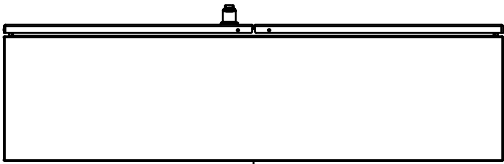


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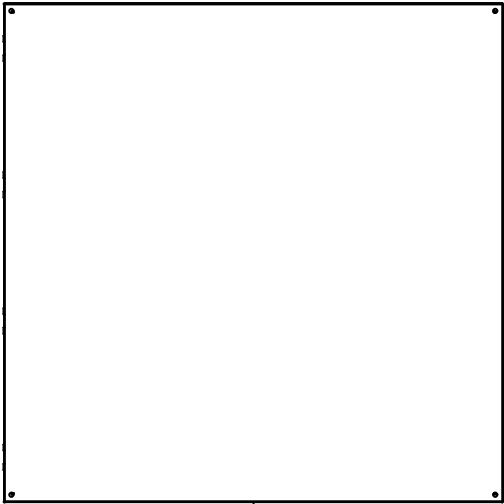
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



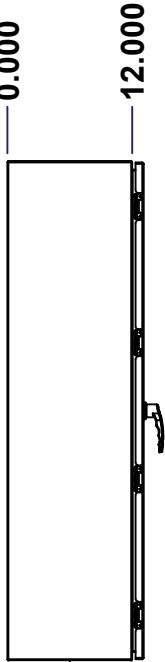
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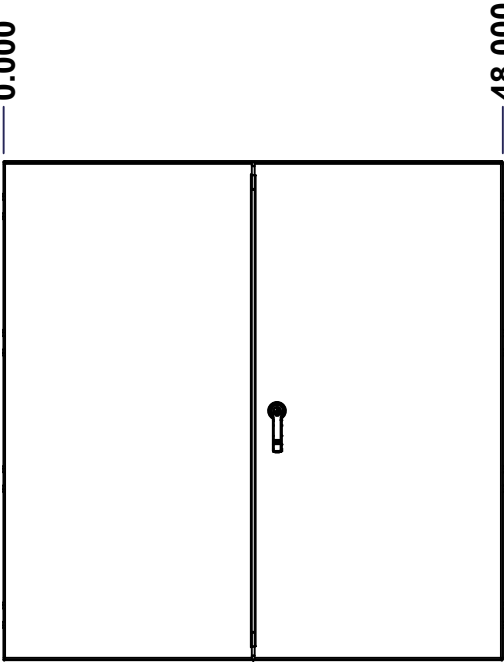
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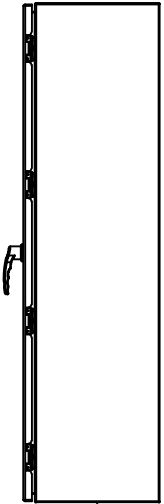
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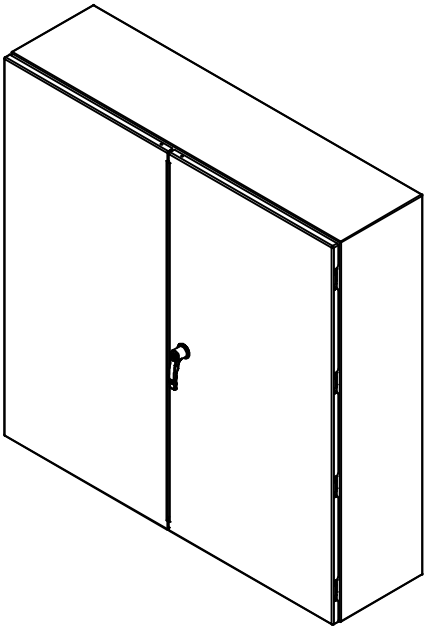
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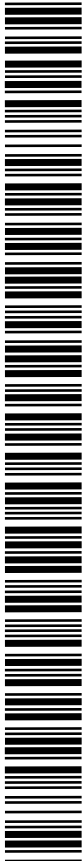
FRONT



RIGHT



Isometric View



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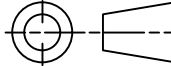


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 12/19/2013

Material
Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5500ESDD 48" x 48" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce
5500ESDD484812

Rev.
0

1
13

SEE BILL OF MATERIAL ON LAST PAGE

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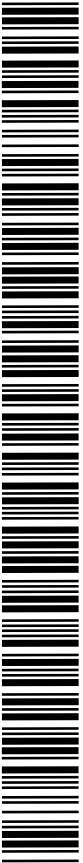
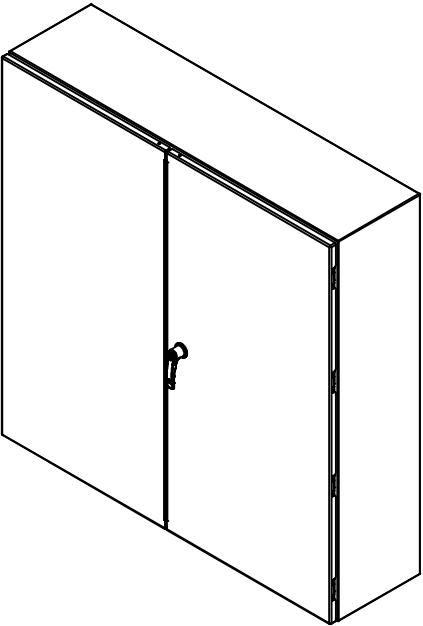
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

