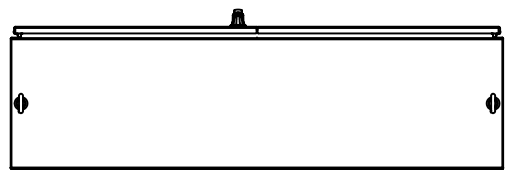
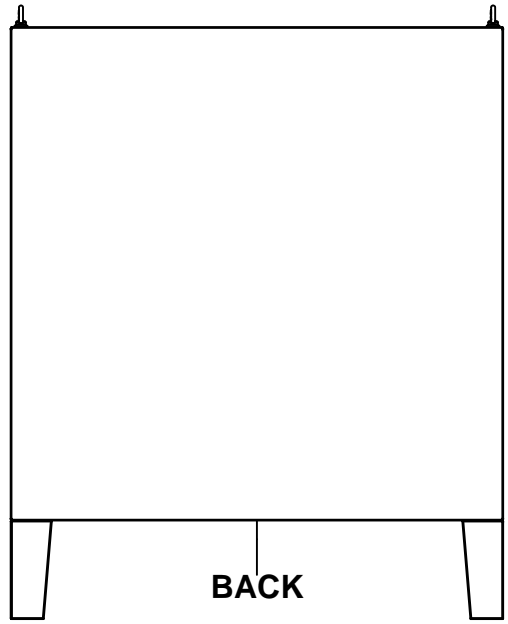


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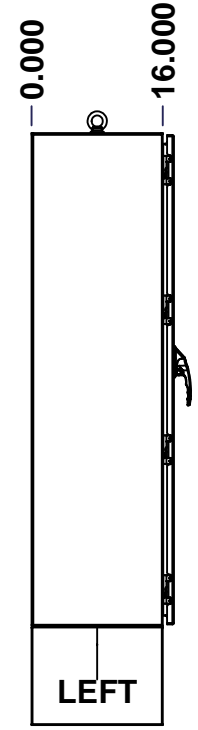
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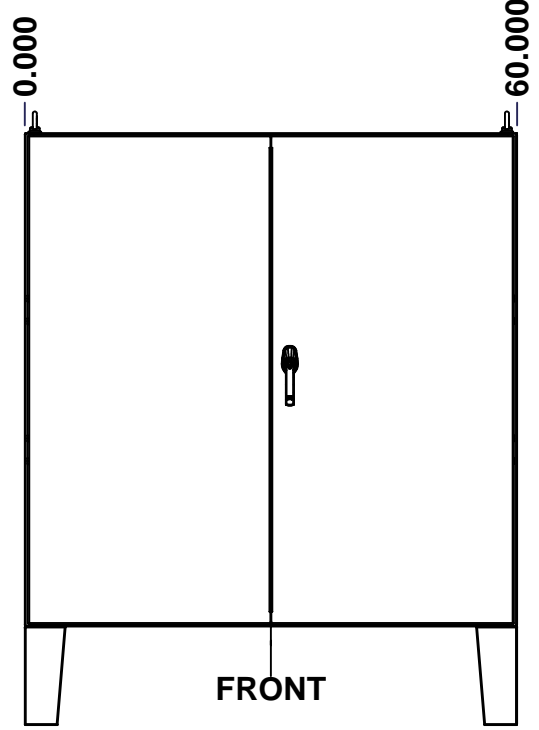
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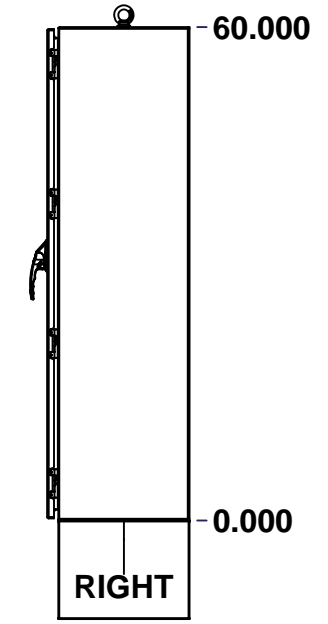
BACK



LEFT

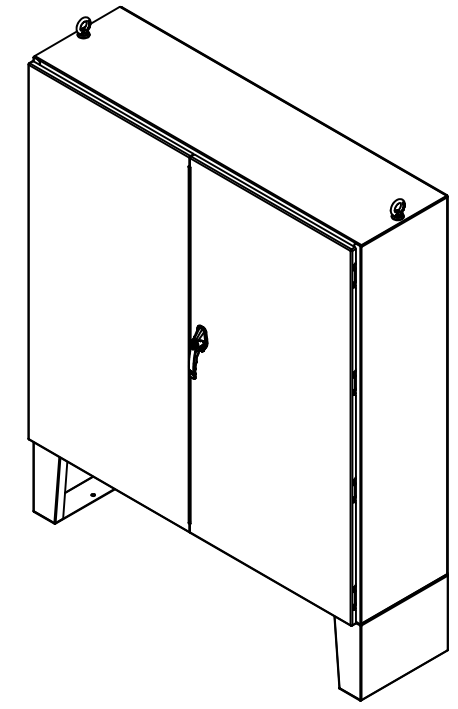


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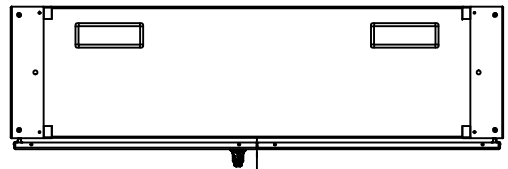


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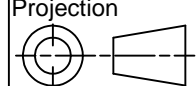
No.	Revisions	Date	By/Par



Isometric View



BOTTOM

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Sep-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5500DDS 60" x 60" x 16" Assembly		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

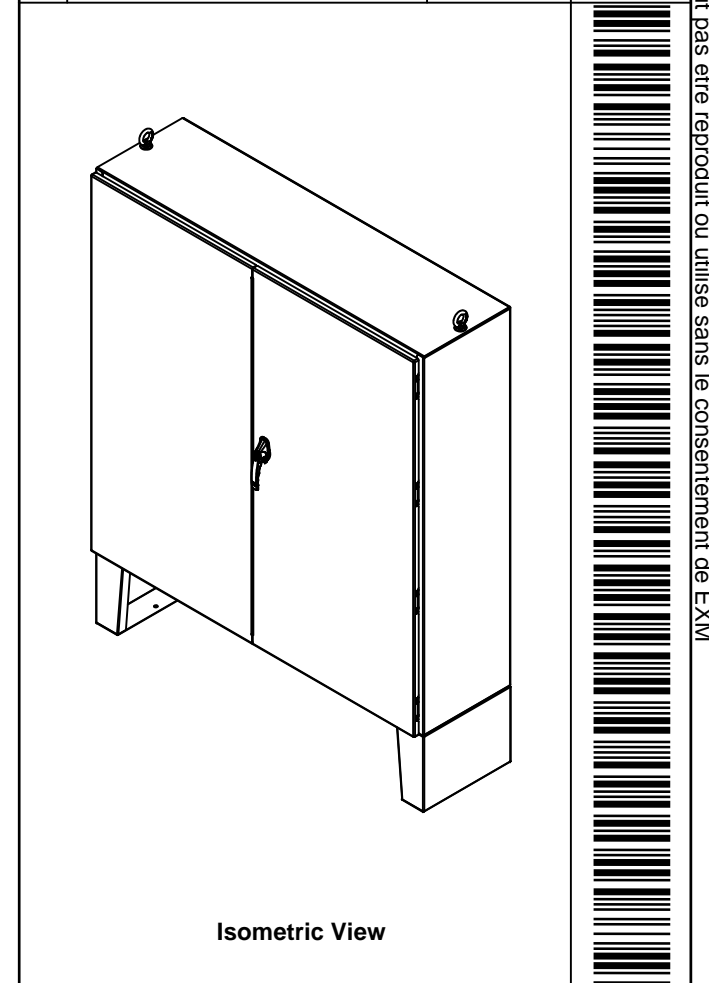
5500DDS606016NOIP

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



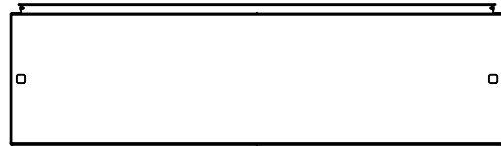
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500DDS606016NOIPMF	0	885 MFHD 12" x 16" Mounting Feet
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	5500DDS606016NOIPFD	0	5500DDS 60" x 60" Flange Door
1	5500DDS606016NOIPLD	0	5500DDS 60" x 60" Lock Door
1	5500DDS606016NOIPB	0	5500DDS 60" x 60" x 16" Body
2	5500DDS606016NOIPGP	0	5500DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

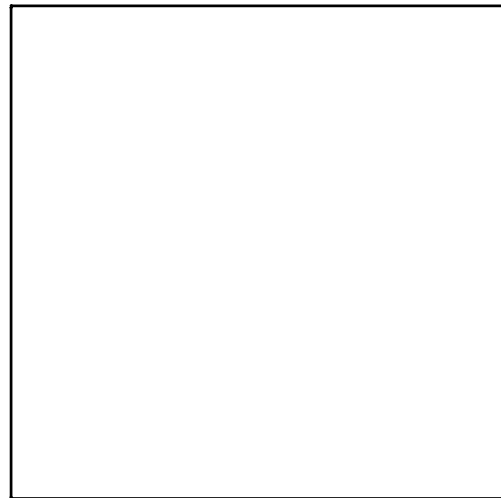
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client		Date		
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 25-Sep-19		
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Color / Couleur: Asa-61 Grey		
Description: 5500DDS 60" x 60" x 16" Assembly		Finish / Fini: Smooth		
Part Number / Numéro Pièce: 5500DDS606016NOIP		Rev.:	2	
		0	2	

