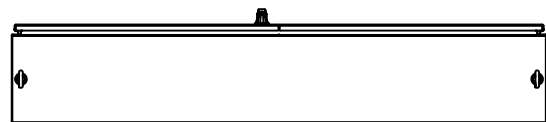
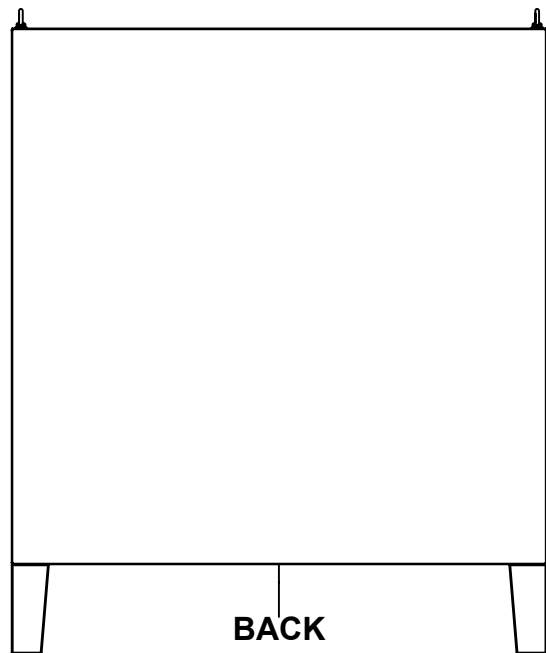


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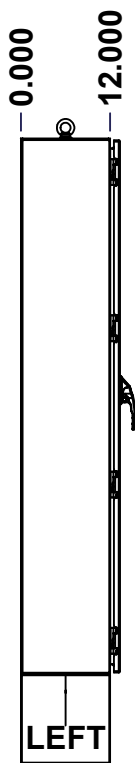
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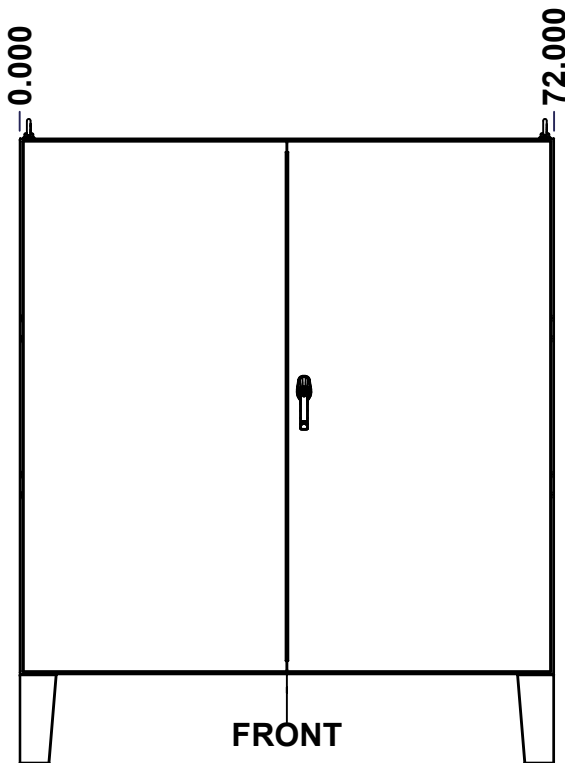
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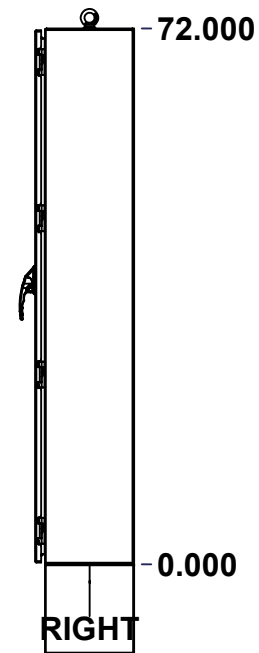
BACK



LEFT



FRONT

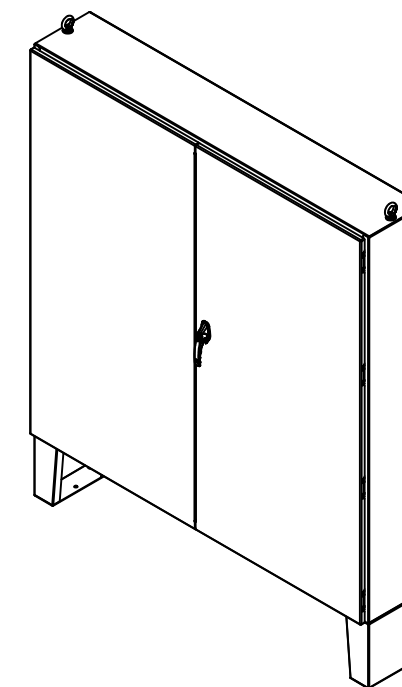


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Sep-14

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5500DDS 72" x 72" x 12" Assembly

Detail Rev.

Part Number Numéro Pièce	Rev.	1
5500DDS727212	0	2

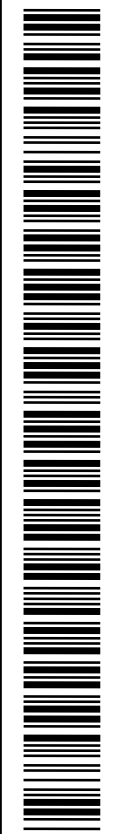
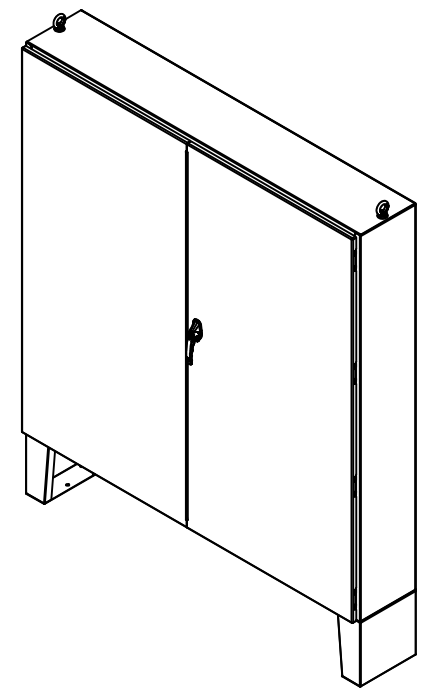
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

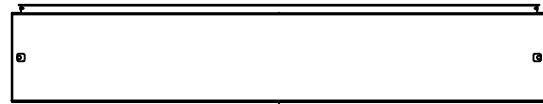
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	5500DDS727212MF	0	885 MFHD 12" x 12" Mounting Feet
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500DDS727212FD	0	5500DDS 72" x 72" Flange Door
1	5500DDS727212LD	0	5500DDS 72" x 72" Lock Door
1	5500DDS727212B	0	5500DDS 72" x 72" x 12" Body
2	5500DDS727212GP	0	5500DDS Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

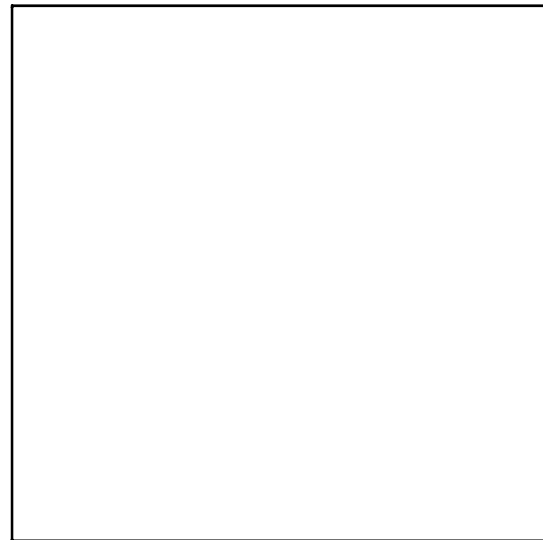
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness	Max 3.0mm
		Aplatissement	Projection
Customer		Date	
Client		Date 10-Sep-14	
Drawn By	BoxCad: BoxCad	Date	
Dessiné Par			
Material	12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Matière			
Color	Asa-61 Grey	Finish	Smooth
Couleur		Fini	
Description		Detail Rev.	
5500DDS 72" x 72" x 12" Assembly			
Part Number		Rev.	2
Numéro Pièce		0	2
5500DDS727212			

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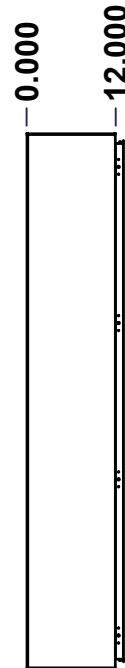
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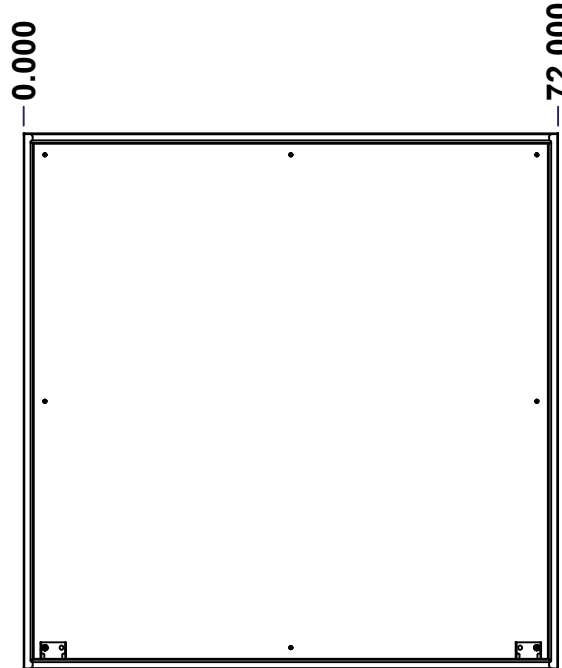
TOP



