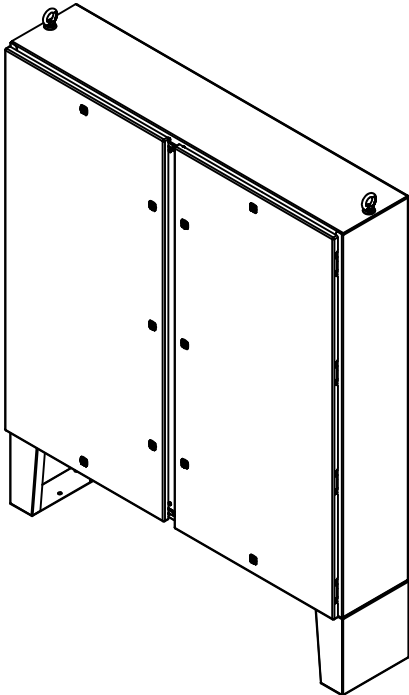


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Isometric View



Max 3.0mm

Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Oct-19
-------------------------	----------------	----------------

Description	Detail Rev.
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Part Number Numéro Pièce	Rev.	1
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E	5412SSDD606012P	0	2
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SEE BILL OF MATERIAL ON LAST PAGE



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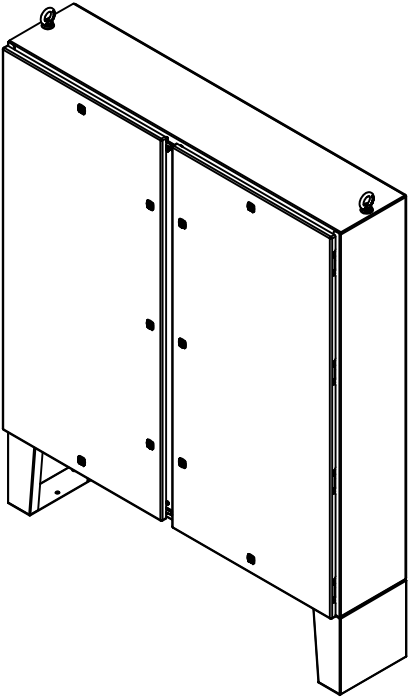
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD606012P\5412SSDD606012P.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

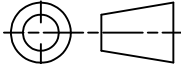


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	Date 22-Oct-19
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412SSDD 60" x 60" x 12" Assembly			
Part Number Numéro Pièce			Rev.
5412SSDD606012P			0
			2
			2

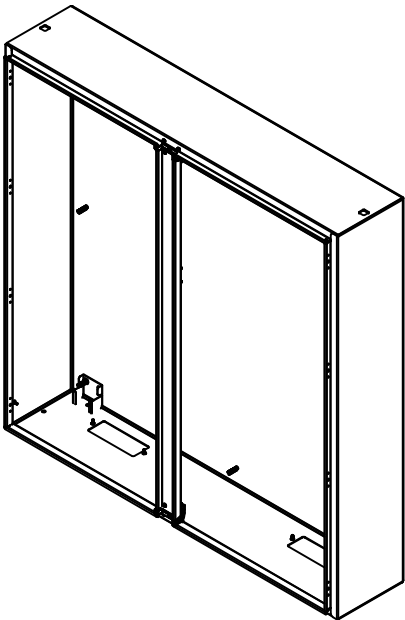
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412SSDD606012PMF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD606012PFD	0	5412SSDD 60" x 60" Master Door
1	5412SSDD606012PLD	0	5412SSDD 60" x 60" Slave Door
1	5412SSDD606012PB	0	5412SSDD 60" x 60" x 12" Body
2	5412SSDD606012PGP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Isometric View

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SEE BILL OF MATERIAL ON LAST PAGE

5412SSDD606012PB

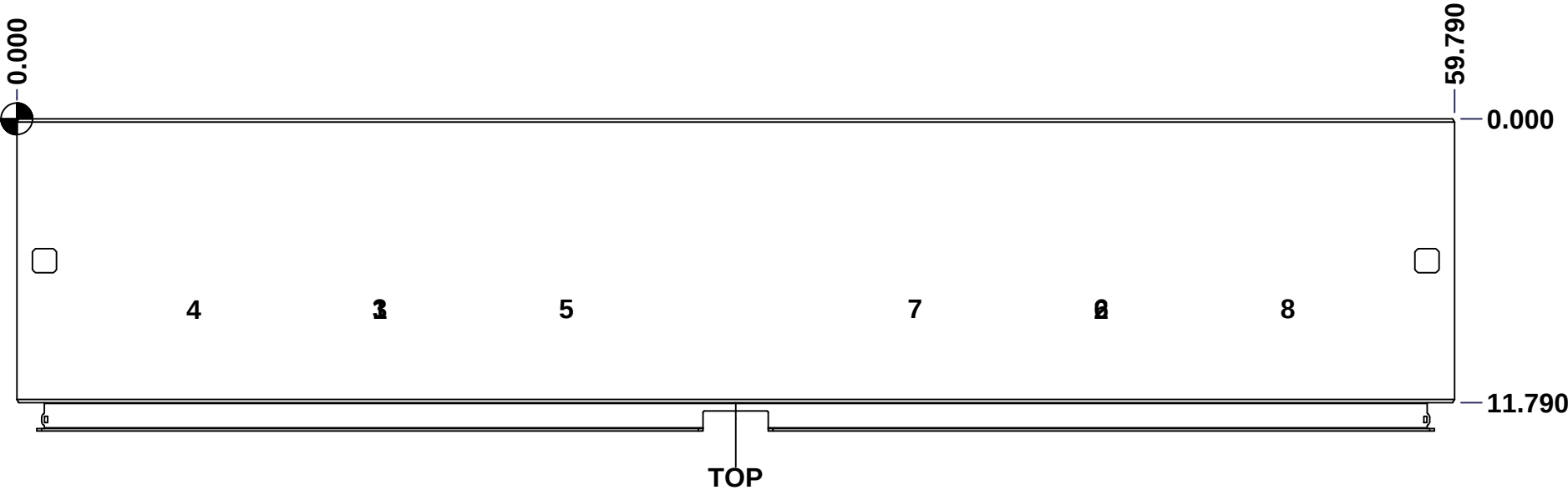
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Tolerance ±1/32" unless otherwise specified

