

$$2]$$

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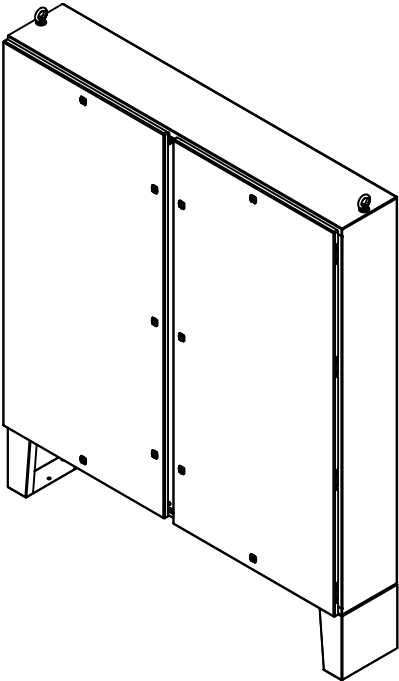
Tolerance ±1/32" unless otherwise specified

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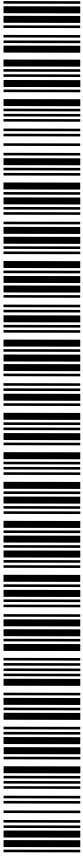
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View





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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412SSDD 72" x 72" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412SSDD727212

Rev. 0

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5412SSDD727212MF	0	885 MFHD 12" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5412SSDD727212FD	0	5412SSDD 72" x 72" Master Door
1	5412SSDD727212LD	0	5412SSDD 72" x 72" Slave Door
1	5412SSDD727212B	0	5412SSDD 72" x 72" x 12" Body
2	5412SSDD727212GP	0	5412SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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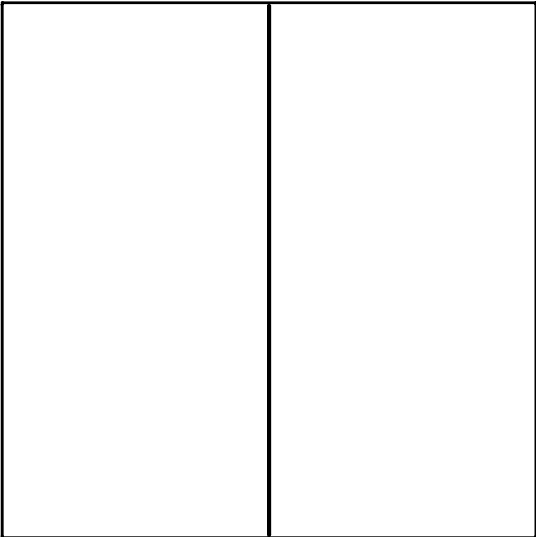
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Tolérance ±1/32" sauf spécification contraire

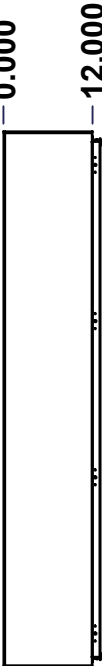
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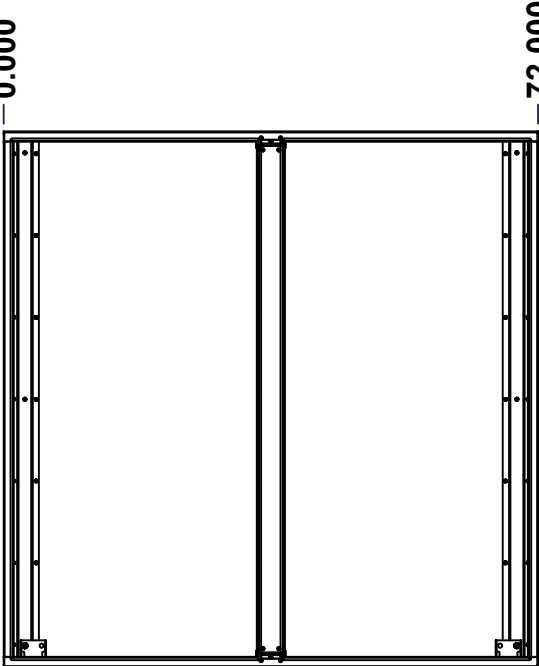
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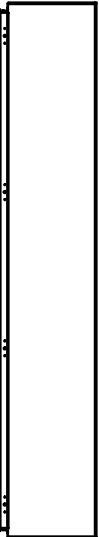
BACK



LEFT



FRONT

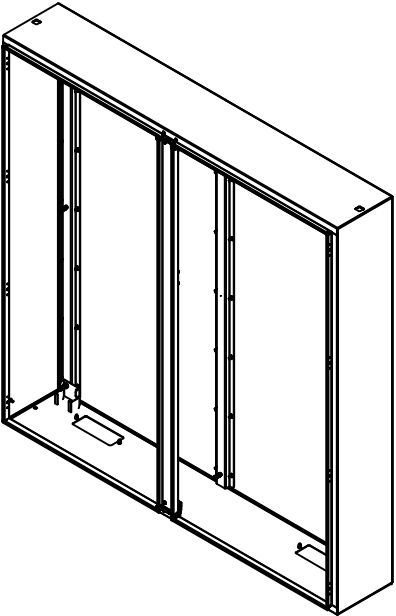


RIGHT



BOTTOM

No.	Revisions	Date	By/Par





Isometric View

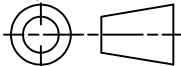


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Aug-20	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412SSDD 72" x 72" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
SEE BILL OF MATERIAL ON LAST PAGE		0	
5412SSDD727212B			

