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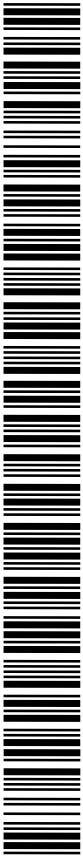
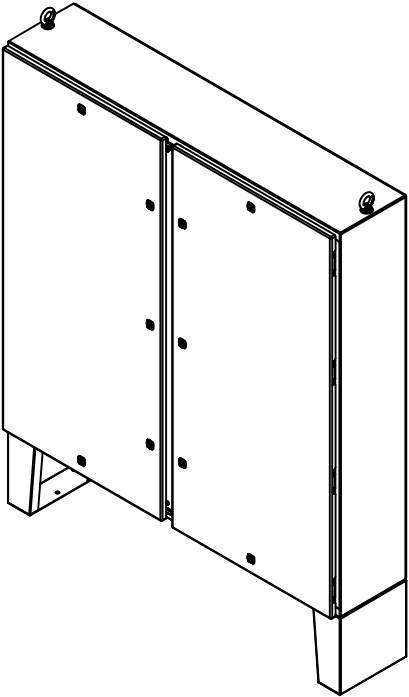
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

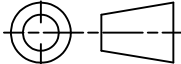


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Aug-20	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412SSDD 60" x 60" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
5412SSDD606012		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412SSDD606012MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD606012FD	0	5412SSDD 60" x 60" Master Door
1	5412SSDD606012LD	0	5412SSDD 60" x 60" Slave Door
1	5412SSDD606012B	0	5412SSDD 60" x 60" x 12" Body
2	5412SSDD606012GP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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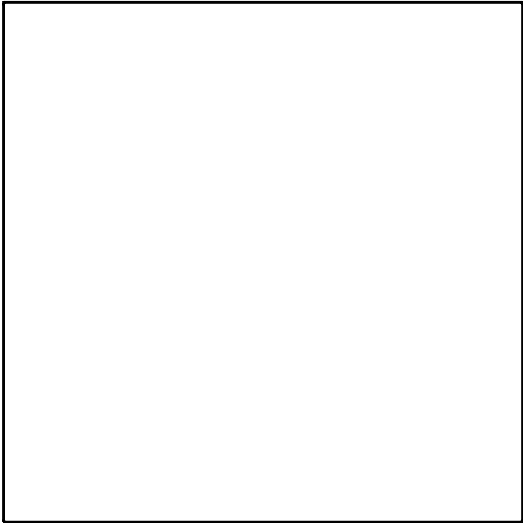
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Tolérance ±1/32" sauf spécification contraire

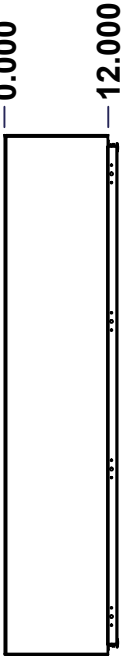
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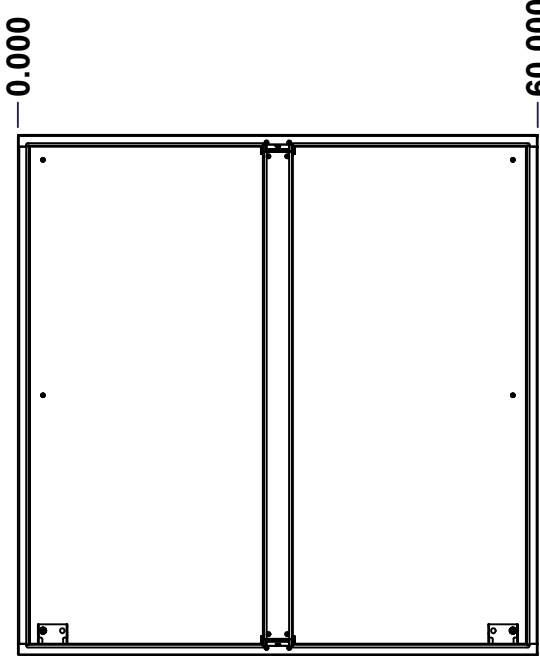
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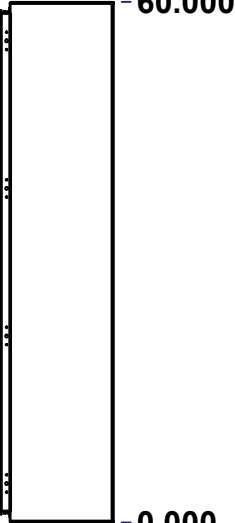
BACK



LEFT



FRONT

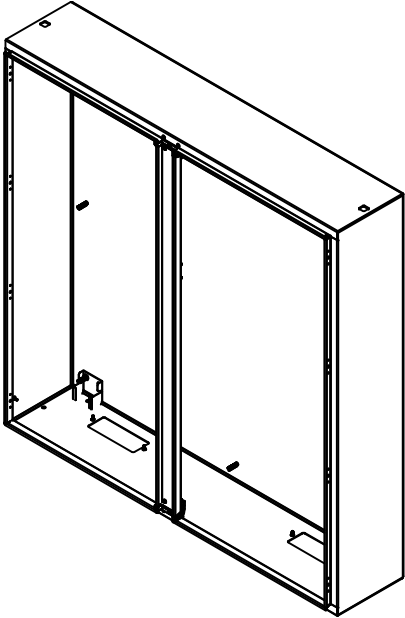


RIGHT

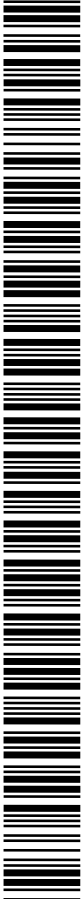


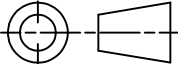
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412SSDD 60" x 60" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE		5412SSDD606012B	

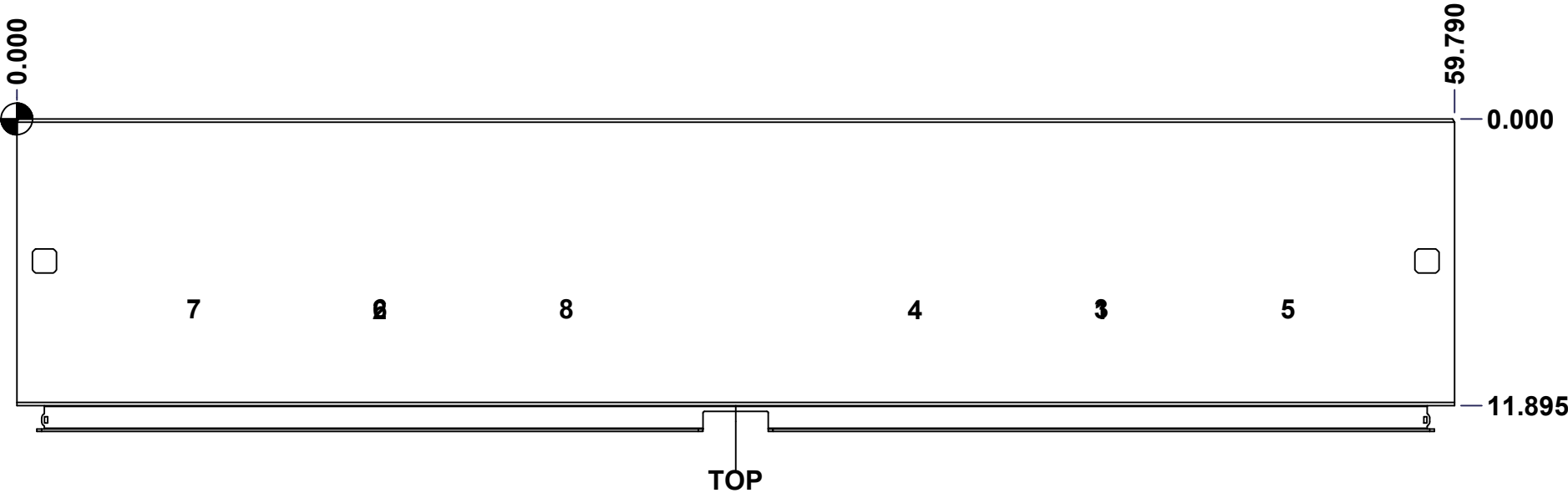
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.895	7.895	Struts CR400 21.500" (Inside)
2	14.895	7.895	Struts CR400 21.500" (Inside)
3	44.895	7.895	STUDS M6 x 10mm (Inside)
4	37.145	7.895	STUDS M6 x 10mm (Inside)
5	52.645	7.895	STUDS M6 x 10mm (Inside)
6	14.895	7.895	STUDS M6 x 10mm (Inside)
7	7.145	7.895	STUDS M6 x 10mm (Inside)
8	22.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012B		Rev. 0	2 7