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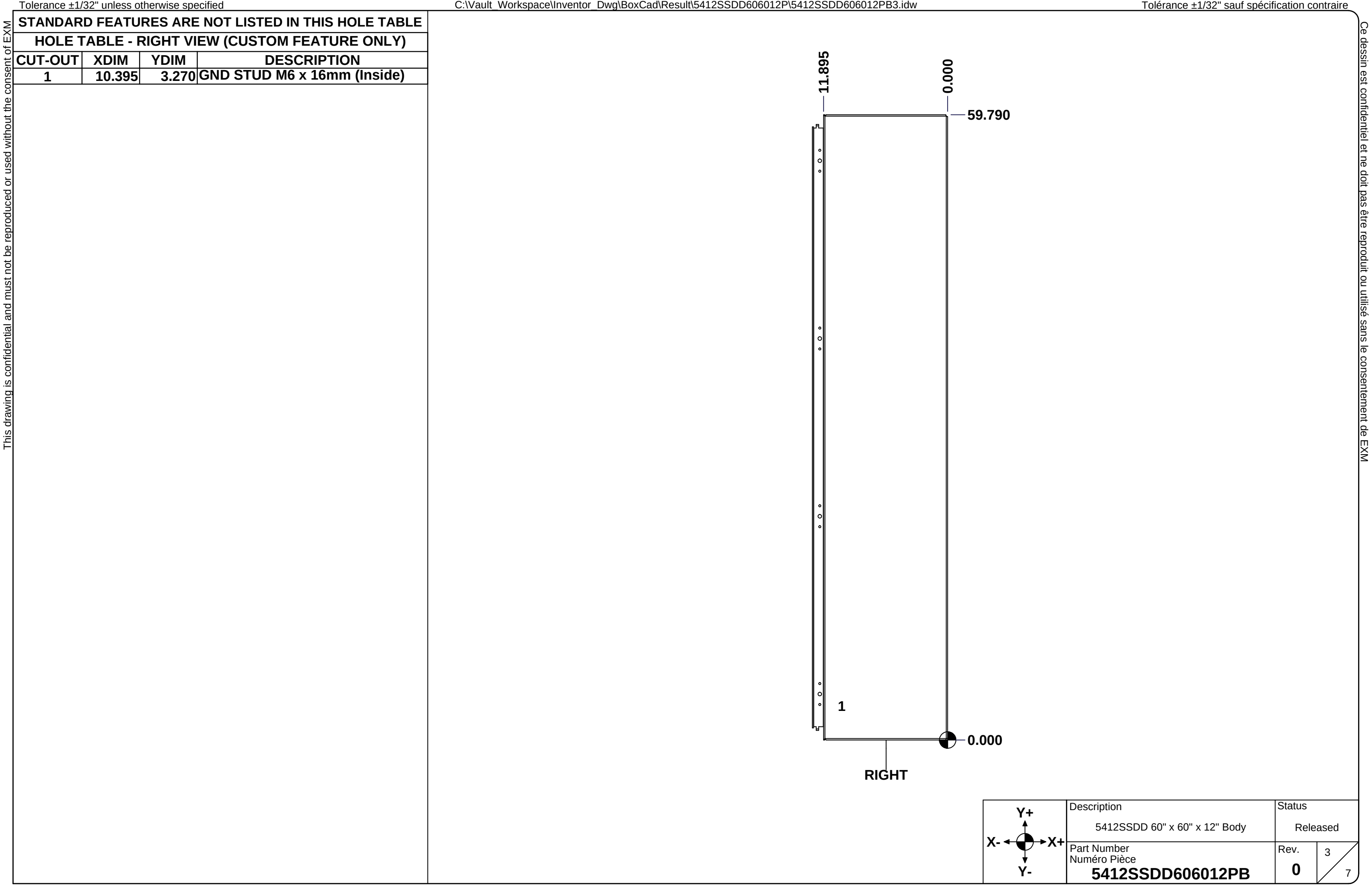
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.895	7.895	Struts CR400 21.500" (Inside)
2	44.895	7.895	Struts CR400 21.500" (Inside)
3	14.895	7.895	STUDS M6 x 10mm (Inside)
4	7.145	7.895	STUDS M6 x 10mm (Inside)
5	22.645	7.895	STUDS M6 x 10mm (Inside)
6	44.895	7.895	STUDS M6 x 10mm (Inside)
7	37.145	7.895	STUDS M6 x 10mm (Inside)
8	52.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012PB		Rev. 0	2 7

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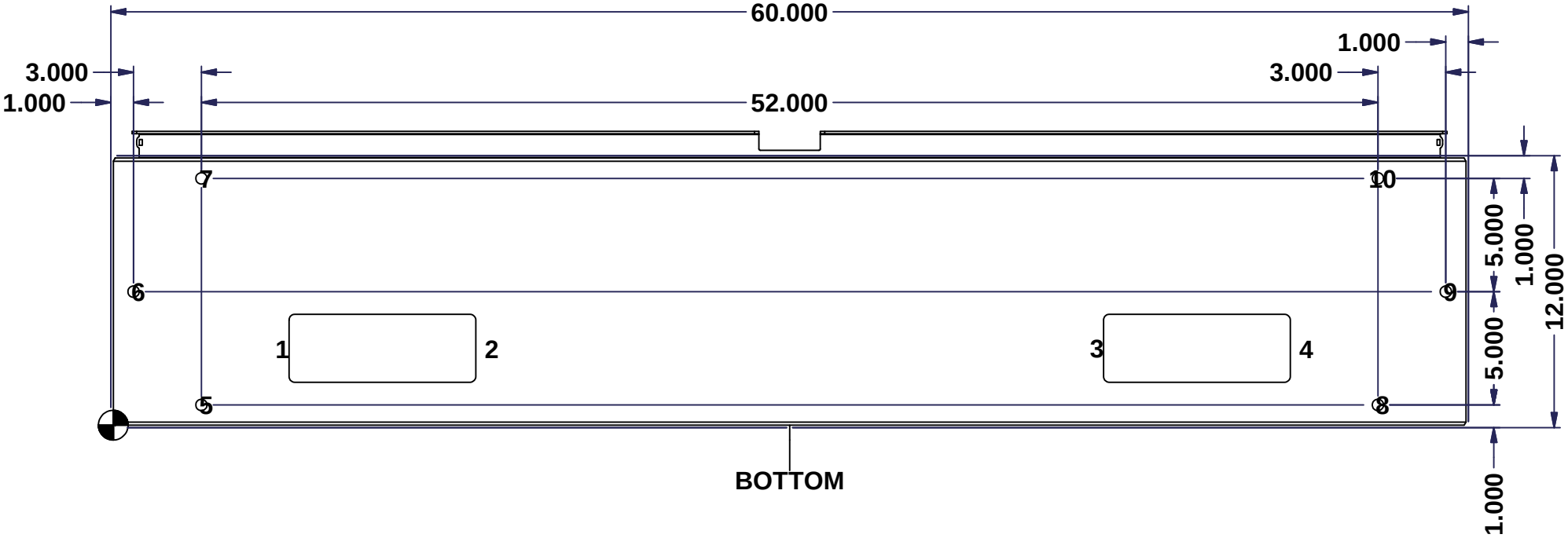
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	43.270	3.395	GP STUD M6 x 16mm (Inside)
4	52.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	55.895	0.895	RND Ø0.500
9	58.895	5.895	RND Ø0.500
10	55.895	10.895	RND Ø0.500



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012PB		Rev. 0	4 7

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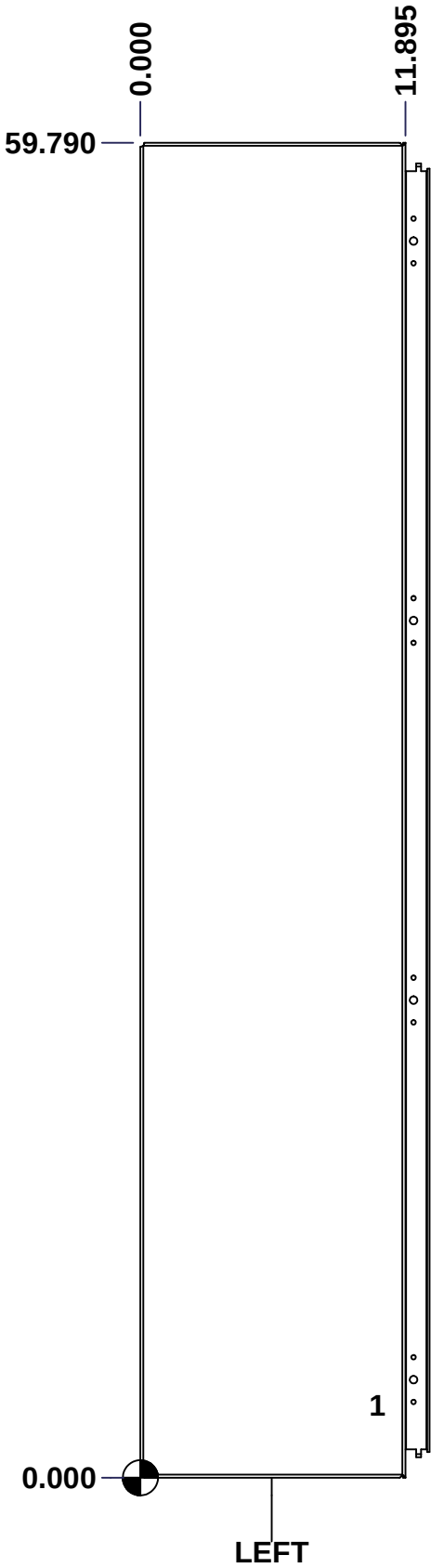
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Tolerance ±1/32" unless otherwise specified

