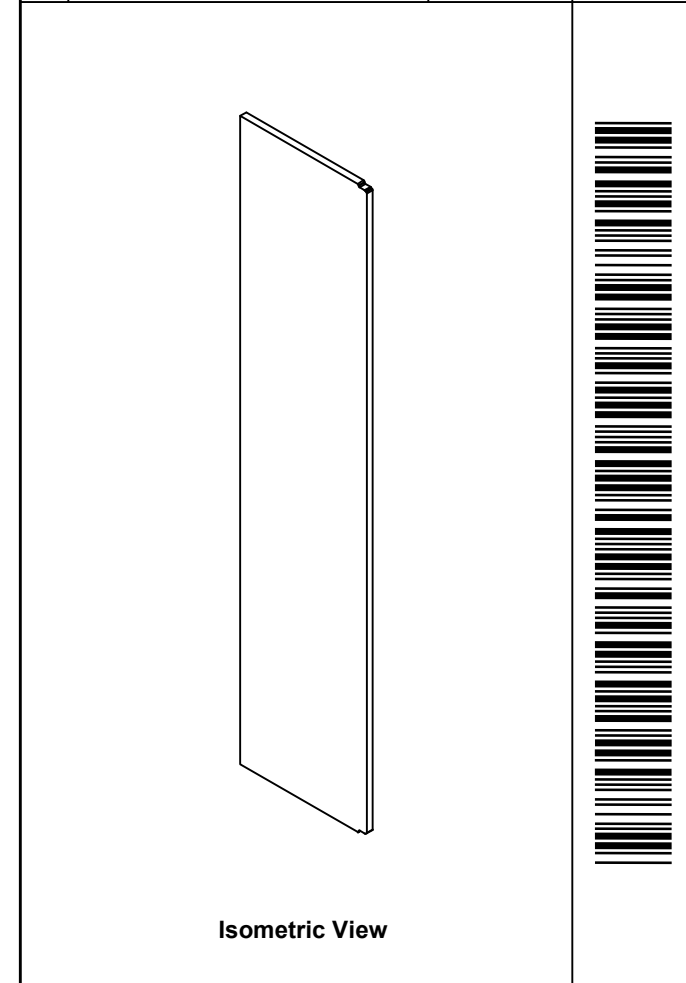
SEE BILL OF MATERIAL ON LAST PAGE


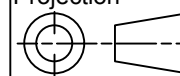
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No.	Revisions	Date	By/Par



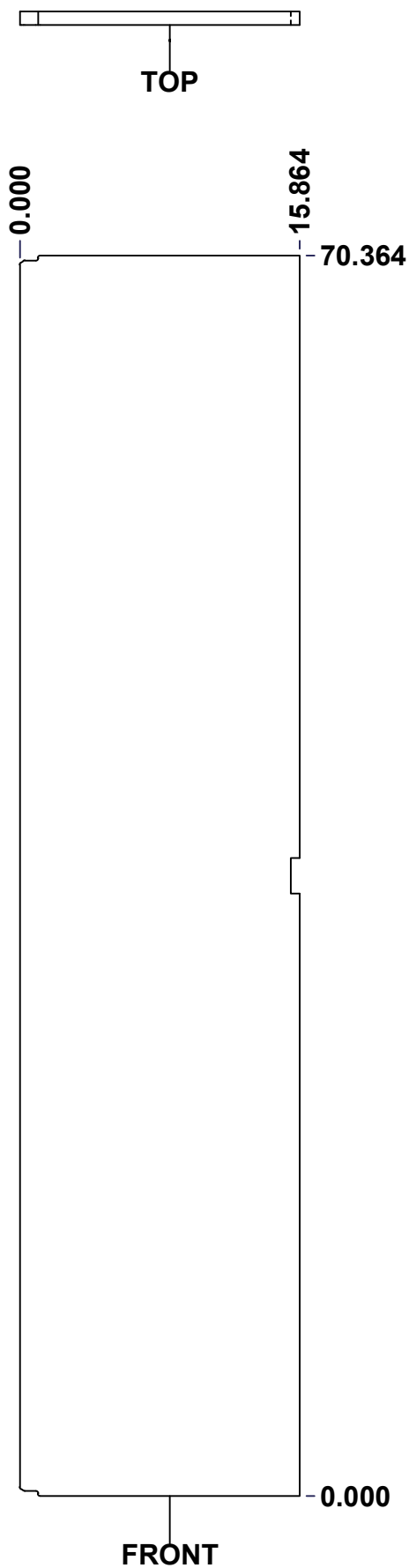
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description 5412ESW 72" x 30" Left Insulation		Detail Rev.
Part Number Numéro Pièce	Rev. 0	12 15

