

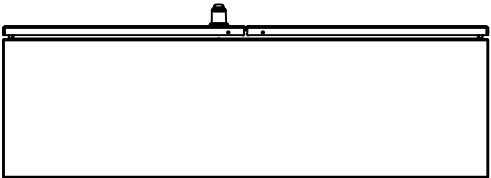
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

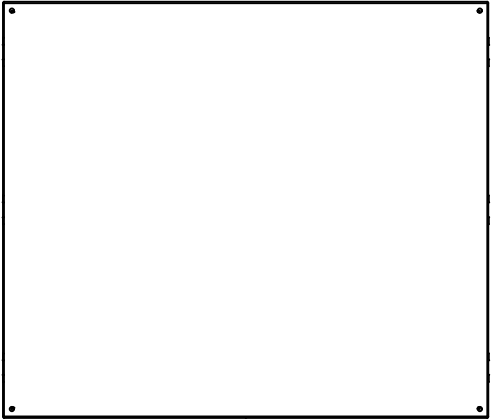
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

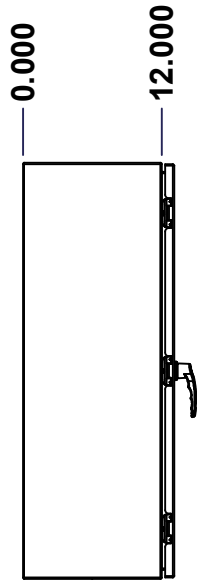
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



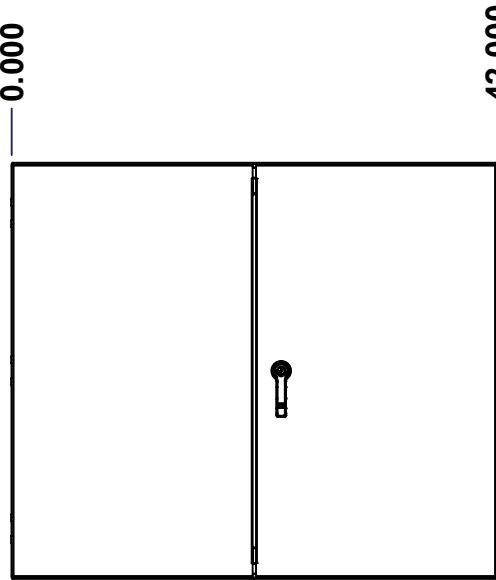
TOP



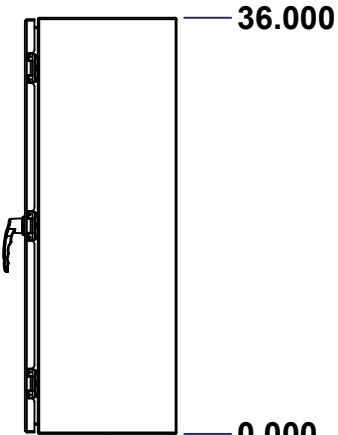
BACK



LEFT



FRONT

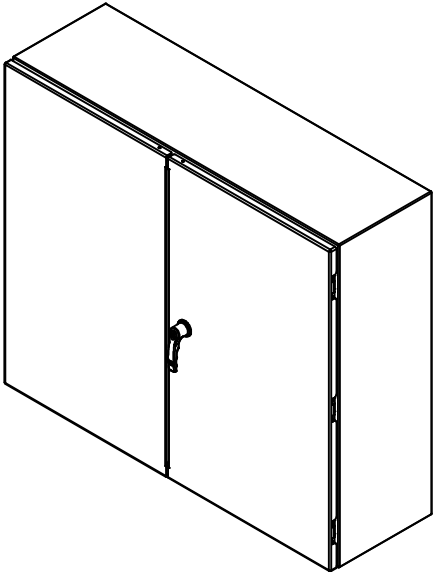


RIGHT

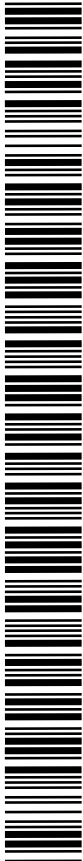


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

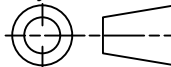


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 18-Dec-13
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

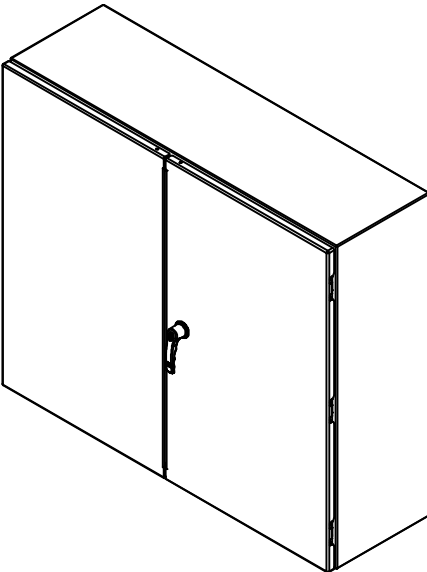
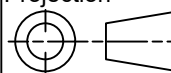
Color Couleur Asa-61 Grey	Finish Fini Smooth
------------------------------	-----------------------

Description 5500ESDD 36" x 42" x 12" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 5500ESDD364212	Rev. 0	1
--	--------	---

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw		Tolérance ±1/32" sauf spécification contraire																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 12, 13 Enclosure (IP55)</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 12, 13 Enclosure (IP55)	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>		No.	Revisions	Date	By/Par																								
ITEM	DESCRIPTION																																												
1	NEMA 12, 13 Enclosure (IP55)																																												
2	C/W Standard ground studs on box and cover																																												
3	C/W Standard door stiffener																																												
4	C/W Standard inner panel (Included)																																												
5	C/W Standard inner panel mounting studs																																												
No.	Revisions	Date	By/Par																																										
Isometric View 																																													
				Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 																																									
				<table><tr><td>Customer Client</td><td>Date</td></tr><tr><td>Drawn By Dessiné Par</td><td>Date 18-Dec-13</td></tr><tr><td>Material Matière</td><td>14 Ga Cold Rolled A1008 CS Type B (1.7mm)</td></tr></table>		Customer Client	Date	Drawn By Dessiné Par	Date 18-Dec-13	Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)																																		
				Customer Client	Date																																								
				Drawn By Dessiné Par	Date 18-Dec-13																																								
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)																																												
<table><tr><td>Color Couleur</td><td>Asa-61 Grey</td><td>Finish Fini</td><td>Smooth</td></tr><tr><td colspan="2">Description</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">5500ESDD 36" x 42" x 12" Assembly</td><td colspan="2"> </td></tr><tr><td colspan="2">Part Number Numéro Pièce</td><td>Rev.</td><td>2</td></tr><tr><td colspan="2">5500ESDD364212</td><td>0</td><td>13</td></tr></table>		Color Couleur	Asa-61 Grey	Finish Fini	Smooth	Description		Detail Rev.		5500ESDD 36" x 42" x 12" Assembly				Part Number Numéro Pièce		Rev.	2	5500ESDD364212		0	13																								
Color Couleur	Asa-61 Grey	Finish Fini	Smooth																																										
Description		Detail Rev.																																											
5500ESDD 36" x 42" x 12" Assembly																																													
Part Number Numéro Pièce		Rev.	2																																										
5500ESDD364212		0	13																																										
PACKING <table><tr><th>ITEM</th><th>QTY</th><th>DESCRIPTION</th></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>		ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number																										
ITEM	QTY	DESCRIPTION																																											
Cardboard sleeve	2	Top and Bottom																																											
Cardboard strip	2	Between back of enclosure and inner panel																																											
Plastic bag	1	To protect cover surface and inside gasket																																											
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together																																											
Packaging label	1	White label with product number																																											
<table><tr><td>1</td><td>881 SP4236G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>4</td><td>STK-K-01320</td><td>0</td><td>5412 ES Inner Panel Accessory Kit</td></tr><tr><td>1</td><td>5500ESDD364212LD</td><td>0</td><td>5500ESDD 36" x 42" Lock Door</td></tr><tr><td>1</td><td>5500ESDD364212FD</td><td>0</td><td>5500ESDD 36" x 42" Flange Door</td></tr><tr><td>1</td><td>5500ESDD364212B</td><td>0</td><td>5500ESDD 36" x 42" x 12" Body</td></tr><tr><td>6</td><td>STK-Q-04050-08</td><td>0</td><td>M6 x 8mm Hexagon Socket Head Machine Screw</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table>				1	881 SP4236G	0	881 SP - Inner Panel	4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit	1	5500ESDD364212LD	0	5500ESDD 36" x 42" Lock Door	1	5500ESDD364212FD	0	5500ESDD 36" x 42" Flange Door	1	5500ESDD364212B	0	5500ESDD 36" x 42" x 12" Body	6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw	Qty	Part Number	Rev	Description	Parts List													
1	881 SP4236G	0	881 SP - Inner Panel																																										
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit																																										
1	5500ESDD364212LD	0	5500ESDD 36" x 42" Lock Door																																										
1	5500ESDD364212FD	0	5500ESDD 36" x 42" Flange Door																																										
1	5500ESDD364212B	0	5500ESDD 36" x 42" x 12" Body																																										
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw																																										
Qty	Part Number	Rev	Description																																										
Parts List																																													