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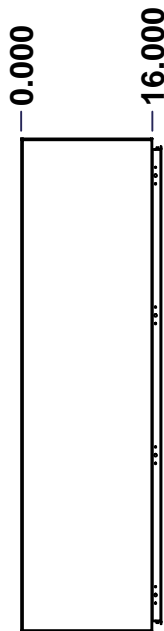
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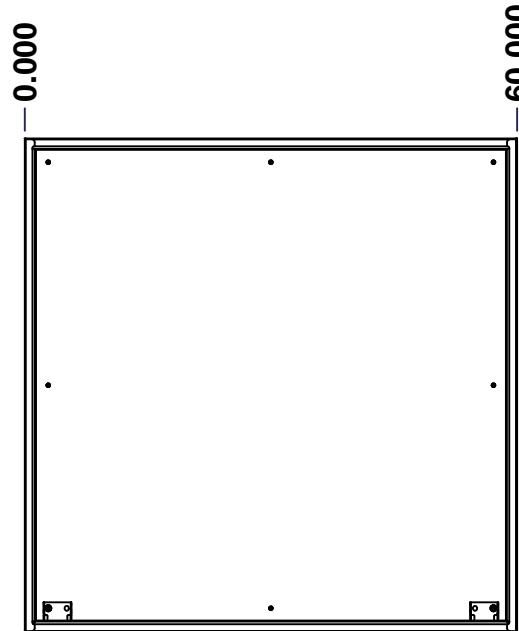
TOP



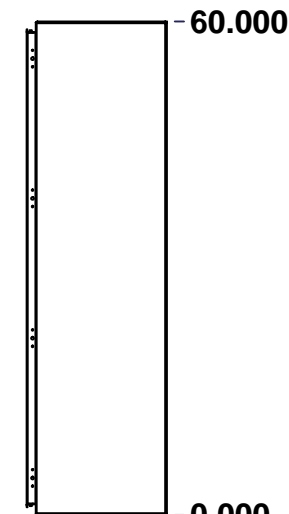
BACK



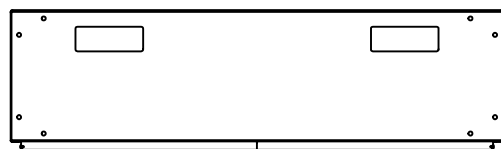
LEFT



FRONT

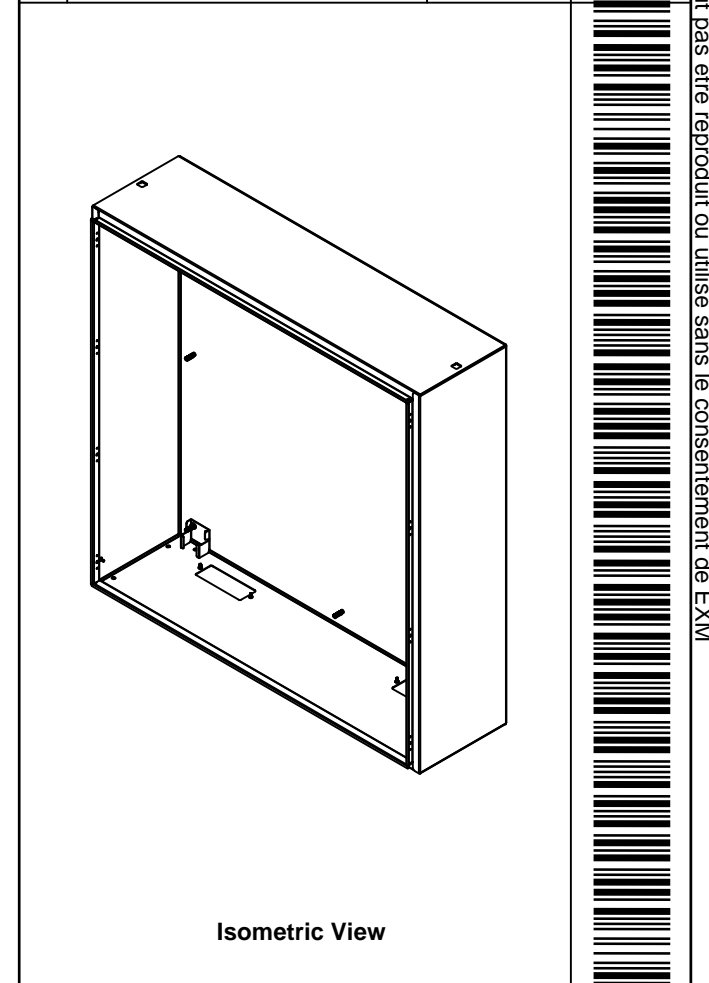


RIGHT




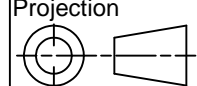
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Sep-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 60" x 16" Body		
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE **5500DDS606016NOIPB**

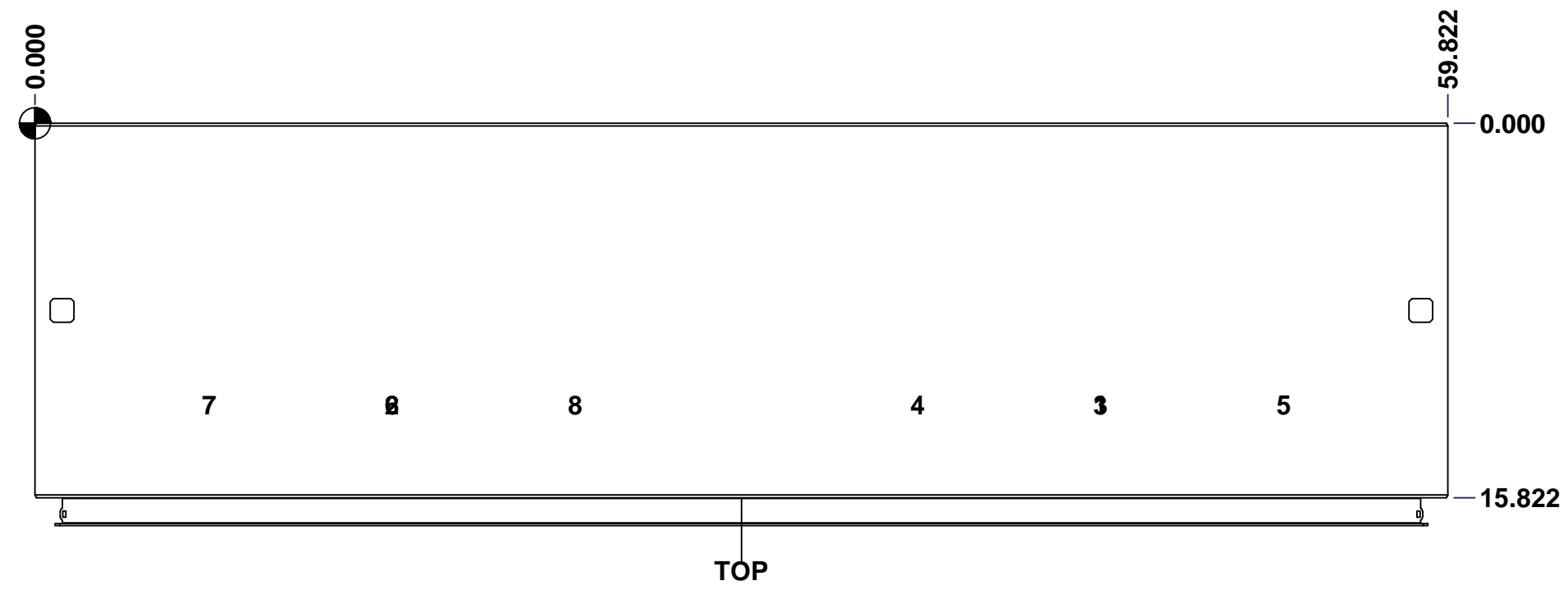
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.911	11.911	Struts CR400 21.500" (Inside)
2	14.911	11.911	Struts CR400 21.500" (Inside)
3	44.911	11.911	STUDS M6 x 10mm (Inside)
4	37.161	11.911	STUDS M6 x 10mm (Inside)
5	52.661	11.911	STUDS M6 x 10mm (Inside)
6	14.911	11.911	STUDS M6 x 10mm (Inside)
7	7.161	11.911	STUDS M6 x 10mm (Inside)
8	22.661	11.911	STUDS M6 x 10mm (Inside)

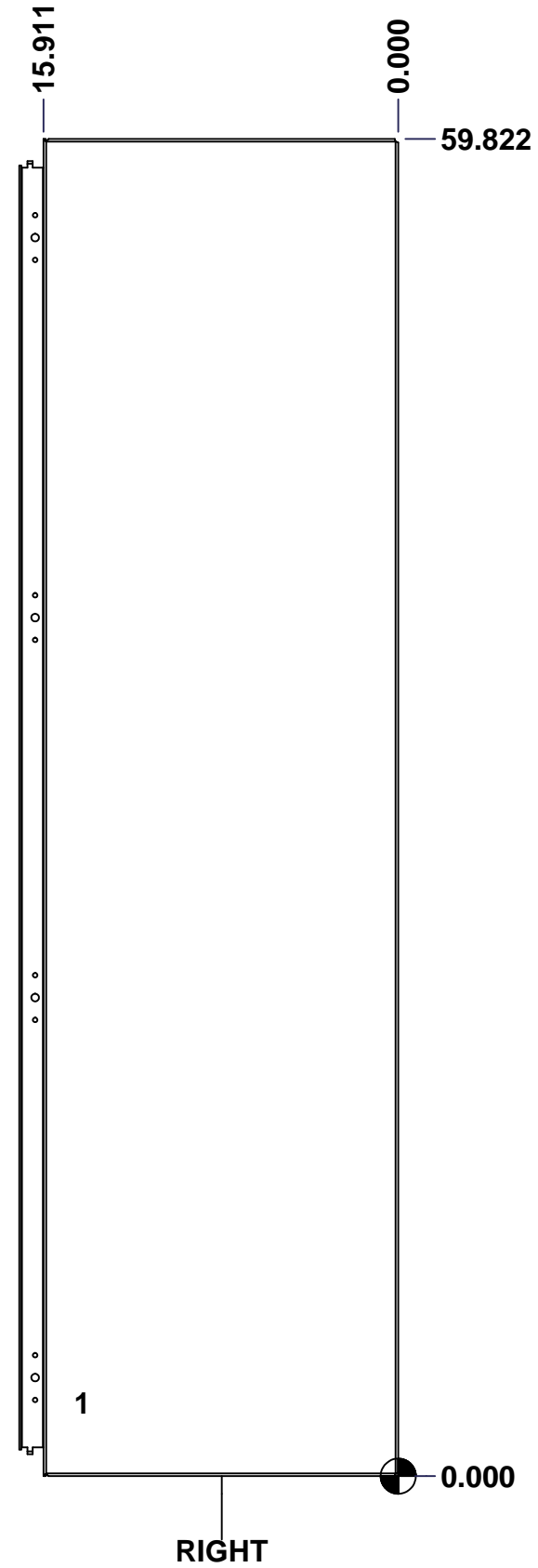


	Description	Status	
	5500DDS 60" x 60" x 16" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5500DDS606016NOIPB	0	2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500DDS 60" x 60" x 16" Body	Released
	Part Number Numéro Pièce	Rev.
	5500DDS606016NOIPB	0
		3 / 7

