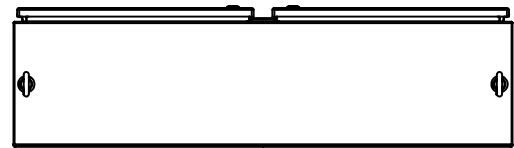
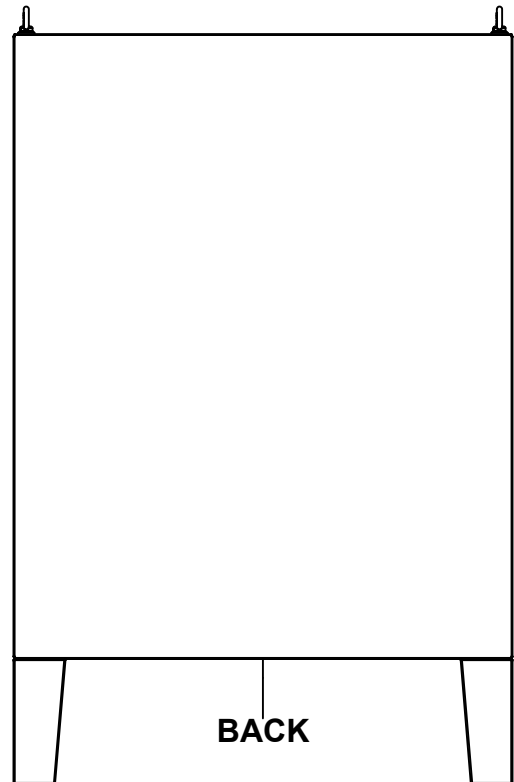


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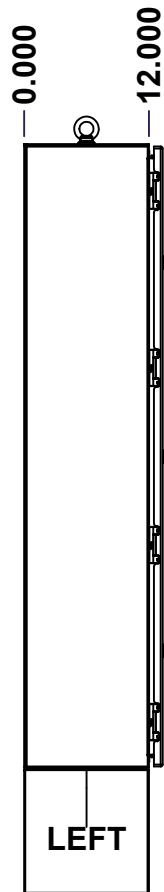
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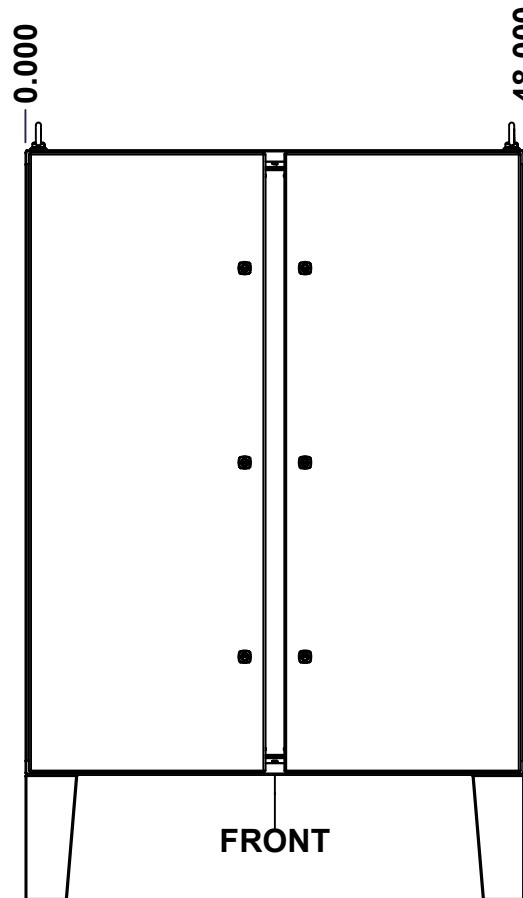
TOP



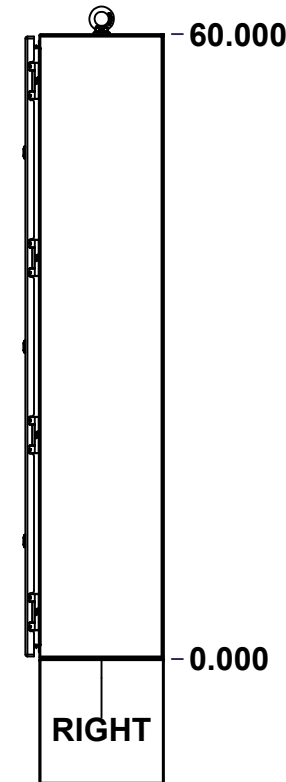
BACK



LEFT



FRONT

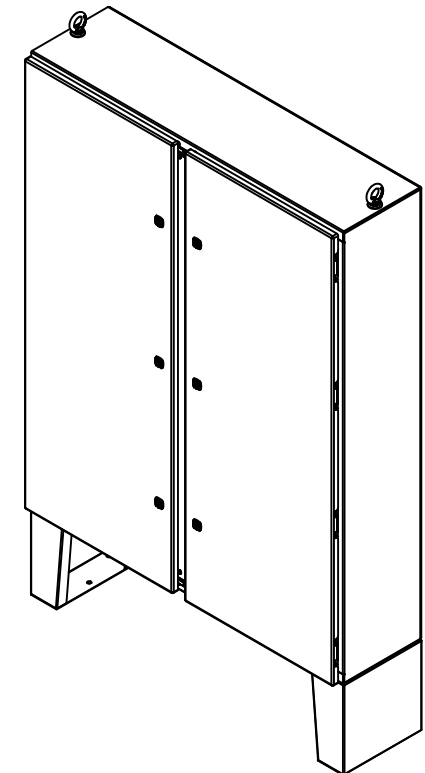


RIGHT



BOTTOM

No.	Revisions	Date	By/Par


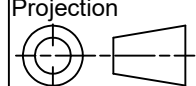


Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

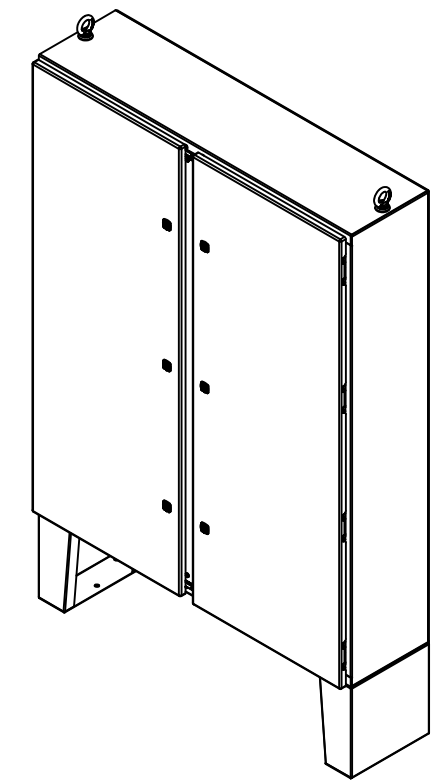
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Oct-19
Material Matière	12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412SSDD 60" x 48" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412SSDD6048126	0	2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par




Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

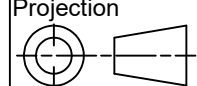
Qty	Part Number	Rev	Description
1	5412SSDD6048126MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INT1	2	880 INT1 - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD6048126FD	0	5412SSDD 60" x 48" Master Door
1	5412SSDD6048126LD	0	5412SSDD 60" x 48" Slave Door
1	5412SSDD6048126B	0	5412SSDD 60" x 48" x 12" Body
2	5412SSDD6048126GP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Parts List			



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Flatness
Aplatissement
Max 3.0mm

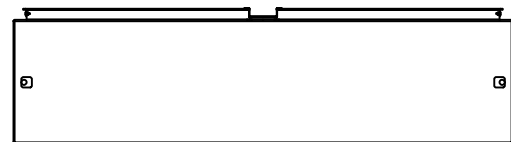
Projection



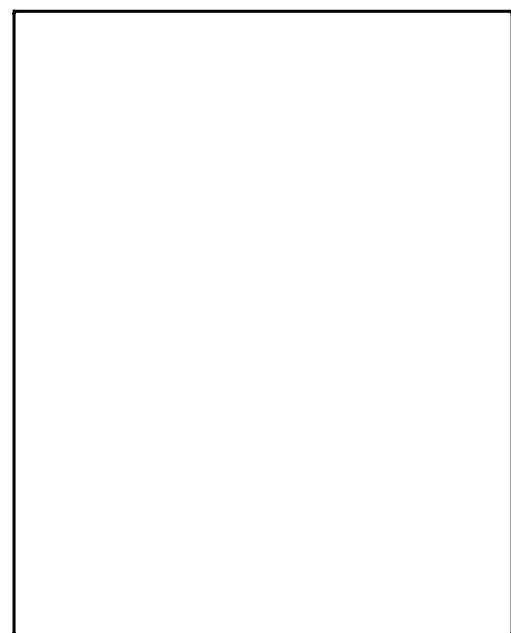
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Oct-19
Material Matière 12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412SSDD 60" x 48" x 12" Assembly	Detail Rev.
Part Number Numéro Pièce 5412SSDD6048126	Rev. 0

