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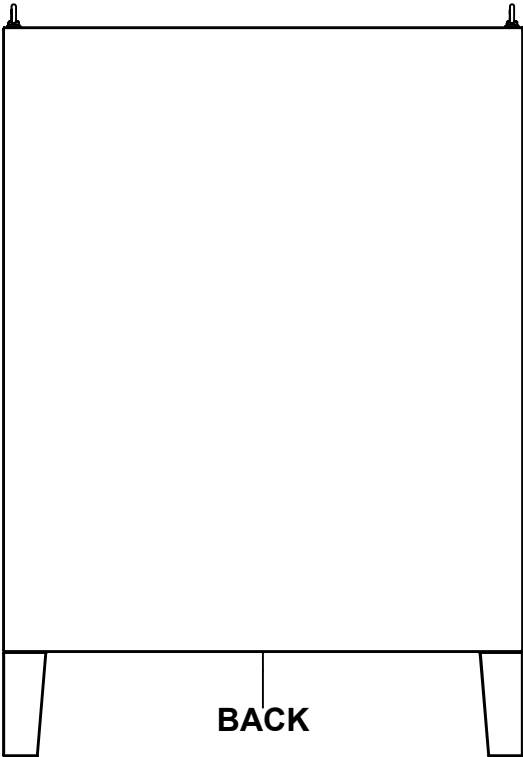
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD7260126\5412SSDD7260126.idw

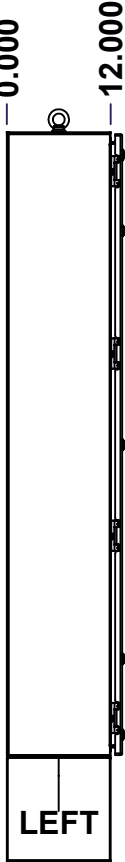
Tolérance ±1/32" sauf spécification contraire



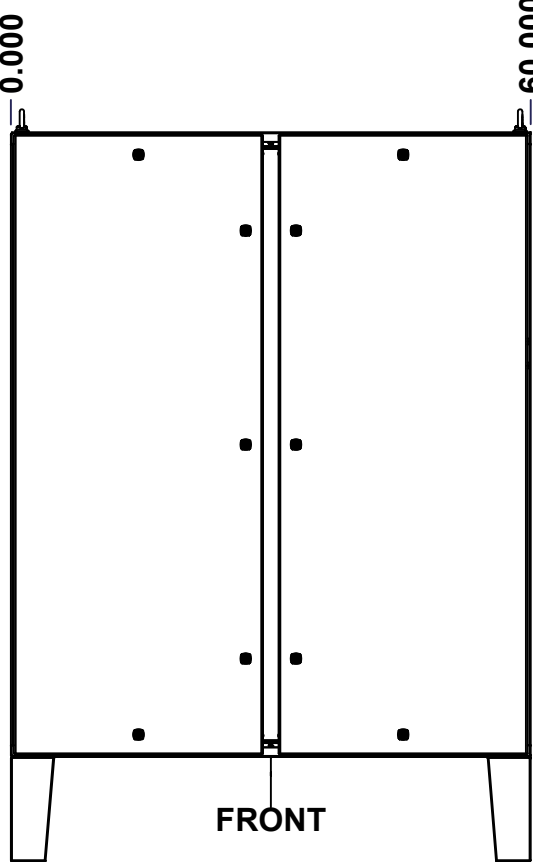
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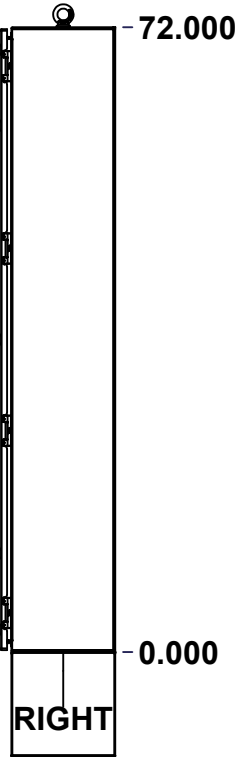
BACK



LEFT



FRONT



RIGHT



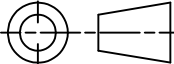
BOTTOM

No.	Revisions	Date	By/Par

Isometric View

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412SSDD 72" x 60" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5412SSDD7260126		0	

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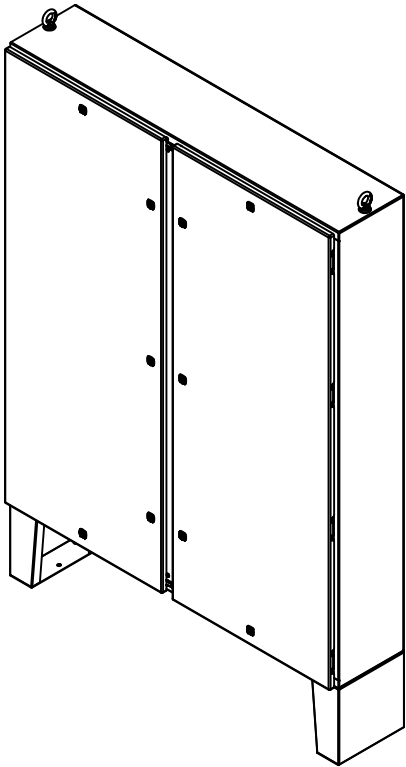
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

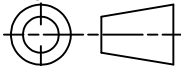


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412SSDD 72" x 60" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
5412SSDD7260126		0	2

1	5412SSDD7260126MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7260G	0	885 SP7260G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD7260126FD	0	5412SSDD 72" x 60" Master Door
1	5412SSDD7260126LD	0	5412SSDD 72" x 60" Slave Door
1	5412SSDD7260126B	0	5412SSDD 72" x 60" x 12" Body
2	5412SSDD7260126GP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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Tolerance ±1/32" unless otherwise specified

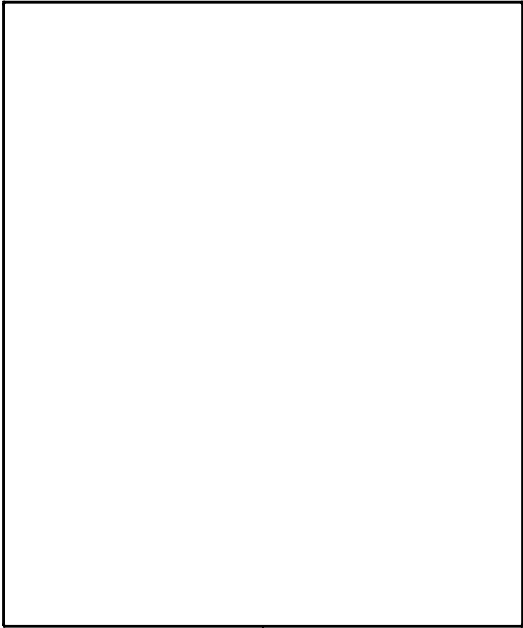
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Tolérance ±1/32" sauf spécification contraire

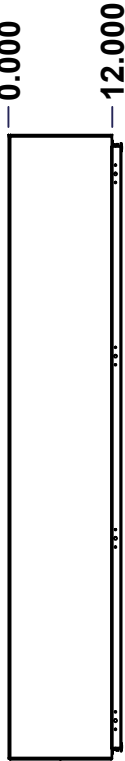
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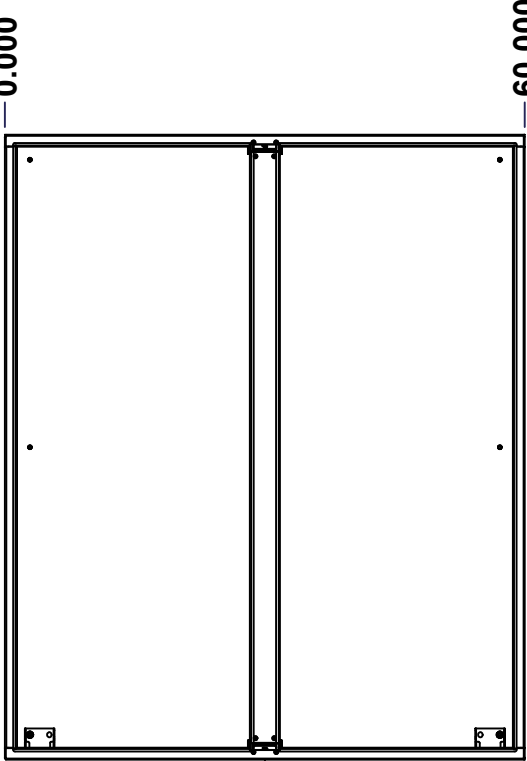
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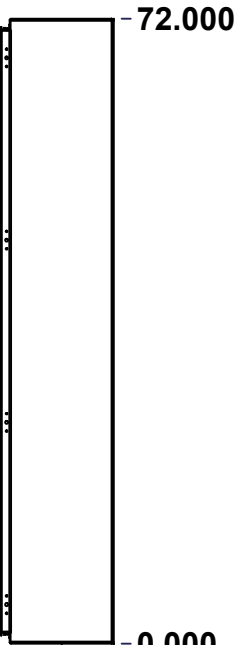
BACK