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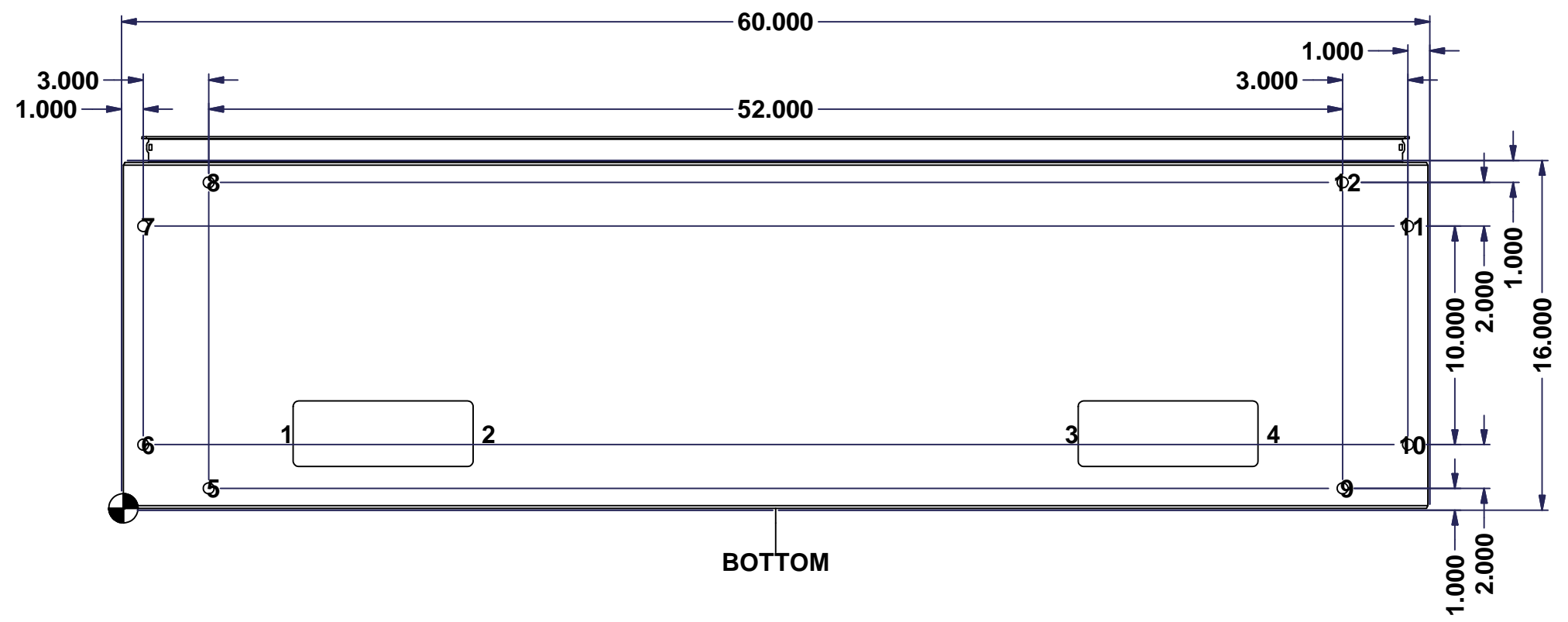
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	12.911	RND Ø0.500
8	3.911	14.911	RND Ø0.500
9	55.911	0.911	RND Ø0.500
10	58.911	2.911	RND Ø0.500
11	58.911	12.911	RND Ø0.500
12	55.911	14.911	RND Ø0.500



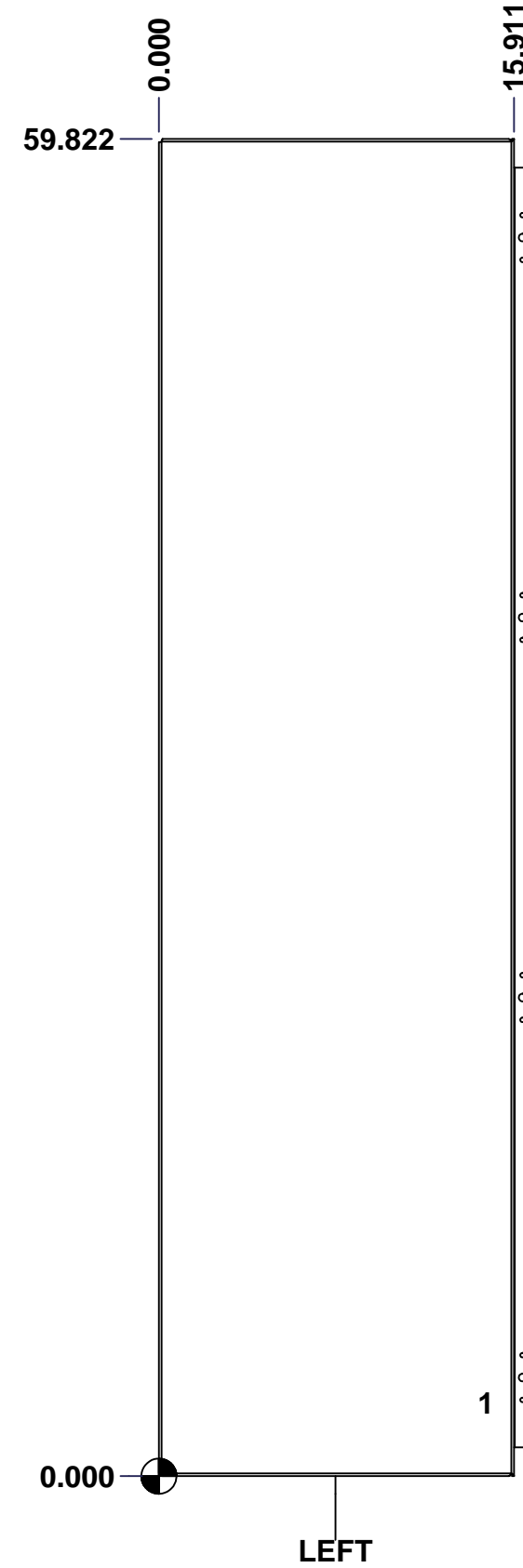
BOTTOM

	Description	Status	
	5500DDS 60" x 60" x 16" Body	Released	
	Part Number Numéro Pièce	Rev.	4
	5500DDS606016NOIPB	0	7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500DDS 60" x 60" x 16" Body	Released
	Part Number Numéro Pièce	Rev.
	5500DDS606016NOIPB	0
		5 / 7

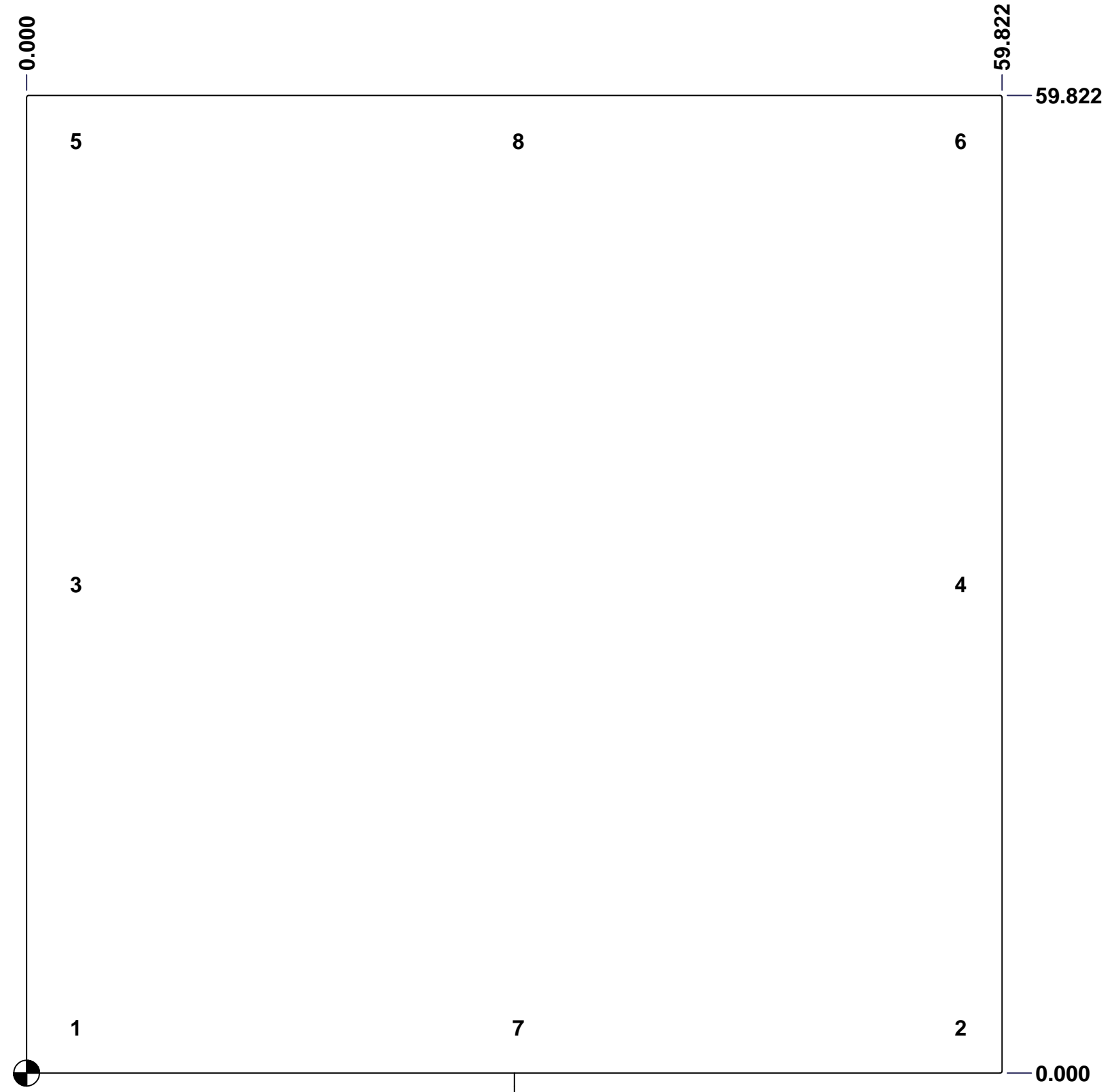
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	57.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	57.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	57.036	57.036	IP STUD M10 x 40mm (Inside)
7	29.911	2.786	IP STUD M10 x 40mm (Inside)
8	29.911	57.036	IP STUD M10 x 40mm (Inside)