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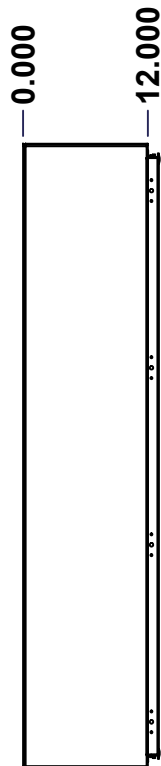
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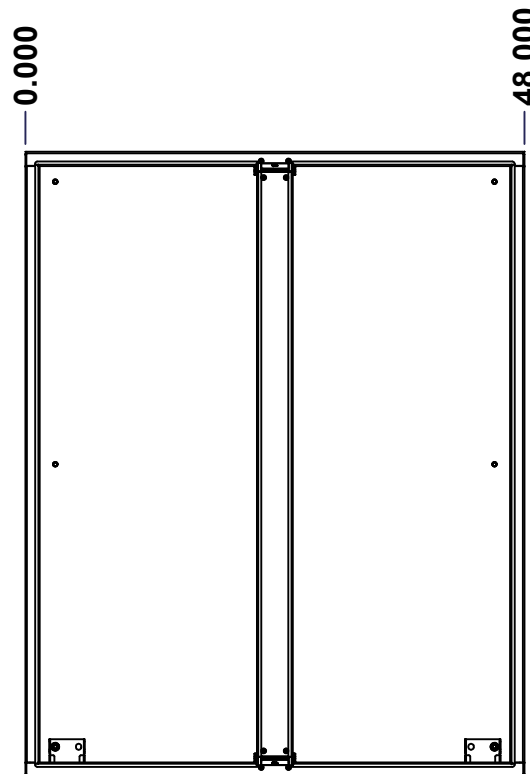
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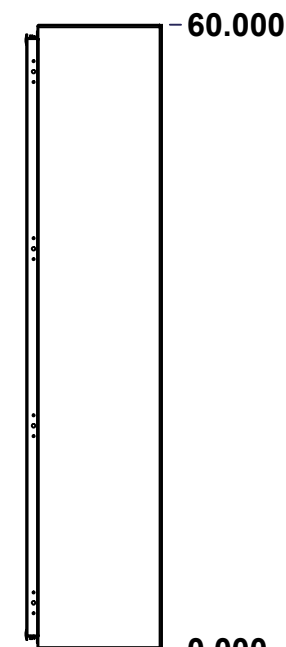
BACK



LEFT



FRONT

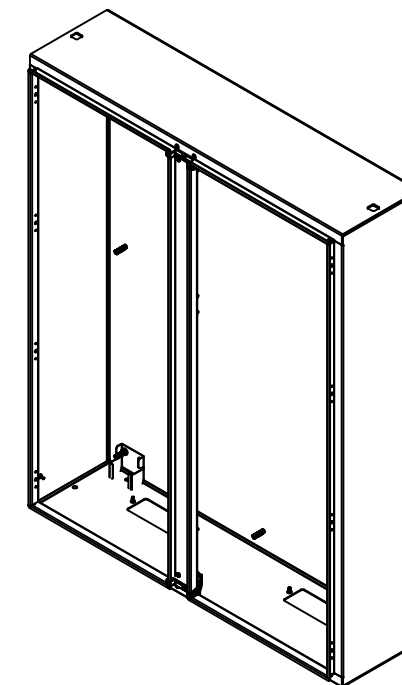


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Oct-19
Material Matière 12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412SSDD 60" x 48" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412SSDD6048126B	Rev. 1 0 2

SEE BILL OF MATERIAL ON LAST PAGE

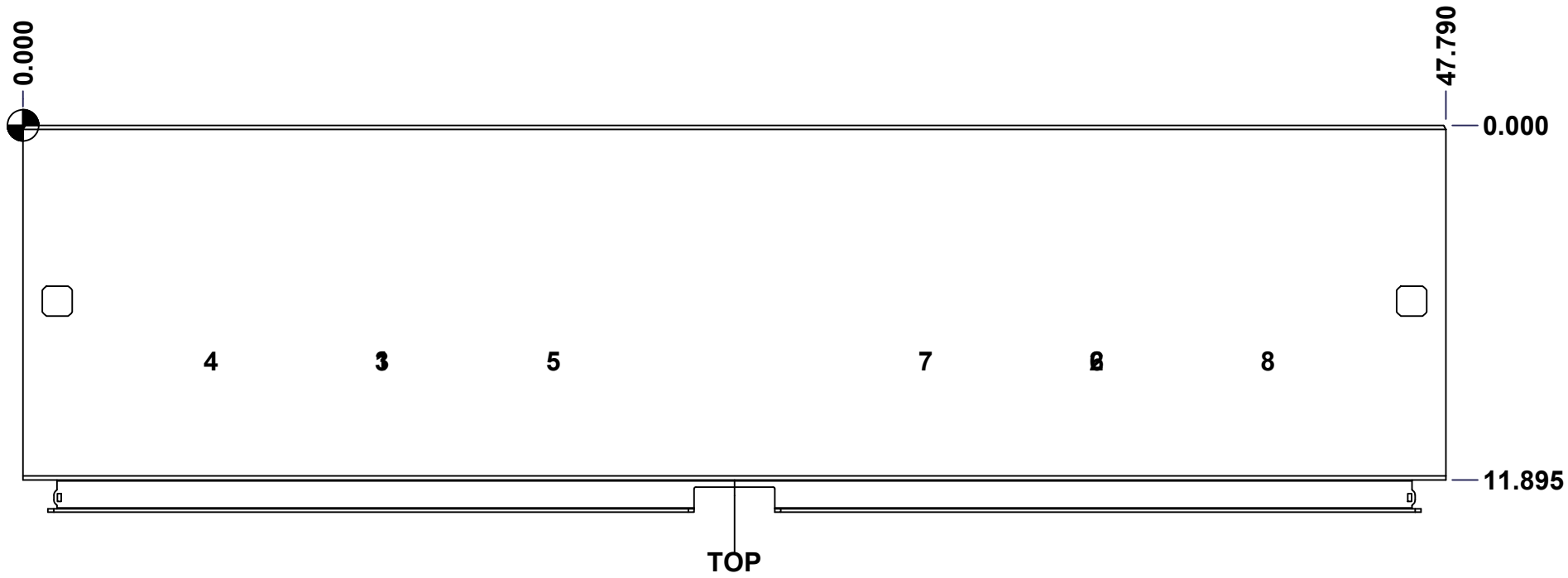
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.895	7.895	Struts CR400 17.500" (Inside)
2	35.895	7.895	Struts CR400 17.500" (Inside)
3	11.895	7.895	STUDS M6 x 10mm (Inside)
4	6.145	7.895	STUDS M6 x 10mm (Inside)
5	17.645	7.895	STUDS M6 x 10mm (Inside)
6	35.895	7.895	STUDS M6 x 10mm (Inside)
7	30.145	7.895	STUDS M6 x 10mm (Inside)
8	41.645	7.895	STUDS M6 x 10mm (Inside)

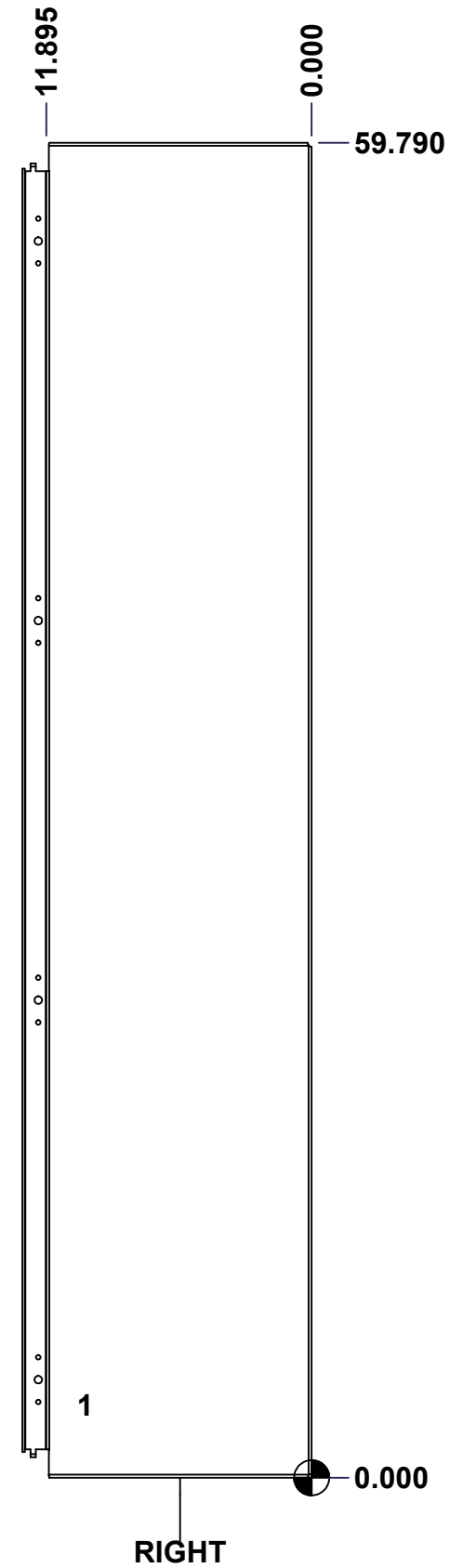


	Description	Status	
	5412SSDD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5412SSDD6048126B	0	2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