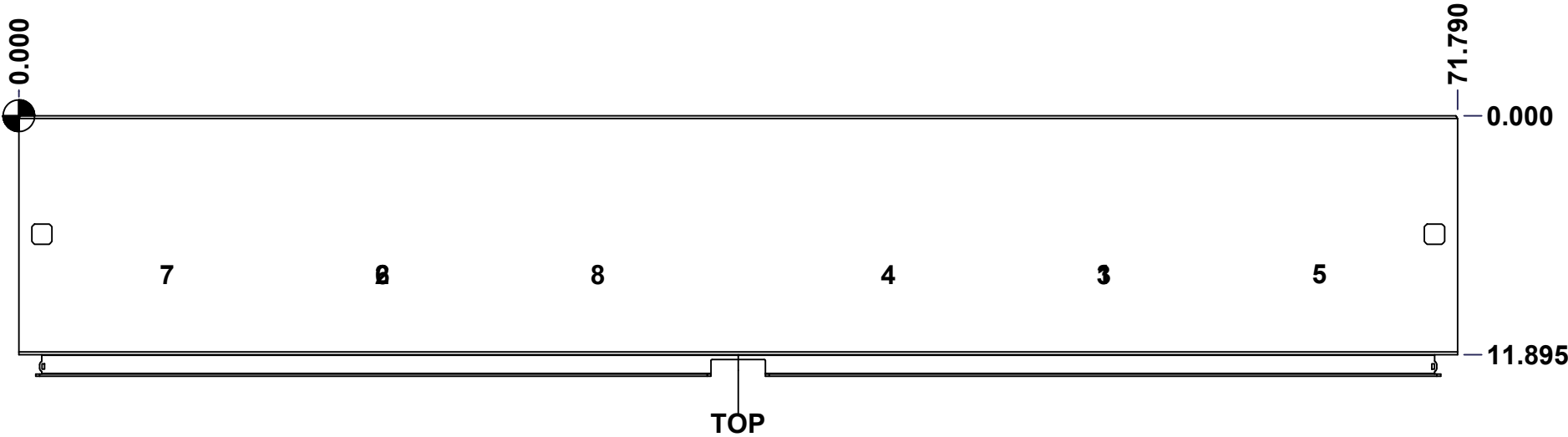
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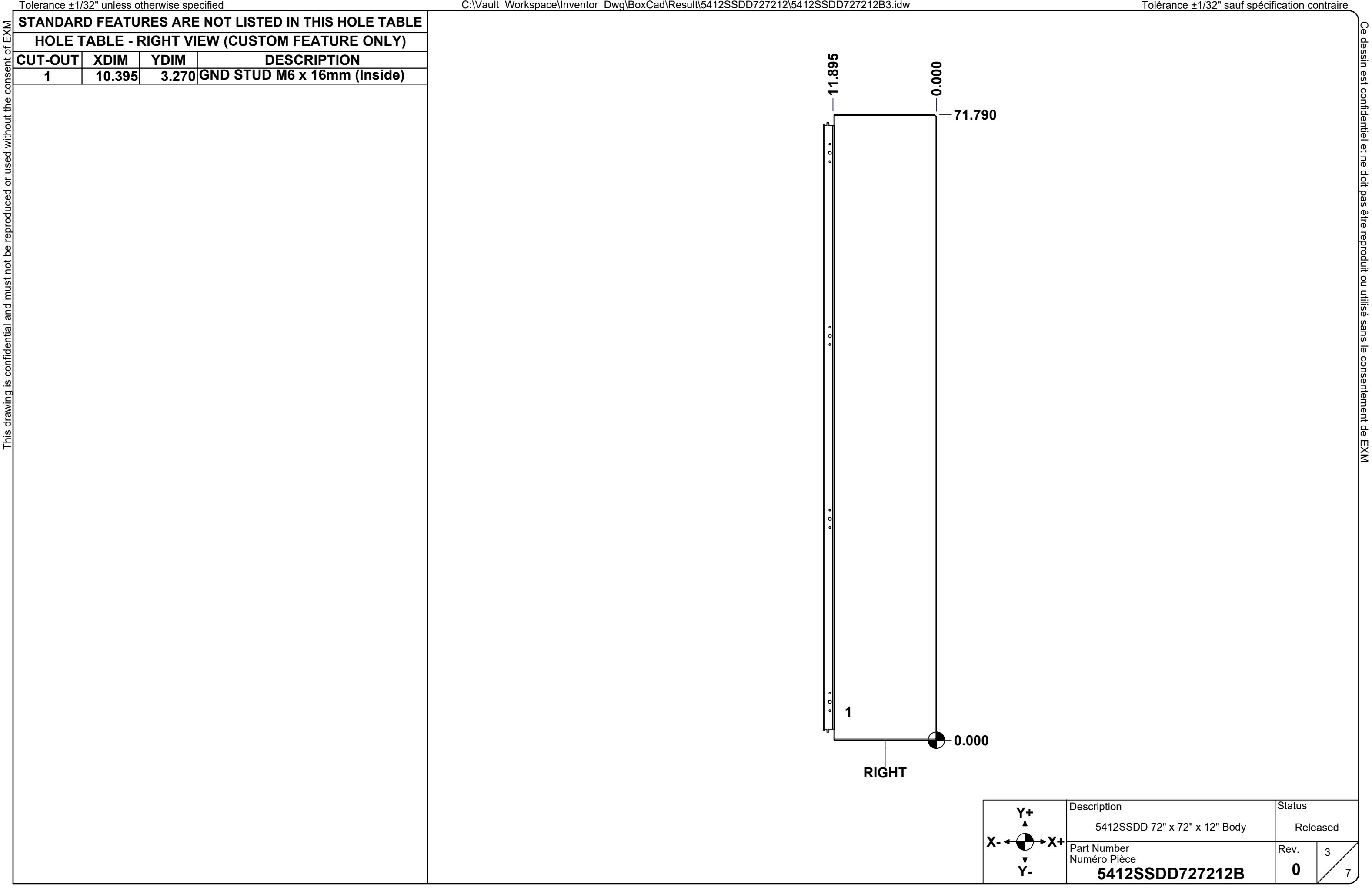
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.895	7.895	Struts CR400 27.500" (Inside)
2	17.895	7.895	Struts CR400 27.500" (Inside)
3	53.895	7.895	STUDS M6 x 10mm (Inside)
4	43.145	7.895	STUDS M6 x 10mm (Inside)
5	64.645	7.895	STUDS M6 x 10mm (Inside)
6	17.895	7.895	STUDS M6 x 10mm (Inside)
7	7.145	7.895	STUDS M6 x 10mm (Inside)
8	28.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5412SSDD 72" x 72" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD727212B		Rev. 0	2 7

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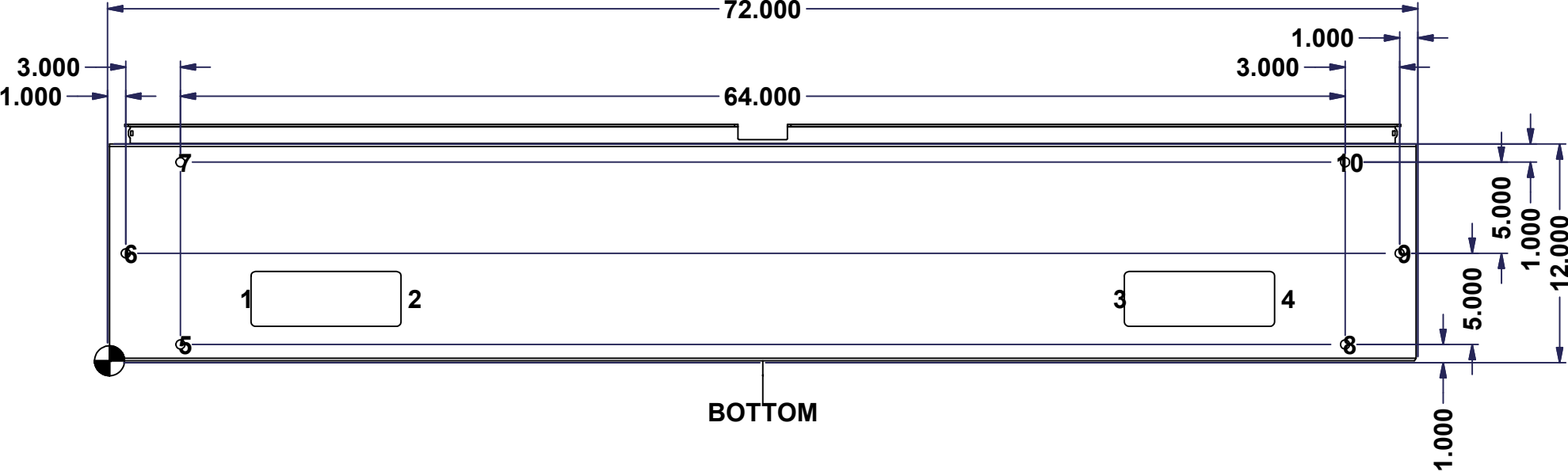
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	67.895	0.895	RND Ø0.500
9	70.895	5.895	RND Ø0.500
10	67.895	10.895	RND Ø0.500



	Description		Status	
	5412SSDD 72" x 72" x 12" Body		Released	
	Part Number Numéro Pièce 5412SSDD727212B		Rev. 0	47

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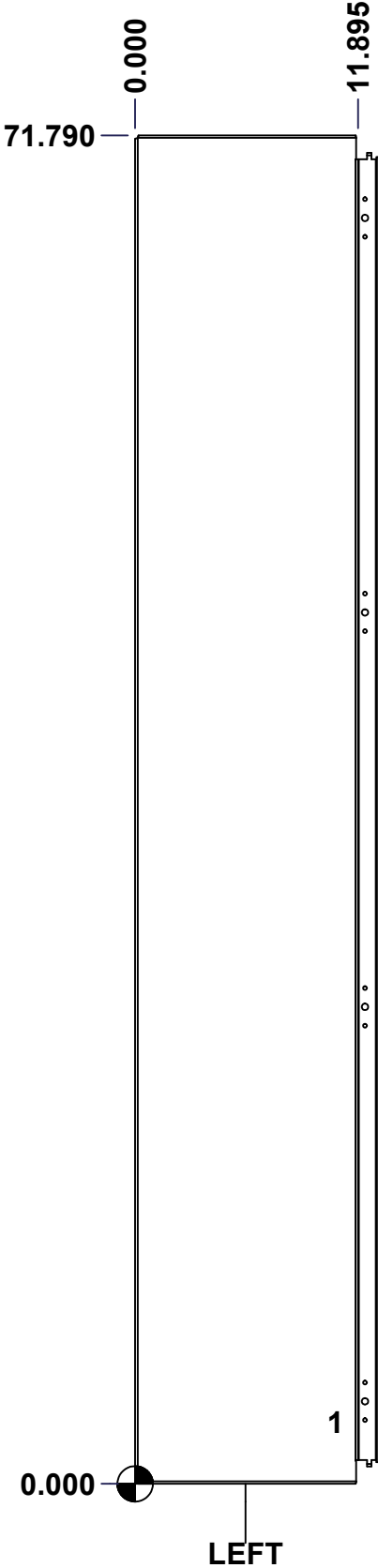
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412SSDD 72" x 72" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	5
5412SSDD727212B		0	7	