LEFT



FRONT

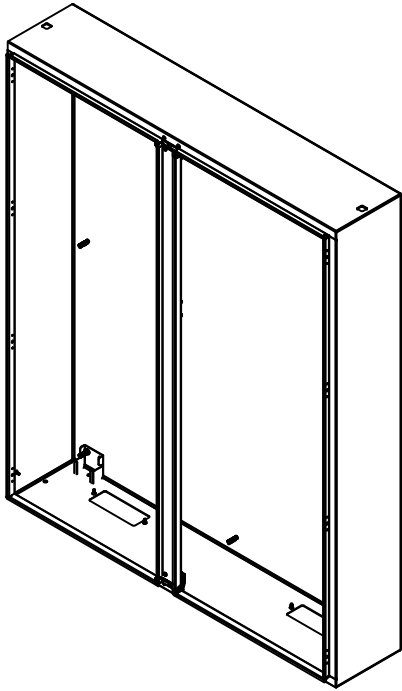


RIGHT

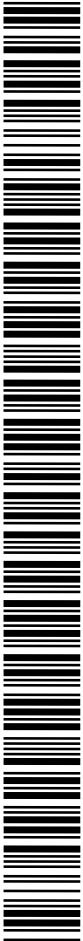


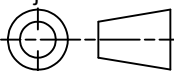
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 22-Oct-19	
Material Matière 12 Ga Stainless Steel 316 (2.5mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412SSDD 72" x 60" x 12" Body	Detail Rev.	
Part Number Numéro Pièce 5412SSDD7260126B	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

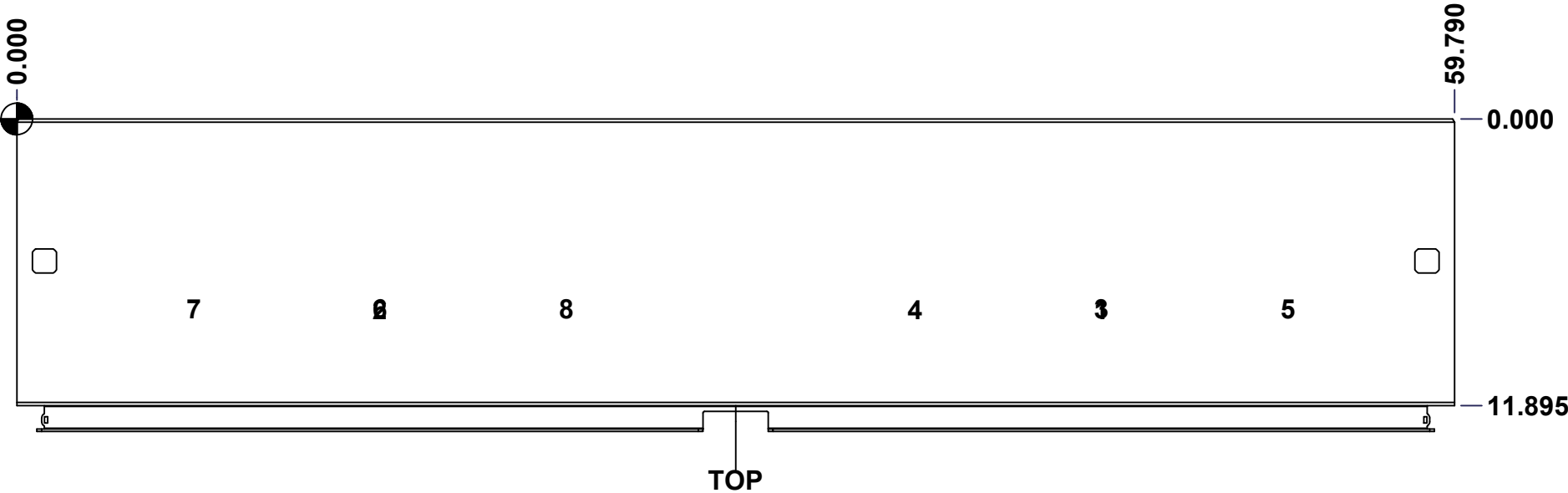
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.895	7.895	Struts CR400 21.500" (Inside)
2	14.895	7.895	Struts CR400 21.500" (Inside)
3	44.895	7.895	STUDS M6 x 10mm (Inside)
4	37.145	7.895	STUDS M6 x 10mm (Inside)
5	52.645	7.895	STUDS M6 x 10mm (Inside)
6	14.895	7.895	STUDS M6 x 10mm (Inside)
7	7.145	7.895	STUDS M6 x 10mm (Inside)
8	22.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5412SSDD 72" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD7260126B		Rev. 0	2 7

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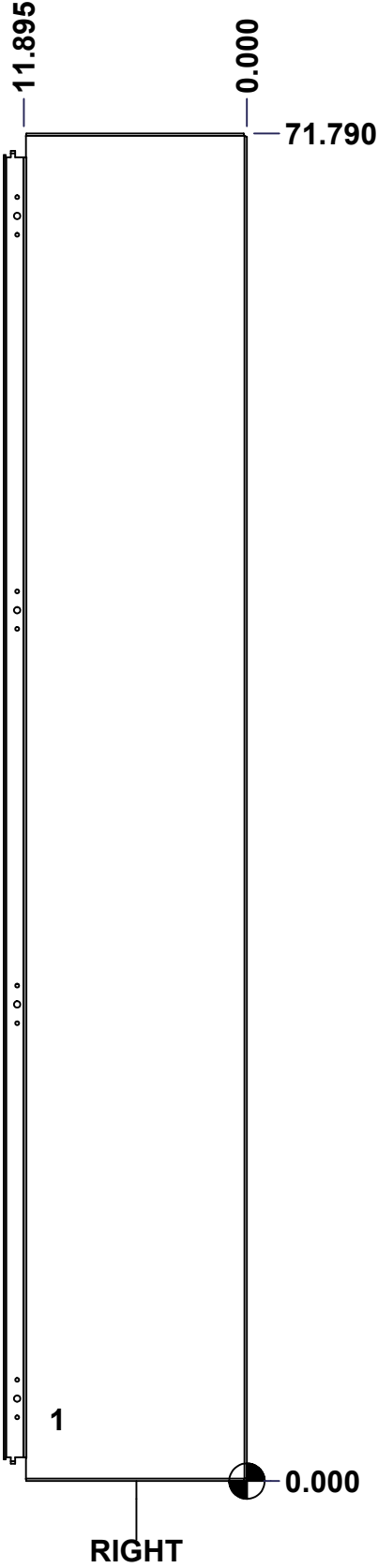
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 72" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD7260126B		Rev. 0	37