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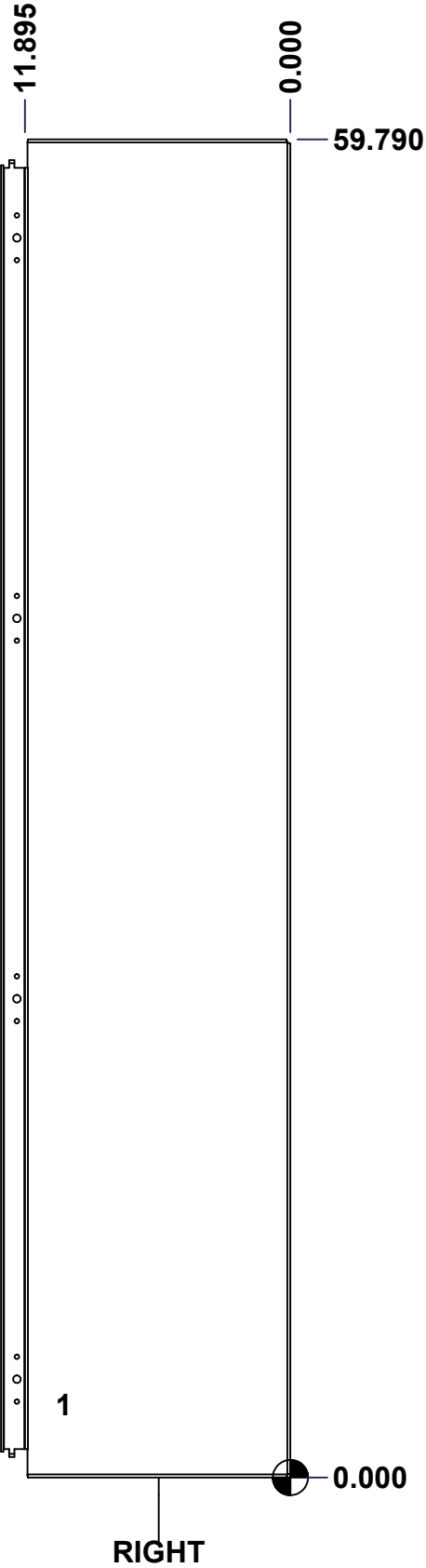
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012B		Rev. 0	3 / 7

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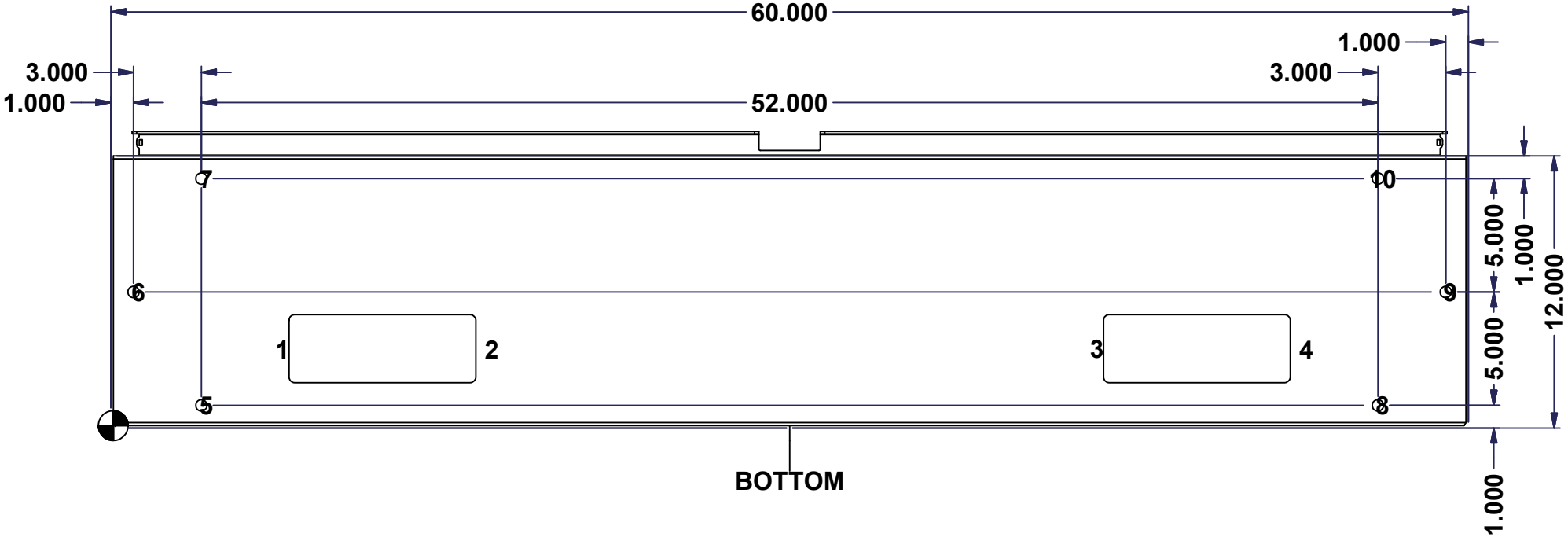
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	43.270	3.395	GP STUD M6 x 16mm (Inside)
4	52.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	55.895	0.895	RND Ø0.500
9	58.895	5.895	RND Ø0.500
10	55.895	10.895	RND Ø0.500



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012B		Rev. 0	4 7

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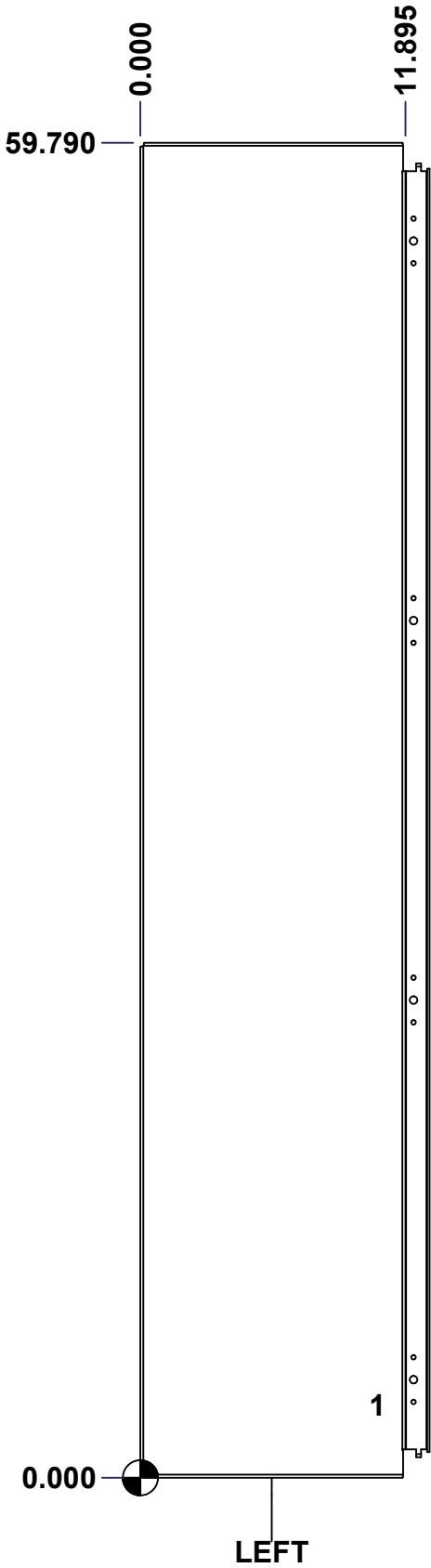
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	5
5412SSDD606012B		0	7	