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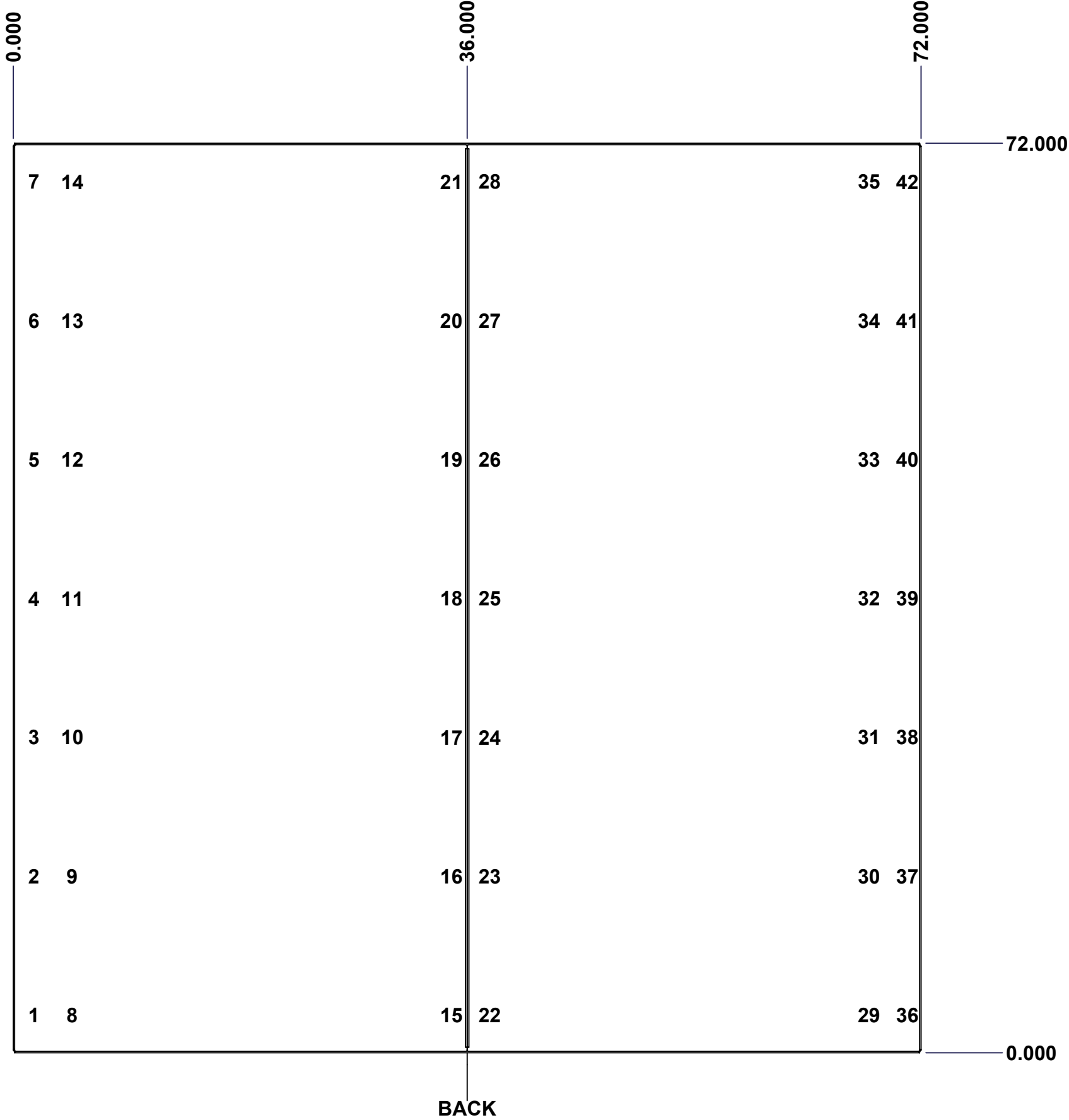
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Tolerance ±1/32" unless otherwise specified

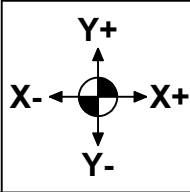
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.355	3.000	STUDS M6 x 18mm (Inside)
2	1.355	14.000	STUDS M6 x 18mm (Inside)
3	1.355	25.000	STUDS M6 x 18mm (Inside)
4	1.355	36.000	STUDS M6 x 18mm (Inside)
5	1.355	47.000	STUDS M6 x 18mm (Inside)
6	1.355	58.000	STUDS M6 x 18mm (Inside)
7	1.355	69.000	STUDS M6 x 18mm (Inside)
8	4.395	3.000	STUDS M6 x 18mm (Inside)
9	4.395	14.000	STUDS M6 x 18mm (Inside)
10	4.395	25.000	STUDS M6 x 18mm (Inside)
11	4.395	36.000	STUDS M6 x 18mm (Inside)
12	4.395	47.000	STUDS M6 x 18mm (Inside)
13	4.395	58.000	STUDS M6 x 18mm (Inside)
14	4.395	69.000	STUDS M6 x 18mm (Inside)
15	34.480	3.000	STUDS M6 x 18mm (Inside)
16	34.480	14.000	STUDS M6 x 18mm (Inside)
17	34.480	25.000	STUDS M6 x 18mm (Inside)
18	34.480	36.000	STUDS M6 x 18mm (Inside)
19	34.480	47.000	STUDS M6 x 18mm (Inside)
20	34.480	58.000	STUDS M6 x 18mm (Inside)
21	34.480	69.000	STUDS M6 x 18mm (Inside)
22	37.520	3.000	STUDS M6 x 18mm (Inside)
23	37.520	14.000	STUDS M6 x 18mm (Inside)
24	37.520	25.000	STUDS M6 x 18mm (Inside)
25	37.520	36.000	STUDS M6 x 18mm (Inside)
26	37.520	47.000	STUDS M6 x 18mm (Inside)
27	37.520	58.000	STUDS M6 x 18mm (Inside)
28	37.520	69.000	STUDS M6 x 18mm (Inside)
29	67.605	3.000	STUDS M6 x 18mm (Inside)
30	67.605	14.000	STUDS M6 x 18mm (Inside)
31	67.605	25.000	STUDS M6 x 18mm (Inside)
32	67.605	36.000	STUDS M6 x 18mm (Inside)
33	67.605	47.000	STUDS M6 x 18mm (Inside)
34	67.605	58.000	STUDS M6 x 18mm (Inside)
35	67.605	69.000	STUDS M6 x 18mm (Inside)
36	70.645	3.000	STUDS M6 x 18mm (Inside)
37	70.645	14.000	STUDS M6 x 18mm (Inside)
38	70.645	25.000	STUDS M6 x 18mm (Inside)
39	70.645	36.000	STUDS M6 x 18mm (Inside)
40	70.645	47.000	STUDS M6 x 18mm (Inside)
41	70.645	58.000	STUDS M6 x 18mm (Inside)
42	70.645	69.000	STUDS M6 x 18mm (Inside)



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Description		Status	
5412SSDD 72" x 72" x 12" Body		Released	
Part Number Numéro Pièce		Rev.	6
5412SSDD727212B		0	7

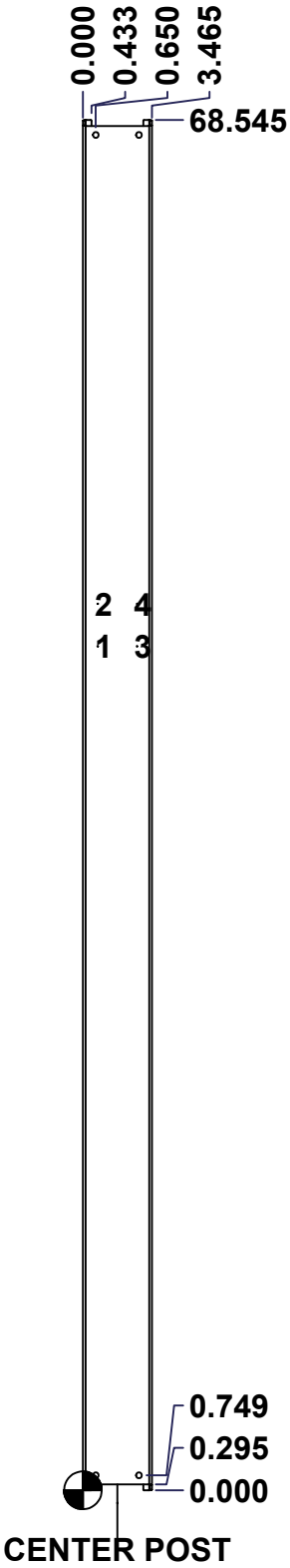
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description	Status	
	5412SSDD 72" x 72" x 12" Body	Released	
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412SSDD727212B			