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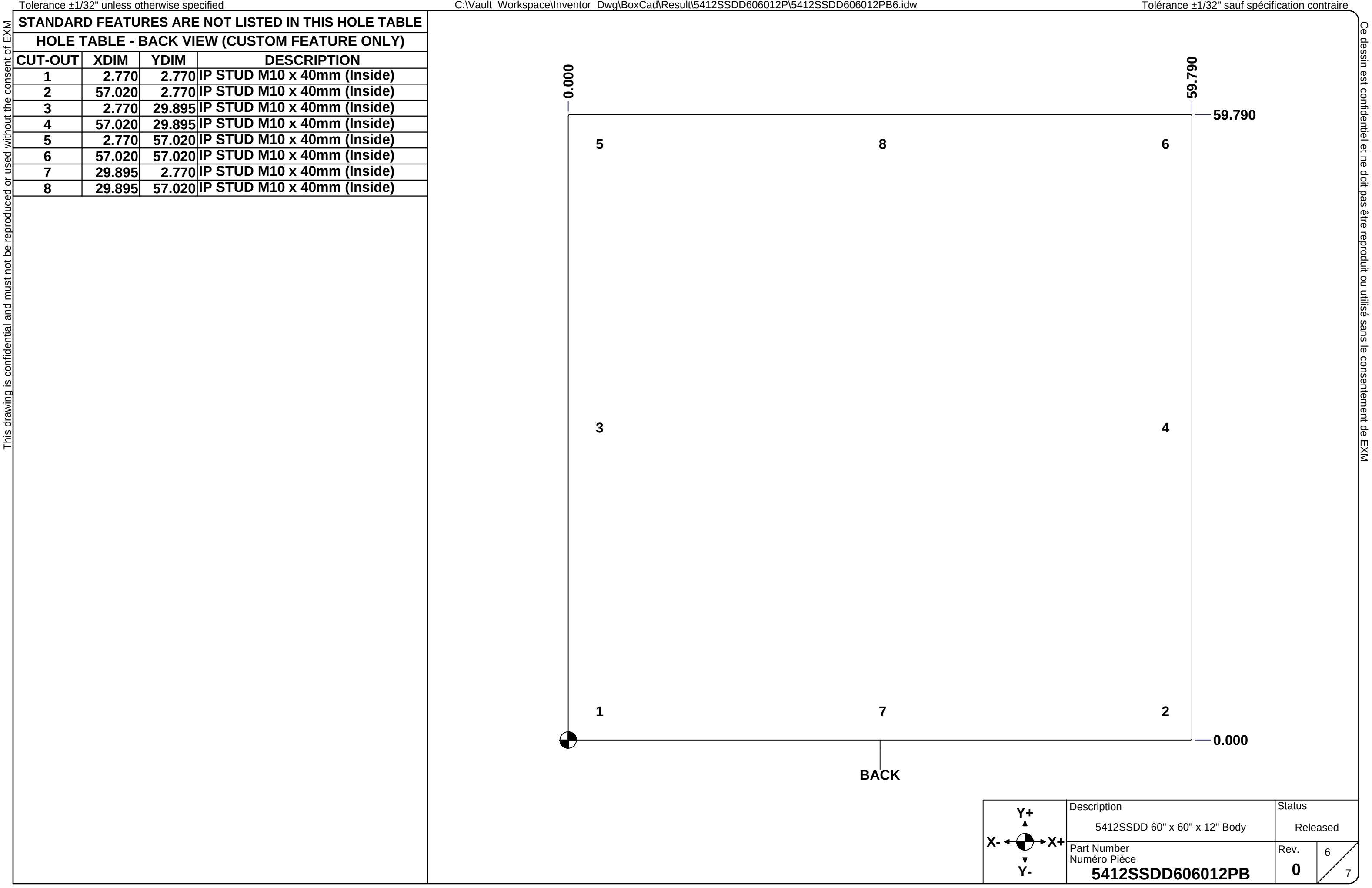
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	5
	5412SSDD606012PB		0	7

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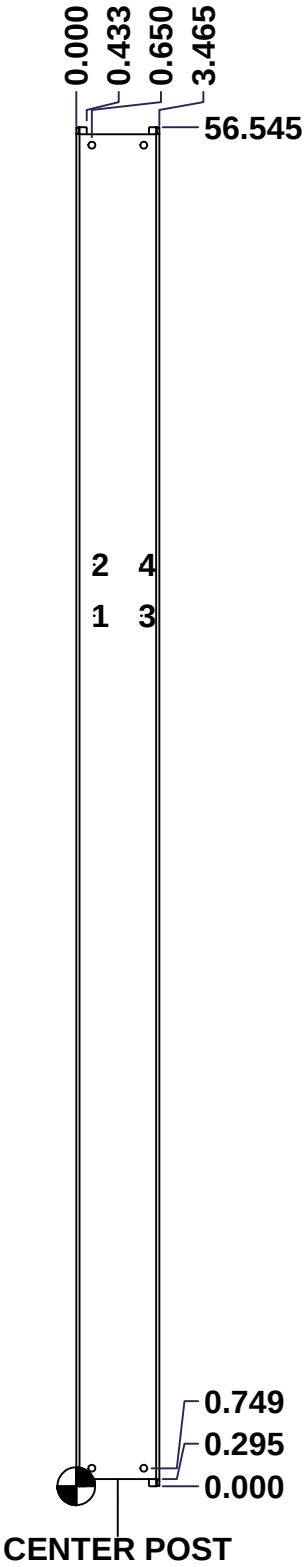
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

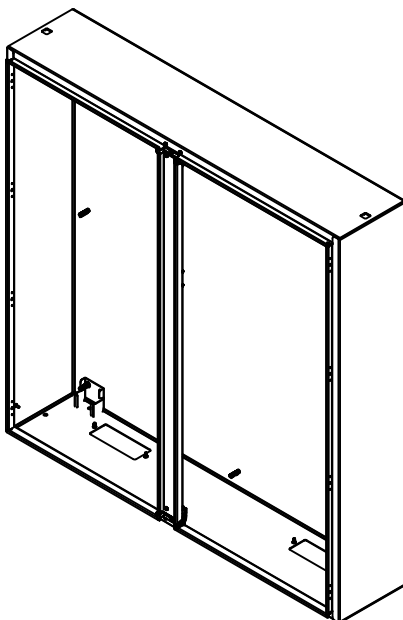
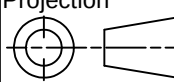
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD606012PB		Rev. 0	6 7

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Date	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		22-Oct-19	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412SSDD 60" x 60" x 12" Body			Detail Rev.
Part Number Numéro Pièce 5412SSDD606012PB			Rev. 0
			2 2

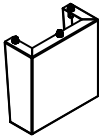
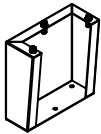
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Tolerance ±1/32" unless otherwise specified