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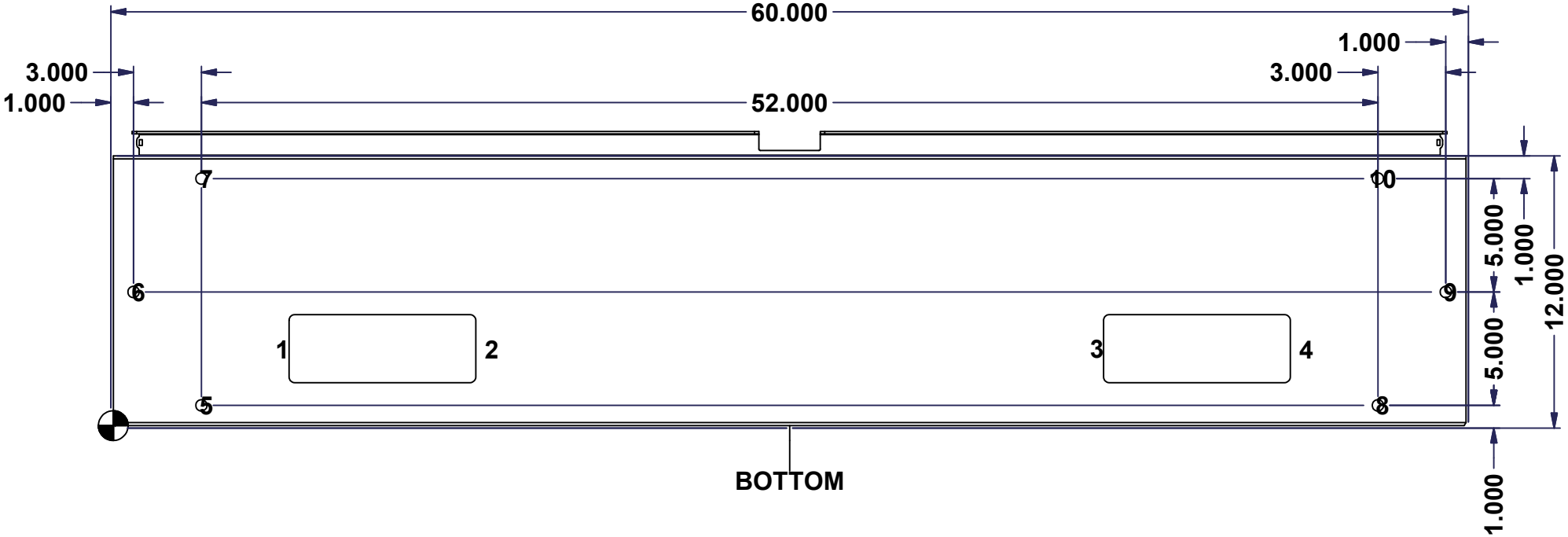
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	43.270	3.395	GP STUD M6 x 16mm (Inside)
4	52.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	55.895	0.895	RND Ø0.500
9	58.895	5.895	RND Ø0.500
10	55.895	10.895	RND Ø0.500



	Description		Status	
	5412SSDD 72" x 60" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD7260126B		Rev. 0	4 7

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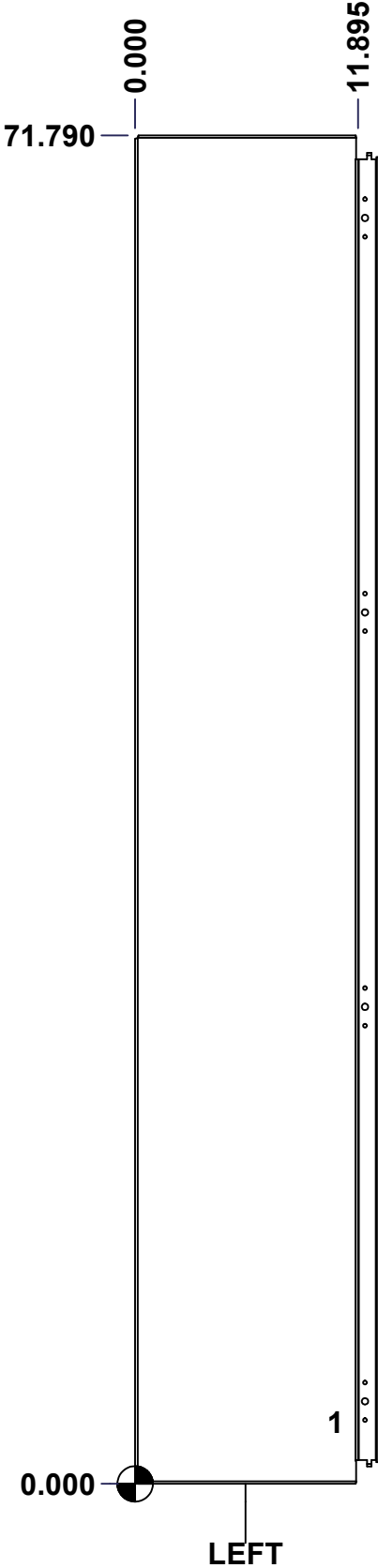
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412SSDD 72" x 60" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5412SSDD7260126B	0	7

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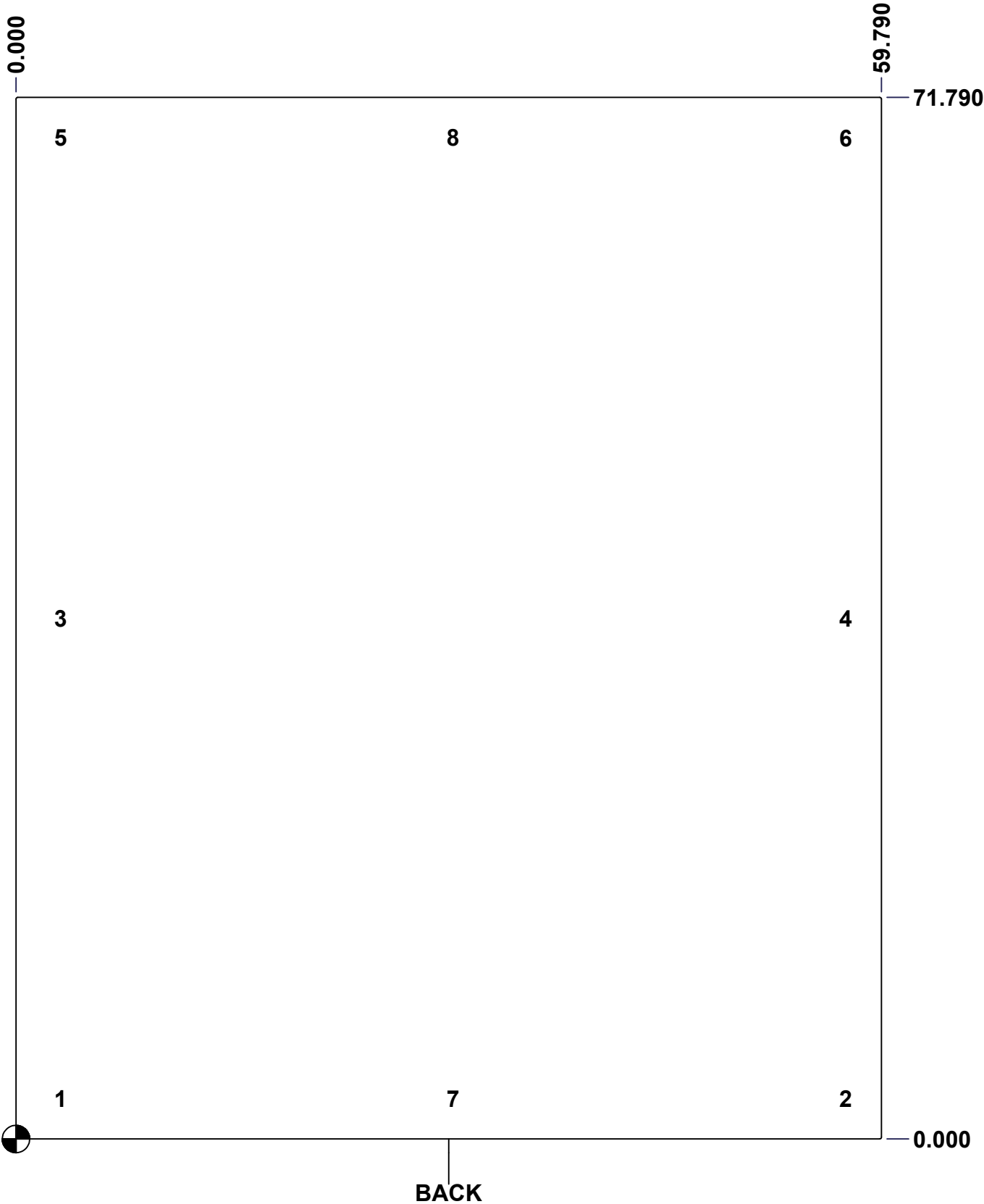
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.770	2.770	IP STUD M10 x 40mm (Inside)
2	57.020	2.770	IP STUD M10 x 40mm (Inside)
3	2.770	35.895	IP STUD M10 x 40mm (Inside)
4	57.020	35.895	IP STUD M10 x 40mm (Inside)
5	2.770	69.020	IP STUD M10 x 40mm (Inside)
6	57.020	69.020	IP STUD M10 x 40mm (Inside)
7	29.895	2.770	IP STUD M10 x 40mm (Inside)
8	29.895	69.020	IP STUD M10 x 40mm (Inside)