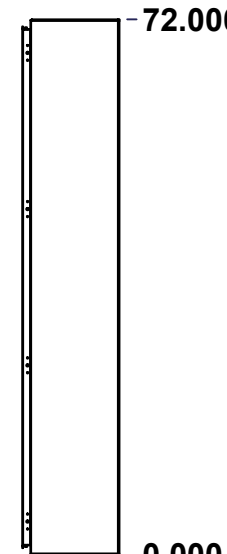
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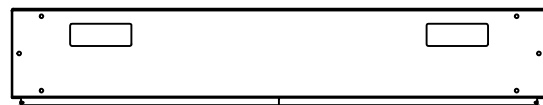
LEFT



FRONT

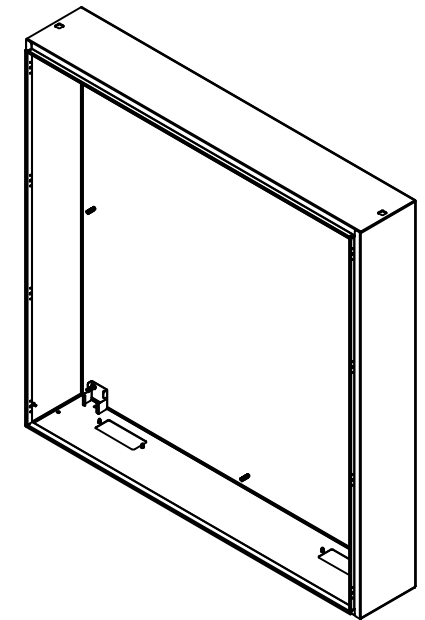


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Sep-14

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5500DDS 72" x 72" x 12" Body	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 5500DDS727212B	Rev. 1	2
	0	

SEE BILL OF MATERIAL ON LAST PAGE

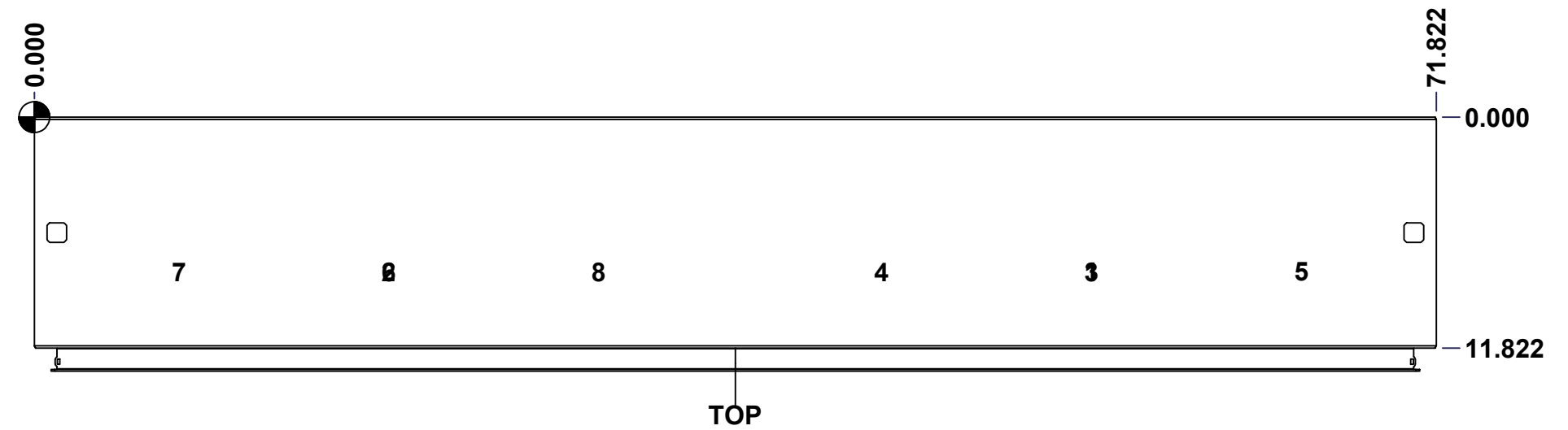
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	7.911	Struts CR400 27.500" (Inside)
2	17.911	7.911	Struts CR400 27.500" (Inside)
3	53.911	7.911	STUDS M6 x 10mm (Inside)
4	43.161	7.911	STUDS M6 x 10mm (Inside)
5	64.661	7.911	STUDS M6 x 10mm (Inside)
6	17.911	7.911	STUDS M6 x 10mm (Inside)
7	7.161	7.911	STUDS M6 x 10mm (Inside)
8	28.661	7.911	STUDS M6 x 10mm (Inside)

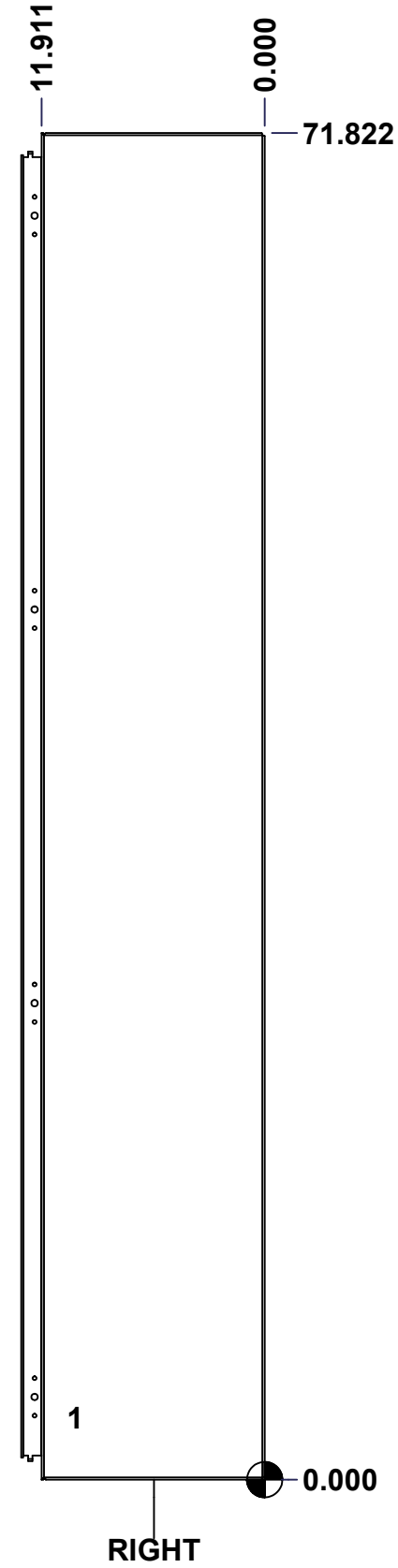


	Description	Status	
	5500DDS 72" x 72" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5500DDS727212B	0	2 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	5500DDS 72" x 72" x 12" Body	Released
	Part Number Numéro Pièce	Rev.
	5500DDS727212B	0
		3
		7

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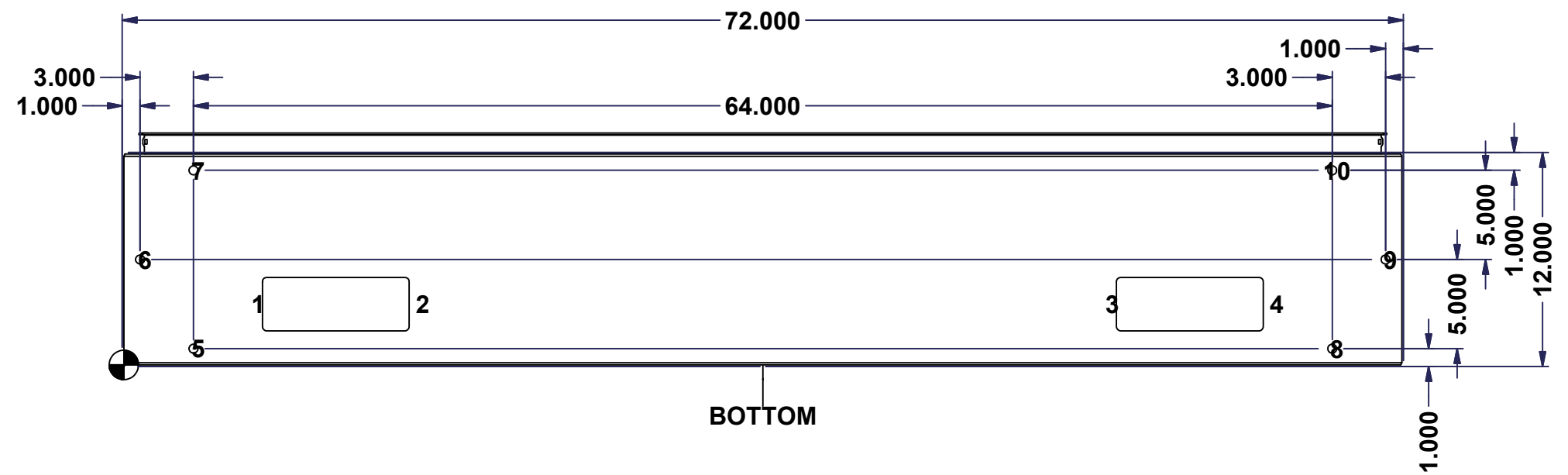
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)

