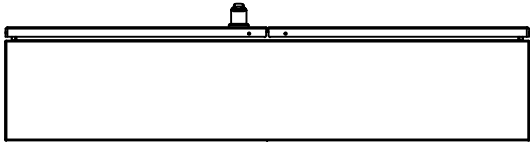


This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



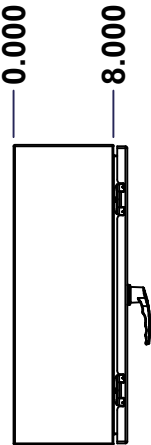
TOP



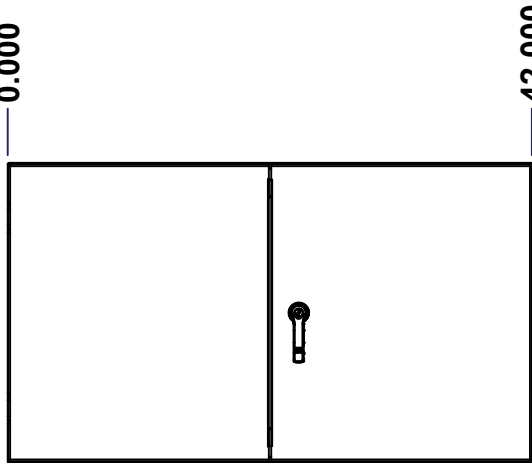
BACK



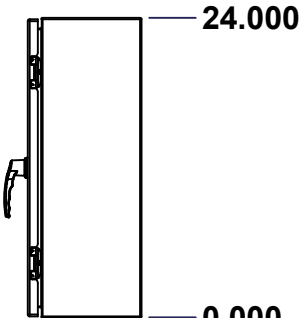
BOTTOM



LEFT



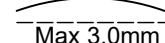
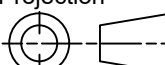
FRONT



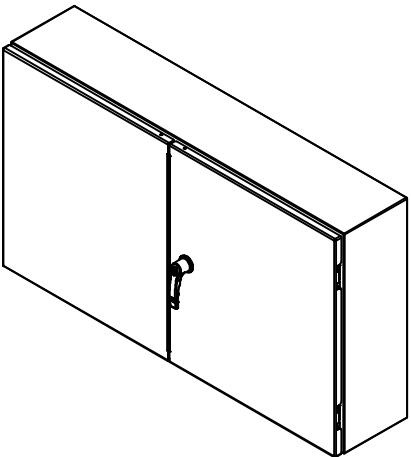
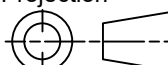
RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 3/6/2013	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 24" x 42" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	13
5500ESDD244208			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw			Tolérance ±1/32" sauf spécification contraire																																																				
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 12, 13 Enclosure (IP55)</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 12, 13 Enclosure (IP55)	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>			No.	Revisions	Date	By/Par																																		
ITEM	DESCRIPTION																																																									
1	NEMA 12, 13 Enclosure (IP55)																																																									
2	C/W Standard ground studs on box and cover																																																									
3	C/W Standard door stiffener																																																									
4	C/W Standard inner panel (Included)																																																									
5	C/W Standard inner panel mounting studs																																																									
No.	Revisions	Date	By/Par																																																							
Isometric View 																																																										
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 						<table><tr><td colspan="2">Customer Client</td><td>Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td>Date 3/6/2013</td></tr><tr><td colspan="3">Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)</td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td>Finish Fini Smooth</td></tr><tr><td colspan="2">Description 5500ESDD 24" x 42" x 8" Assembly</td><td>Detail Rev.</td></tr><tr><td colspan="2">Part Number Numéro Pièce 5500ESDD244208</td><td>Rev. 0</td></tr><tr><td colspan="2"> </td><td>2</td></tr><tr><td colspan="2"> </td><td>13</td></tr></table>			Customer Client		Date	Drawn By Dessiné Par BoxCad: BoxCad		Date 3/6/2013	Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			Color Couleur Asa-61 Grey		Finish Fini Smooth	Description 5500ESDD 24" x 42" x 8" Assembly		Detail Rev.	Part Number Numéro Pièce 5500ESDD244208		Rev. 0			2			13																										
Customer Client		Date																																																								
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/6/2013																																																								
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)																																																										
Color Couleur Asa-61 Grey		Finish Fini Smooth																																																								
Description 5500ESDD 24" x 42" x 8" Assembly		Detail Rev.																																																								
Part Number Numéro Pièce 5500ESDD244208		Rev. 0																																																								
		2																																																								
		13																																																								
PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>						ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>1</td><td>881 SP4224G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>3</td><td>STK-K-01320</td><td>0</td><td>5412 ES Inner Panel Accessory Kit</td></tr><tr><td>1</td><td>5500ESDD244208LD</td><td>0</td><td>5500ESDD 24" x 42" Lock Door</td></tr><tr><td>1</td><td>5500ESDD244208FD</td><td>0</td><td>5500ESDD 24" x 42" Flange Door</td></tr><tr><td>1</td><td>5500ESDD244208B</td><td>0</td><td>5500ESDD 24" x 42" x 8" Body</td></tr><tr><td>4</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>			1	881 SP4224G	0	881 SP - Inner Panel	3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit	1	5500ESDD244208LD	0	5500ESDD 24" x 42" Lock Door	1	5500ESDD244208FD	0	5500ESDD 24" x 42" Flange Door	1	5500ESDD244208B	0	5500ESDD 24" x 42" x 8" Body	4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List			
ITEM	QTY	DESCRIPTION																																																								
Cardboard sleeve	2	Top and Bottom																																																								
Cardboard strip	2	Between back of enclosure and inner panel																																																								
Plastic bag	1	To protect cover surface and inside gasket																																																								
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together																																																								
Packaging label	1	White label with product number																																																								
1	881 SP4224G	0	881 SP - Inner Panel																																																							
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit																																																							
1	5500ESDD244208LD	0	5500ESDD 24" x 42" Lock Door																																																							
1	5500ESDD244208FD	0	5500ESDD 24" x 42" Flange Door																																																							
1	5500ESDD244208B	0	5500ESDD 24" x 42" x 8" Body																																																							
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw																																																							
Qty	Part Number	Rev	Description																																																							
Parts List																																																										