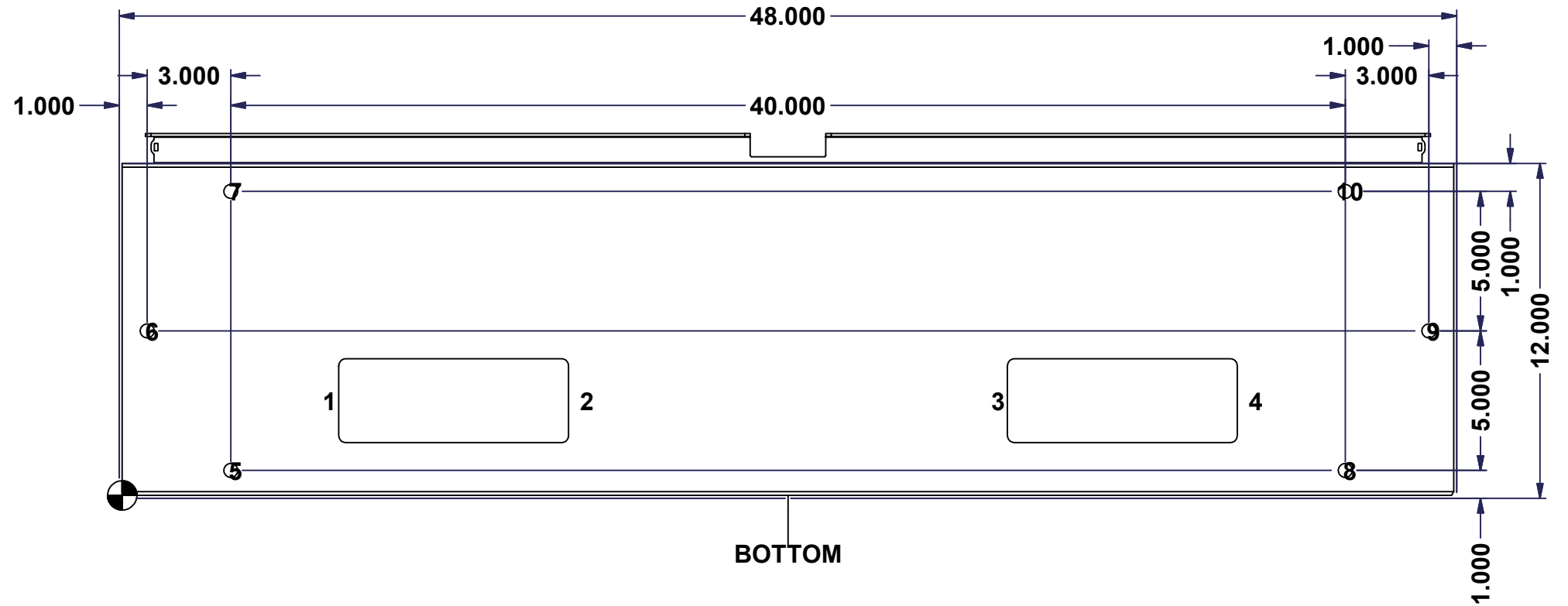
	Description	Status
	5412SSDD 60" x 48" x 12" Body	Released
	Part Number Numéro Pièce	Rev.
	5412SSDD6048126B	0
		3
		7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	31.270	3.395	GP STUD M6 x 16mm (Inside)
4	40.520	3.395	GP STUD M6 x 16mm (Inside)

5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	43.895	0.895	RND Ø0.500
9	46.895	5.895	RND Ø0.500
10	43.895	10.895	RND Ø0.500



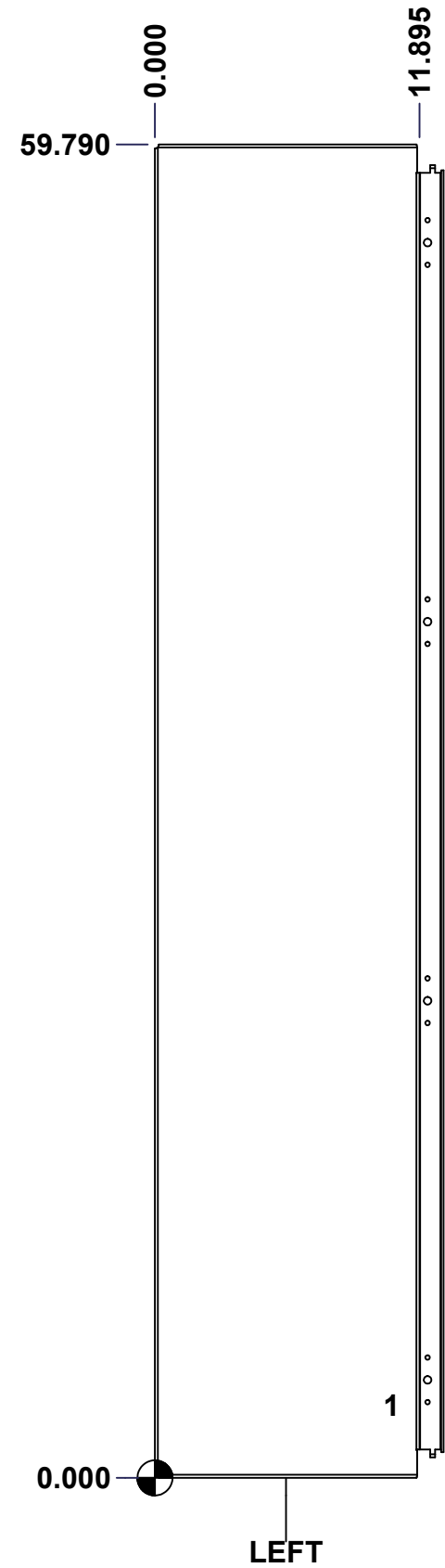
BOTTOM

	Description	Status	
	5412SSDD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5412SSDD6048126B	0	4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 48" x 12" Body		Released	
Part Number Numéro Pièce		Rev.	5 / 7	
5412SSDD6048126B		0		

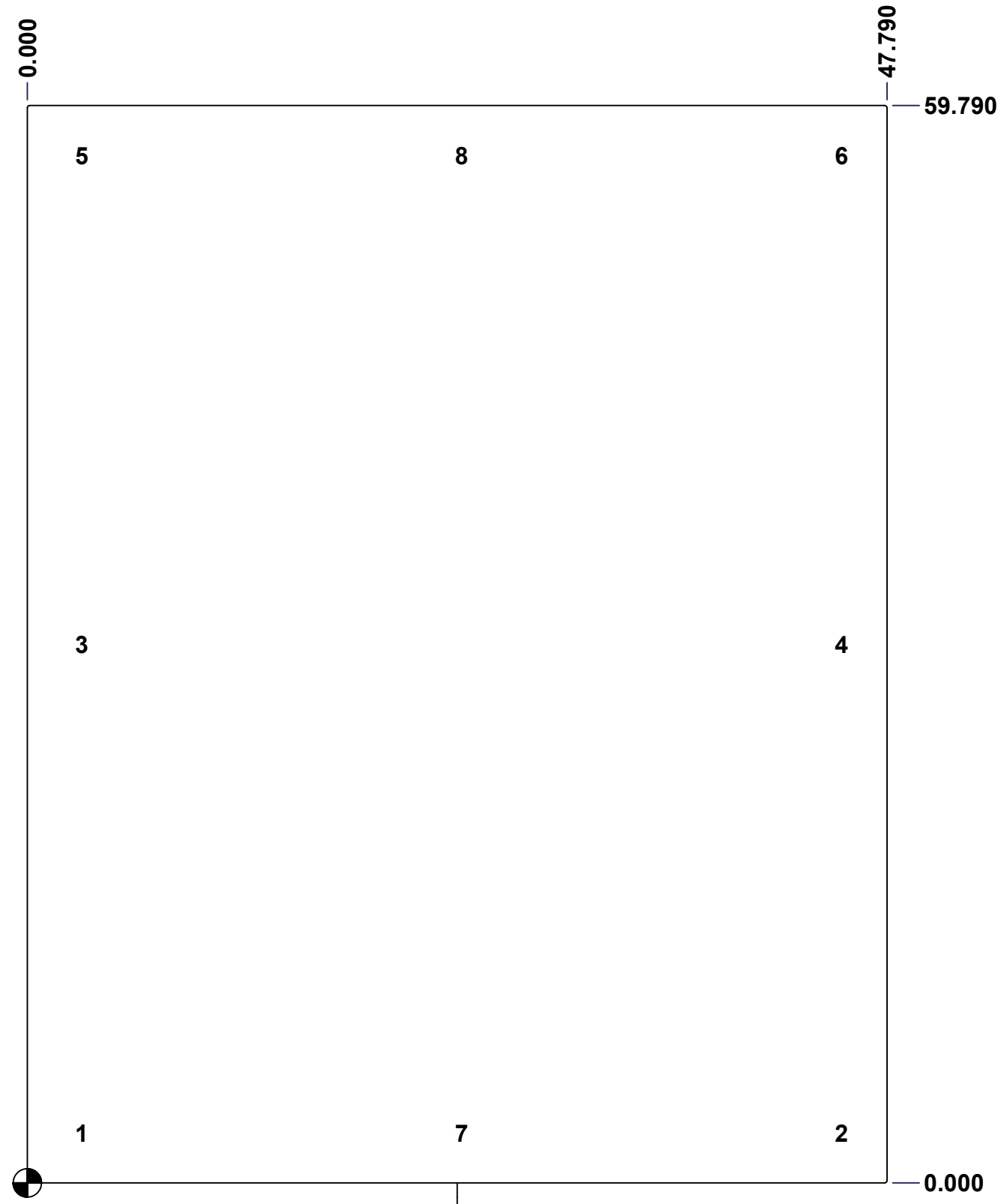
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.770	2.770	IP STUD M10 x 40mm (Inside)
2	45.020	2.770	IP STUD M10 x 40mm (Inside)
3	2.770	29.895	IP STUD M10 x 40mm (Inside)
4	45.020	29.895	IP STUD M10 x 40mm (Inside)
5	2.770	57.020	IP STUD M10 x 40mm (Inside)
6	45.020	57.020	IP STUD M10 x 40mm (Inside)
7	23.895	2.770	IP STUD M10 x 40mm (Inside)
8	23.895	57.020	IP STUD M10 x 40mm (Inside)



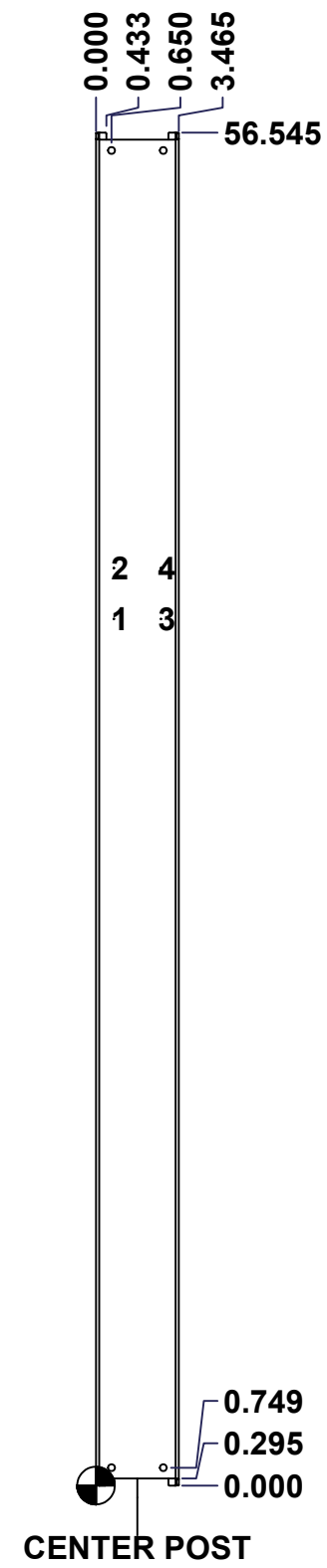
BACK

	Description	Status	
	5412SSDD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5412SSDD6048126B	0	6 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)