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

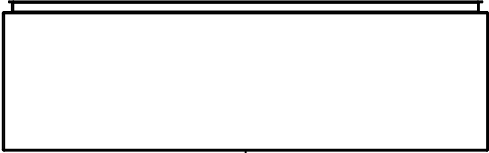
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

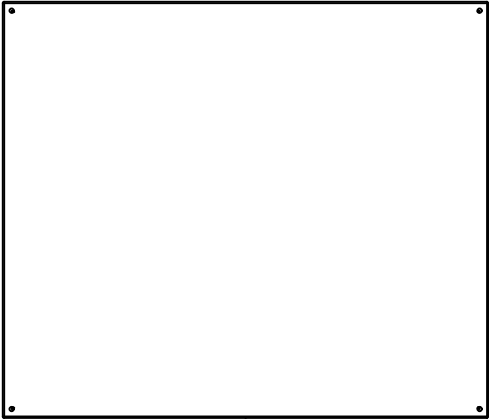
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

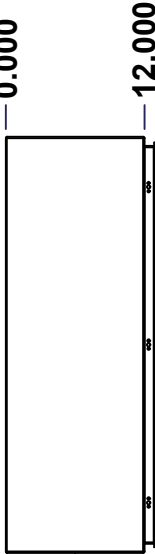
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



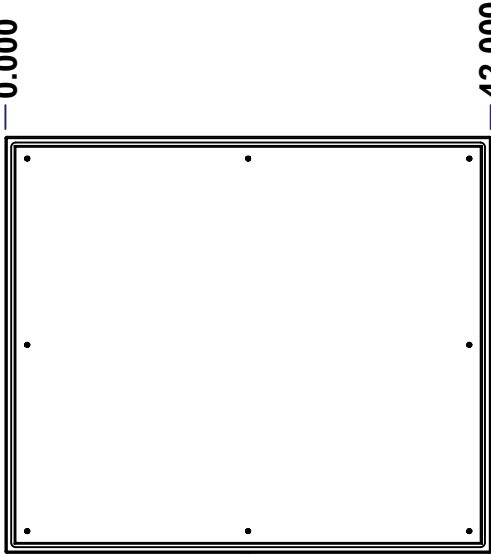
TOP



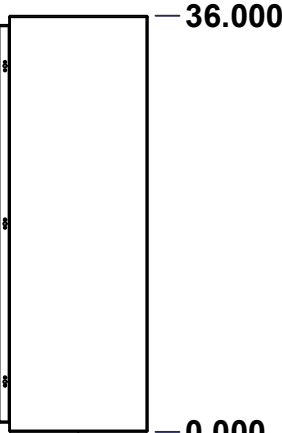
BACK



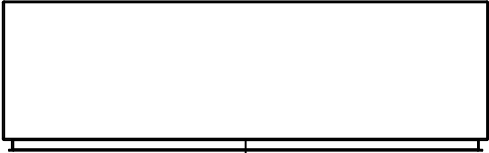
LEFT



FRONT

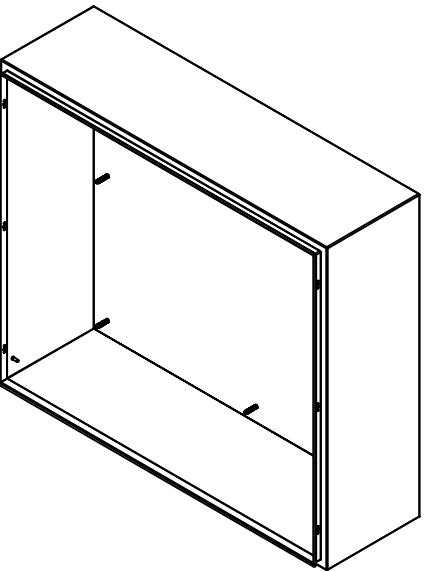


RIGHT



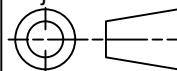
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 18-Dec-13	
Material Matière				14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 5500ESDD 36" x 42" x 12" Body				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5500ESDD364212B				0	
				3 13	

