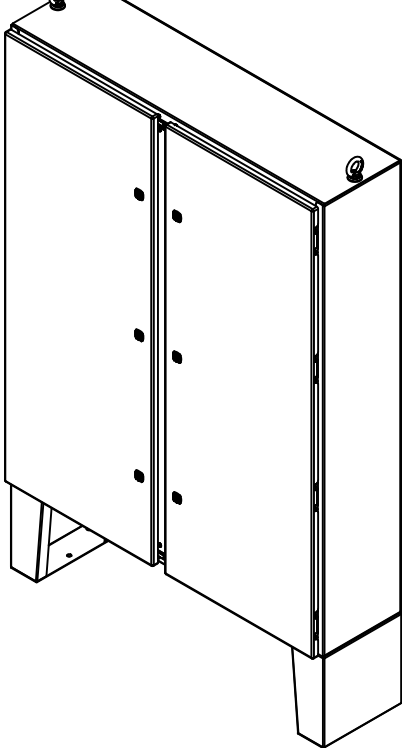


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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

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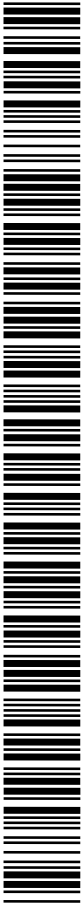
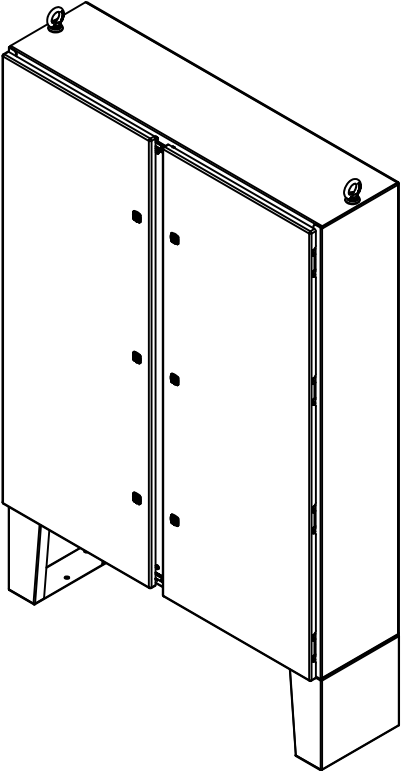
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

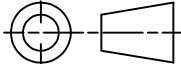


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 22-Oct-19
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5412SSDD 60" x 48" x 12" Assembly			
Part Number Numéro Pièce		Rev.	2
5412SSDD604812P		0	2

1	5412SSDD604812PMF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD604812PFD	0	5412SSDD 60" x 48" Master Door
1	5412SSDD604812PLD	0	5412SSDD 60" x 48" Slave Door
1	5412SSDD604812PB	0	5412SSDD 60" x 48" x 12" Body
2	5412SSDD604812PGP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

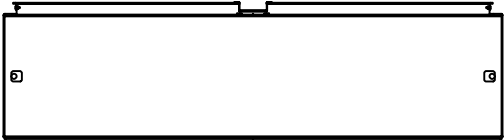
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

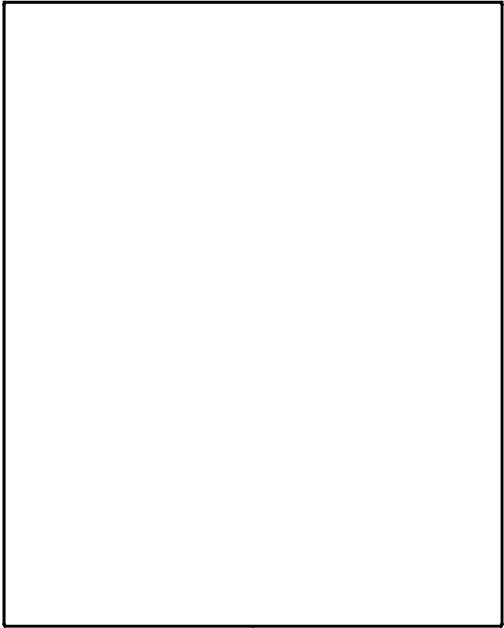
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Tolérance ±1/32" sauf spécification contraire

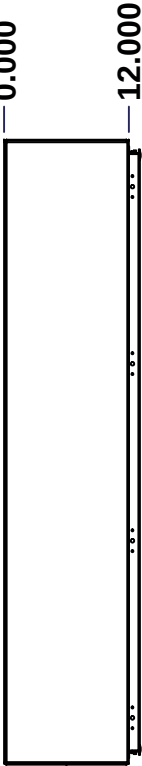
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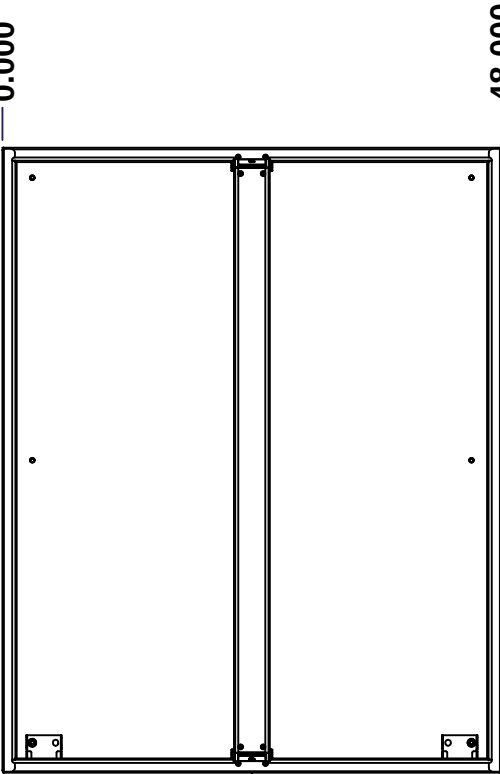
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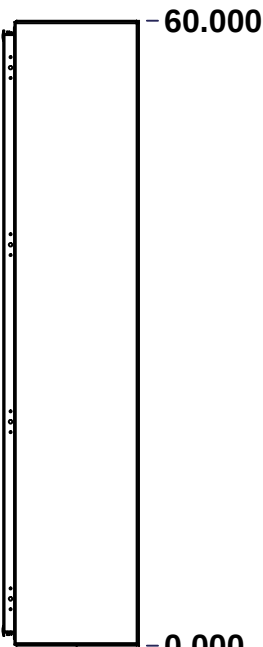
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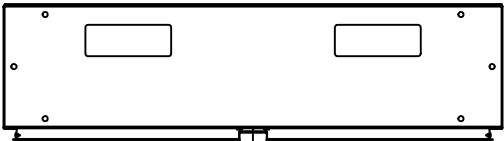
LEFT