0.000

	3
	3

0.000



42.000

2	
2	

0.000

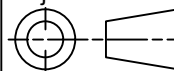


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection



SEE BILL OF MATERIAL ON LAST PAGE

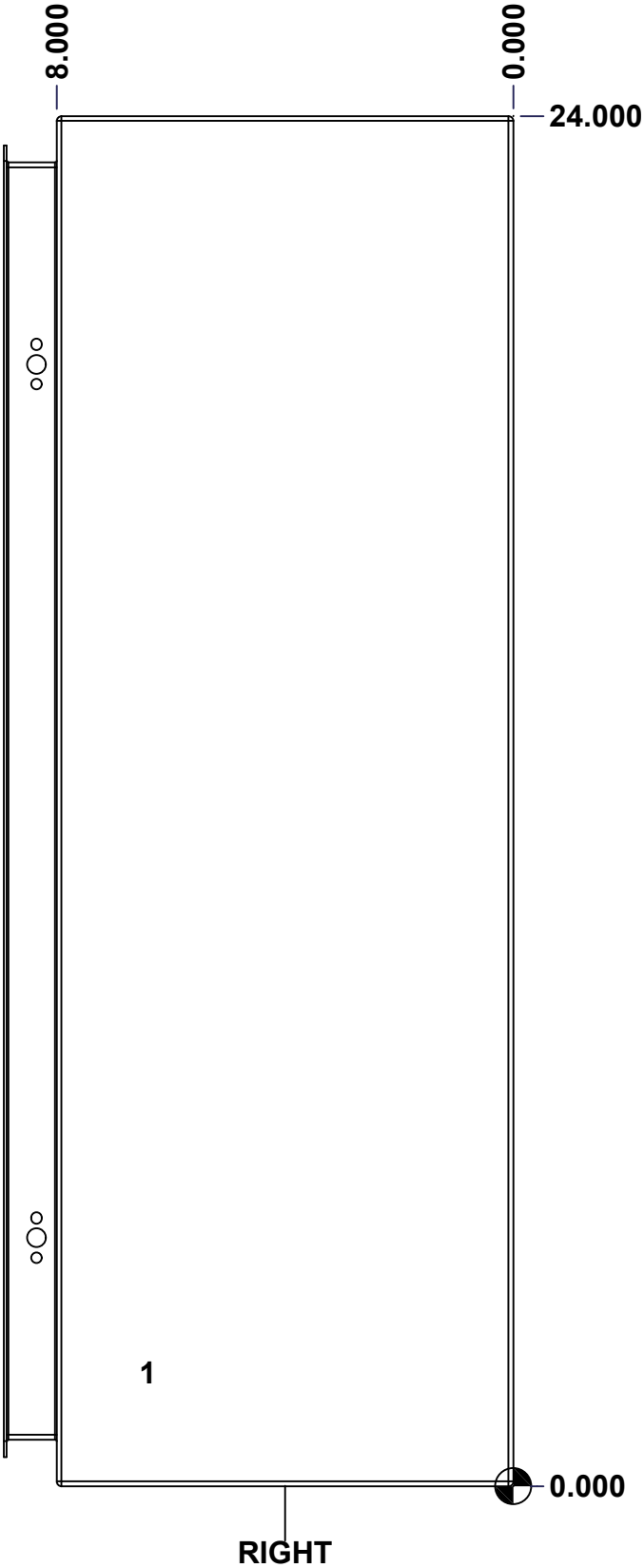
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5500ESDD 24" x 42" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD244208B	Rev. 0	4 13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

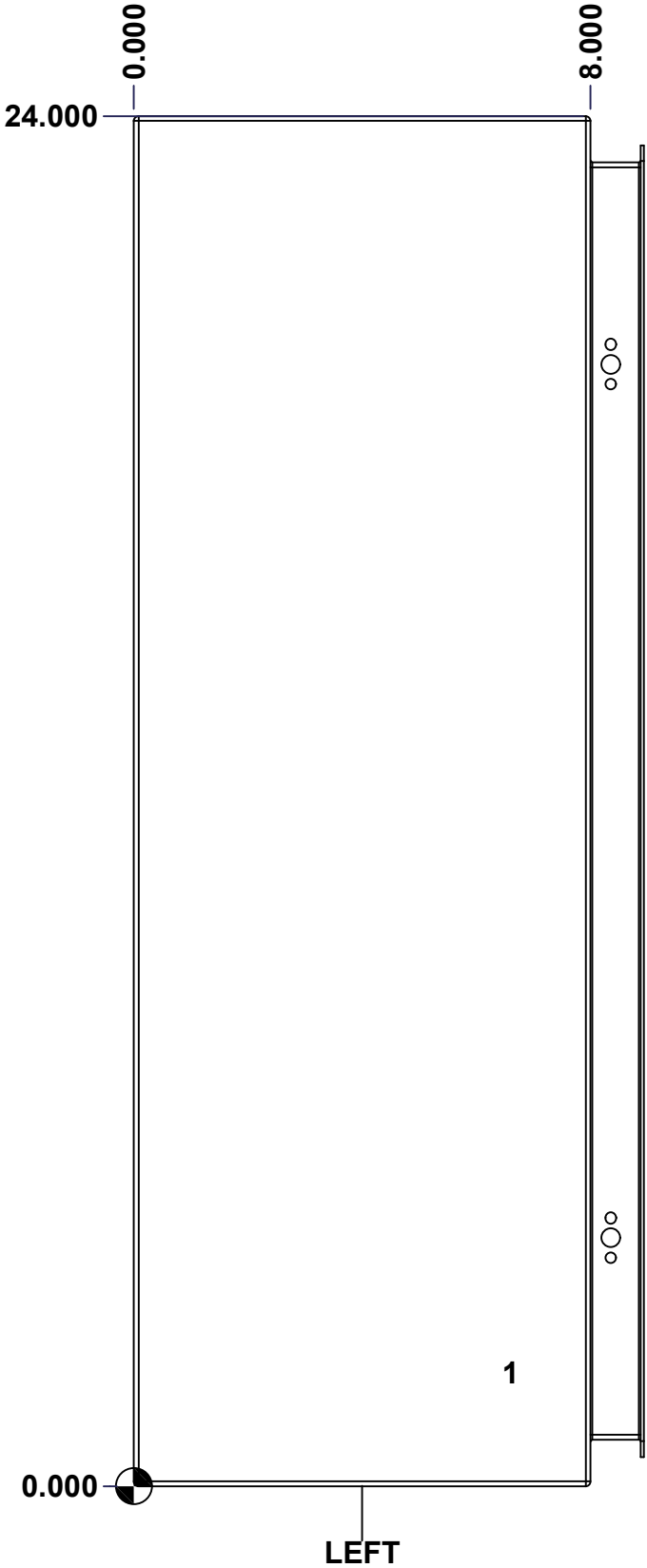
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESDD 24" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESDD244208B	0	13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