5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	67.911	0.911	RND Ø0.500
9	70.911	5.911	RND Ø0.500
10	67.911	10.911	RND Ø0.500

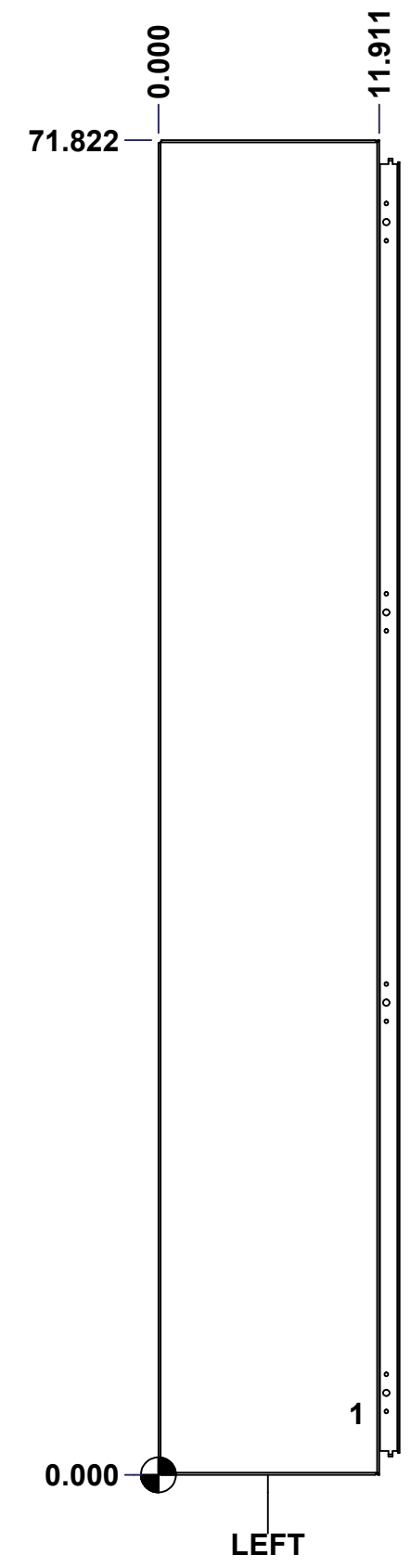


	Description	Status	
	5500DDS 72" x 72" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5500DDS727212B	0	4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500DDS 72" x 72" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5500DDS727212B	0	7

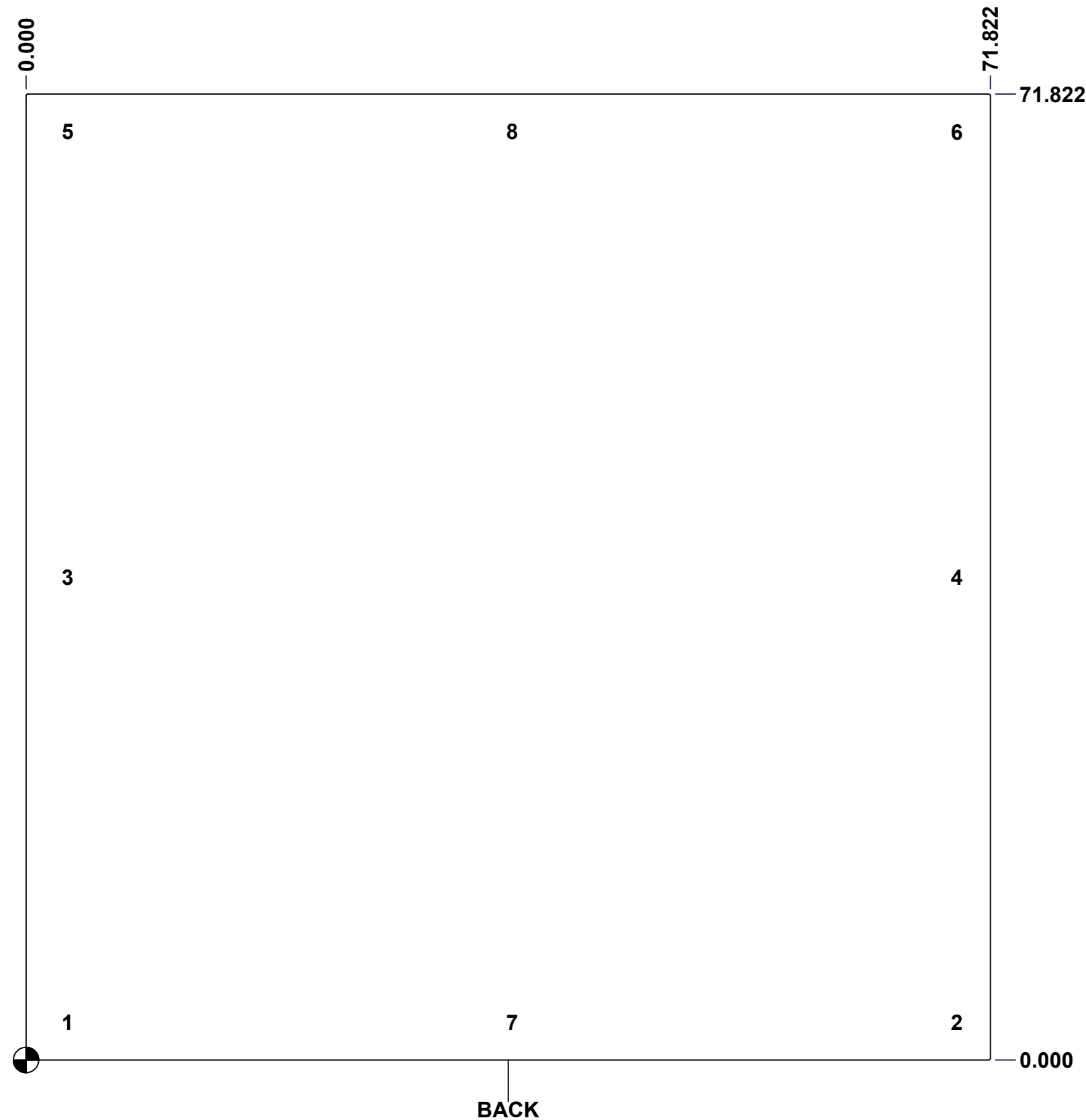
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	69.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	35.911	IP STUD M10 x 40mm (Inside)
4	69.036	35.911	IP STUD M10 x 40mm (Inside)
5	2.786	69.036	IP STUD M10 x 40mm (Inside)
6	69.036	69.036	IP STUD M10 x 40mm (Inside)
7	35.911	2.786	IP STUD M10 x 40mm (Inside)
8	35.911	69.036	IP STUD M10 x 40mm (Inside)

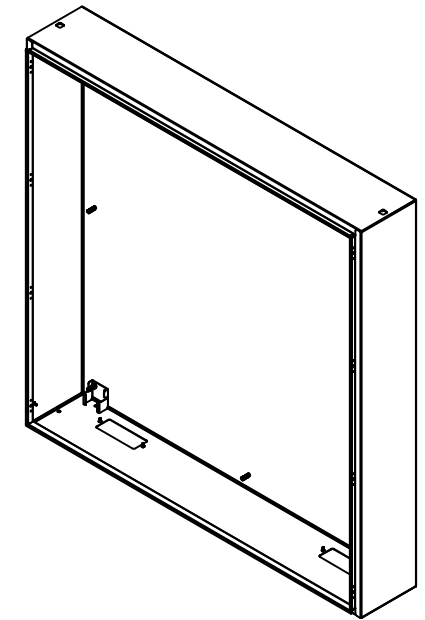


	Description	Status
	5500DDS 72" x 72" x 12" Body	Released
	Part Number Numéro Pièce	Rev.
	5500DDS727212B	0
		6
		7

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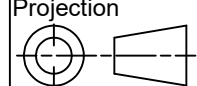
No.	Revisions	Date	By/Par