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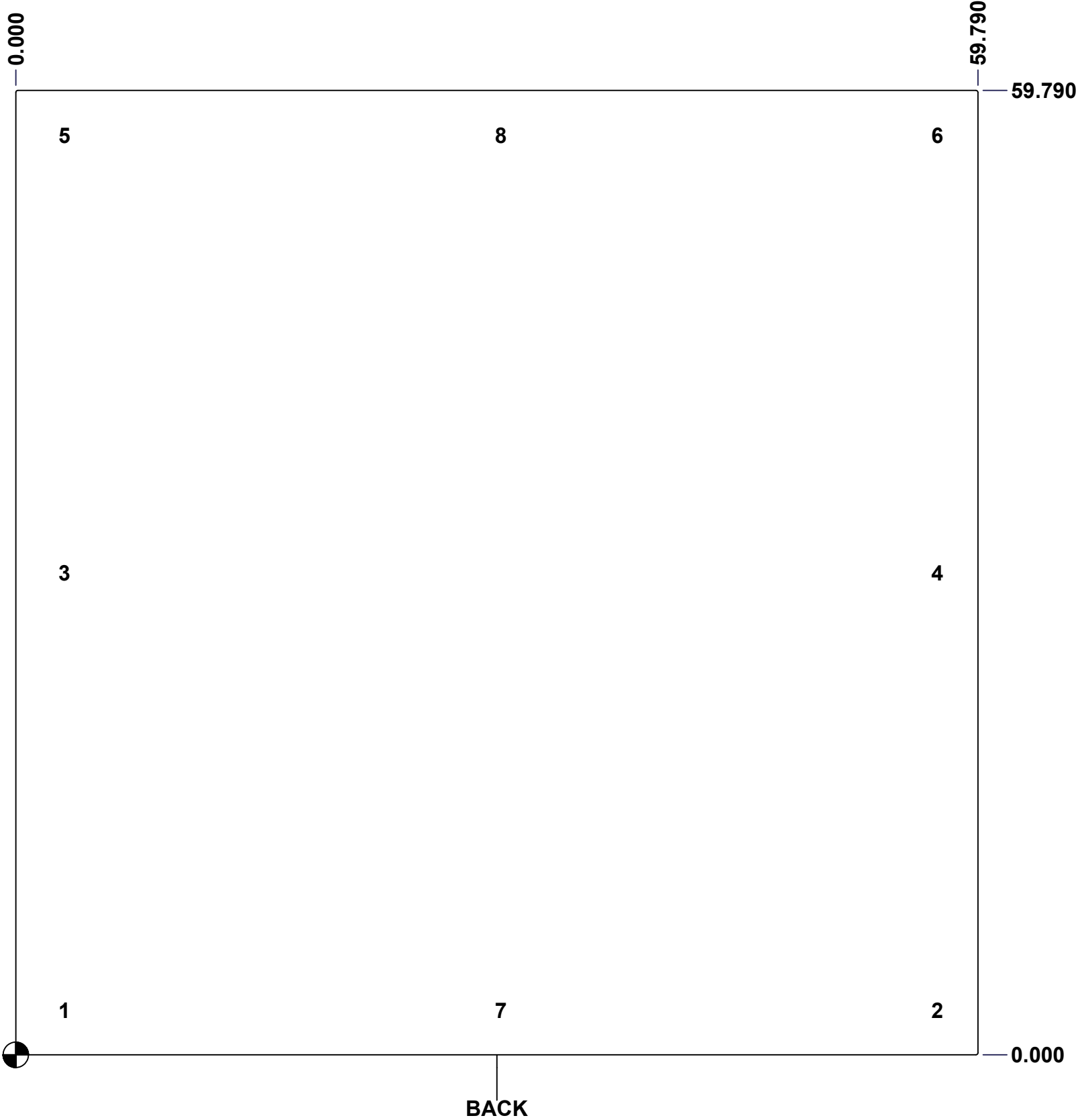
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.770	2.770	IP STUD M10 x 40mm (Inside)
2	57.020	2.770	IP STUD M10 x 40mm (Inside)
3	2.770	29.895	IP STUD M10 x 40mm (Inside)
4	57.020	29.895	IP STUD M10 x 40mm (Inside)
5	2.770	57.020	IP STUD M10 x 40mm (Inside)
6	57.020	57.020	IP STUD M10 x 40mm (Inside)
7	29.895	2.770	IP STUD M10 x 40mm (Inside)
8	29.895	57.020	IP STUD M10 x 40mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6 7
5412SSDD606012B		0		

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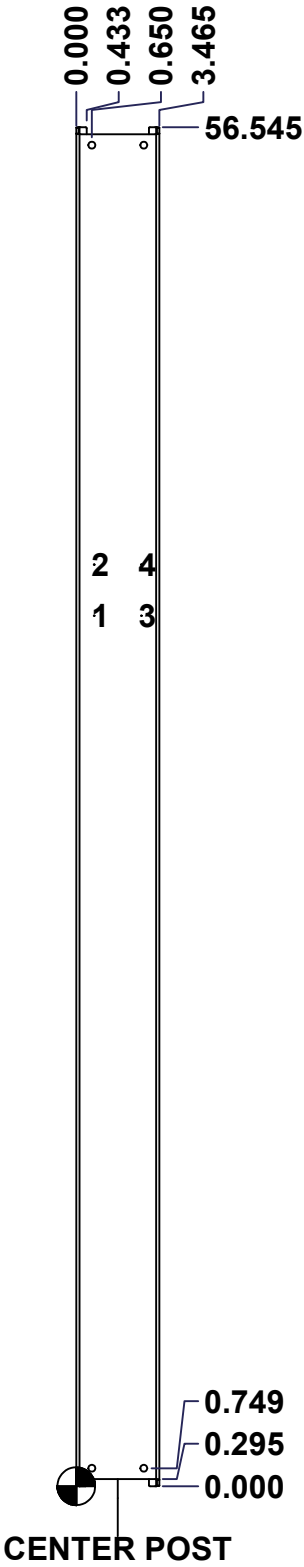
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)

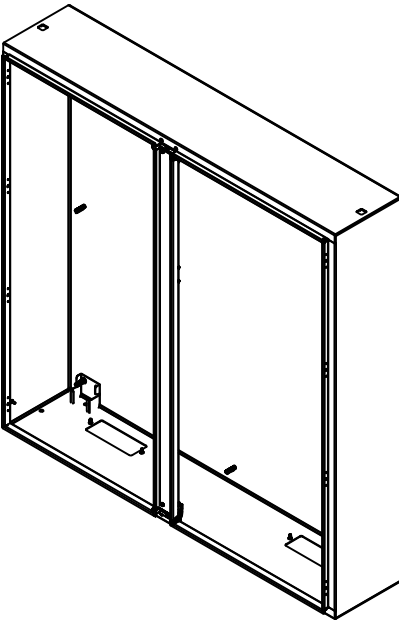


	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012B		Rev. 0	6 7

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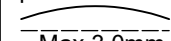
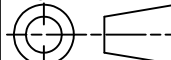
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No.	Revisions	Date	By/Par