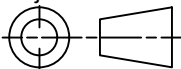


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description		Detail Rev.	
5500ESDD 48" x 48" x 12" Assembly			

Part Number Numéro Pièce		Rev.	2
5500ESDD484812		0	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	881 SP4848G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5500ESDD484812LD	0	5500ESDD 48" x 48" Lock Door
1	5500ESDD484812FD	0	5500ESDD 48" x 48" Flange Door
1	5500ESDD484812B	0	5500ESDD 48" x 48" x 12" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESDD484812\5500ESDD484812.idw

Tolérance ±1/32" sauf spécification contraire

TOP

BACK

BOTTOM

0.000

12.000

LEFT

0.000

48.000

FRONT

48.000

0.000

RIGHT

Isometric View

Barcode

Flatness

Aplatissement

Max 3.0mm

Projection

Customer Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 12/19/2013

Material

Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

5500ESDD 48" x 48" x 12" Body

Detail Rev.

Part Number

Numéro Pièce

5500ESDD484812B

Rev.

0

3

13

SEE BILL OF MATERIAL ON LAST PAGE

No.

Revisions

Date

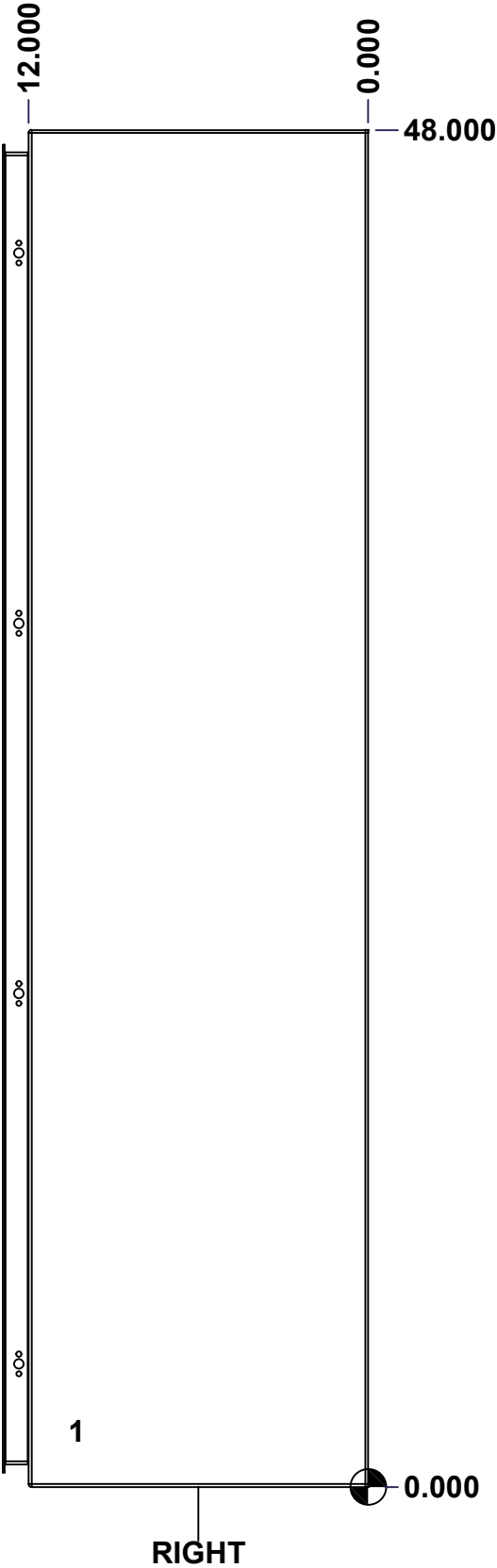
By/Par

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)