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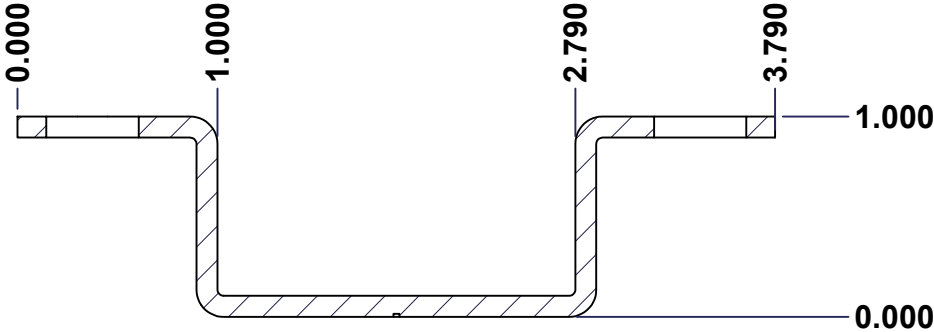
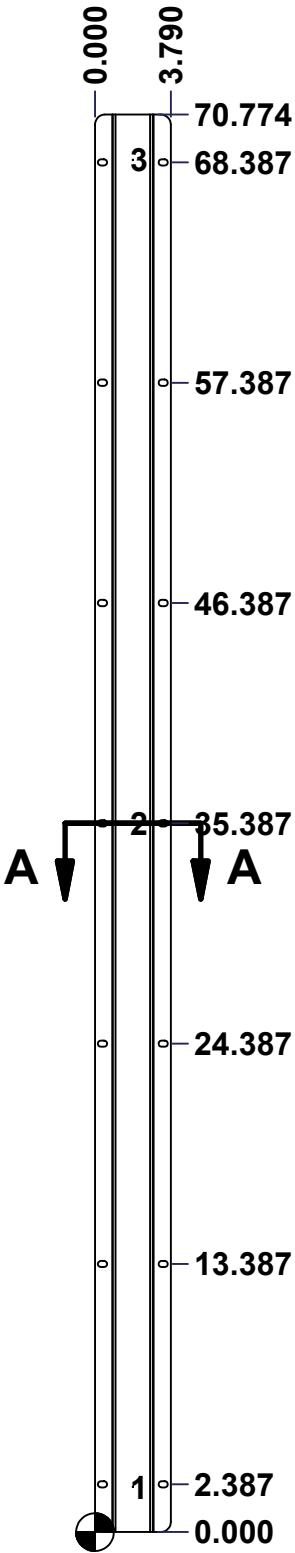
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.895	2.262	IP STUD M10 x 40mm (Outside)
2	1.895	35.387	IP STUD M10 x 40mm (Outside)
3	1.895	68.512	IP STUD M10 x 40mm (Outside)



SECTION A-A

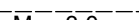
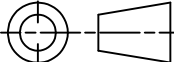
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	Part Number Numéro Pièce 5412SSDD727212B		Rev. 0	6 7

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No.	Revisions	Date	By/Par



Isometric View

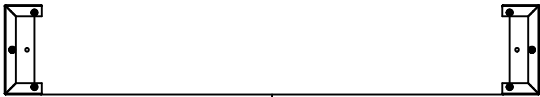
		Flatness Applatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 04-Aug-20	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur		Finish Fini	
Unpainted		Brushed	
Description		Detail Rev.	
5412SSDD 72" x 72" x 12" Body			
Part Number Numéro Pièce		Rev.	2
5412SSDD727212B		0	2

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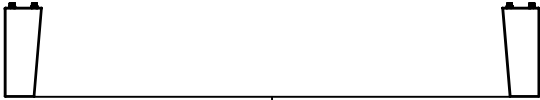
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP



BACK



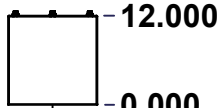
BOTTOM



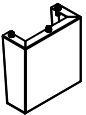
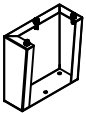
LEFT



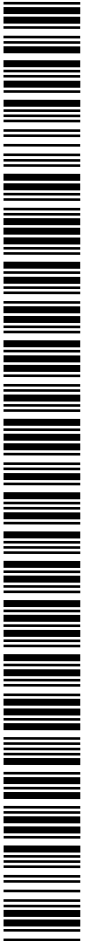
FRONT



RIGHT



Isometric View



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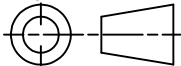


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

885 MFHD 12" x 12" Mounting Feet

Detail Rev.

Part Number
Numéro Pièce

5412SSDD727212MF

Rev.

1
4

SEE BILL OF MATERIAL ON LAST PAGE

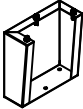
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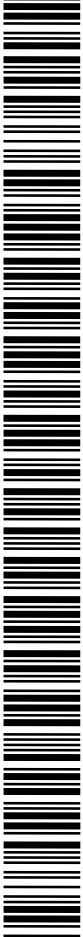
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-Aug-20
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed

Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	4
5412SSDD727212MF	0	4

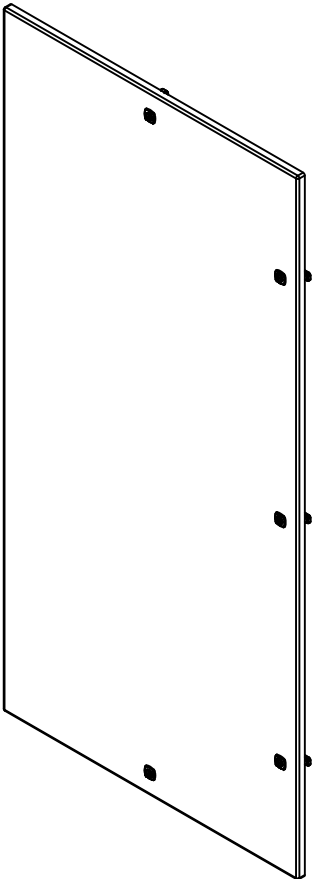
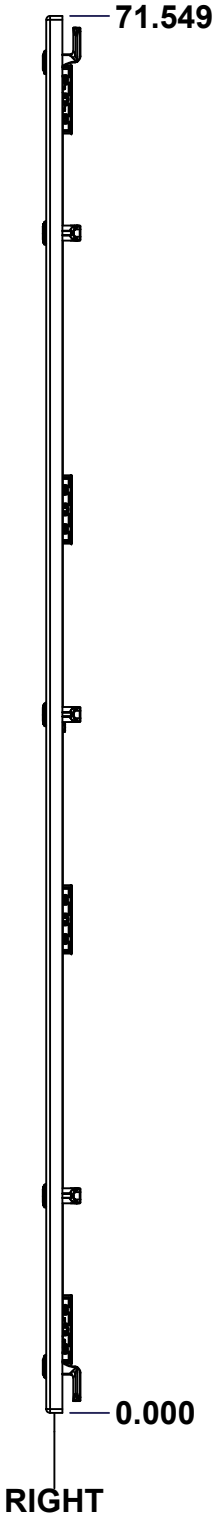
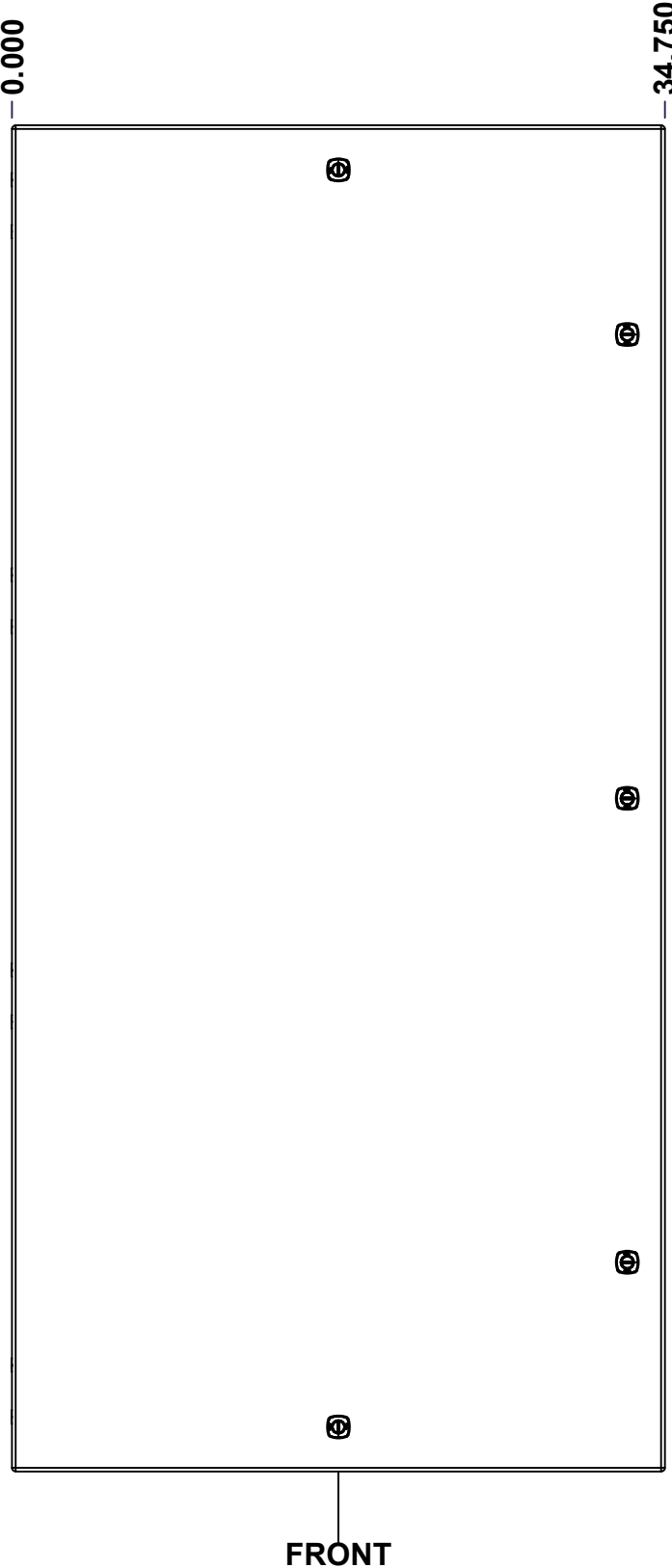
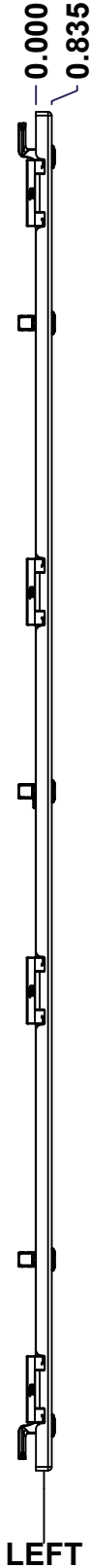
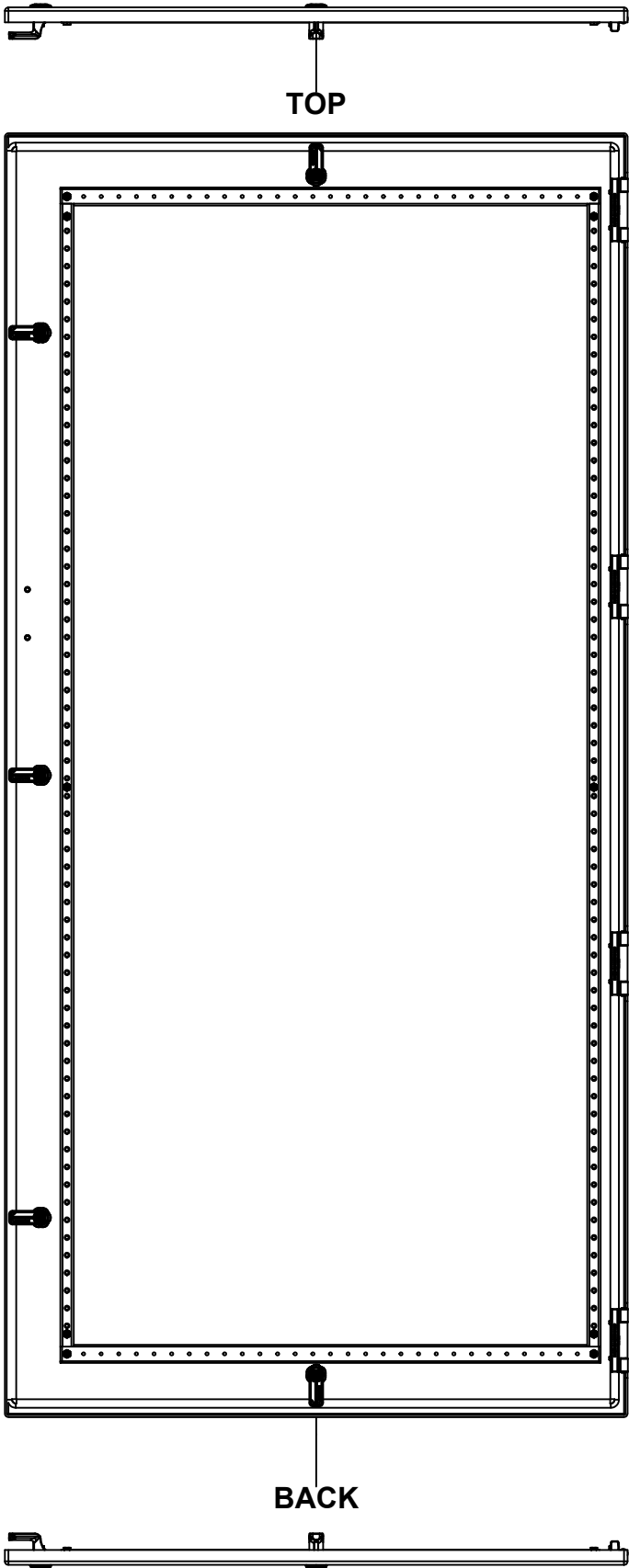
6	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5412SSDD727212MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5412SSDD727212MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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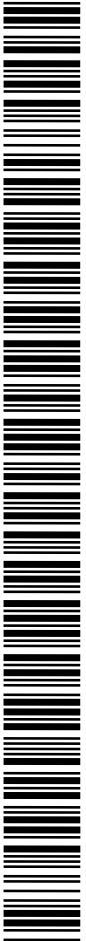
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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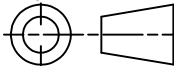


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-Aug-20	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed

Description		Detail Rev.	
5412SSDD 72" x 72" Slave Door			

Part Number Numéro Pièce		Rev.	1
5412SSDD727212LD		0	3

SEE BILL OF MATERIAL ON LAST PAGE

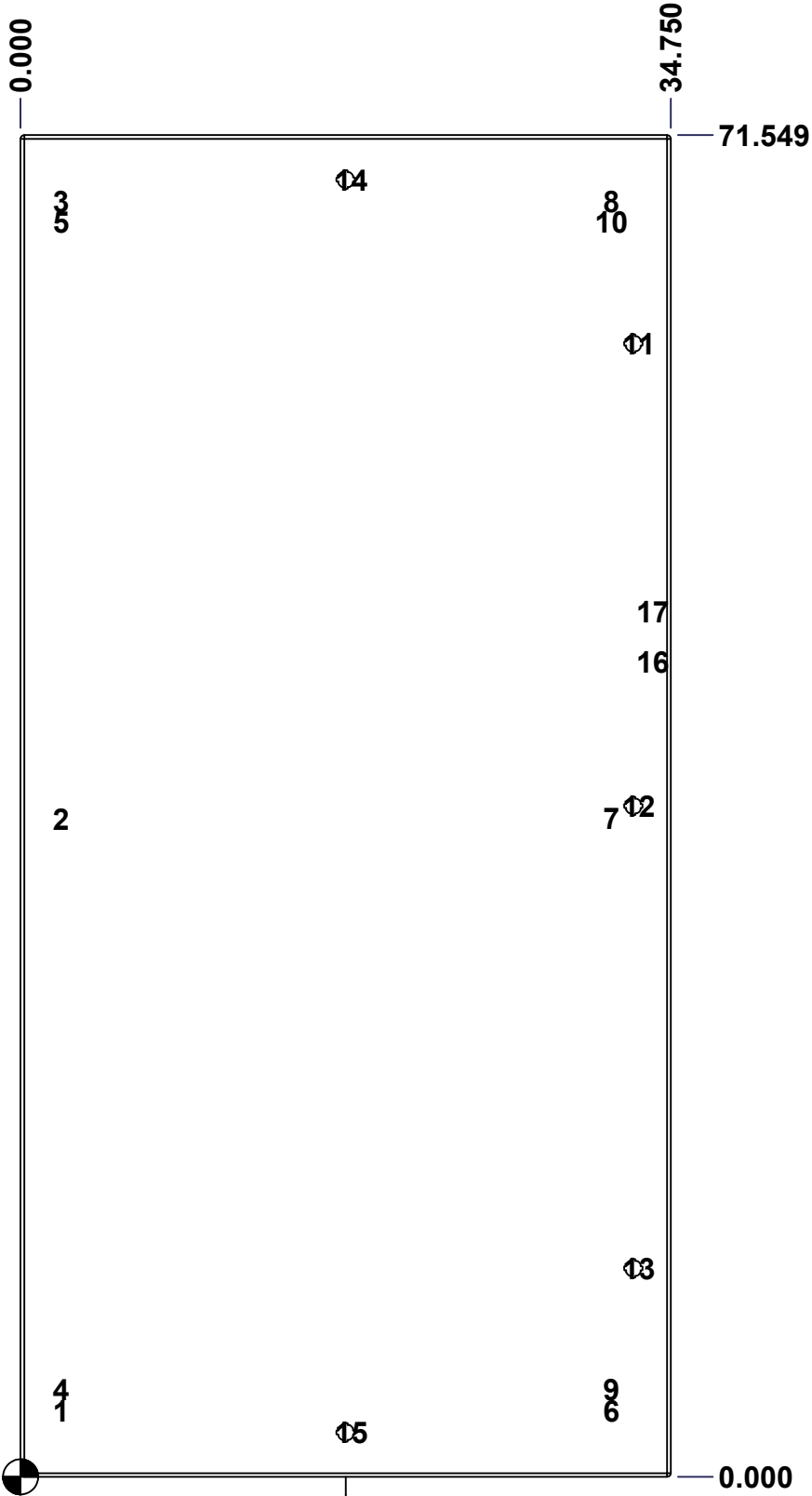
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
2	1.875	35.109	STUD M6 x 18mm (Inside)
3	1.875	68.024	STUD M6 x 18mm (Inside)
4	1.875	4.636	STUD M6 x 18mm (Inside)
5	1.875	66.912	STUD M6 x 18mm (Inside)
6	31.282	3.524	STUD M6 x 18mm (Inside)
7	31.282	35.109	STUD M6 x 18mm (Inside)
8	31.282	68.024	STUD M6 x 18mm (Inside)
9	31.282	4.636	STUD M6 x 18mm (Inside)
10	31.282	66.912	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	32.750	60.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
12	32.750	35.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
13	32.750	11.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
14	17.375	69.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	33.489	43.445	STUDS M6 x 18mm (Inside)
17	33.489	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description		Status	
	5412SSDD 72" x 72" Slave Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD727212LD		Rev. 0	2 3

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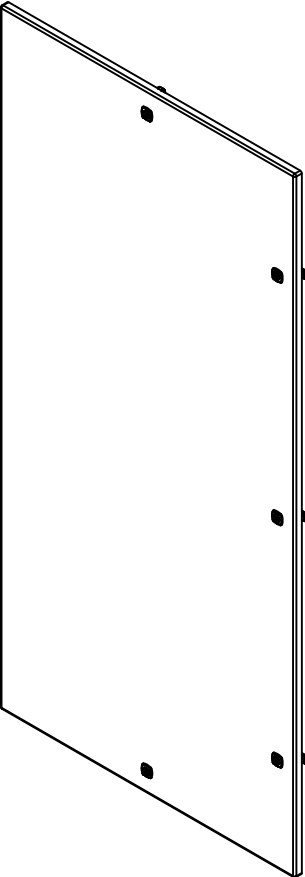
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Tolerance ±1/32" unless otherwise specified

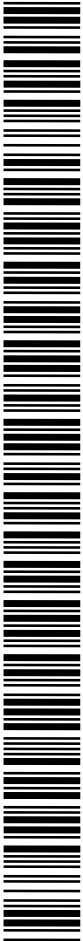
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

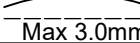


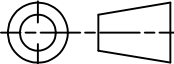
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-Aug-20

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412SSDD 72" x 72" Slave Door

Detail Rev.

Part Number
Numéro Pièce

5412SSDD727212LD

Rev.