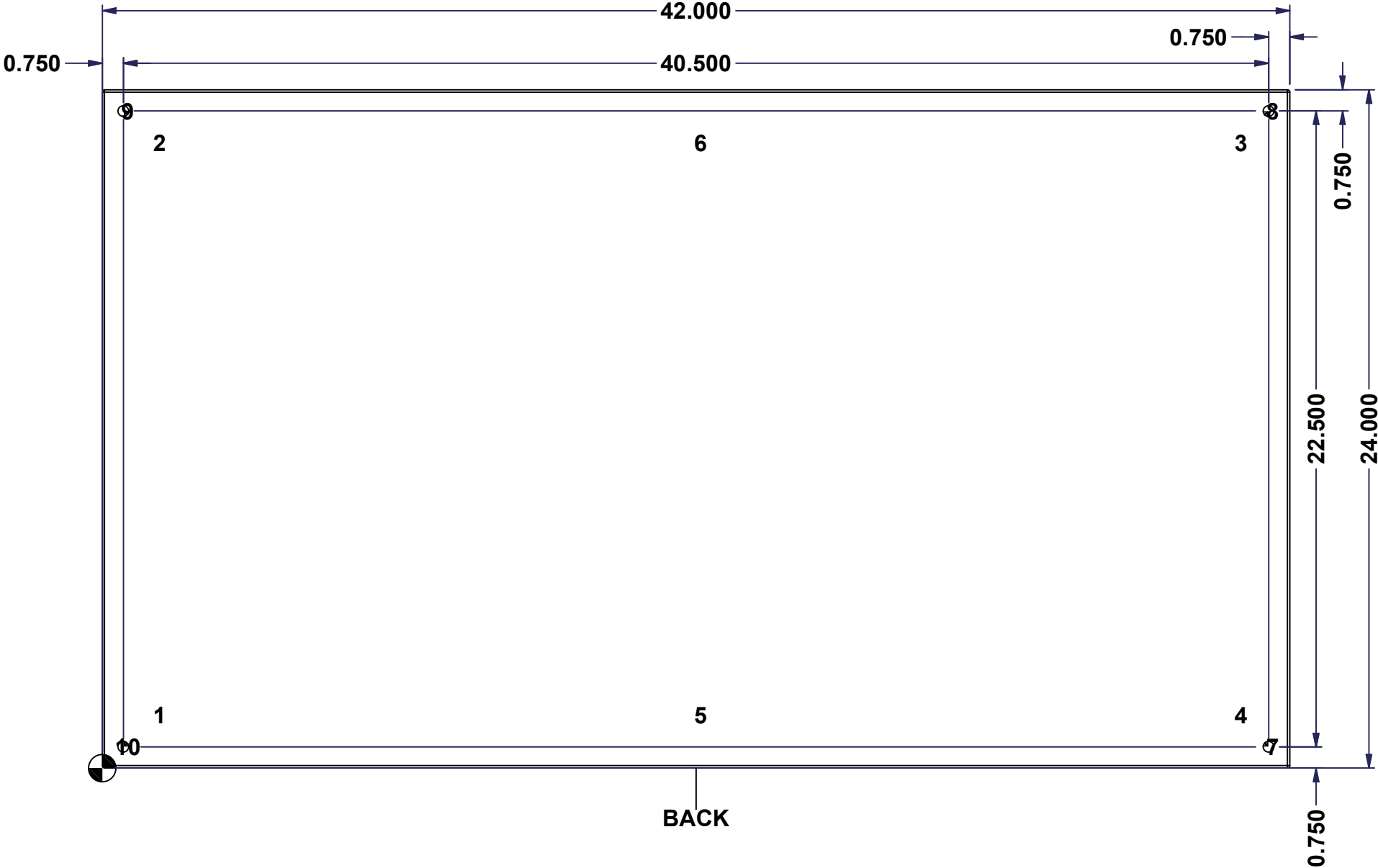
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

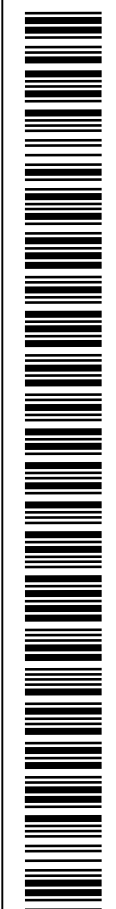
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	40.125	22.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	21.000	1.875	IP STUD M8 x 35mm (Inside)
6	21.000	22.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	41.250	0.750	RND Ø0.390
8	41.250	23.250	RND Ø0.390
9	0.750	23.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

	Description 5500ESDD 24" x 42" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD244208B	Rev. 0	6 13

No.	Revisions	Date	By/Par



Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

The drawing shows a top view of a circular part with a central hole. A flatness tolerance of 3.0mm is indicated by a feature control frame. A projection view is shown to the right, illustrating the part's profile.

Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/6/2013
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)		
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description 5500ESDD 24" x 42" x 8" Body		Detail Rev.
Part Number Numéro Pièce 5500ESDD244208B		Rev. 0 7 13

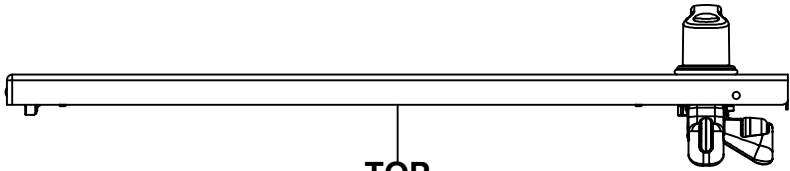
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	1	Stud M8 x 35mm (No Paint Cap Required)
1	5500ESDD244208B-P	0	5500ESDD 24" x 42" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

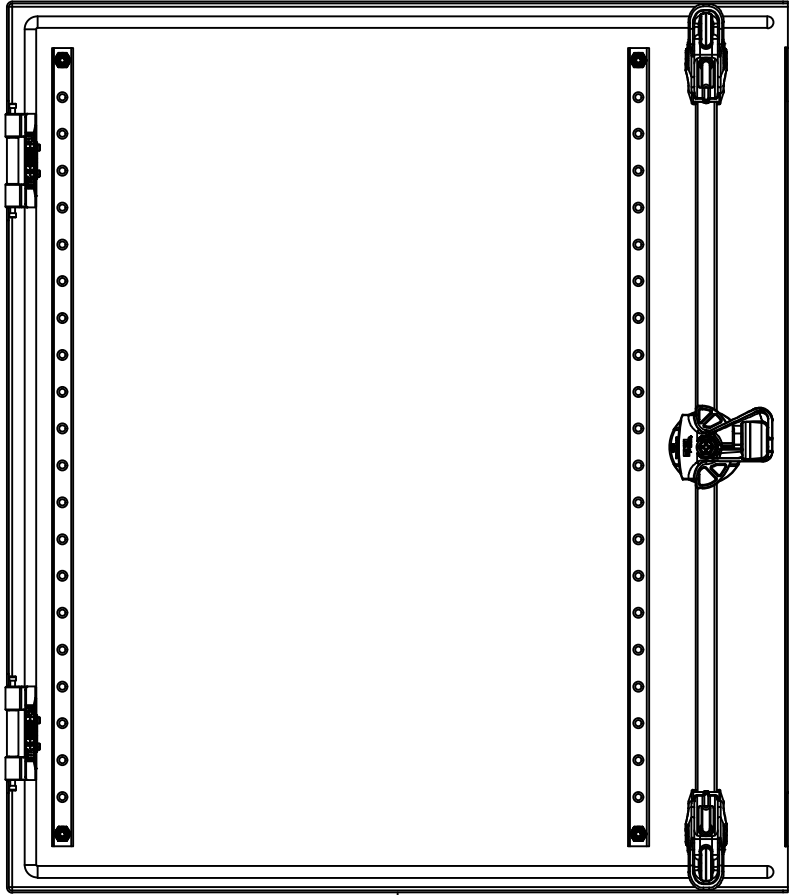
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