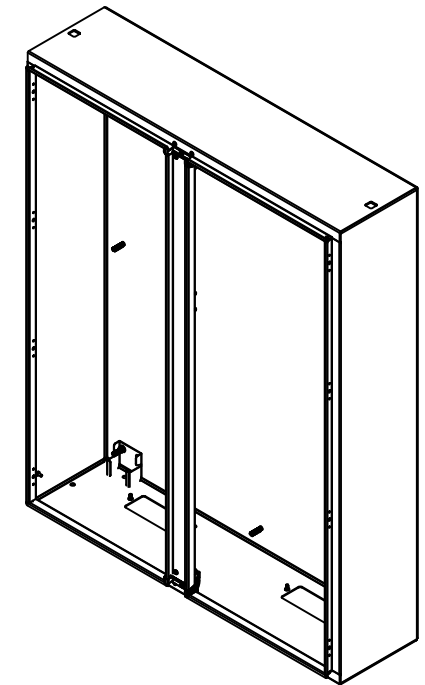


	Description	Status
	5412SSDD 60" x 48" x 12" Body	Released
	Part Number Numéro Pièce	Rev.
	5412SSDD6048126B	0
		6
		7

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No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
6	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-A-75456	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Large)
1	5412SSDD6048126CP-P	0	5412SSDD 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16120	0	Stud M10 x 40mm Stainless Steel
1	5412SSDD6048126BT-P	0	5412SSDD 48" x 12" Bottom Part
1	5412SSDD6048126T-P	0	5412SSDD 48" x 12" Top Part
1	5412SSDD6048126RS-P	0	5412SSDD 60" x 48" Right Part
1	5412SSDD6048126LS-P	0	5412SSDD 60" x 48" Left Part
1	5412SSDD6048126B-P	0	5412SSDD 60" x 48" Back Part
2	CR400SS_17.5	0	Commercial Roll Stainless Steel (17.5in long)
Qty	Part Number	Rev	Description

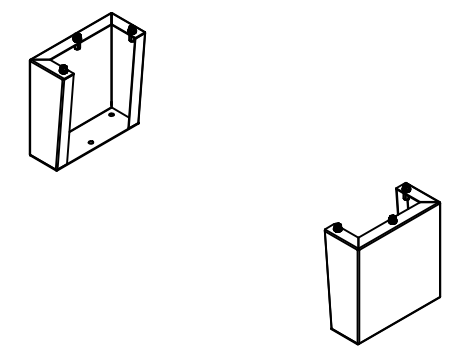
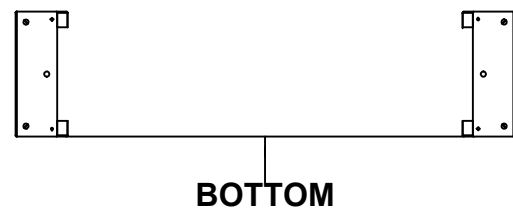
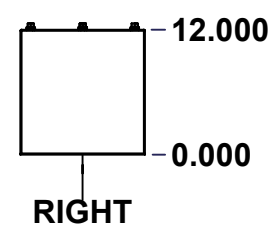
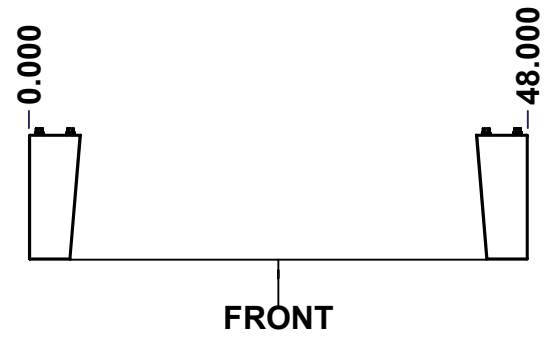
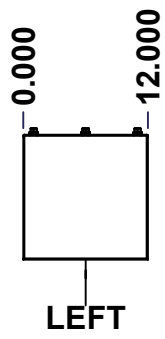
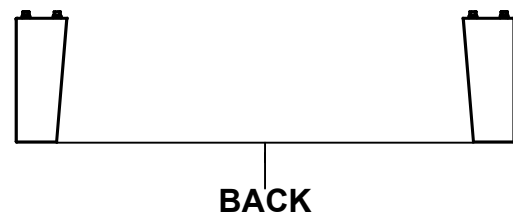
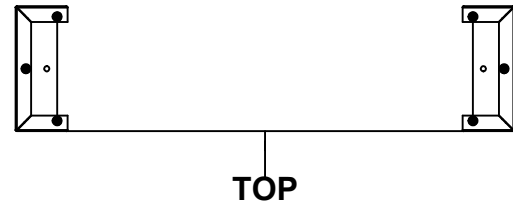
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Oct-19
Material Matière	12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412SSDD 60" x 48" x 12" Body	
Part Number Numéro Pièce	Rev. 0	2
5412SSDD6048126B		


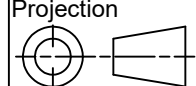
Parts List

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No.	Revisions	Date	By/Par



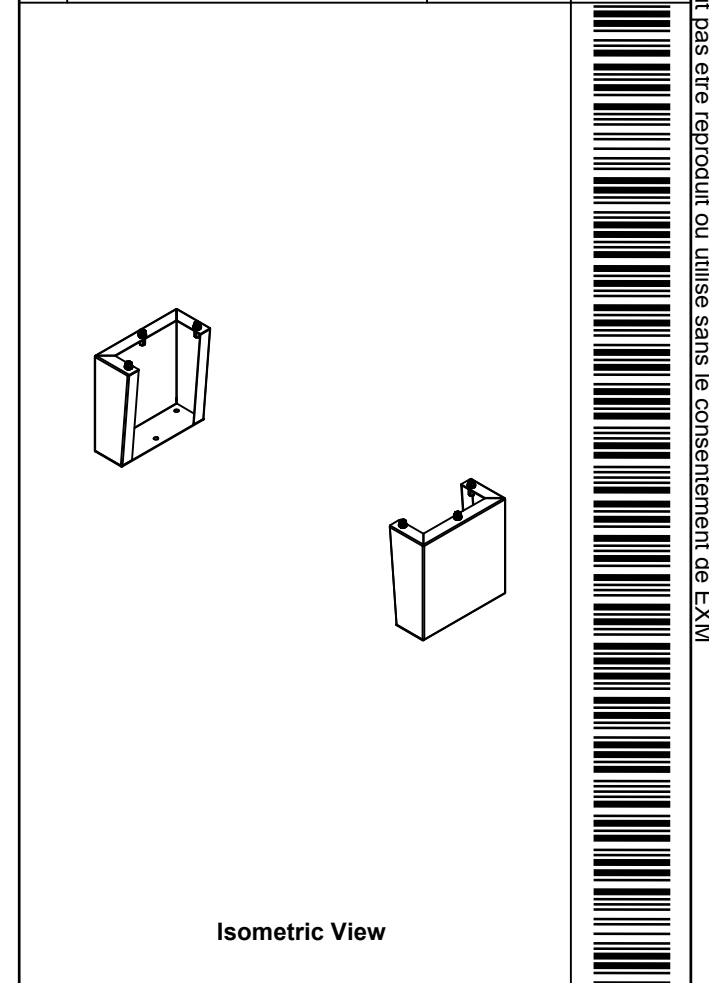
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Oct-19	
Material Matière 12 Ga Stainless Steel 316 (2.5mm)			
Color Couleur Unpainted	Finish Fini Brushed		
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.	
Part Number Numéro Pièce 5412SSDD6048126MF		Rev. 0	1 / 4


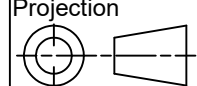
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No.	Revisions	Date	By/Par