Isometric View

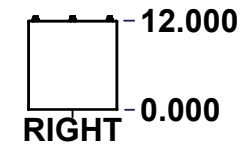
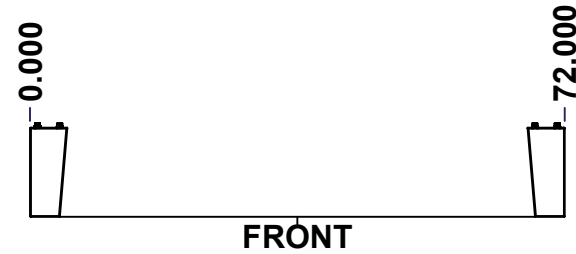
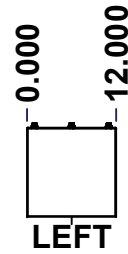
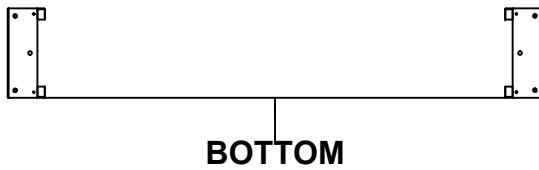
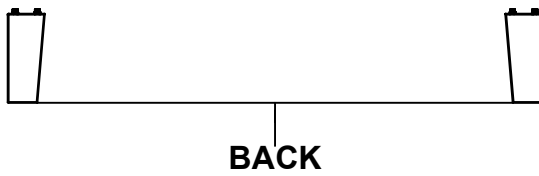
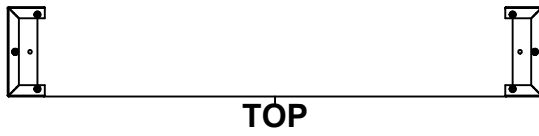


6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5500DDS727212BT-P	0	5500DDS 72" x 12" Bottom Part
1	5500DDS727212T-P	0	5500DDS 72" x 12" Top Part
1	5500DDS727212RS-P	0	5500DDS 72" x 72" Right Part
1	5500DDS727212LS-P	0	5500DDS 72" x 72" Left Part
1	5500DDS727212B-P	0	5500DDS 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

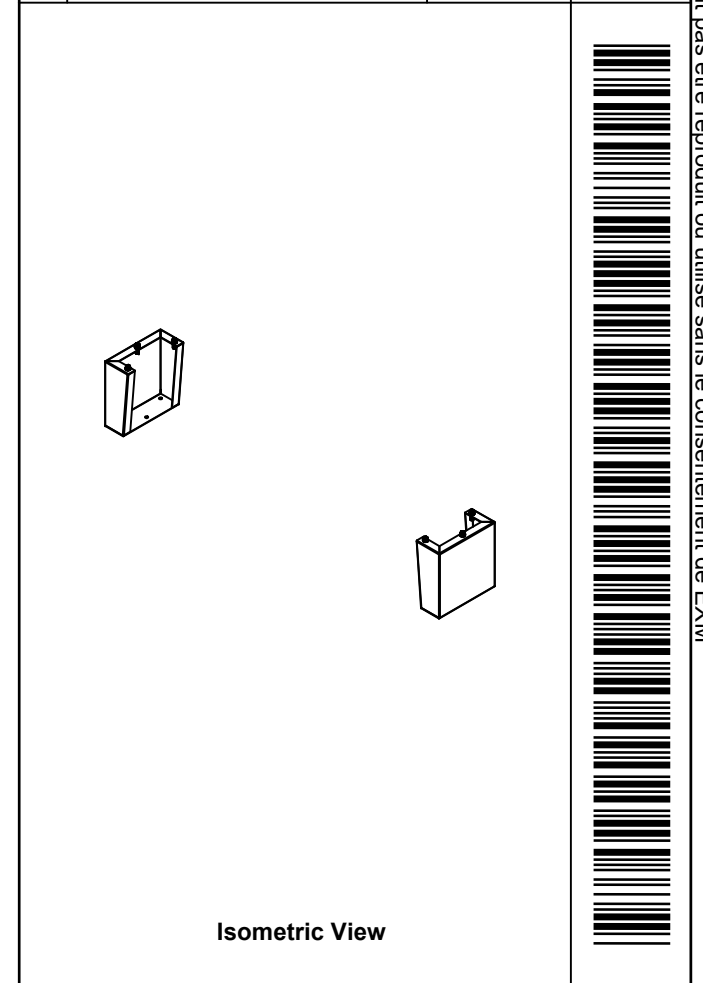
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 10-Sep-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5500DDS 72" x 72" x 12" Body	
Part Number Numéro Pièce	Rev.	2
5500DDS727212B	0	2


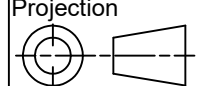
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 12" x 12" Mounting Feet		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1/4

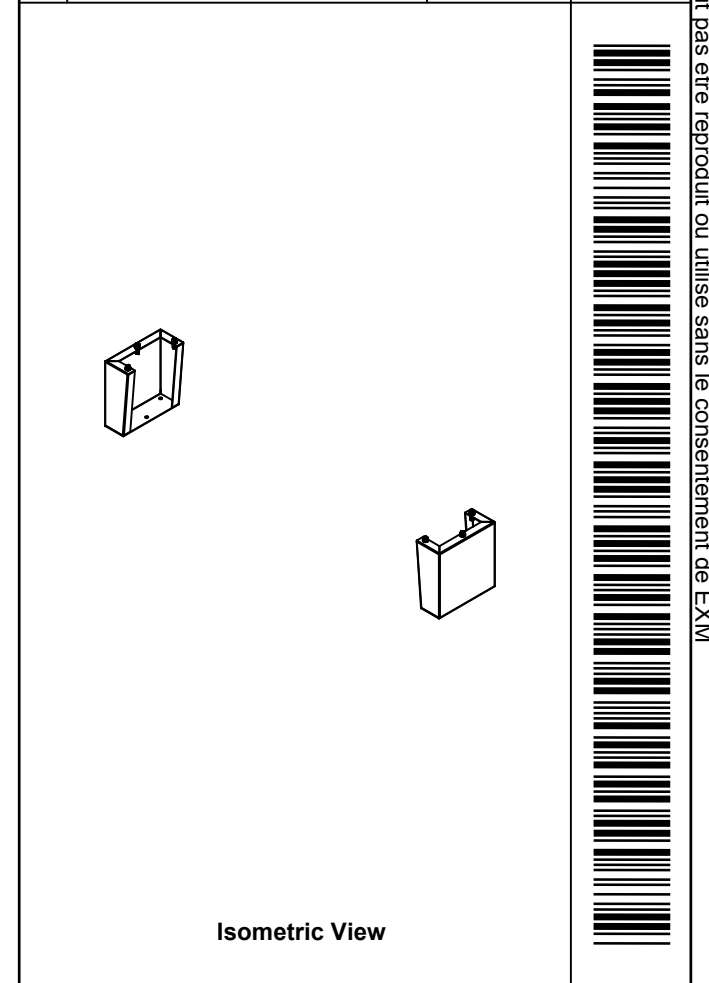
SEE BILL OF MATERIAL ON LAST PAGE


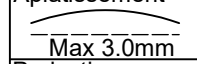
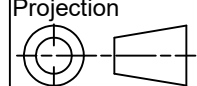
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No.	Revisions	Date	By/Par