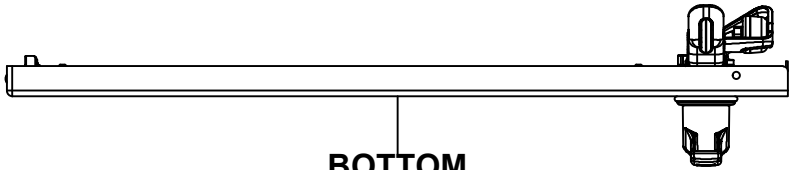
Tolérance $\pm 1/32$ " sauf spécification contraire



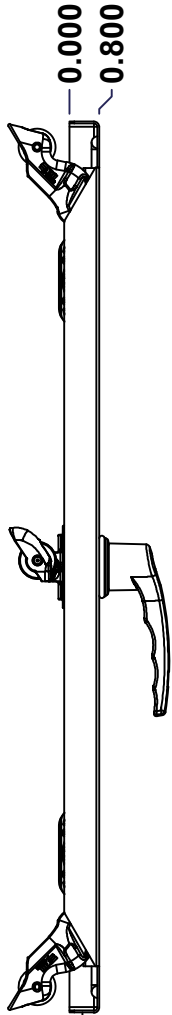
TOP



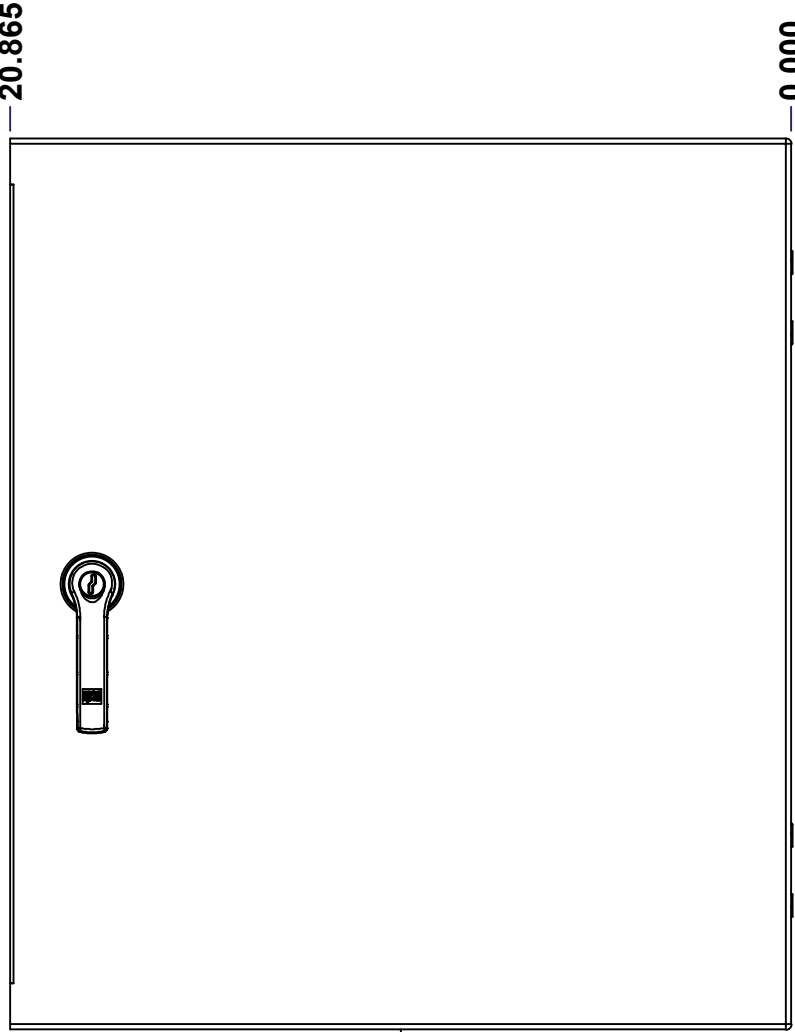
BACK



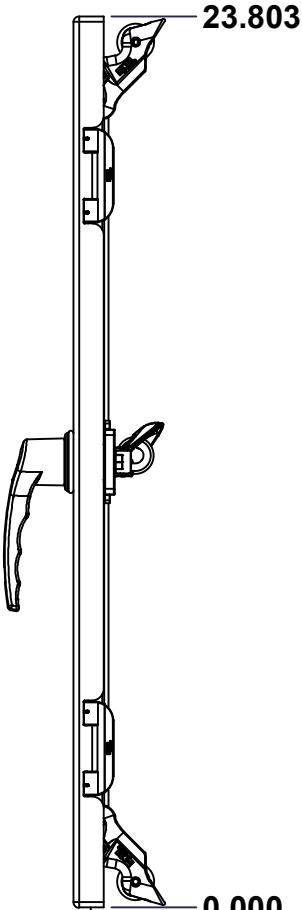
BOTTOM



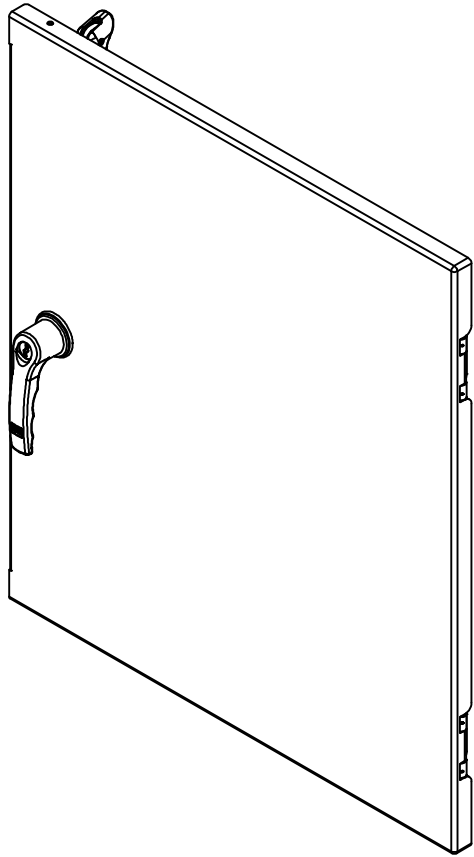
LEFT



FRONT



RIGHT



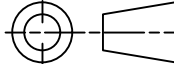
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