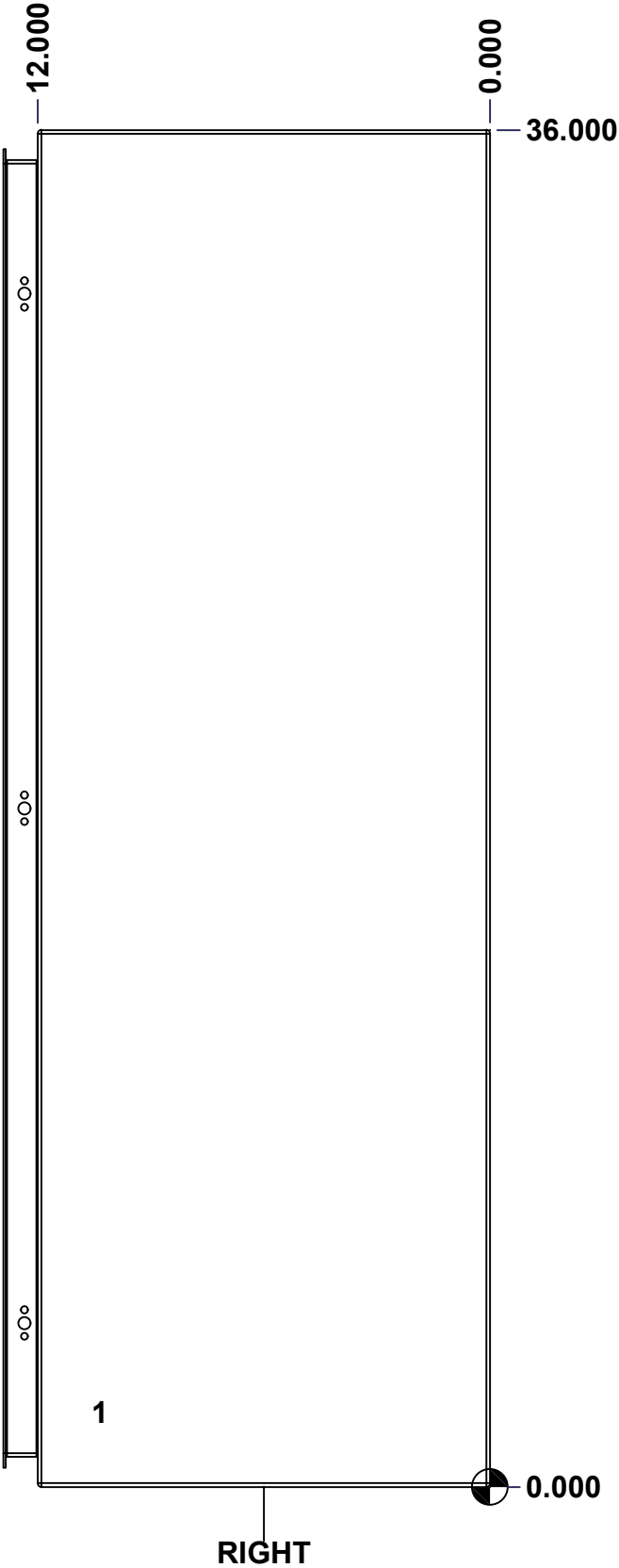
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

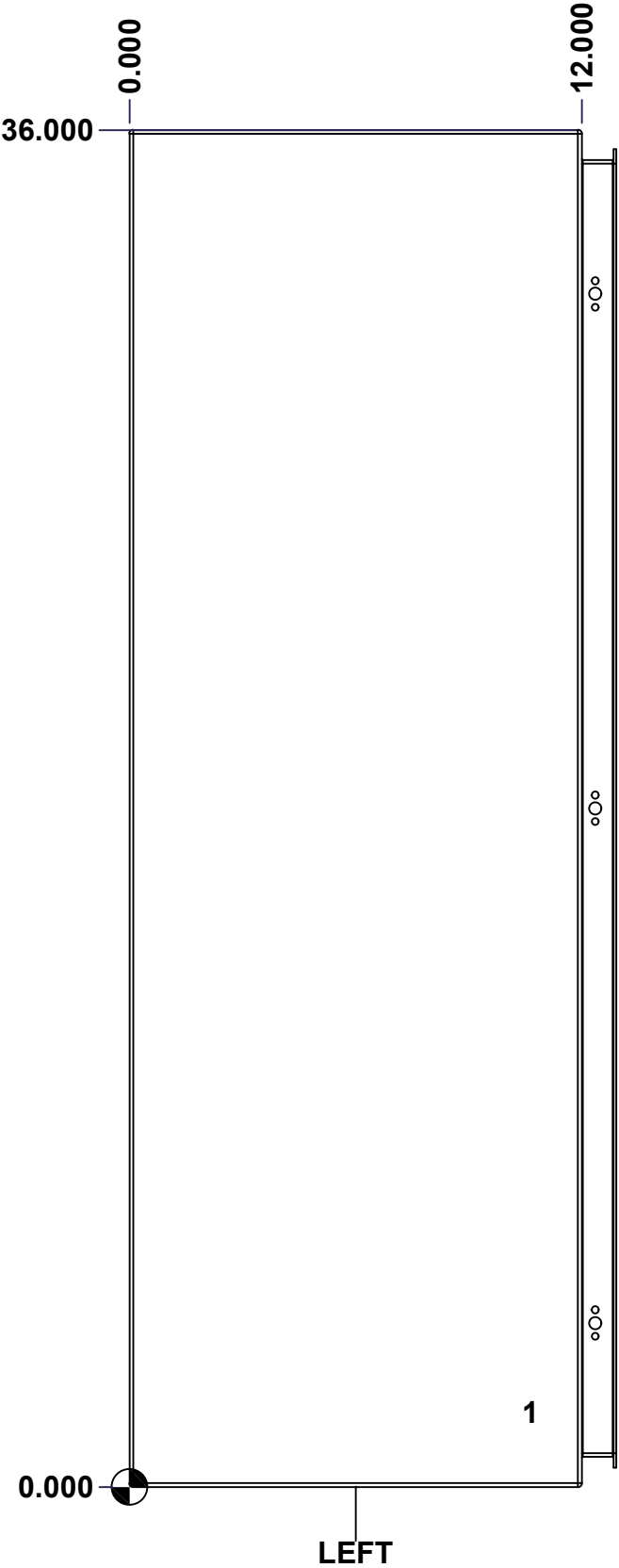


	Description 5500ESDD 36" x 42" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD364212B	Rev. 0	4 13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESDD 36" x 42" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESDD364212B	0	13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

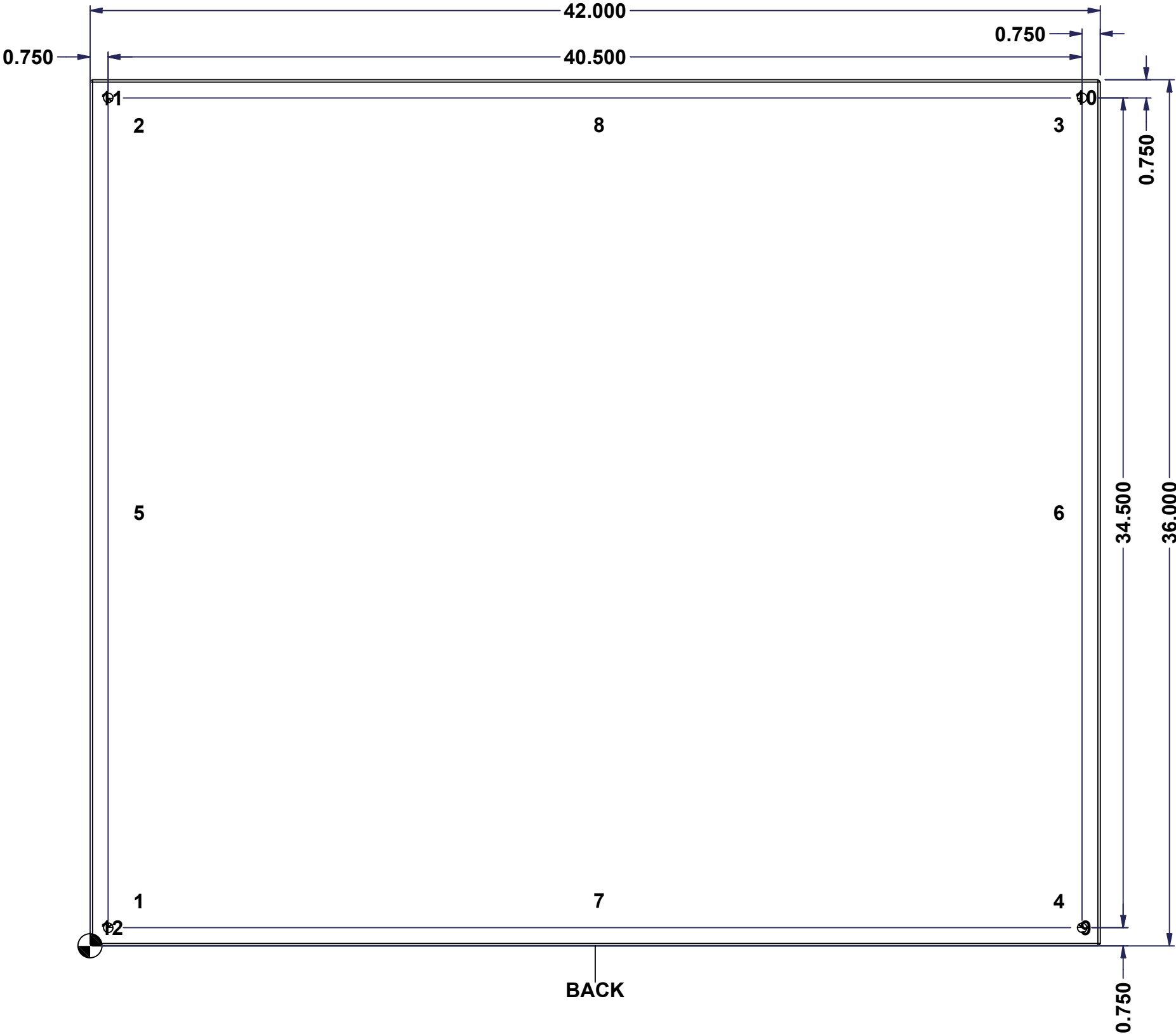
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	40.125	34.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	40.125	18.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	41.250	0.750	RND Ø0.390
10	41.250	35.250	RND Ø0.390
11	0.750	35.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

