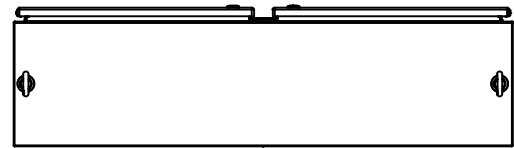
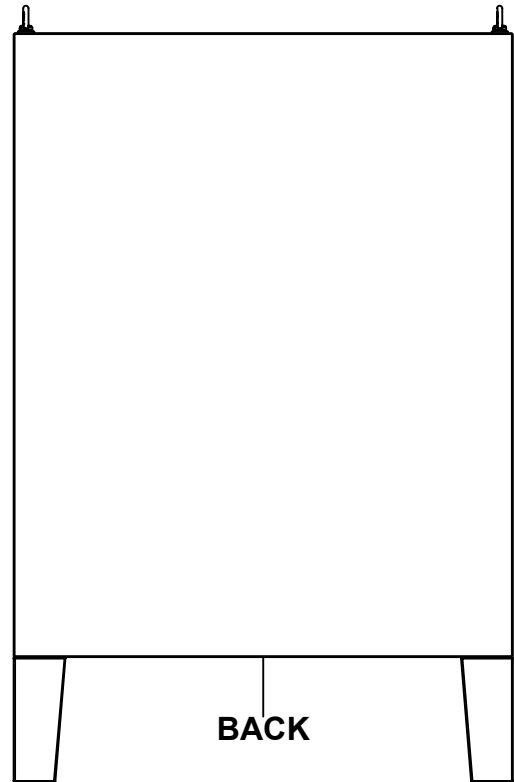


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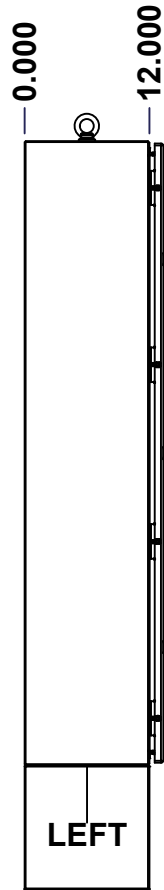
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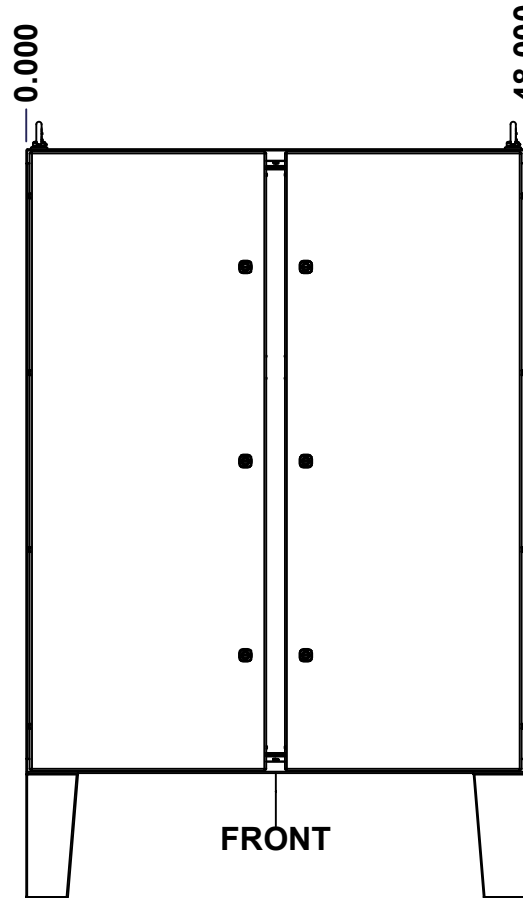
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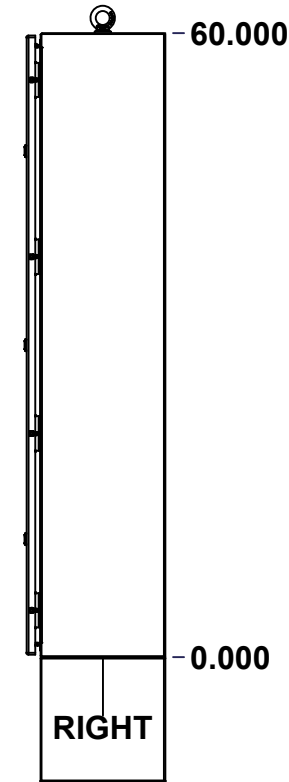
BACK



LEFT



FRONT

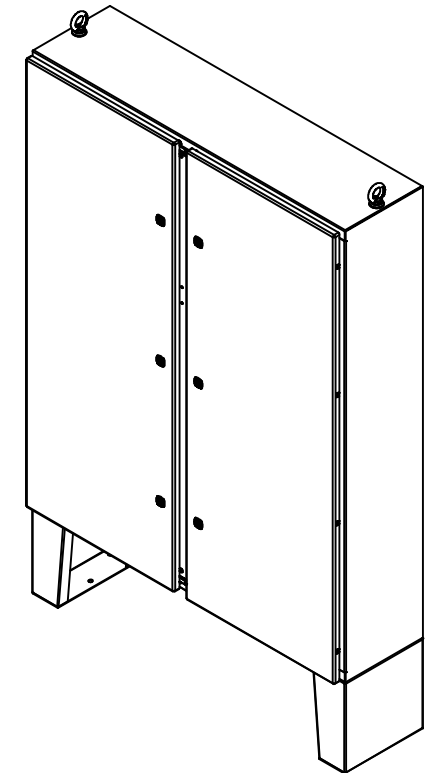


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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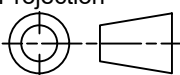


Isometric View



**GRAIN DIRECTION:**  
**TOP/BOTTOM: HORIZONTAL**  
**LEFT/RIGHT/BACK/FRONT: VERTICAL**  
**MOUNTING FEET: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

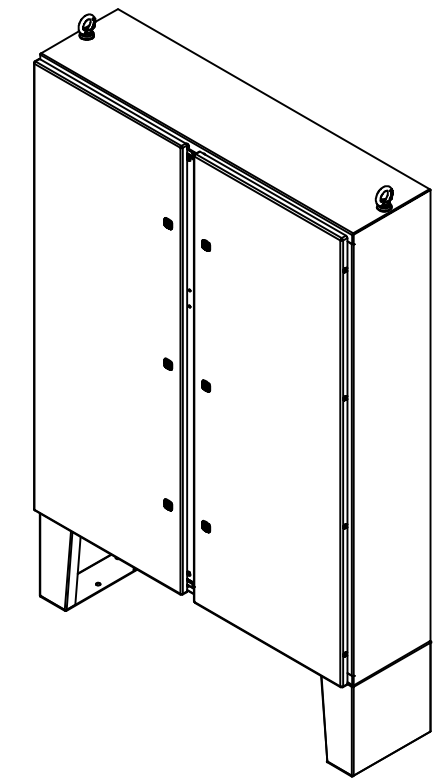
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|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer<br>Client   | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  | Detail Rev.                       |   |
| 5412SSDD 60" x 48" x 12" Assembly  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 1   |
| 5412SSDD604812   | 0                                 | 18  |

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| NOTE |   |
|------|---|
| ITEM | DESCRIPTION                                     |
| 1    | NEMA 4X Enclosure (IP66)                        |
| 2    | C/W Standard ground studs on box and cover      |
| 3    | C/W Standard door stiffener                     |
| 4    | C/W Standard inner panel (Included)             |
| 5    | C/W Standard inner panel mounting studs         |
| 6    | C/W Eyebolts sold separately (Installed by EXM) |
| 7    | C/W Mounting feet sold separately (Installed)   |
| 8    | C/W Struts installed (Included)                 |
| 9    | C/W Interlock Kit (Installed by EXM)            |


| No. | Revisions | Date | By/Par |
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Isometric View

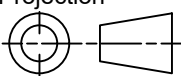
| PACKING               |     |  |
|-----------------------|-----|--|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze 2 cardboard sleeve together         |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                  |     |  |
|------------|------------------|-----|--|
| 1          | 5412SSDD604812MF | 0   | 885 MFHD 12" x 12" Mounting Feet                                       |
| 8          | STK-Q-07320      | 0   | Flange Lock Nut M10  |
| 1          | 885SP6048G       | 0   | 885 SP6048G Inner Panel  |
| 1          | 880INTI          | 4   | 880 INTI - Interlock Post Kit  |
| 1          | 880EB14SS        | 2   | Stainless Steel Eye Bolt M14 (Pack of 2)                               |
| 8          | STK-Q-07620      | 0   | M10 Plastic Spacer 0.875"  |
| 1          | 5412SSDD604812FD | 0   | 5412SSDD 60" x 48" Master Door   |
| 1          | 5412SSDD604812LD | 0   | 5412SSDD 60" x 48" Slave Door  |
| 1          | 5412SSDD604812B  | 0   | 5412SSDD 60" x 48" x 12" Body  |
| 2          | 5412SSDD604812GP | 0   | 5412SSDD Gland Plate   |
| 8          | STK-Q-04051-07   | 8   | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty        | Part Number      | Rev | Description  |
| Parts List |                  |     |  |



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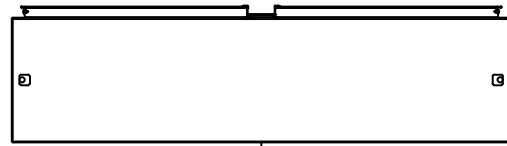
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Aplatissement  
Max 3.0mm

Projection  


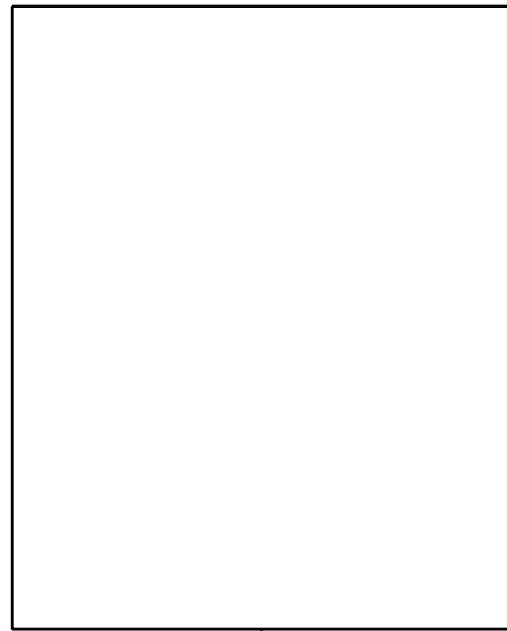
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|-----------------------------------|-----------------------------------|
| Customer Client                   | Date                              |
| Drawn By<br>Dessiné Par           | Date 04-Aug-20                    |
| Material<br>Matière               | 12 Ga Stainless Steel 304 (2.5mm) |
| Color<br>Couleur                  | Unpainted                         |
| Finish<br>Fini                    | Brushed                           |
| Description                       | Detail Rev.                       |
| 5412SSDD 60" x 48" x 12" Assembly |                                   |
| Part Number<br>Numéro Pièce       | Rev.                              |
| <b>5412SSDD604812</b>             | <b>0</b>                          |