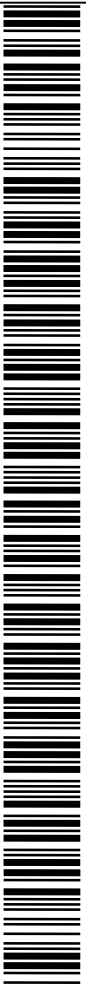
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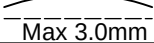
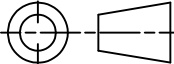
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 12" Mounting Feet			Detail Rev.
Part Number Numéro Pièce		Rev.	1 4
SEE BILL OF MATERIAL ON LAST PAGE		5412SSDD606012PMF	

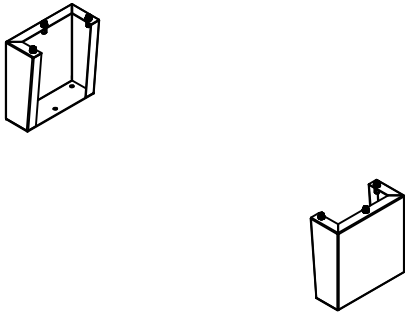
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Oct-19	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		Color Couleur Asa-61 Grey	
		Finish Fini Smooth	
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.	
Part Number Numéro Pièce 5412SSDD606012PMF		Rev. 0	4

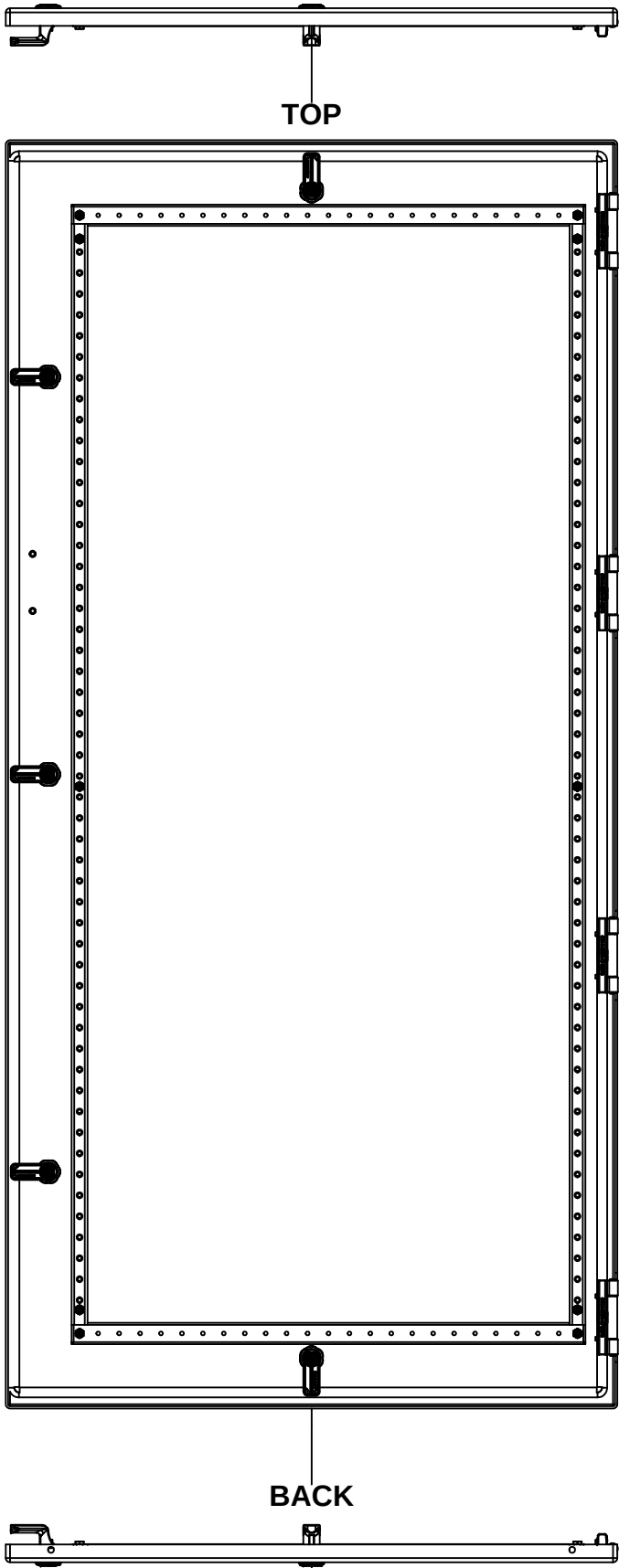
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5412SSDD606012PMFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412SSDD606012PMFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Parts List			

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Tolerance ±1/32" unless otherwise specified

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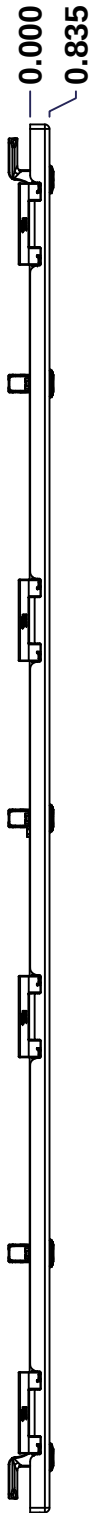
Tolérance ±1/32" sauf spécification contraire