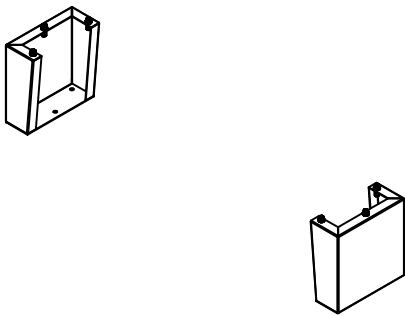
Isometric View



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		 Max 3.0mm
Customer Client		Projection
Drawn By Dessiné Par BoxCad: BoxCad		 Date 04-Aug-20
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description		Detail Rev.
5412SSDD 60" x 60" x 12" Body		
Part Number Numéro Pièce	Rev.	
5412SSDD606012B	0	2 2

Tolérance $\pm 1/32"$ sauf spécification contraire

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Isometric View



Flatness
Aplatissement

Max 3.0mm

Projection



SEE BILL OF MATERIAL ON LAST PAGE

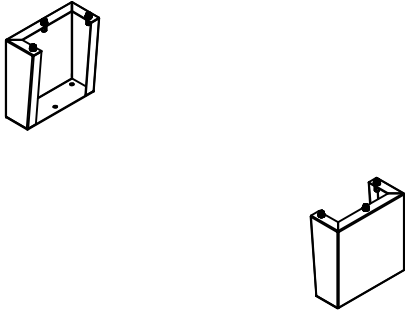
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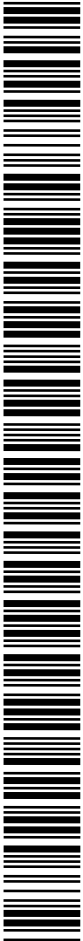
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Aug-20	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Unpainted		Finish Fini Brushed	

Description		Detail Rev.	
885 MFHD 12" x 12" Mounting Feet			
Part Number Numéro Pièce		Rev.	4
5412SSDD606012MF		0	4

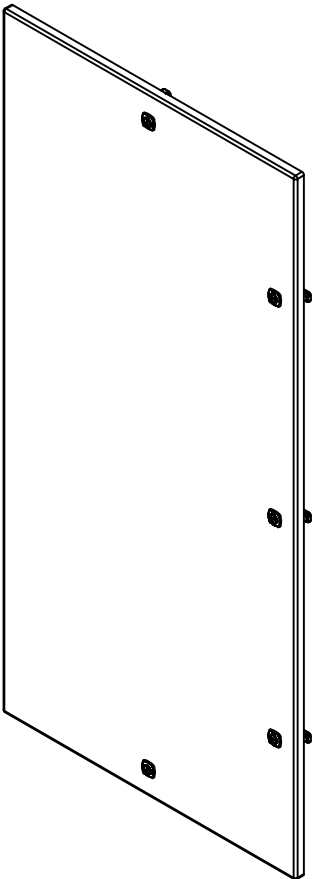
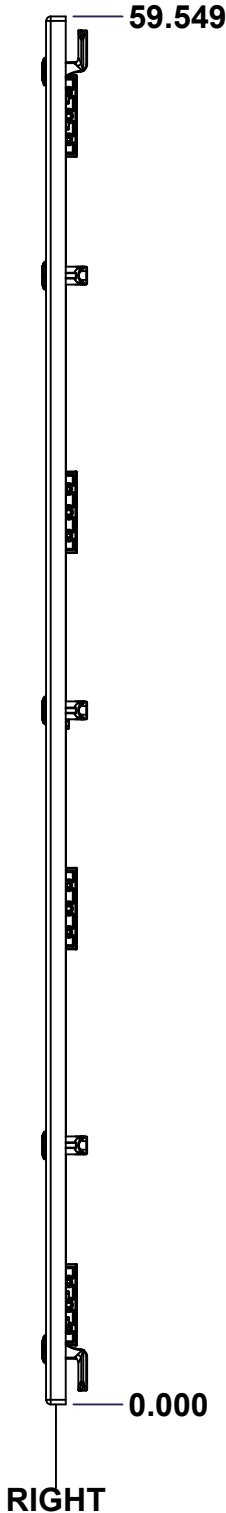
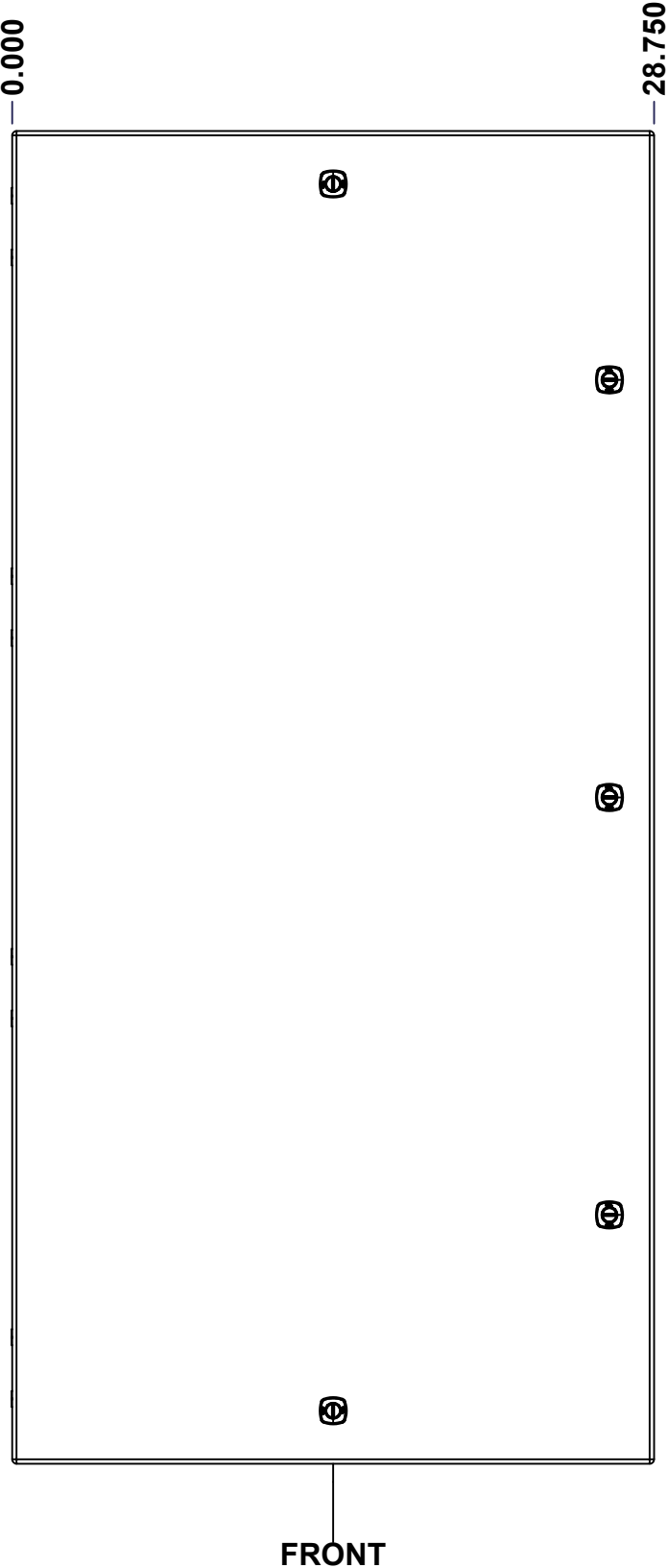
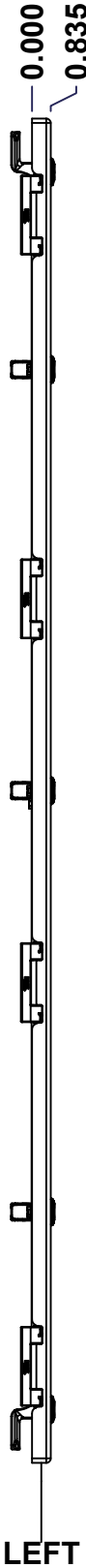
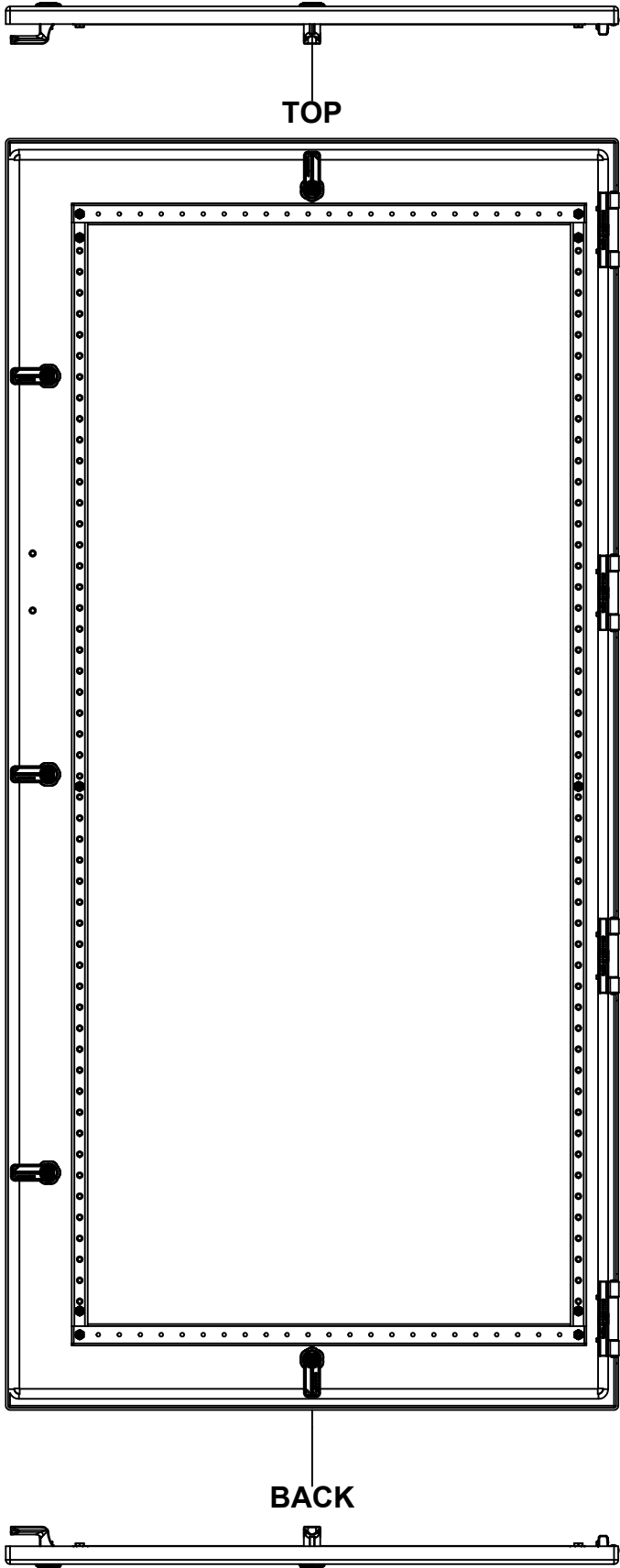
6	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5412SSDD606012MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412SSDD606012MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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Tolérance ±1/32" sauf spécification contraire