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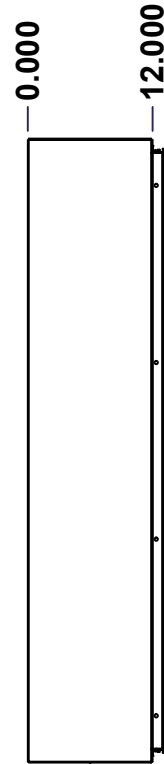
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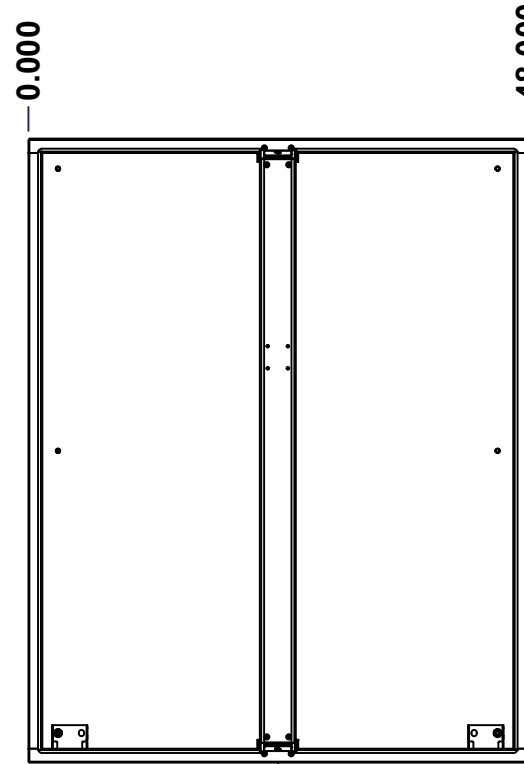
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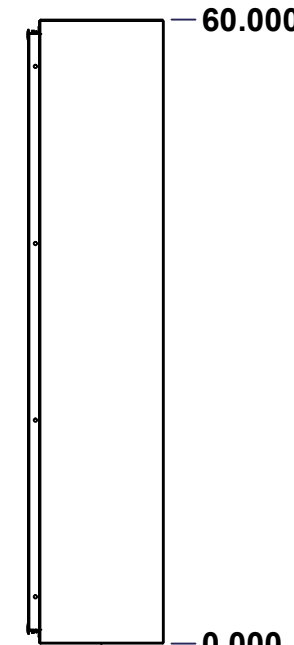
BOTTOM



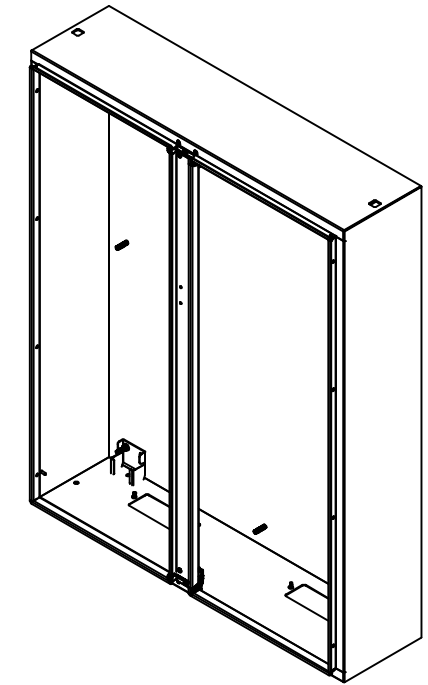
LEFT



FRONT




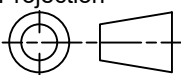
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|     |           |      |        |
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|--|-----------------------------------|---|
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| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  | Detail Rev.                       |   |
| 5412SSDD 60" x 48" x 12" Body  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 3   |
| 5412SSDD604812B  | 0                                 | 18  |

SEE BILL OF MATERIAL ON LAST PAGE

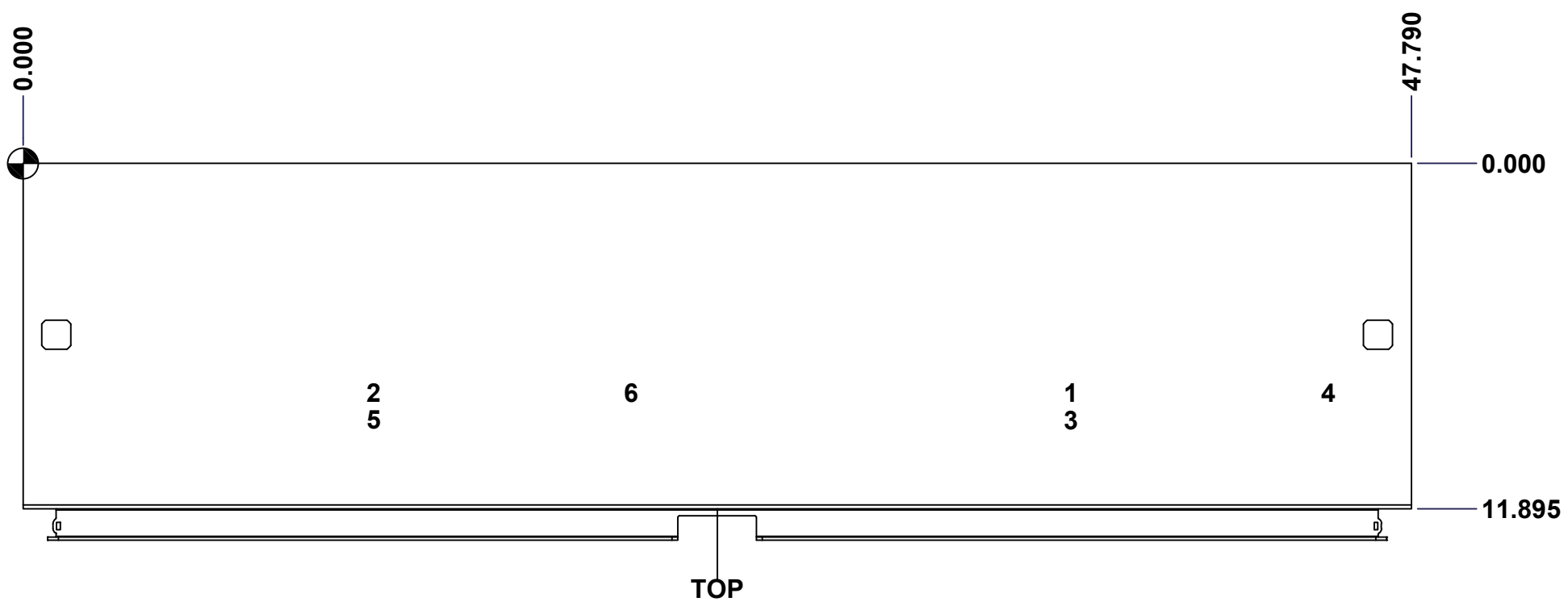
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM  | DESCRIPTION                   |
|---------|--------|-------|-------------------------------|
| 1       | 35.895 | 7.895 | Struts CR400 17.500" (Inside) |
| 2       | 11.895 | 7.895 | Struts CR400 17.500" (Inside) |
| 3       | 35.895 | 8.824 | STUDS M6 x 10mm (Inside)      |
| 4       | 44.761 | 7.895 | STUDS M6 x 10mm (Inside)      |
| 5       | 11.895 | 8.824 | STUDS M6 x 10mm (Inside)      |
| 6       | 20.761 | 7.895 | STUDS M6 x 10mm (Inside)      |

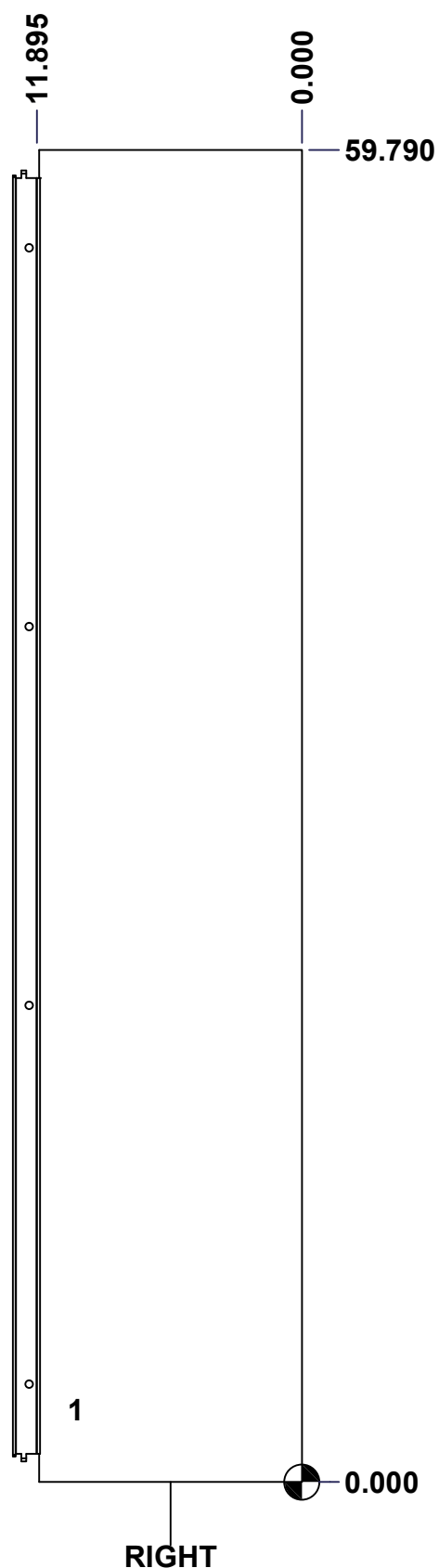


|   |                               |        |
|---|-------------------------------|--------|
|   | Description                   | Status |
|   | 5412SSDD 60" x 48" x 12" Body | (NULL) |
| Part Number<br>Numéro Pièce<br><b>5412SSDD604812B</b> | Rev.                          | 4      |
|   | <b>0</b>                      | 18     |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |        |       |                             |
|--|--------|-------|-----------------------------|
| <b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>       |        |       |                             |
| CUT-OUT  | XDIM   | YDIM  | DESCRIPTION                 |
| 1  | 10.395 | 3.270 | GND STUD M6 x 16mm (Inside) |



|  |                               |          |
|--|-------------------------------|----------|
|  | Description                   | Status   |
|  | 5412SSDD 60" x 48" x 12" Body | (NULL)   |
|  | Part Number<br>Numéro Pièce   | Rev.     |
|  | <b>5412SSDD604812B</b>        | <b>0</b> |
|  |                               | 5        |
|  |                               | 18       |