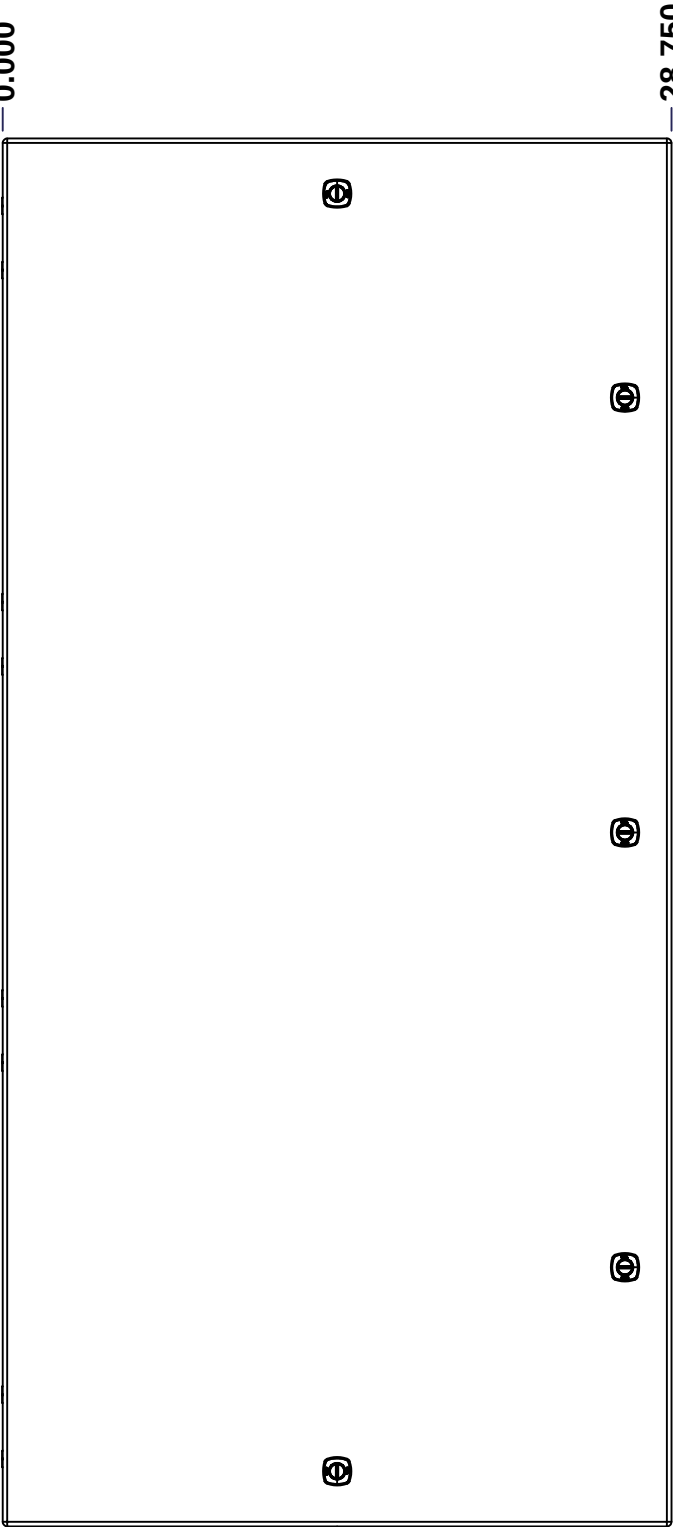
TOP

BACK

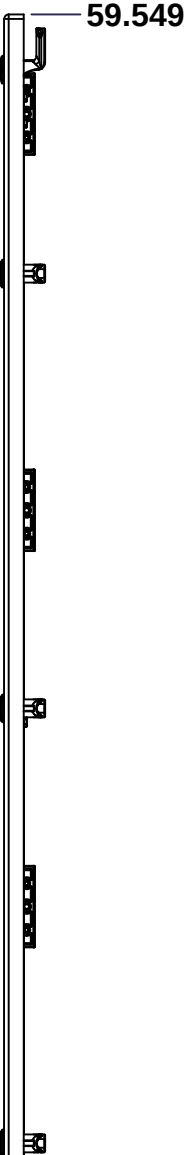
BOTTOM



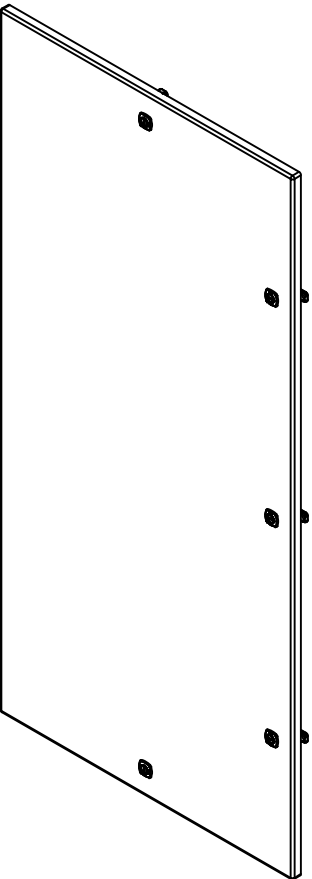
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		22-Oct-19	
Color Couleur		12 Ga Stainless Steel 304 (2.5mm)	
Finish Fini		Asa-61 Grey	
Description		Smooth	
Part Number Numéro Pièce		Detail Rev.	
5412SSDD 60" x 60" Slave Door		Rev.	
SEE BILL OF MATERIAL ON LAST PAGE		1	
5412SSDD606012PLD		0	
		3	

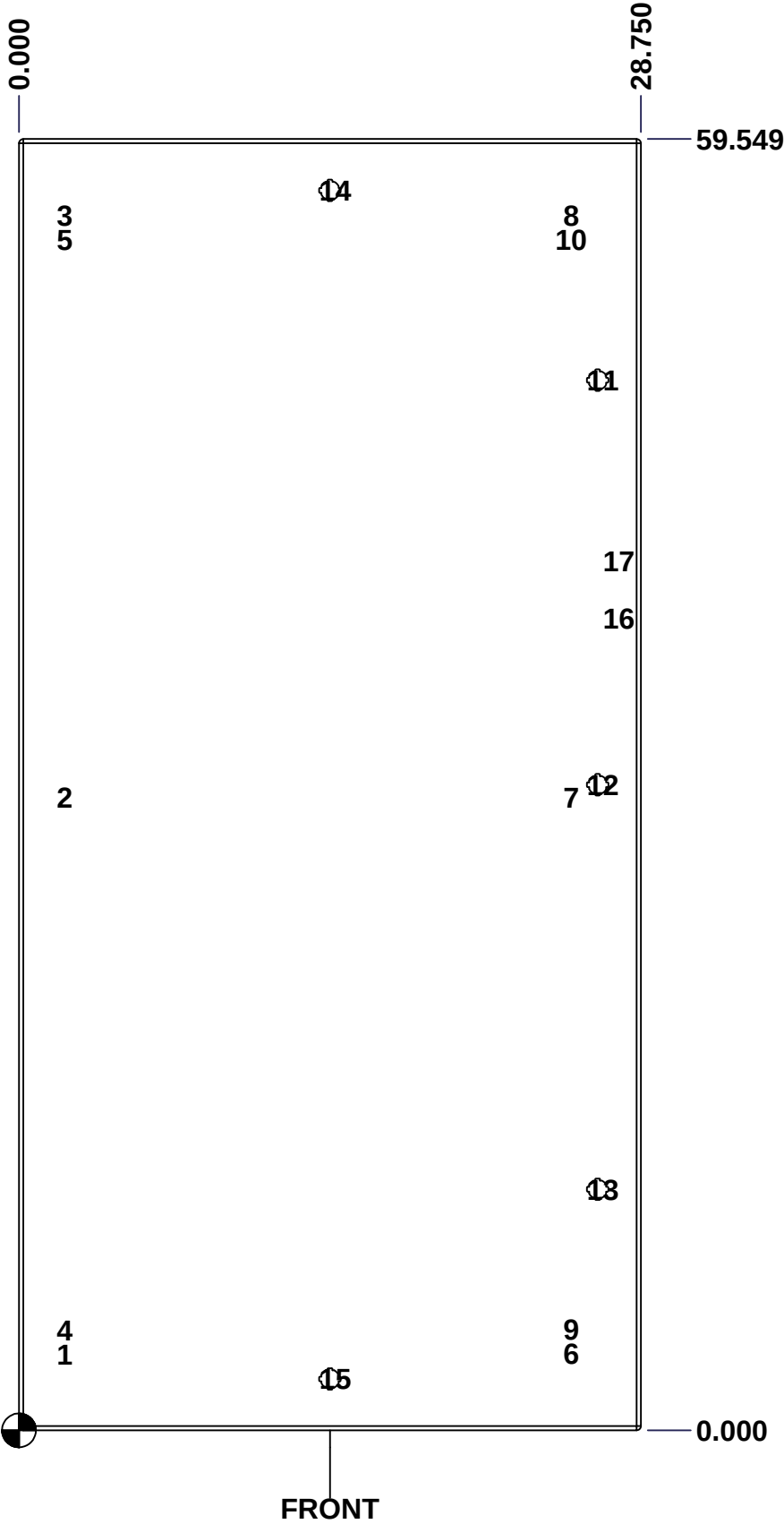
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.203	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	54.912	STUD M6 x 18mm (Inside)
6	25.282	3.524	STUD M6 x 18mm (Inside)
7	25.282	29.203	STUD M6 x 18mm (Inside)
8	25.282	56.024	STUD M6 x 18mm (Inside)
9	25.282	4.636	STUD M6 x 18mm (Inside)
10	25.282	54.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	26.750	48.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
12	26.750	29.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
14	14.375	57.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	37.445	STUDS M6 x 18mm (Inside)
17	27.489	40.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" Slave Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD606012PLD		Rev. 0	2 3