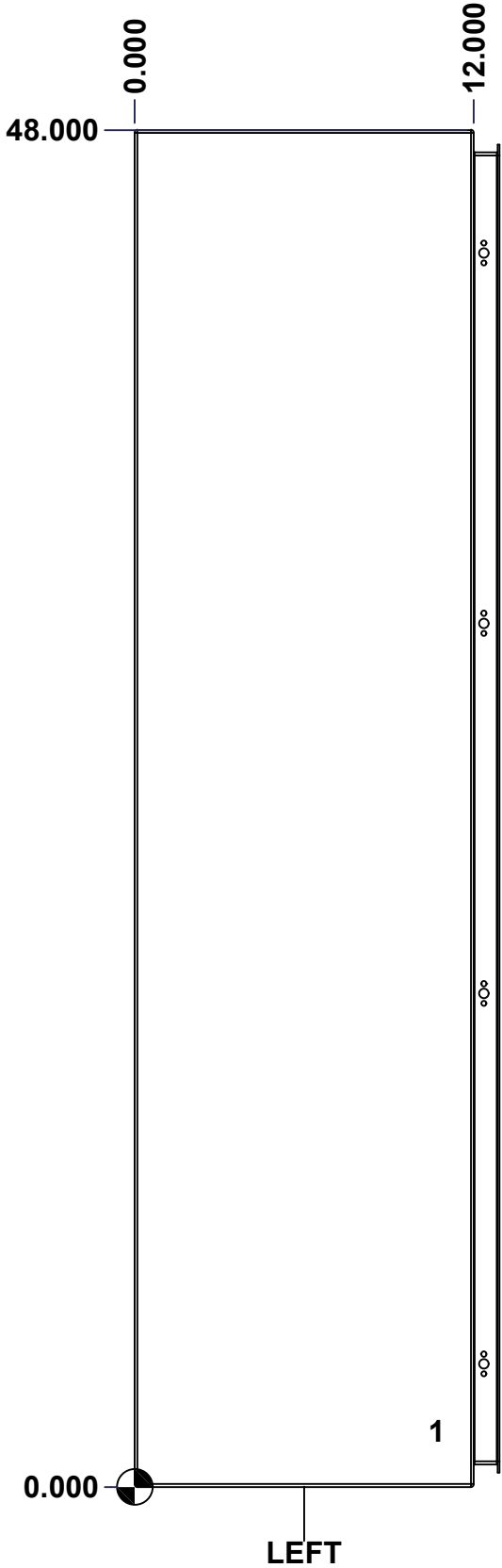


	Description 5500ESDD 48" x 48" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD484812B	Rev. 0	4 13

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5500ESDD 48" x 48" x 12" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESDD484812B	Rev. 0	5 13

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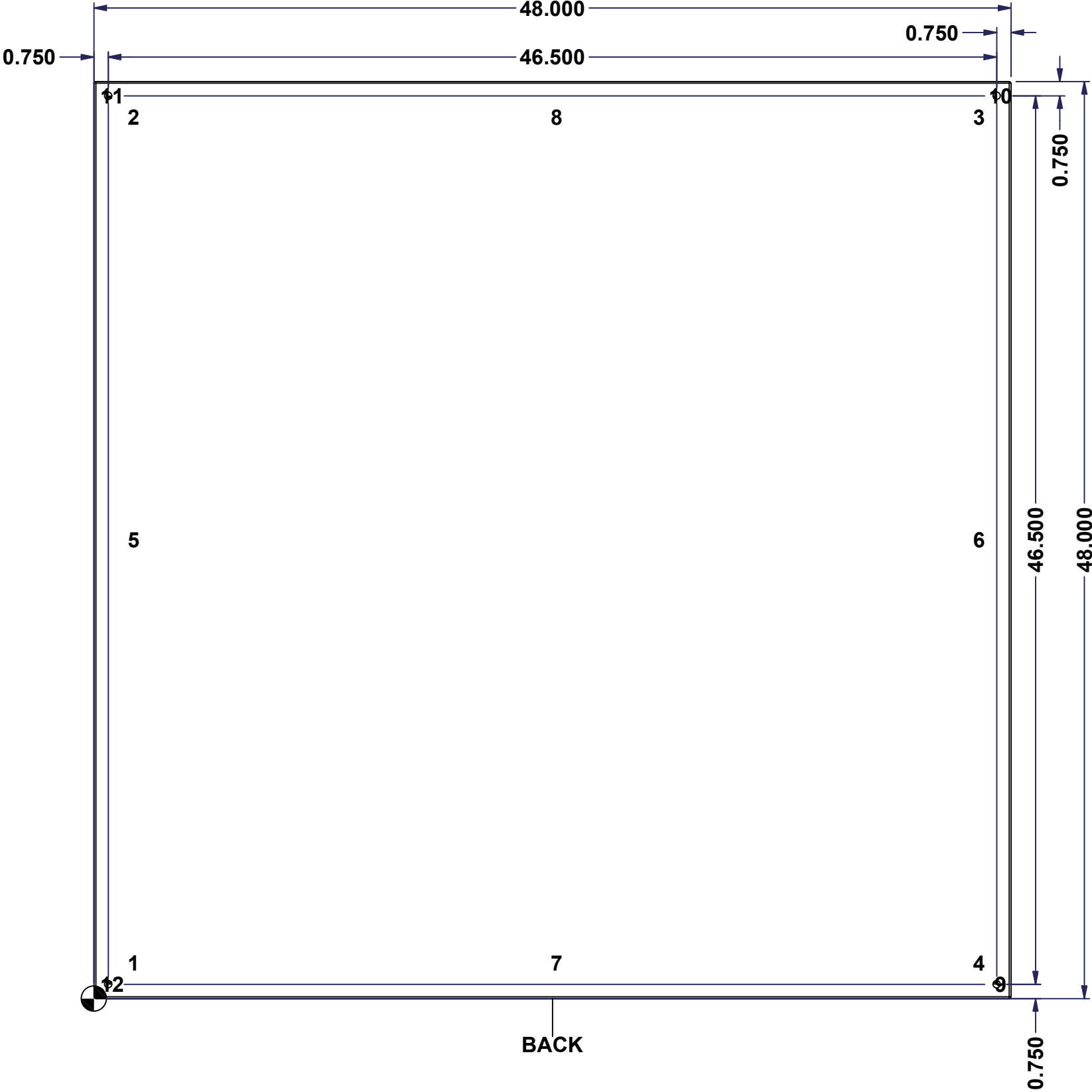
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	46.125	46.125	IP STUD M8 x 35mm (Inside)
4	46.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	46.125	24.000	IP STUD M8 x 35mm (Inside)
7	24.000	1.875	IP STUD M8 x 35mm (Inside)
8	24.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	47.250	0.750	RND Ø0.390
10	47.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390