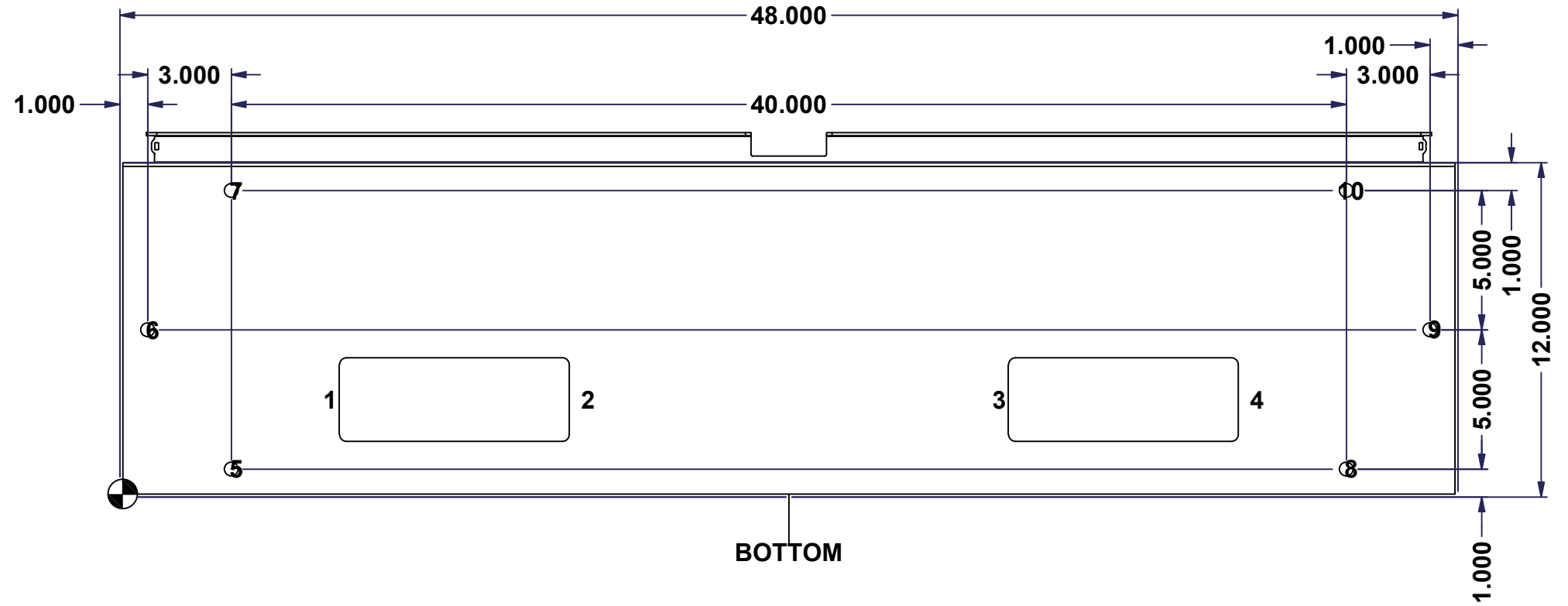
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 7.270  | 3.395  | GP STUD M6 x 16mm (Inside) |
| 2       | 16.520 | 3.395  | GP STUD M6 x 16mm (Inside) |
| 3       | 31.270 | 3.395  | GP STUD M6 x 16mm (Inside) |
| 4       | 40.520 | 3.395  | GP STUD M6 x 16mm (Inside) |
| -----   |        |        |                            |
| 5       | 3.895  | 0.895  | RND Ø0.500                 |
| 6       | 0.895  | 5.895  | RND Ø0.500                 |
| 7       | 3.895  | 10.895 | RND Ø0.500                 |
| 8       | 43.895 | 0.895  | RND Ø0.500                 |
| 9       | 46.895 | 5.895  | RND Ø0.500                 |
| 10      | 43.895 | 10.895 | RND Ø0.500                 |



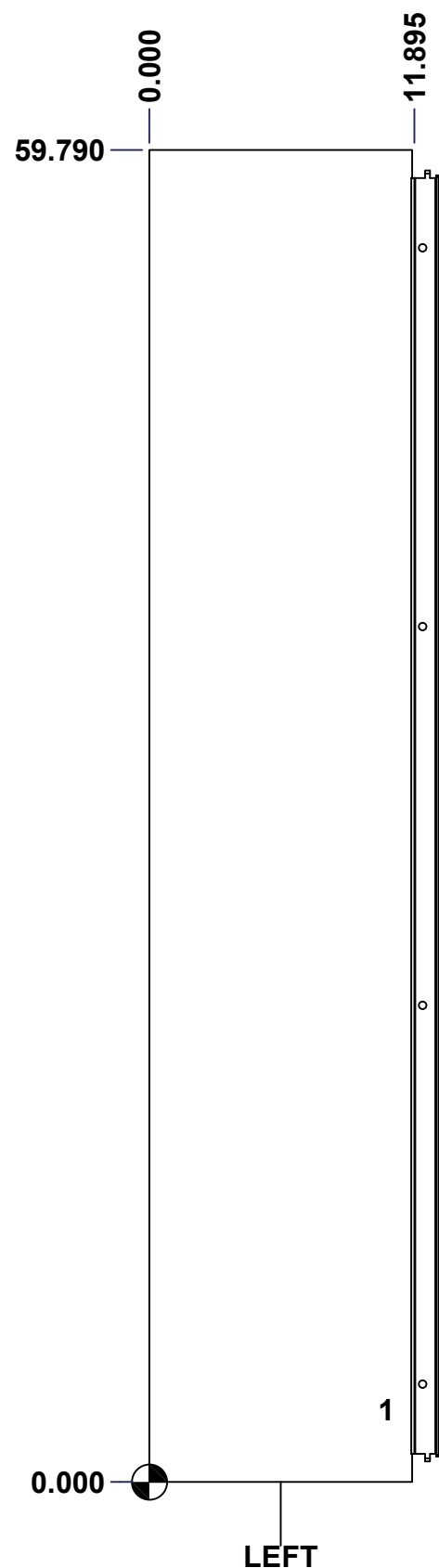
BOTTOM

|  |                               |              |
|--|-------------------------------|--------------|
|  | Description                   | Status       |
|  | 5412SSDD 60" x 48" x 12" Body | (NULL)       |
|  | Part Number<br>Numéro Pièce   | Rev.         |
|  | <b>5412SSDD604812B</b>        | <b>0</b> / 6 |
|  |                               | 18           |

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| <b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b> |        |       |                             |
|--|--------|-------|-----------------------------|
| <b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>        |        |       |                             |
| CUT-OUT  | XDIM   | YDIM  | DESCRIPTION                 |
| 1  | 10.395 | 3.270 | GND STUD M6 x 16mm (Inside) |



|   |                               |        |
|---|-------------------------------|--------|
|   | Description                   | Status |
|   | 5412SSDD 60" x 48" x 12" Body | (NULL) |
| Part Number<br>Numéro Pièce<br><b>5412SSDD604812B</b> | Rev.                          | 7      |
|   | <b>0</b>                      | 18     |

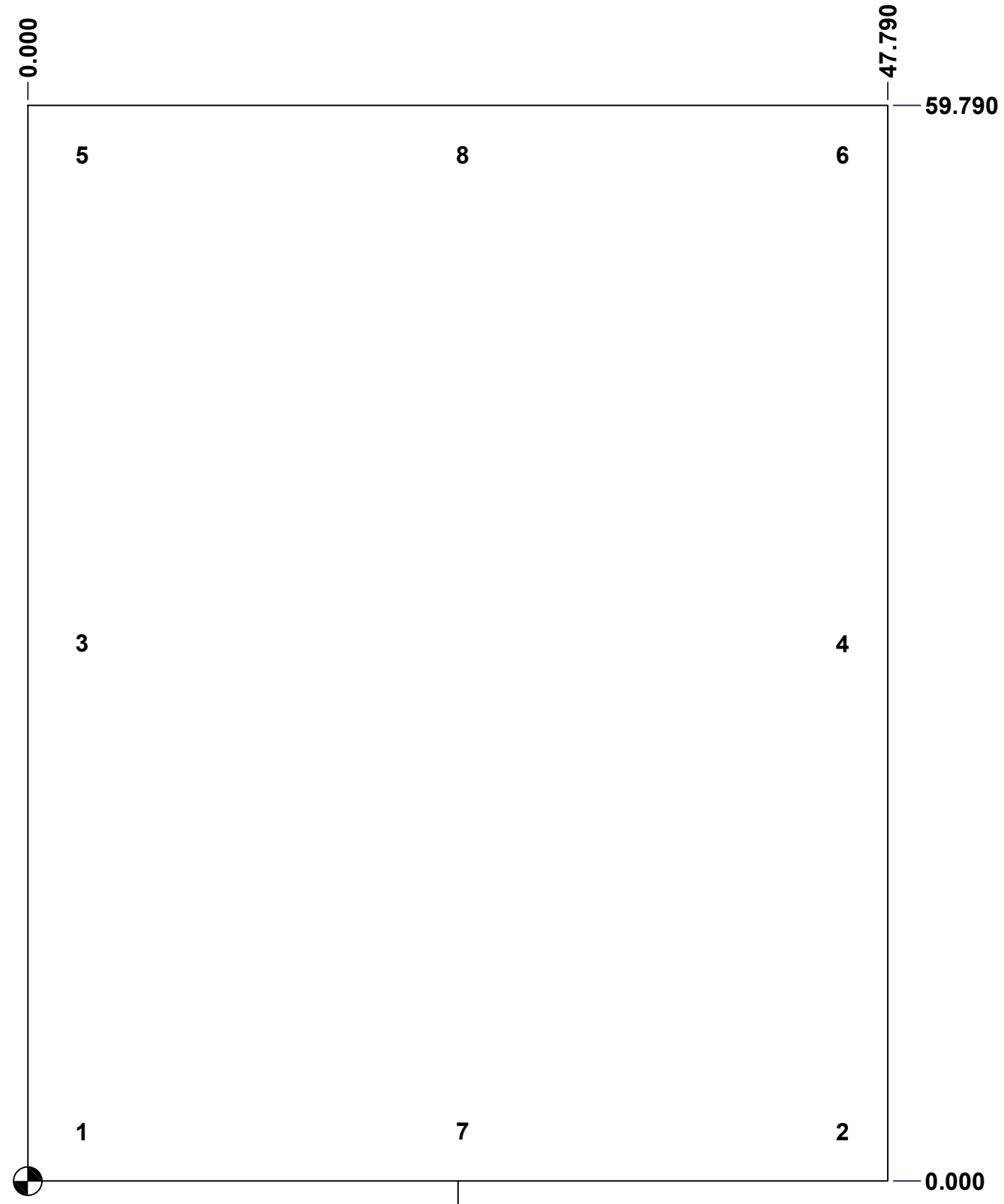
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                 |
|---------|--------|--------|-----------------------------|
| 1       | 2.770  | 2.770  | IP STUD M10 x 40mm (Inside) |
| 2       | 45.020 | 2.770  | IP STUD M10 x 40mm (Inside) |
| 3       | 2.770  | 29.895 | IP STUD M10 x 40mm (Inside) |
| 4       | 45.020 | 29.895 | IP STUD M10 x 40mm (Inside) |
| 5       | 2.770  | 57.020 | IP STUD M10 x 40mm (Inside) |
| 6       | 45.020 | 57.020 | IP STUD M10 x 40mm (Inside) |
| 7       | 23.895 | 2.770  | IP STUD M10 x 40mm (Inside) |
| 8       | 23.895 | 57.020 | IP STUD M10 x 40mm (Inside) |