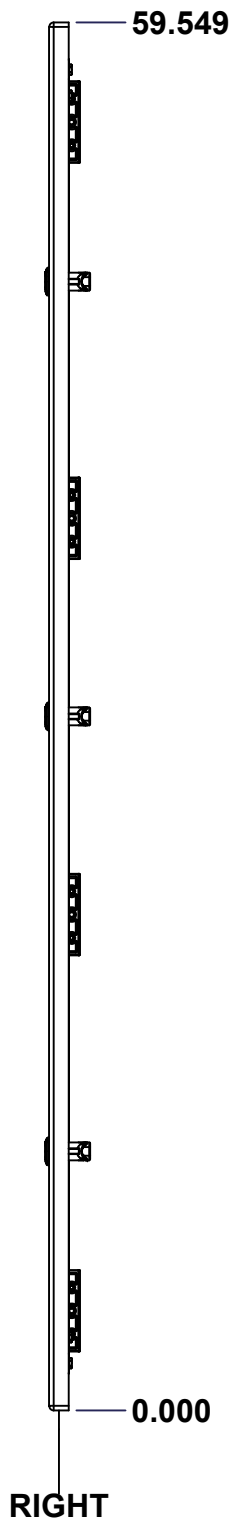
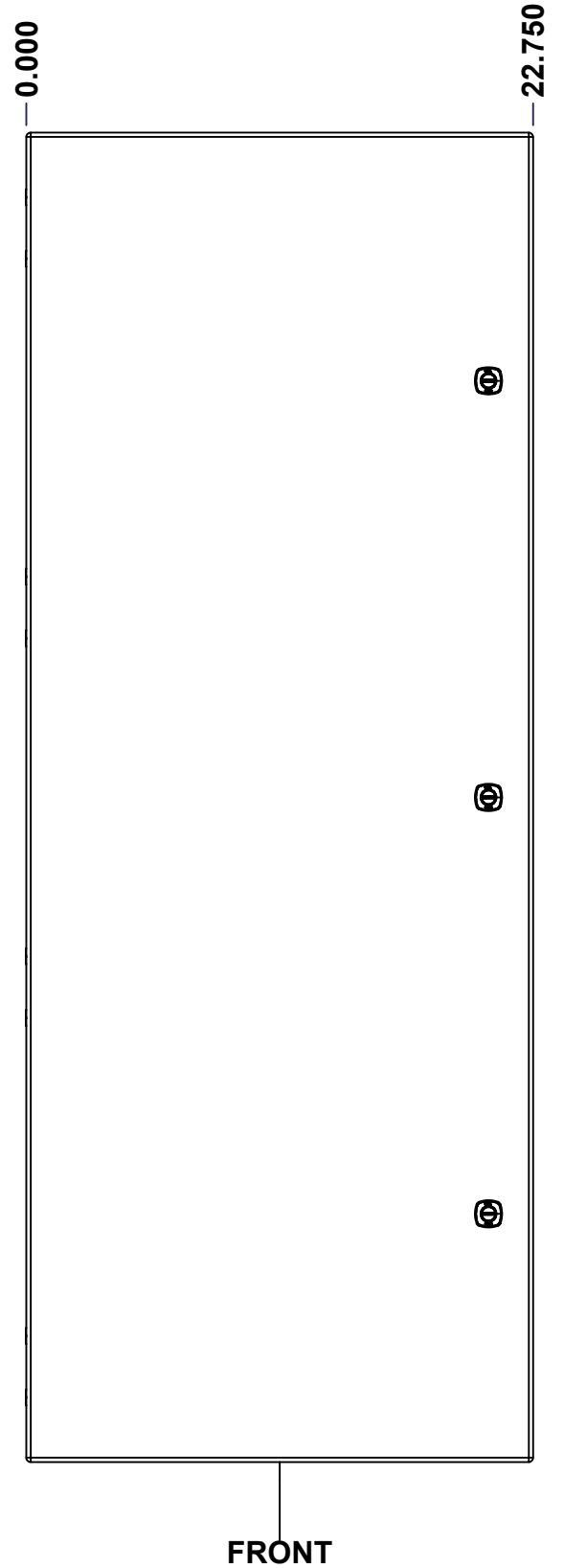
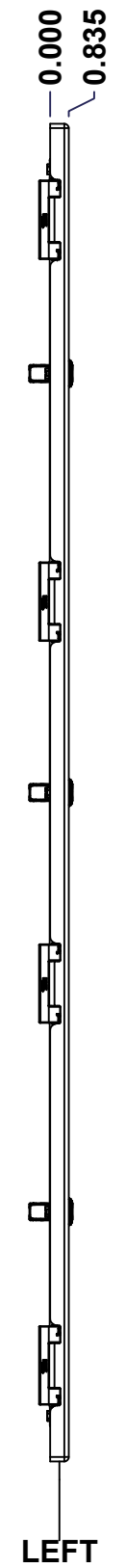
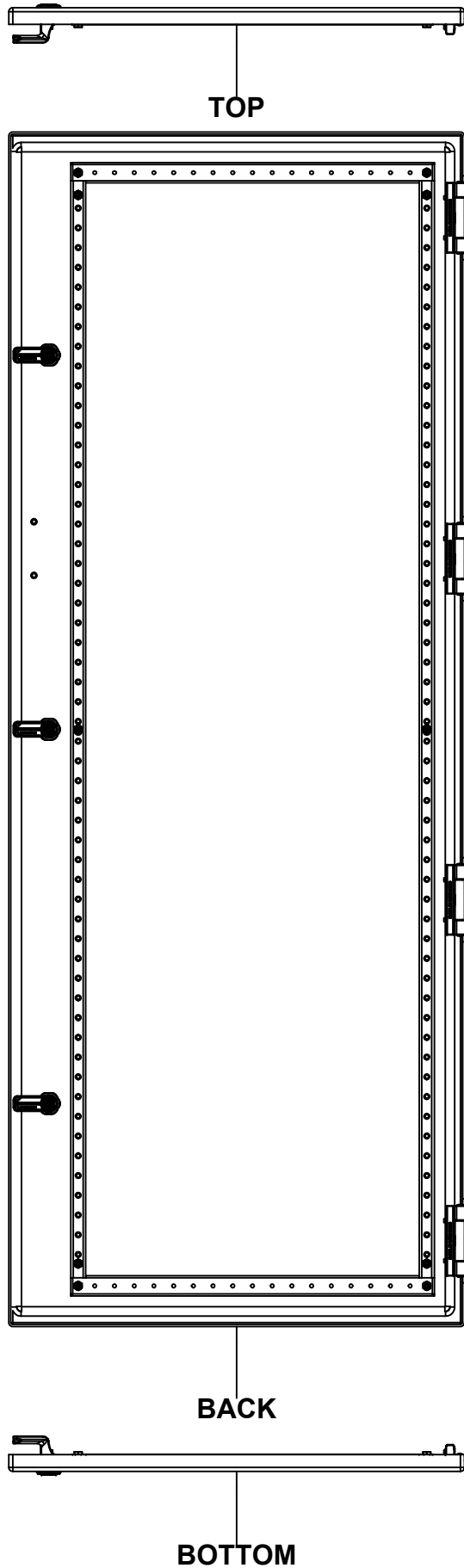


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Oct-19
Material Matière	12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	4
5412SSDD6048126MF	0	4

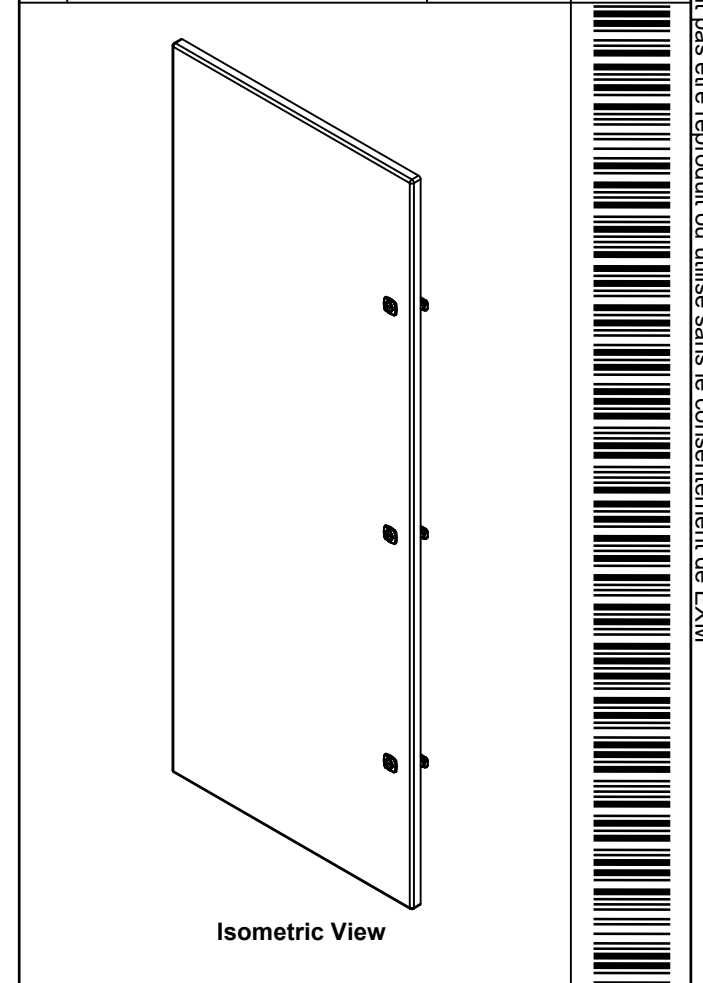
Qty	Part Name	Rev	Description
6	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5412SSDD6048126MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412SSDD6048126MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Parts List			


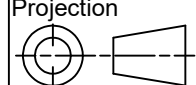
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Oct-19
Material Matière	12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412SSDD 60" x 48" Slave Door		
Part Number Numéro Pièce	Rev.	1 3
5412SSDD6048126LD	0	