	Description		Status	
	5412SSDD 72" x 60" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5412SSDD7260126B		0	7

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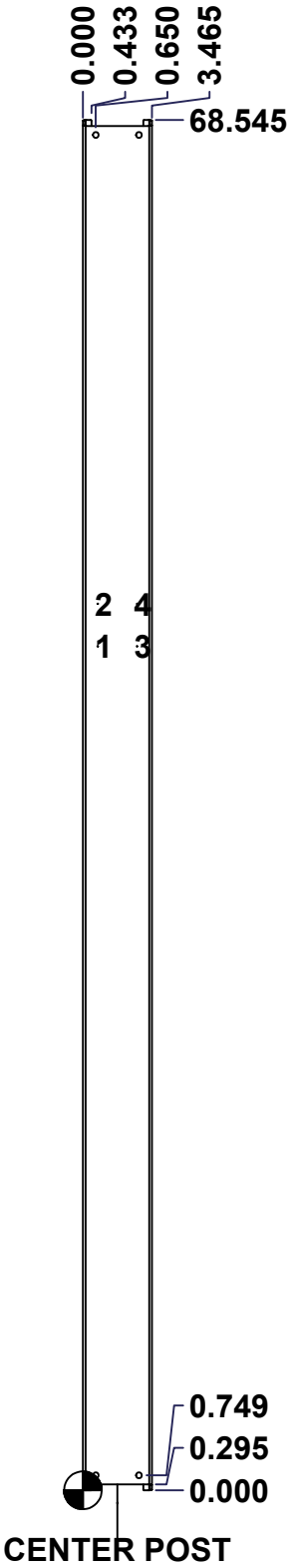
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 72" x 60" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5412SSDD7260126B		0	7

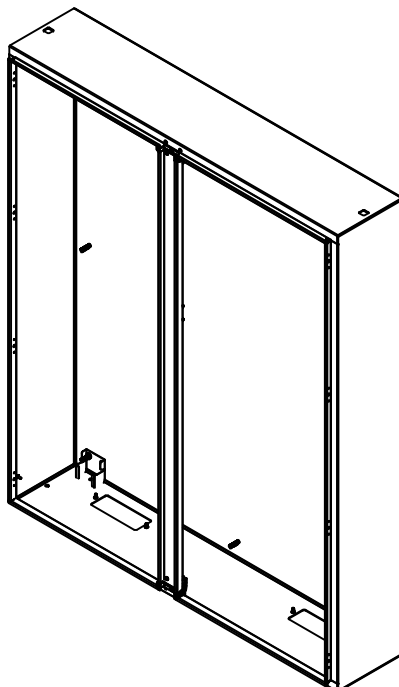
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No.	Revisions	Date	By/Par



Isometric View



6	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-A-75456	2	Center Post - Stainless Steel Sealing Block with Latch Assembly (Large)
1	5412SSDD7260126CP-P	0	5412SSDD 72" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16120	0	Stud M10 x 40mm Stainless Steel
1	5412SSDD7260126BT-P	0	5412SSDD 60" x 12" Bottom Part
1	5412SSDD7260126T-P	0	5412SSDD 60" x 12" Top Part
1	5412SSDD7260126RS-P	0	5412SSDD 72" x 60" Right Part
1	5412SSDD7260126LS-P	0	5412SSDD 72" x 60" Left Part
1	5412SSDD7260126B-P	0	5412SSDD 72" x 60" Back Part
2	CR400SS_21.5	0	Commercial Roll Stainless Steel (21.5in long)
Qty	Part Number	Rev	Description

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Customer Client
Drawn By
Dessiné Par
Material
Matière
Color
Couleur
Description
Part Number
Numéro Pièce

BoxCad: BoxCad
12 Ga Stainless Steel 316 (2.5mm)
Unpainted
5412SSDD 72" x 60" x 12" Body
5412SSDD7260126B

Flatness
Aplatissement
Max 3.0mm
Projection
Date
Date 22-Oct-19
Finish
Fini
Detail Rev.
Rev.
2

Parts List

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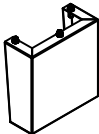
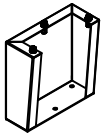
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Tolerance $\pm 1/32$ " unless otherwise specified

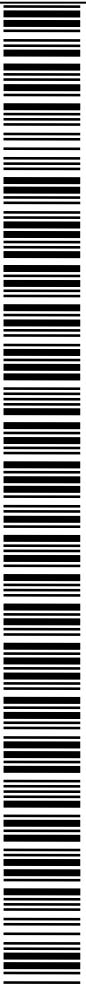
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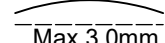
Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



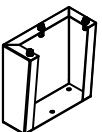
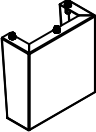
Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 885 MFHD 12" x 12" Mounting Feet			Detail Rev.
Part Number Numéro Pièce		Rev.	1 4
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412SSDD7260126MF			