BACK

|  |                               |              |
|--|-------------------------------|--------------|
|  | Description                   | Status       |
|  | 5412SSDD 60" x 48" x 12" Body | (NULL)       |
|  | Part Number<br>Numéro Pièce   | Rev.         |
|  | <b>5412SSDD604812B</b>        | <b>0</b> / 8 |
|  |                               | 18           |



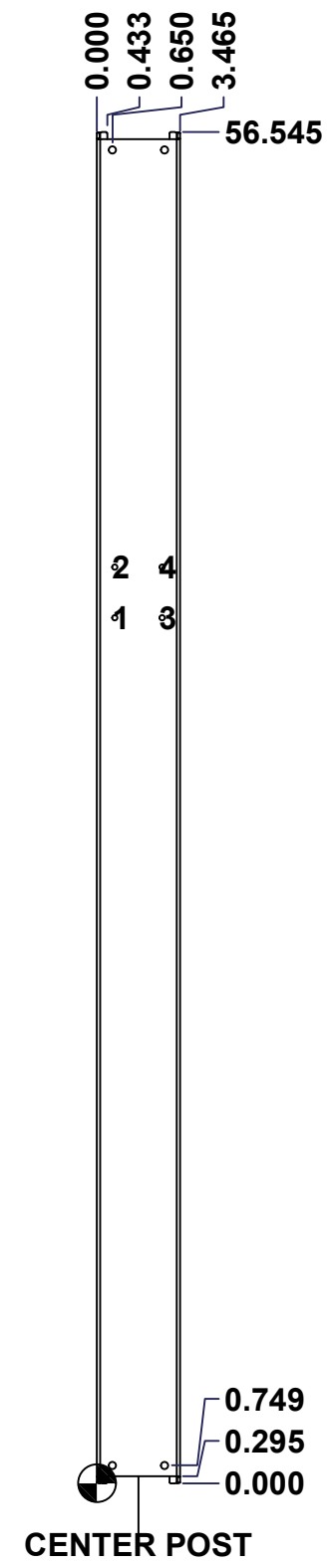
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM  | YDIM   | DESCRIPTION            |
|---------|-------|--------|------------------------|
| 1       | 0.748 | 36.220 | PEM FHS-M6-15 (Inside) |
| 2       | 0.748 | 38.346 | PEM FHS-M6-15 (Inside) |
| 3       | 2.717 | 36.220 | PEM FHS-M6-15 (Inside) |
| 4       | 2.717 | 38.346 | PEM FHS-M6-15 (Inside) |

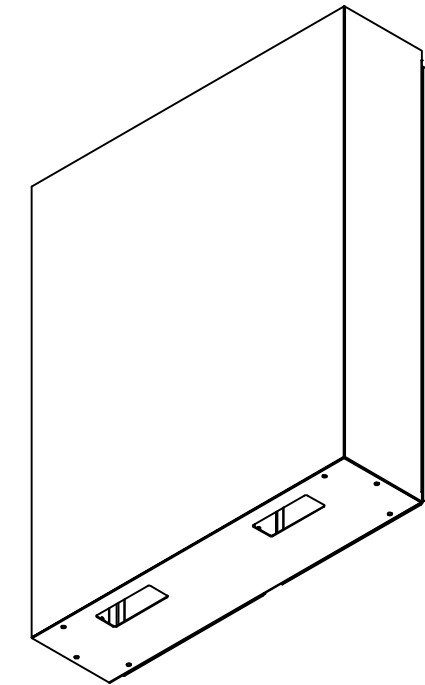


|  |                               |              |
|--|-------------------------------|--------------|
|  | Description                   | Status       |
|  | 5412SSDD 60" x 48" x 12" Body | (NULL)       |
|  | Part Number<br>Numéro Pièce   | Rev.         |
|  | <b>5412SSDD604812B</b>        | <b>0</b> / 9 |
|  |                               | 18           |

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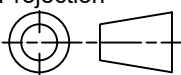


Isometric View



|   |                                 |   |   |
|---|---------------------------------|---|---|
| 4 | STK-Q-16040                     | 0 | Stud M6 x 10mm Stainless Steel  |
| 4 | STK-PEM-FHS-M6-15               | 0 | SS PEM Self-Clinching Stud M6 x 15.0mm                                  |
| 2 | STK-Q-16085                     | 0 | Ground Stud M6 x 16mm Stainless Steel                                   |
| 2 | STK-Q-74905                     | 0 | Stainless Steel 304 Eyebolt Lifting Angle (8.750")                      |
| 4 | STK-Q-16095                     | 0 | M6 x 16mm Stainless Steel Ground Stud                                   |
| 1 | STK-A-75456                     | 2 | Center Post - Stainless Steel Sealing Block with Latch Assembly (Large) |
| 1 | 5412SSDD604812CP-P              | 0 | 5412SSDD 60" Center Post Part   |
| 2 | STK-Q-07320                     | 0 | Flange Lock Nut M10   |
| 2 | STK-Q-07618                     | 1 | 5500 Series Inner Panel Support Bracket                                 |
| 8 | STK-Q-16120                     | 0 | Stud M10 x 40mm Stainless Steel   |
| 1 | 5412SSDD604812BT-P              | 0 | 5412SSDD 48" x 12" Bottom Part  |
| 1 | 5412SSDD604812T-P               | 0 | 5412SSDD 48" x 12" Top Part   |
| 1 | 5412SSDD604812RS-P              | 0 | 5412SSDD 60" x 48" Right Part   |
| 1 | 5412SSDD604812LS-P              | 0 | 5412SSDD 60" x 48" Left Part  |
| 1 | 5412SSDD604812B-P               | 0 | 5412SSDD 60" x 48" Back Part  |
| 2 | 5412SSDD604812_CR400<br>SS_17.5 | 0 | Commercial Roll Stainless Steel (17.5in long)                           |

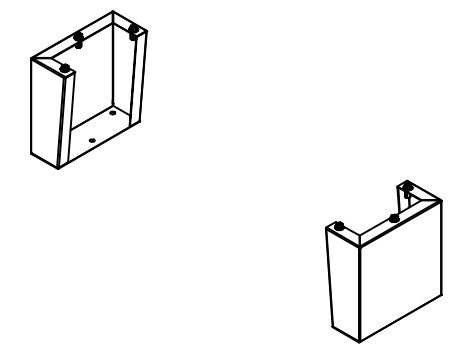
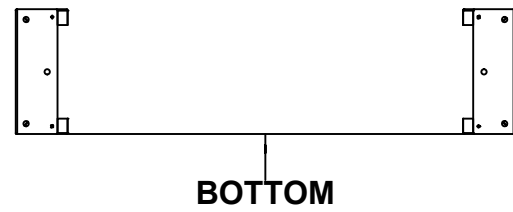
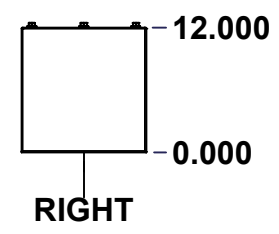
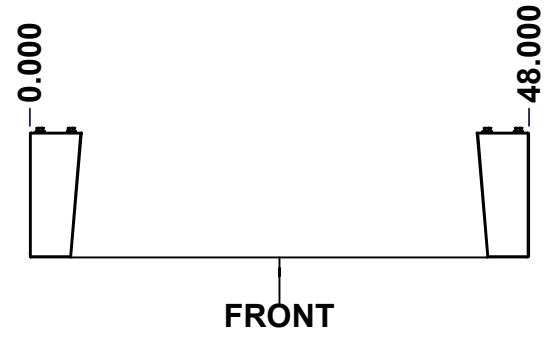
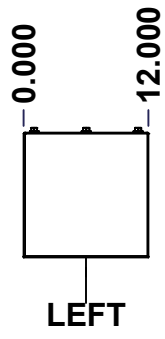
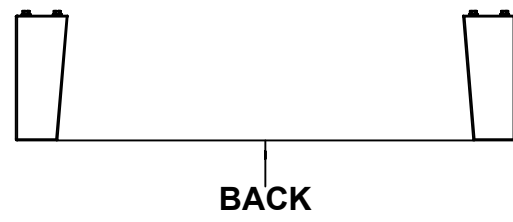
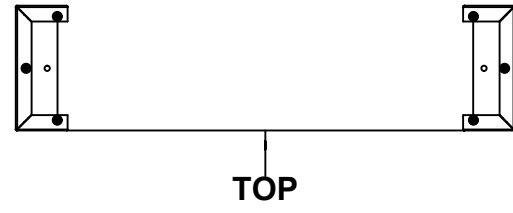
| Qty        | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List |             |     |             |


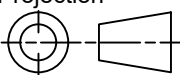
|  |                                   |   |
|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement         | Max 3.0mm   |
|  | Projection                        |  |
| Customer<br>Client   | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini Brushed  |
| Description  | Detail Rev.                       |   |
| 5412SSDD 60" x 48" x 12" Body  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 10  |
| <b>5412SSDD604812B</b>   | <b>0</b>                          | 18  |

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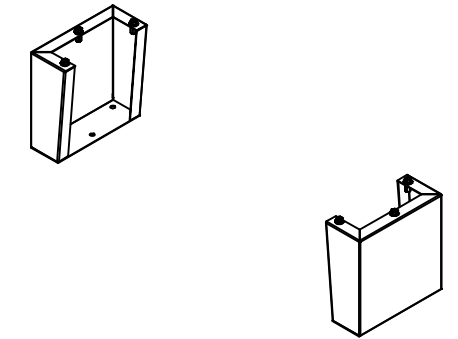
|  |                                   |   |
|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> | Flatness<br>Aplatissement         | Max 3.0mm   |
|  | Projection                        |  |
| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini Brushed  |
| Description  | Detail Rev.                       |   |
| 885 MFHD 12" x 12" Mounting Feet   |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 11  |
| <b>5412SSDD604812MF</b>  | <b>0</b>                          | 18  |

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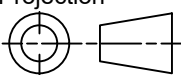
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| No. | Revisions | Date | By/Par |
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Isometric View