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Isometric View

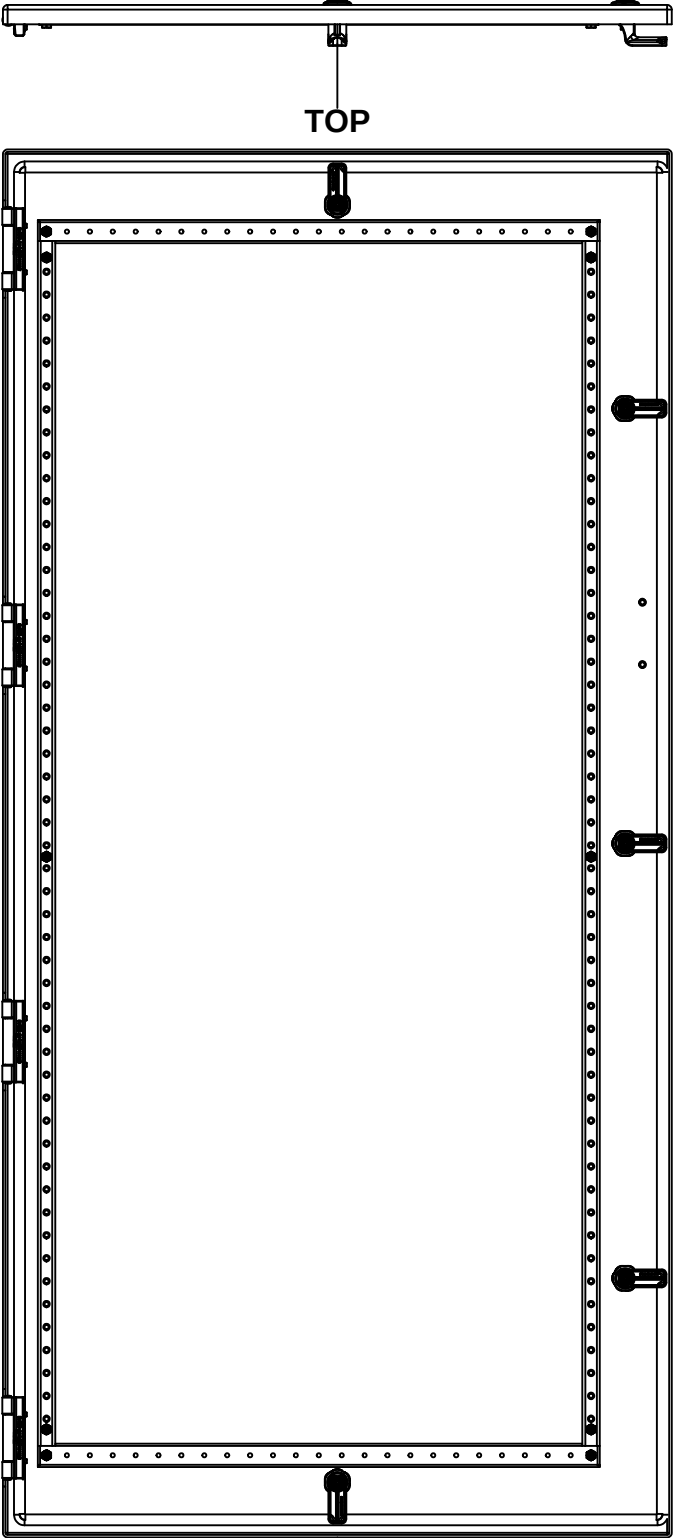
1	5412SSDD606012PDG	0	5412SSDD 60" x 60" Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412SSDD606012PDS1	0	5412SSDD 60" x 60" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD606012PLD-P	0	5412SSDD 60" x 60" Slave Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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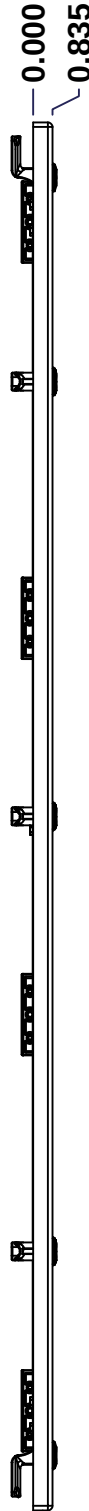
Tolérance ±1/32" sauf spécification contraire