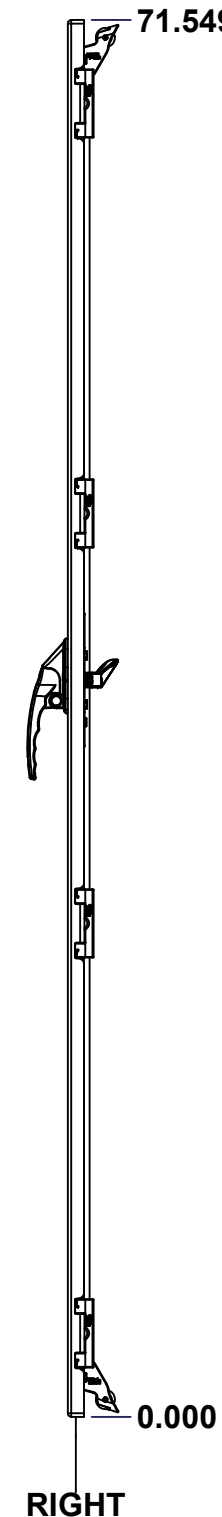
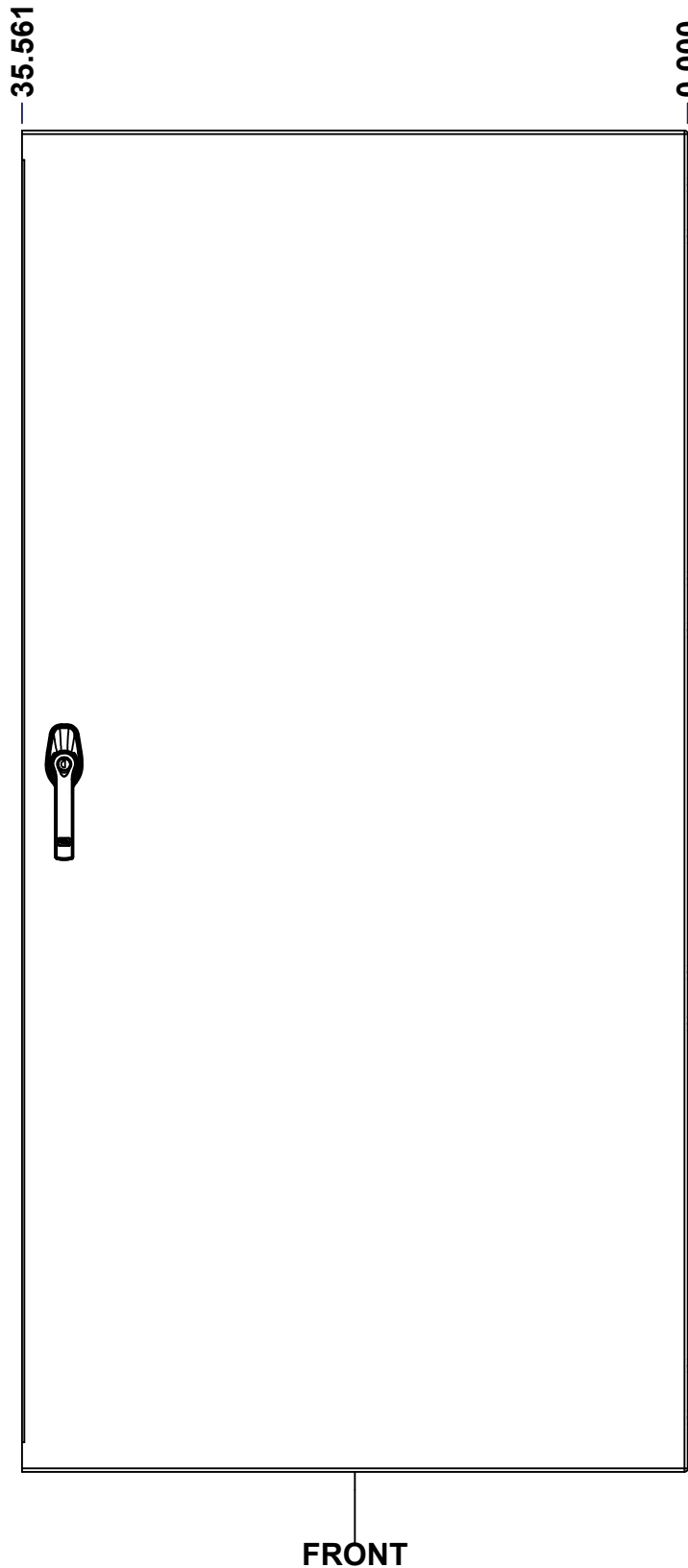
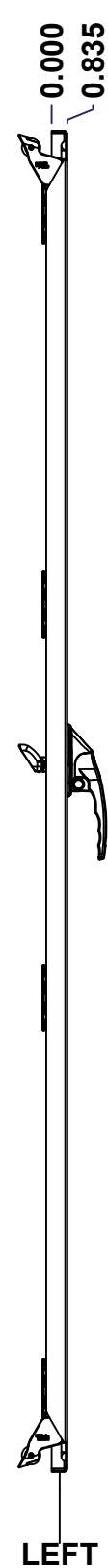
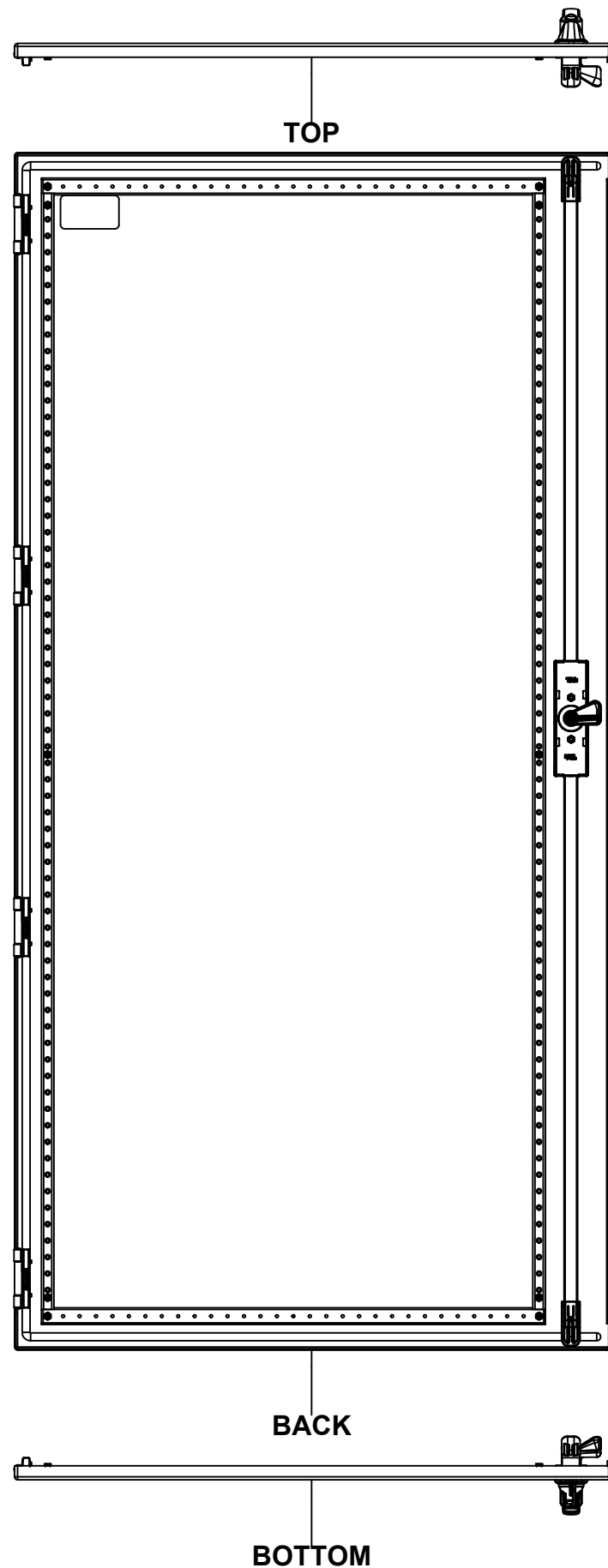


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	4
5500DDS727212MF	0	4

Qty	Part Name	Rev	Description
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500DDS727212MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5500DDS727212MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Sep-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5500DDS 72" x 72" Lock Door			Detail Rev.
Part Number Numéro Pièce 5500DDS727212LD		Rev. 0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

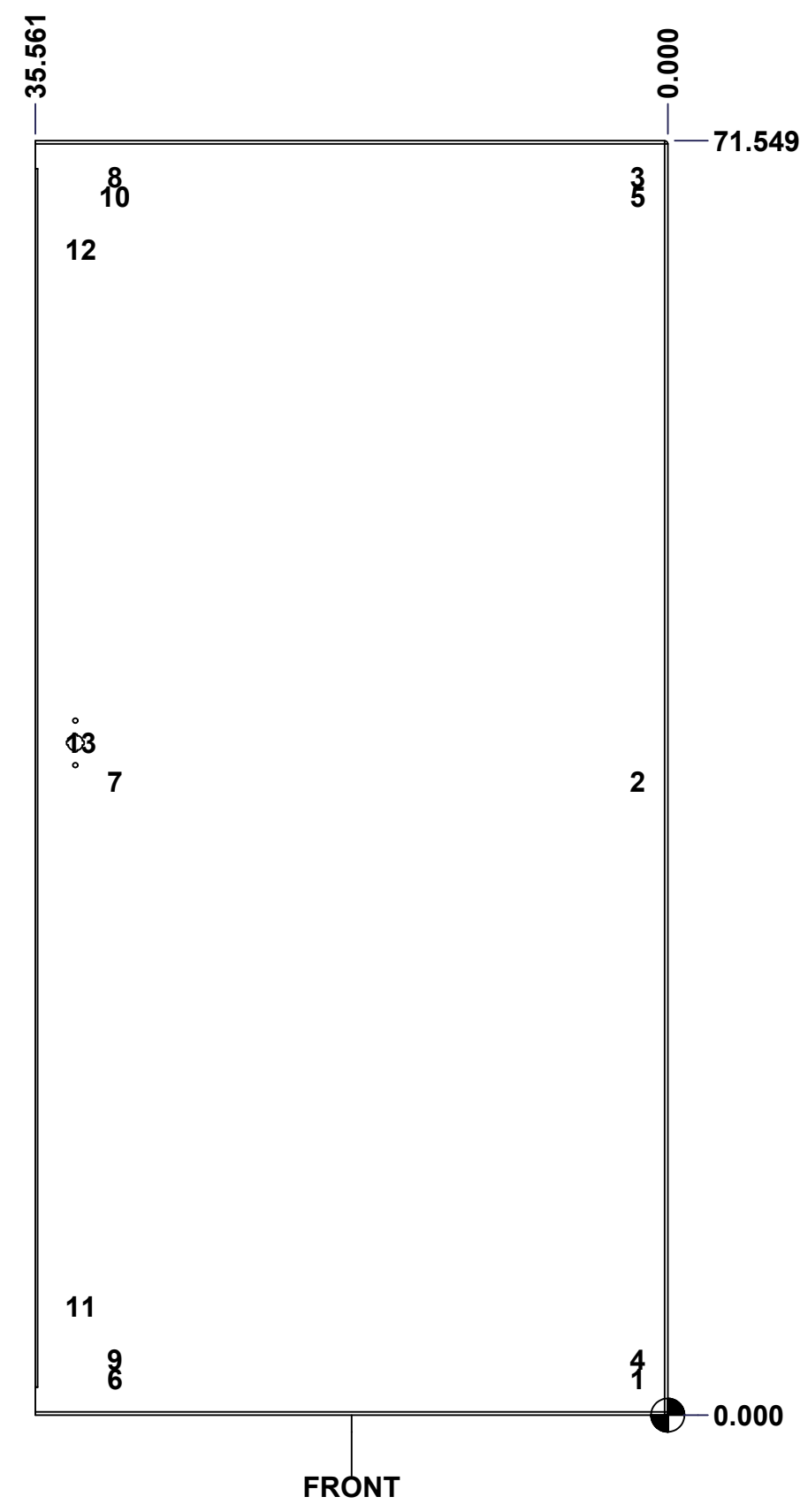
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	35.580	STUD M6 x 18mm (Inside)
3	1.983	69.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	68.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	35.580	STUD M6 x 18mm (Inside)
8	31.390	69.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	68.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	STUD M6 x 18mm (Inside)
12	33.311	65.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	33.311	37.743	HANDLE 885 ESL2A-APHK @ 0.0°