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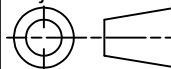


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412SSDD 60" x 60" Slave Door

Detail Rev.

Part Number
Numéro Pièce

5412SSDD606012LD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

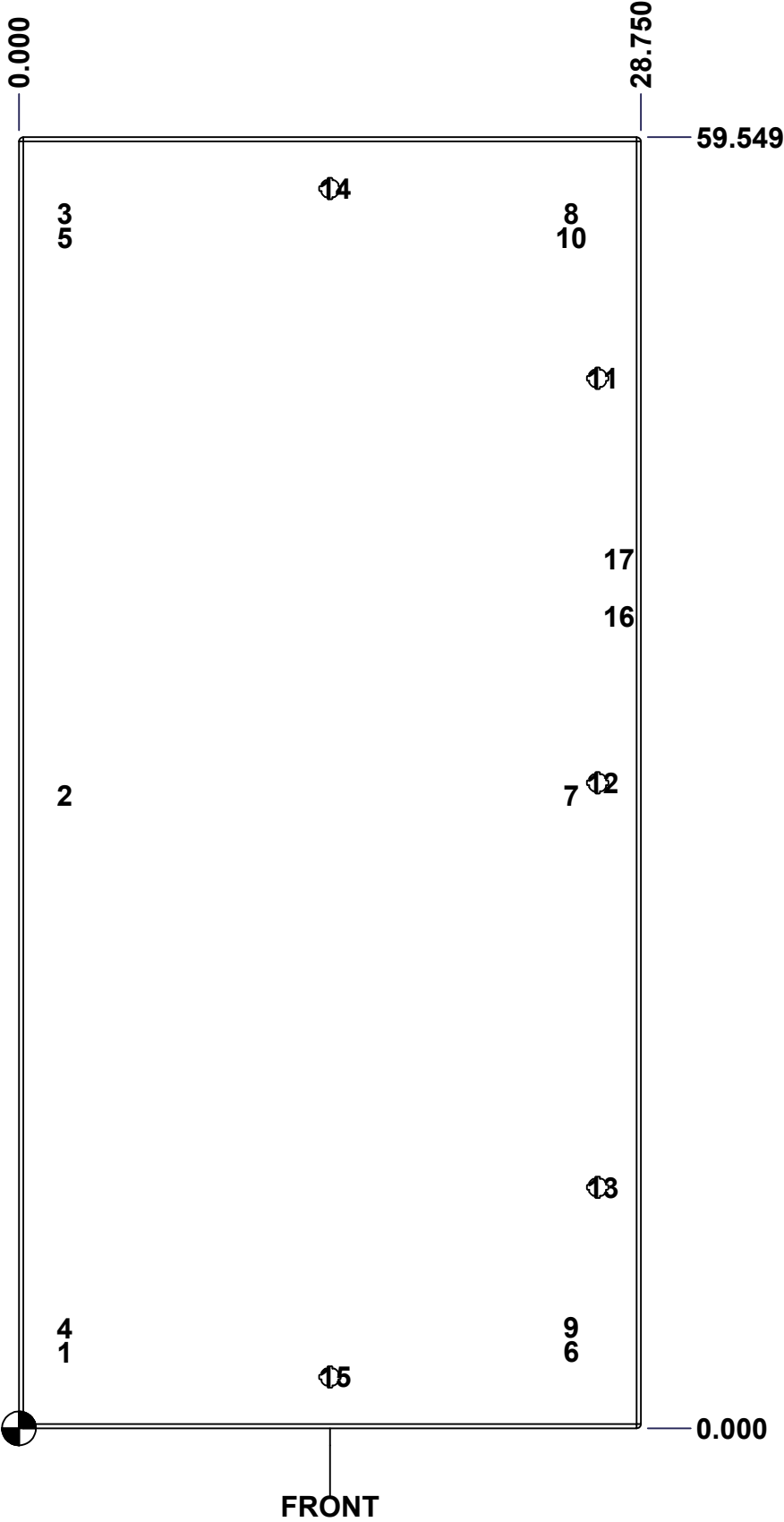
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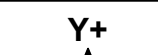
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.203	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	54.912	STUD M6 x 18mm (Inside)
6	25.282	3.524	STUD M6 x 18mm (Inside)
7	25.282	29.203	STUD M6 x 18mm (Inside)
8	25.282	56.024	STUD M6 x 18mm (Inside)
9	25.282	4.636	STUD M6 x 18mm (Inside)
10	25.282	54.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	26.750	48.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
12	26.750	29.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
14	14.375	57.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	37.445	STUDS M6 x 18mm (Inside)
17	27.489	40.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" Slave Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD606012LD		Rev. 0	2 3