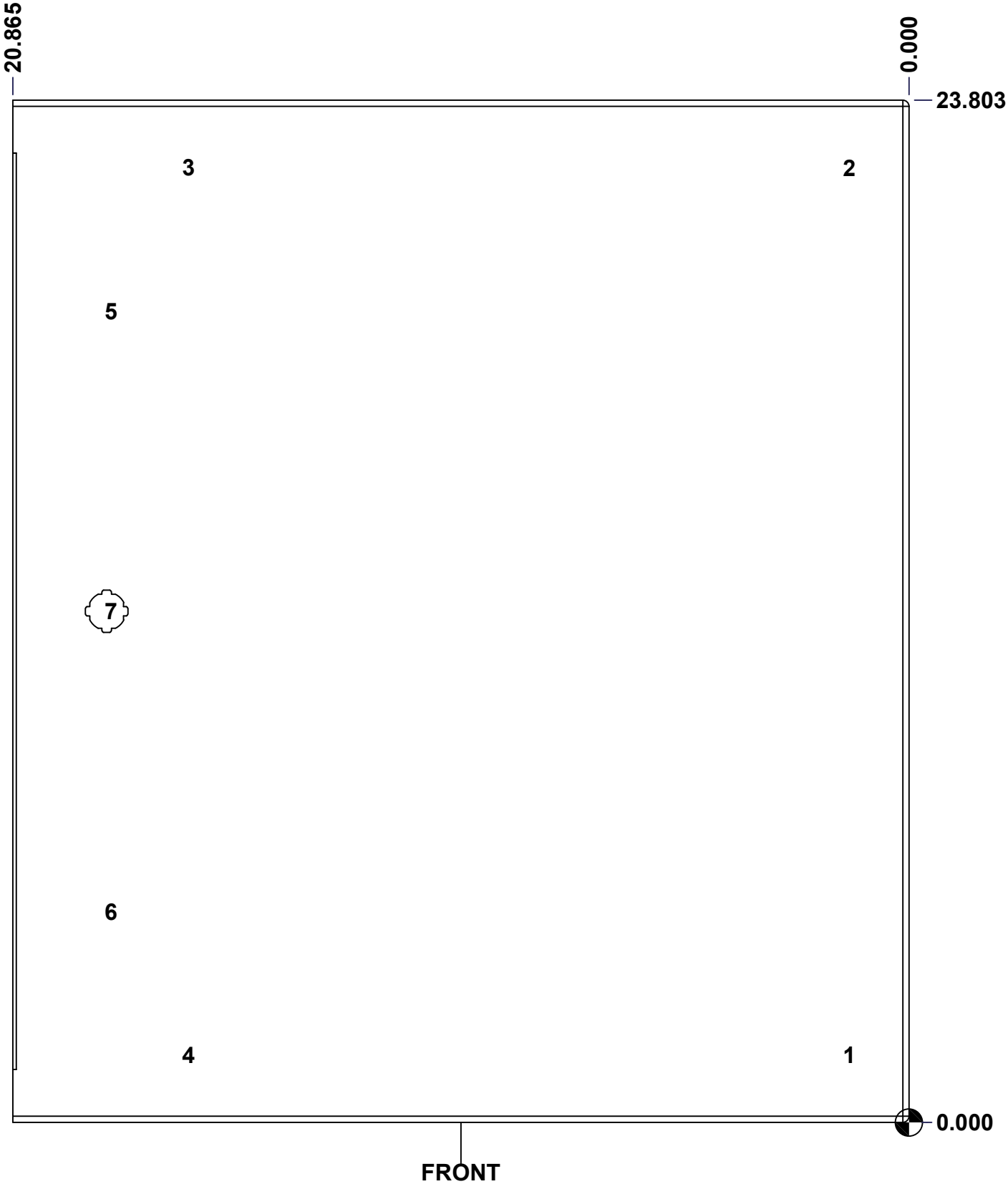
--	--

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		3/6/2013	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description		Detail Rev.	
5500ESDD 24" x 42" Lock Door			
Part Number Numéro Pièce		Rev.	8
5500ESDD244208LD		0	13

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	16.870	22.236	STUD M6 x 18mm (Inside)
4	16.870	1.567	STUD M6 x 18mm (Inside)
5	18.678	18.896	CLOSING BAR STUD (Inside)
6	18.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
7	18.678	11.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5500ESDD 24" x 42" Lock Door	(NULL)	
	Part Number	Rev.	9 / 13
	Numéro Pièce 5500ESDD244208LD	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

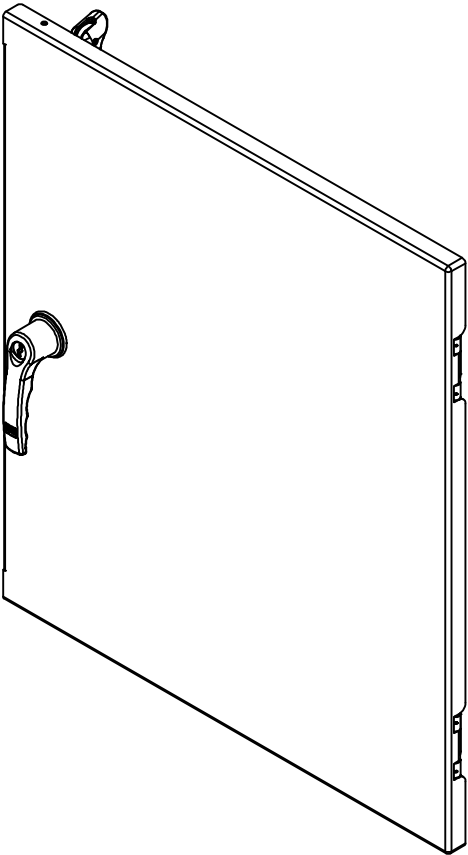
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

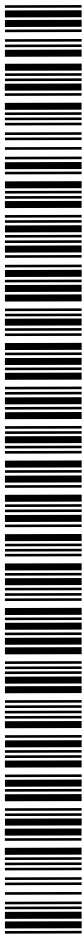
Revisions

Date

By/Par



Isometric View





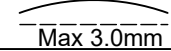
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

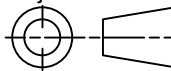
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

3/6/2013

Material Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5500ESDD 24" x 42" Lock Door

Detail Rev.

Part Number Numéro Pièce

5500ESDD244208LD

Rev.