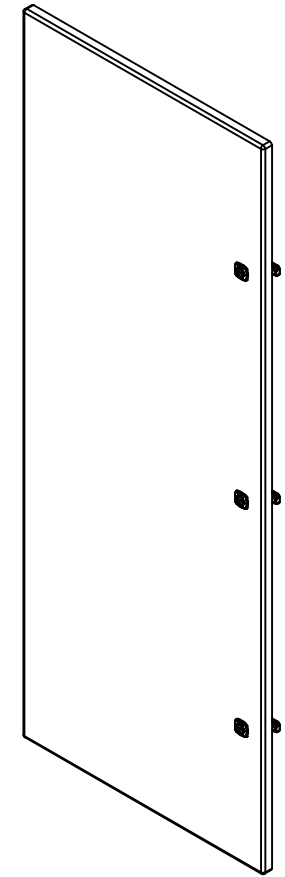
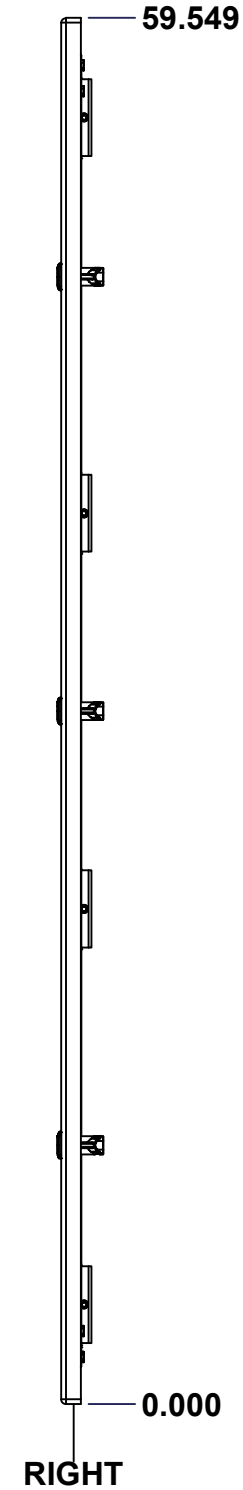
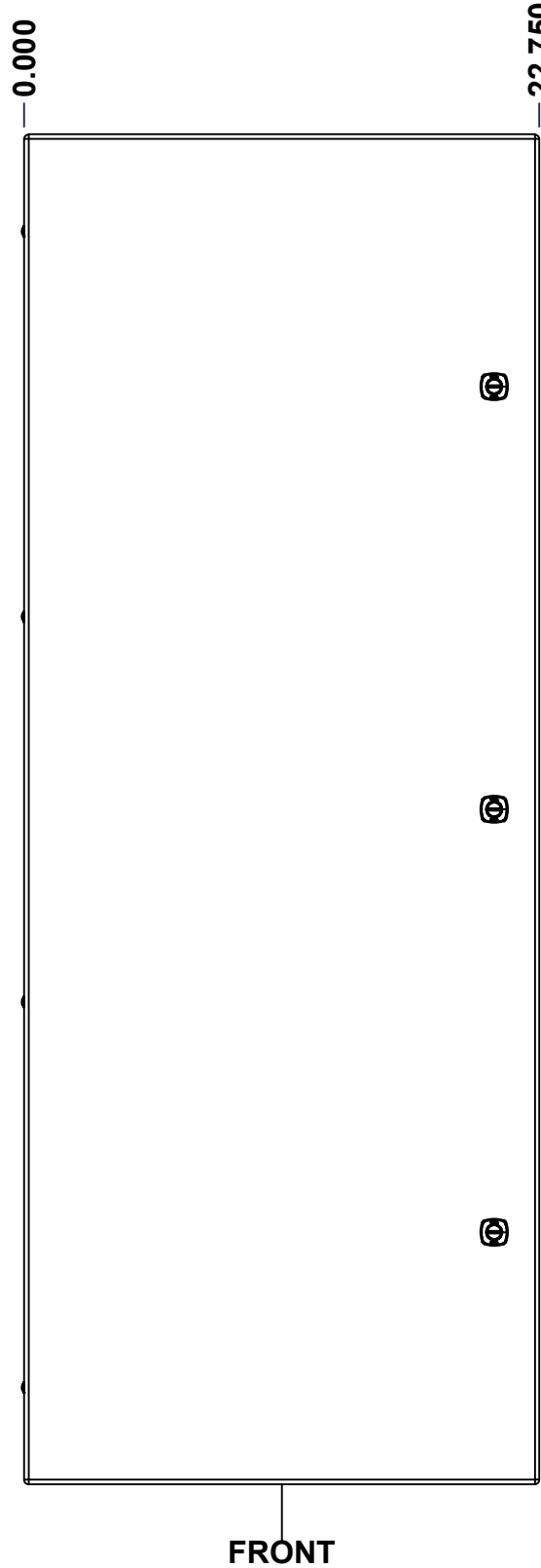
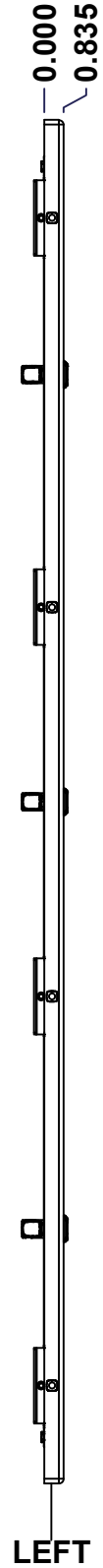
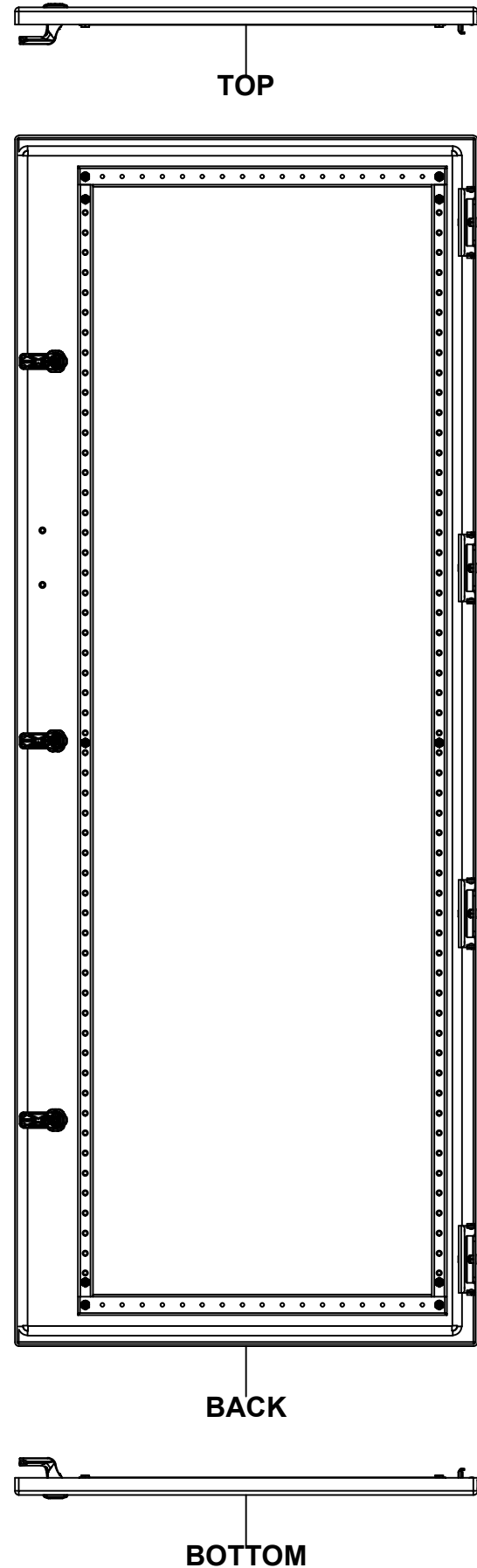


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|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  |                                   | Detail Rev.   |
| 885 MFHD 12" x 12" Mounting Feet   |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 12  |
| <b>5412SSDD604812MF</b>  | <b>0</b>                          | 18  |

| Qty        | Part Name                  | Rev | Description   |
|------------|----------------------------|-----|---|
| 6          | RIVET_NUT_SS_M10_FH<br>_CE | 0   | Stainless Steel Rivet Nut M10 (Low Profile Close End) |
| 1          | 5412SSDD604812MFR-P        | 0   | 885 MFHD 12" x 12" Right Mounting Feet Part           |
| 1          | 5412SSDD604812MFL-P        | 0   | 885 MFHD 12" x 12" Left Mounting Feet Part            |
| 3          | STK-K-11610                | 2   | 885 MFSS Accessory Kit                                |
| Parts List |                            |     |   |

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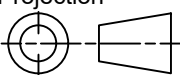
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Isometric View



| No. | Revisions | Date | By/Par |
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  | Detail Rev.                       |   |
| 5412SSDD 60" x 48" Slave Door  |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 13  |
| 5412SSDD604812LD   | 0                                 | 18  |

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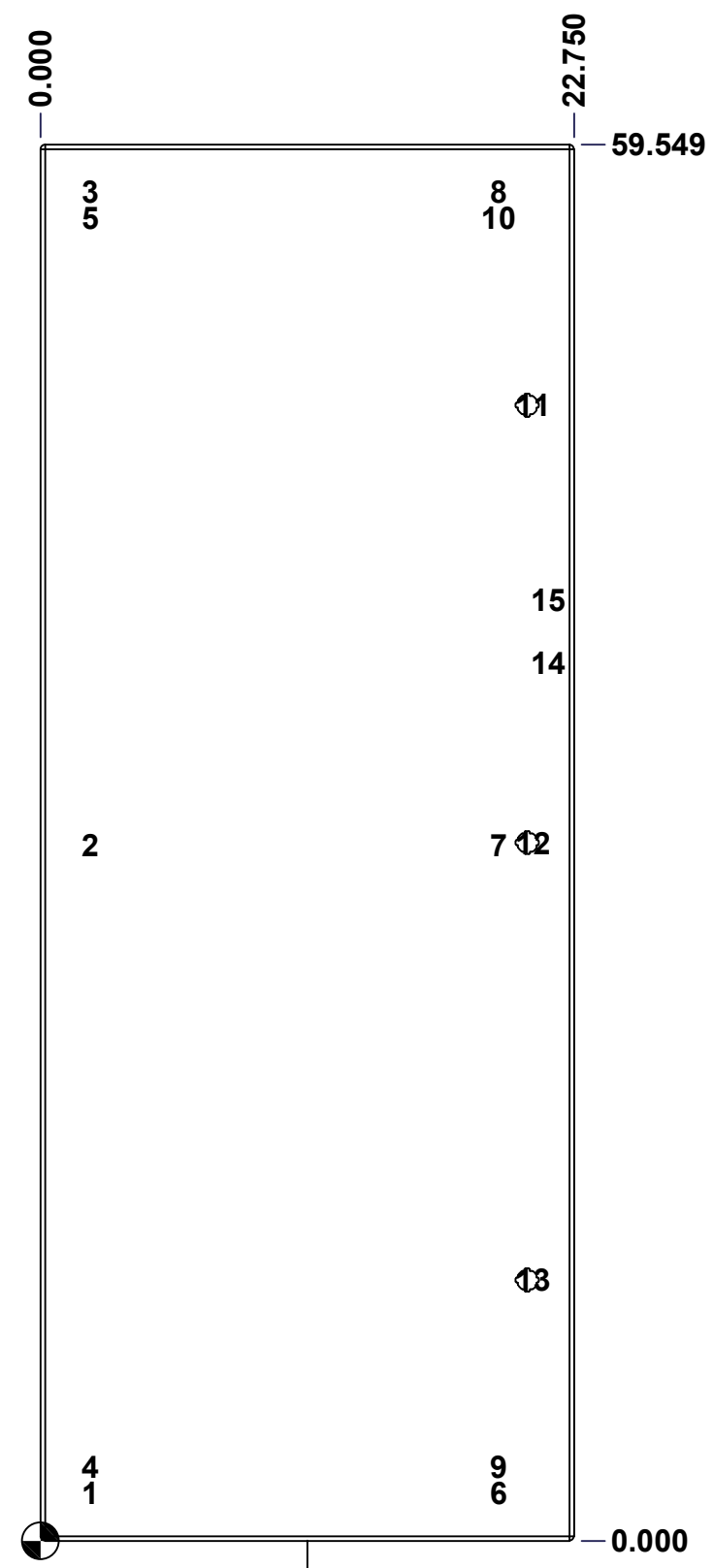
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
|---------|--------|--------|----------------------------|
| 1       | 1.875  | 2.028  | STUD M6 x 18mm (Inside)    |
| 2       | 1.875  | 29.675 | STUD M6 x 18mm (Inside)    |
| 3       | 1.875  | 57.521 | STUD M6 x 18mm (Inside)    |
| 4       | 1.875  | 3.139  | STUD M6 x 18mm (Inside)    |
| 5       | 1.875  | 56.409 | STUD M6 x 18mm (Inside)    |
| 6       | 19.282 | 2.028  | STUD M6 x 18mm (Inside)    |
| 7       | 19.282 | 29.675 | STUD M6 x 18mm (Inside)    |
| 8       | 19.282 | 57.521 | STUD M6 x 18mm (Inside)    |
| 9       | 19.282 | 3.139  | STUD M6 x 18mm (Inside)    |
| 10      | 19.282 | 56.409 | STUD M6 x 18mm (Inside)    |
| -----   | -----  | -----  | -----                      |
| 11      | 20.750 | 48.430 | LOCK 889 SCQ4-SLSS6 @ 0.0° |
| 12      | 20.750 | 29.774 | LOCK 889 SCQ4-SLSS6 @ 0.0° |
| 13      | 20.750 | 11.118 | LOCK 889 SCQ4-SLSS6 @ 0.0° |
| 14      | 21.402 | 37.445 | STUDS M6 x 18mm (Inside)   |
| 15      | 21.402 | 40.123 | STUDS M6 x 18mm (Inside)   |