3

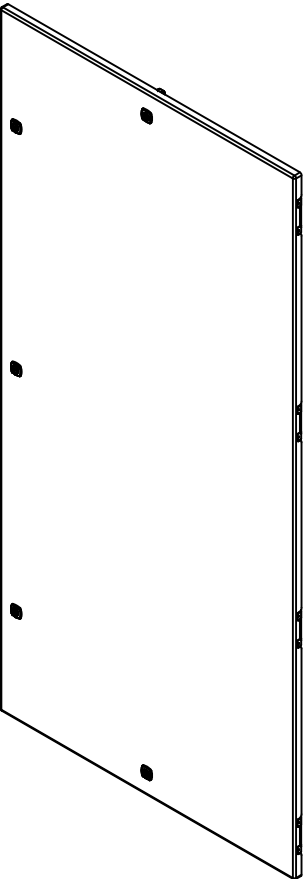
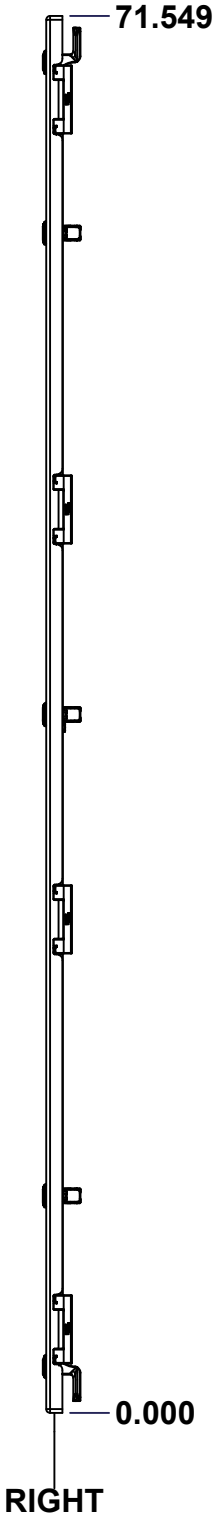
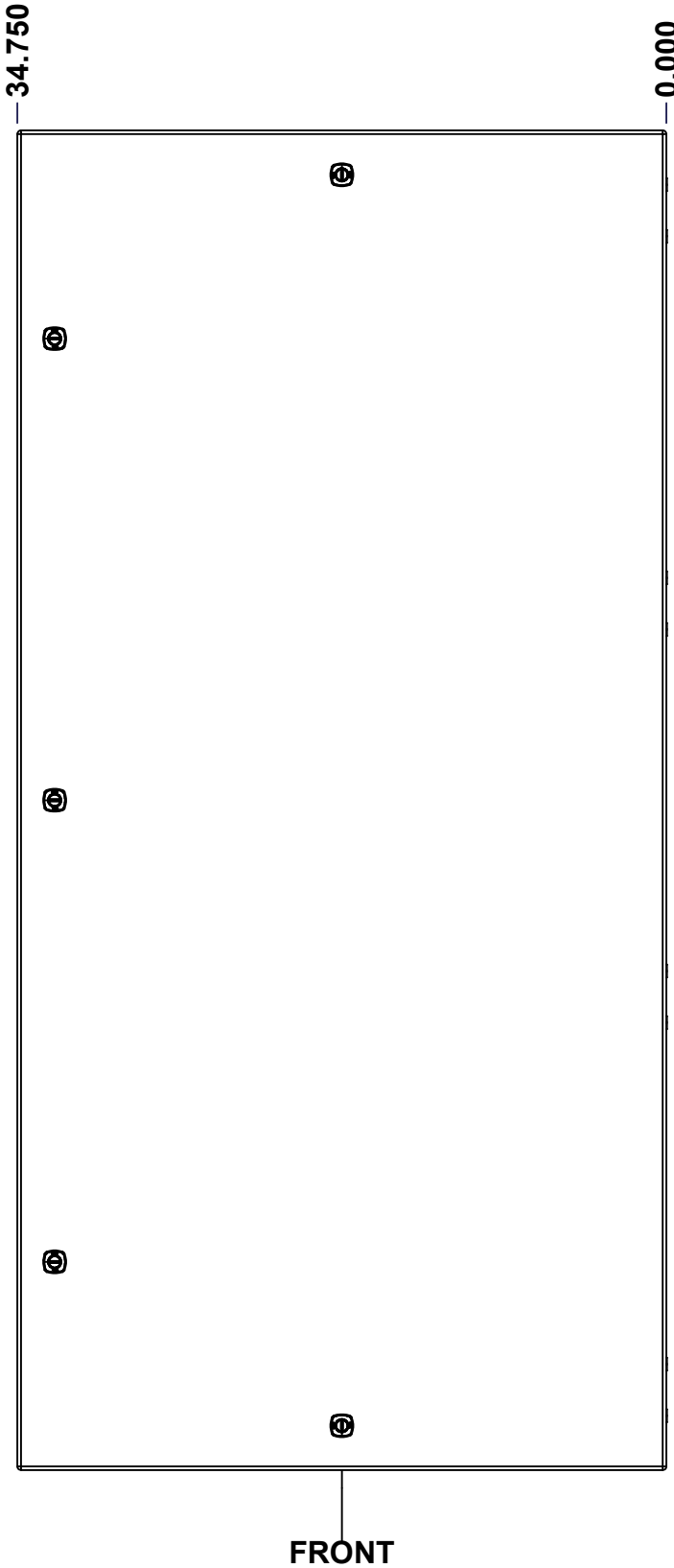
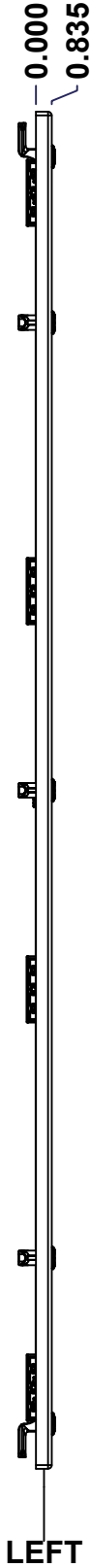
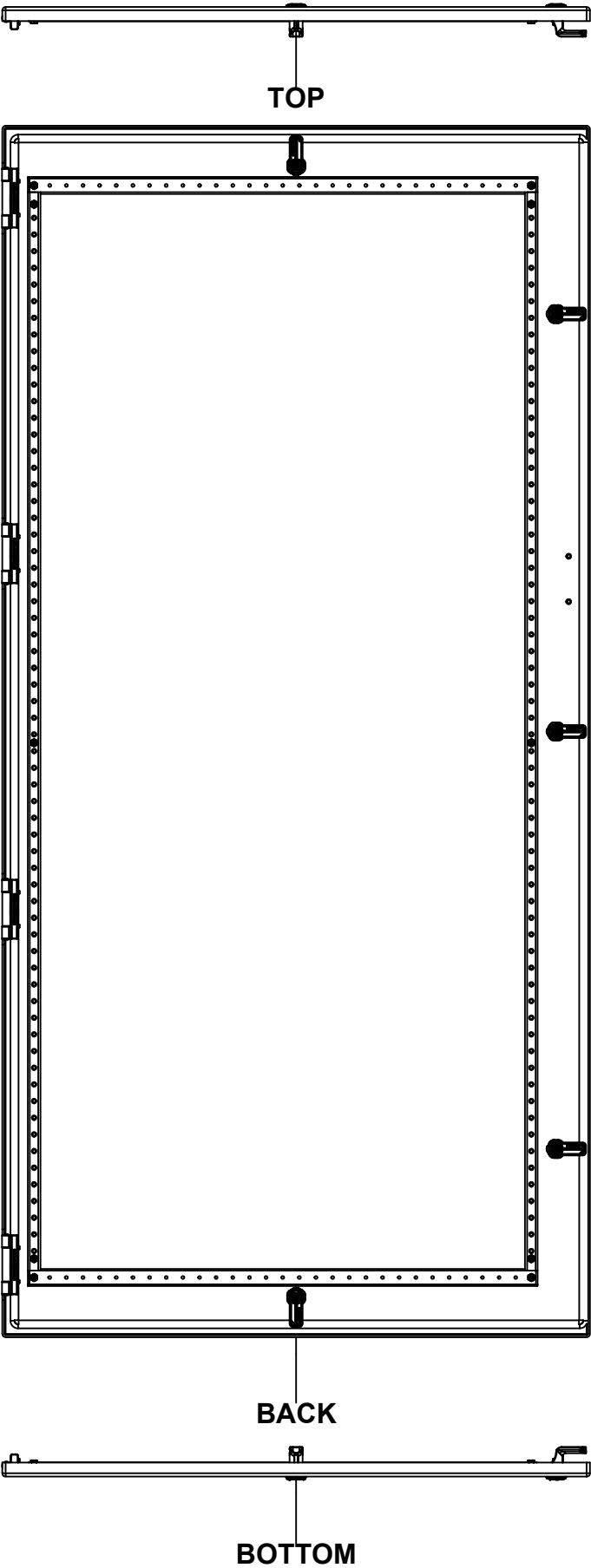
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

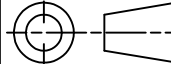


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date
Drawn By Dessiné Par		Date 04-Aug-20
Material Matière		12 Ga Stainless Steel 304 (2.5mm)

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	Detail Rev.
5412SSDD 72" x 72" Master Door	

Part Number Numéro Pièce	Rev.	1
5412SSDD727212FD	0	3

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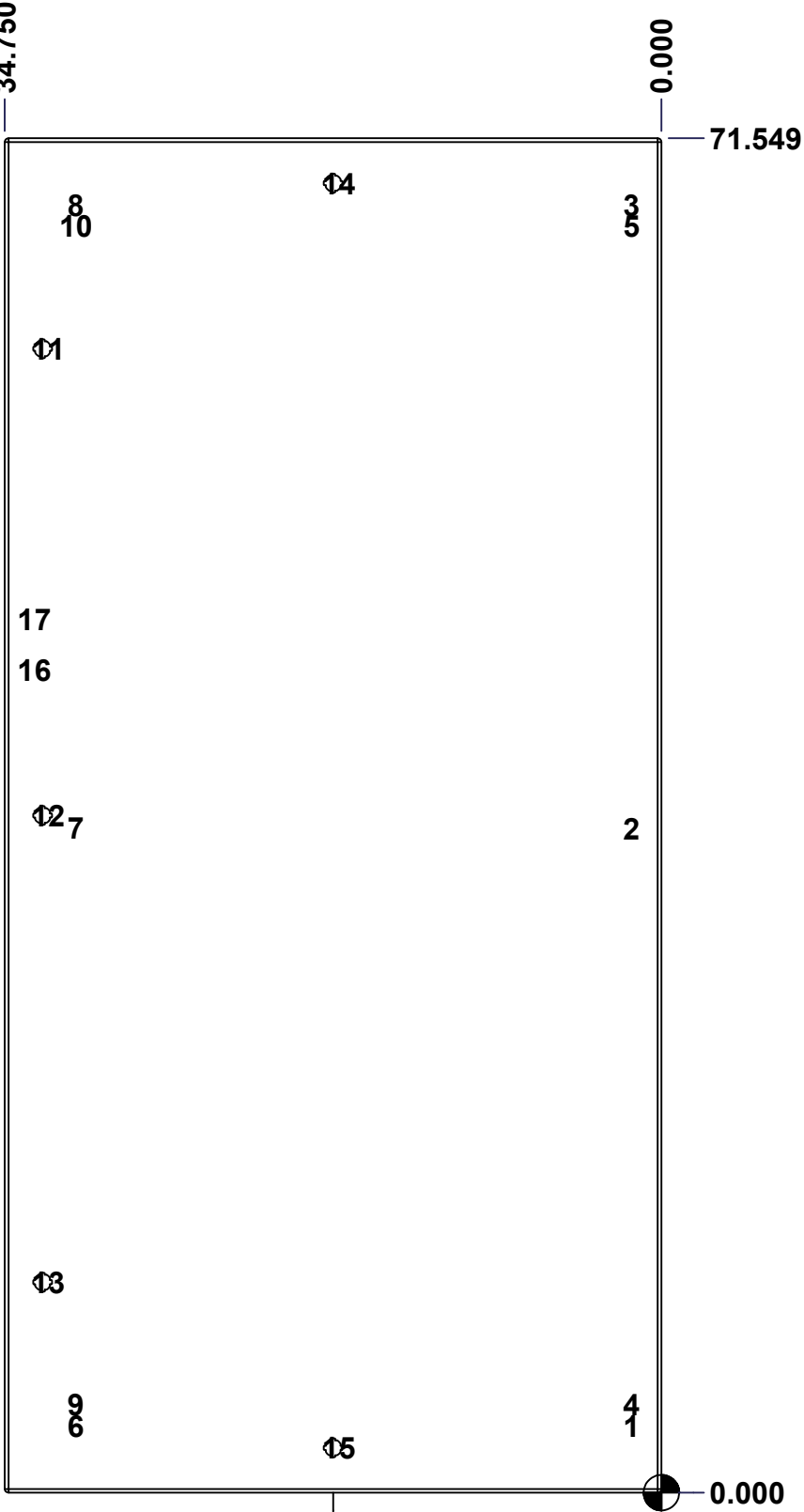
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	3.524	STUD M6 x 18mm (Inside)
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13	32.750	11.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
14	17.375	69.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
15	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
16	33.489	43.445	STUDS M6 x 18mm (Inside)
17	33.489	46.123	STUDS M6 x 18mm (Inside)