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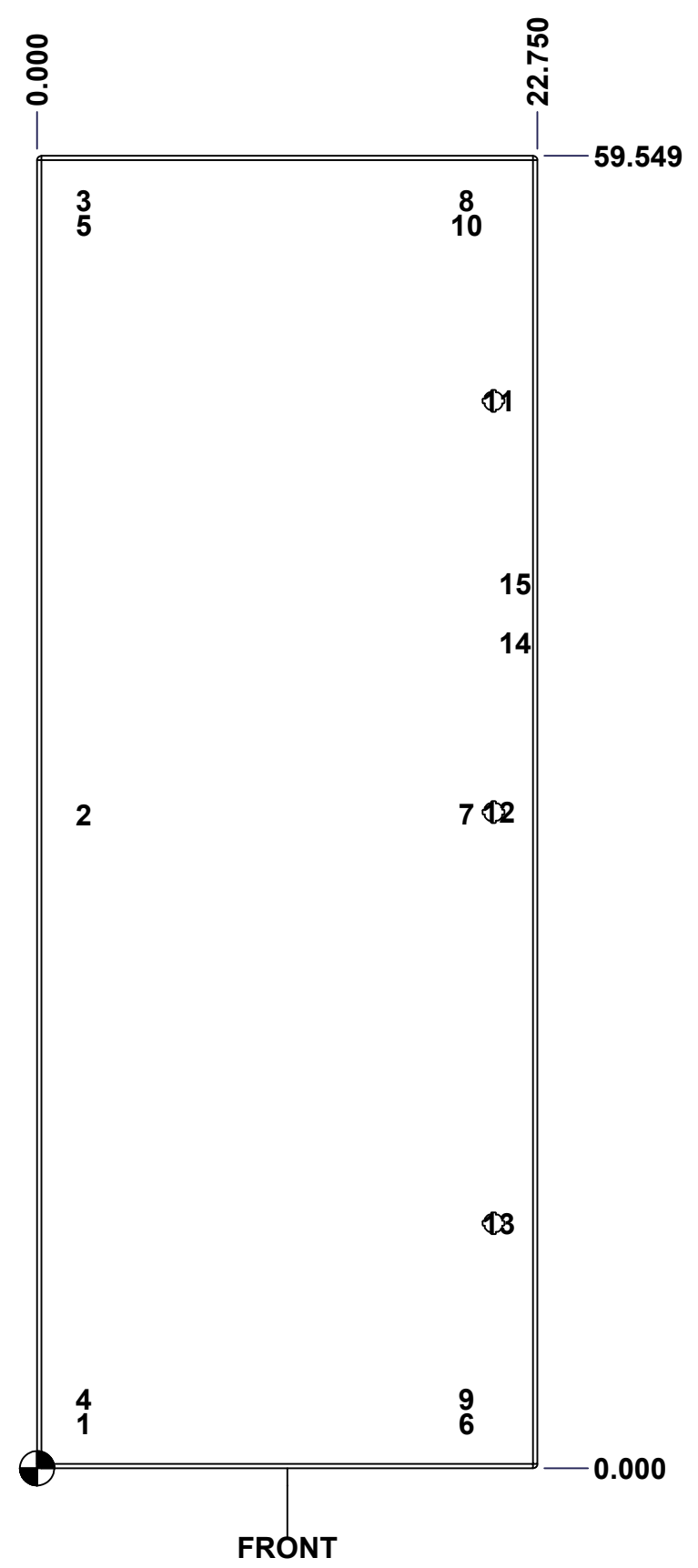
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	2.028	STUD M6 x 18mm (Inside)
2	1.875	29.675	STUD M6 x 18mm (Inside)
3	1.875	57.521	STUD M6 x 18mm (Inside)
4	1.875	3.139	STUD M6 x 18mm (Inside)
5	1.875	56.409	STUD M6 x 18mm (Inside)
6	19.282	2.028	STUD M6 x 18mm (Inside)
7	19.282	29.675	STUD M6 x 18mm (Inside)
8	19.282	57.521	STUD M6 x 18mm (Inside)
9	19.282	3.139	STUD M6 x 18mm (Inside)
10	19.282	56.409	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	20.750	48.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
12	20.750	29.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
13	20.750	11.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
14	21.489	37.445	STUDS M6 x 18mm (Inside)
15	21.489	40.123	STUDS M6 x 18mm (Inside)



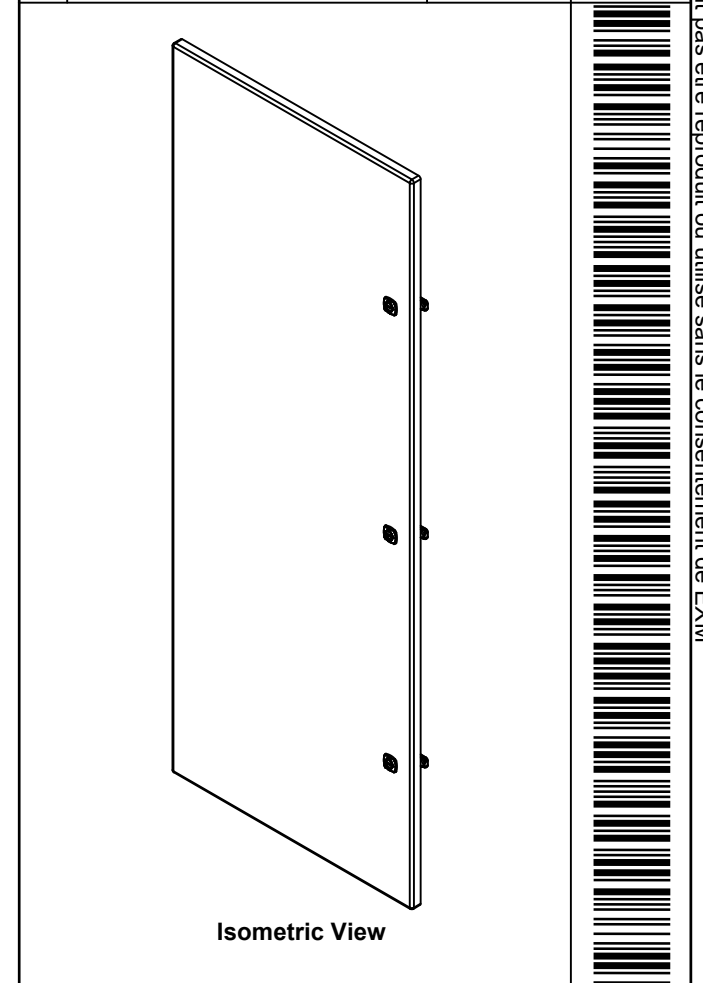
FRONT

	Description	Status
	5412SSDD 60" x 48" Slave Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412SSDD6048126LD	0
		2
		3

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No.	Revisions	Date	By/Par

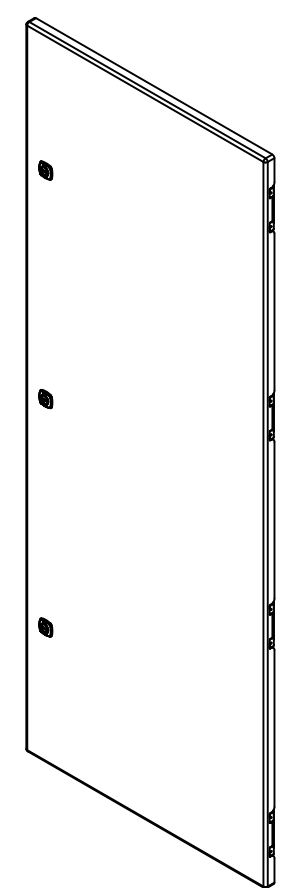
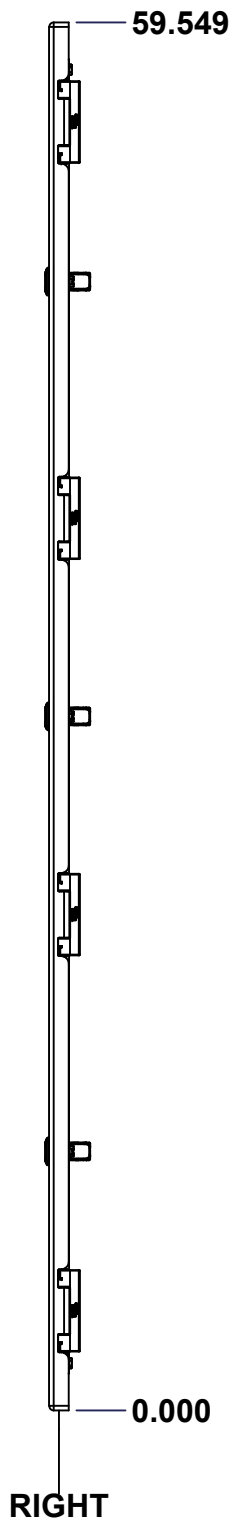
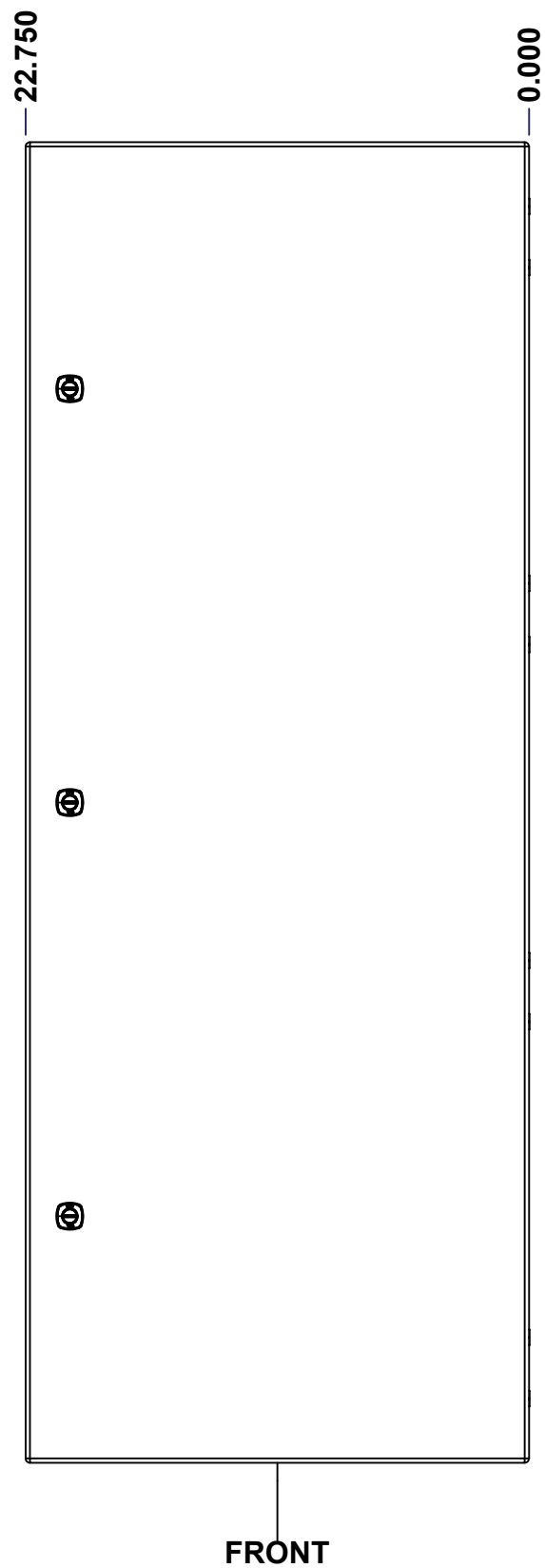
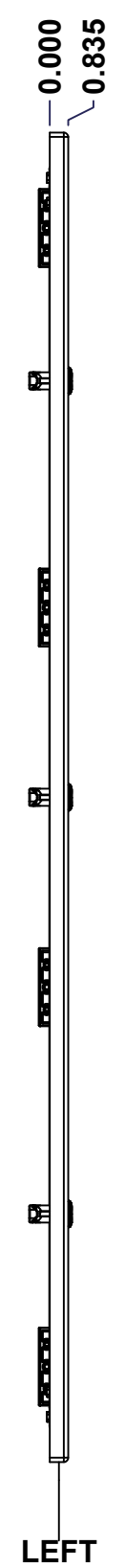
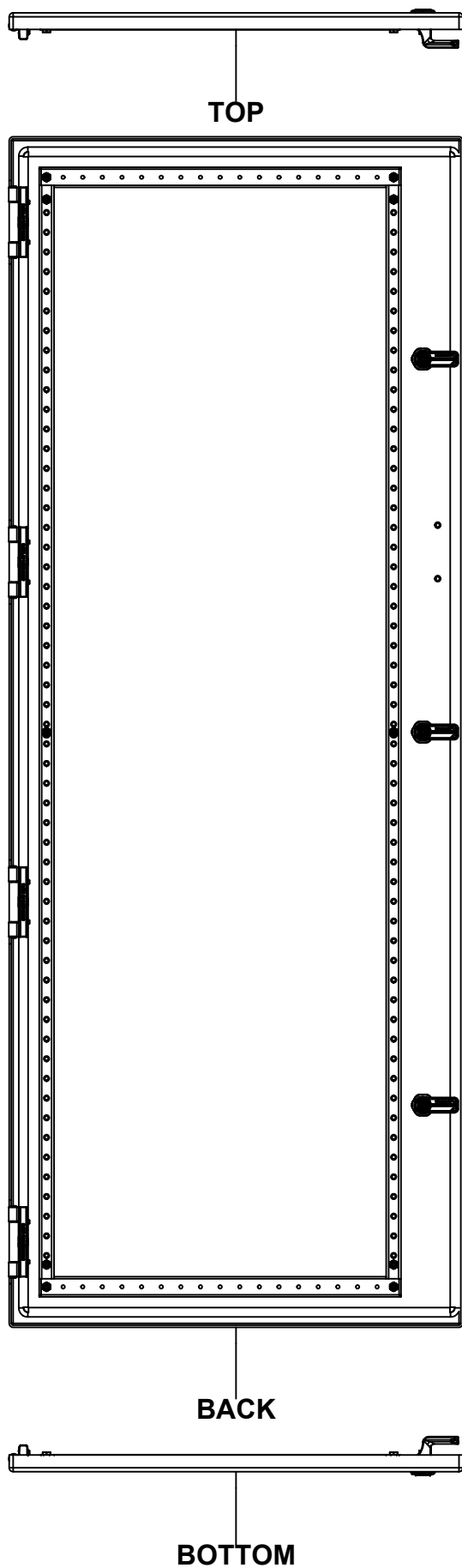