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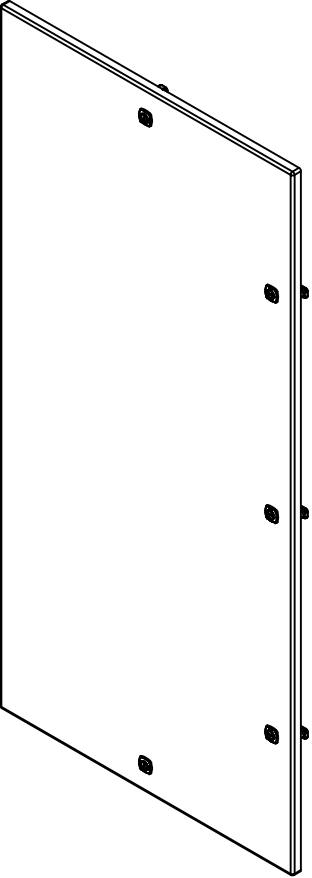
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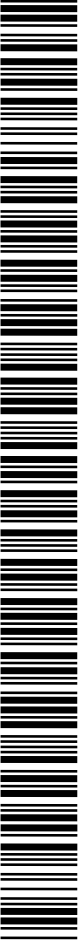
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

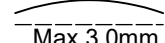


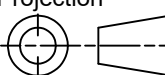
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412SSDD 60" x 60" Slave Door

Detail Rev.

Part Number
Numéro Pièce

5412SSDD606012LD

Rev.

0

3

3

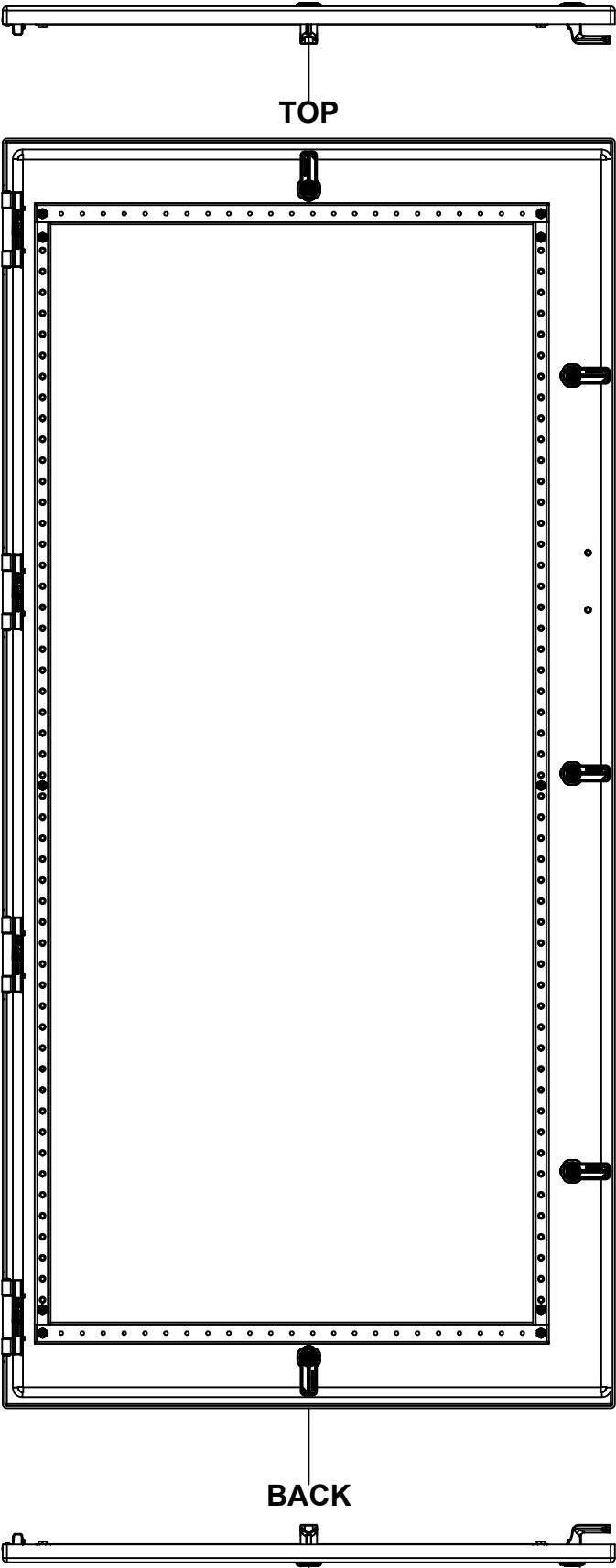
1	5412SSDD606012DG	0	5412SSDD 60" x 60" Door Gasket
1	5412SSDD606012DS1	0	5412SSDD 60" x 60" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD606012LD-P	0	5412SSDD 60" x 60" Slave Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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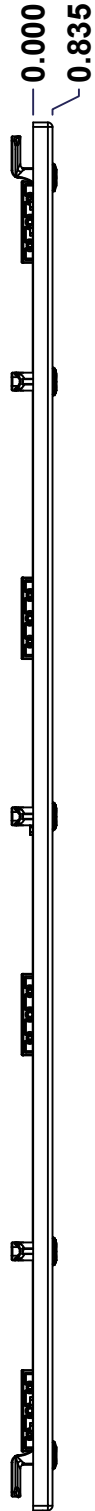
Tolérance ±1/32" sauf spécification contraire