	Description	Status	
	5500ESDD 48" x 48" x 12" Body	(NULL)	
	Part Number Numéro Pièce 5500ESDD484812B	Rev. 0	6 13

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Tolerance ±1/32" unless otherwise specified

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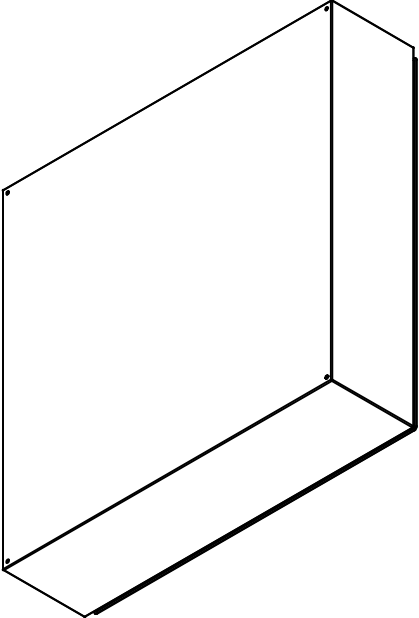
Tolérance ±1/32" sauf spécification contraire

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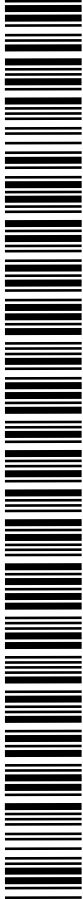
Revisions

Date

By/Par

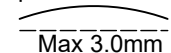


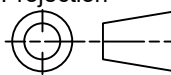
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 12/19/2013

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500ESDD 48" x 48" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5500ESDD484812B

Rev.

7

13

2

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

8

STK-Q-16005

1

Stud M8 x 35mm (No Paint Cap Required)