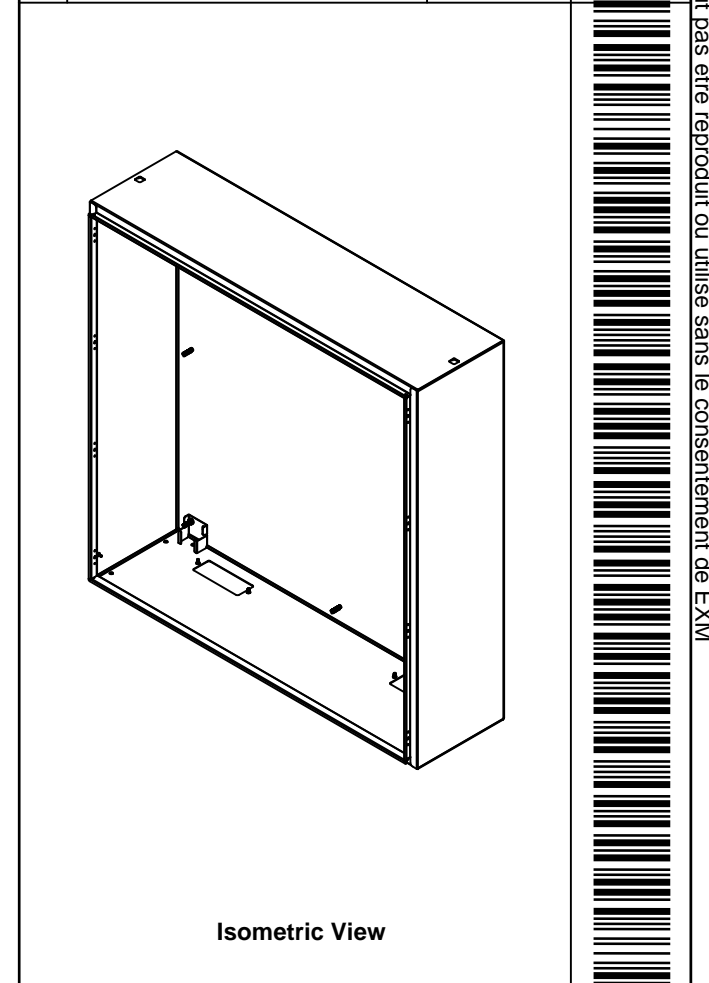
BACK

	Description	Status
	5500DDS 60" x 60" x 16" Body	Released
	Part Number Numéro Pièce	Rev.
	5500DDS606016NOIPB	0
		6 / 7

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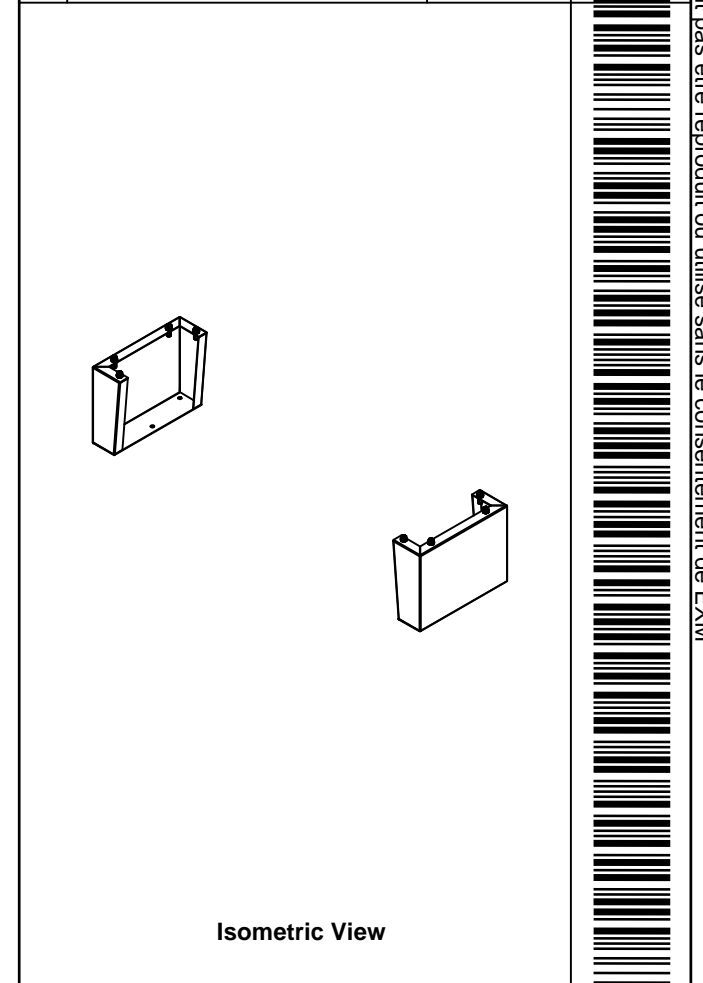
6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5500DDS606016NOIPBT-P	0	5500DDS 60" x 16" Bottom Part
1	5500DDS606016NOIPT-P	0	5500DDS 60" x 16" Top Part
1	5500DDS606016NOIPRS-P	0	5500DDS 60" x 60" Right Part
1	5500DDS606016NOIPLS-P	0	5500DDS 60" x 60" Left Part
1	5500DDS606016NOIPB-P	0	5500DDS 60" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			


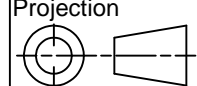
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Sep-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 60" x 16" Body		
Part Number Numéro Pièce	Rev.	2
5500DDS606016NOIPB	0	2

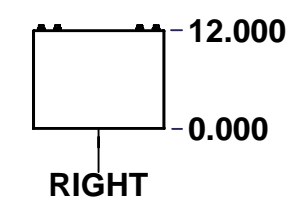
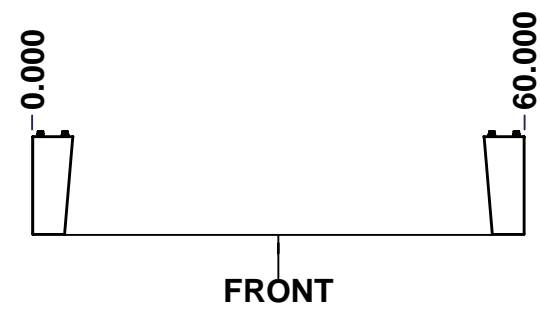
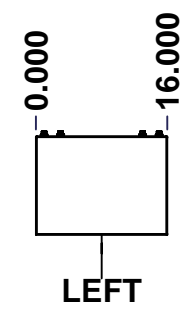
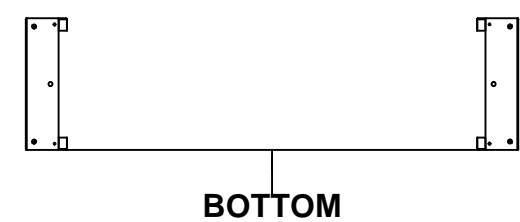
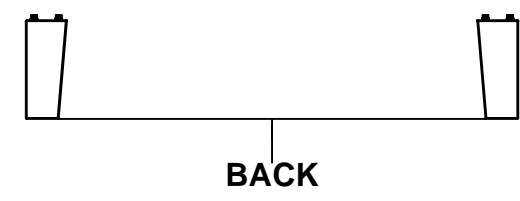
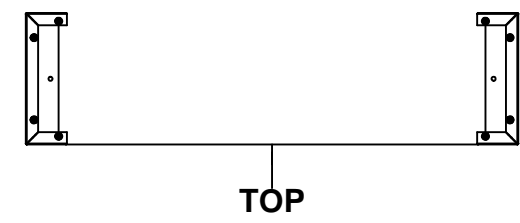
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Sep-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 16" Mounting Feet		
Part Number Numéro Pièce	Rev.	1
5500DDS606016NOIPMF	0	4