FRONT

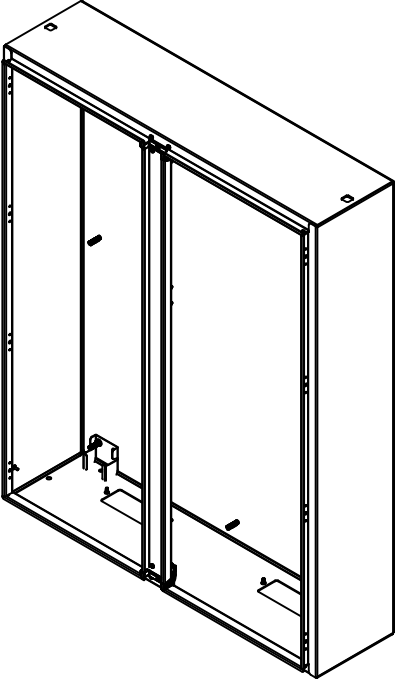


RIGHT

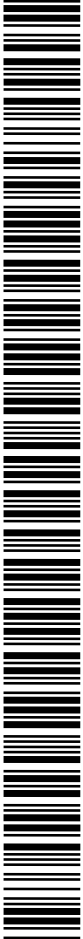


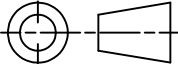
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	Date 22-Oct-19	
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description 5412SSDD 60" x 48" x 12" Body	Detail Rev.	
Part Number Numéro Pièce	Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE	5412SSDD604812PB	

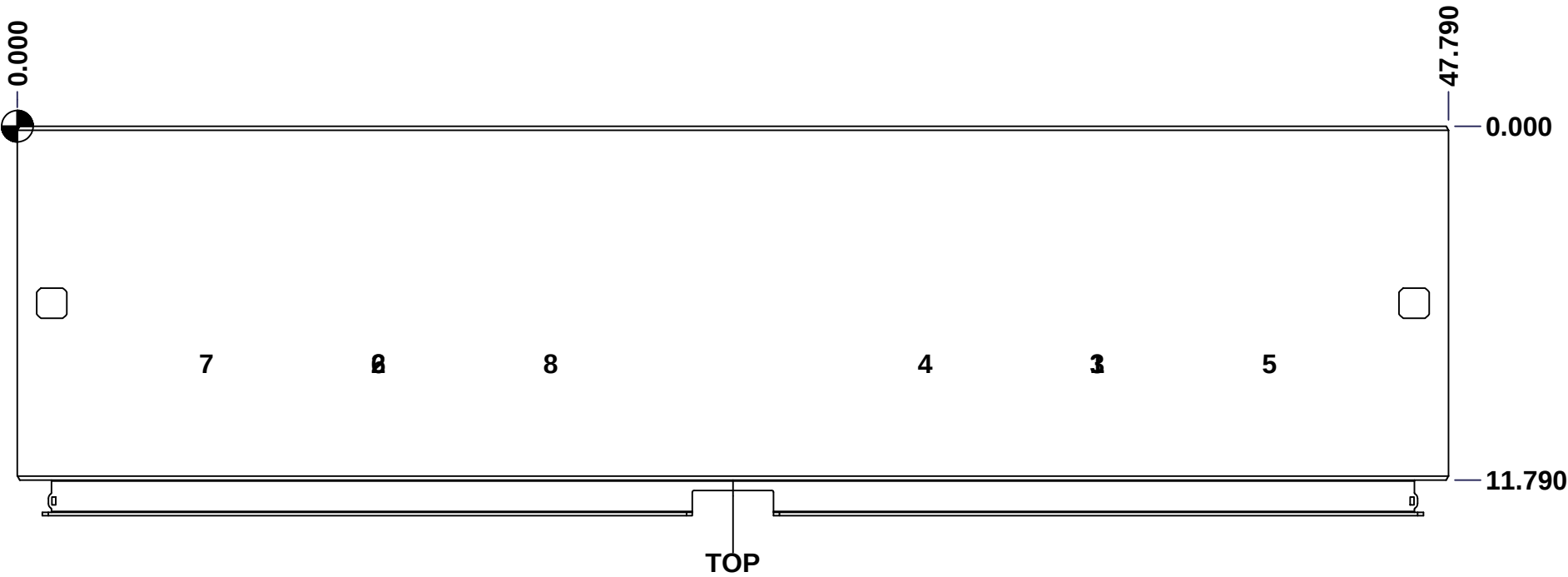
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Tolerance ±1/32" unless otherwise specified