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No.	Revisions	Date	By/Par

Isometric View



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		Max 3.0mm
Drawn By Dessiné Par		Projection
Customer Client		Date
Material Matière		Date 22-Oct-19
Description 885 MFHD 12" x 12" Mounting Feet		
Color Couleur	Unpainted	Finish Fini
Detail Rev.		Rev. 0
Part Number Numéro Pièce		4
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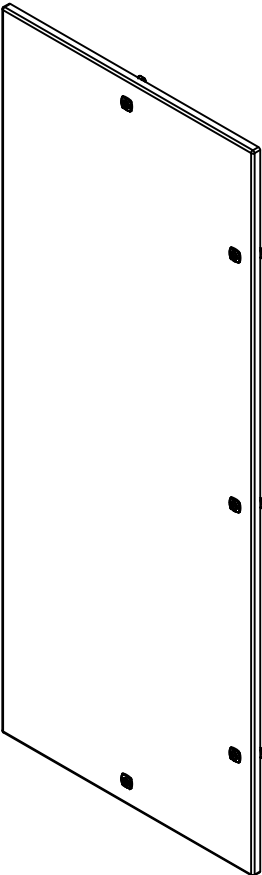
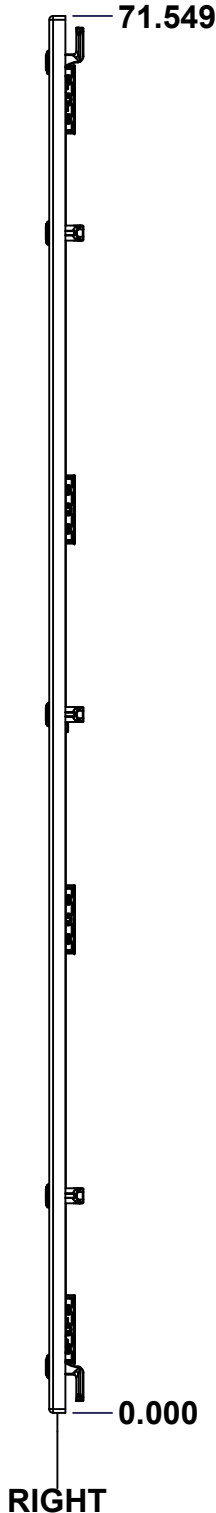
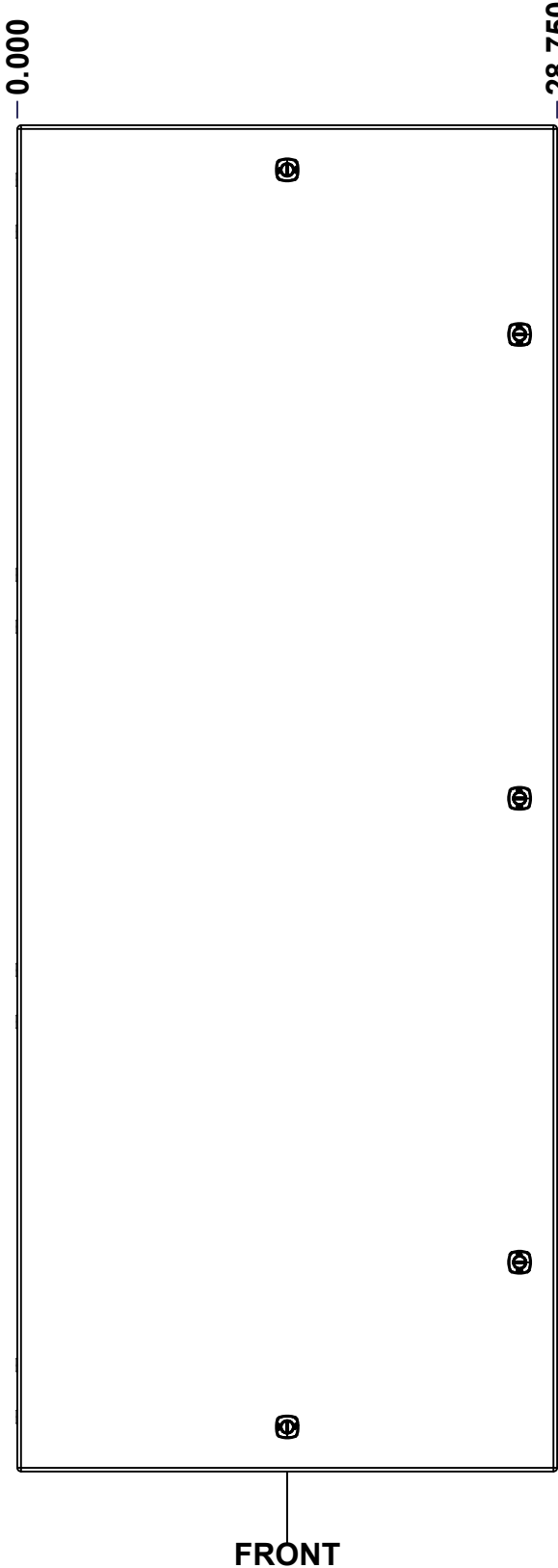
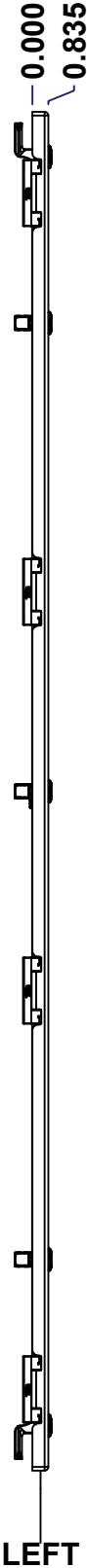
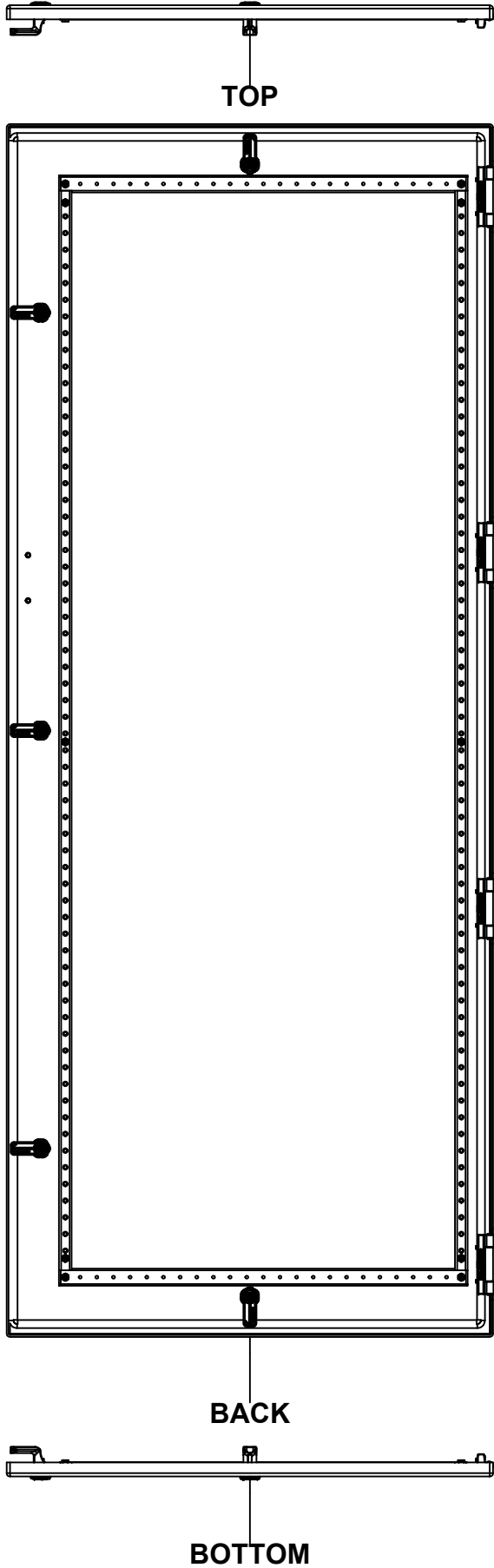
6	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5412SSDD7260126MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412SSDD7260126MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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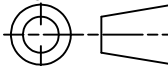


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412SSDD 72" x 60" Slave Door			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5412SSDD7260126LD

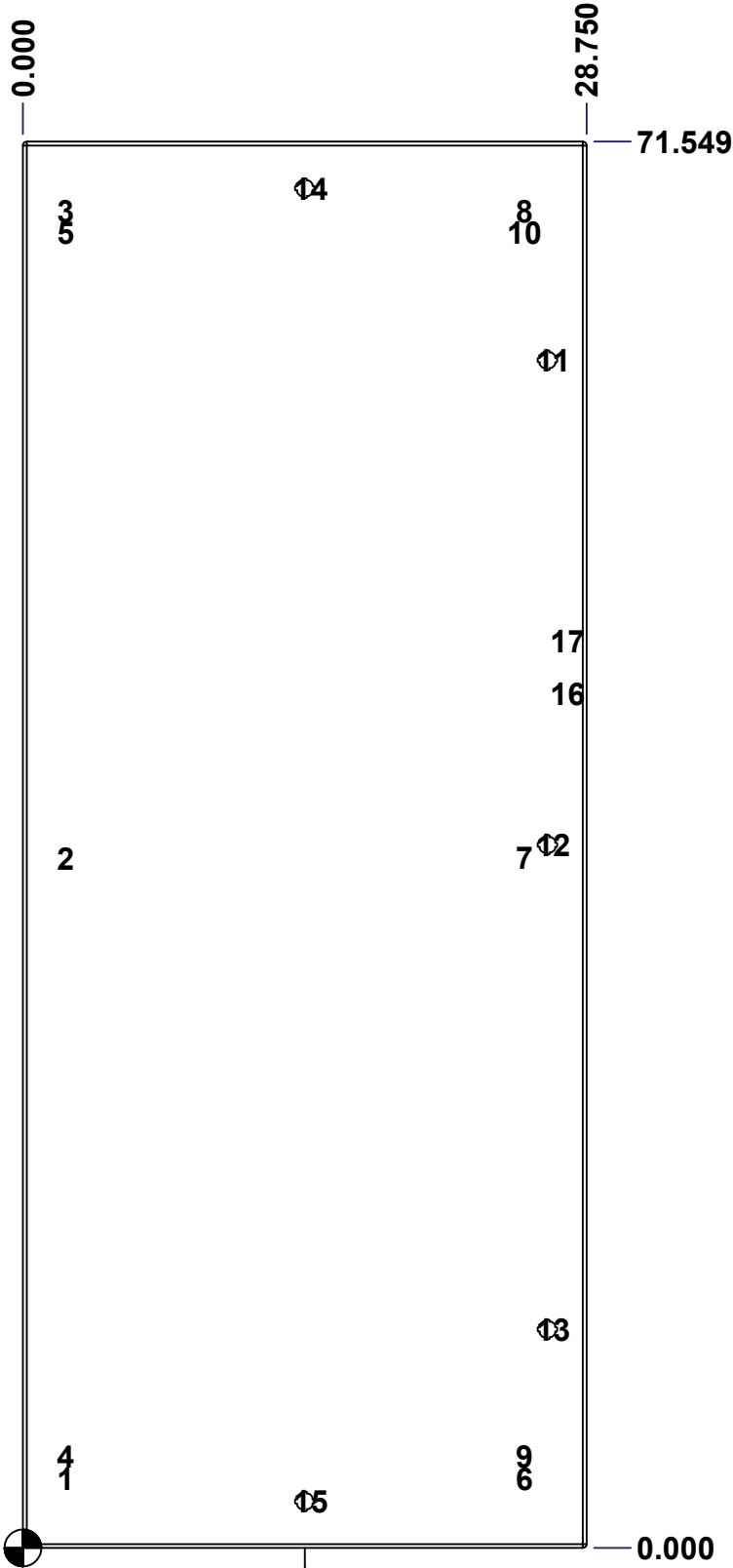
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD7260126\5412SSDD7260126LD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	35.109	STUD M6 x 18mm (Inside)
3	1.875	68.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	66.912	STUD M6 x 18mm (Inside)
6	25.282	3.524	STUD M6 x 18mm (Inside)
7	25.282	35.109	STUD M6 x 18mm (Inside)
8	25.282	68.024	STUD M6 x 18mm (Inside)
9	25.282	4.636	STUD M6 x 18mm (Inside)
10	25.282	66.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	26.750	60.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
12	26.750	35.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
14	14.375	69.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	43.445	STUDS M6 x 18mm (Inside)
17	27.489	46.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5412SSDD 72" x 60" Slave Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD7260126LD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