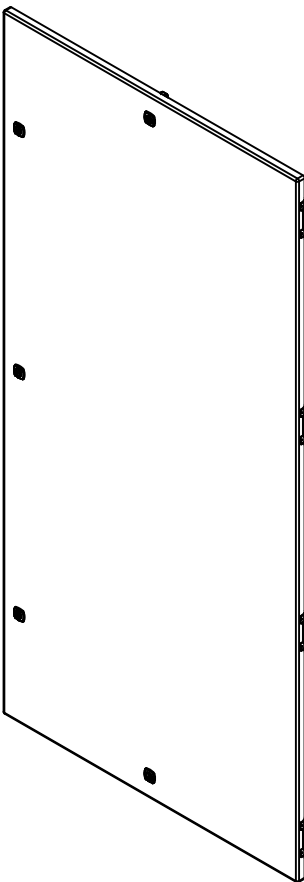


	Description		Status	
	5412SSDD 72" x 72" Master Door		(NULL)	
	Part Number Numéro Pièce 5412SSDD727212FD		Rev. 0	2 3

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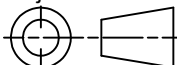
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No.	Revisions	Date	By/Par



Isometric View



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		Customer Client Drawn By Dessiné Par Material Matière BoxCad: BoxCad 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted Finish Fin Brushed		Date Date 04-Aug-20	
Description 5412SSDD 72" x 72" Master Door		Detail Rev.	
Part Number Numéro Pièce 5412SSDD727212FD		Rev. 0	3 3

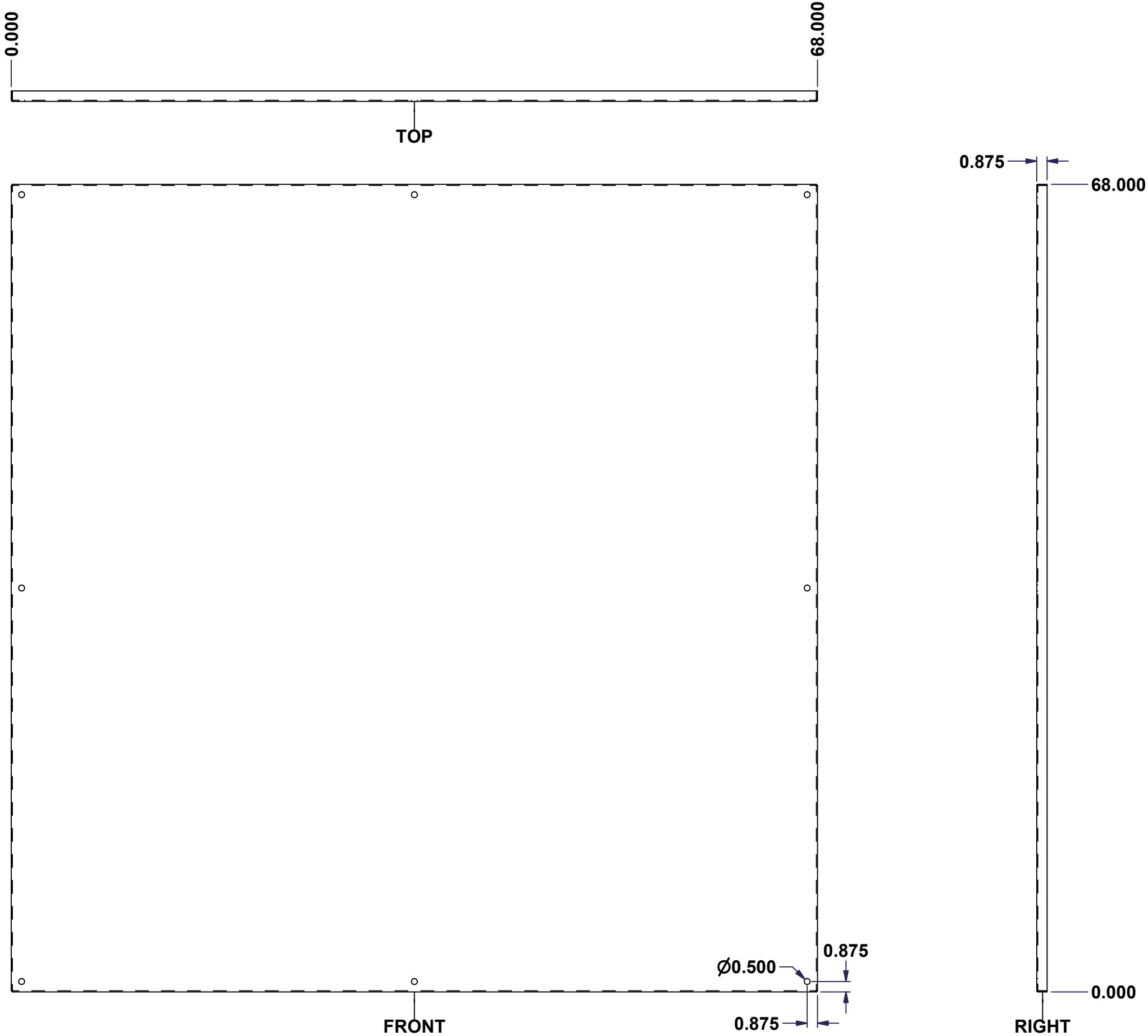
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Tolerance ±1/32" unless otherwise specified

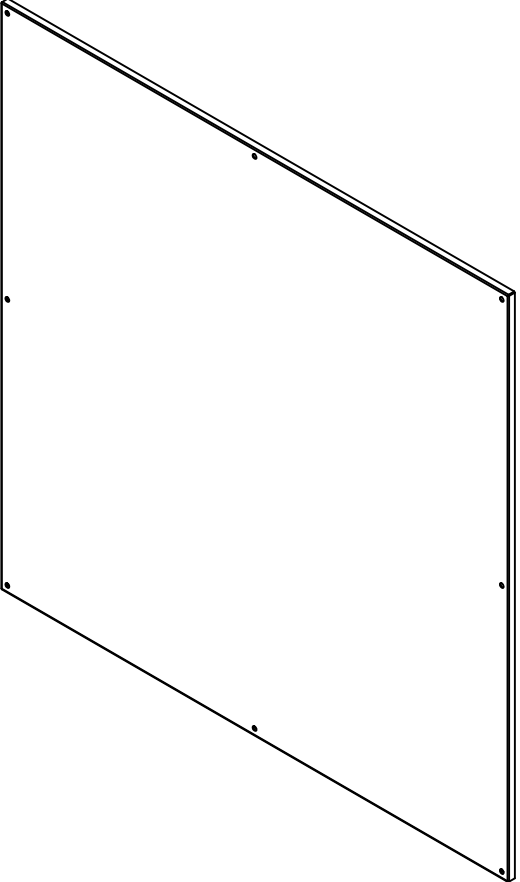
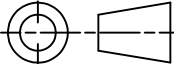
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 04/11/2009	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted		Finish Fin Unpainted	
Description 885 SP7272G Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
885SP7272G		0	

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1	885SP7272G-P	0	885 SP7272G Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			