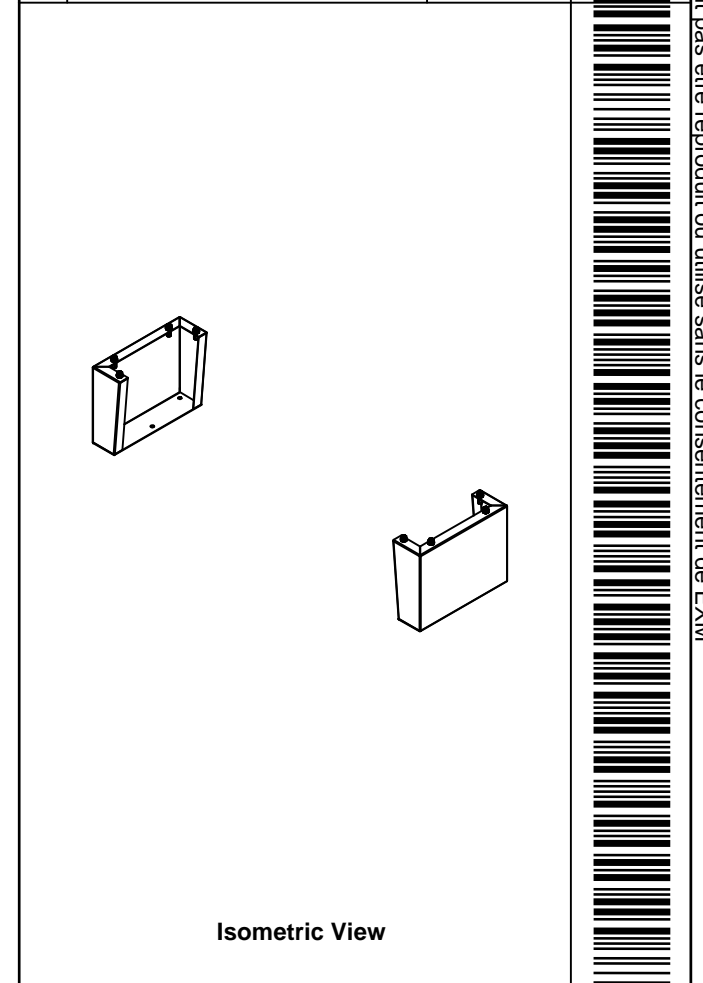


SEE BILL OF MATERIAL ON LAST PAGE 5500DDS606016NOIPMF

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No.	Revisions	Date	By/Par




 Tél: (450) 979-4373
 Fax: (450) 979-4626
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Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 25-Sep-19

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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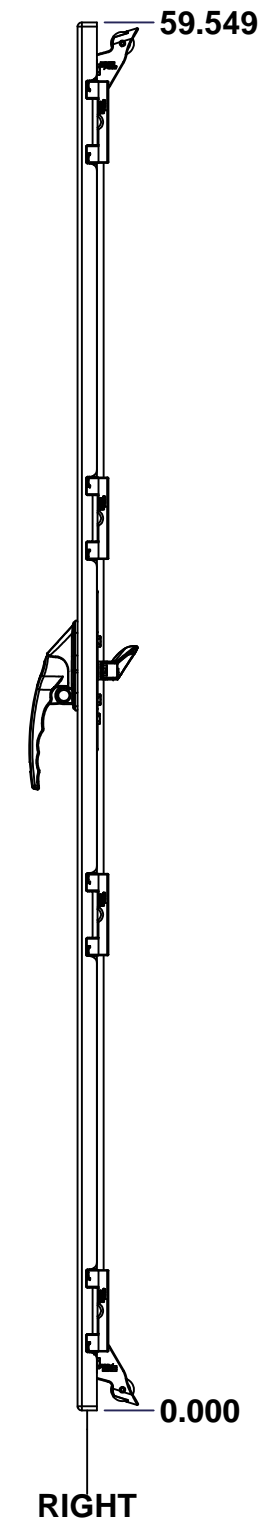
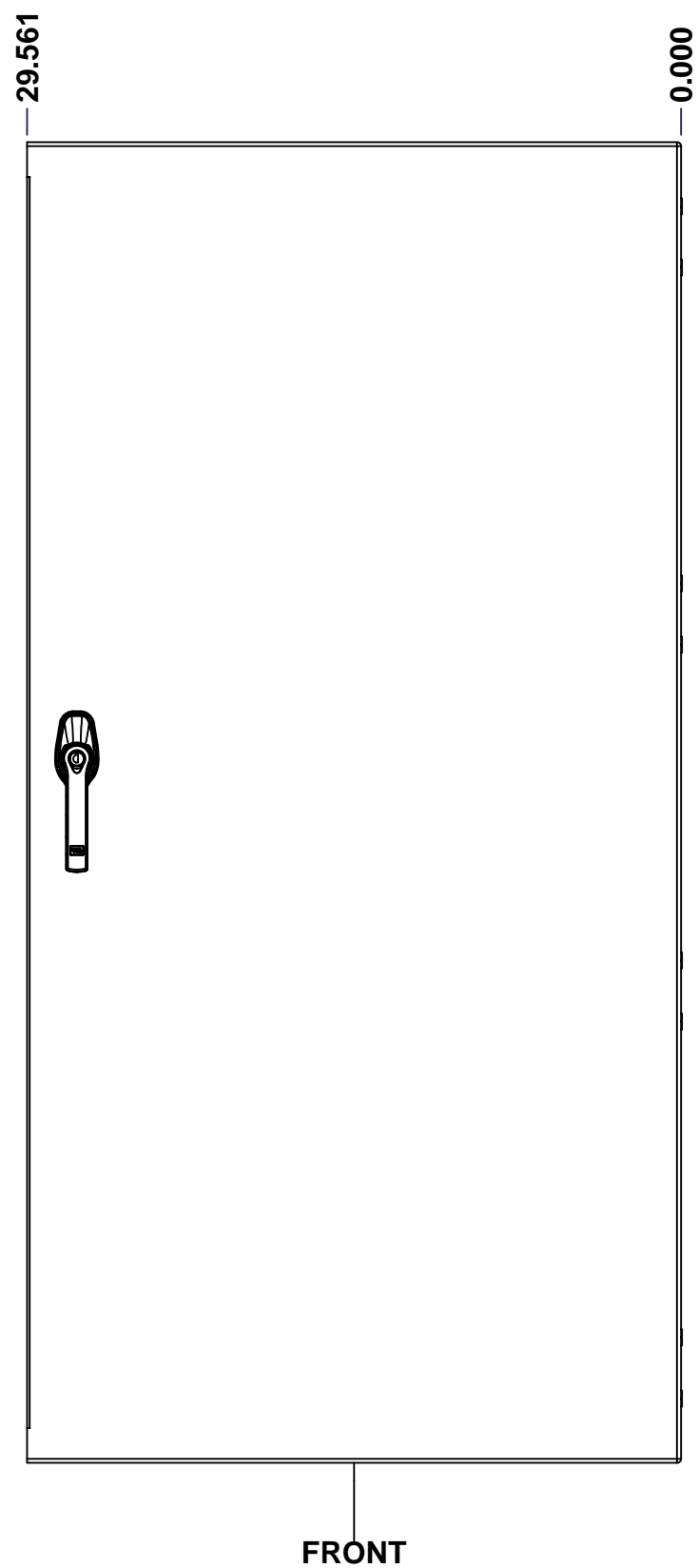
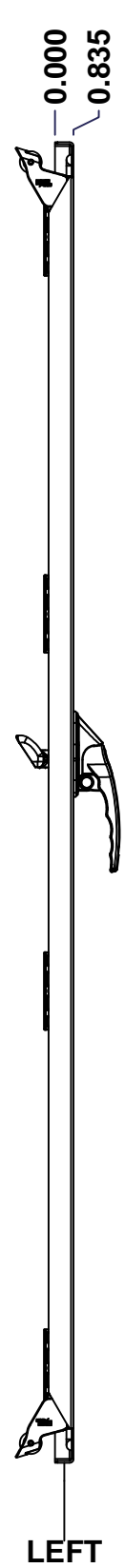
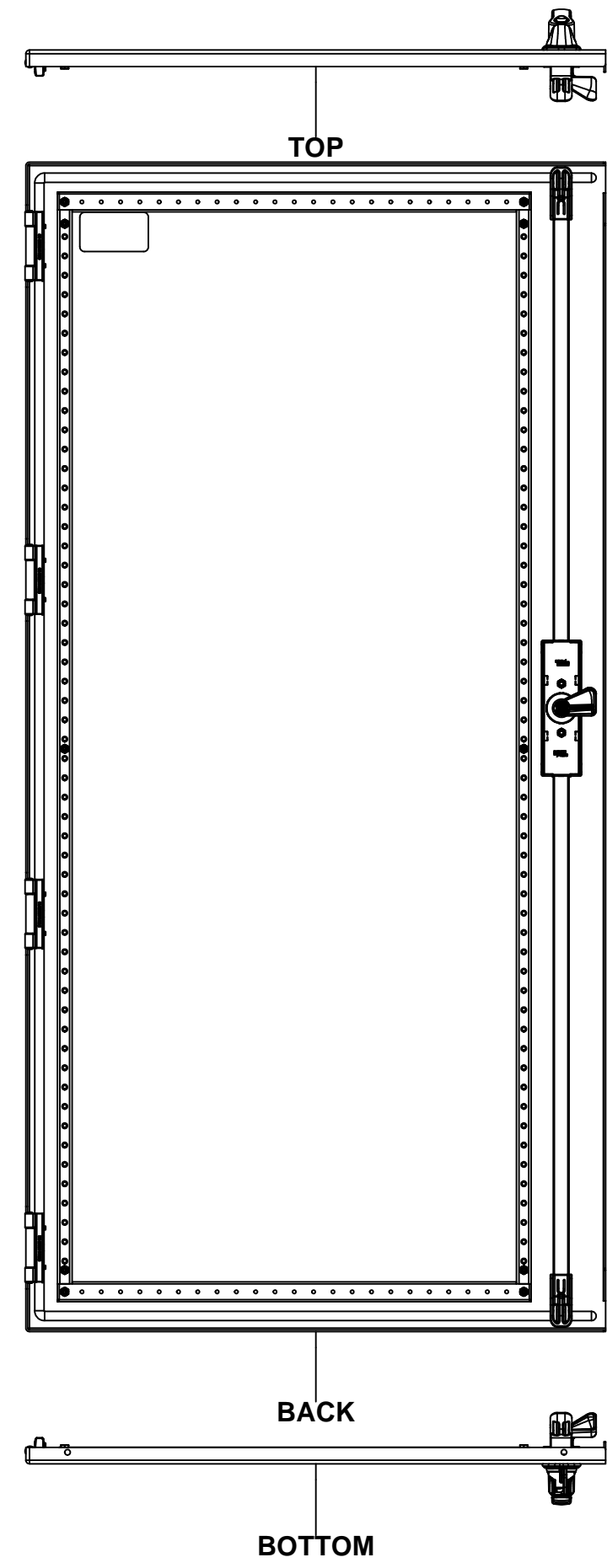
Description: 885 MFHD 12" x 16" Mounting Feet