1

5500ESDD484812B-P

0

5500ESDD 48" x 48" x 12" Body Part

Qty

Part Number

Rev

Description

Parts List

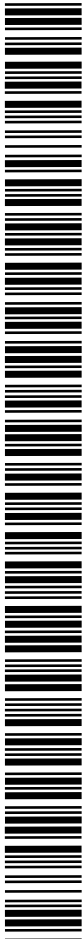
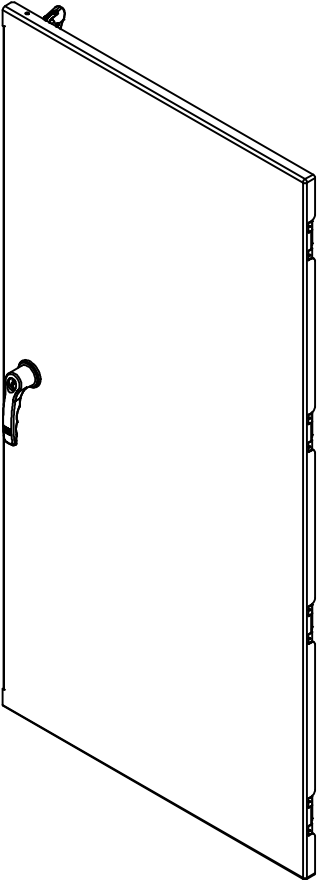
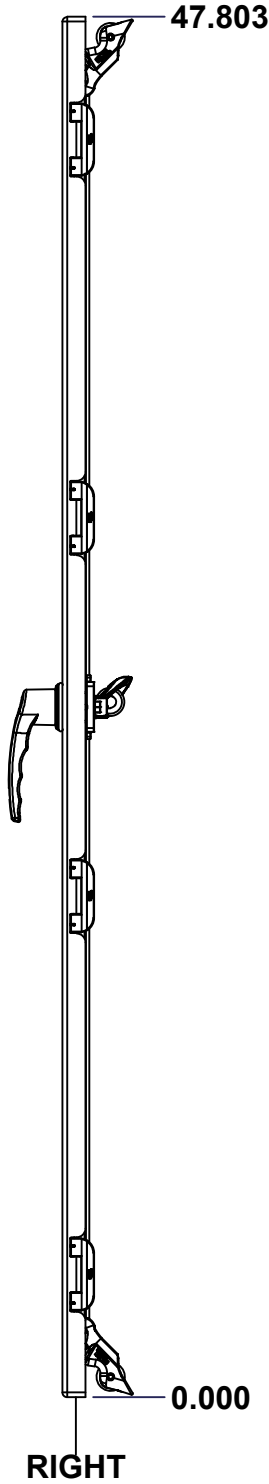
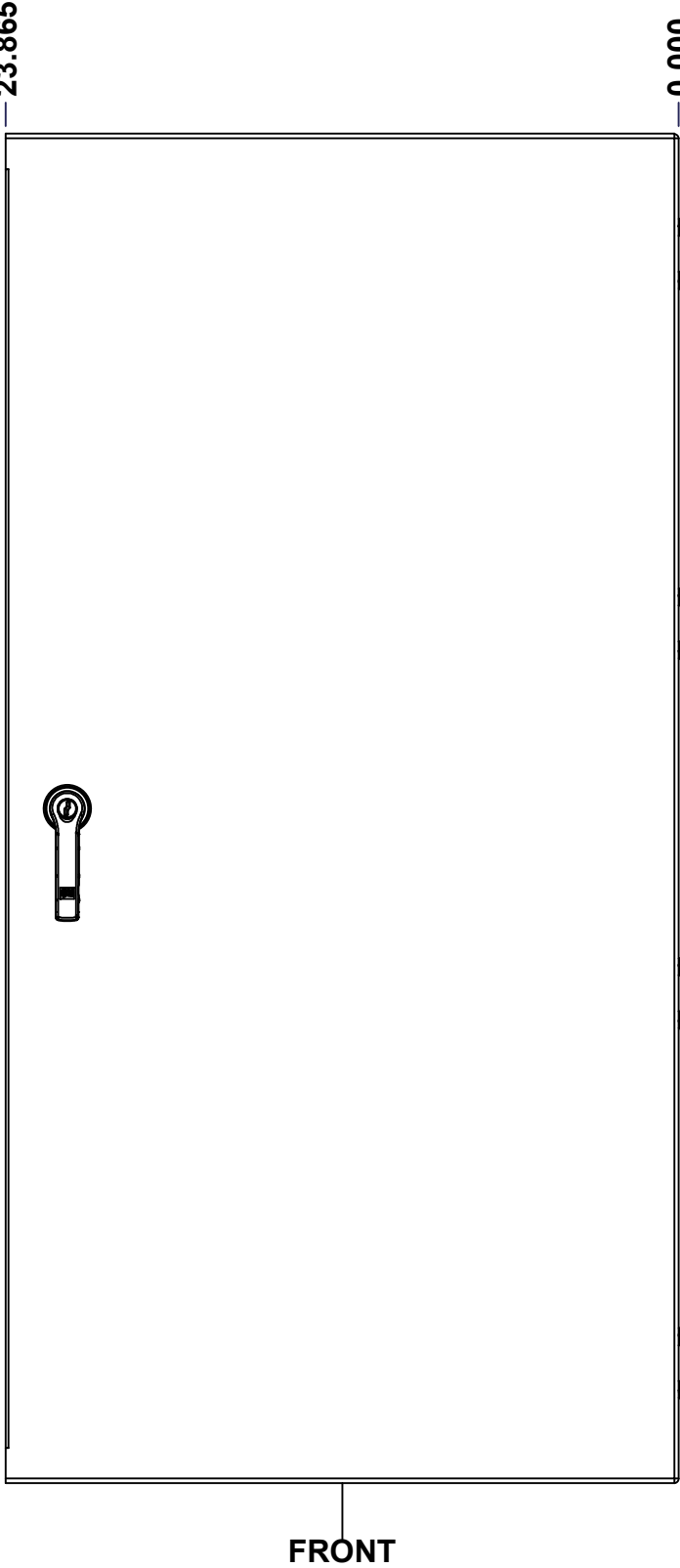
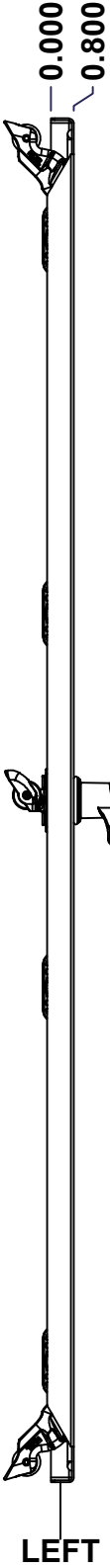
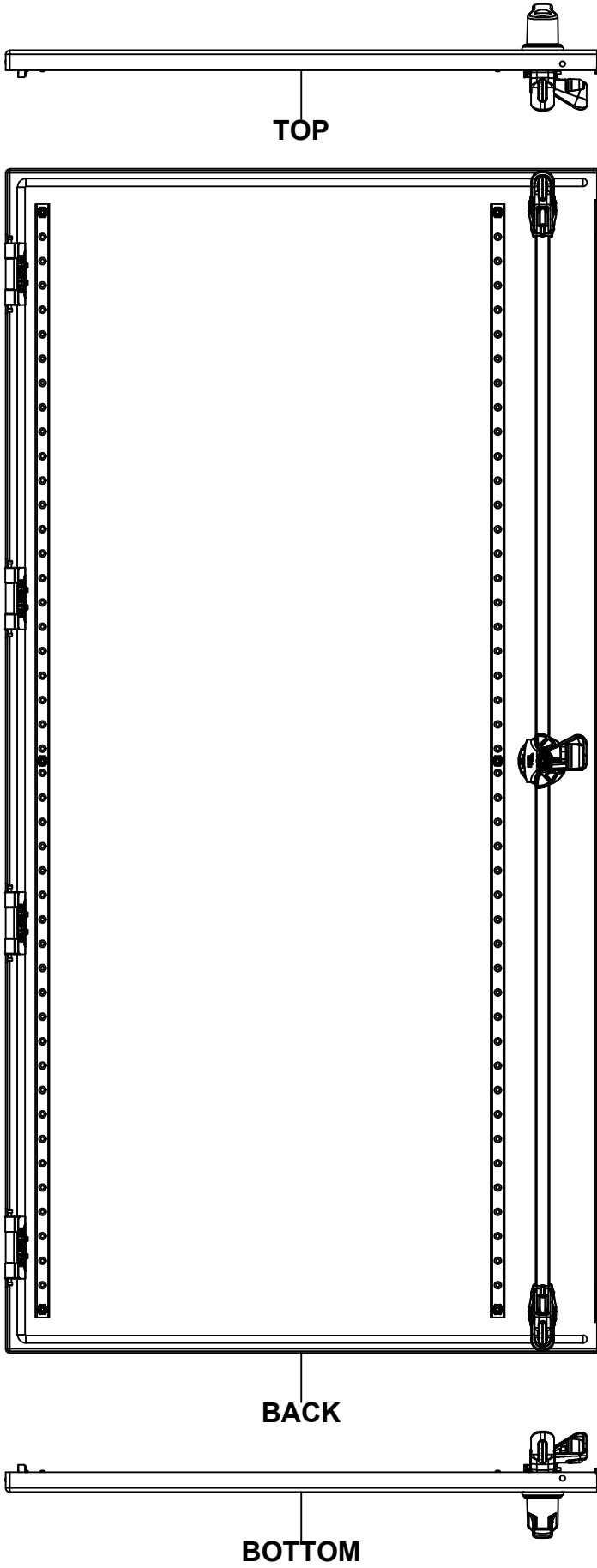
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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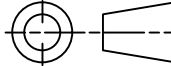