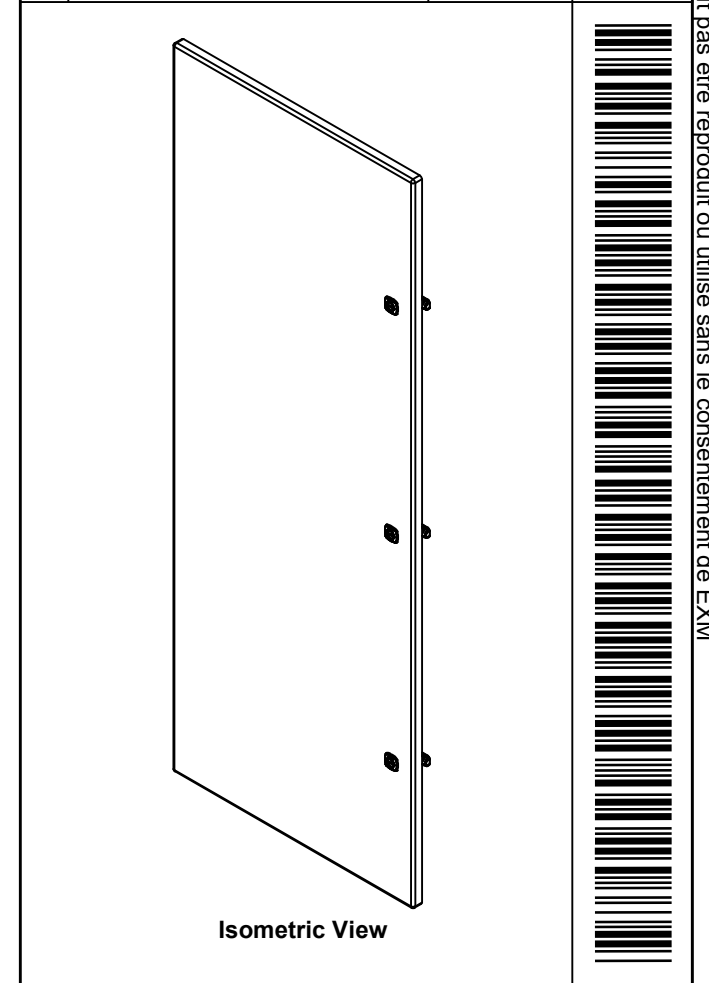
FRONT

|  |                               |               |
|--|-------------------------------|---------------|
|  | Description                   | Status        |
|  | 5412SSDD 60" x 48" Slave Door | (NULL)        |
|  | Part Number<br>Numéro Pièce   | Rev.          |
|  | <b>5412SSDD604812LD</b>       | <b>0</b> / 14 |

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| No. | Revisions | Date | By/Par |
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Flatness  
Aplatissement  
Max 3.0mm

Projection

|  |                |
|--|----------------|
| Customer Client                        | Date           |
| Drawn By<br>Dessiné Par BoxCad: BoxCad | Date 04-Aug-20 |

|                     |                                   |
|---------------------|-----------------------------------|
| Material<br>Matière | 12 Ga Stainless Steel 304 (2.5mm) |
|---------------------|-----------------------------------|

|                  |           |                |         |
|------------------|-----------|----------------|---------|
| Color<br>Couleur | Unpainted | Finish<br>Fini | Brushed |
|------------------|-----------|----------------|---------|

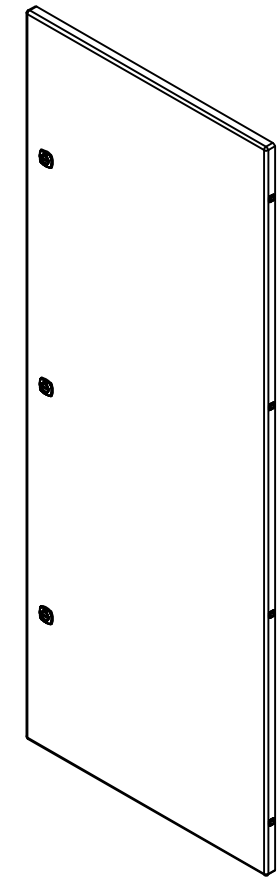
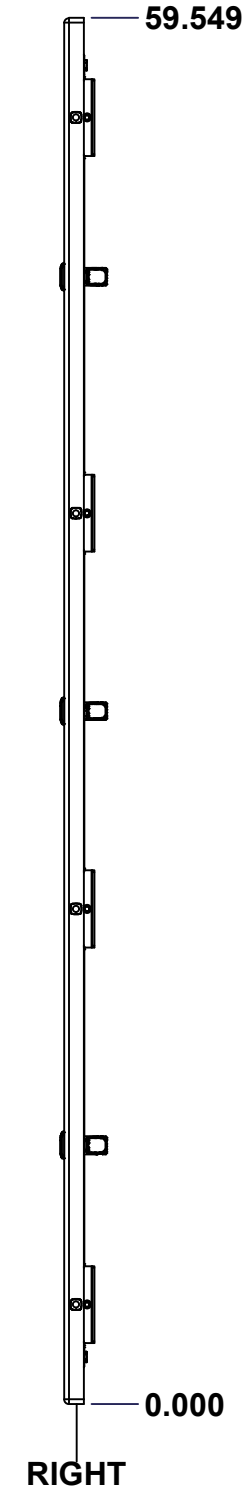
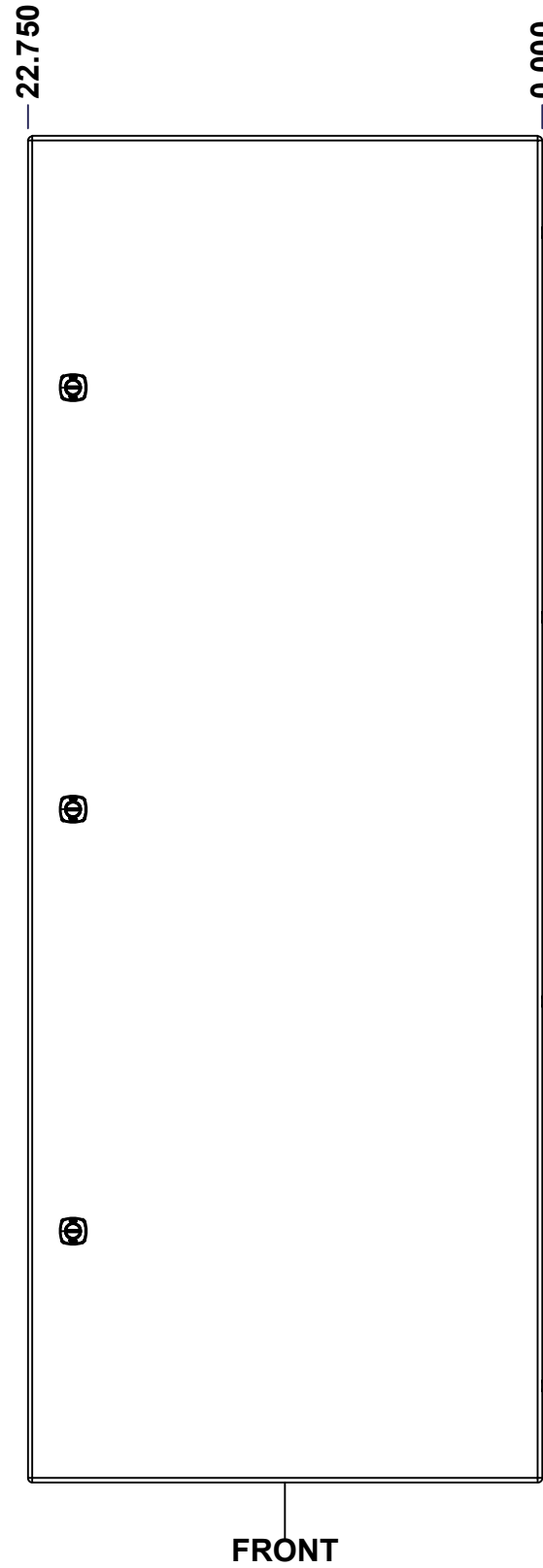
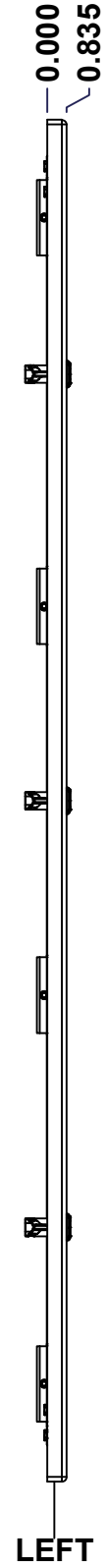
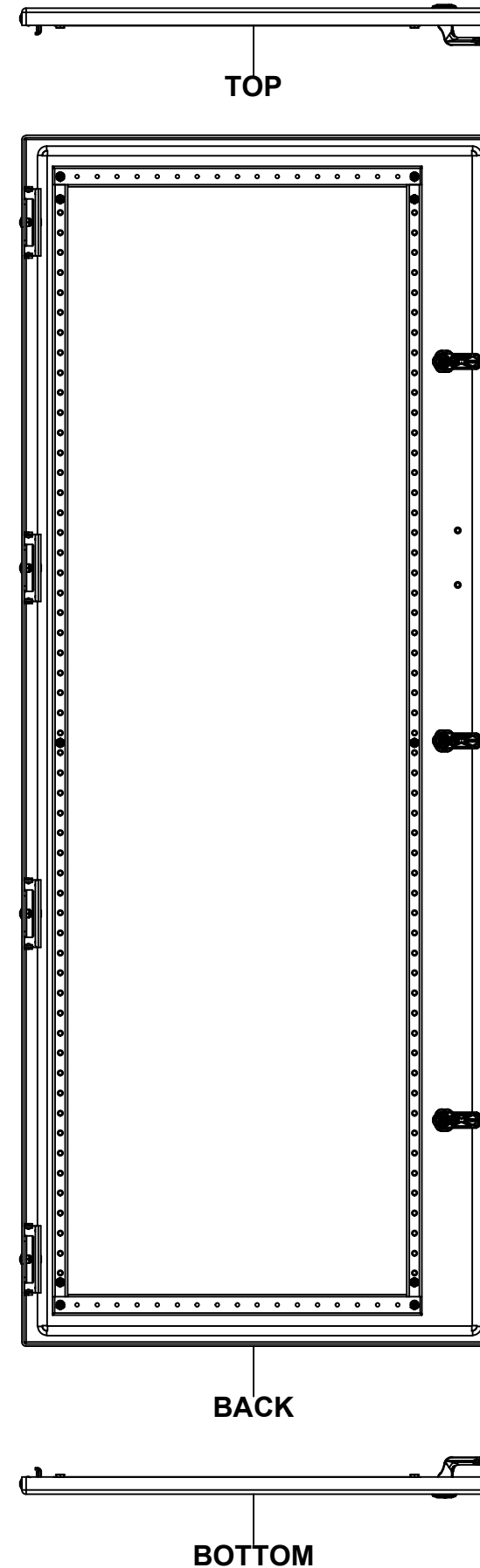
|                               |             |
|-------------------------------|-------------|
| Description                   | Detail Rev. |
| 5412SSDD 60" x 48" Slave Door |             |