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESW723016THI-LS**

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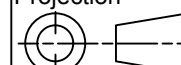


No.	Revisions	Date	By/Par



Isometric View

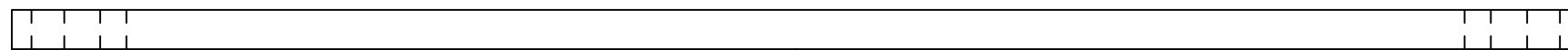


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESW 72" x 30" Right Insulation	Detail Rev.
Part Number Numéro Pièce <b>5412ESW723016THI-RS</b>	Rev. 13 <b>0</b>

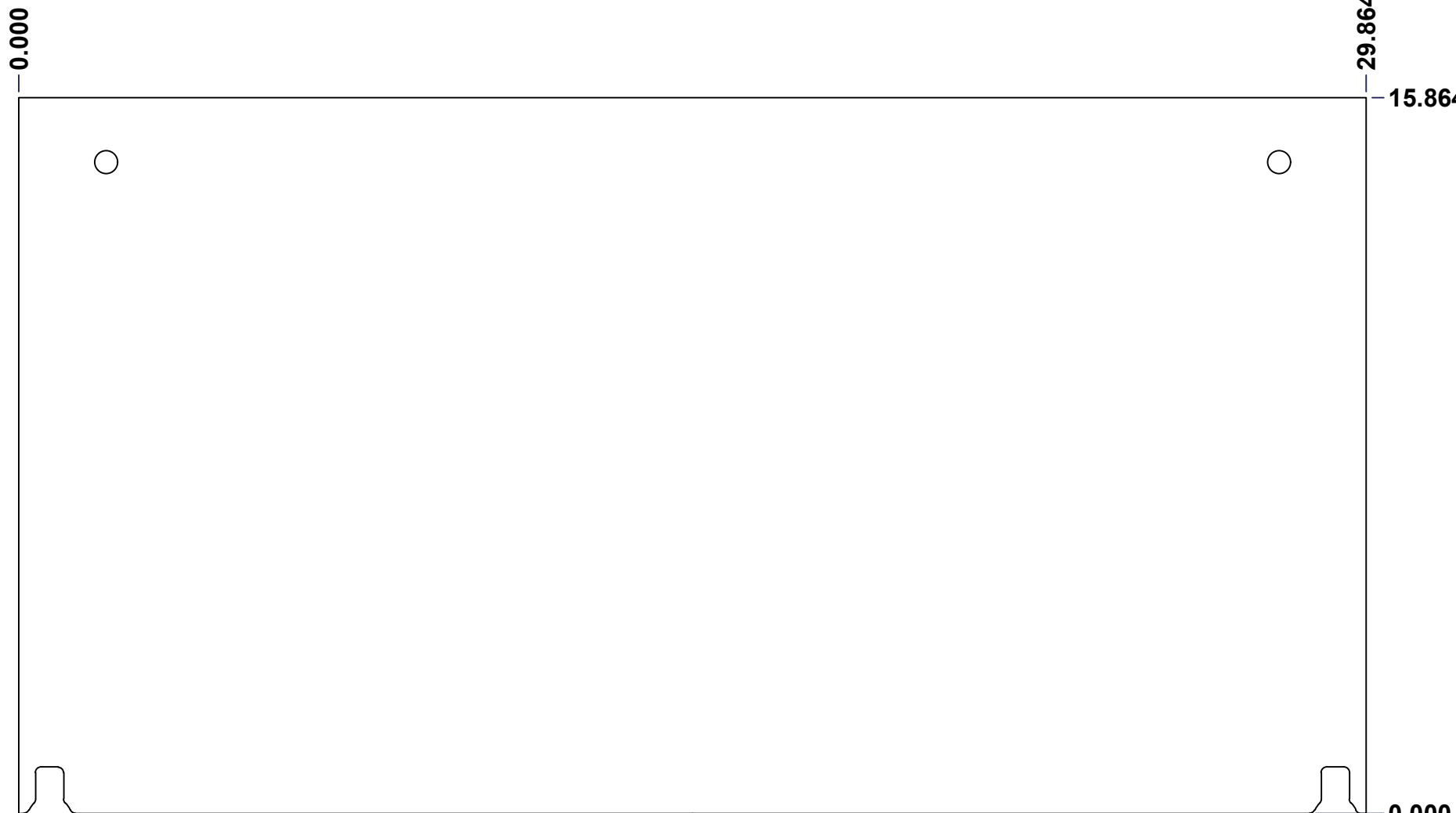
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TOP