Part Number / Numéro Pièce: 5500DDS606016NOIPMF	Rev. / Rév.: 0	4
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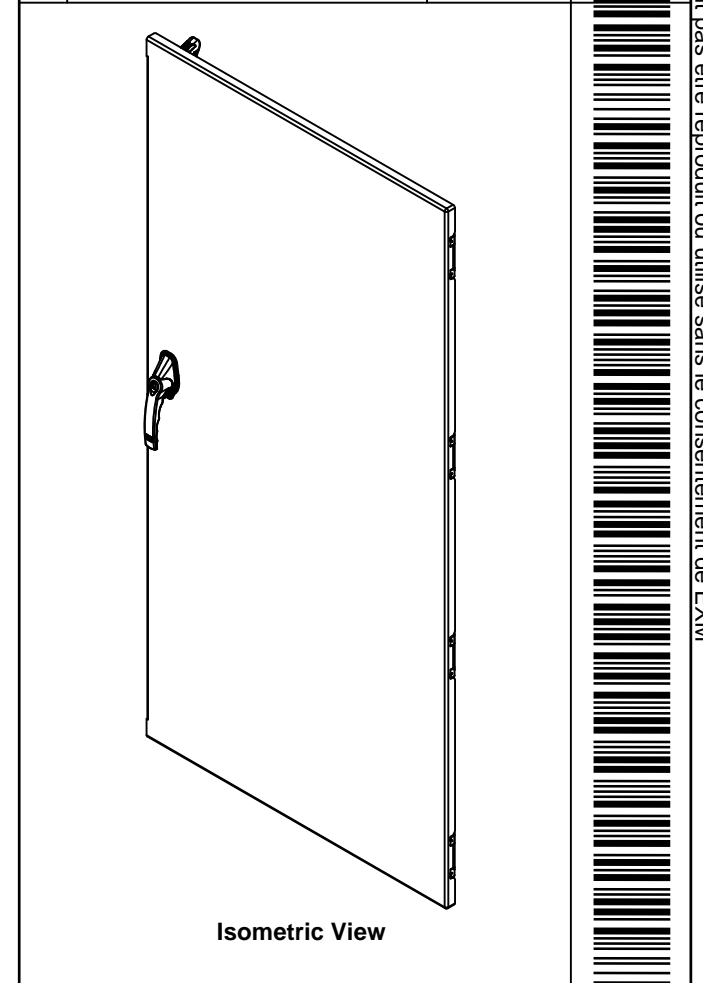
Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500DDS606016NOIPMF R-P	0	885 MFHD 12" x 16" Right Mounting Feet Part
1	5500DDS606016NOIPMF L-P	0	885 MFHD 12" x 16" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Parts List			


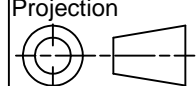
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 25-Sep-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 60" x 60" Lock Door		
Part Number Numéro Pièce	Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE **5500DDS606016NOIPLD**

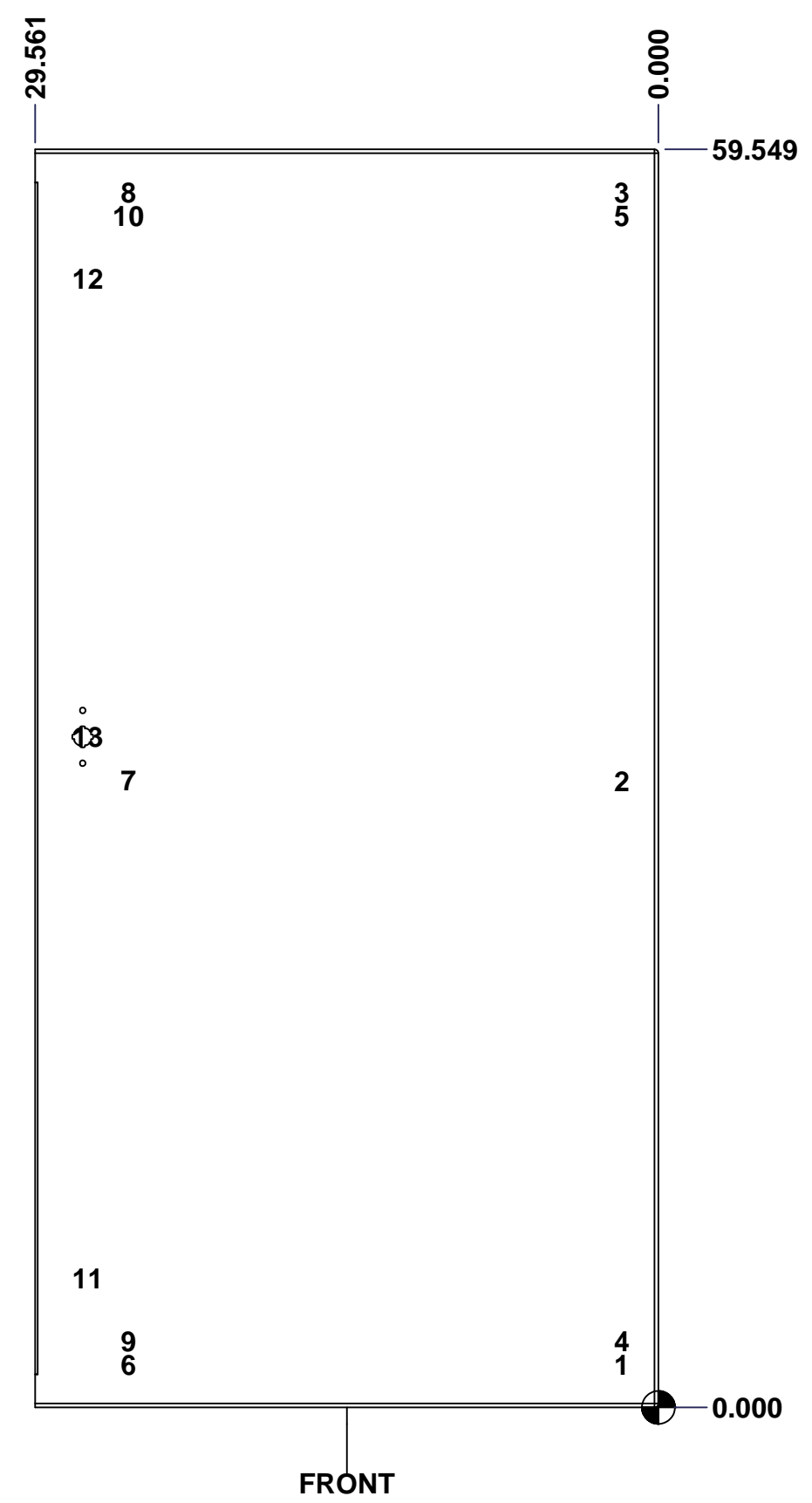
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	29.675	STUD M6 x 18mm (Inside)
3	1.983	57.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	56.409	STUD M6 x 18mm (Inside)
6	25.390	2.028	STUD M6 x 18mm (Inside)
7	25.390	29.675	STUD M6 x 18mm (Inside)
8	25.390	57.521	STUD M6 x 18mm (Inside)
9	25.390	3.139	STUD M6 x 18mm (Inside)
10	25.390	56.409	STUD M6 x 18mm (Inside)
11	27.311	6.118	STUD M6 x 18mm (Inside)
12	27.311	53.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	27.311	31.743	HANDLE 885 ESL2A-APHK @ 0.0°



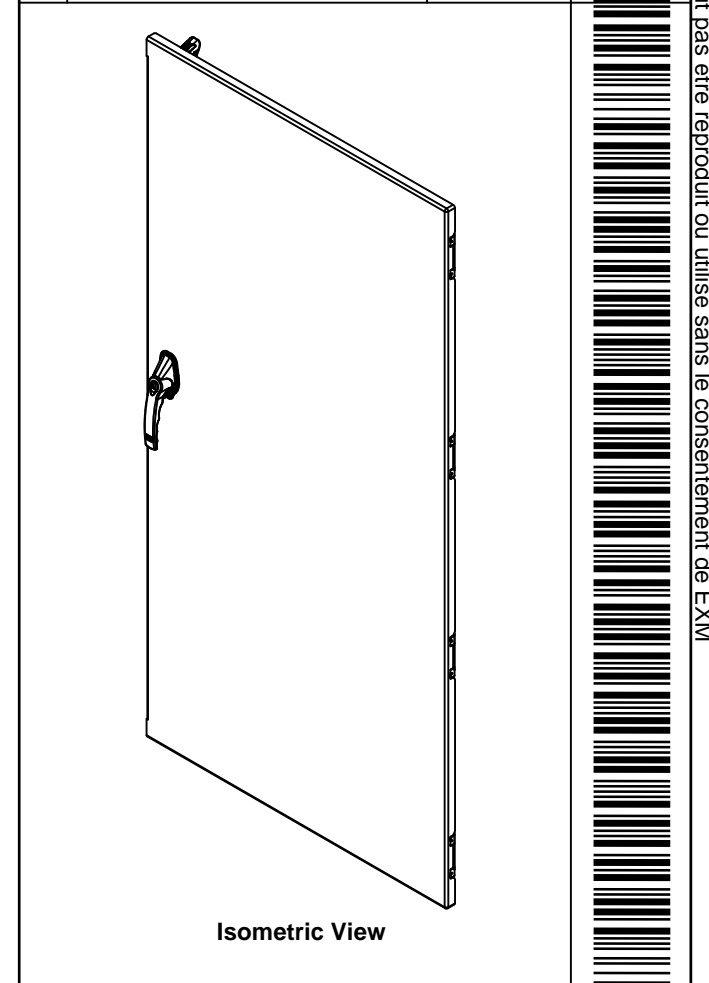
FRONT

	Description	Status
	5500DDS 60" x 60" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500DDS606016NOIPLD	0
		2
		3