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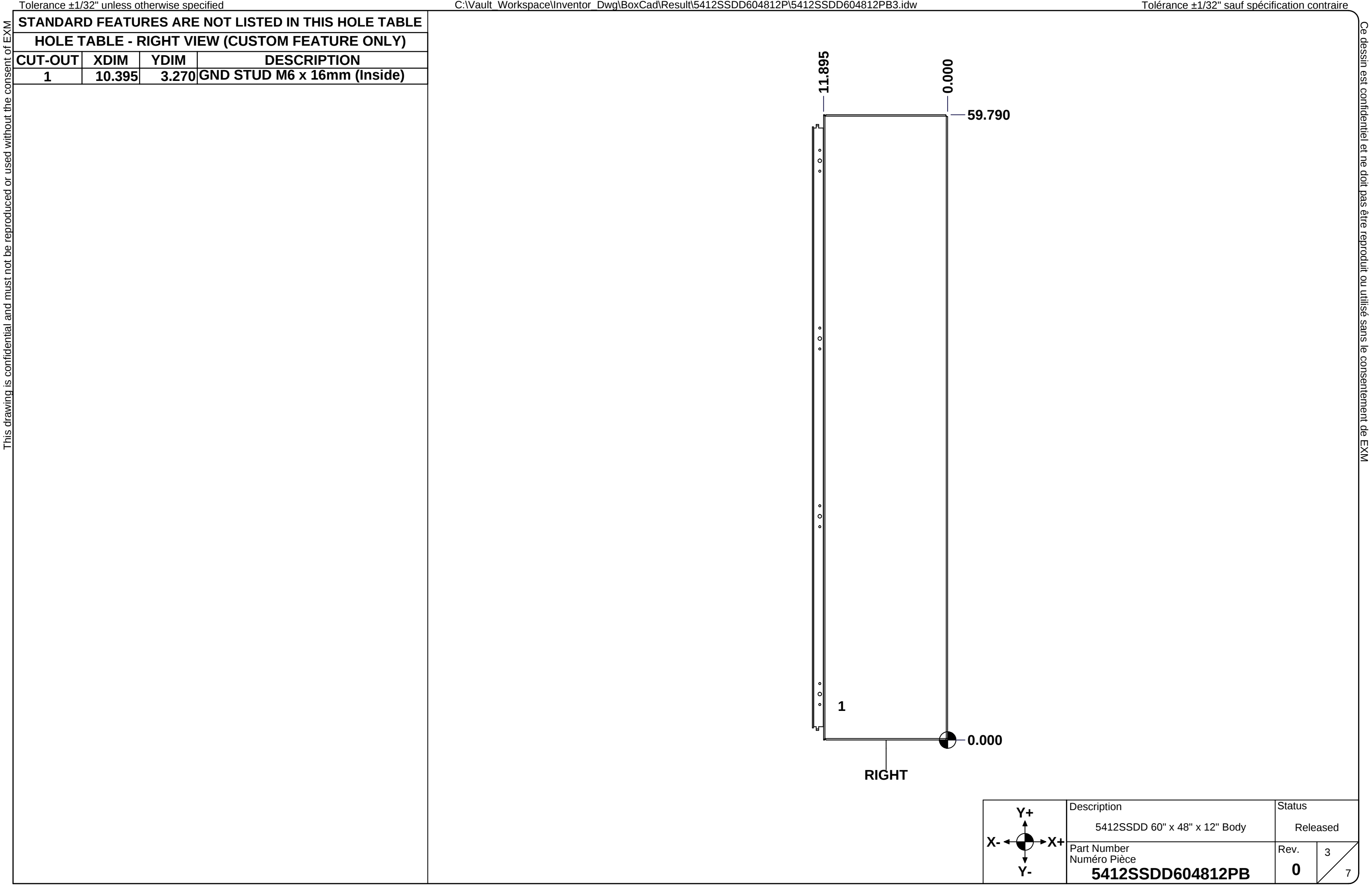
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.895	7.895	Struts CR400 17.500" (Inside)
2	11.895	7.895	Struts CR400 17.500" (Inside)
3	35.895	7.895	STUDS M6 x 10mm (Inside)
4	30.145	7.895	STUDS M6 x 10mm (Inside)
5	41.645	7.895	STUDS M6 x 10mm (Inside)
6	11.895	7.895	STUDS M6 x 10mm (Inside)
7	6.145	7.895	STUDS M6 x 10mm (Inside)
8	17.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5412SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD604812PB		Rev. 0	2 7

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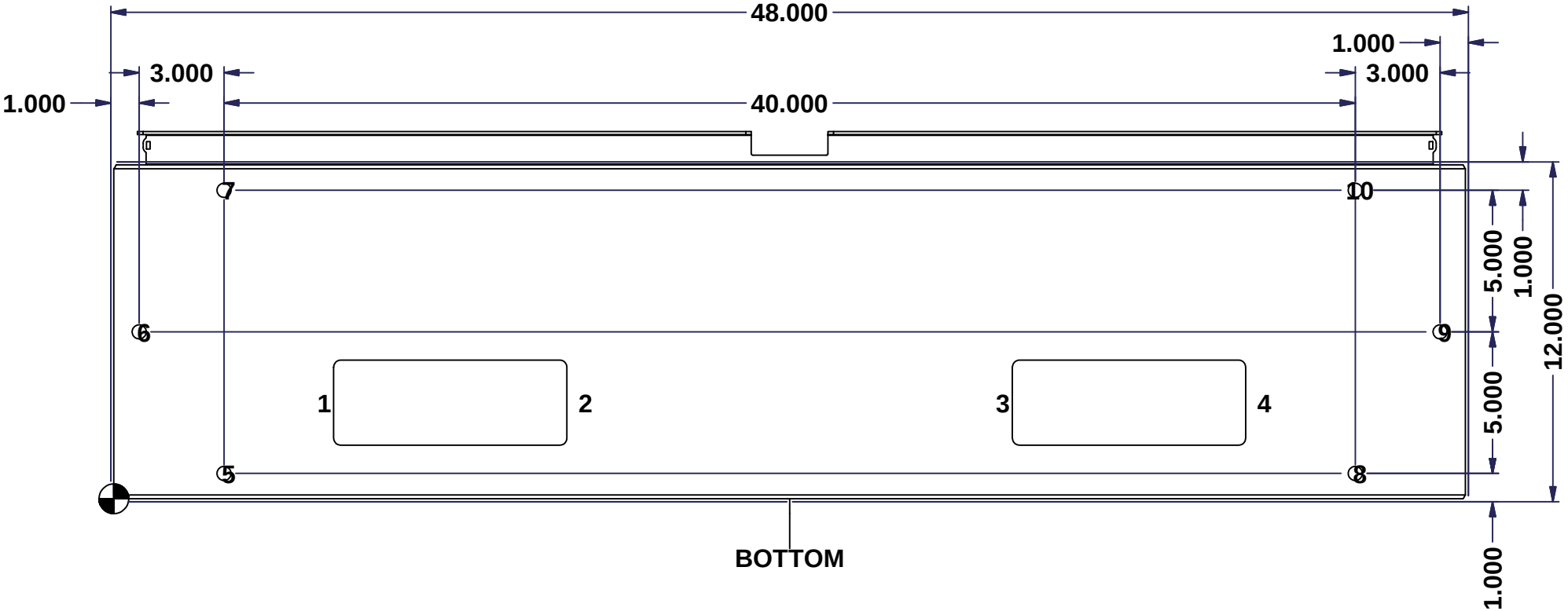
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	31.270	3.395	GP STUD M6 x 16mm (Inside)
4	40.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	43.895	0.895	RND Ø0.500
9	46.895	5.895	RND Ø0.500
10	43.895	10.895	RND Ø0.500



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	Description		Status	
	5412SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD604812PB		Rev. 0	4 7