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

12/19/2013

Material
Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5500ESDD 48" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500ESDD484812LD

Rev.

8

0

13

SEE BILL OF MATERIAL ON LAST PAGE

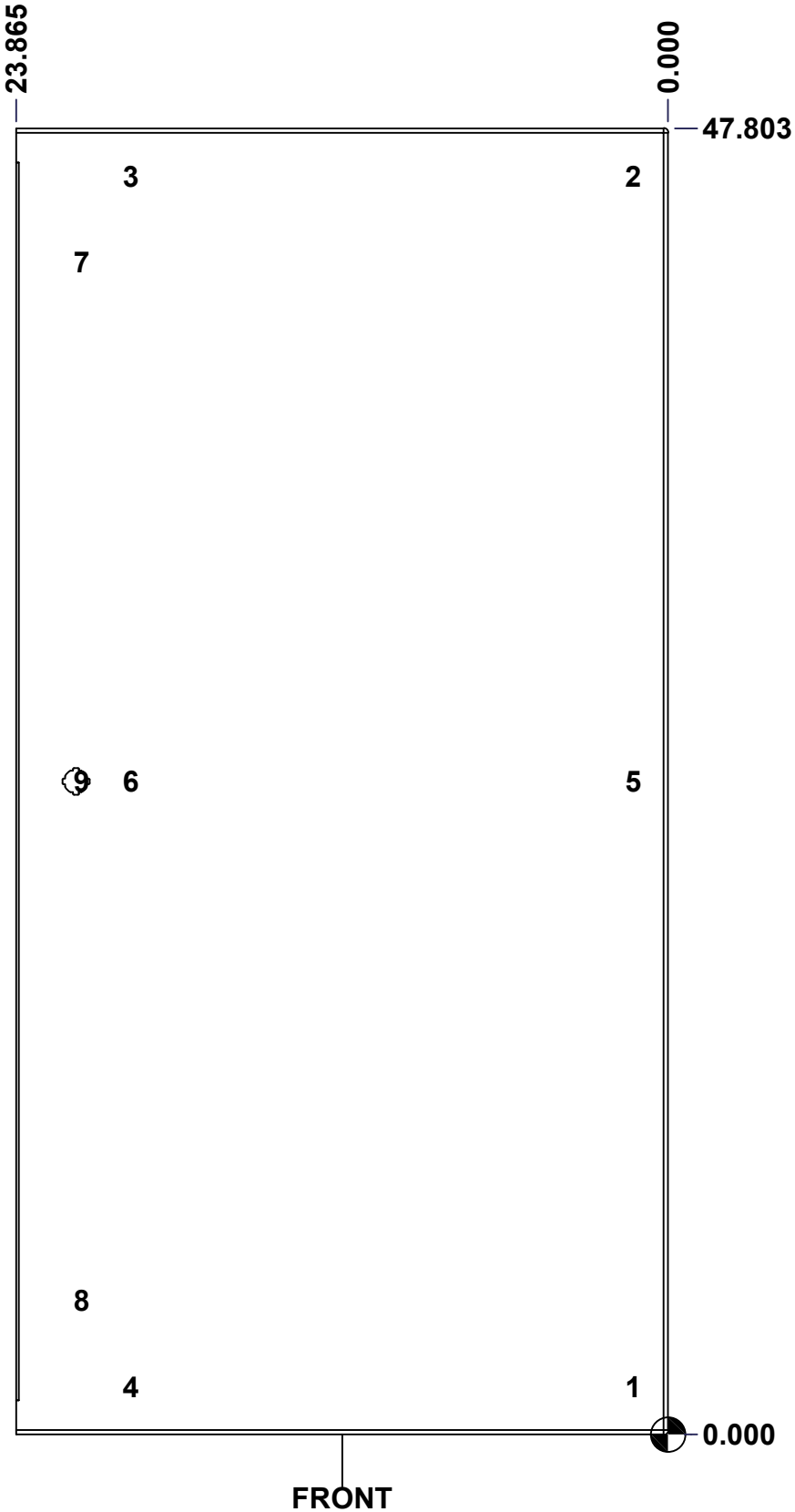
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	19.870	46.047	STUD M6 x 18mm (Inside)
4	19.870	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	19.870	23.902	STUD M6 x 18mm (Inside)
7	21.678	42.896	CLOSING BAR STUD (Inside)
8	21.678	4.907	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
9	21.678	23.902	HANDLE 885 ESL2A @ 0.0°



	Description	Status	
	5500ESDD 48" x 48" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5500ESDD484812LD	0	13

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2	STK-A-90042	5	5412 ES Cabinet Closing Bar End Assembly
2	STK-Q-45655-48	0	5412 ES - Closing Bar
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD484812LD-G	0	5500ESDD 48" x 48" Lock Door Gasket
1	5500ESDD484812LD-P	0	5500ESDD 48" x 48" Lock Door
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

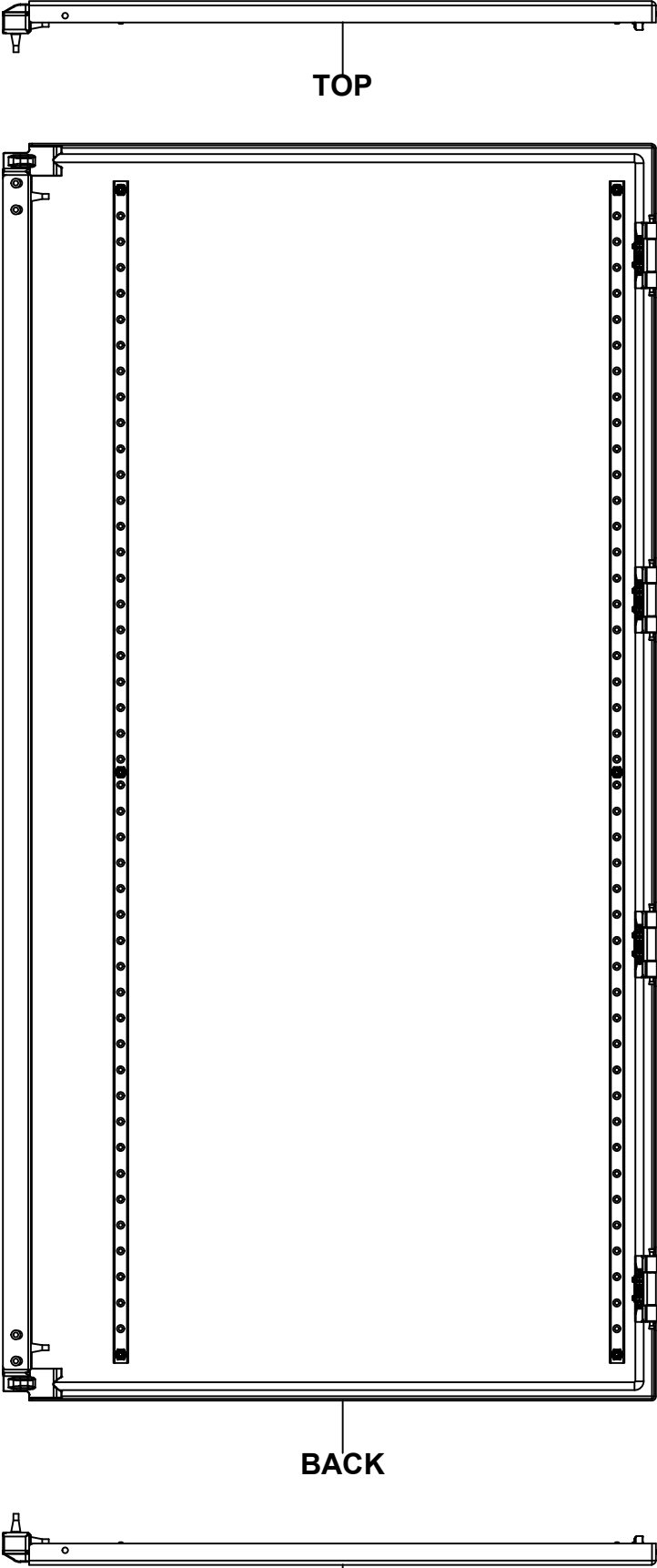
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