|                             |          |    |
|-----------------------------|----------|----|
| Part Number<br>Numéro Pièce | Rev.     | 15 |
| <b>5412SSDD604812LD</b>     | <b>0</b> | 18 |

| QTY        | Part Number        | Rev | Description  |
|------------|--------------------|-----|--|
| 4          | STK-Q-00265        | 0   | M6 x 12mm Stainless Steel 316 Carriage Bolt            |
| 1          | 5412SSDD604812DS1  | 0   | 5412SSDD 60" x 48" Door Stiffener                      |
| 1          | 5412SSDD604812DG   | 0   | 5412SSDD 60" x 48" Door Gasket                         |
| 1          | 5412SSDD604812LD-P | 0   | 5412SSDD 60" x 48" Slave Door Part                     |
| 3          | 889 SCQ4-SLSS6     | 0   | 9412 SS 1/4 Turn Lock                                  |
| 4          | STK-A-33012        | 3   | 5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly |
| 4          | STK-Q-07225        | 0   | M6 Stainless Steel Nylon Insert Lock Nut               |
| 12         | STK-Q-16070        | 1   | Stud M6 x 18mm Stainless steel                         |
| Parts List |                    |     |  |

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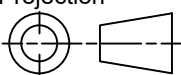
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Isometric View



| No. | Revisions | Date | By/Par |
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|--|-----------------------------------|---|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer Client  | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  | Detail Rev.                       |   |
| 5412SSDD 60" x 48" Master Door   |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 16  |
| <b>5412SSDD604812FD</b>  | <b>0</b>                          | 18  |

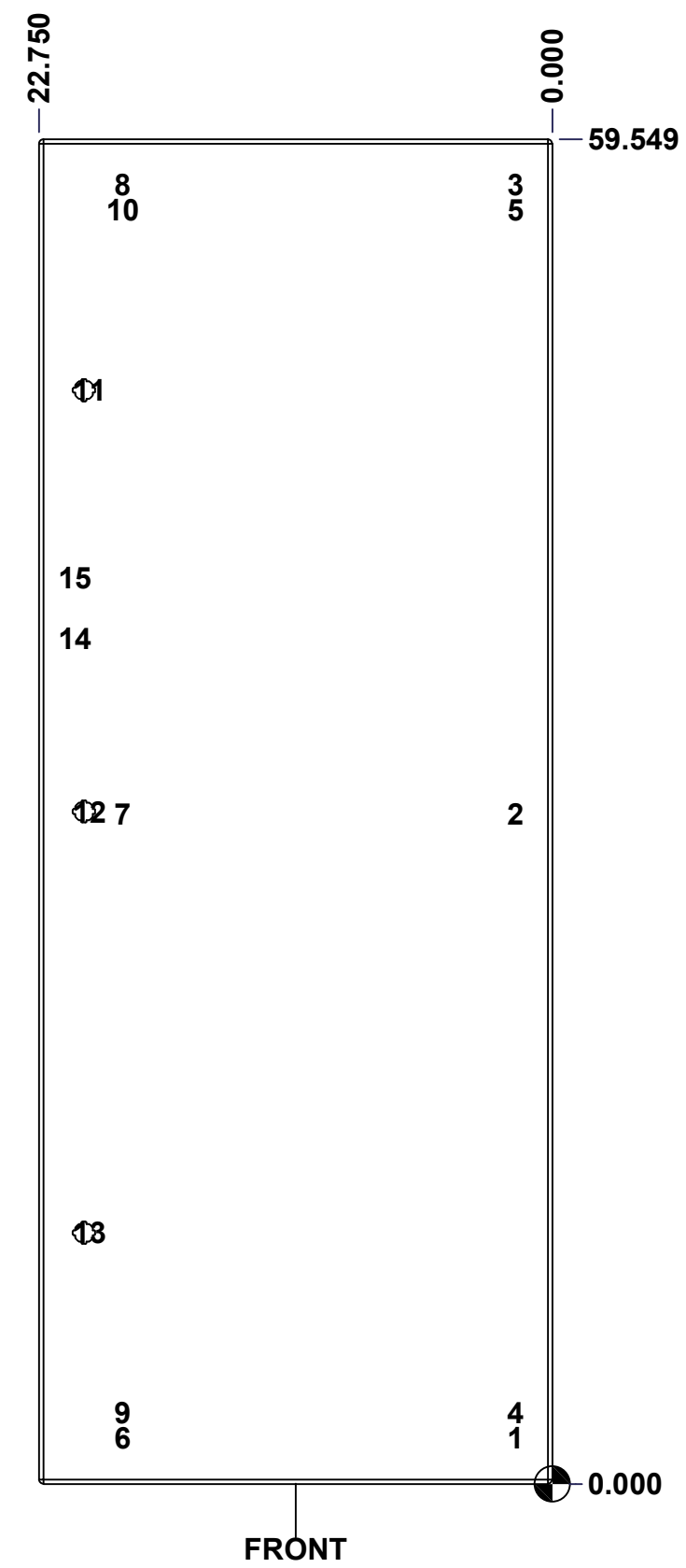
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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                              |
|---|--------|--------|------------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                              |
| CUT-OUT   | XDIM   | YDIM   | DESCRIPTION                  |
| 1   | 1.875  | 2.028  | STUD M6 x 18mm (Inside)      |
| 2   | 1.875  | 29.675 | STUD M6 x 18mm (Inside)      |
| 3   | 1.875  | 57.521 | STUD M6 x 18mm (Inside)      |
| 4   | 1.875  | 3.139  | STUD M6 x 18mm (Inside)      |
| 5   | 1.875  | 56.409 | STUD M6 x 18mm (Inside)      |
| 6   | 19.282 | 2.028  | STUD M6 x 18mm (Inside)      |
| 7   | 19.282 | 29.675 | STUD M6 x 18mm (Inside)      |
| 8   | 19.282 | 57.521 | STUD M6 x 18mm (Inside)      |
| 9   | 19.282 | 3.139  | STUD M6 x 18mm (Inside)      |
| 10  | 19.282 | 56.409 | STUD M6 x 18mm (Inside)      |
| -----   |        |        |                              |
| 11  | 20.750 | 48.430 | LOCK 889 SCQ4-SLSS6 @ 180.0° |
| 12  | 20.750 | 29.774 | LOCK 889 SCQ4-SLSS6 @ 180.0° |
| 13  | 20.750 | 11.118 | LOCK 889 SCQ4-SLSS6 @ 180.0° |
| 14  | 21.402 | 37.445 | STUDS M6 x 18mm (Inside)     |
| 15  | 21.402 | 40.123 | STUDS M6 x 18mm (Inside)     |

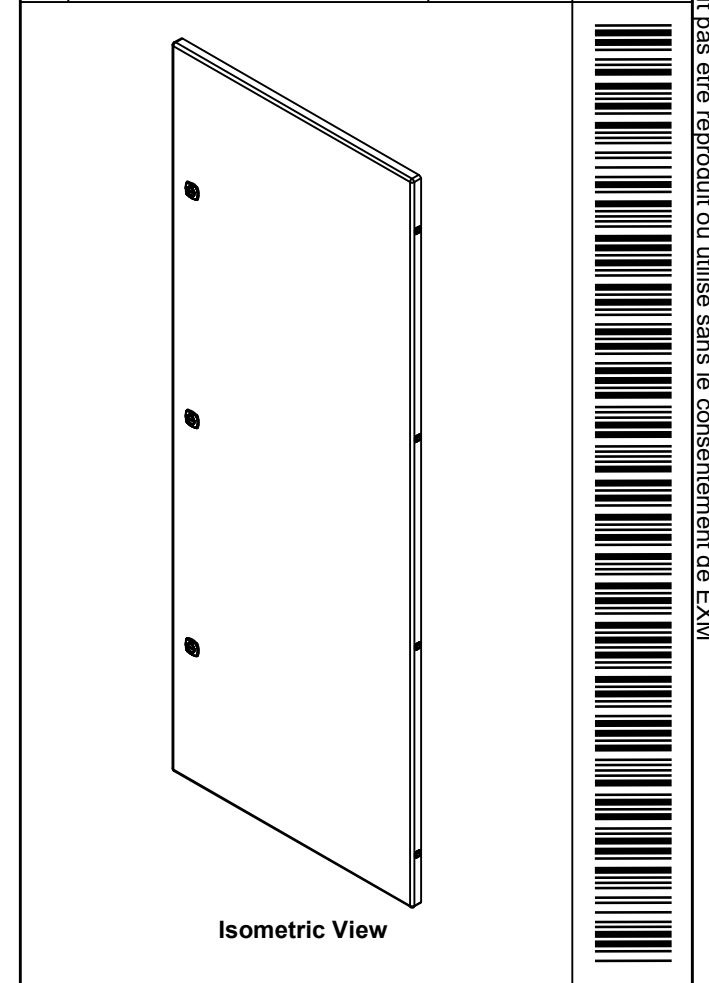



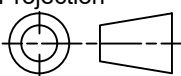
|  |                                |               |
|--|--------------------------------|---------------|
|  | Description                    | Status        |
|  | 5412SSDD 60" x 48" Master Door | (NULL)        |
|  | Part Number<br>Numéro Pièce    | Rev.          |
|  | <b>5412SSDD604812FD</b>        | <b>0</b> / 17 |
|  |                                | 18            |