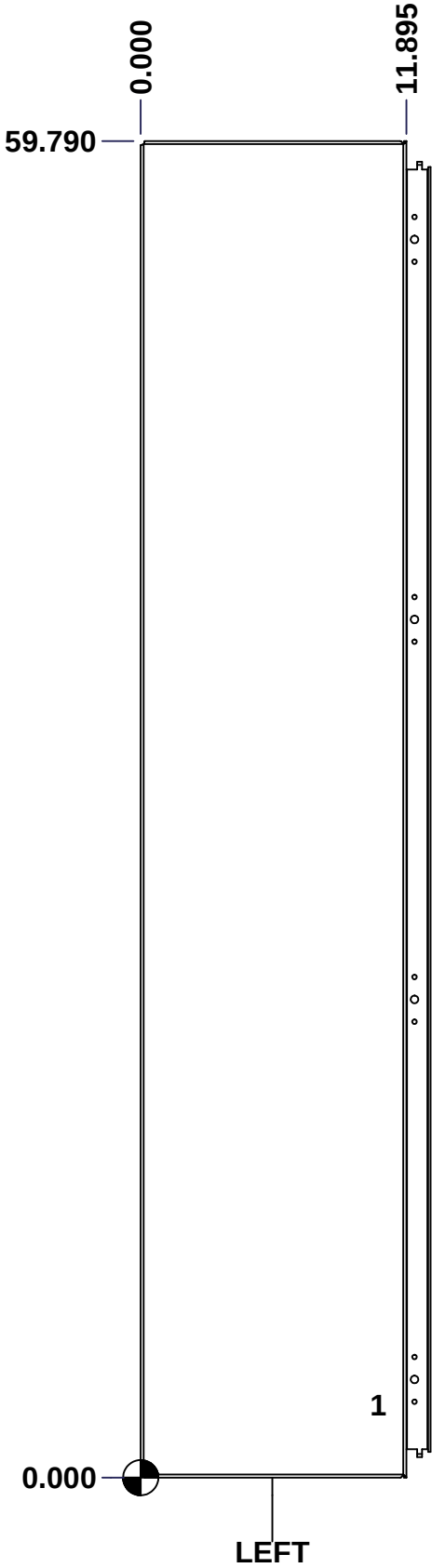
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	5
5412SSDD604812PB		0	7	

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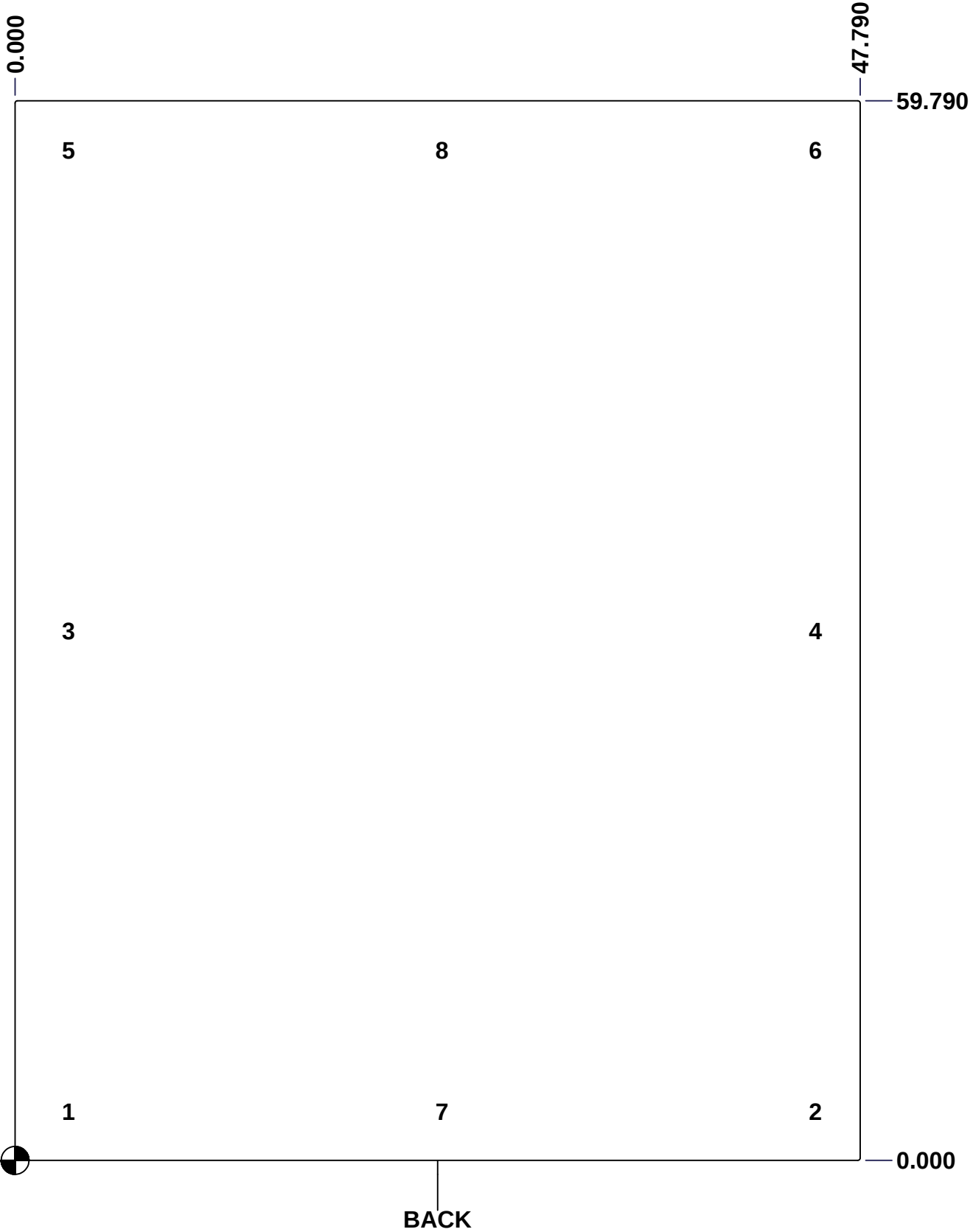
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.770	2.770	IP STUD M10 x 40mm (Inside)
2	45.020	2.770	IP STUD M10 x 40mm (Inside)
3	2.770	29.895	IP STUD M10 x 40mm (Inside)
4	45.020	29.895	IP STUD M10 x 40mm (Inside)
5	2.770	57.020	IP STUD M10 x 40mm (Inside)
6	45.020	57.020	IP STUD M10 x 40mm (Inside)
7	23.895	2.770	IP STUD M10 x 40mm (Inside)
8	23.895	57.020	IP STUD M10 x 40mm (Inside)



	Description		Status	
	5412SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD604812PB		Rev. 0	6 7