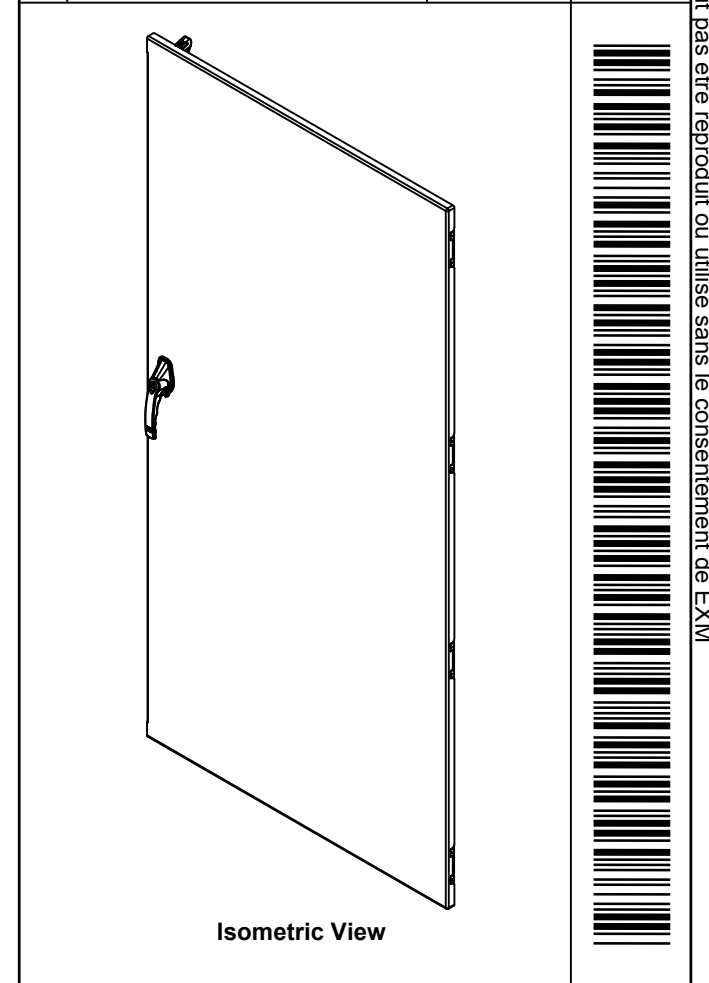


	Description	Status
	5500DDS 72" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500DDS727212LD	0
		2
		3


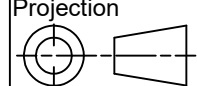
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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-Q-47522	1	5500 DDS Lower Closing Bar 72"
1	STK-Q-47512	0	5500 DDS Upper Closing Bar 72"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500DDS727212LDG	0	5500DDS 72" x 72" Lock Door Gasket
1	STK-K-10730	3	5500 DDS - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500DDS727212LD-P	0	5500DDS 72" x 72" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

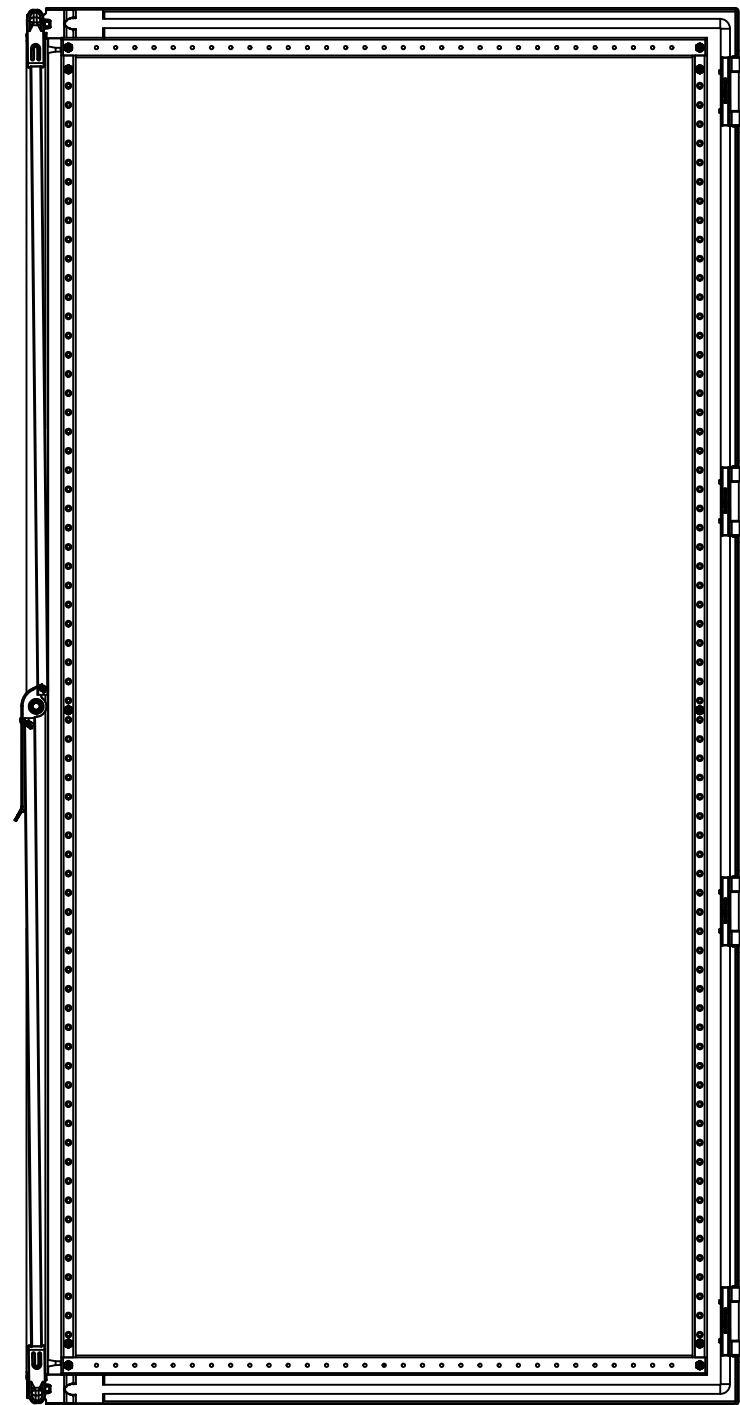
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5500DDS 72" x 72" Lock Door	
Part Number Numéro Pièce	Rev.	3
5500DDS727212LD	0	3

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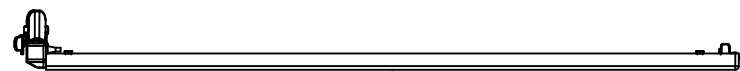
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TOP