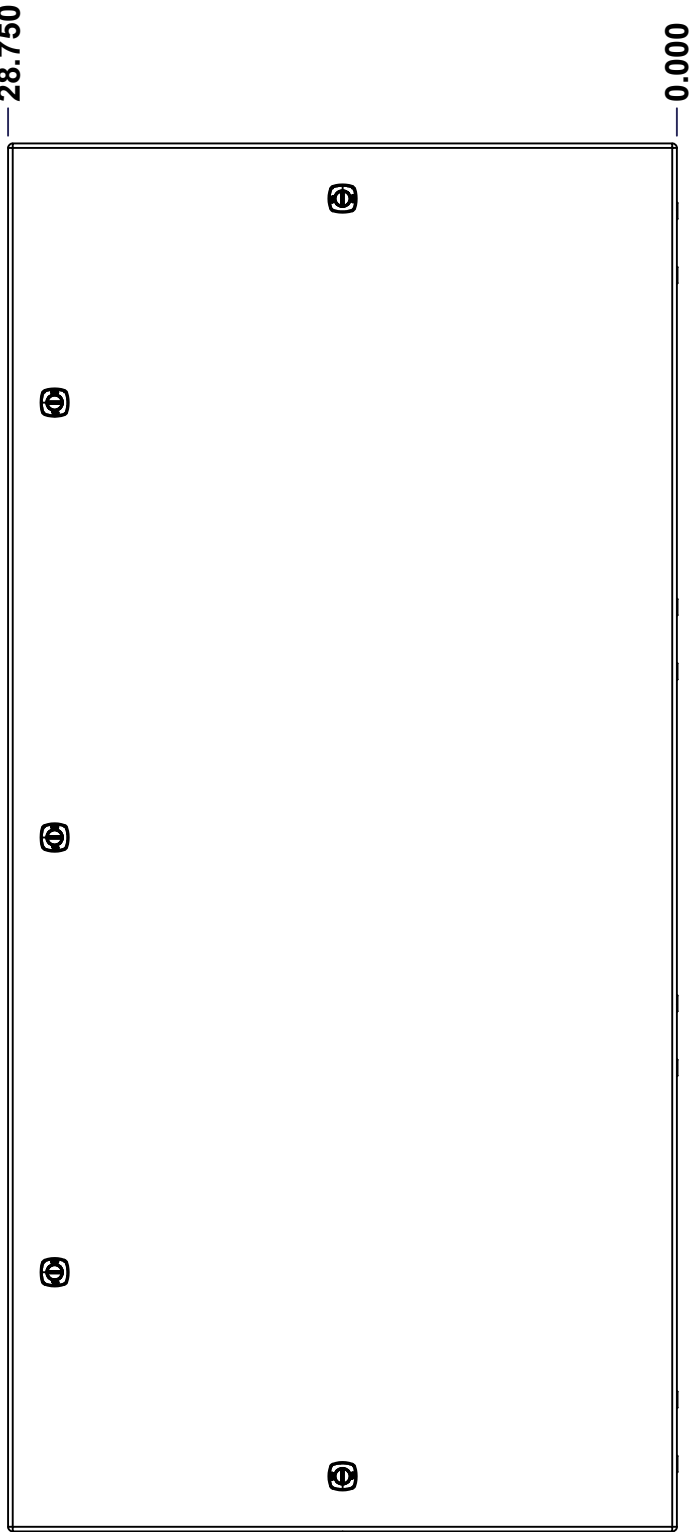
TOP

BACK

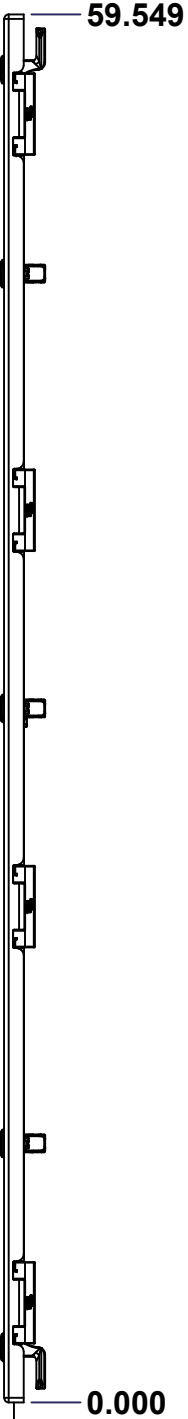
BOTTOM



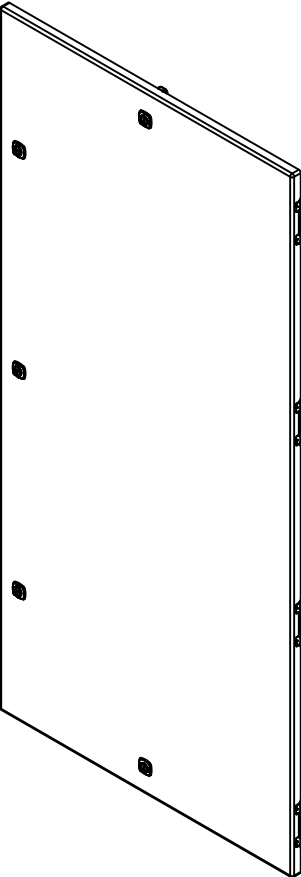
LEFT



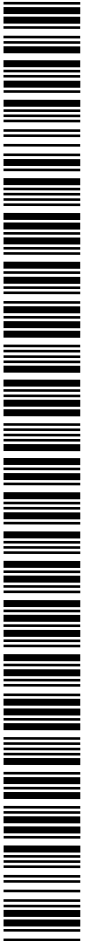
FRONT



RIGHT



Isometric View

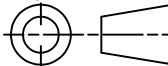


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412SSDD 60" x 60" Master Door

Detail Rev.

Part Number
Numéro Pièce

5412SSDD606012FD

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

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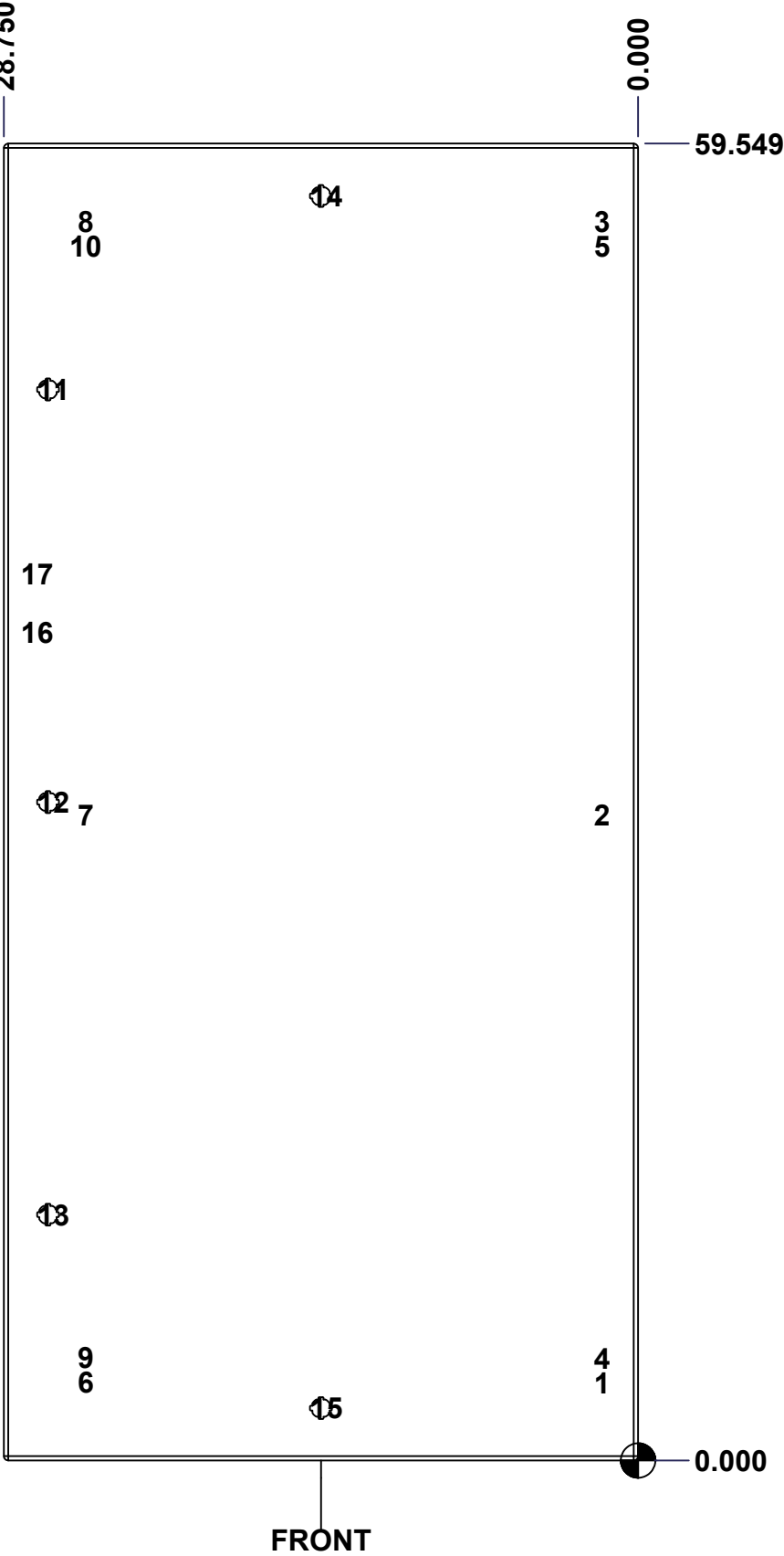
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.203	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	54.912	STUD M6 x 18mm (Inside)
6	25.282	3.524	STUD M6 x 18mm (Inside)
7	25.282	29.203	STUD M6 x 18mm (Inside)
8	25.282	56.024	STUD M6 x 18mm (Inside)
9	25.282	4.636	STUD M6 x 18mm (Inside)
10	25.282	54.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	26.750	48.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
12	26.750	29.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	14.375	57.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	37.445	STUDS M6 x 18mm (Inside)
17	27.489	40.123	STUDS M6 x 18mm (Inside)