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Oct-19	
Material / Matière: 12 Ga Stainless Steel 316 (2.5mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412SSDD 60" x 48" Slave Door			Detail Rev.
Part Number / Numéro Pièce: 5412SSDD6048126LD		Rev.:	3
		0	3

1	5412SSDD6048126DG	0	5412SSDD 60" x 48" Door Gasket
1	5412SSDD6048126DS1	0	5412SSDD 60" x 48" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD6048126LD-P	0	5412SSDD 60" x 48" Slave Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
3	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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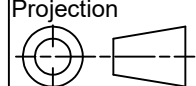
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	BoxCad: BoxCad	Date 22-Oct-19
Material Matière	12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412SSDD 60" x 48" Master Door	
Part Number Numéro Pièce	5412SSDD6048126FD	Rev. 0
		1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

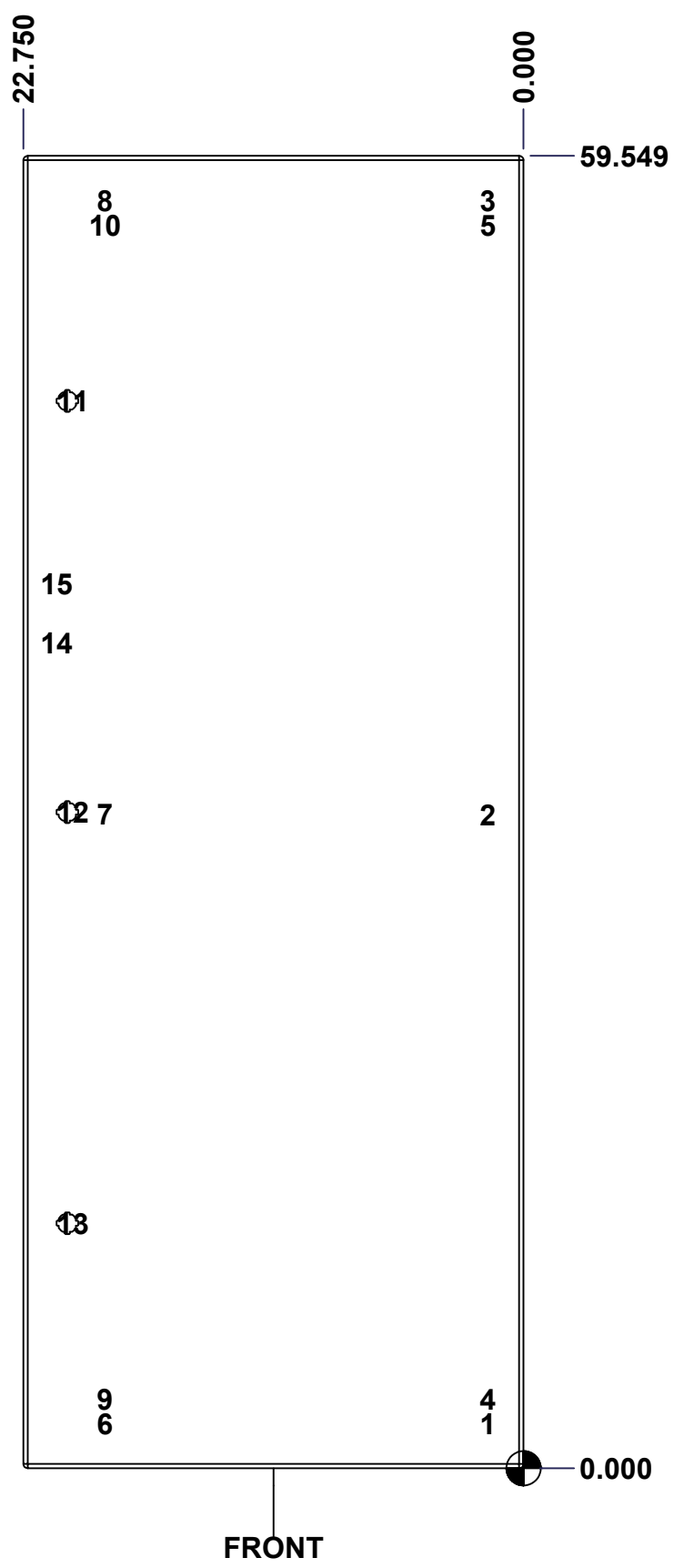
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	2.028	STUD M6 x 18mm (Inside)
2	1.875	29.675	STUD M6 x 18mm (Inside)
3	1.875	57.521	STUD M6 x 18mm (Inside)
4	1.875	3.139	STUD M6 x 18mm (Inside)
5	1.875	56.409	STUD M6 x 18mm (Inside)
6	19.282	2.028	STUD M6 x 18mm (Inside)
7	19.282	29.675	STUD M6 x 18mm (Inside)
8	19.282	57.521	STUD M6 x 18mm (Inside)
9	19.282	3.139	STUD M6 x 18mm (Inside)
10	19.282	56.409	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	20.750	48.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
12	20.750	29.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
13	20.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	21.489	37.445	STUDS M6 x 18mm (Inside)
15	21.489	40.123	STUDS M6 x 18mm (Inside)



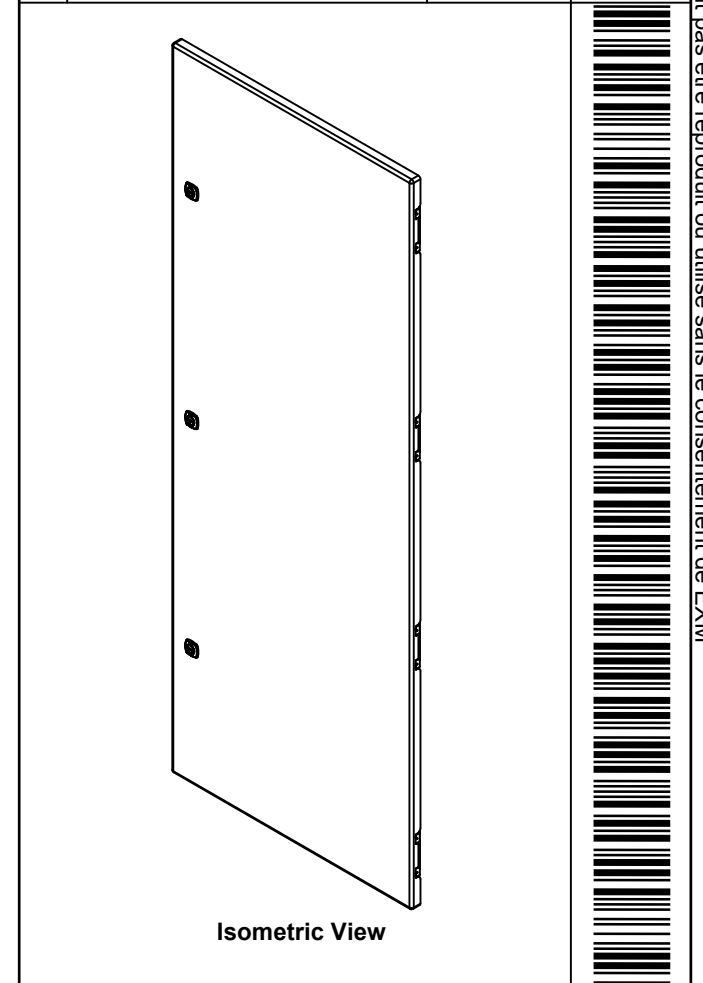
FRONT


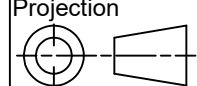
	Description	Status
	5412SSDD 60" x 48" Master Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5412SSDD6048126FD	0
		2
		3