BACK



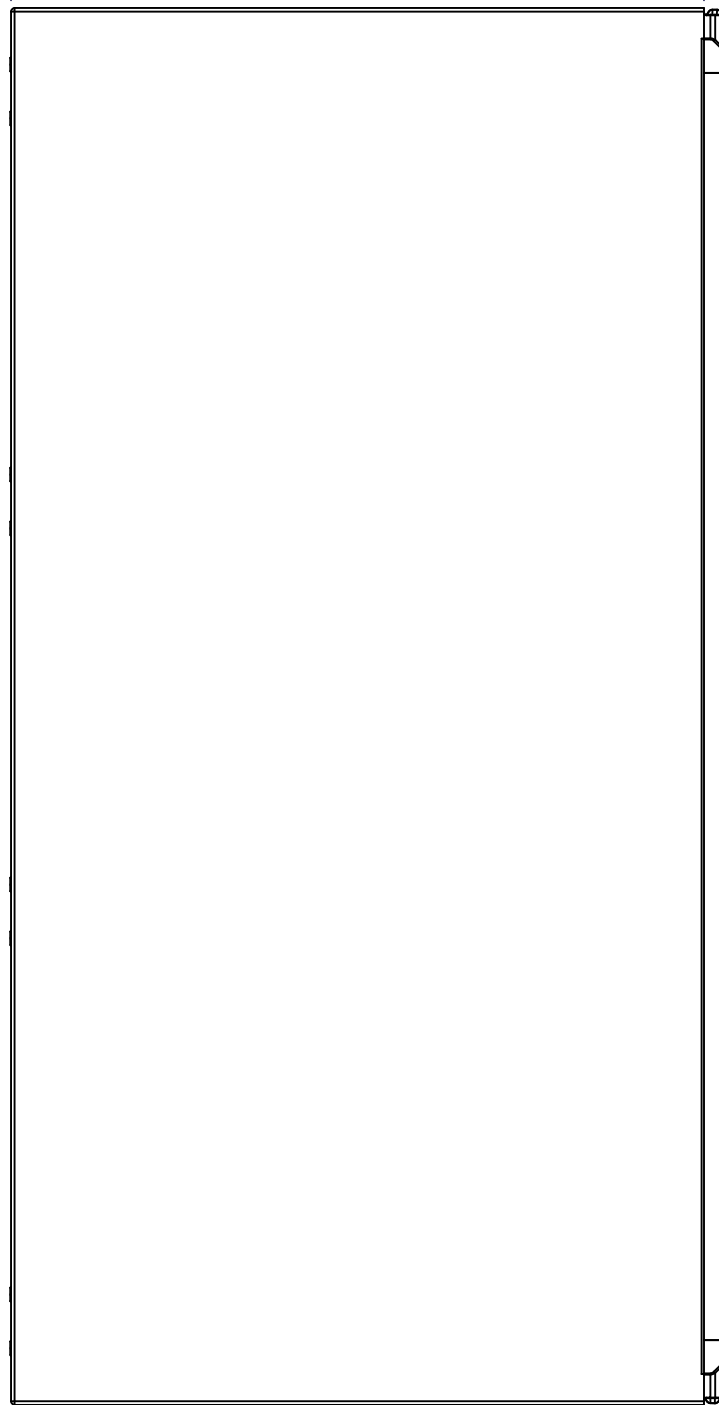
BOTTOM

0.000
0.835



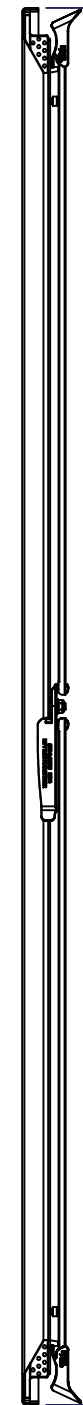
LEFT

0.000
35.561



FRONT

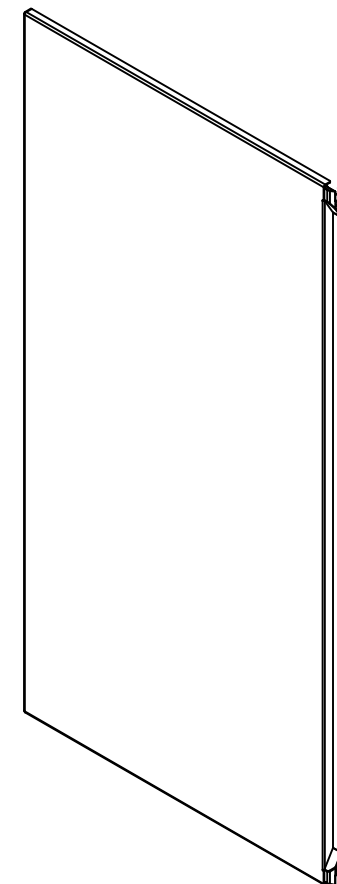
71.549



RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

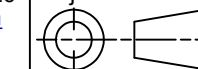


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date

BoxCad: BoxCad
10-Sep-14

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5500DDS 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce **5500DDS727212FD**

Rev.	1
0	3

SEE BILL OF MATERIAL ON LAST PAGE

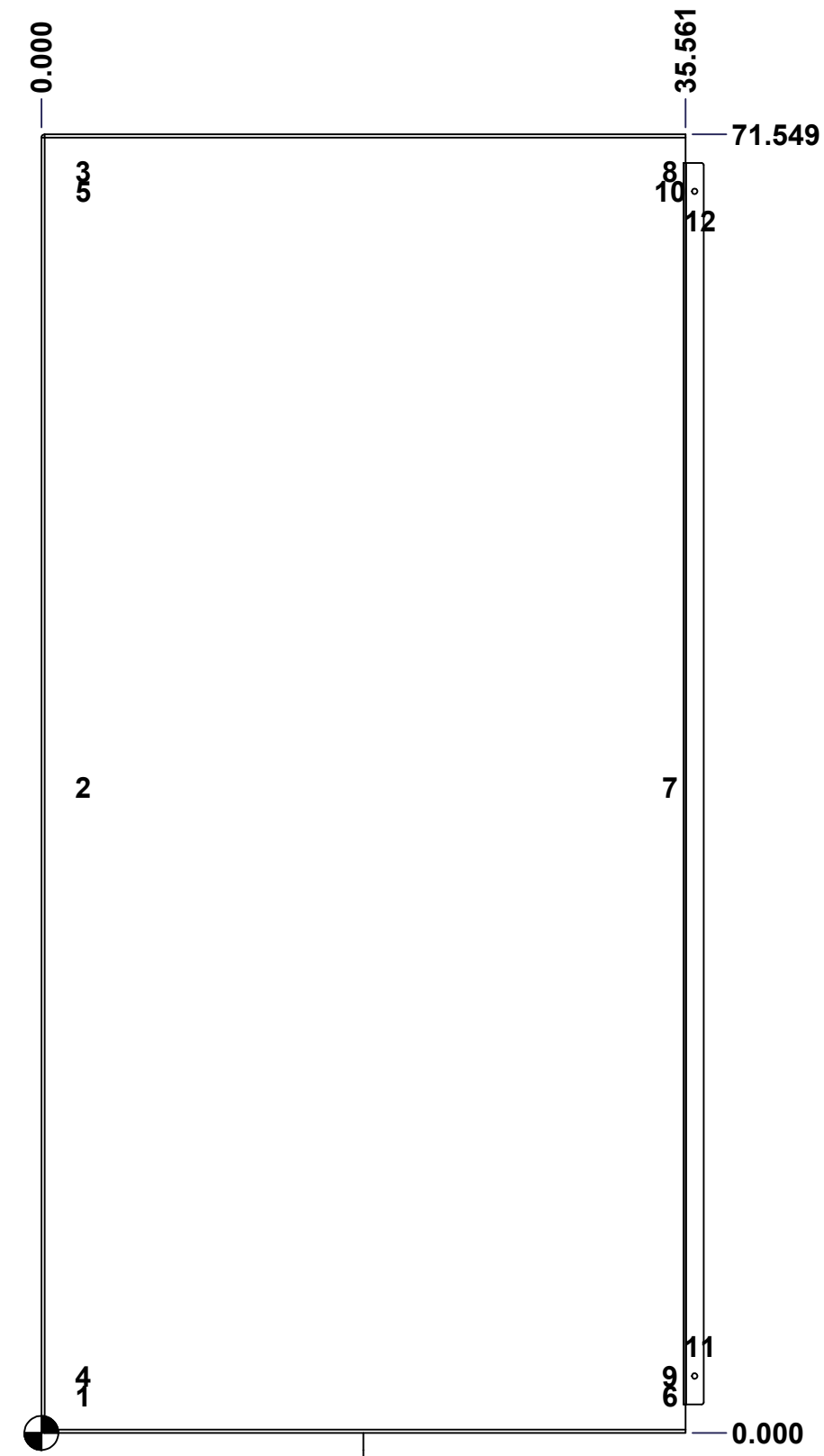
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	35.580	STUD M6 x 18mm (Inside)
3	2.000	69.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	68.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	35.580	STUD M6 x 18mm (Inside)
8	34.407	69.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	68.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	CLOSING BAR GUIDE (Inside)
12	36.061	66.774	CLOSING BAR GUIDE (Inside)
13	36.061	35.774	STUD M10 x 20mm (Inside)



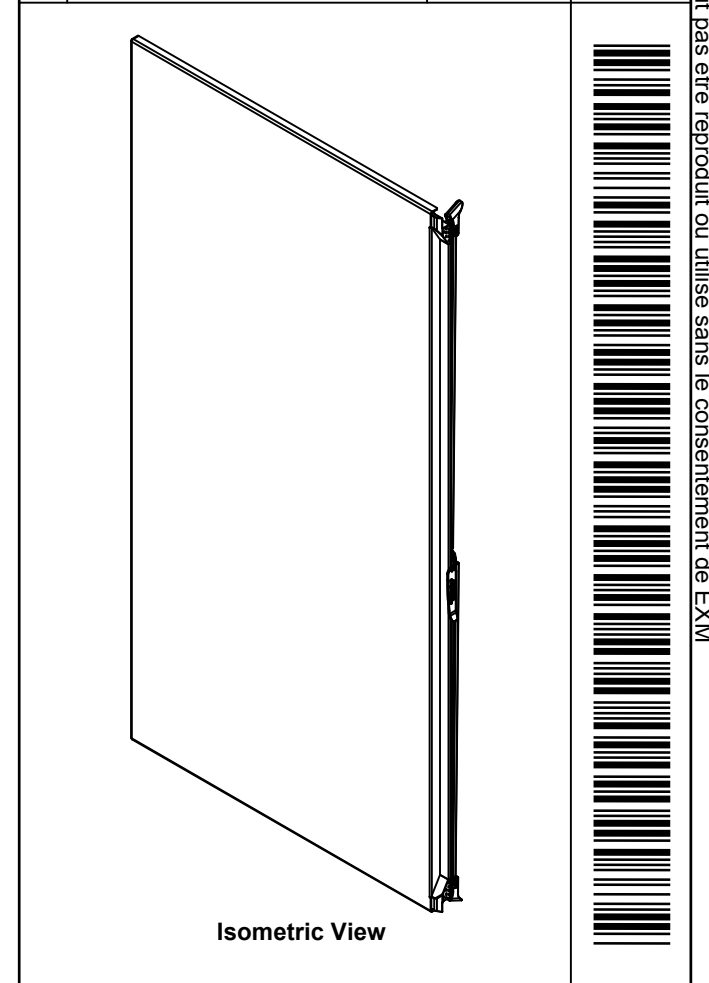
FRONT

	Description	Status	
	5500DDS 72" x 72" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5500DDS727212FD	0	2 3