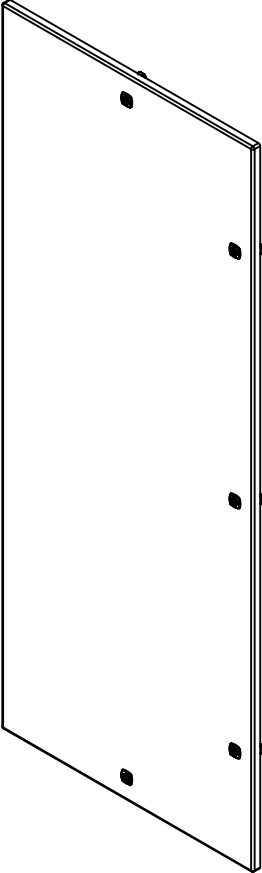
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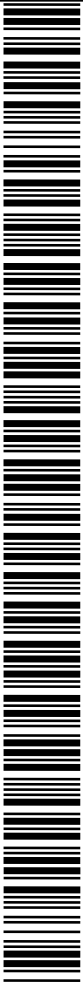
Revisions

Date

By/Par



Isometric View





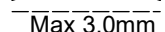
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

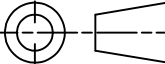
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

22-Oct-19

Material

Matière

12 Ga Stainless Steel 316 (2.5mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412SSDD 72" x 60" Slave Door

Detail Rev.

Part Number

Numéro Pièce

5412SSDD7260126LD

Rev.

0

3

3

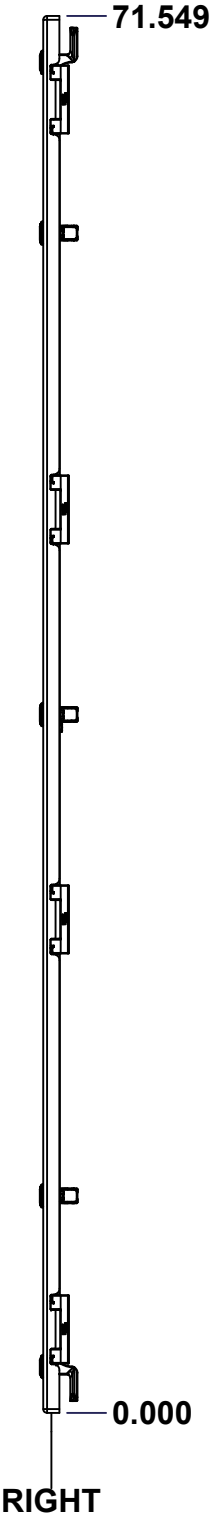
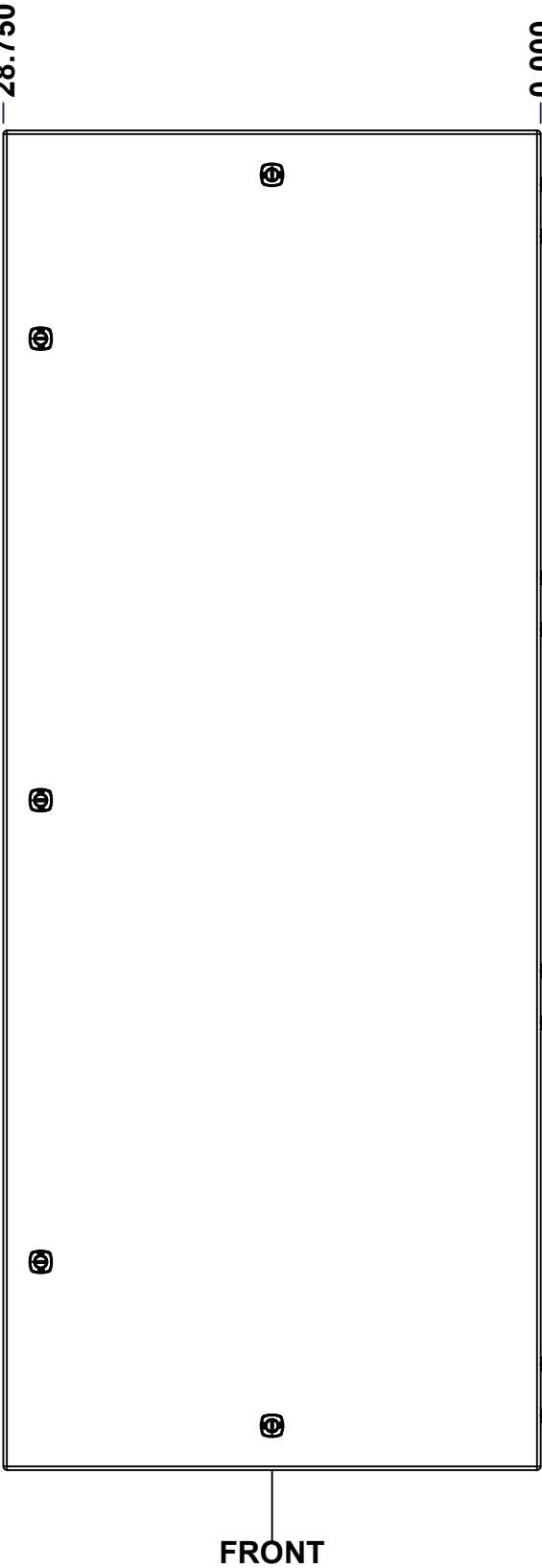
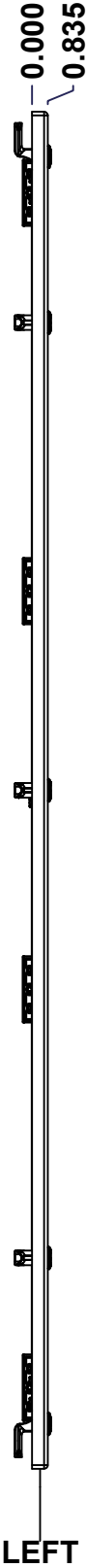
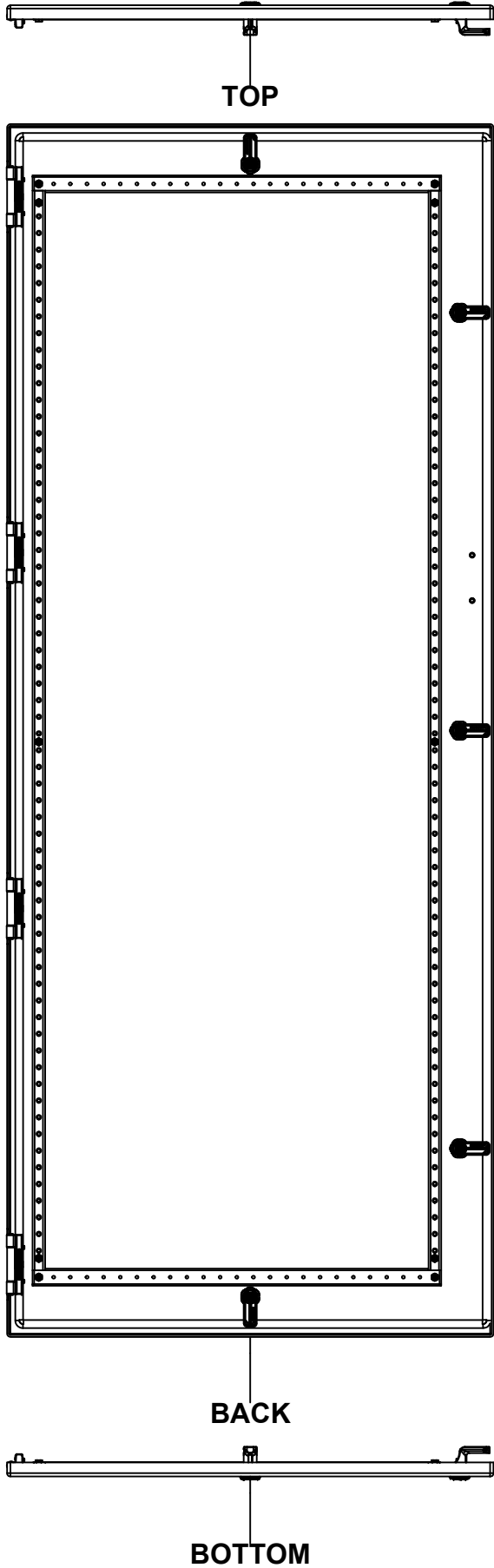
1	5412SSDD7260126DG	0	5412SSDD 72" x 60" Door Gasket
1	5412SSDD7260126DS1	0	5412SSDD 72" x 60" Door Stiffener
12	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5412SSDD7260126LD-P	0	5412SSDD 72" x 60" Slave Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