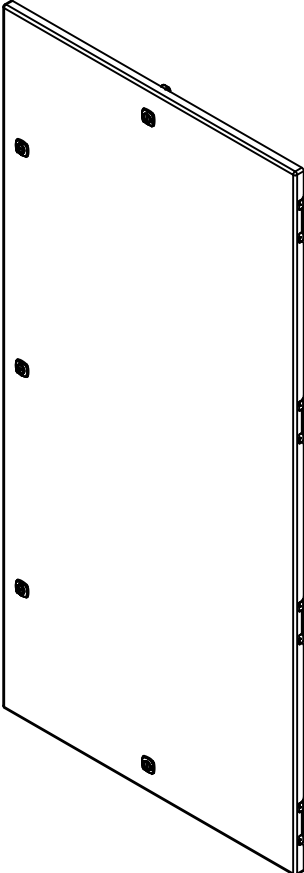


	Description		Status	
	5412SSDD 60" x 60" Master Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD606012FD		Rev. 0	2 3

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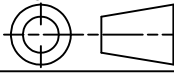
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 04-Aug-20
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur Unpainted	Finish Fin Brushed	
Description 5412SSDD 60" x 60" Master Door		Detail Rev.
Part Number Numéro Pièce 5412SSDD606012FD		Rev. 3 0 3

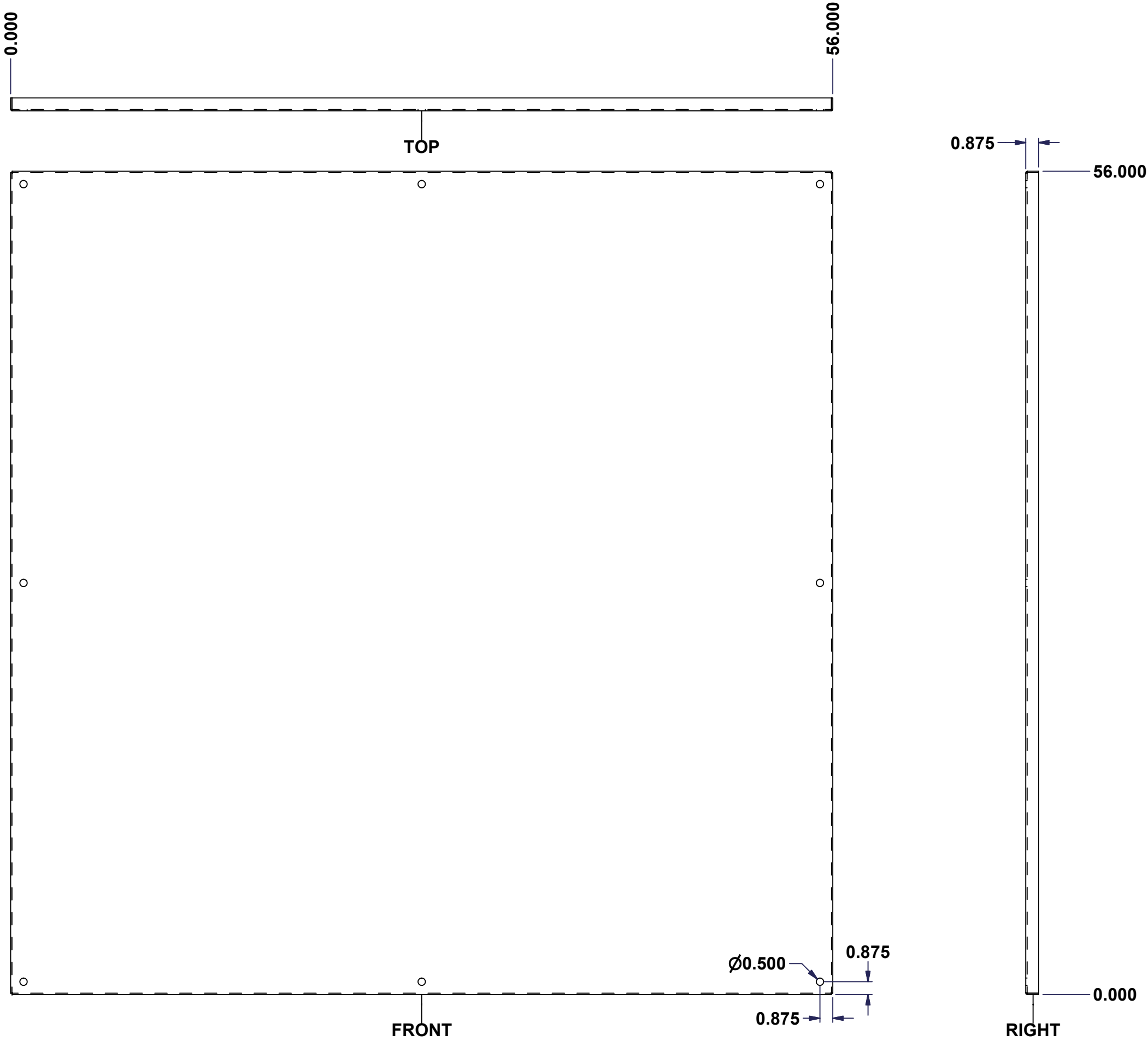
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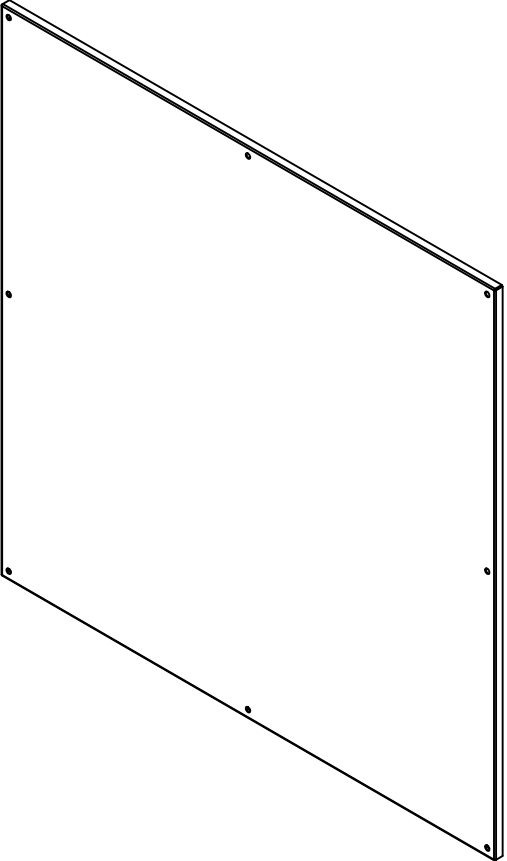
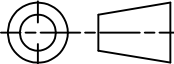
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 04/11/2009	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted		Finish Fin Unpainted	
Description 885 SP6060G Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
885SP6060G		0	

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
		Projection
Customer Client		Date
Drawn By / Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description		Detail Rev.
885 SP6060G Inner Panel		
Part Number / Numéro Pièce		Rev.
885SP6060G		0
		2 / 2