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No.	Revisions	Date	By/Par



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Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 22-Oct-19	
Material / Matière: 12 Ga Stainless Steel 316 (2.5mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412SSDD 60" x 48" Master Door			Detail Rev.
Part Number / Numéro Pièce: 5412SSDD6048126FD		Rev.:	3
		0	3

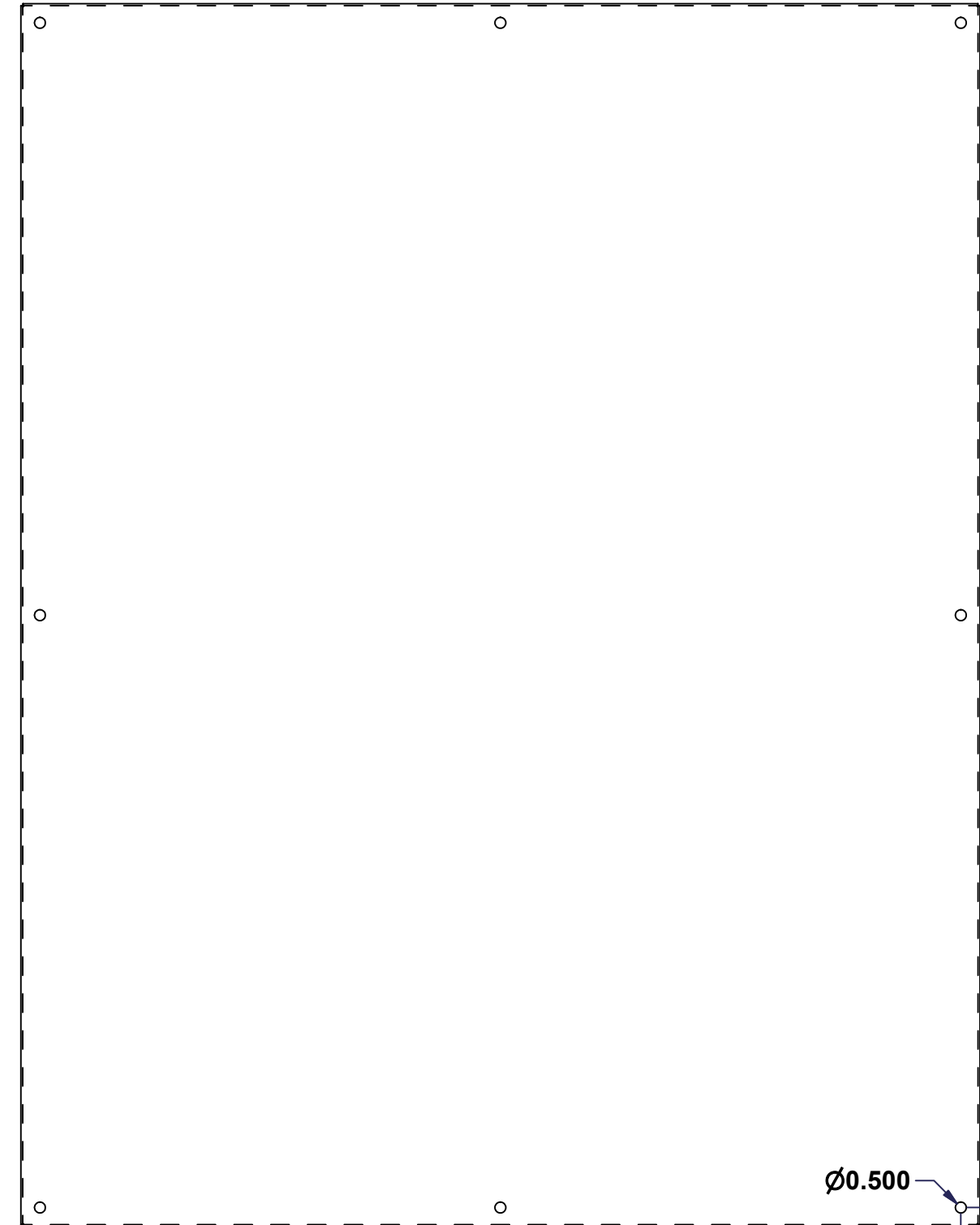
Qty	Part Name	Rev	Description
1	5412SSDD6048126DG	0	5412SSDD 60" x 48" Door Gasket
1	5412SSDD6048126DS1	0	5412SSDD 60" x 48" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD6048126FD-P	0	5412SSDD 60" x 48" Master Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
3	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Parts List			

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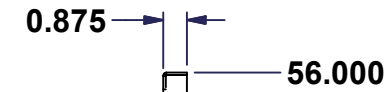
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TOP



FRONT



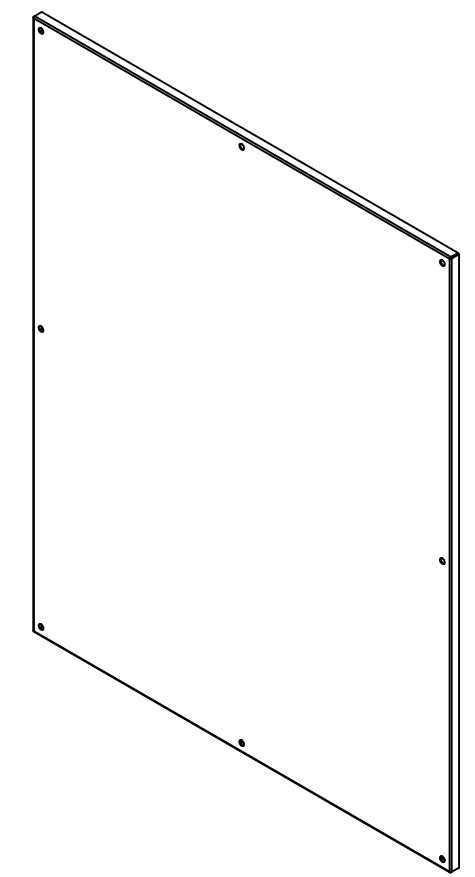
56.000

0.000

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

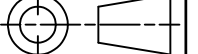


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)	

Color / Couleur: Unpainted	Finish / Fini: Unpainted
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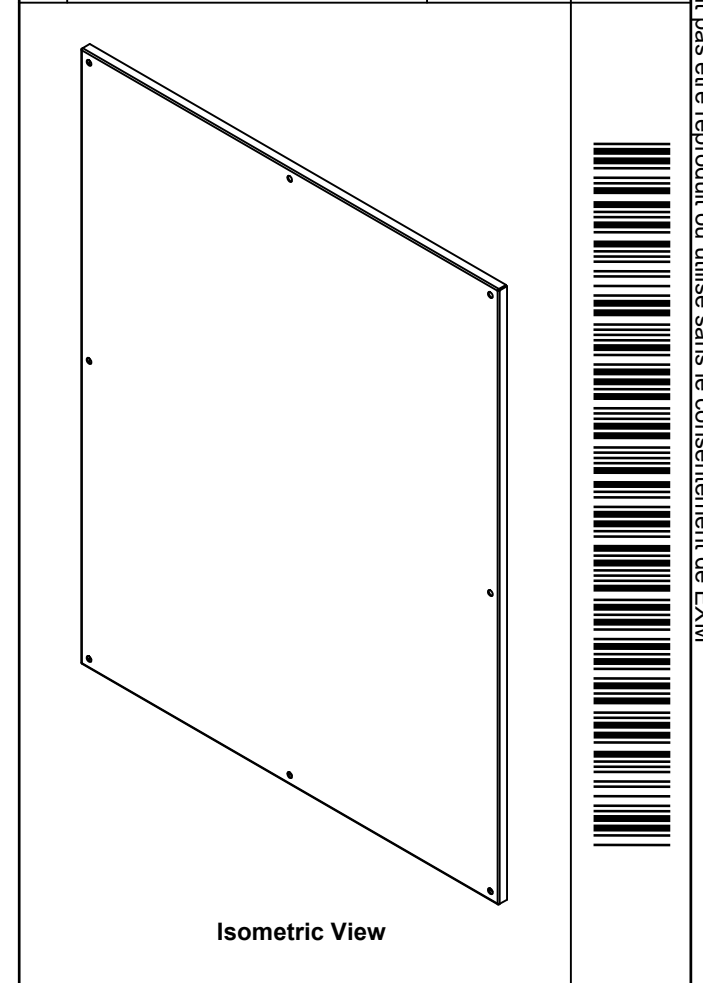
Description: 885 SP6048G Inner Panel	Detail Rev.
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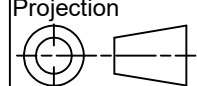
Part Number / Numéro Pièce: 885SP6048G	Rev. 1	2
	0	

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 885 SP6048G Inner Panel		Detail Rev.
Part Number Numéro Pièce 885SP6048G		Rev. 2 0

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			