	Description	Status	
	5500ESDD 36" x 42" x 12" Body	(NULL)	
	Part Number Numéro Pièce 5500ESDD364212B	Rev. 0	6 13

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

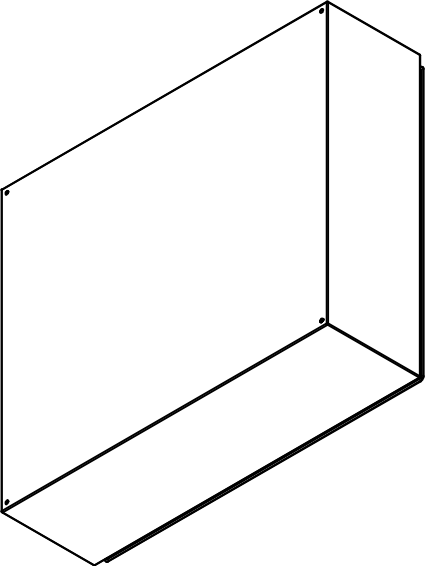
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



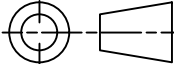
Isometric View





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Dec-13

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 36" x 42" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5500ESDD364212B

Rev.

7

13

2

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

8

STK-Q-16005

0

Stud M8 x 35mm Steel

1

5500ESDD364212B-P

0

5500ESDD 36" x 42" x 12" Body Part

Qty

Part Number

Rev

Description

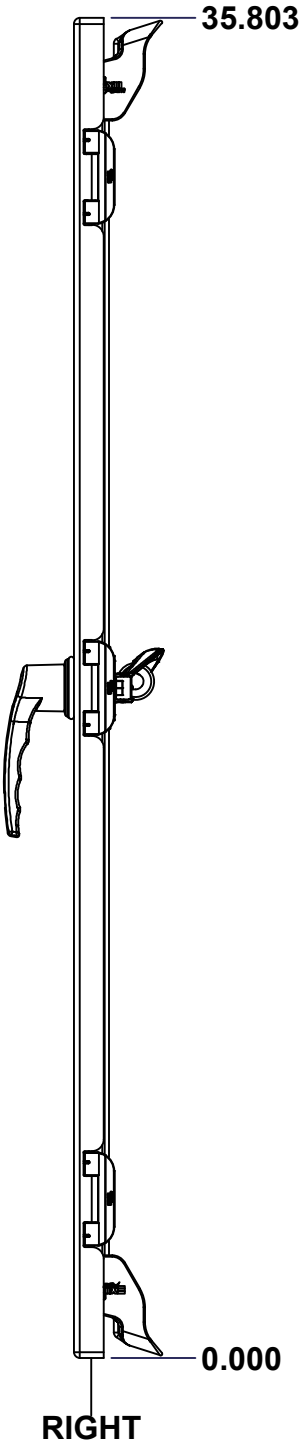
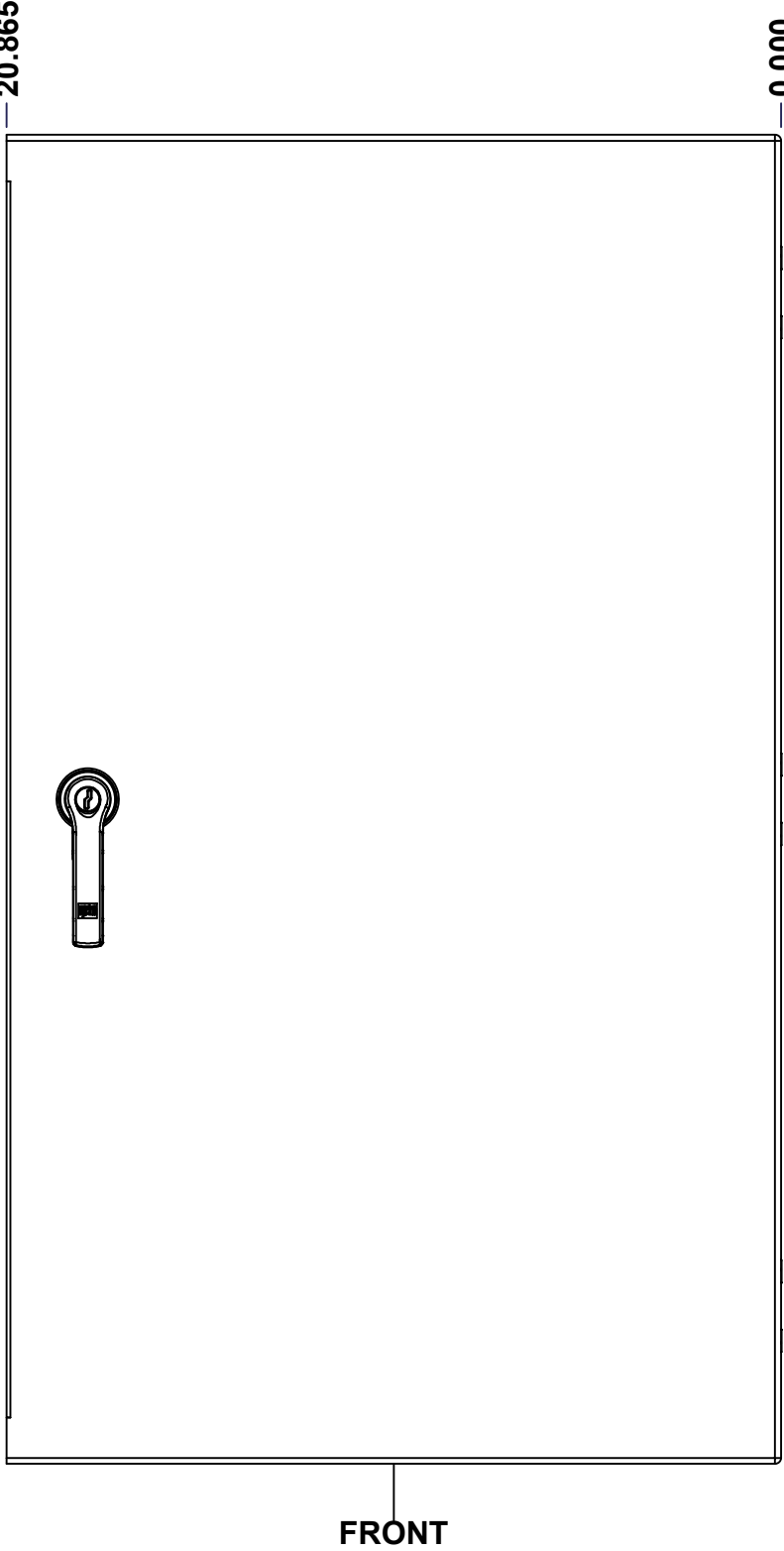
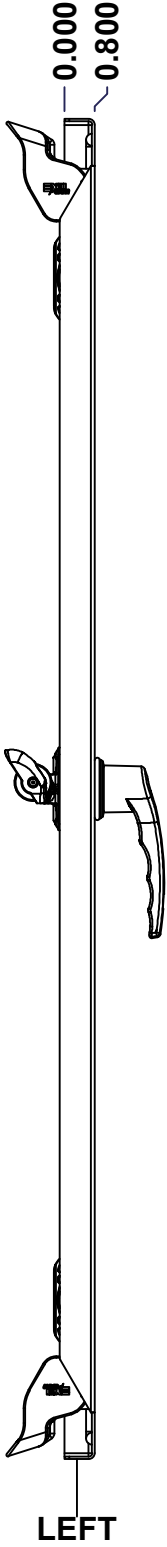
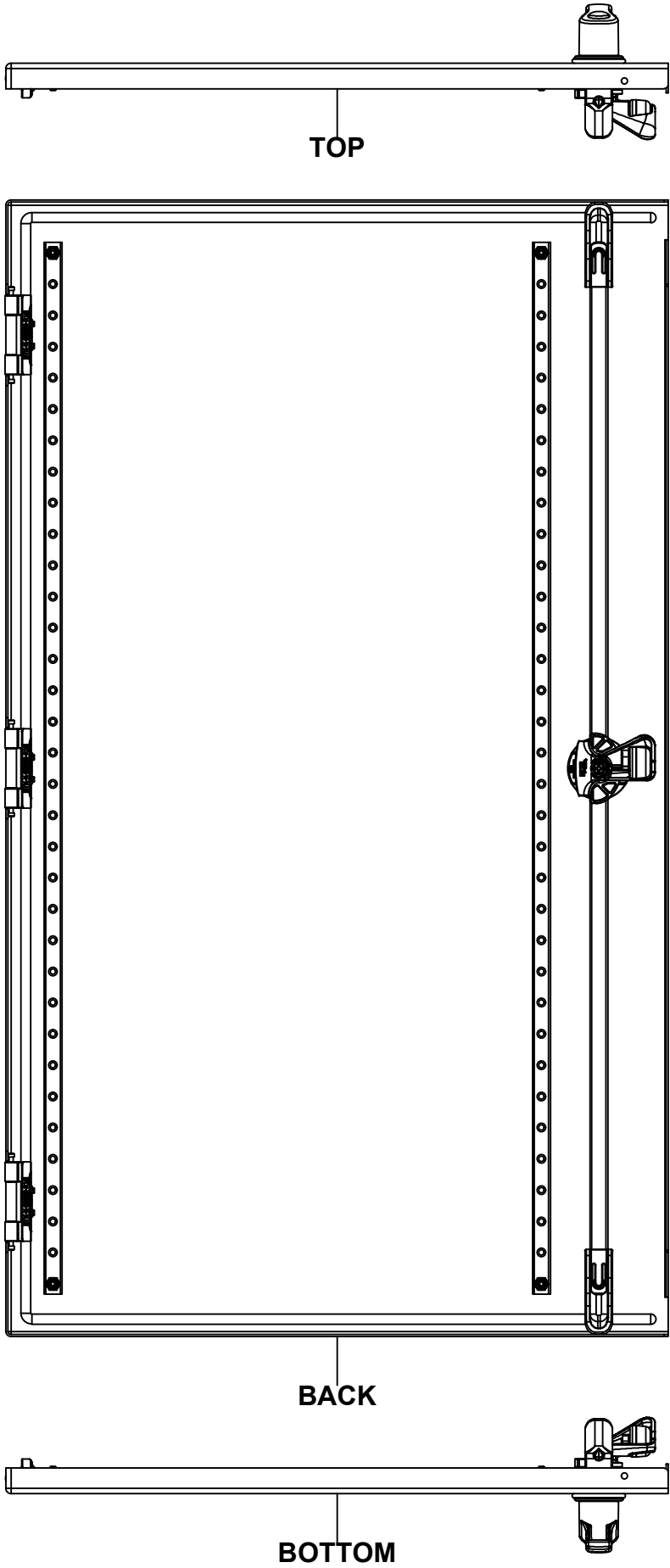
Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

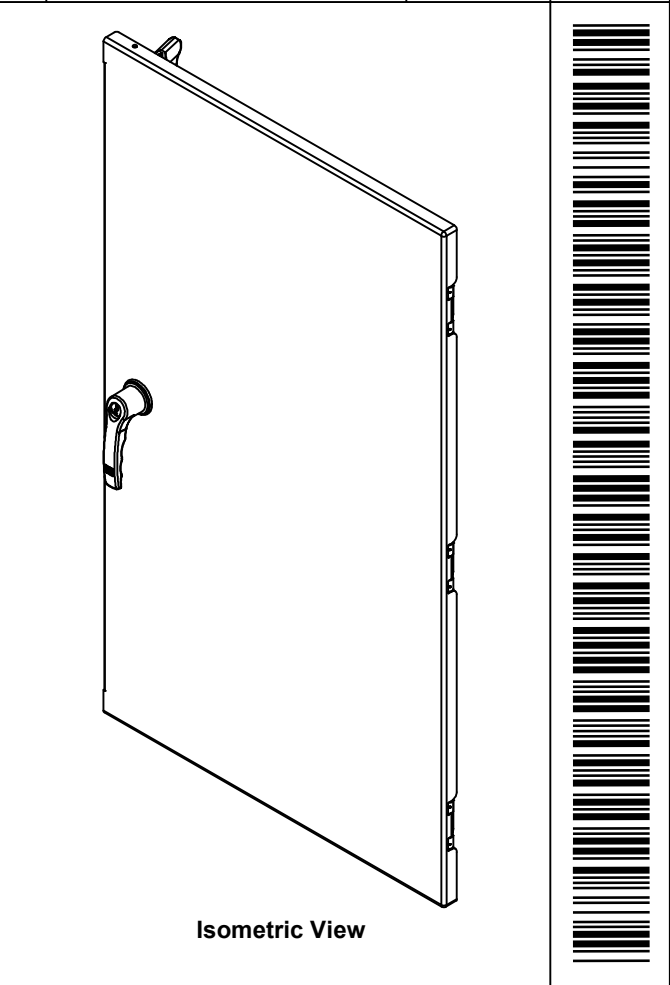
Tolerance ±1/32" unless otherwise specified