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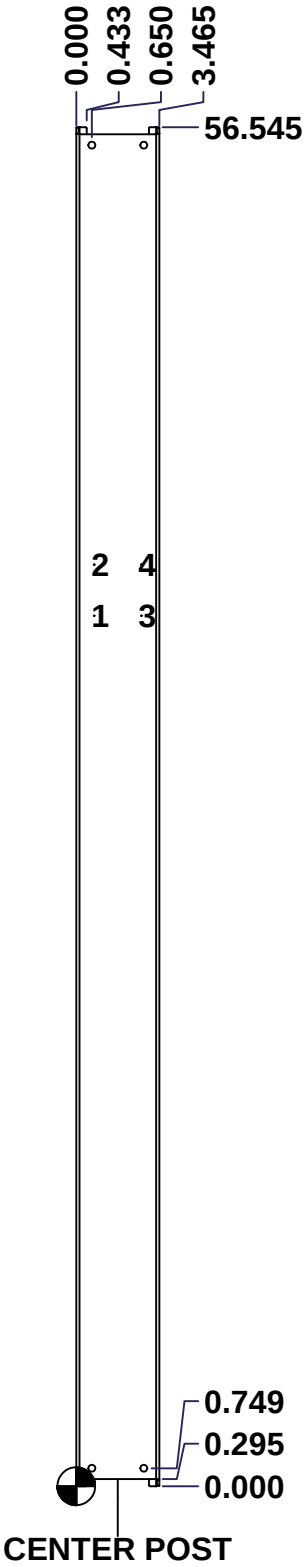
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description	Status	
	5412SSDD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	6
	5412SSDD604812PB	0	7

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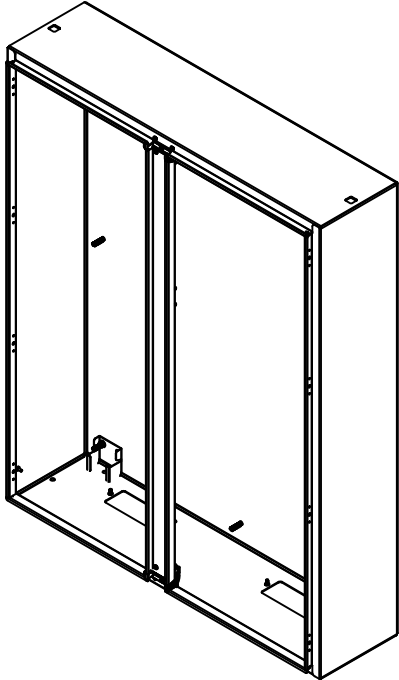
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Tolerance ±1/32" unless otherwise specified

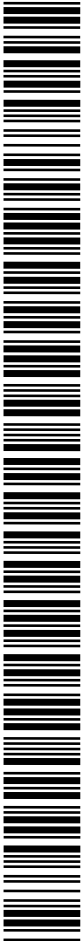
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



6	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-A-75456	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Large)
1	5412SSDD604812PCP-P	0	5412SSDD 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16120	0	Stud M10 x 40mm Stainless Steel
1	5412SSDD604812PBT-P	0	5412SSDD 48" x 12" Bottom Part
1	5412SSDD604812PT-P	0	5412SSDD 48" x 12" Top Part
1	5412SSDD604812PRS-P	0	5412SSDD 60" x 48" Right Part
1	5412SSDD604812PLS-P	0	5412SSDD 60" x 48" Left Part
1	5412SSDD604812PB-P	0	5412SSDD 60" x 48" Back Part
2	CR400SS_17.5	0	Commercial Roll Stainless Steel (17.5in long)
Qty	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 12 Ga Stainless Steel 304 (2.5mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description

5412SSDD 60" x 48" x 12" Body

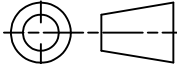
Part Number Numéro Pièce

5412SSDD604812PB

Flatness Aplatissement

Max 3.0mm

Projection



Date

Date 22-Oct-19

Rev. 0

2

2

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD604812P\5412SSDD604812PMF.idw

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A diagram showing a U-shaped structure. It consists of two vertical rectangular sections on the left and right, connected by a horizontal line segment at the bottom. The word "BOTTOM" is written in bold capital letters below the horizontal segment.

Diagram illustrating a rectangular box with three points marked on its top edge. The leftmost point is labeled **0.000** and the rightmost point is labeled **12.000**. A vertical line extends from the bottom center of the box, labeled **LEFT**.

Diagram illustrating a beam with a triangular load. The beam is 48.000 units long. The load starts at 0.000 at the left end and increases linearly to 48.000 at the right end. The front of the beam is indicated by a vertical line labeled "FRONT".



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Flatness	
Aplatissement	



Max 3.0mm

Max 3.0mm
Projection

Customer Client	
--------------------	--

Date	
------	--

Drawn By
Dessiné Par

Date	22-Oct-19
------	-----------

Material	12 Ga Stainless Steel 304 (2.5mm)
Matière	12 Ga Stainless Steel 304 (2.5mm)

Color	Asa-61 Grey	Finish
Couleur		Finir

Smooth

Description	

Detail Rev.

885 MFHD 12" x 12" Mounting Feet

11/11/2016

Part Number	
Numéro Pièce	

Rev.	1
------	---

SEE BILL OF MATERIAL ON LAST PAGE

5412SSDD604812PMF

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 22-Oct-19

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

885 MFHD 12" x 12" Mounting Feet

Detail Rev.

Part Number
Numéro Pièce

5412SSDD604812PMF

Rev. 0

4

4

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

6

RIVET_NUT_SS_M10_FH
_CE

0

Stainless Steel Rivet Nut M10 (Low Profile Close End)