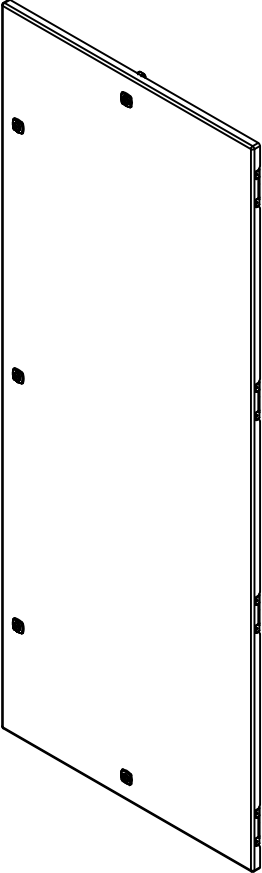
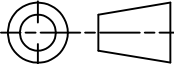
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412SSDD7260126\5412SSDD7260126FD.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière		12 Ga Stainless Steel 316 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412SSDD 72" x 60" Master Door			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412SSDD7260126FD			

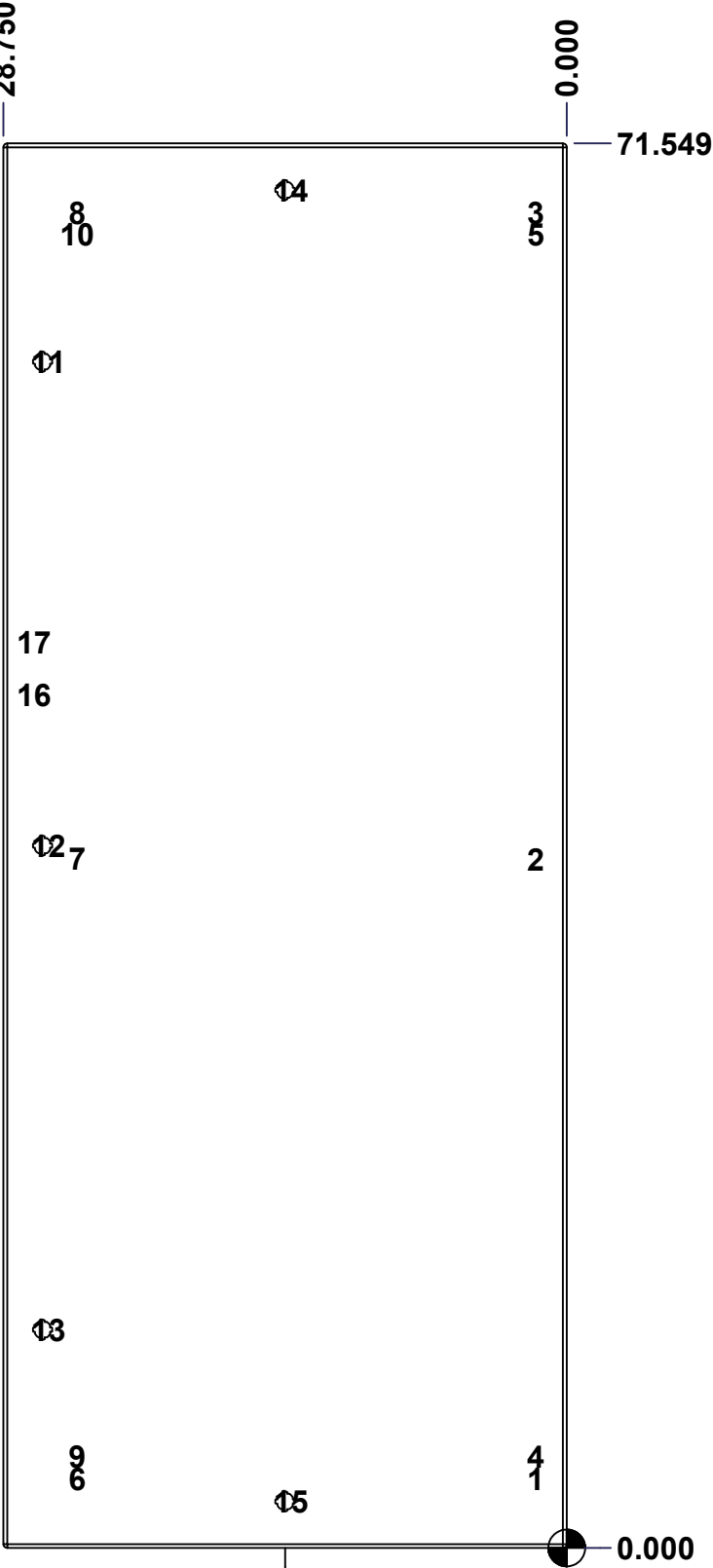
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
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12	26.750	35.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
13	26.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	14.375	69.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	14.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	27.489	43.445	STUDS M6 x 18mm (Inside)
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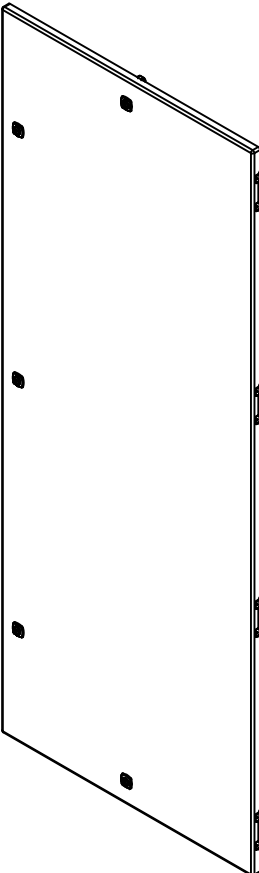


	Description		Status	
	5412SSDD 72" x 60" Master Door		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5412SSDD7260126FD		0	3

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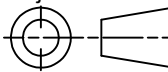
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No.	Revisions	Date	By/Par