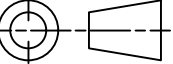
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire



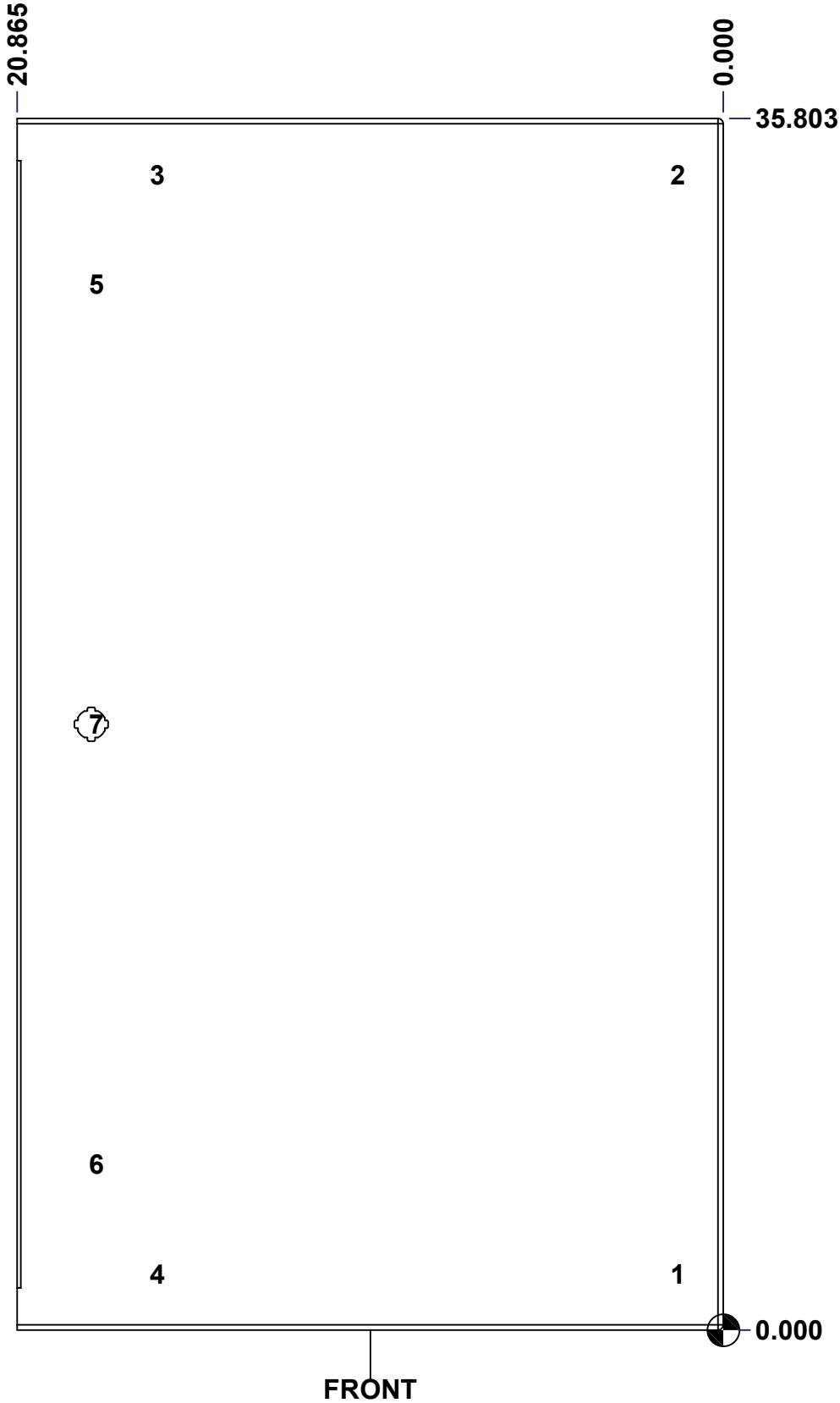
No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Dec-13	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 36" x 42" Lock Door			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	13

This drawing is confidential and must not be reproduced or used without the consent of EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	16.870	34.142	STUD M6 x 18mm (Inside)
4	16.870	1.661	STUD M6 x 18mm (Inside)
5	18.678	30.896	CLOSING BAR STUD (Inside)
6	18.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
7	18.678	17.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5500ESDD 36" x 42" Lock Door	(NULL)	
	Part Number	Rev.	9 / 13
	Numéro Pièce 5500ESDD364212LD	0	

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

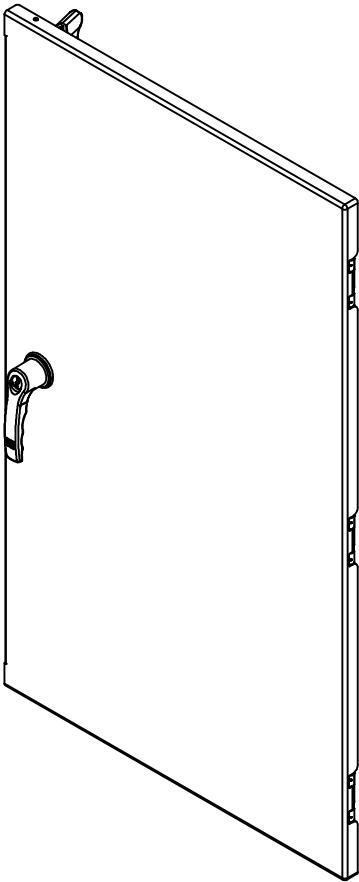
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

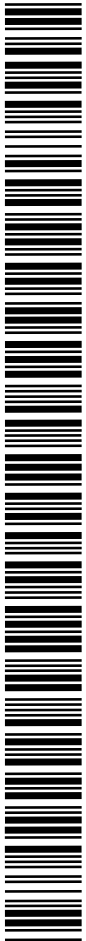
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

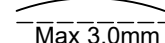
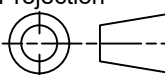


Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-36	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD364212LD-G	0	5500ESDD 36" x 42" Lock Door Gasket
1	5500ESDD364212LD-P	0	5500ESDD 36" x 42" Lock Door
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 18-Dec-13	
Material Matière		BoxCad: BoxCad 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 36" x 42" Lock Door			Detail Rev.
Part Number Numéro Pièce 5500ESDD364212LD			Rev. 10 013