1

5412SSDD604812PMFR-P

0

885 MFHD 12" x 12" Right Mounting Feet Part

1

5412SSDD604812PMFL-P

0

885 MFHD 12" x 12" Left Mounting Feet Part

1

STK-K-11610

2

885 MFSS Accessory Kit

Qty

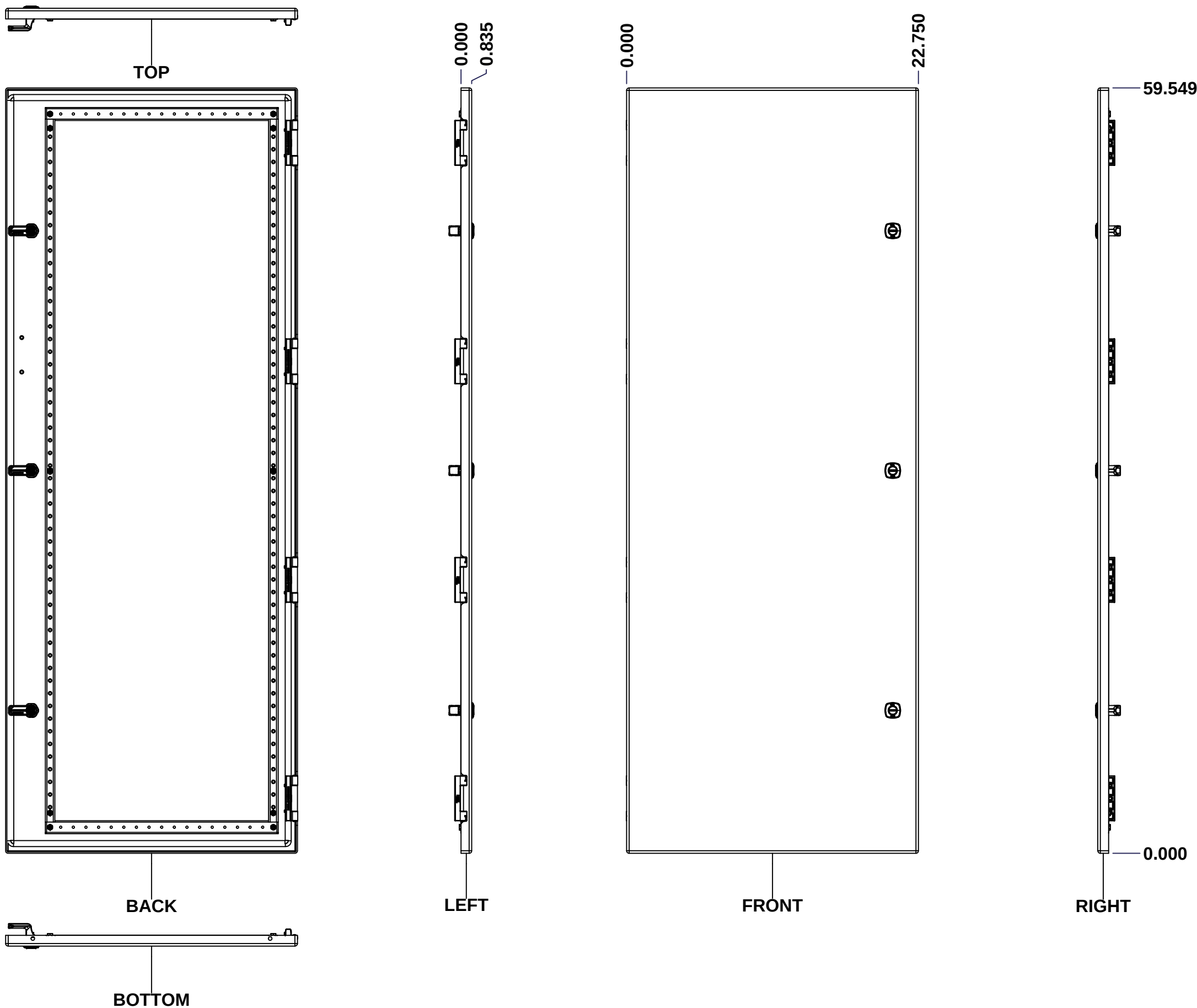
Part Name

Rev

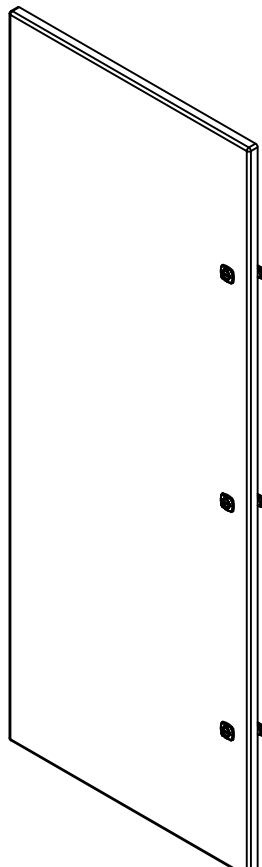
Description

Parts List

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No.	Revisions	Date	By/Par



Isometric View



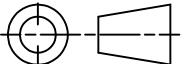


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Oct-19
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fin Smooth
Description 5412SSDD 60" x 48" Slave Door	Detail Rev.
Part Number Numéro Pièce 5412SSDD604812PLD	Rev. 0

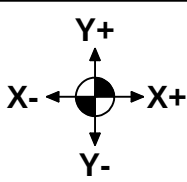
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3

SEE BILL OF MATERIAL ON LAST PAGE

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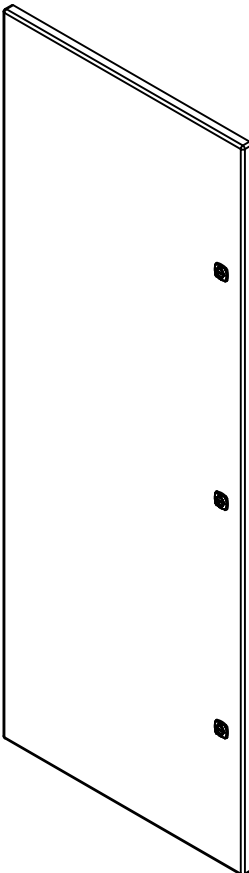
FRONT



Description	Status	
5412SSDD 60" x 48" Slave Door	(NULL)	
Part Number Numéro Pièce	Rev.	2
5412SSDD604812PLD	0	3

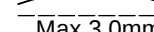
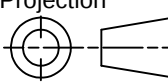
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No.	Revisions	Date	By/Par