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|  |                                   |   |
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|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br><a href="http://www.exmweb.com">www.exmweb.com</a> |                                   | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |
| Customer<br>Client   | Date                              |   |
| Drawn By<br>Dessiné Par  | BoxCad: BoxCad                    | Date 04-Aug-20  |
| Material<br>Matière  | 12 Ga Stainless Steel 304 (2.5mm) |   |
| Color<br>Couleur   | Unpainted                         | Finish<br>Fini<br>Brushed   |
| Description  |                                   | Detail Rev.   |
| 5412SSDD 60" x 48" Master Door   |                                   |   |
| Part Number<br>Numéro Pièce  | Rev.                              | 18  |
| <b>5412SSDD604812FD</b>  | <b>0</b>                          | 18  |

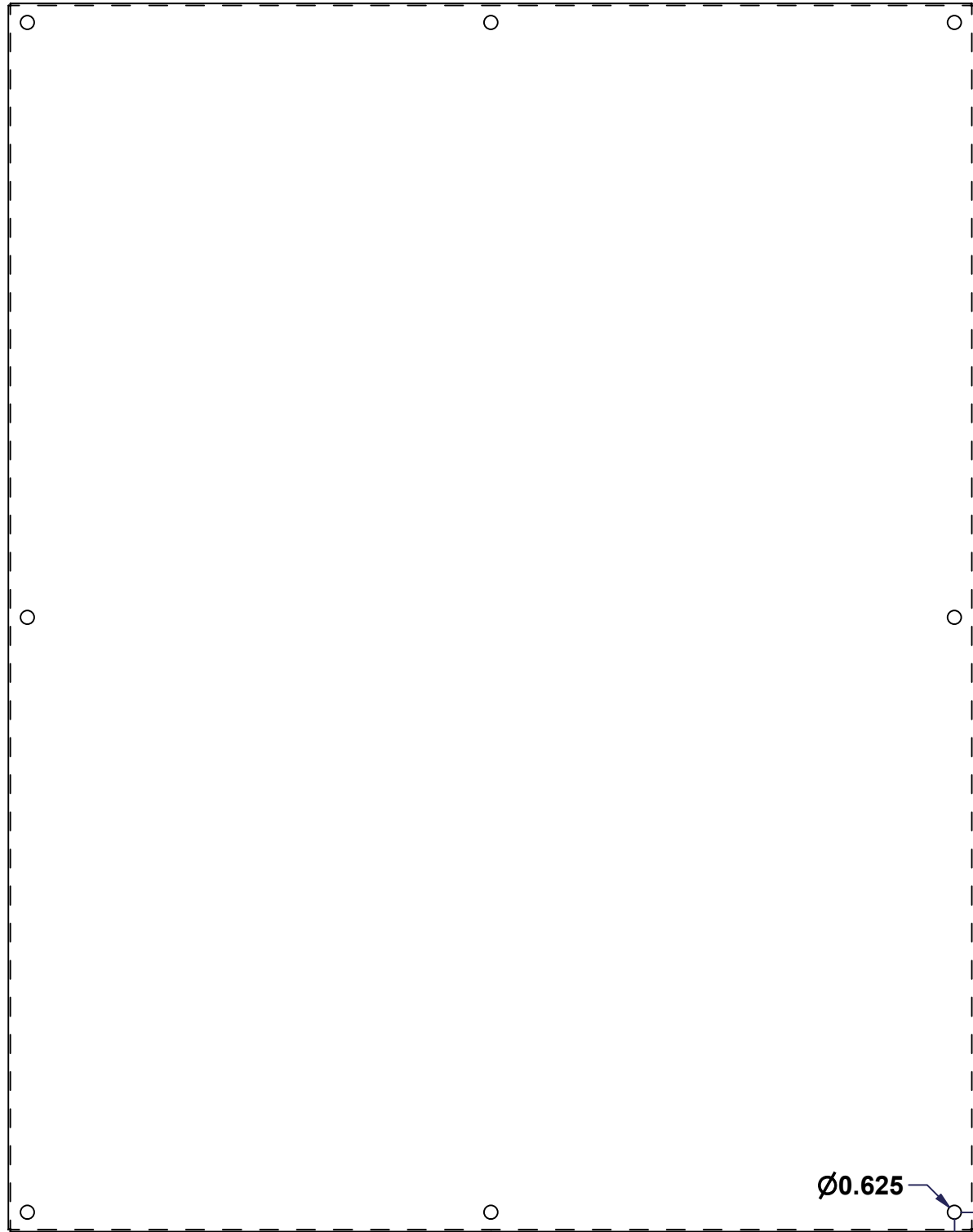
| 4          | STK-Q-00265        | 0   | M6 x 12mm Stainless Steel 316 Carriage Bolt            |
|------------|--------------------|-----|--|
| 1          | 5412SSDD604812DS1  | 0   | 5412SSDD 60" x 48" Door Stiffener                      |
| 1          | 5412SSDD604812DG   | 0   | 5412SSDD 60" x 48" Door Gasket                         |
| 1          | 5412SSDD604812FD-P | 0   | 5412SSDD 60" x 48" Master Door Part                    |
| 3          | 889 SCQ4-SLSS6     | 0   | 9412 SS 1/4 Turn Lock                                  |
| 4          | STK-A-33012        | 3   | 5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly |
| 4          | STK-Q-07225        | 0   | M6 Stainless Steel Nylon Insert Lock Nut               |
| 12         | STK-Q-16070        | 1   | Stud M6 x 18mm Stainless steel                         |
| QTY        | Part Number        | Rev | Description  |
| Parts List |                    |     |  |

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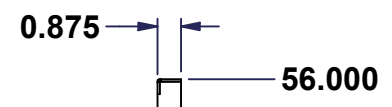
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TOP



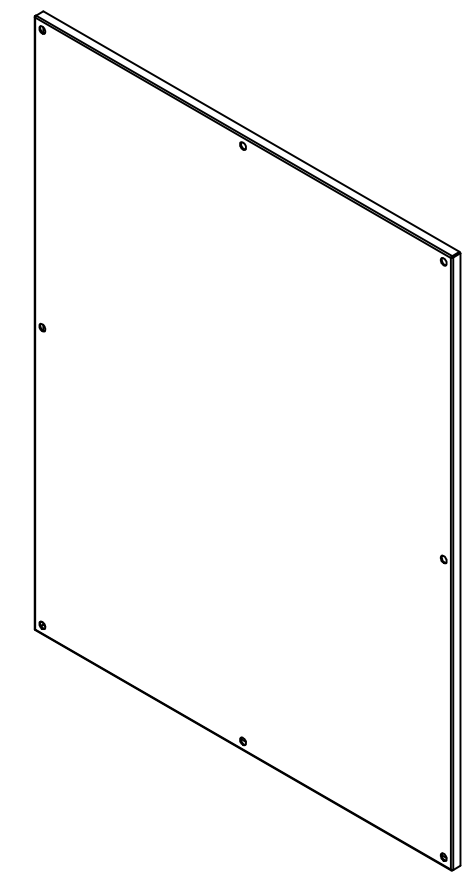
FRONT



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

|                                |                          |
|--------------------------------|--------------------------|
| Customer Client                | Date                     |
| Drawn By<br>Dessiné Par BoxCad | Date 04/11/2009          |
| Material<br>Matière            | 12 Ga Galvanized (2.5mm) |

|                  |           |                |           |
|------------------|-----------|----------------|-----------|
| Color<br>Couleur | Unpainted | Finish<br>Fini | Unpainted |
|------------------|-----------|----------------|-----------|

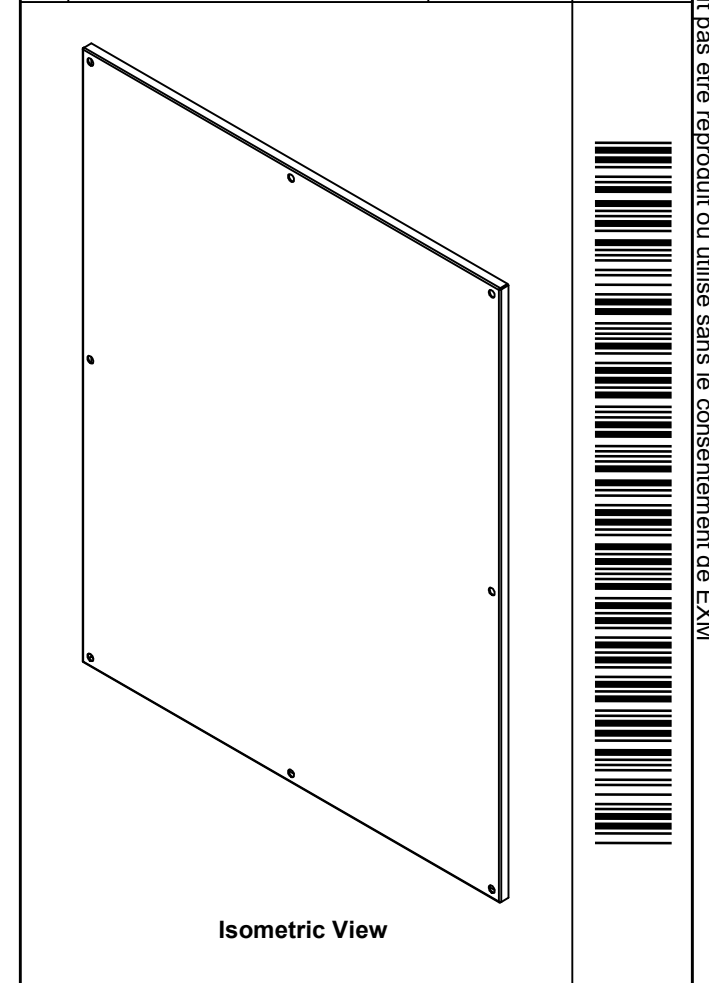
|                         |             |
|-------------------------|-------------|
| Description             | Detail Rev. |
| 885 SP6048G Inner Panel |             |


|                             |          |   |
|-----------------------------|----------|---|
| Part Number<br>Numéro Pièce | Rev.     | 1 |
| <b>885SP6048G</b>           | <b>0</b> | 2 |

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| No. | Revisions | Date | By/Par |
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|  |                          |  |
|--|--------------------------|--|
|  Tél: (450) 979-4373<br>Fax: (450) 979-4626<br>www.exmweb.com |                          | Flatness<br>Aplatissement<br>Max 3.0mm |
| Customer Client  |                          | Date                                   |
| Drawn By / Dessiné Par: BoxCad   |                          | Date: 04/11/2009                       |
| Material / Matière: 12 Ga Galvanized (2.5mm)   |                          |  |
| Color / Couleur: Unpainted   | Finish / Fini: Unpainted |  |
| Description: 885 SP6048G Inner Panel   |                          | Detail Rev.                            |
| Part Number / Numéro Pièce: <b>885SP6048G</b>  |                          | Rev. 0 / 2                             |

| Qty        | Part Number  | Rev | Description                  |
|------------|--------------|-----|------------------------------|
| 1          | 885SP6048G-P | 0   | 885 SP6048G Inner Panel Part |
| Parts List |              |     |                              |