5500ESDD364212FD

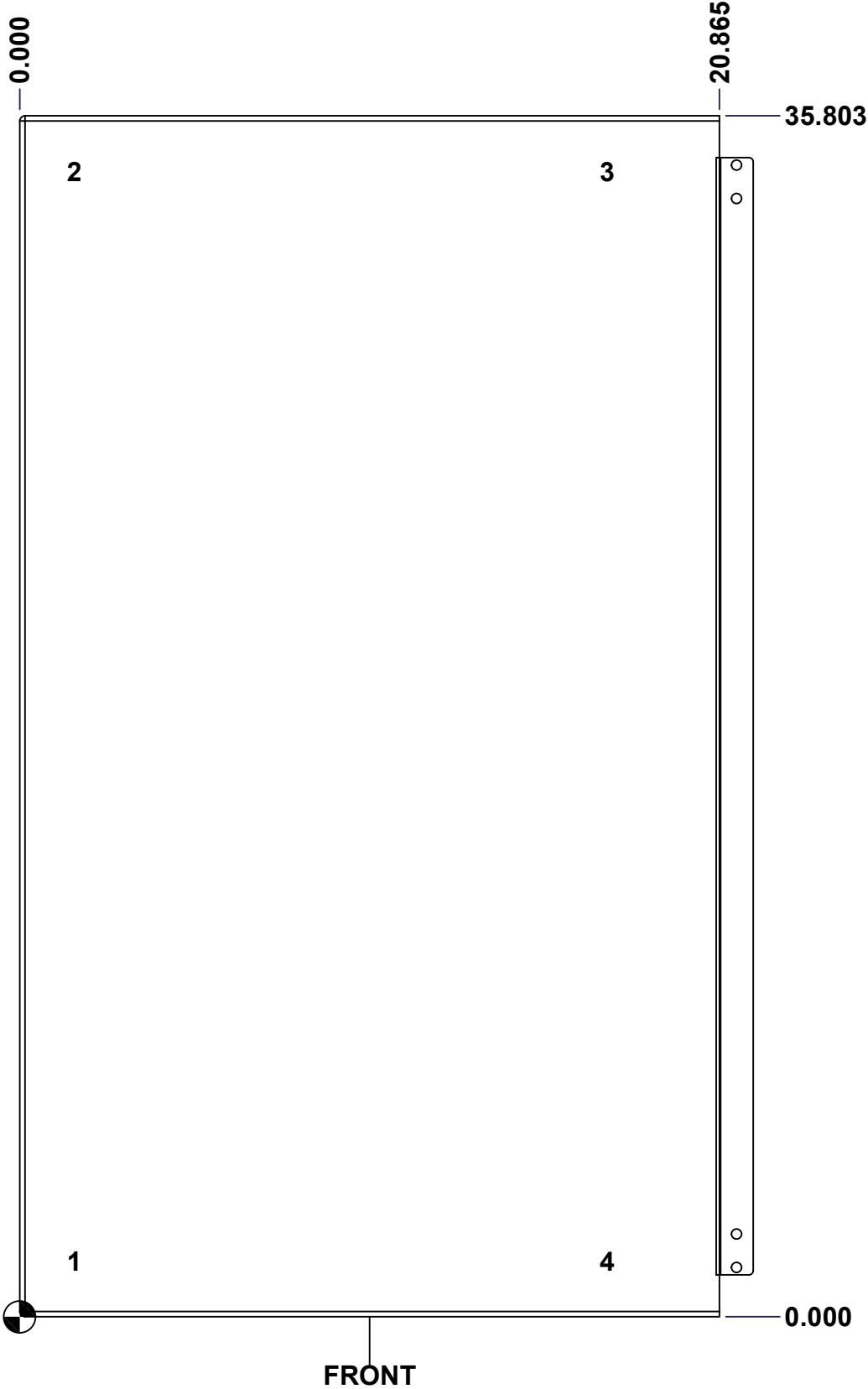
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	17.370	34.142	STUD M6 x 18mm (Inside)
4	17.370	1.661	STUD M6 x 18mm (Inside)



	Description	Status	
	5500ESDD 36" x 42" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	12
5500ESDD364212FD		0	13

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD364212\5500ESDD364212.idw

Tolérance ±1/32" sauf spécification contraire

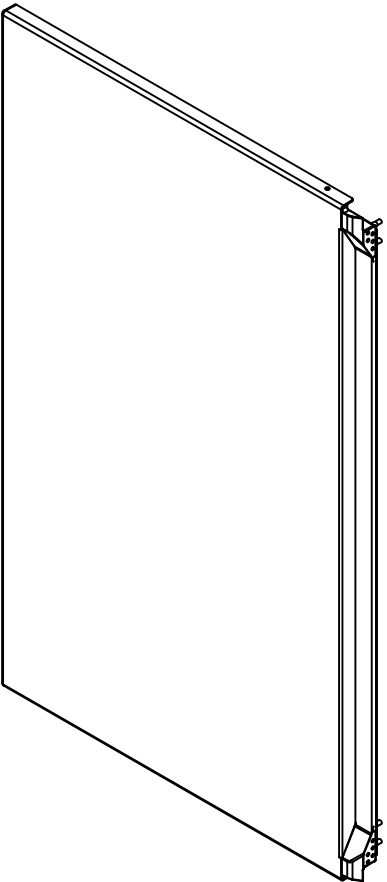
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.

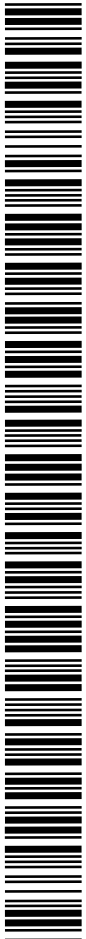
Revisions

Date

By/Par



Isometric View



exm

Tél: (450) 979-4373

Fax: (450) 979-4626

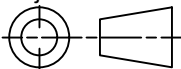
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 18-Dec-13

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 36" x 42" Flange Door

Detail Rev.

Part Number
Numéro Pièce

5500ESDD364212FD

Rev.

0

13

13

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

2

STK-Q-46020-36

5

5412 ES Vertical Door Stiffener 36"

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-G-00701

0

1" x 1/4" Self-Adhesive Neoprene Gasket

1

STK-G-03200

8

5500 ESDD Lower Flange Door Gasket

1

STK-G-03100

8

5500 ESDD Upper Flange Door Gasket

1

5500ESDD364212FD-G

0

5500ESDD 36" x 42" Flange Door Gasket

1

5500ESDD364212FD-P

0

5500ESDD 36" x 42" Flange Door Part

3

STK-K-09800

10

5412 ES Hinge with 2 Captive Hinge Pins

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

QTY

Part Number

Rev

Description

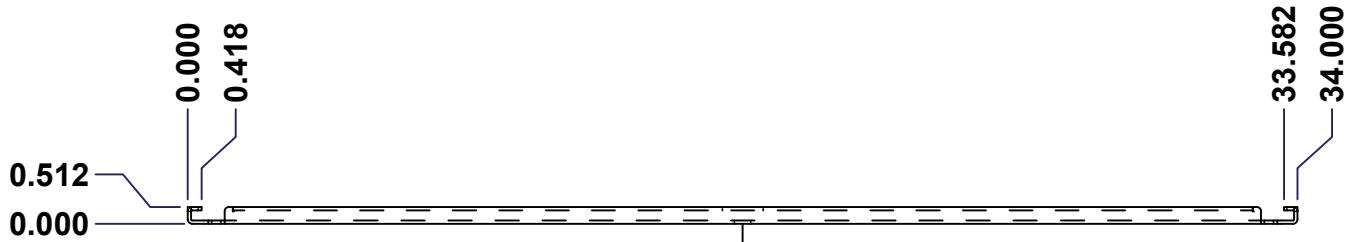
Parts List

This drawing is confidential and must not be reproduced or used without the consent of EXM