Isometric View



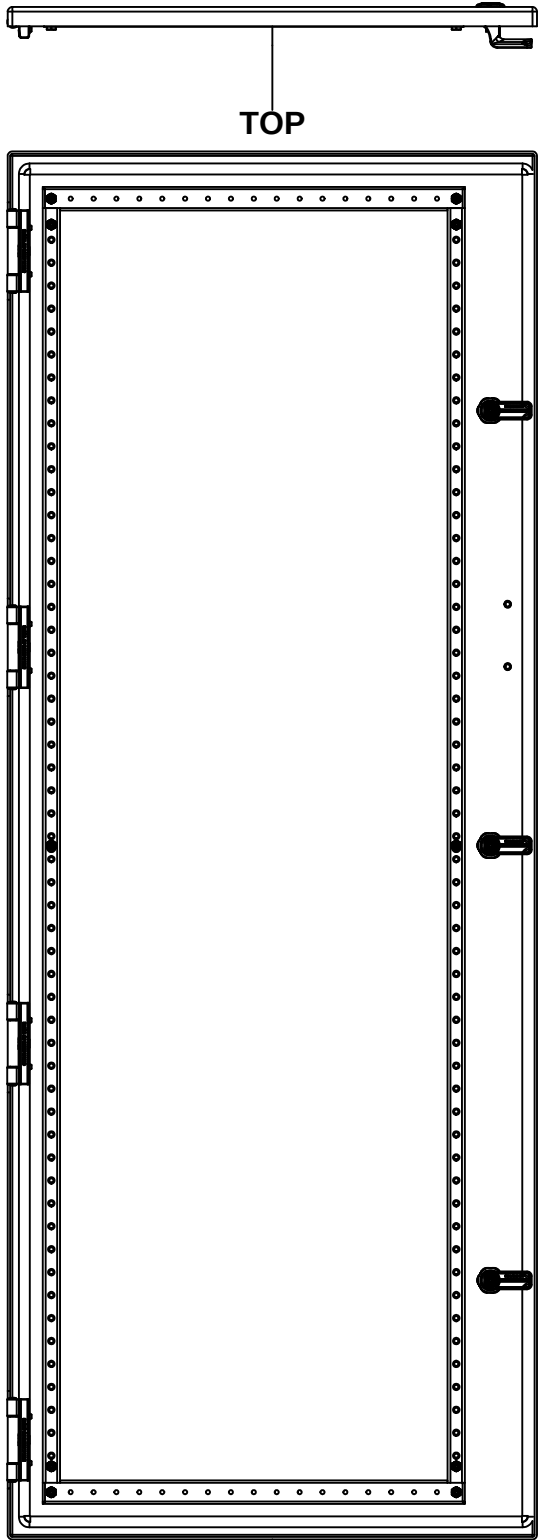
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm Projection 
	Customer Client Drawn By Dessiné Par Material Matière	BoxCad: BoxCad 12 Ga Stainless Steel 304 (2.5mm)
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412SSDD 60" x 48" Slave Door		Detail Rev.
Part Number Numéro Pièce 5412SSDD604812PLD		Rev. 0
		3 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD604812P\5412SSDD604812PFD.idw

Tolérance ±1/32" sauf spécification contraire



TOP

BACK

0.000
0.835

LEFT

22.750

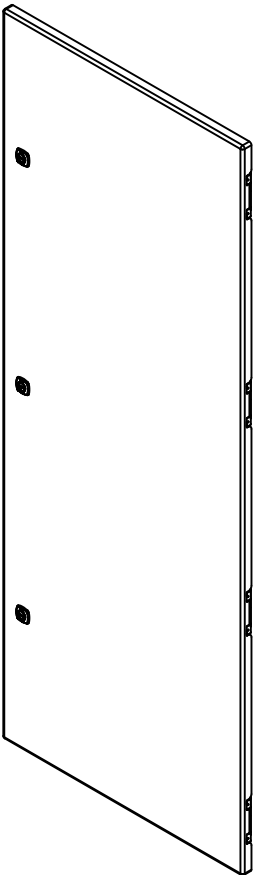
0.000

FRONT

59.549

0.000

RIGHT



Isometric View

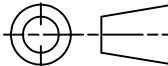


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

22-Oct-19

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412SSDD 60" x 48" Master Door

Detail Rev.

Part Number
Numéro Pièce

5412SSDD604812PFD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

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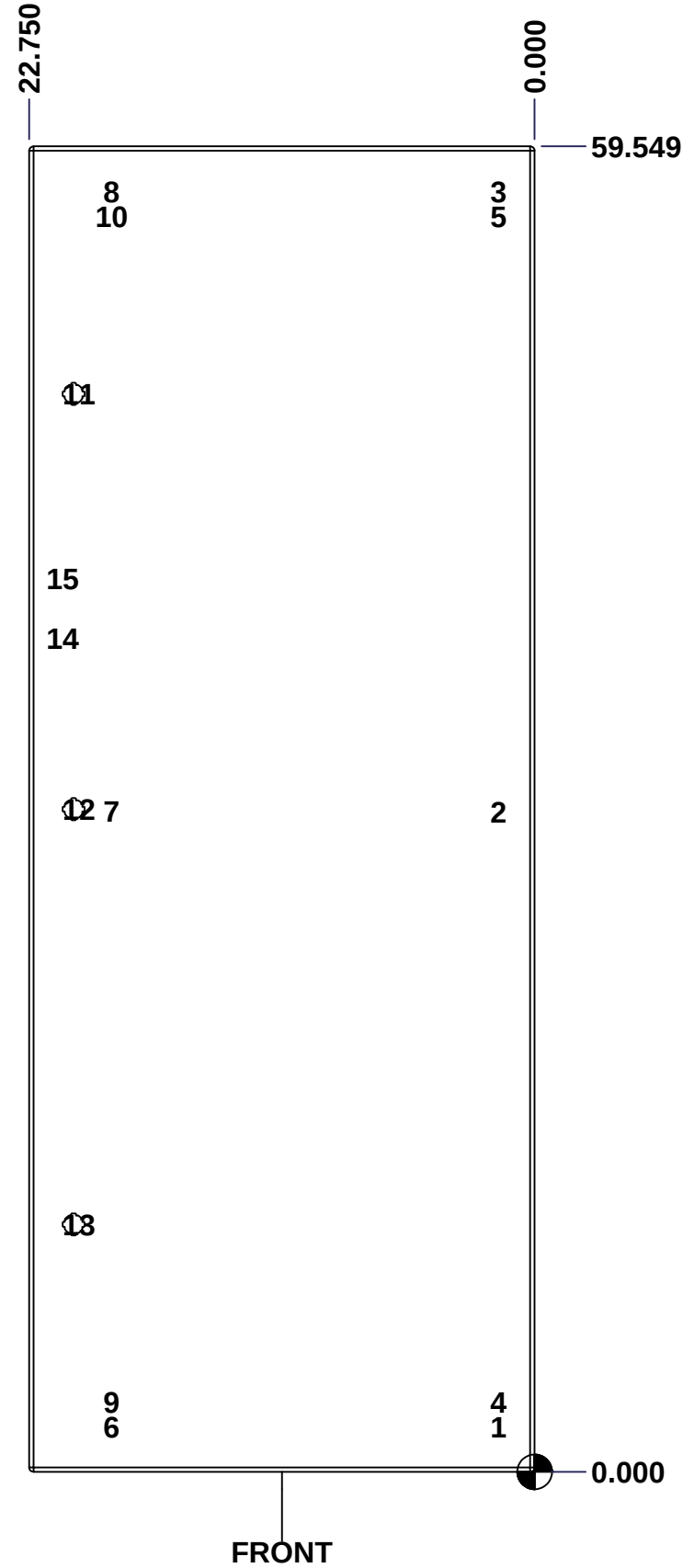
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD604812P\5412SSDD604812PFD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	2.028	STUD M6 x 18mm (Inside)
2	1.875	29.675	STUD M6 x 18mm (Inside)
3	1.875	57.521	STUD M6 x 18mm (Inside)
4	1.875	3.139	STUD M6 x 18mm (Inside)
5	1.875	56.409	STUD M6 x 18mm (Inside)
6	19.282	2.028	STUD M6 x 18mm (Inside)
7	19.282	29.675	STUD M6 x 18mm (Inside)
8	19.282	57.521	STUD M6 x 18mm (Inside)
9	19.282	3.139	STUD M6 x 18mm (Inside)
10	19.282	56.409	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	20.750	48.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
12	20.750	29.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
13	20.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	21.489	37.445	STUDS M6 x 18mm (Inside)
15	21.489	40.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5412SSDD 60" x 48" Master Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD604812PFD		Rev. 0	2 3