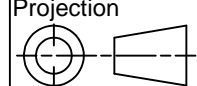
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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-Q-47521	1	5500 DDS Lower Closing Bar 60"
1	STK-Q-47511	1	5500 DDS Upper Closing Bar 60"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500DDS606016NOIPLD G	0	5500DDS 60" x 60" Lock Door Gasket
1	STK-K-10710	3	5500 DDS - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500DDS606016NOIPLD- P	0	5500DDS 60" x 60" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 25-Sep-19
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5500DDS 60" x 60" Lock Door		
Part Number Numéro Pièce	Rev.	3
5500DDS606016NOIPLD	0	3

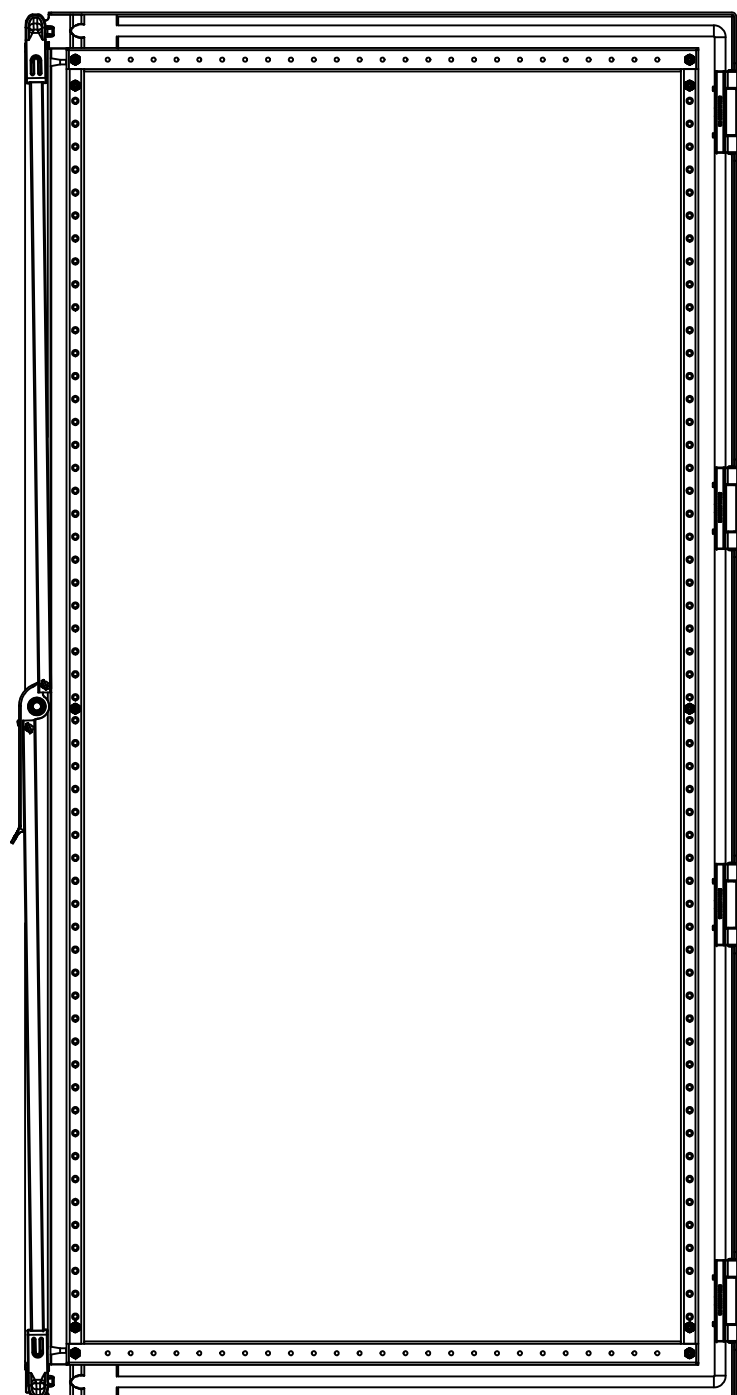
Parts List

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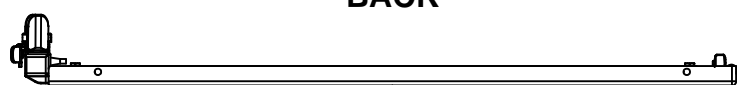
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TOP

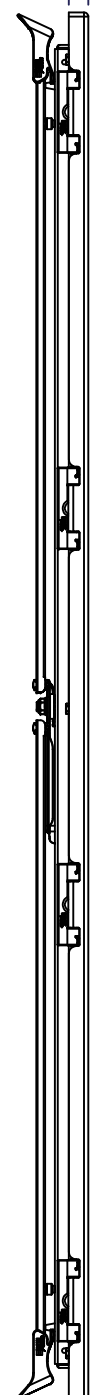


BACK



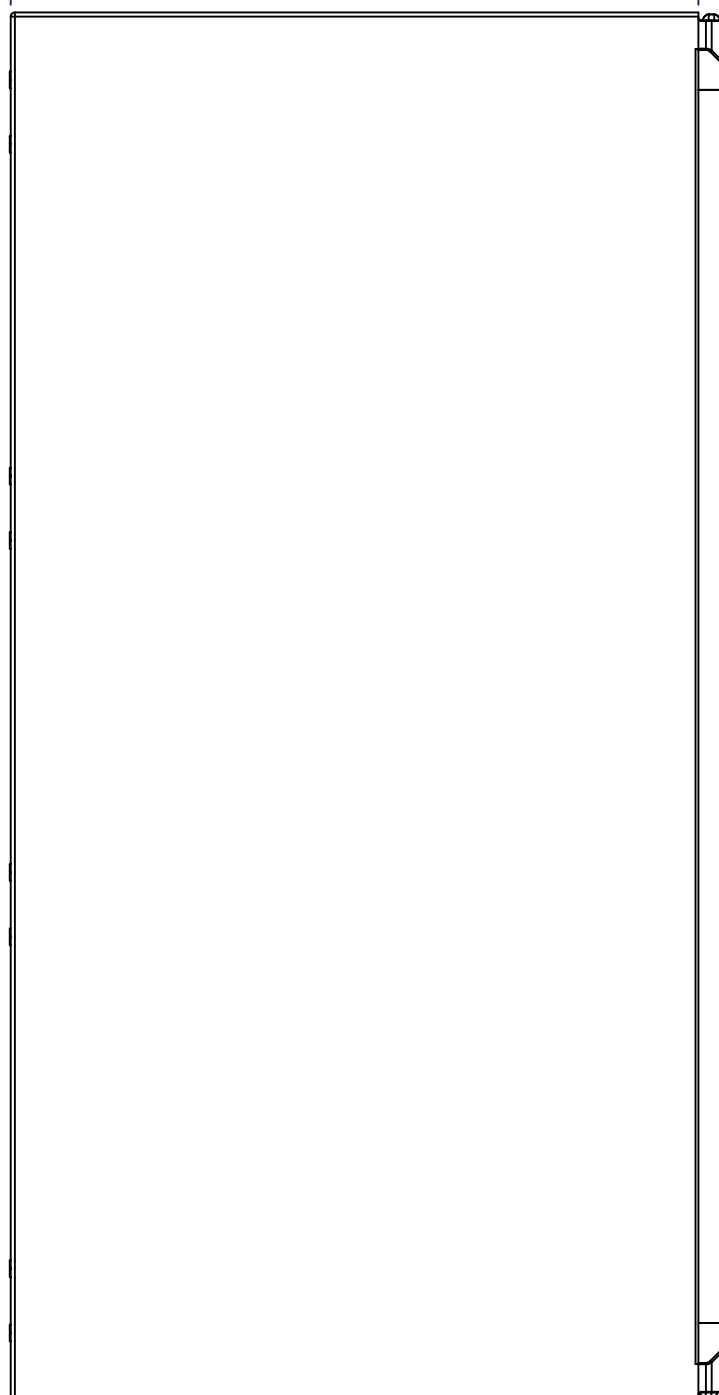
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LEFT

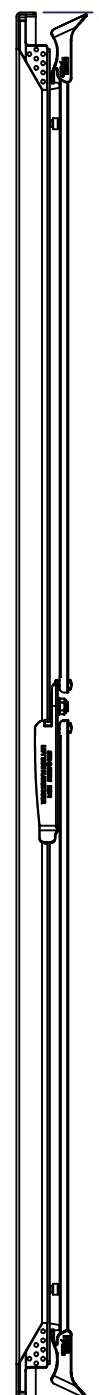
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FRONT