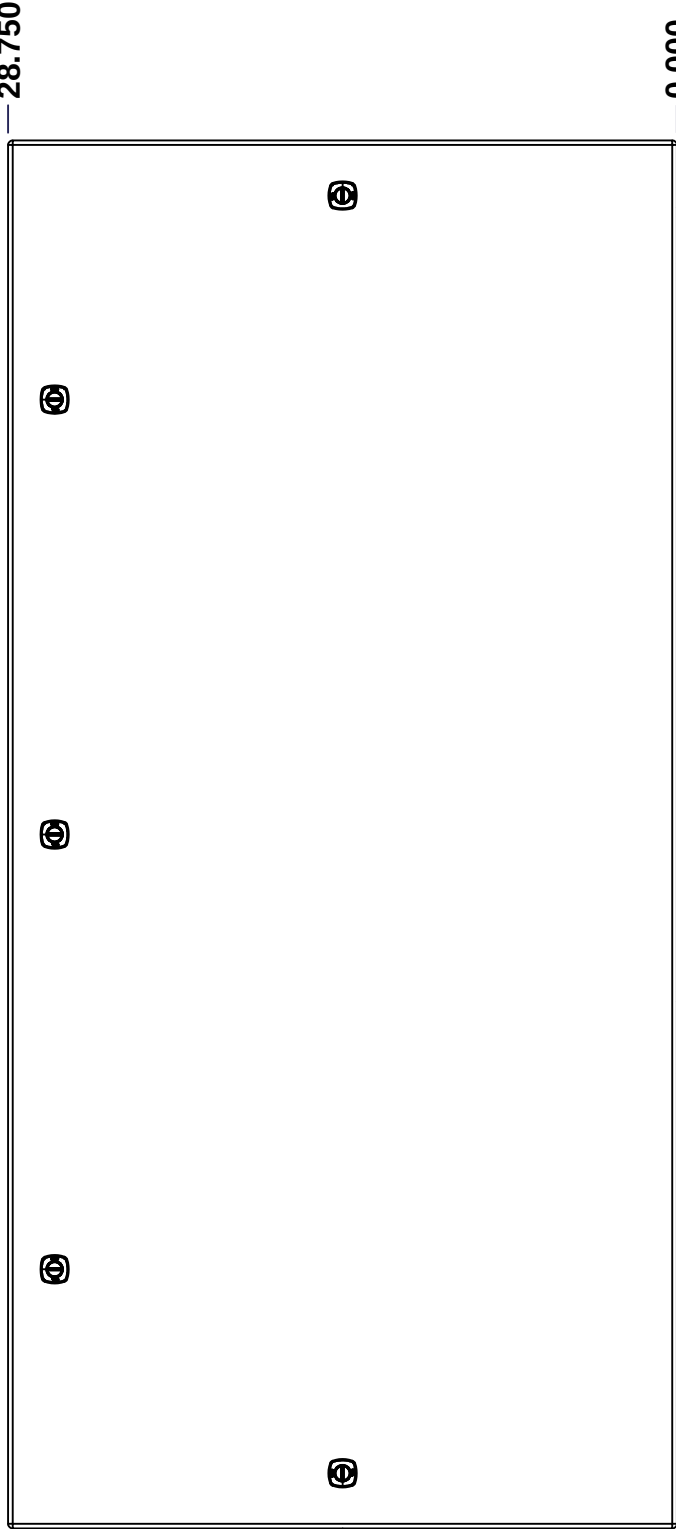
TOP

BACK

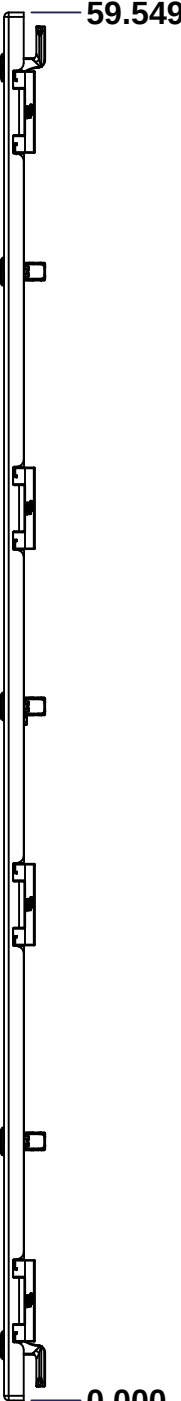
BOTTOM



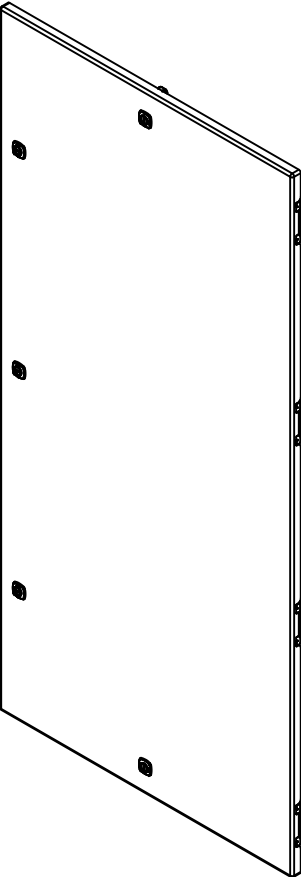
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412SSDD 60" x 60" Master Door			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5412SSDD606012PFD

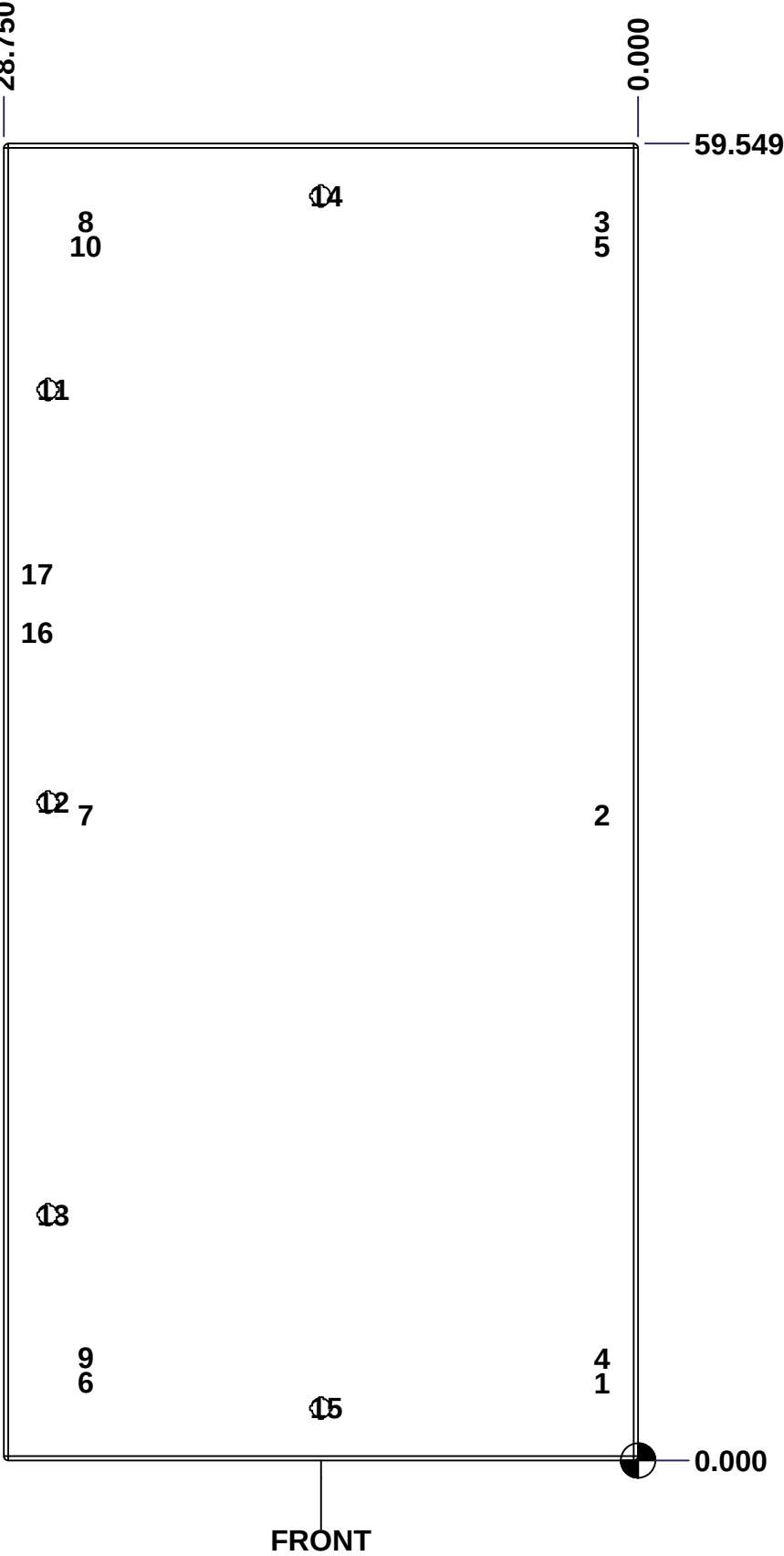
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	29.203	STUD M6 x 18mm (Inside)
3	1.875	56.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	54.912	STUD M6 x 18mm (Inside)
6	25.282	3.524	STUD M6 x 18mm (Inside)
7	25.282	29.203	STUD M6 x 18mm (Inside)
8	25.282	56.024	STUD M6 x 18mm (Inside)
9	25.282	4.636	STUD M6 x 18mm (Inside)
10	25.282	54.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	26.750	48.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
12	26.750	29.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	14.375	57.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	37.445	STUDS M6 x 18mm (Inside)
17	27.489	40.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5412SSDD 60" x 60" Master Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD606012PFD		Rev. 0	2 3

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C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD606012P\5412SSDD606012PFD.idw