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C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD604812P\5412SSDD604812PFD.idw

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Isometric View

1	5412SSDD604812PDG	0	5412SSDD 60" x 48" Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412SSDD604812PDS1	0	5412SSDD 60" x 48" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD604812PFD-P	0	5412SSDD 60" x 48" Master Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
3	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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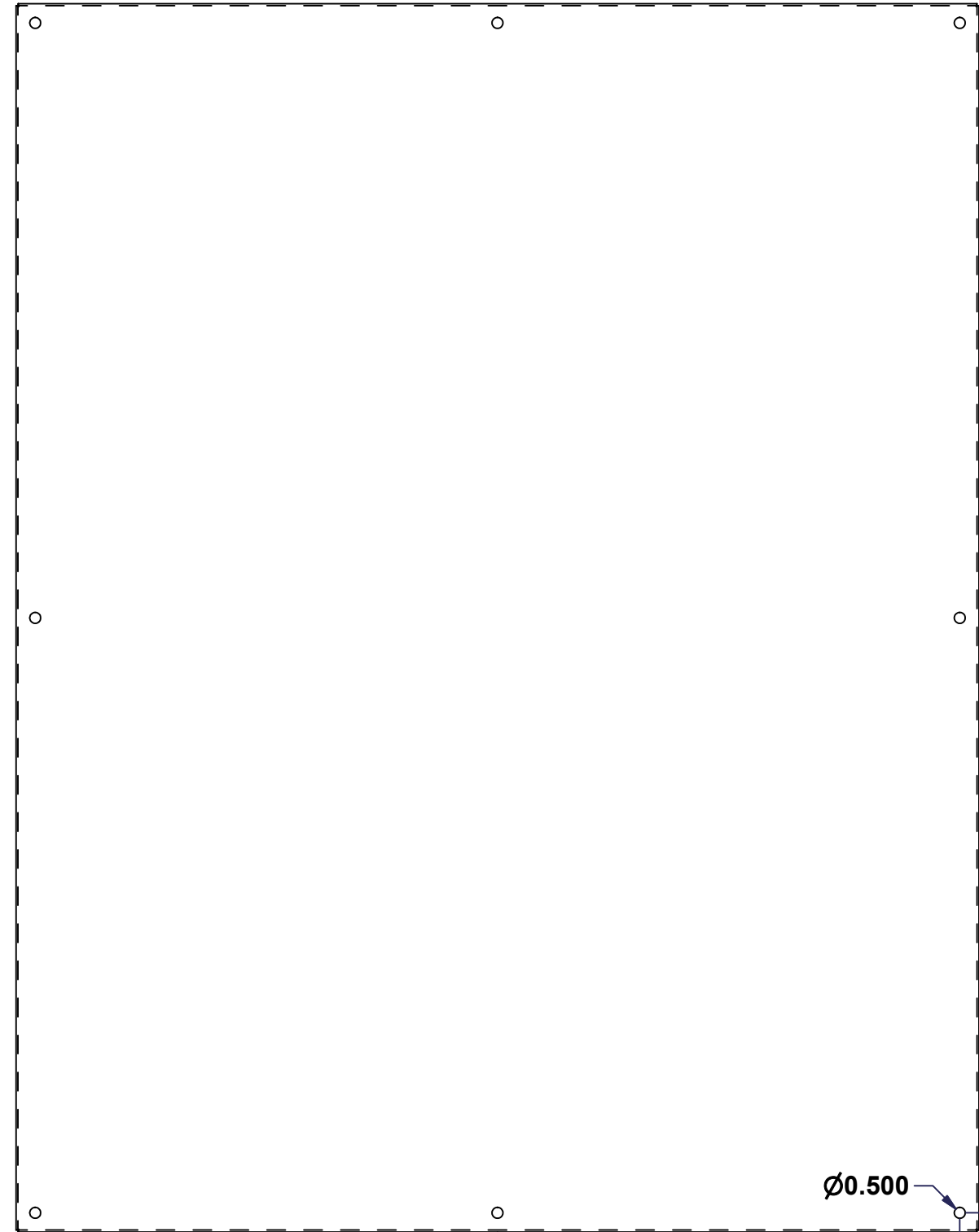
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\885SP\885SP6048G.idw

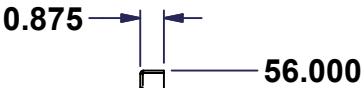
Tolérance ±1/32" sauf spécification contraire



TOP



FRONT

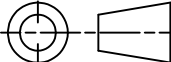


RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

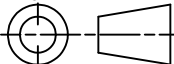
No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad				Date 04/11/2009	
Material Matière				12 Ga Galvanized (2.5mm)	
Color Couleur		Unpainted		Finish Fini Unpainted	
Description 885 SP6048G Inner Panel				Detail Rev.	
Part Number Numéro Pièce 885SP6048G				Rev. 0	
				1 2	

No.	Revisions	Date	By/Par



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad				Date 04/11/2009	
Material Matière 12 Ga Galvanized (2.5mm)					
Color Couleur			Unpainted Finish Fini Unpainted		
Description				Detail Rev.	
885 SP6048G Inner Panel					

Part Number Numéro Pièce 885SP6048G	Rev. 0	2 2
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