Isometric View



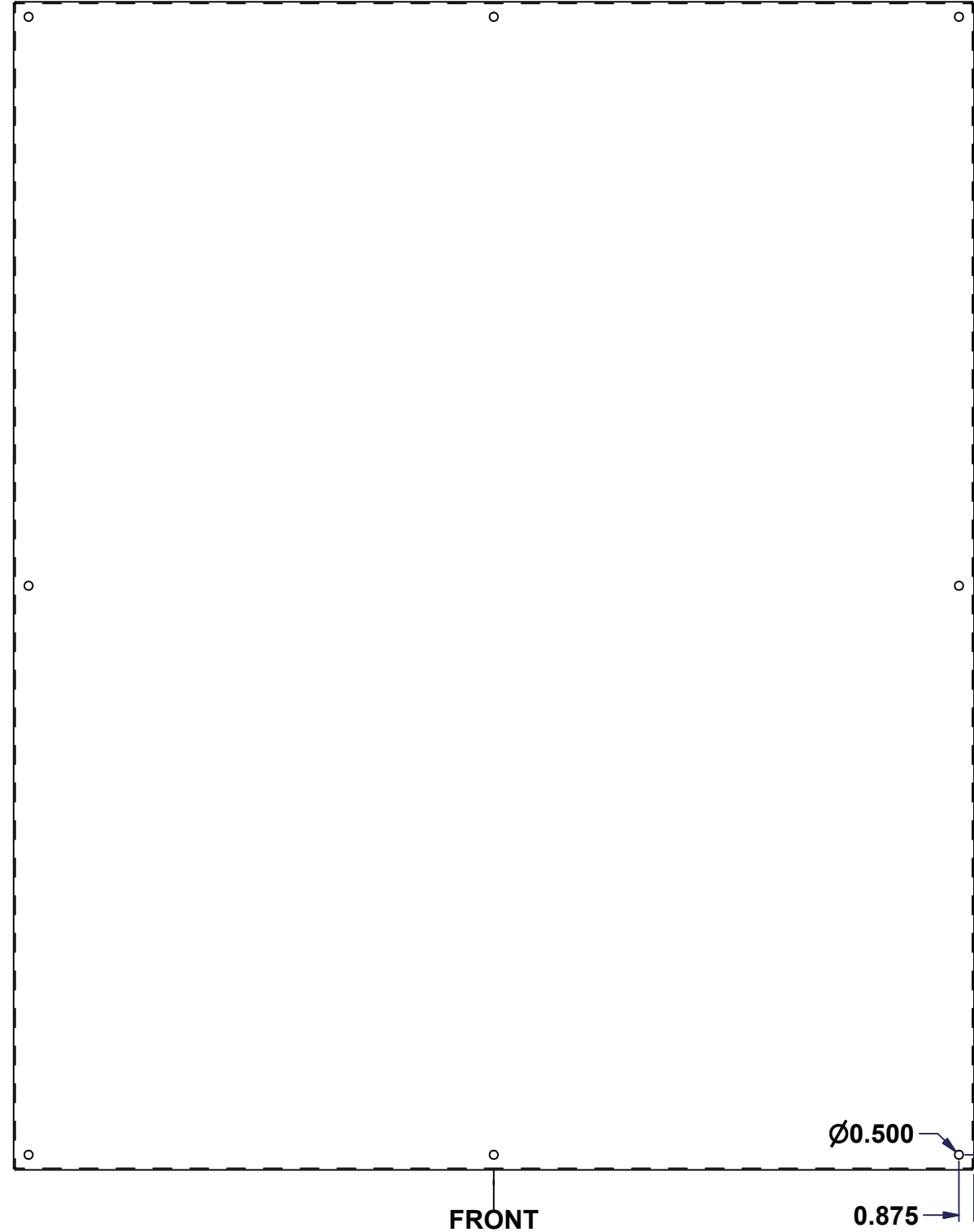
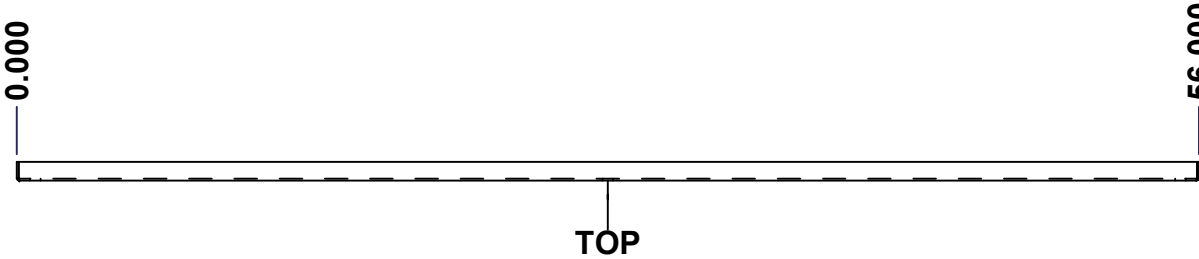
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par		Date 22-Oct-19	
Material Matière					
12 Ga Stainless Steel 316 (2.5mm)					
Color Couleur			Unpainted		
Finish Fin			Brushed		
Description				Detail Rev.	
5412SSDD 72" x 60" Master Door					
Part Number Numéro Pièce				Rev.	3
5412SSDD7260126FD				0	3

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Tolerance ±1/32" unless otherwise specified

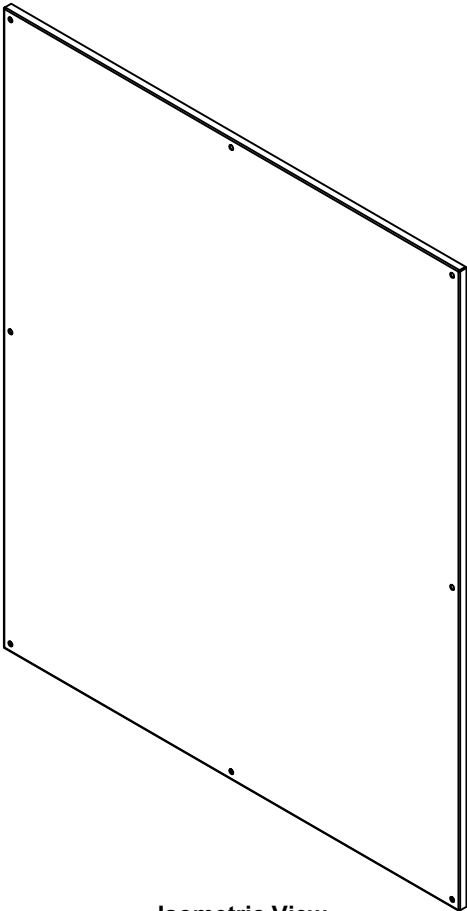
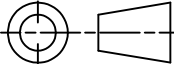
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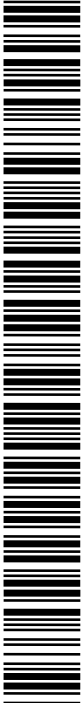
Tolérance ±1/32" sauf spécification contraire



0.000

SEE BILL OF MATERIAL ON LAST PAGE

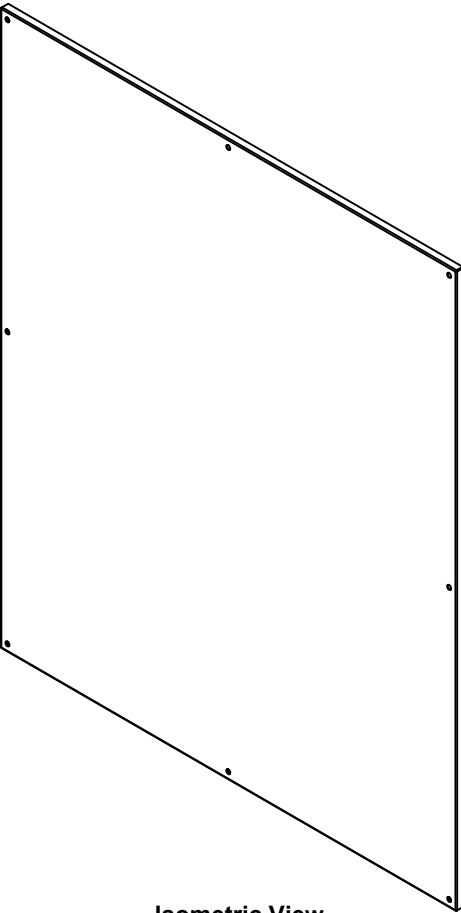
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur		Finish Fin	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	
885 SP7260G Inner Panel		1	
885SP7260G		2	



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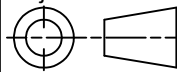
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
		Projection
		
Customer Client		Date
Drawn By / Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description		Detail Rev.
885 SP7260G Inner Panel		
Part Number / Numéro Pièce		Rev.
885SP7260G		0
		2 / 2

1	885SP7260G-P	0	885 SP7260G Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			