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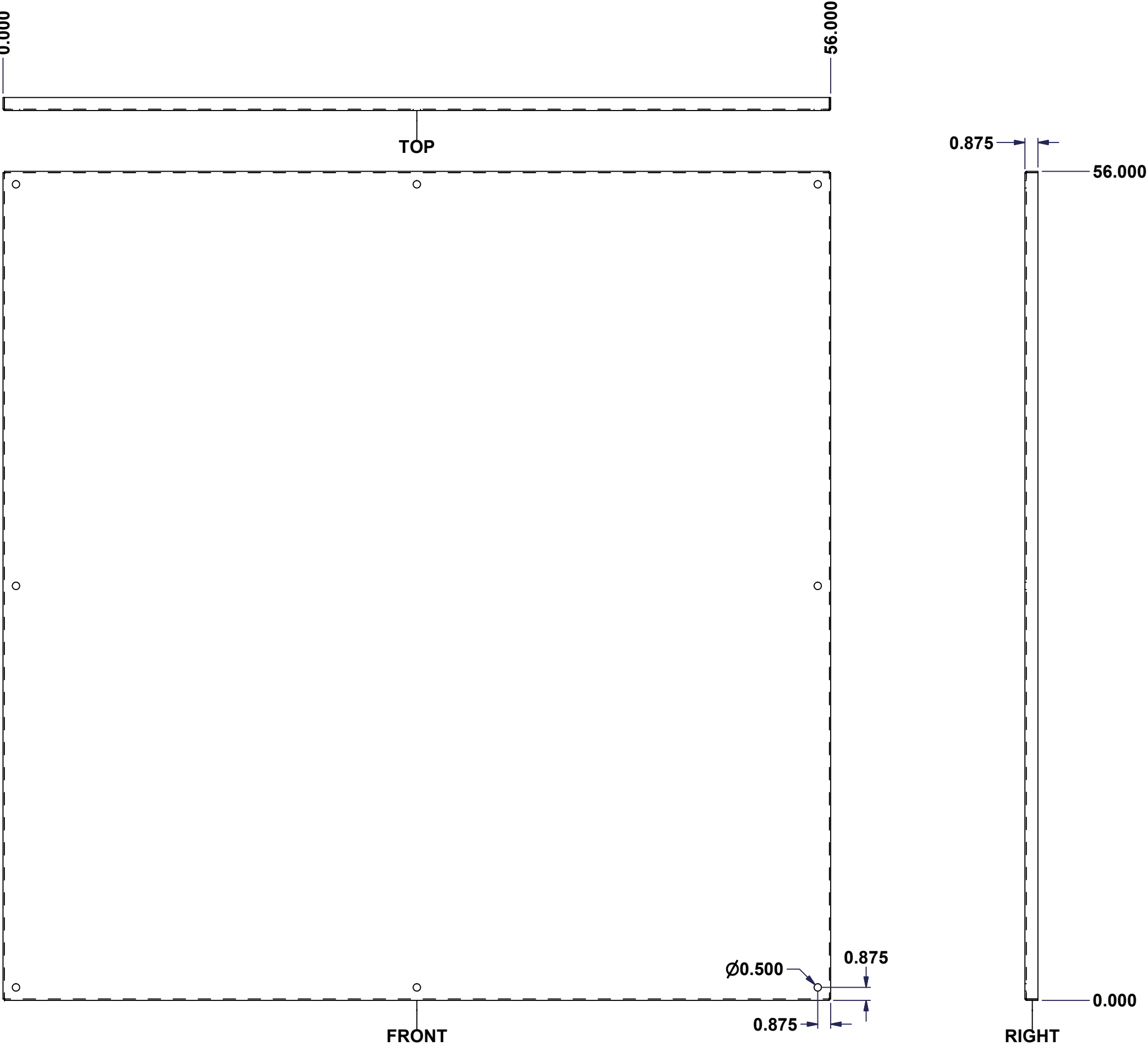
1	5412SSDD606012PDG	0	5412SSDD 60" x 60" Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5412SSDD606012PDS1	0	5412SSDD 60" x 60" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD606012PFD-P	0	5412SSDD 60" x 60" Master Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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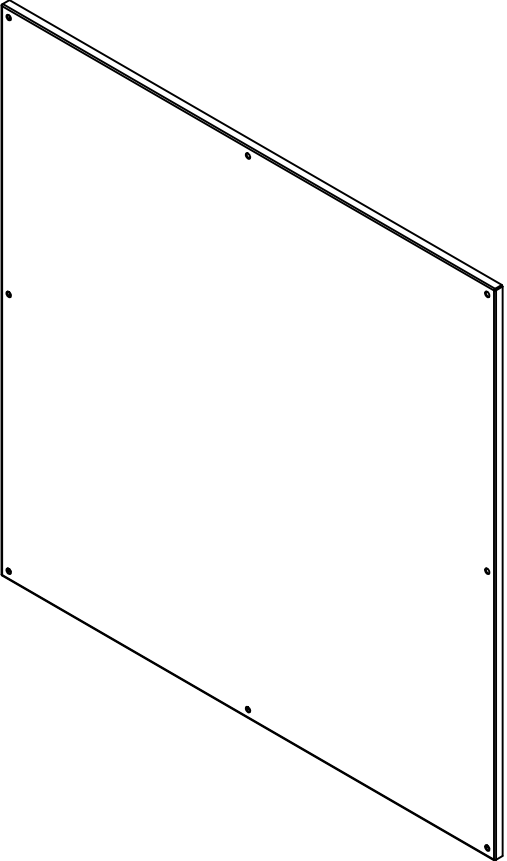
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\885SP\885SP6060G.idw

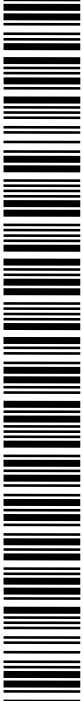
Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View



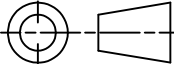


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection

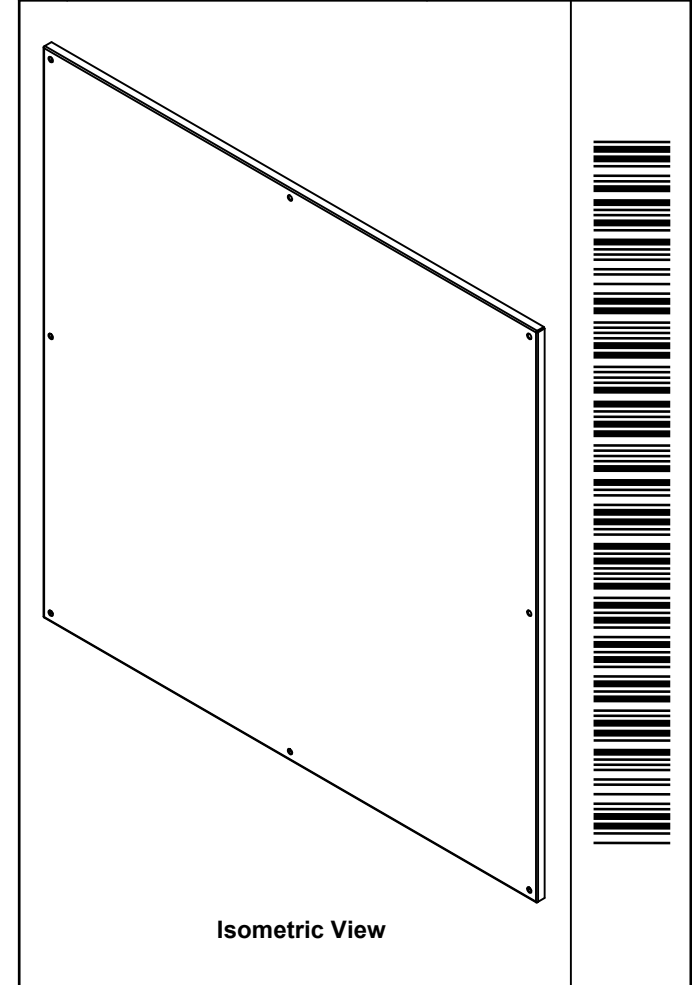


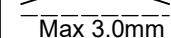
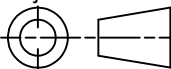
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fin Unpainted
Description 885 SP6060G Inner Panel	
Detail Rev.	
Part Number Numéro Pièce 885SP6060G	Rev. 0
1 2	

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No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 04/11/2009	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini	Unpainted
Description		Detail Rev.	
885 SP6060G Inner Panel			
Part Number Numéro Pièce 885SP6060G		Rev. 0	2 2

1	885SP6060G-P	0	885 SP6060G Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			