FRONT

0.000  
0.750



RIGHT

No.	Revisions	Date	By/Par

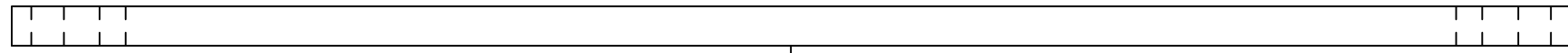
**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESW 72" x 30" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: <b>5412ESW723016THI-TP</b>		Rev. 14 <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

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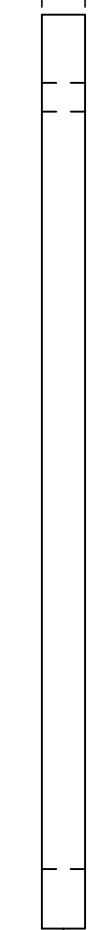


TOP



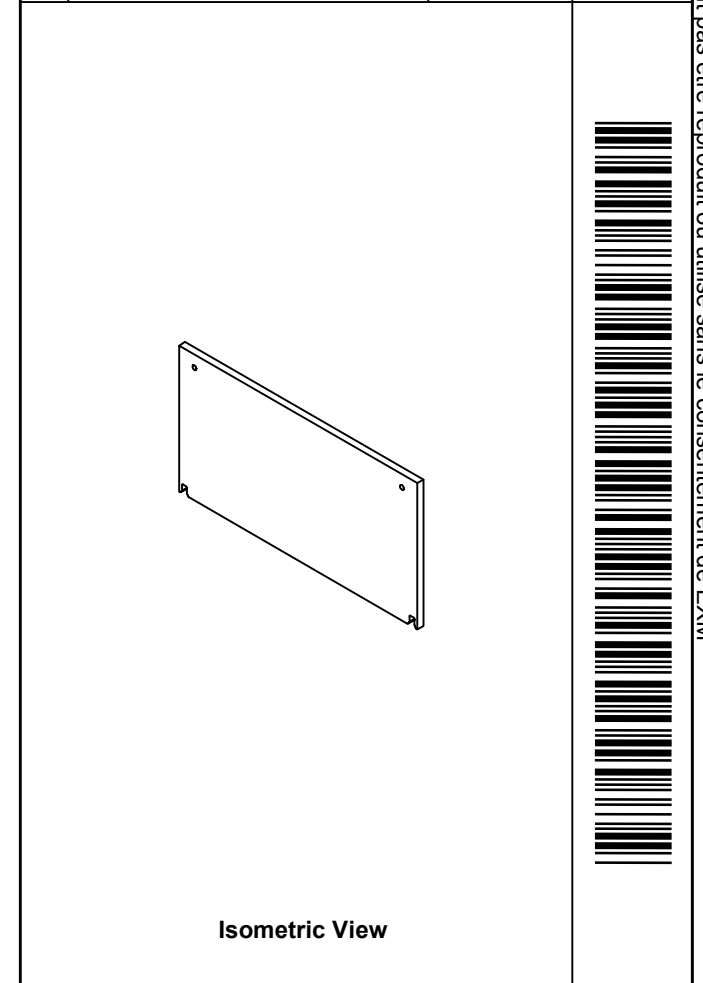
FRONT

0.000  
0.750



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

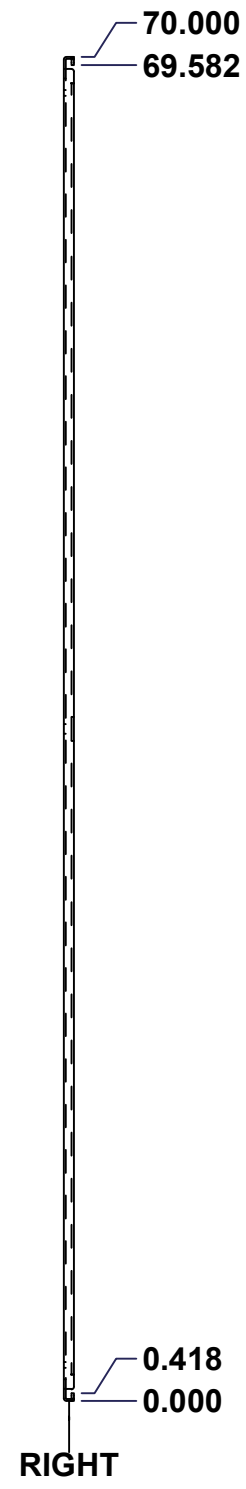
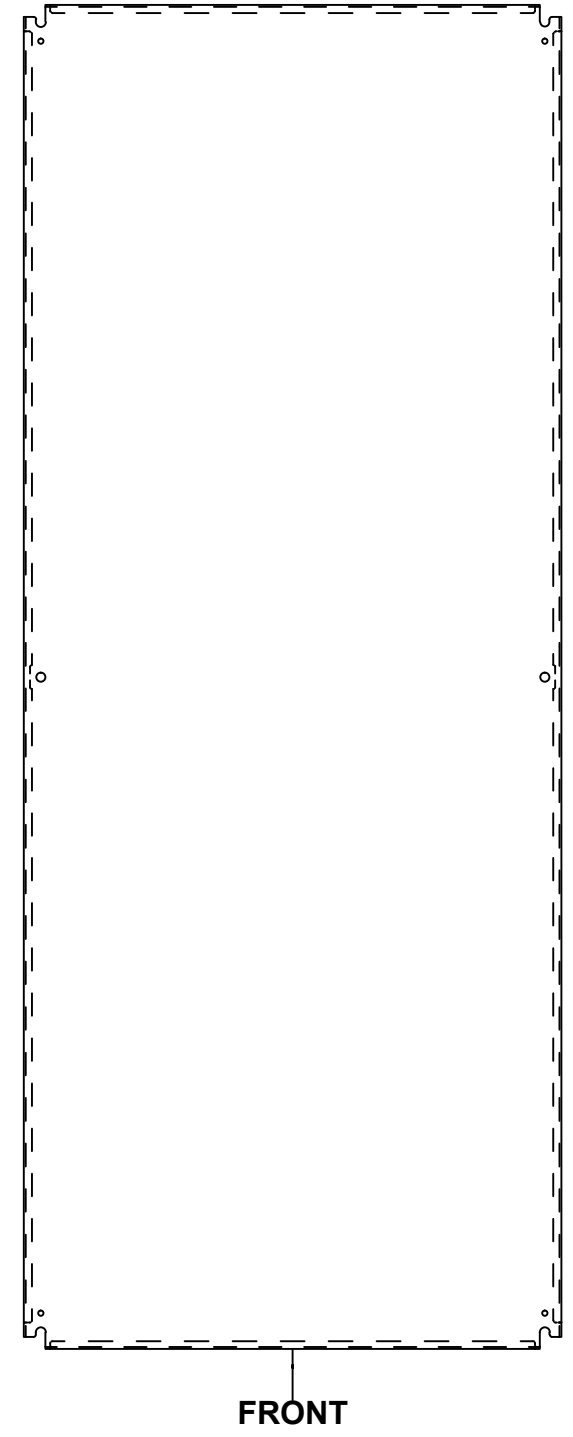
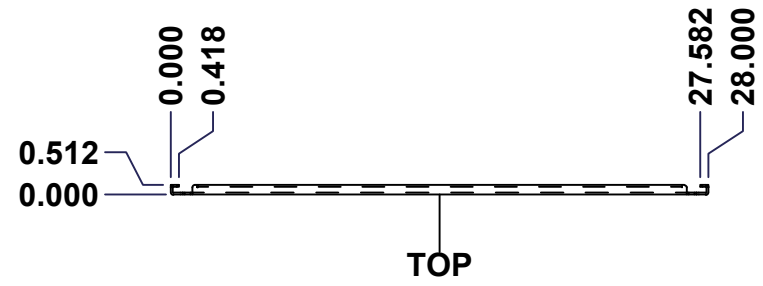
Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESW 72" x 30" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESW723016THI-BT	Rev. 0