29.561

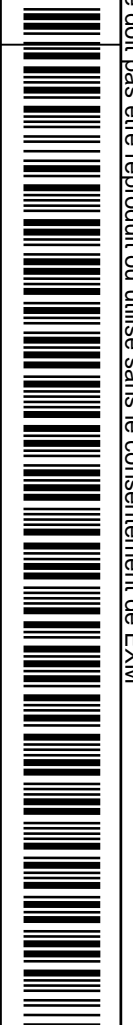
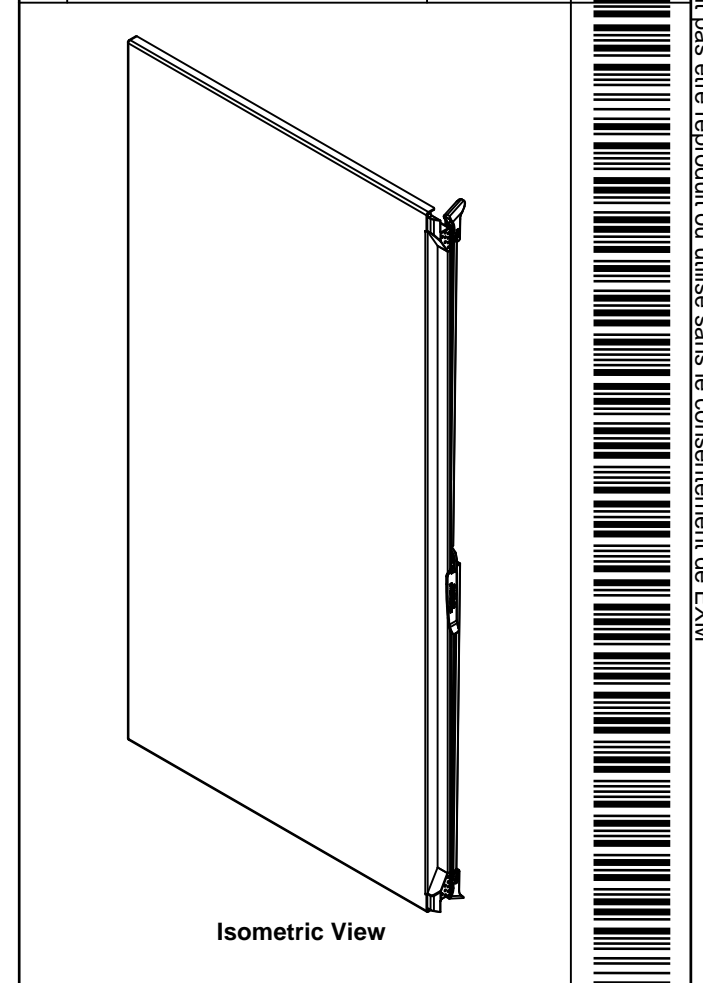
59.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 25-Sep-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500DDS 60" x 60" Flange Door		Detail Rev.
Part Number Numéro Pièce 5500DDS606016NOIPFD		Rev. 1 0 / 3

SEE BILL OF MATERIAL ON LAST PAGE

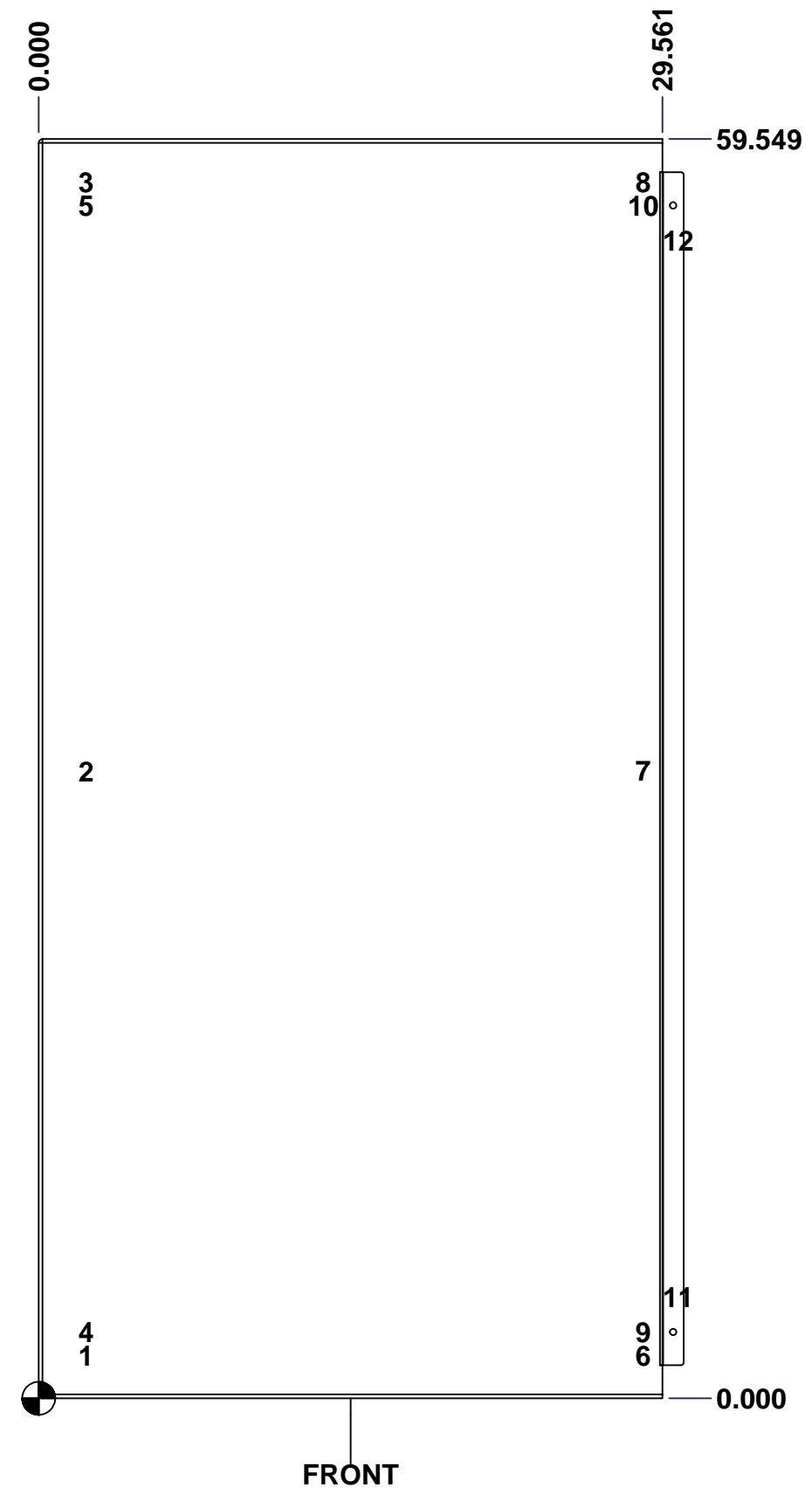
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	29.675	STUD M6 x 18mm (Inside)
3	2.000	57.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	56.409	STUD M6 x 18mm (Inside)
6	28.407	2.028	STUD M6 x 18mm (Inside)
7	28.407	29.675	STUD M6 x 18mm (Inside)
8	28.407	57.521	STUD M6 x 18mm (Inside)
9	28.407	3.139	STUD M6 x 18mm (Inside)
10	28.407	56.409	STUD M6 x 18mm (Inside)
11	30.061	4.774	CLOSING BAR GUIDE (Inside)
12	30.061	54.774	CLOSING BAR GUIDE (Inside)
13	30.061	29.774	STUD M10 x 20mm (Inside)



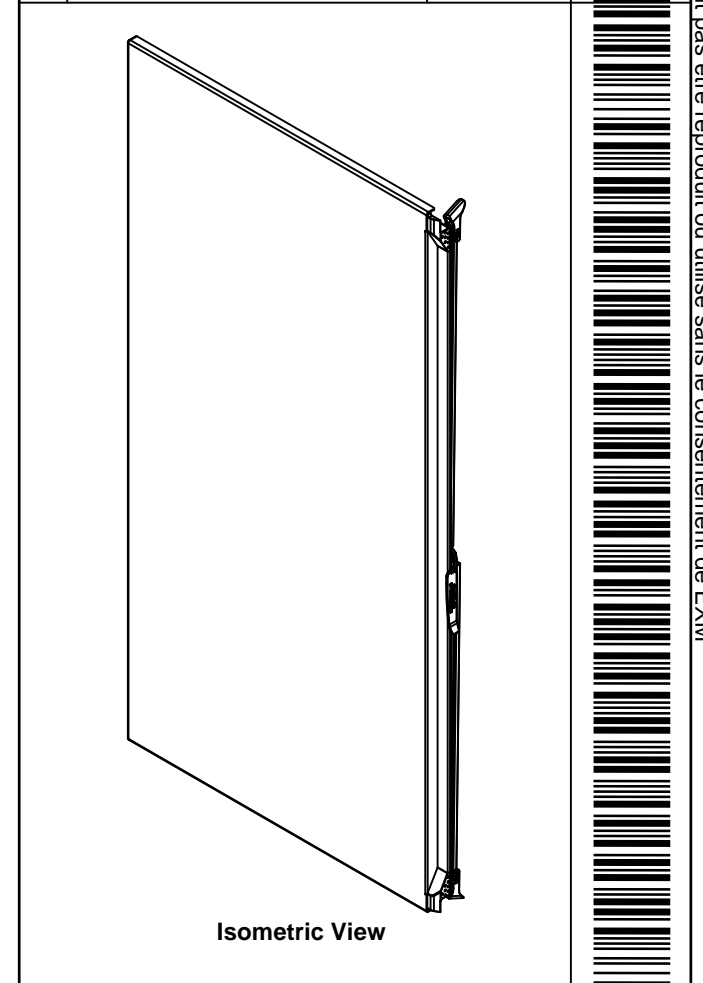
FRONT

	Description	Status
	5500DDS 60" x 60" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500DDS606016NOIPFD	0
		2
		3

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No.	Revisions	Date	By/Par



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45670-60	2	5500 DDS - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20710	3	5500 DDS - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	5500DDS606016NOIPFD-G	0	5500DDS 60" x 60" Flange Door Gasket
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500DDS606016NOIPFD-P	0	5500DDS 60" x 60" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description

Parts List

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
		Projection	
Customer Client	Date	25-Sep-19	
Drawn By Dessiné Par	BoxCad: BoxCad		
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5500DDS 60" x 60" Flange Door		Detail Rev.
Part Number Numéro Pièce	5500DDS606016NOIPFD	Rev.	3
		0	3