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No.	Revisions	Date	By/Par



1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45670-72	2	5500 DDS - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20730	4	5500 DDS - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	5500DDS727212FDG	0	5500DDS 72" x 72" Flange Door Gasket
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500DDS727212FD-P	0	5500DDS 72" x 72" Flange Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			

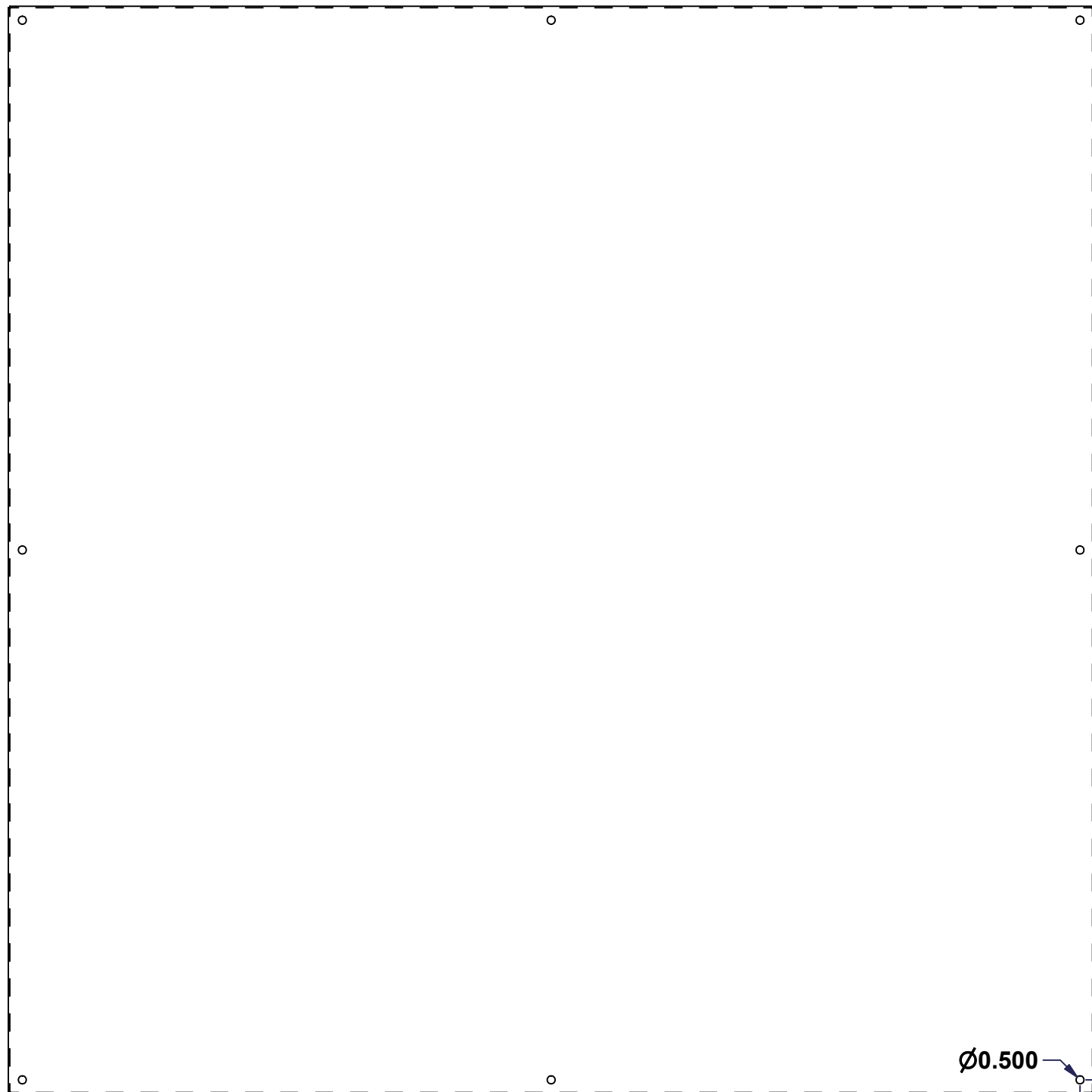
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500DDS 72" x 72" Flange Door		
Part Number Numéro Pièce	Rev. 0	3
5500DDS727212FD		3

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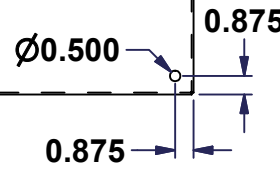
TOP



FRONT



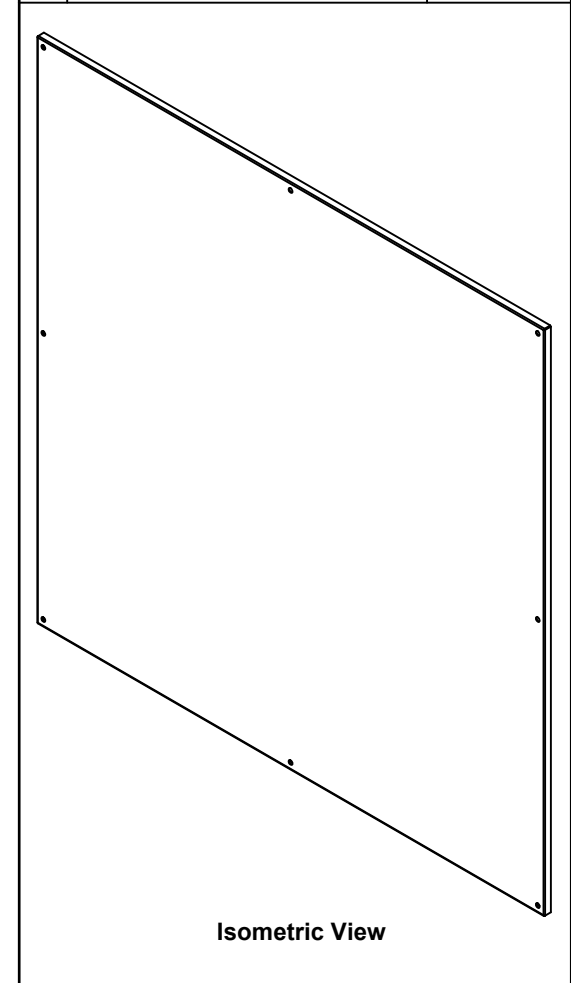
RIGHT



0.000


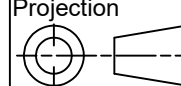
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

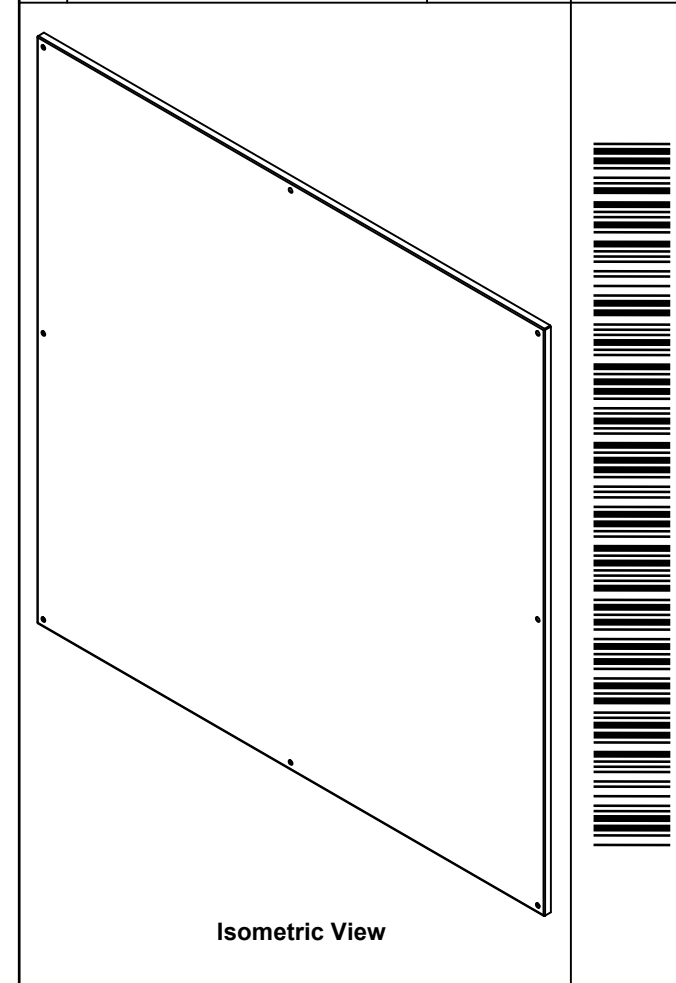



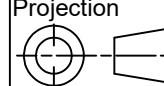
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
885 SP7272G Inner Panel		
Part Number Numéro Pièce	Rev.	1
885SP7272G	0	2

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
885 SP7272G Inner Panel		
Part Number Numéro Pièce	Rev. 0	2
885SP7272G	2	

Qty	Part Number	Rev	Description
1	885SP7272G-P	0	885 SP7272G Inner Panel Part
Parts List			