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
<b>881 SP7230G</b>	<b>0</b> 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

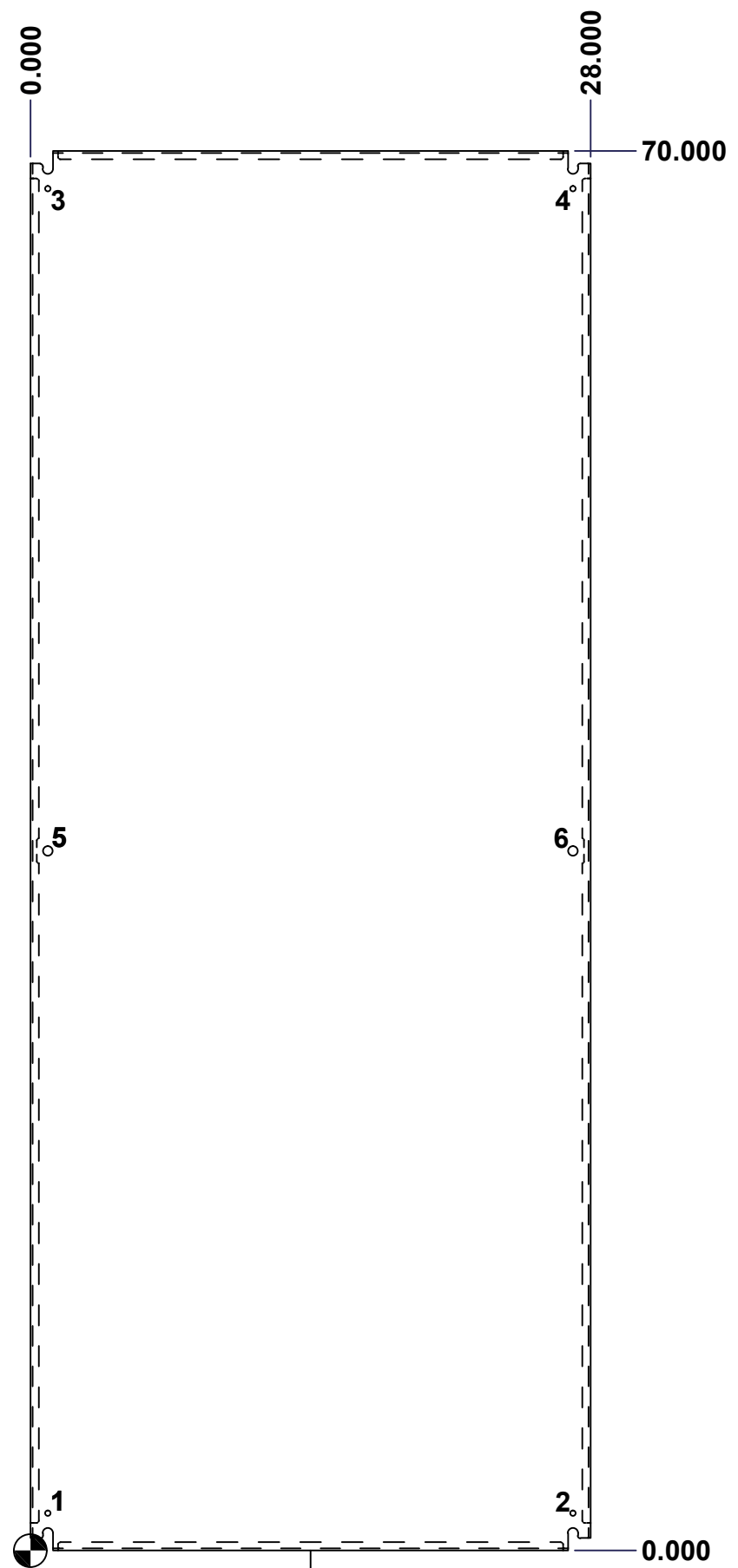


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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



FRONT

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP7230G</b>		Rev. 0		Detail Rev. 2	