10

13

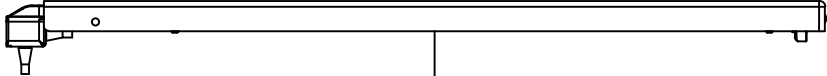
2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-24	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD244208LD-G	0	5500ESDD 24" x 42" Lock Door Gasket
1	5500ESDD244208LD-P	0	5500ESDD 24" x 42" Lock Door
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

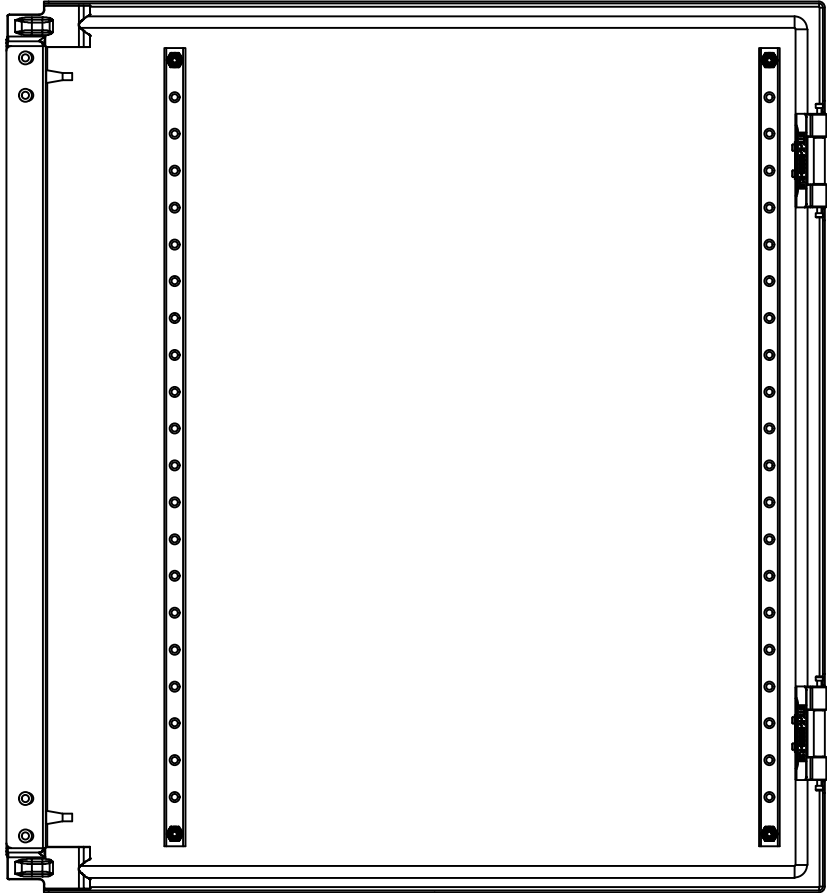
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

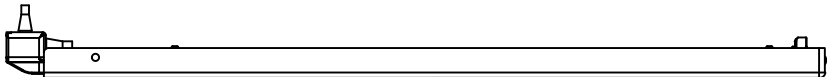
Tolérance ±1/32" sauf spécification contraire



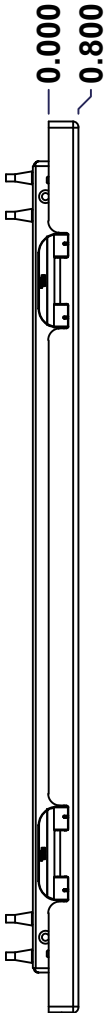
TOP



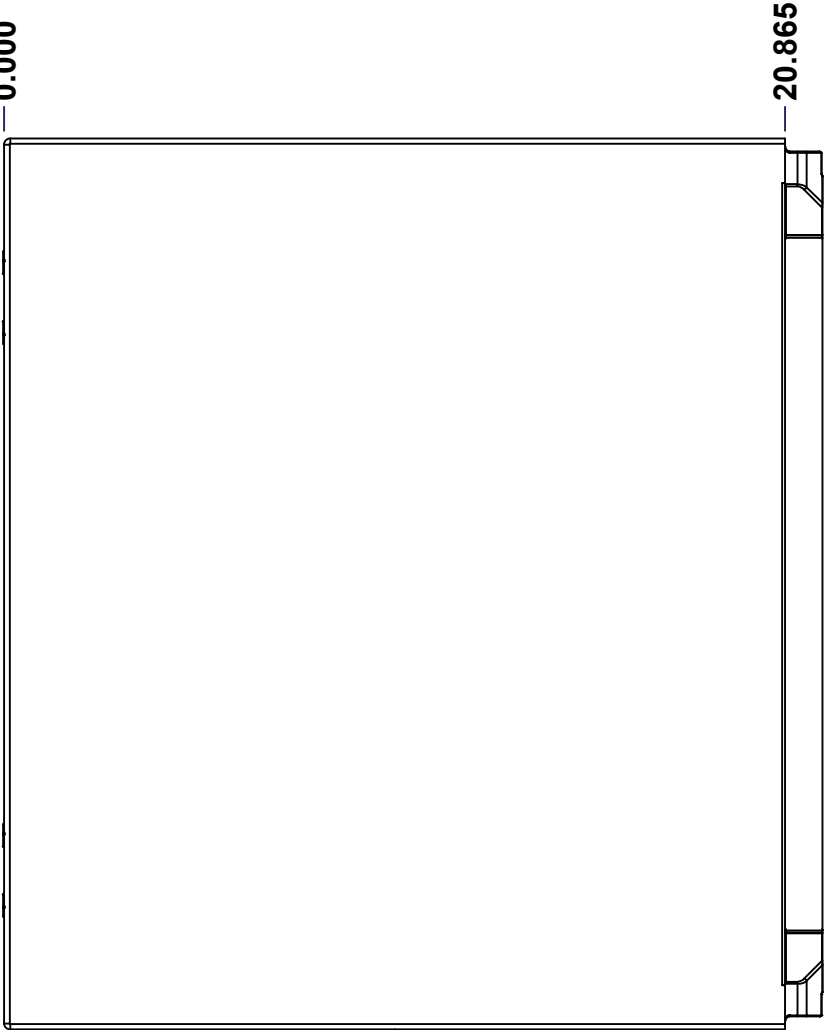
BACK



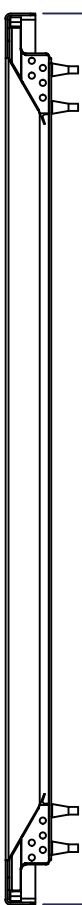
BOTTOM



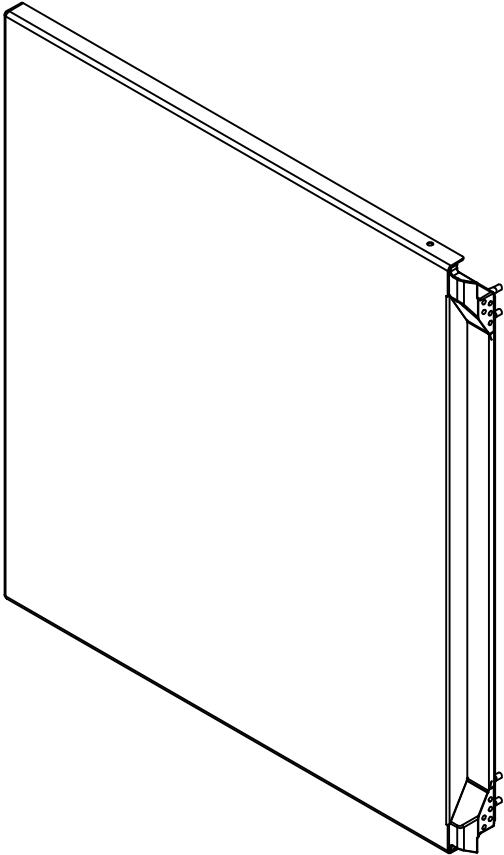
LEFT



FRONT



RIGHT



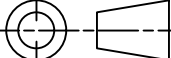
Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par

Isometric View	

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/6/2013	
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5500ESDD 24" x 42" Flange Door		Detail Rev.	
Part Number Numéro Pièce 5500ESDD244208FD		Rev. 0	11 13

SEE BILL OF MATERIAL ON LAST PAGE

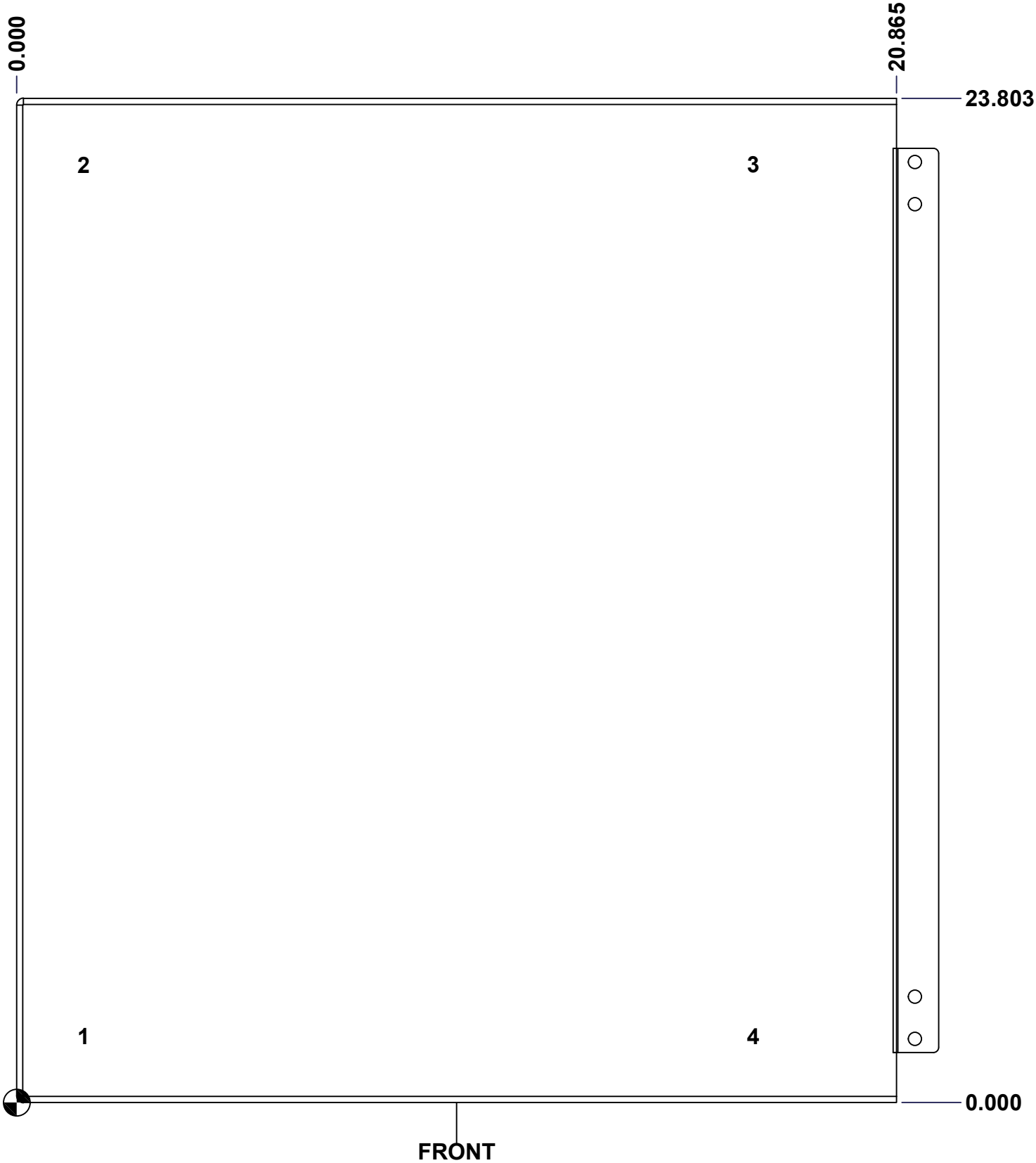
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	17.370	22.236	STUD M6 x 18mm (Inside)
4	17.370	1.567	STUD M6 x 18mm (Inside)



	Description 5500ESDD 24" x 42" Flange Door	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD244208FD	Rev. 0	12 13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244208\5500ESDD244208.idw

Tolérance ±1/32" sauf spécification contraire

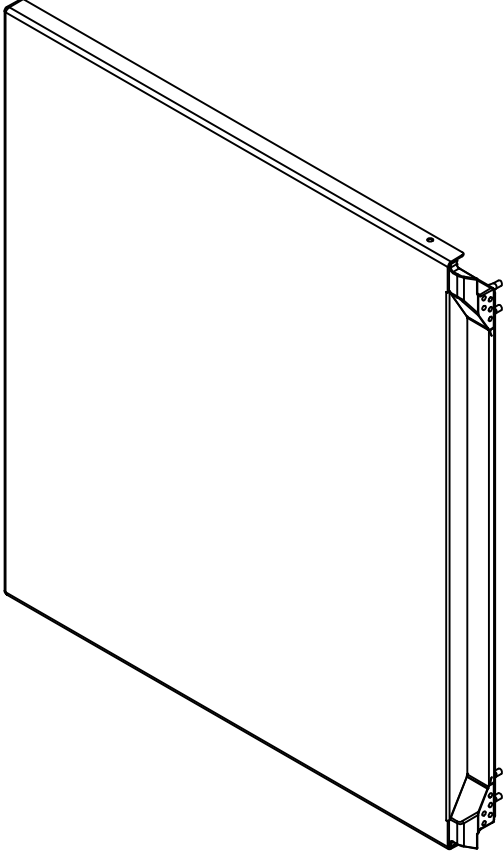
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

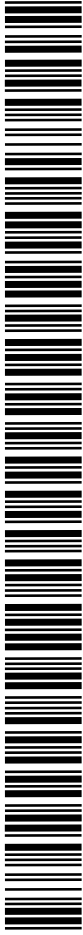
Revisions

Date

By/Par



Isometric View





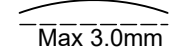
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

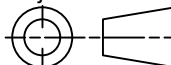
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Date

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 24" x 42" Flange Door

Detail Rev.

Part Number
Numéro Pièce

5500ESDD244208FD

Rev.

13

0

13

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	9	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	9	5500 ESDD Upper Flange Door Gasket
1	5500ESDD244208FD-G	0	5500ESDD 24" x 42" Flange Door Gasket
1	5500ESDD244208FD-P	0	5500ESDD 24" x 42" Flange Door Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

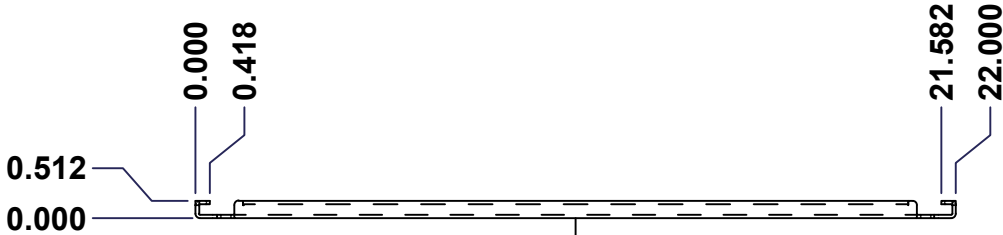
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

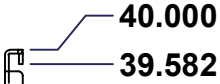
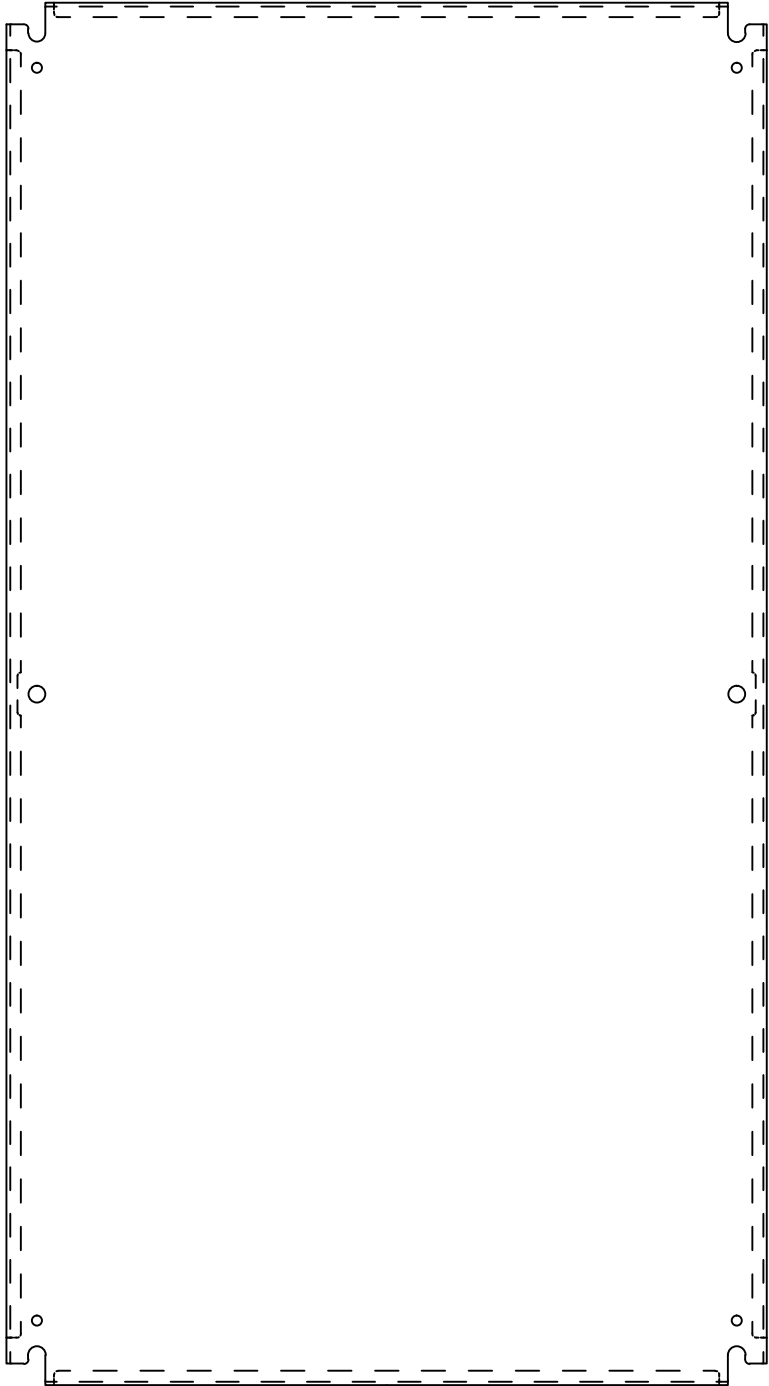
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4224G.idw

Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



TOP



RIGHT

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

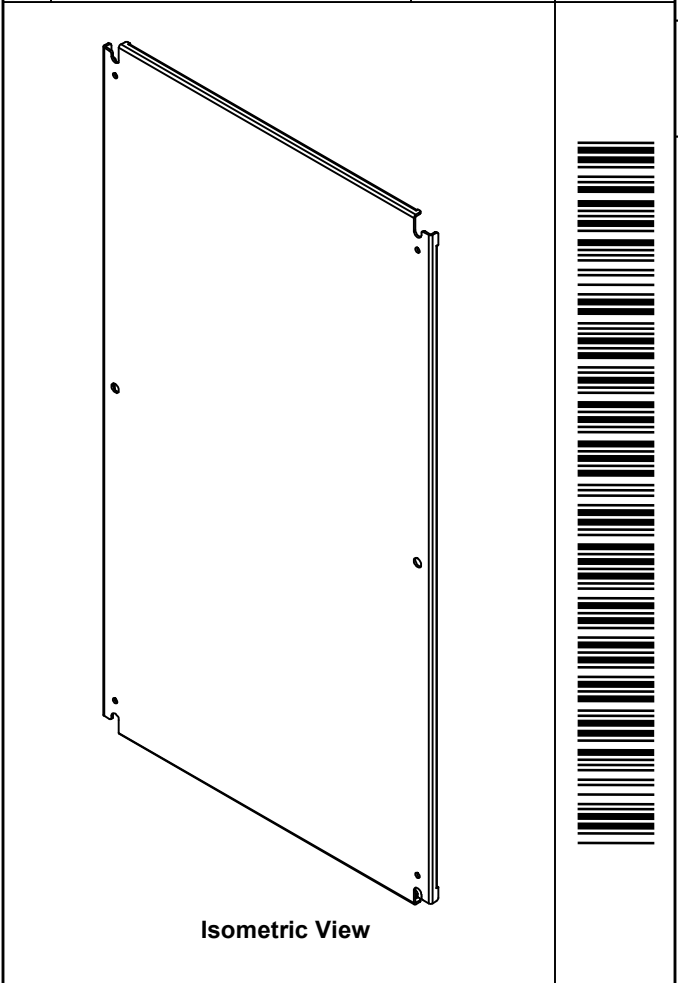
Max 3.0mm

Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4224G			Rev. 0
			1 2

1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



This drawing is confidential and must not be reproduced or used without the consent of EXM