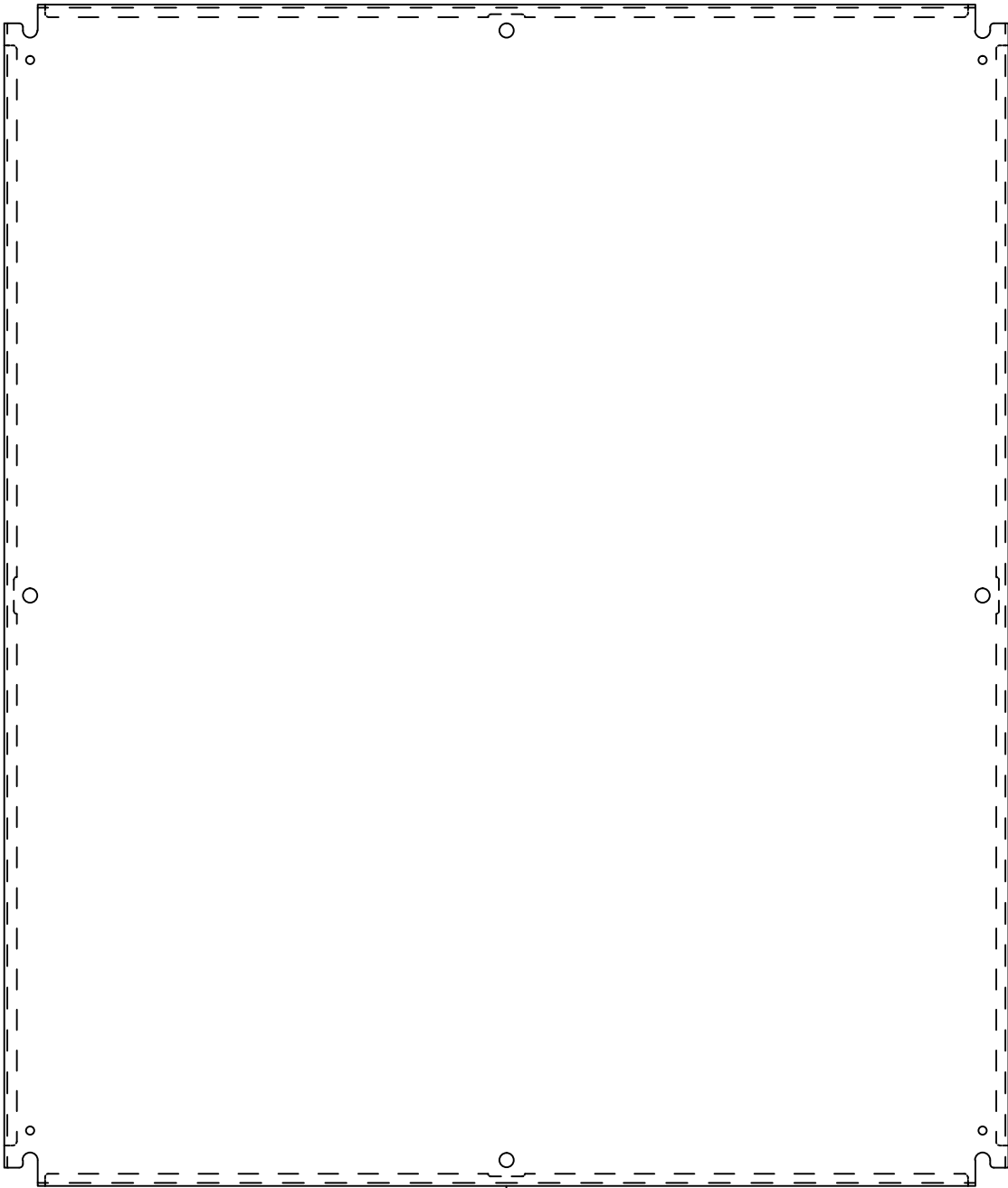
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4236G.idw

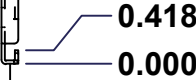
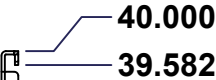
Tolérance $\pm 1/32"$ sauf spécification contraire



TOP

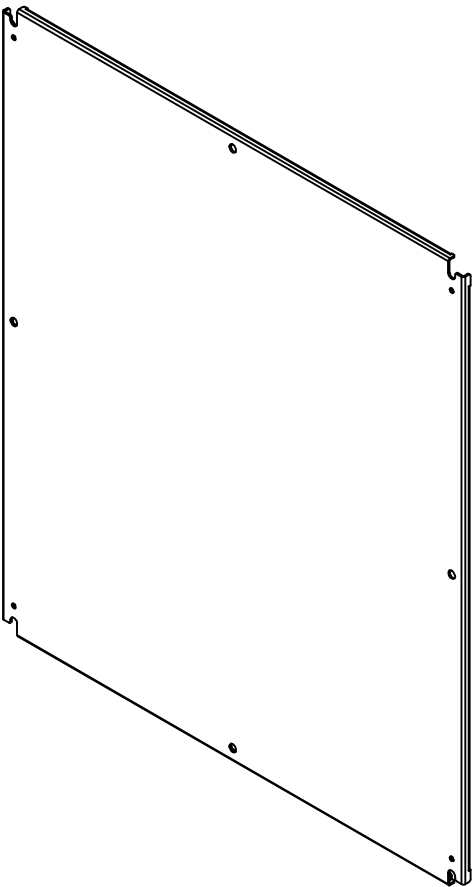


FRONT



RIGHT

No.	Revisions	Date	By/Par

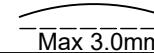


Isometric View

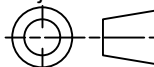


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement



Projection

Customer
Client

Date

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

Detail Rev.

881 SP - Inner Panel

Part Number
Numéro Pièce

Rev.

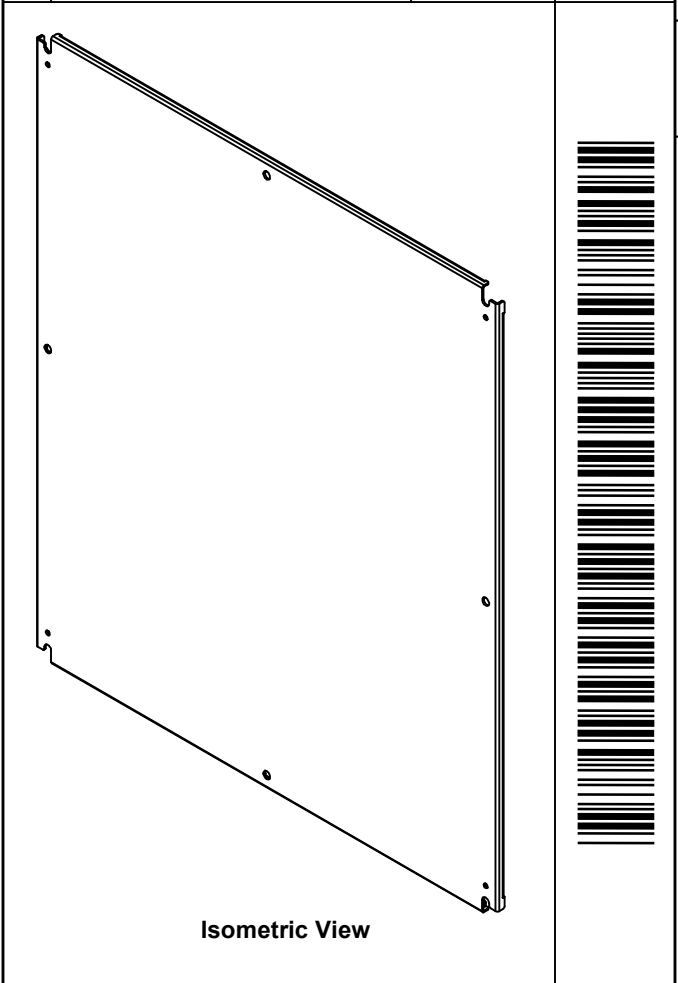
881 SP4236G

0	/
---	---

1	881 SP4236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM