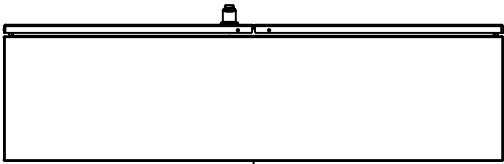


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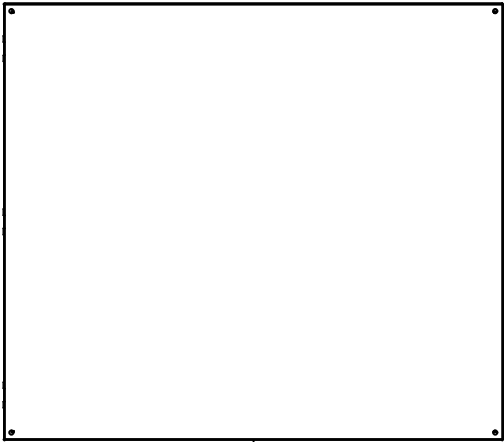
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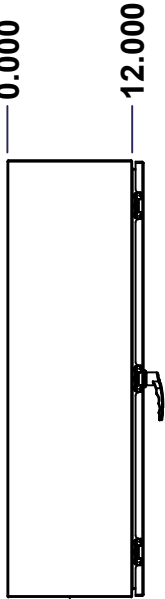
Tolérance $\pm 1/32$ " sauf spécification contraire



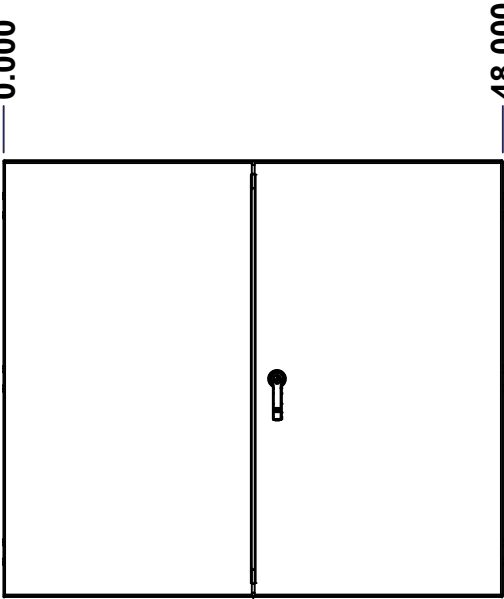
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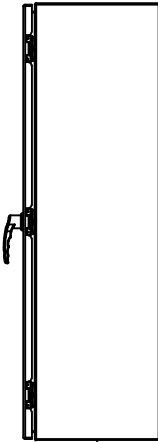
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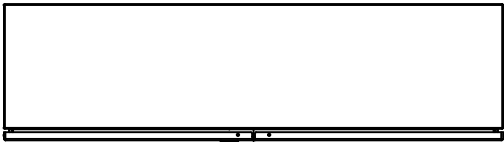
LEFT



FRONT



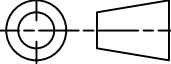
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Dec-13	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 5500ESDD 42" x 48" x 12" Assembly	Detail Rev.	
Part Number Numéro Pièce 5500ESDD424812	Rev. 0	1 13

SEE BILL OF MATERIAL ON LAST PAGE

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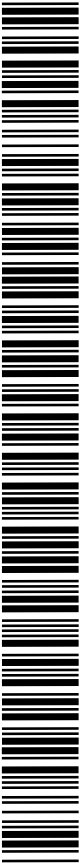
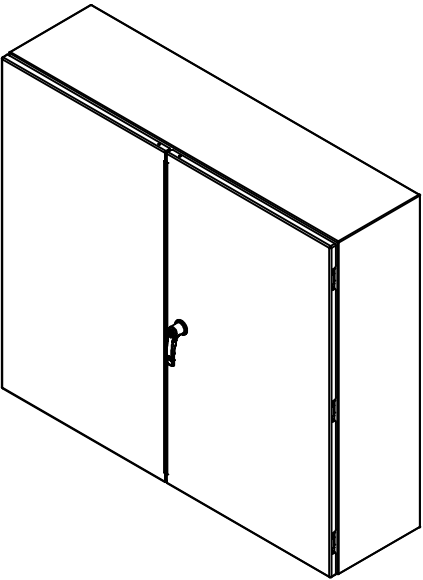
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

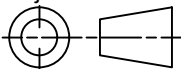


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 19-Dec-13	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description	Detail Rev.		
5500ESDD 42" x 48" x 12" Assembly			

Part Number Numéro Pièce	Rev.	2
5500ESDD424812	0	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4842G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5500ESDD424812LD	0	5500ESDD 42" x 48" Lock Door
1	5500ESDD424812FD	0	5500ESDD 42" x 48" Flange Door
1	5500ESDD424812B	0	5500ESDD 42" x 48" x 12" Body
6	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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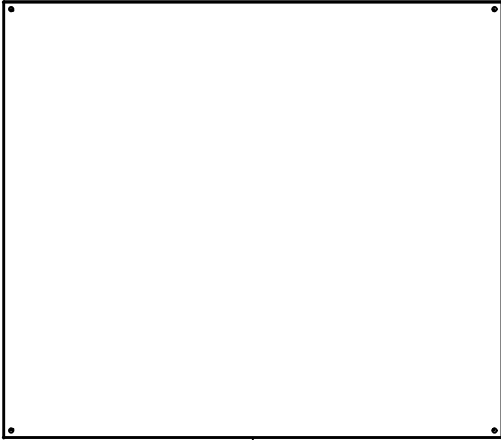
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Tolérance ±1/32" sauf spécification contraire

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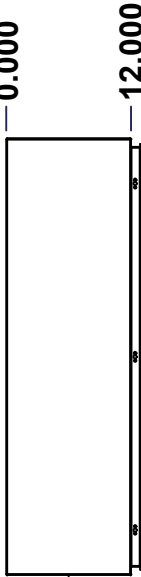
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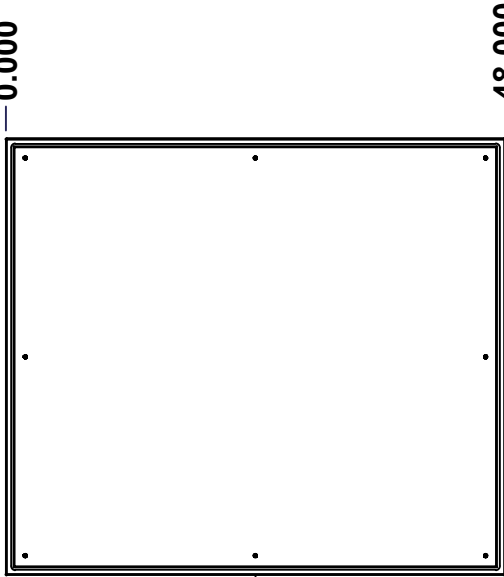
BACK



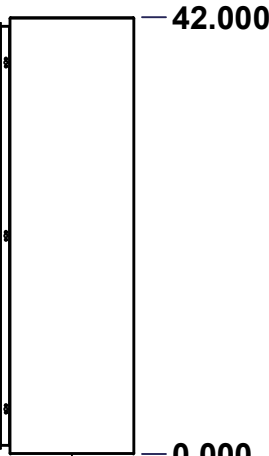
BOTTOM



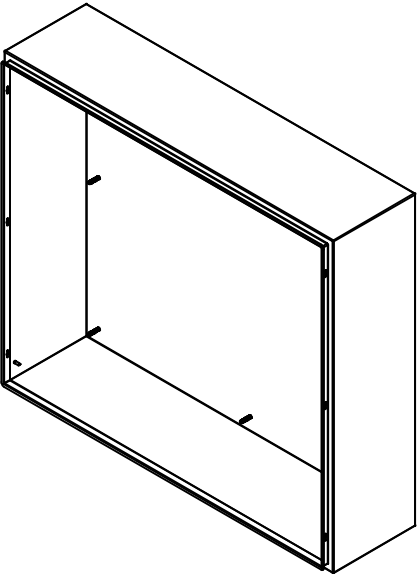
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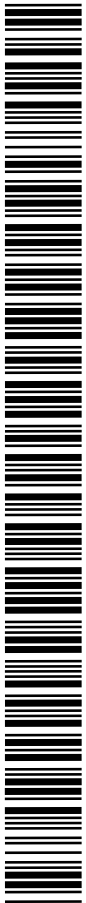
FRONT



RIGHT



Isometric View

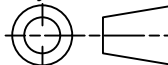


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Dec-13

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 42" x 48" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5500ESDD424812B

Rev.

3

0

13

SEE BILL OF MATERIAL ON LAST PAGE

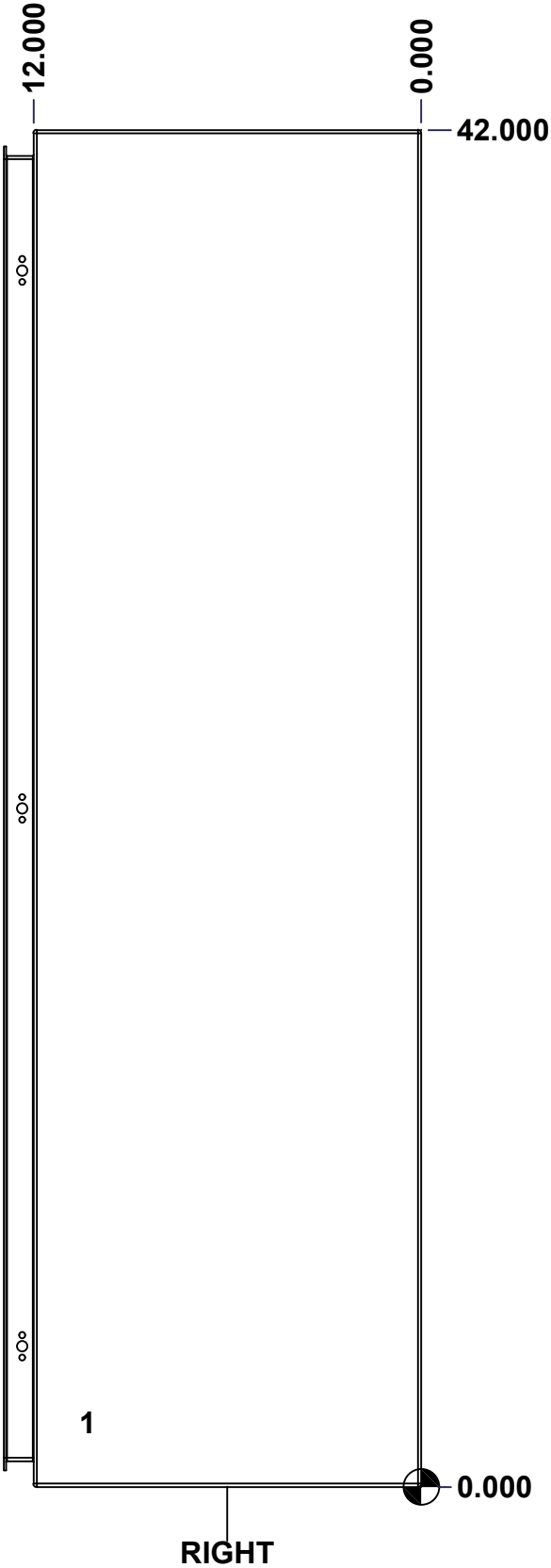
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5500ESDD 42" x 48" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD424812B	Rev. 0	4 13

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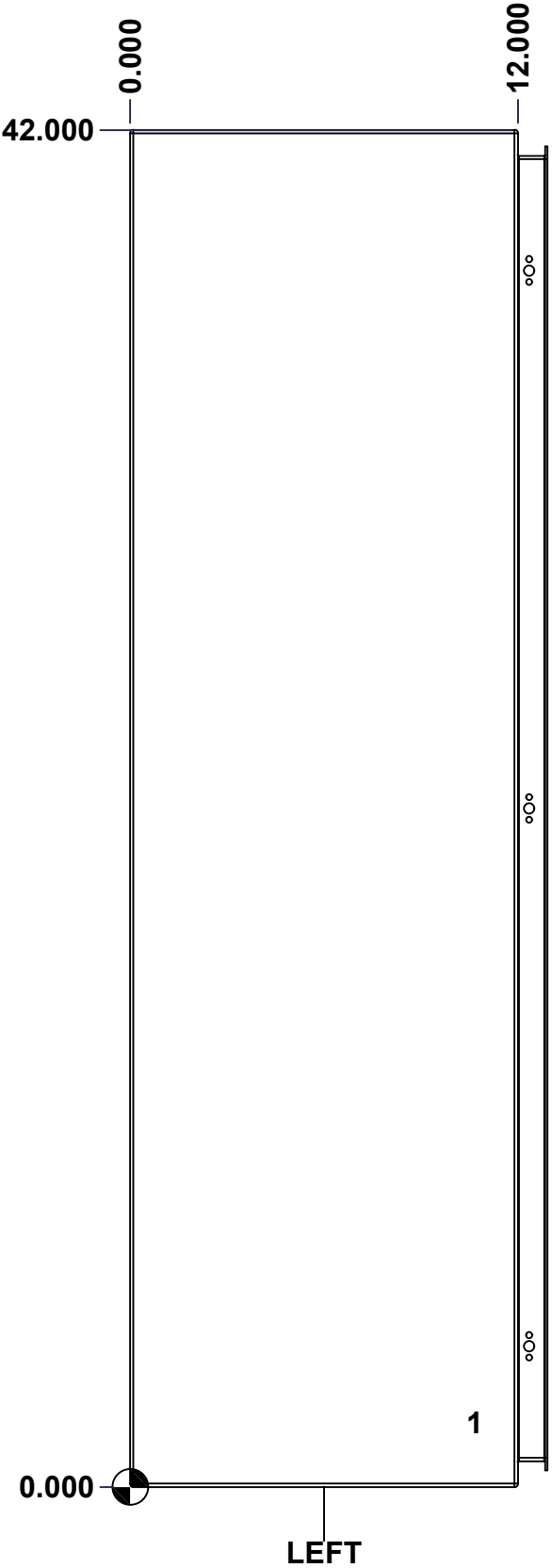
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500ESDD424812B	0	13

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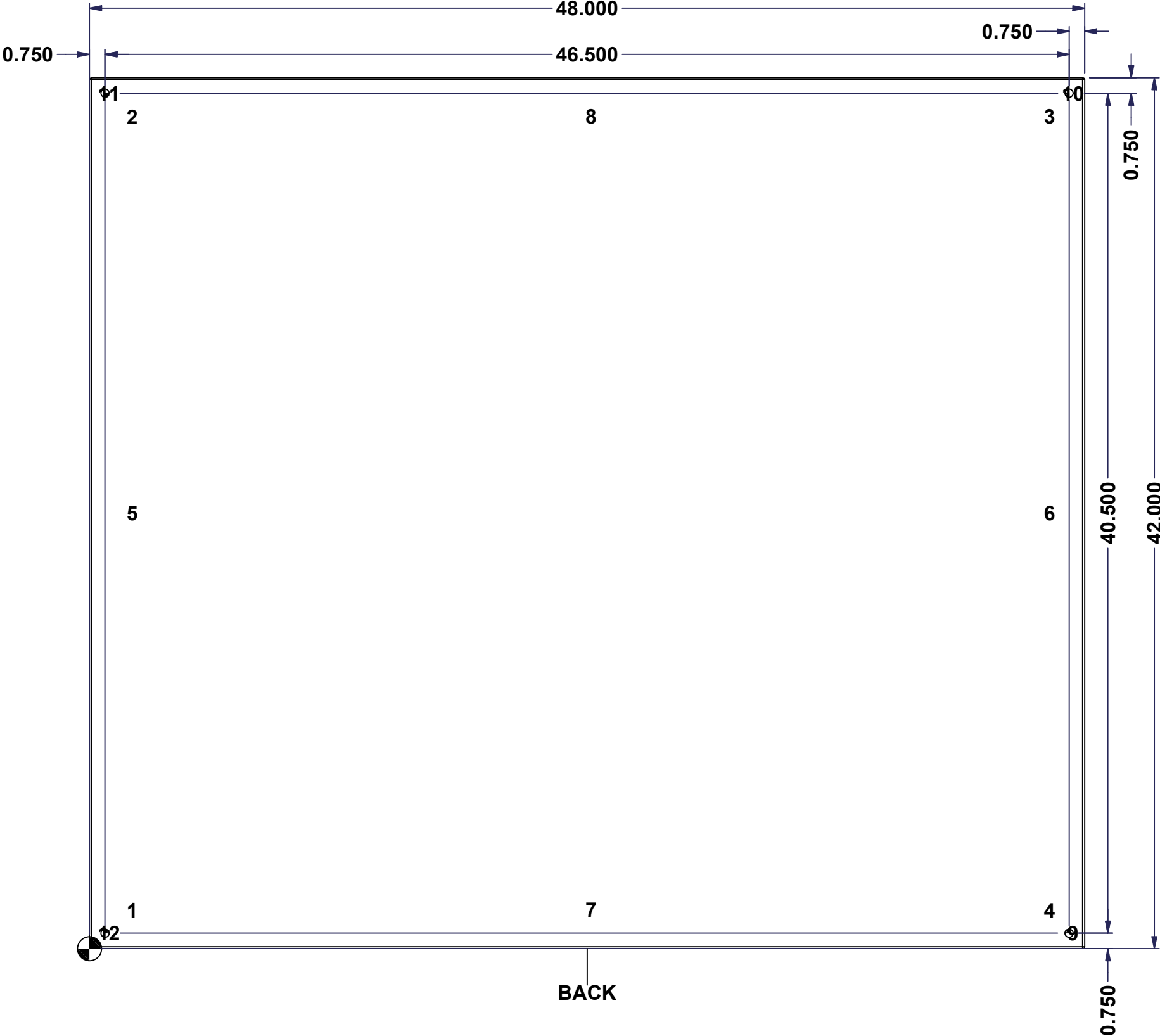
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	46.125	40.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	46.125	21.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	47.250	0.750	RND Ø0.390
10	47.250	41.250	RND Ø0.390
11	0.750	41.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5500ESDD 42" x 48" x 12" Body	(NULL)	
	Part Number	Rev.	6 / 13
	Numéro Pièce 5500ESDD424812B	0	

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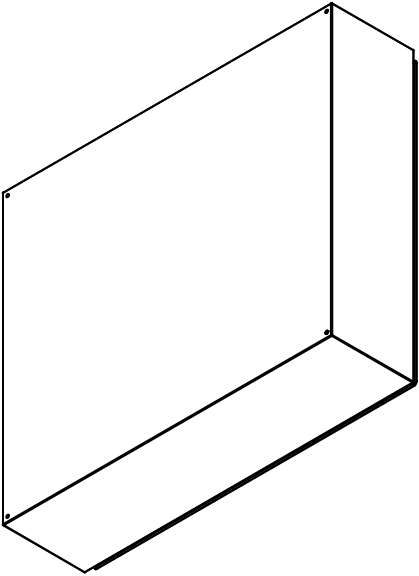
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Tolerance ±1/32" unless otherwise specified

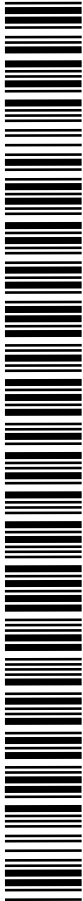
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



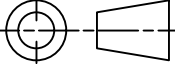
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection


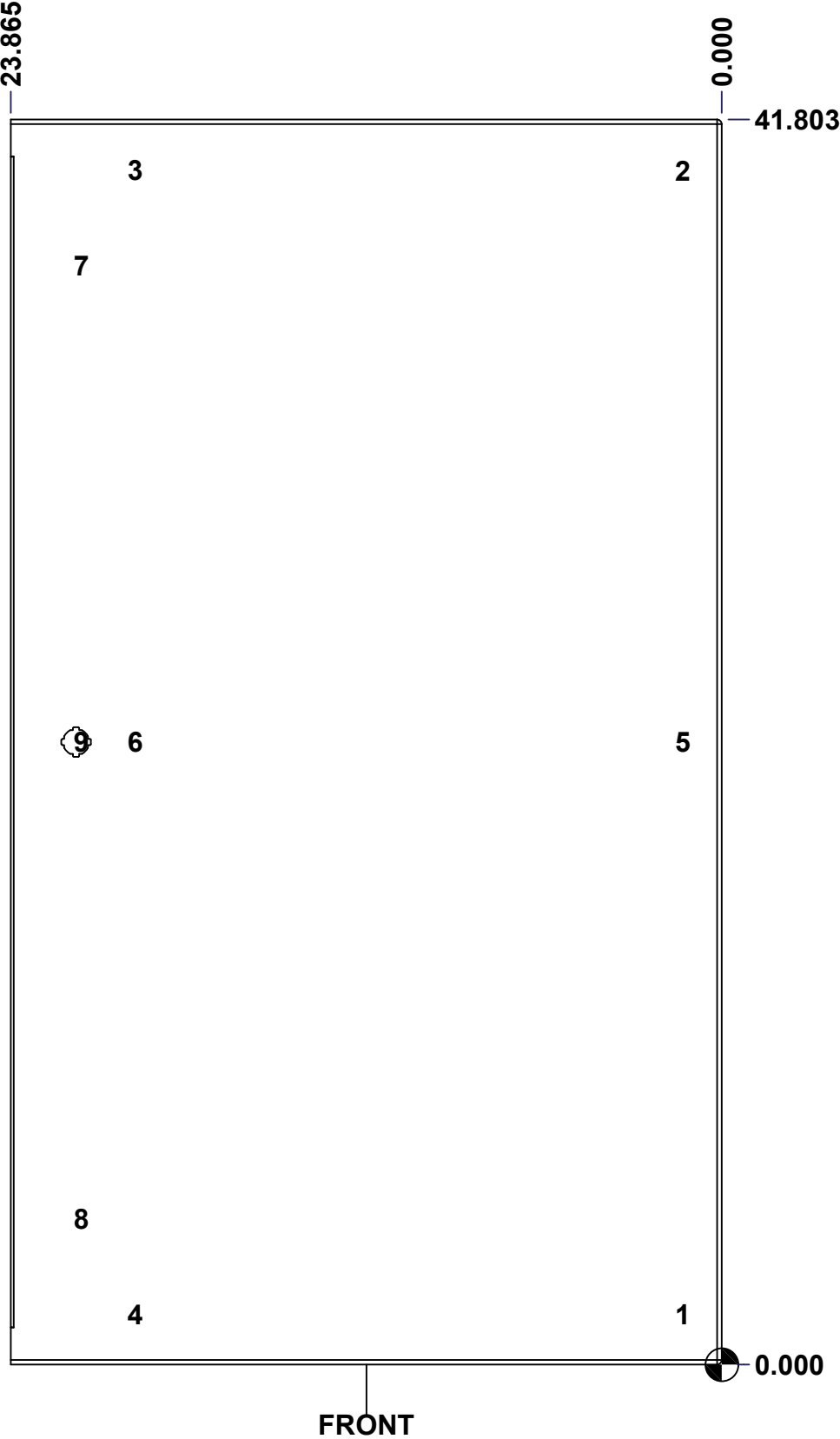
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Dec-13	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	

2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5500ESDD424812B-P	0	5500ESDD 42" x 48" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

Description 5500ESDD 42" x 48" x 12" Body		Detail Rev.	
Part Number Numéro Pièce 5500ESDD424812B		Rev. 0	713

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	19.870	40.094	STUD M6 x 18mm (Inside)
4	19.870	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	19.870	20.902	STUD M6 x 18mm (Inside)
7	21.678	36.896	CLOSING BAR STUD (Inside)
8	21.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.678	20.902	HANDLE 885 ESL2A @ 0.0°



FRONT

	Description	Status	
	5500ESDD 42" x 48" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5500ESDD424812LD	0	13

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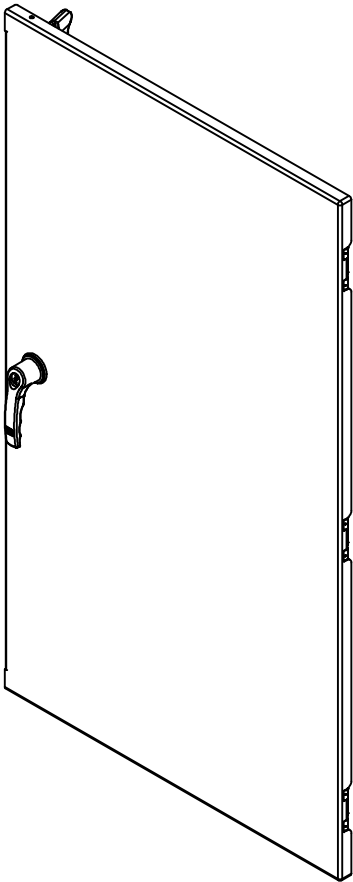
Tolérance ±1/32" sauf spécification contraire

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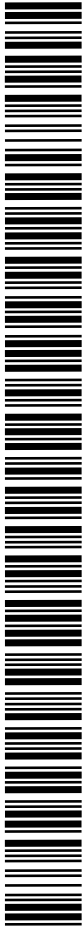
Revisions

Date

By/Par



Isometric View





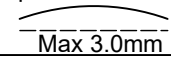
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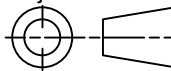
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 19-Dec-13

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5500ESDD 42" x 48" Lock Door

Detail Rev.

Part Number

Numéro Pièce

5500ESDD424812LD

Rev.

10

0

13

2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
2	STK-Q-45655-42	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD424812LD-G	0	5500ESDD 42" x 48" Lock Door Gasket
1	5500ESDD424812LD-P	0	5500ESDD 42" x 48" Lock Door
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

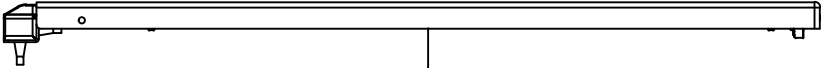
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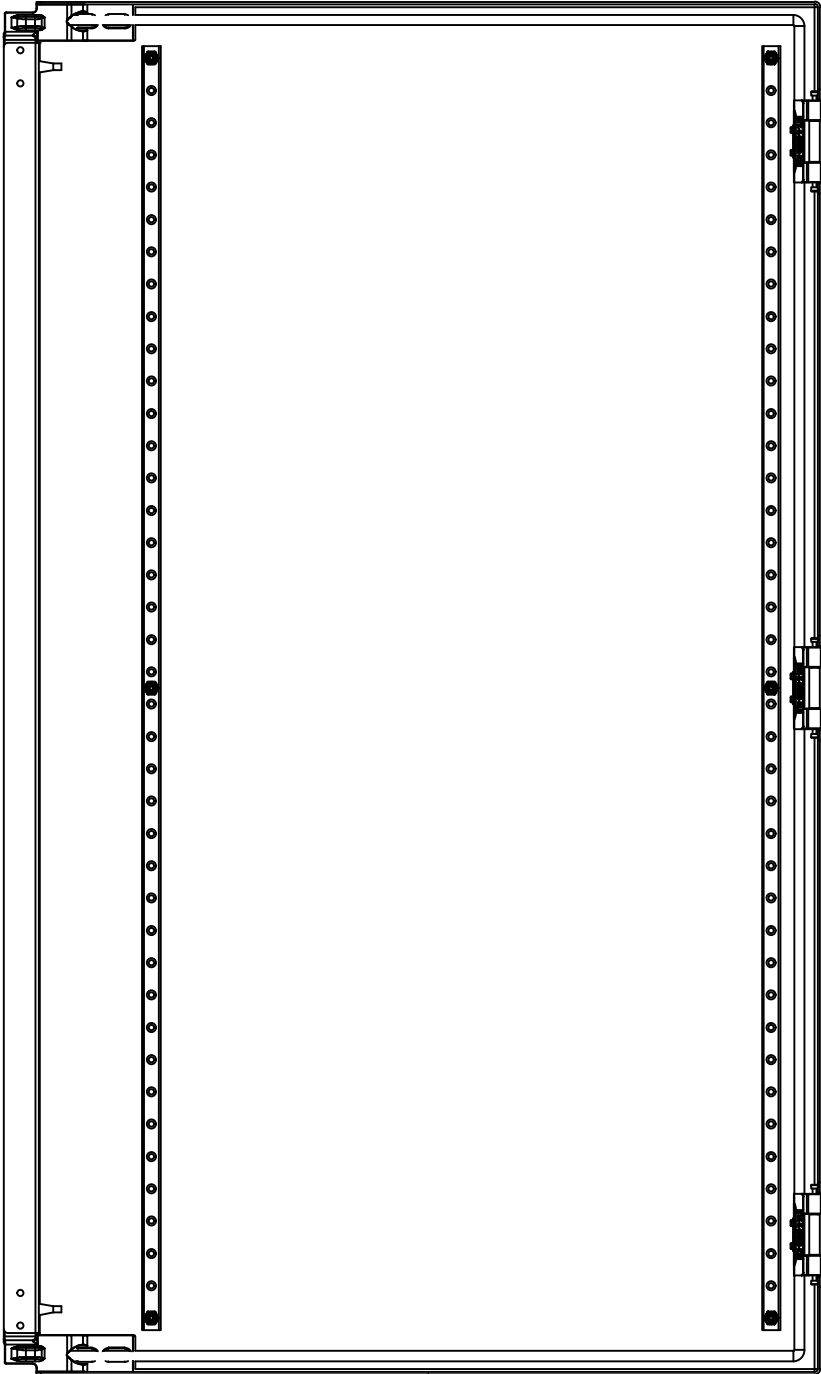
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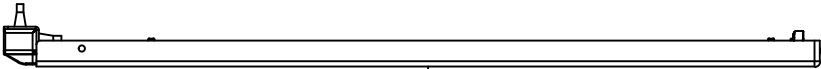
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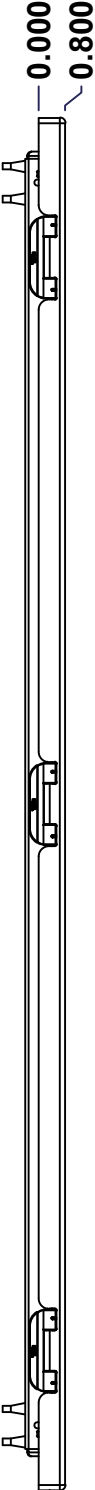
TOP



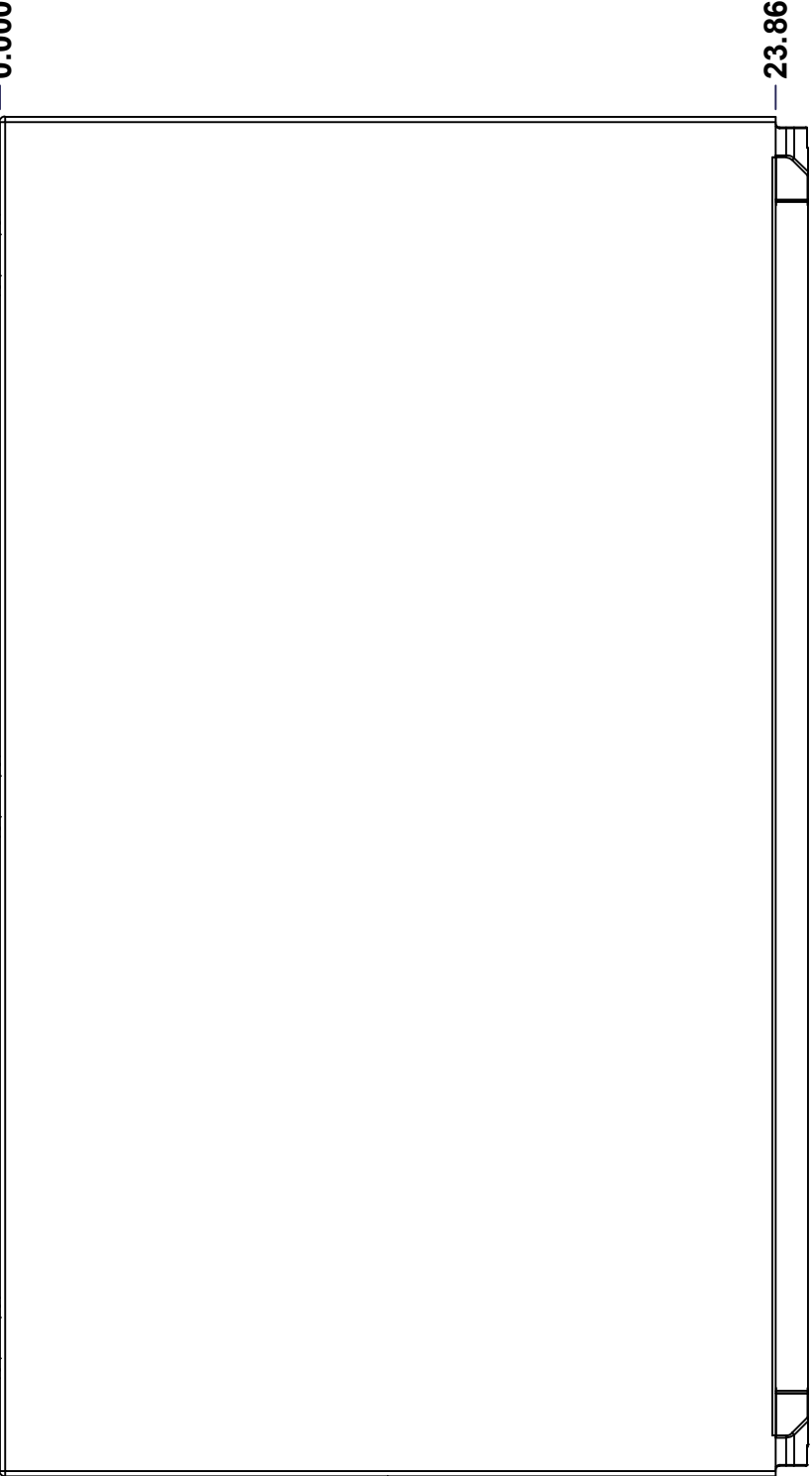
BACK



BOTTOM



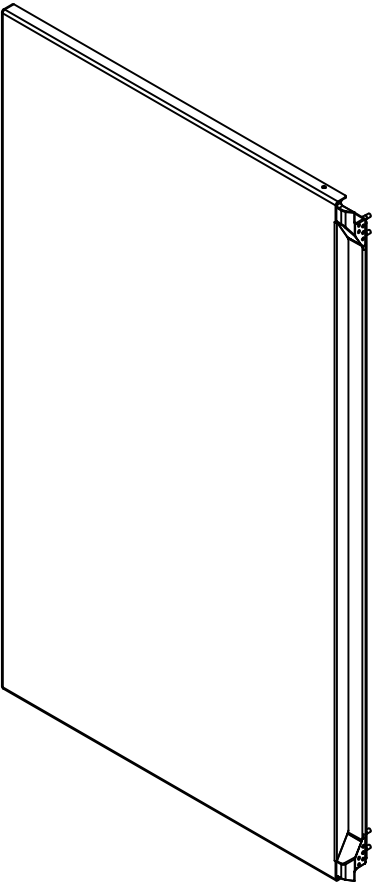
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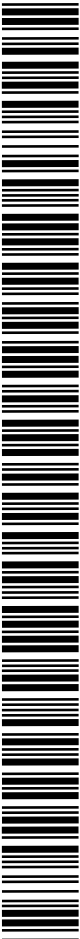
FRONT



RIGHT



Isometric View

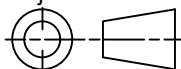


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Dec-13

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 42" x 48" Flange Door

Detail Rev.

Part Number
Numéro Pièce

5500ESDD424812FD

Rev.

11

0

13

SEE BILL OF MATERIAL ON LAST PAGE

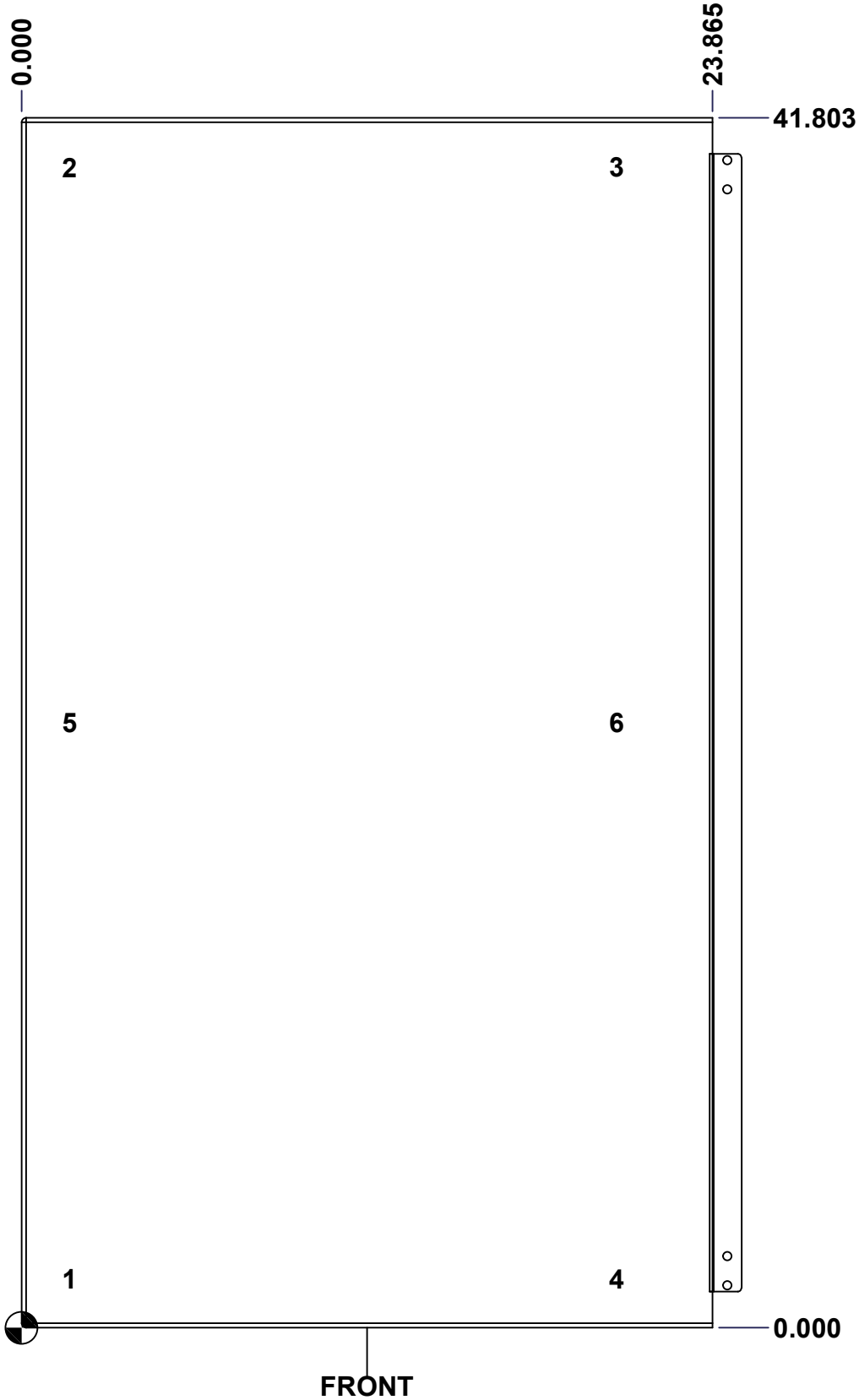
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	20.370	40.094	STUD M6 x 18mm (Inside)
4	20.370	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	20.370	20.902	STUD M6 x 18mm (Inside)



	Description	Status	
	5500ESDD 42" x 48" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	5500ESDD424812FD	0	13

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Tolerance ±1/32" unless otherwise specified

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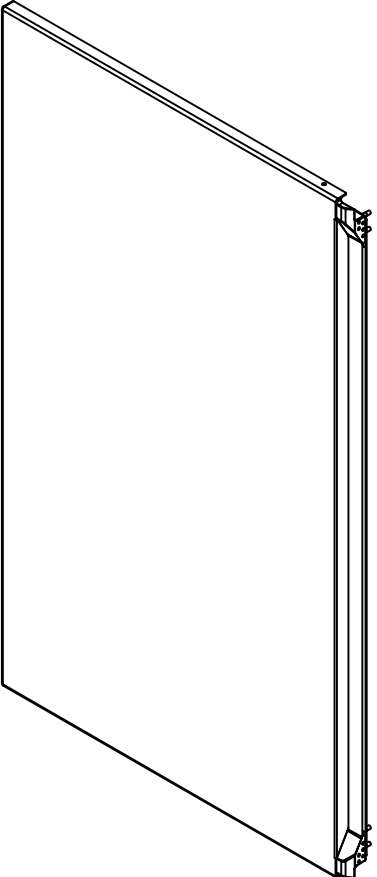
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





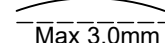
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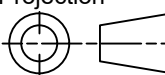
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

19-Dec-13

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5500ESDD 42" x 48" Flange Door

Detail Rev.

Part Number

Numéro Pièce

5500ESDD424812FD

Rev.

0

13

13

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-42	6	5412 ES Vertical Door Stiffener 42"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESDD424812FD-G	0	5500ESDD 42" x 48" Flange Door Gasket
1	5500ESDD424812FD-P	0	5500ESDD 42" x 48" Flange Door Part
3	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire



Isometric View

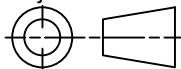


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Flatness	Aplatissement
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Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

Date 23-Jan-07

Material
Matière

See Part List

Color	Couleur
Black	Noir
Blue	Bleu
Brown	Marron
Green	Vert
Grey	Gris
Orange	Orange
Pink	Rose
Purple	Violet
Red	Rouge
White	Blanc
Yellow	Jaune

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP4842G

Rev.

ev.	1
0	1

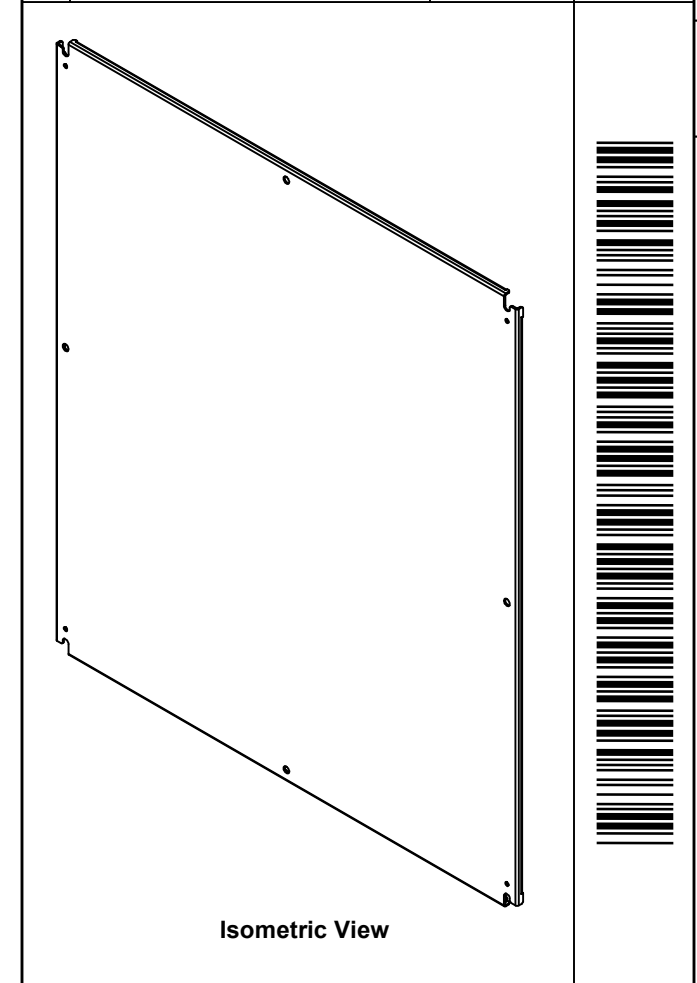
1	881 SP4842G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

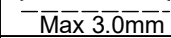
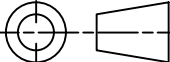
Parts List

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All knockouts are actual size / Les disques défonçables sont grandeur réel

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	Projection 		
Customer Client			Date
Drawn By Dessiné Par	BoxCad	Date	23-Jan-07
Material Matière	See Part List		
Color Couleur	See Part List	Finish Fin	See Part List
Description	881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4842G		Rev. 0 2 / 2