

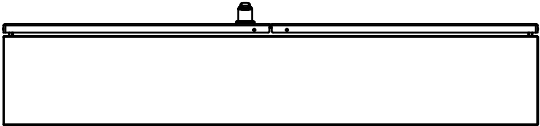
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Tolerance ±1/32" unless otherwise specified

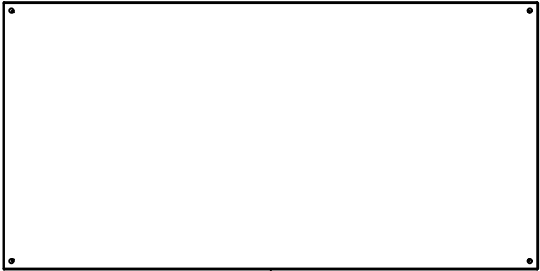
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Tolérance ±1/32" sauf spécification contraire

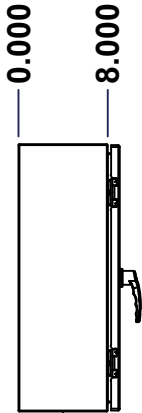
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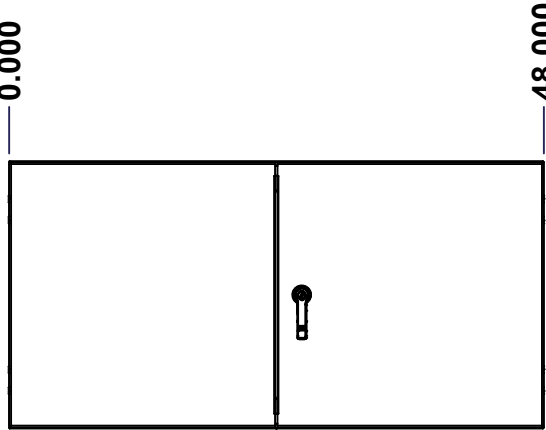
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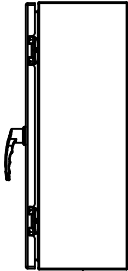
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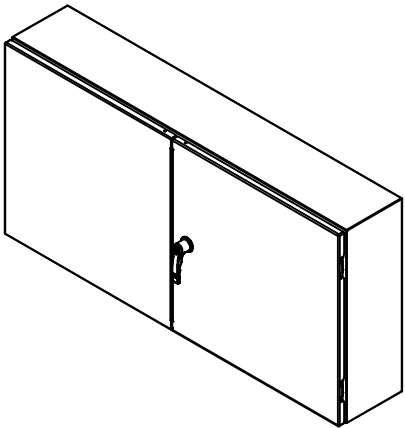
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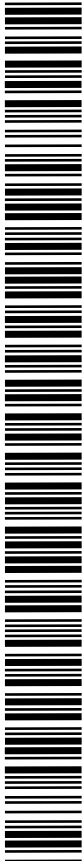
FRONT



RIGHT



Isometric View



BOTTOM

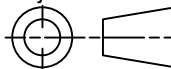


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Dec-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 24" x 48" x 8" Assembly

Detail Rev.

Part Number
Numéro Pièce

5500ESDD244808

Rev.

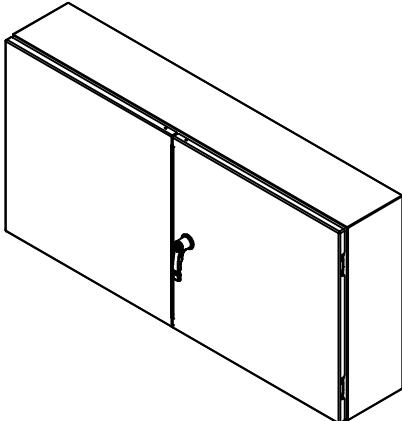
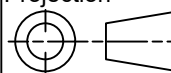
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13

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD244808\5500ESDD244808.idw			Tolérance ±1/32" sauf spécification contraire																																																							
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 12, 13 Enclosure (IP55)</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 12, 13 Enclosure (IP55)	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>			No.	Revisions	Date	By/Par																																					
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Drawn By Dessiné Par BoxCad: BoxCad						Date 17-Dec-13																																																							
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PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>						ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number	<table><tr><td>1</td><td>881 SP4824G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>3</td><td>STK-K-01320</td><td>0</td><td>5412 ES Inner Panel Accessory Kit</td></tr><tr><td>1</td><td>5500ESDD244808LD</td><td>0</td><td>5500ESDD 24" x 48" Lock Door</td></tr><tr><td>1</td><td>5500ESDD244808FD</td><td>0</td><td>5500ESDD 24" x 48" Flange Door</td></tr><tr><td>1</td><td>5500ESDD244808B</td><td>0</td><td>5500ESDD 24" x 48" x 8" Body</td></tr><tr><td>4</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>			1	881 SP4824G	0	881 SP - Inner Panel	3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit	1	5500ESDD244808LD	0	5500ESDD 24" x 48" Lock Door	1	5500ESDD244808FD	0	5500ESDD 24" x 48" Flange Door	1	5500ESDD244808B	0	5500ESDD 24" x 48" x 8" Body	4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List						
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Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

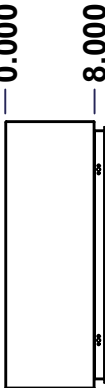
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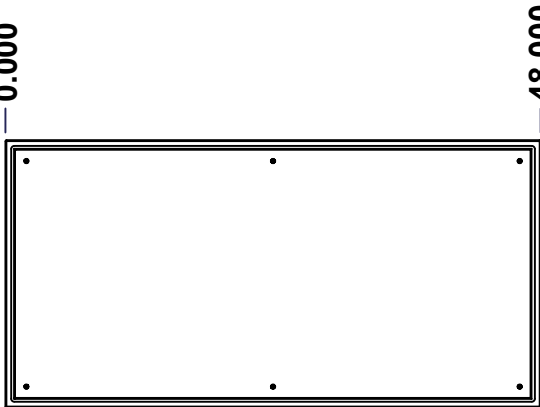
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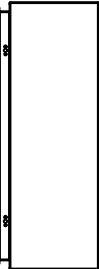
BACK



LEFT



FRONT

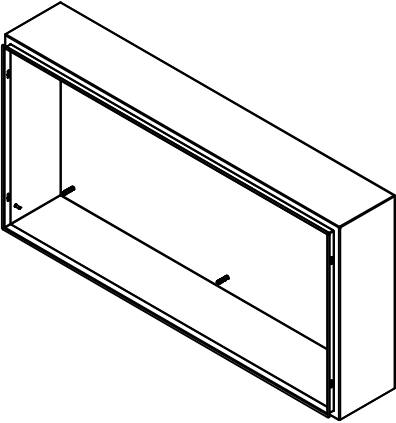


RIGHT



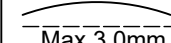
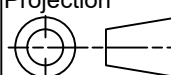
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No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Dec-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.	
5500ESDD 24" x 48" x 8" Body			
Part Number Numéro Pièce		Rev.	3
5500ESDD244808B		0	13

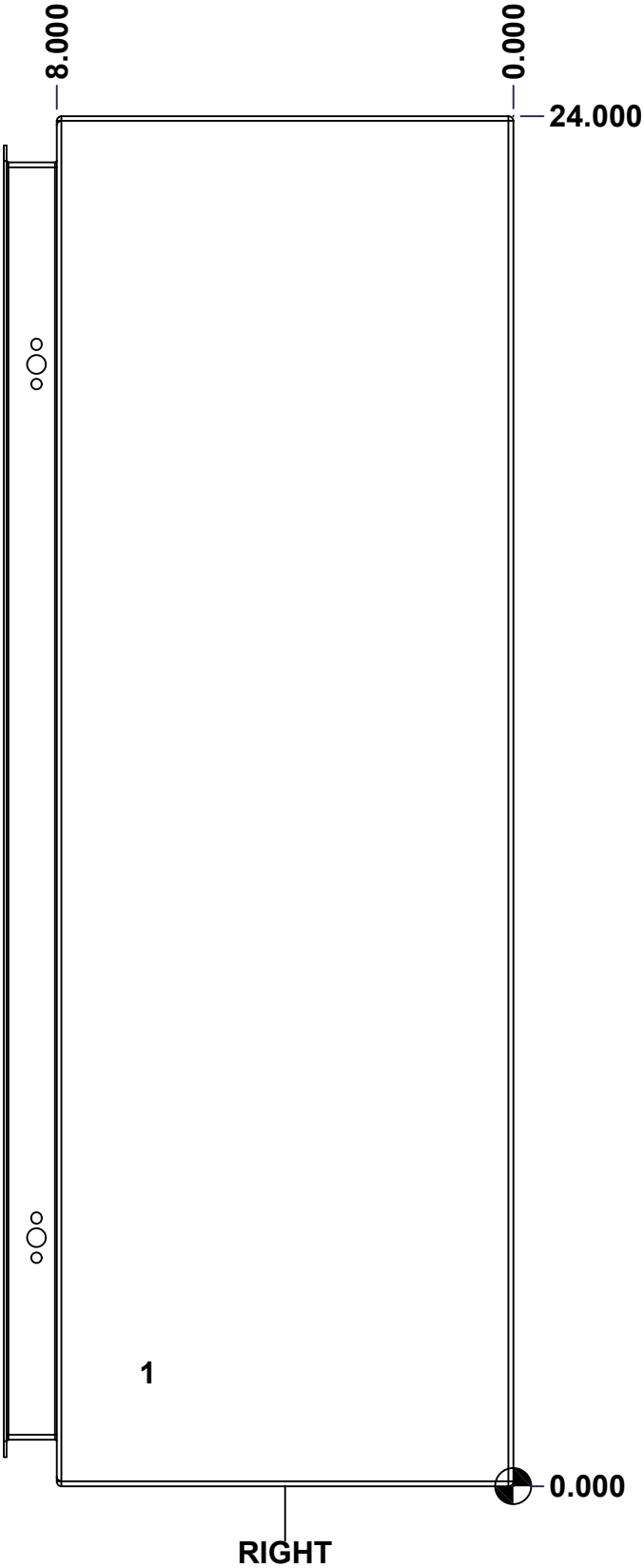
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5500ESDD 24" x 48" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD244808B	Rev. 0	4 13

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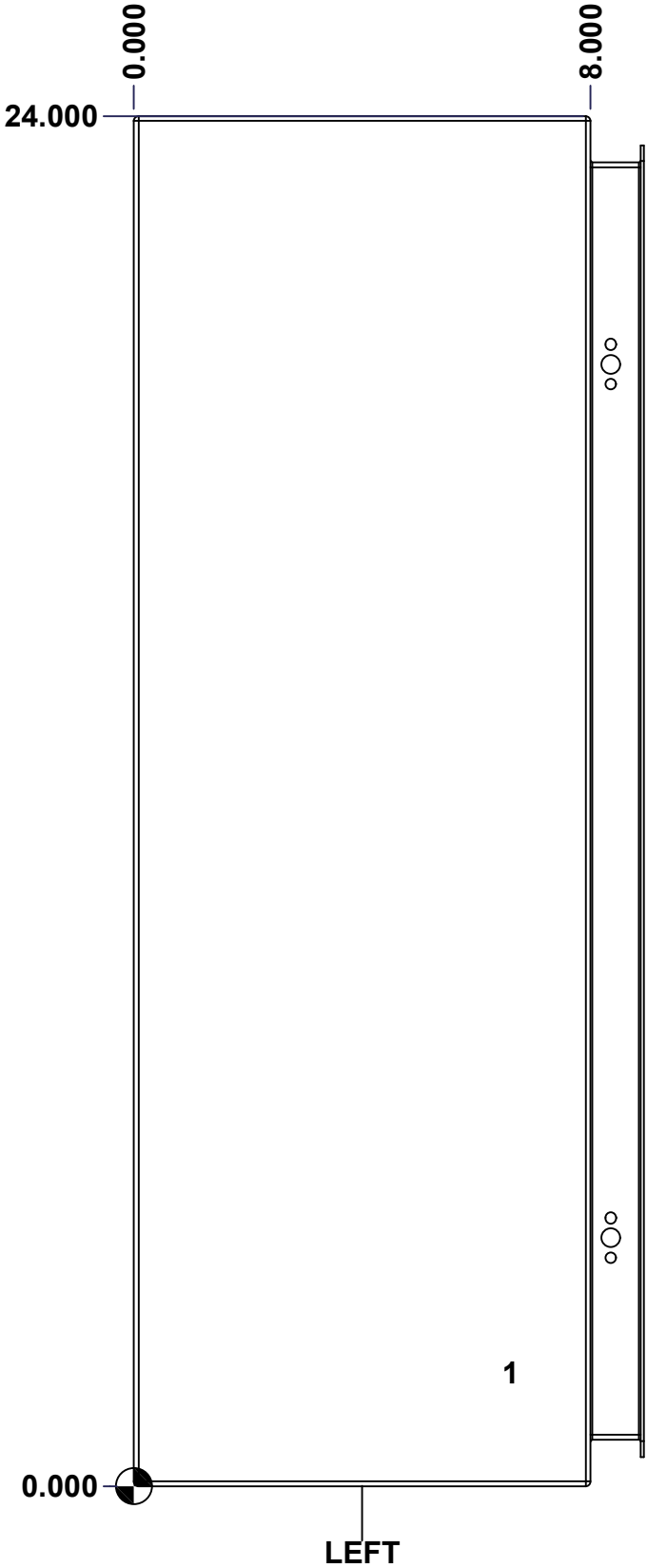
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESDD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESDD244808B	0	13

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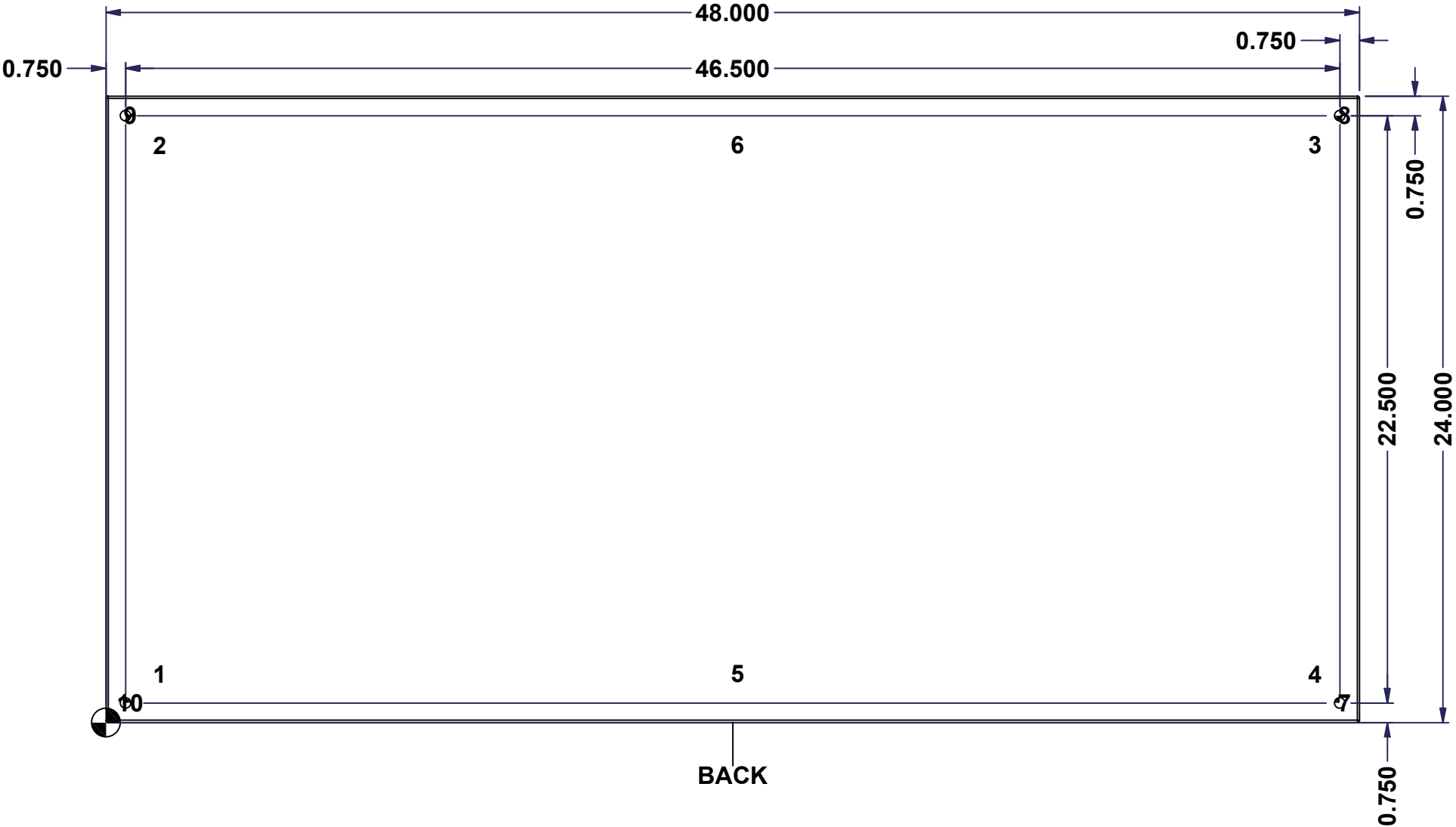
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	46.125	22.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	24.000	1.875	IP STUD M8 x 35mm (Inside)
6	24.000	22.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	47.250	0.750	RND Ø0.390
8	47.250	23.250	RND Ø0.390
9	0.750	23.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



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	Description	Status	
	5500ESDD 24" x 48" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5500ESDD244808B	0	13

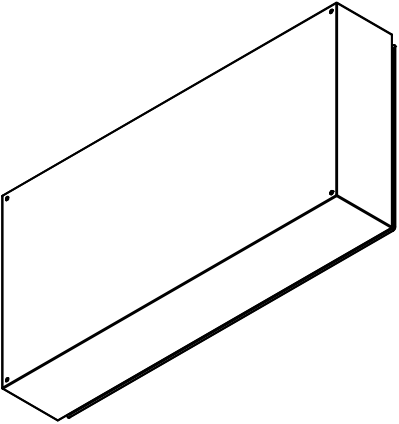
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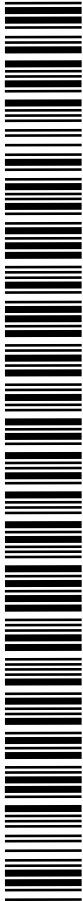
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



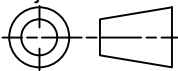
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Dec-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 24" x 48" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5500ESDD244808B

Rev.

7

13

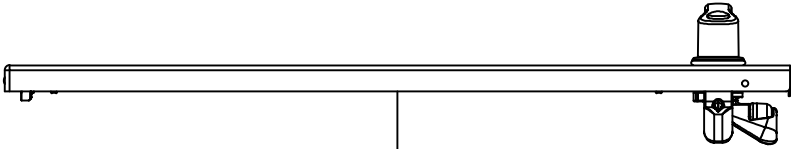
Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5500ESDD244808B-P	0	5500ESDD 24" x 48" x 8" Body Part
Parts List			

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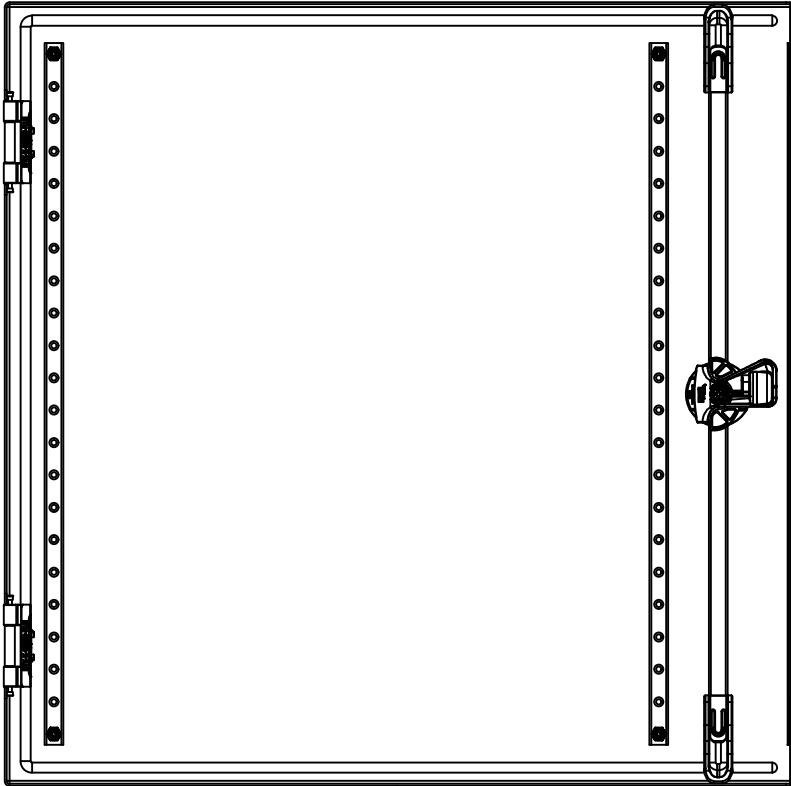
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



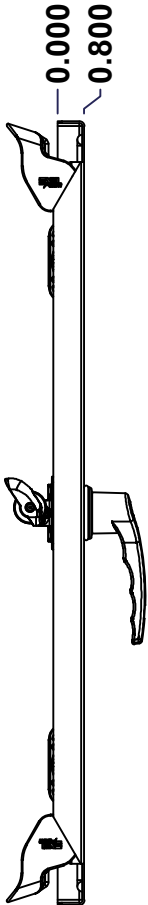
TOP



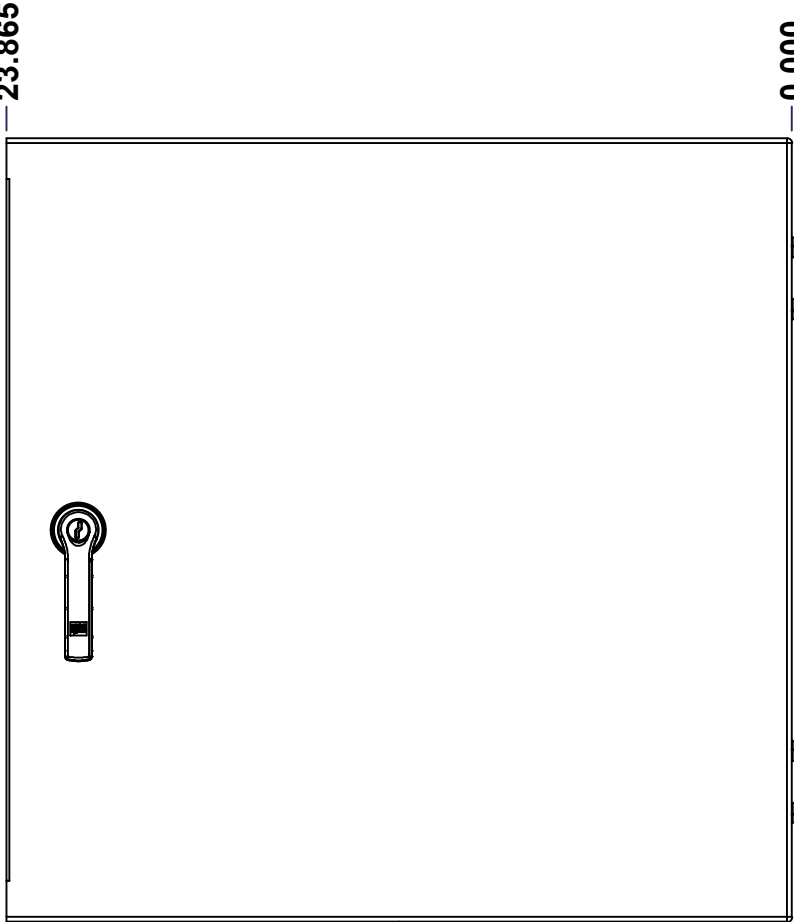
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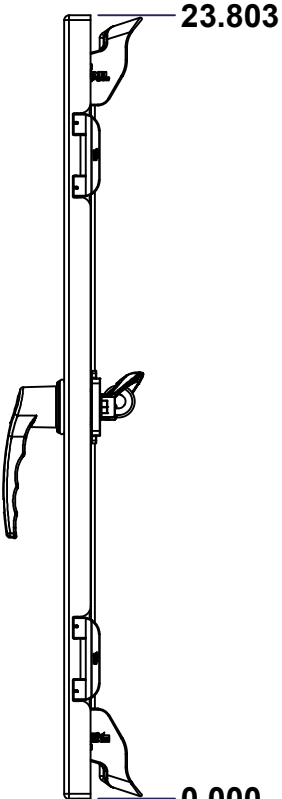
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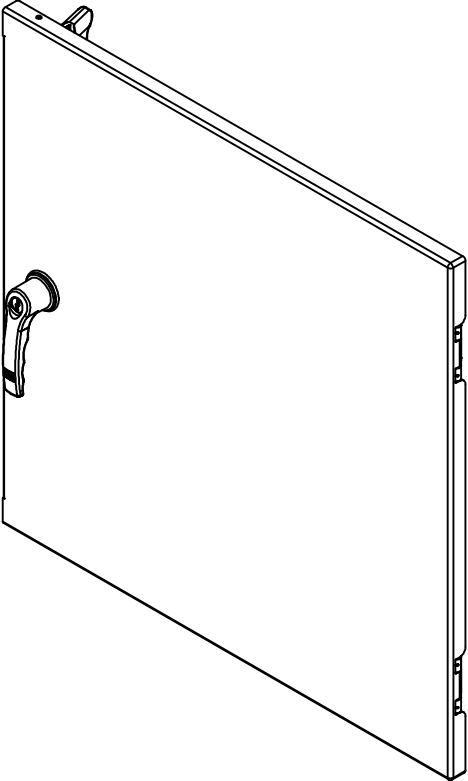
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par

Flatness Aplatissement Max 3.0mm Projection 	
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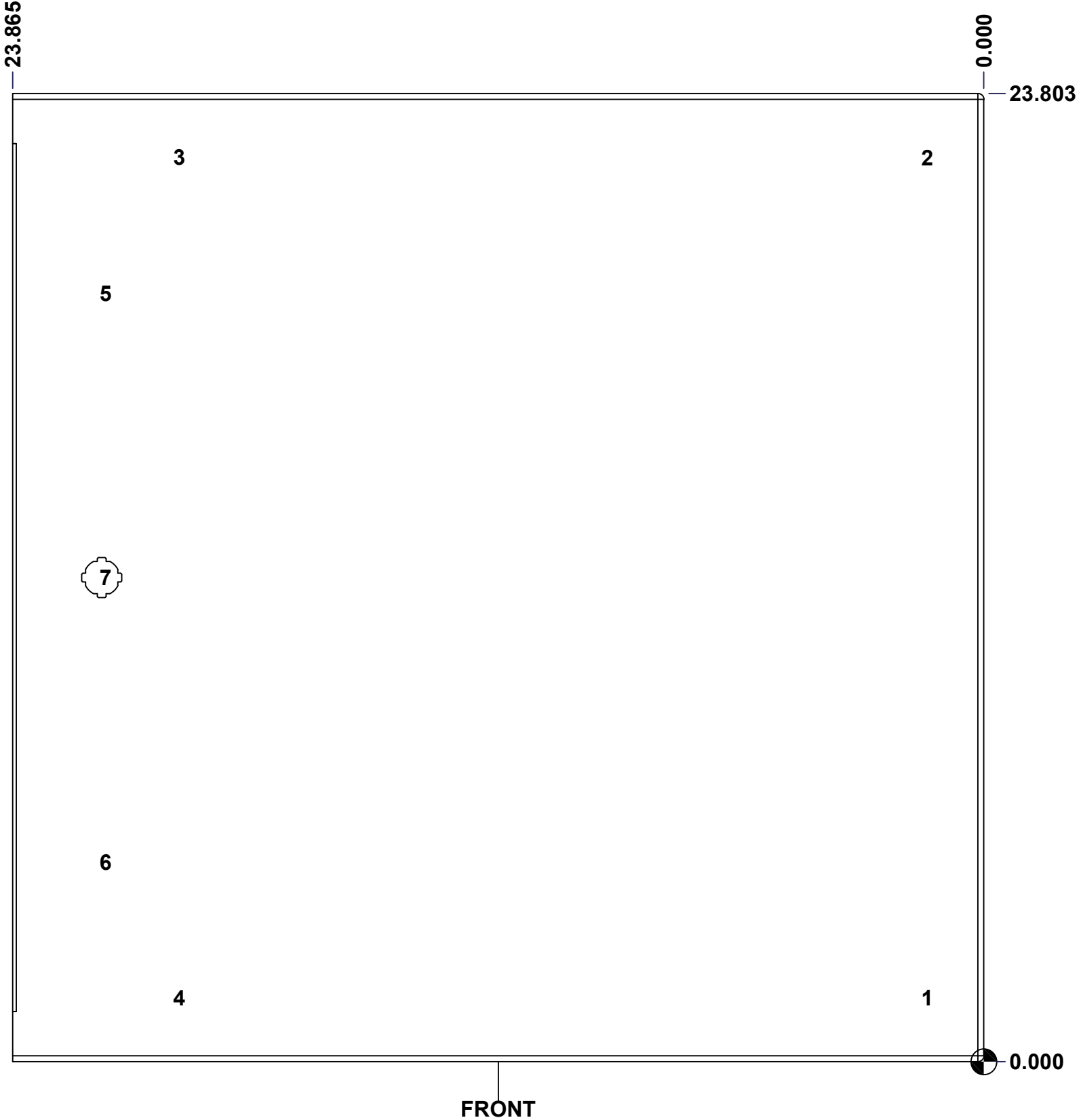
Customer Client		Date	
Drawn By Dessiné Par		Date 17-Dec-13	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 24" x 48" Lock Door			Detail Rev.
Part Number Numéro Pièce		Rev. 0	8 13

SEE BILL OF MATERIAL ON LAST PAGE

5500ESDD244808LD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	19.870	22.236	STUD M6 x 18mm (Inside)
4	19.870	1.567	STUD M6 x 18mm (Inside)
5	21.678	18.896	CLOSING BAR STUD (Inside)
6	21.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
7	21.678	11.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5500ESDD 24" x 48" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5500ESDD244808LD	0	13

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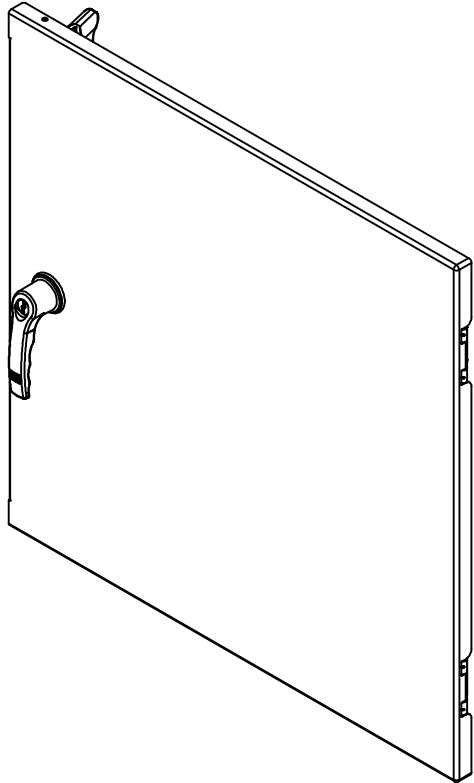
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

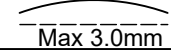
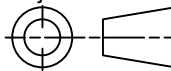


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 17-Dec-13

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 24" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500ESDD244808LD

Rev. 0

10
13

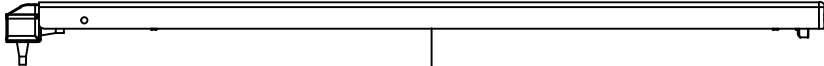
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-24	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD244808LD-G	0	5500ESDD 24" x 48" Lock Door Gasket
1	5500ESDD244808LD-P	0	5500ESDD 24" x 48" Lock Door
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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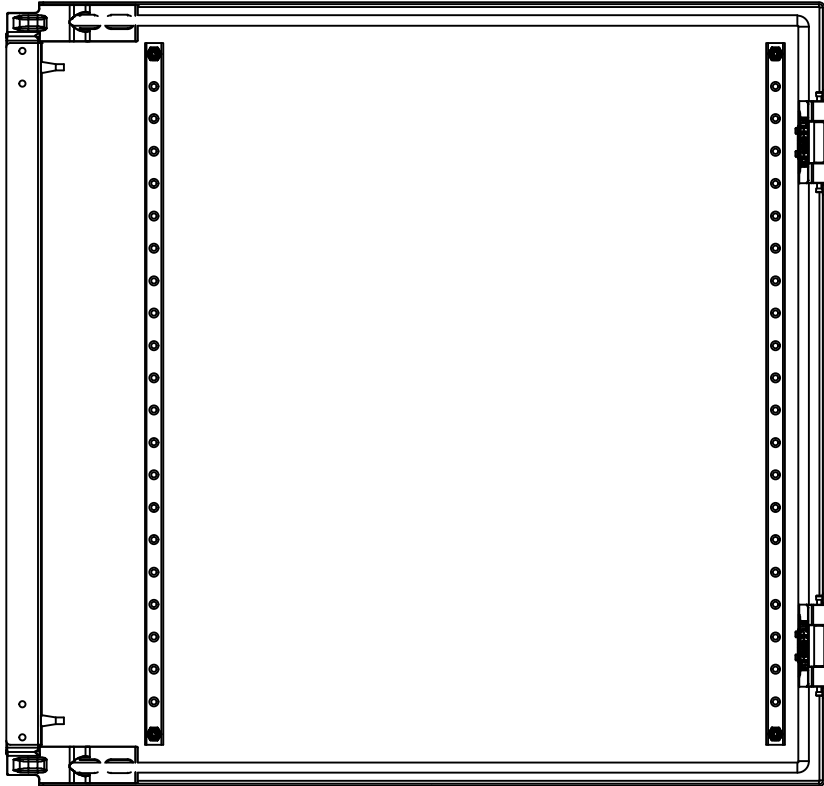
Tolerance ±1/32" unless otherwise specified

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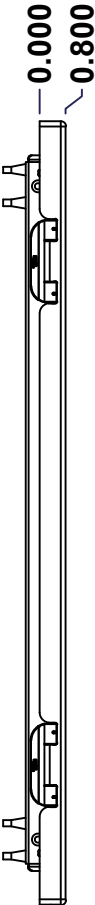
Tolérance ±1/32" sauf spécification contraire



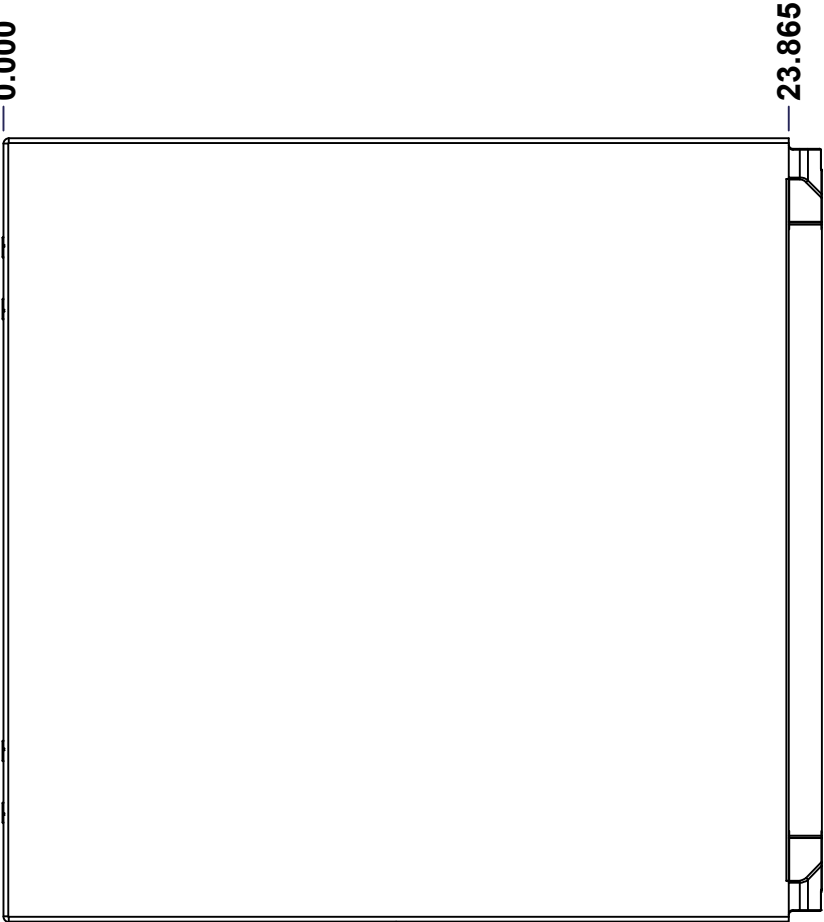
TOP



BACK



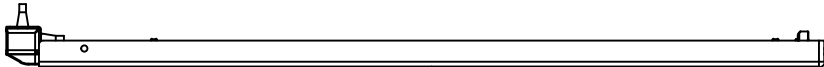
LEFT



FRONT

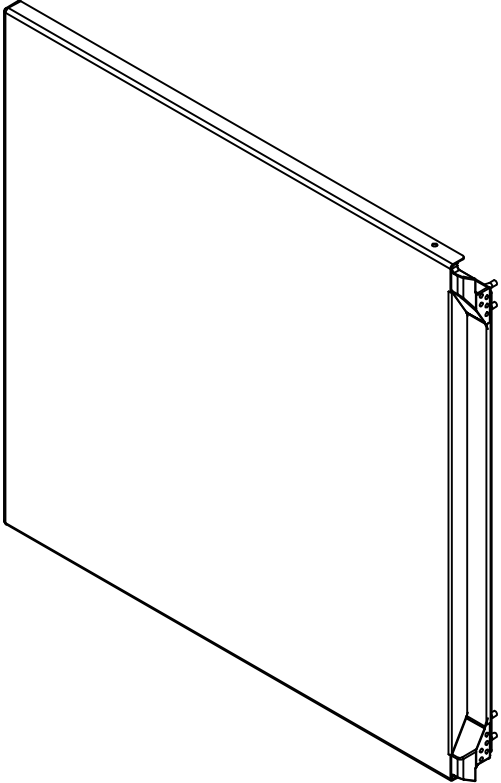


RIGHT

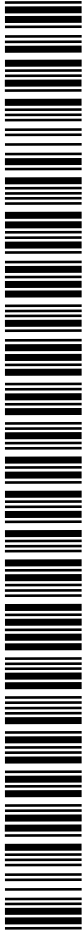


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

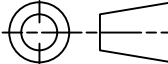


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	
Finish Fini		Smooth	
Description			Detail Rev.
5500ESDD 24" x 48" Flange Door			
Part Number Numéro Pièce		Rev.	11
5500ESDD244808FD		0	13

SEE BILL OF MATERIAL ON LAST PAGE

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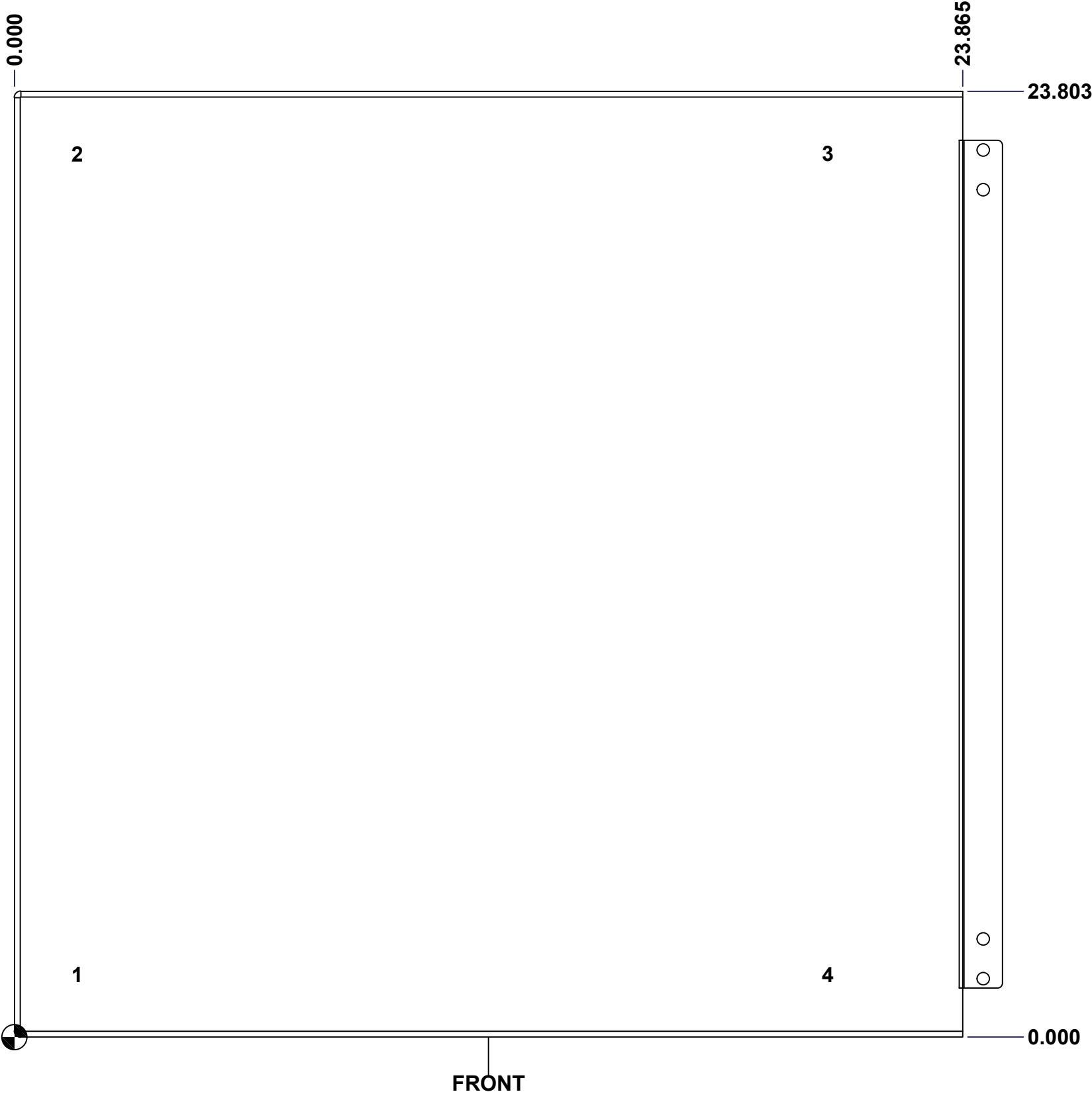
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	20.370	22.236	STUD M6 x 18mm (Inside)
4	20.370	1.567	STUD M6 x 18mm (Inside)



	Description	Status	
	5500ESDD 24" x 48" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	5500ESDD244808FD	0	13

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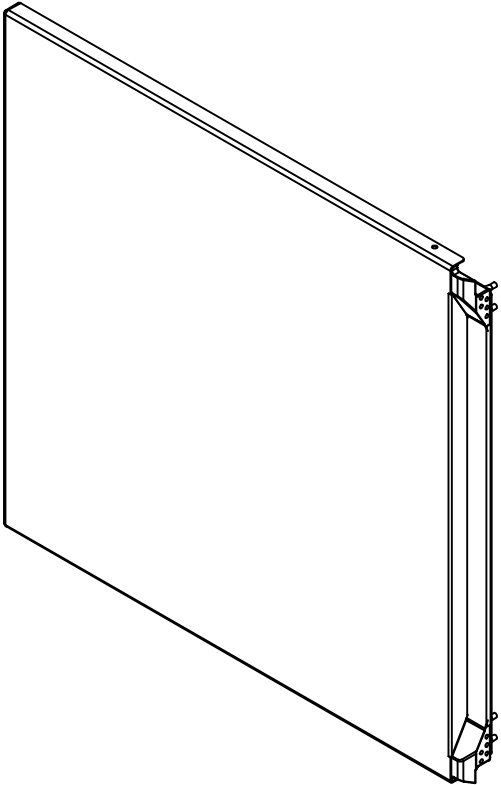
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

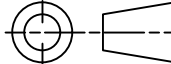


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5500ESDD 24" x 48" Flange Door			
Part Number Numéro Pièce		Rev.	13
5500ESDD244808FD		0	13

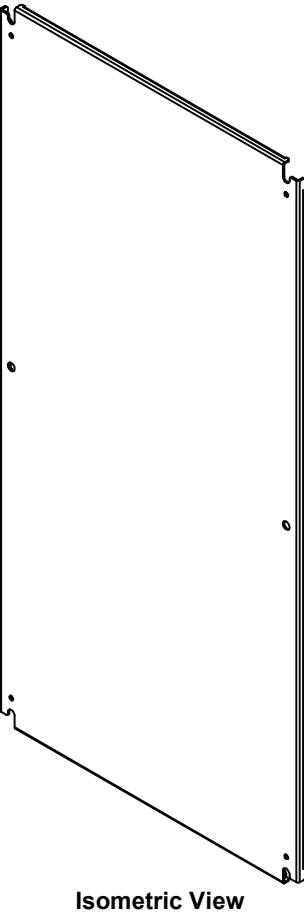
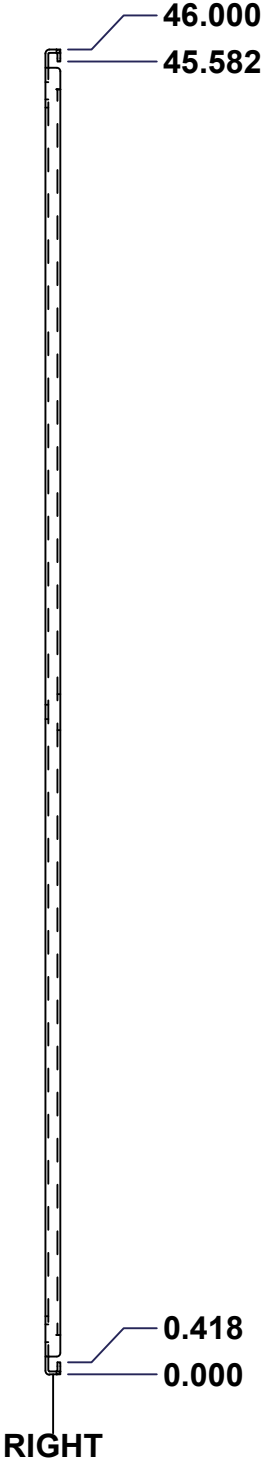
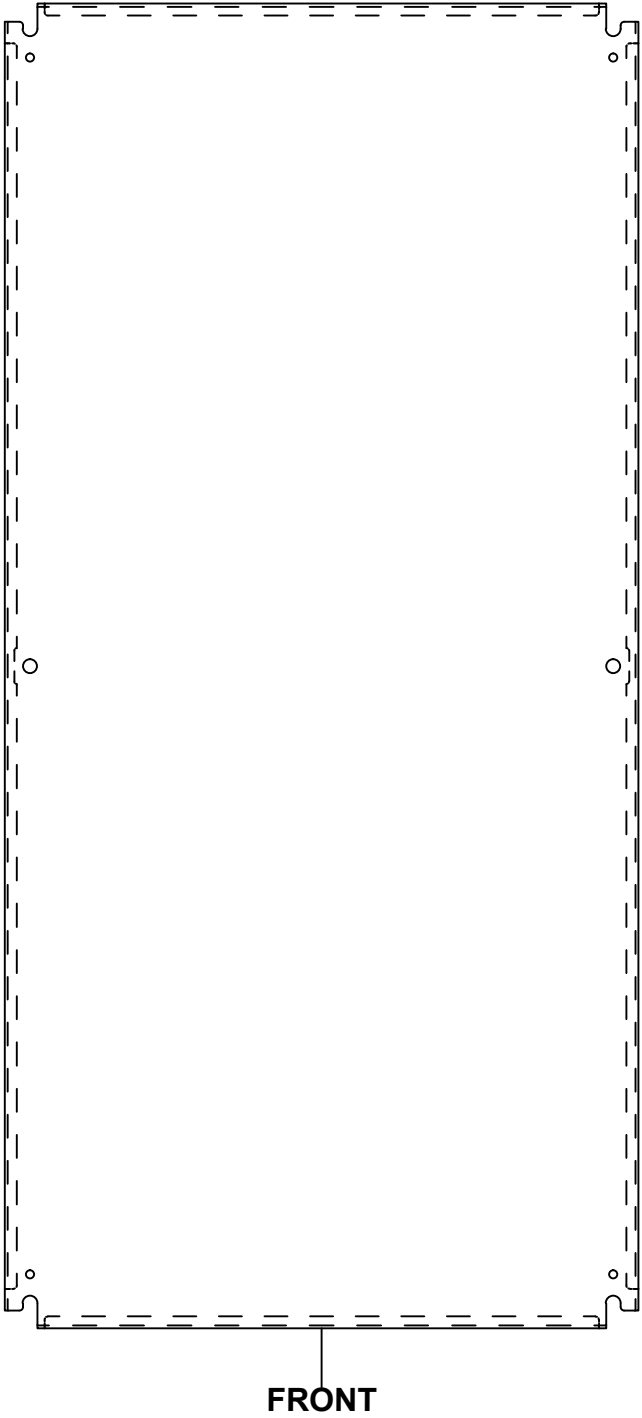
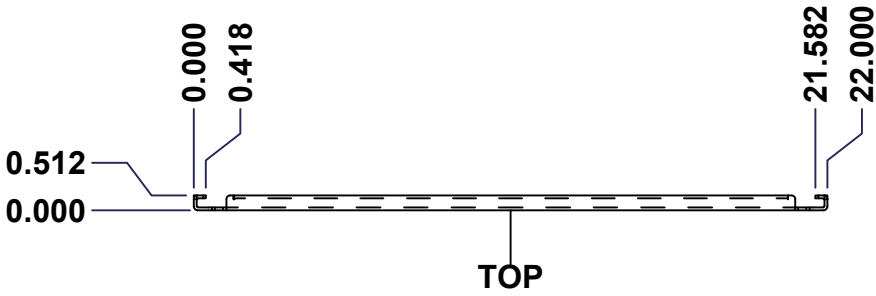
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESDD244808FD-G	0	5500ESDD 24" x 48" Flange Door Gasket
1	5500ESDD244808FD-P	0	5500ESDD 24" x 48" Flange Door Part
2	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

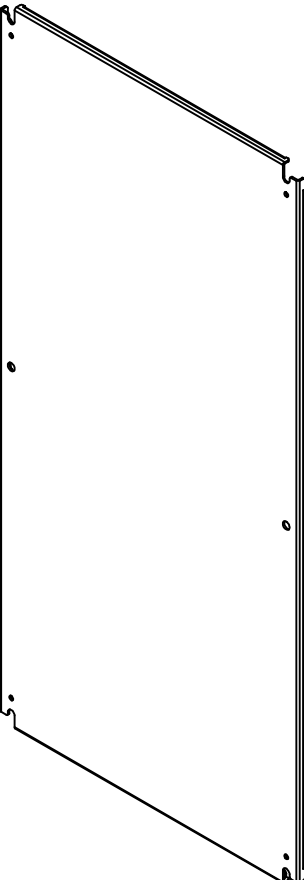
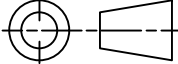
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Tolérance ±1/32" sauf spécification contraire



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1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP4824G			Rev. 0
			1 2