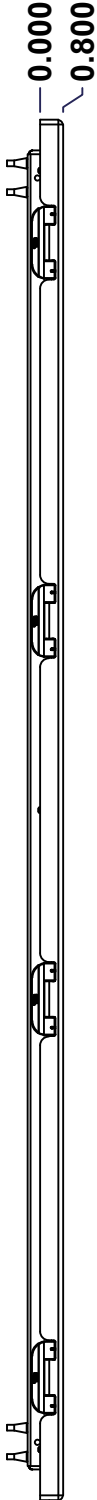
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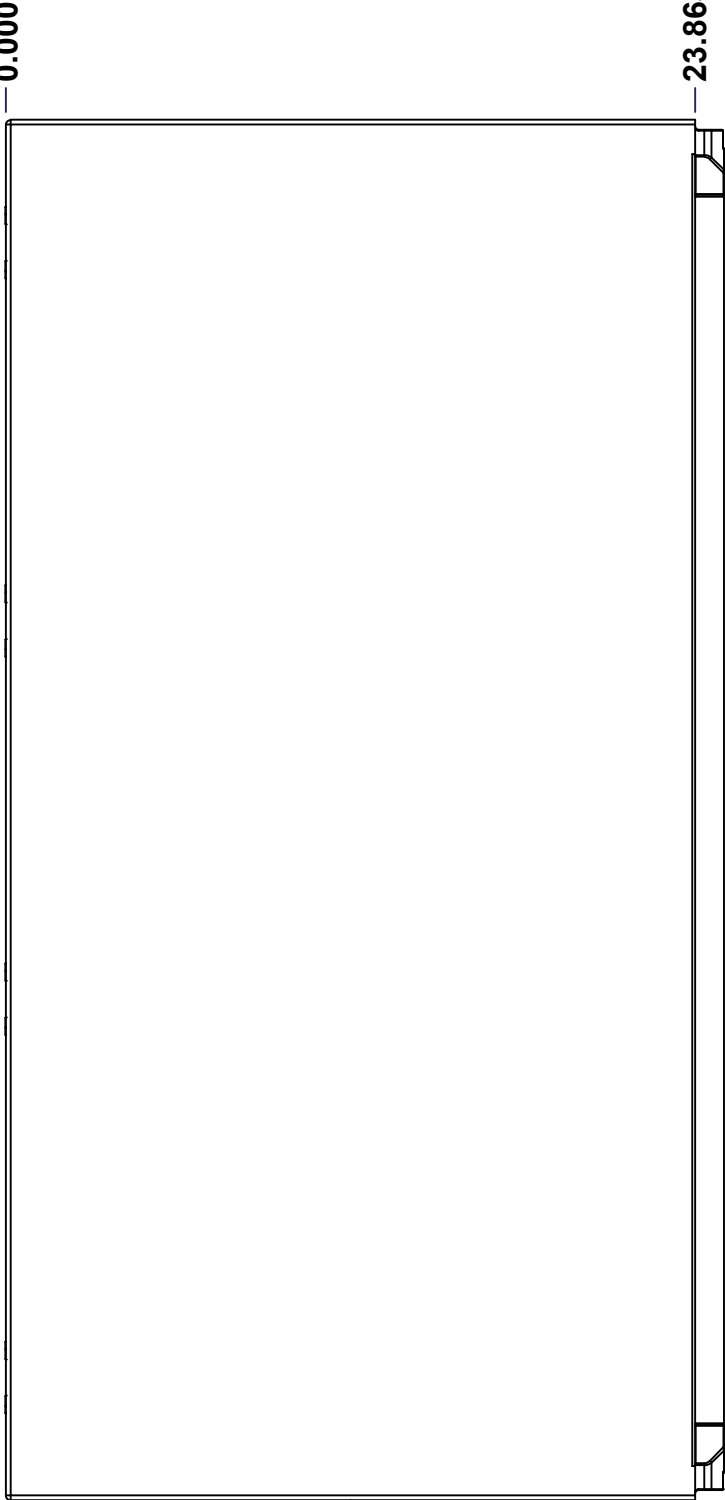
TOP

BACK

BOTTOM



LEFT

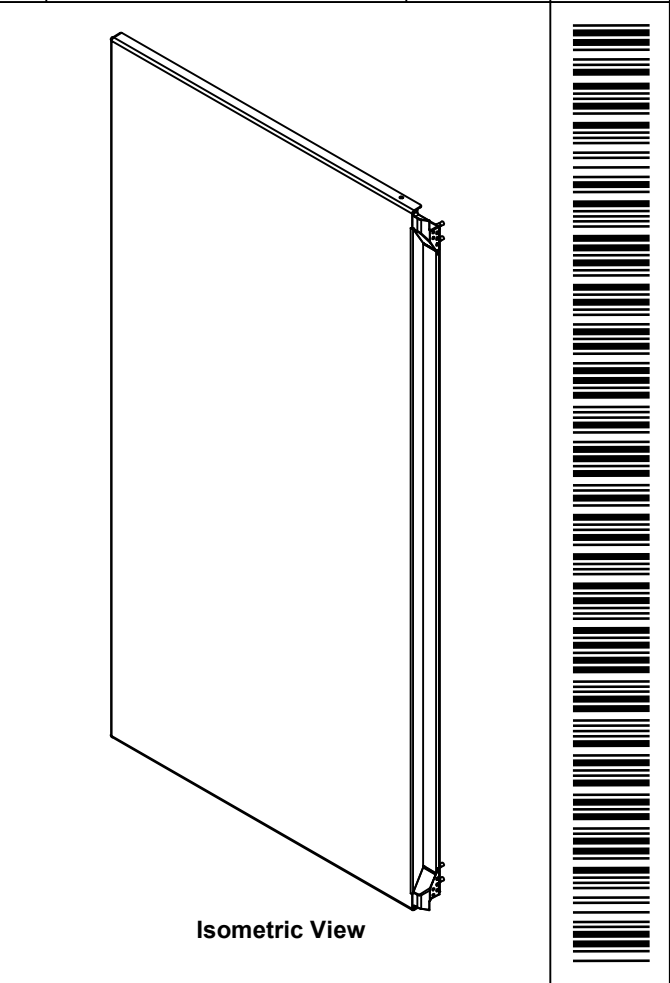


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

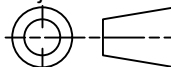


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 12/19/2013
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5500ESDD 48" x 48" Flange Door	

Part Number Numéro Pièce	Rev.	11
5500ESDD484812FD	0	13

SEE BILL OF MATERIAL ON LAST PAGE

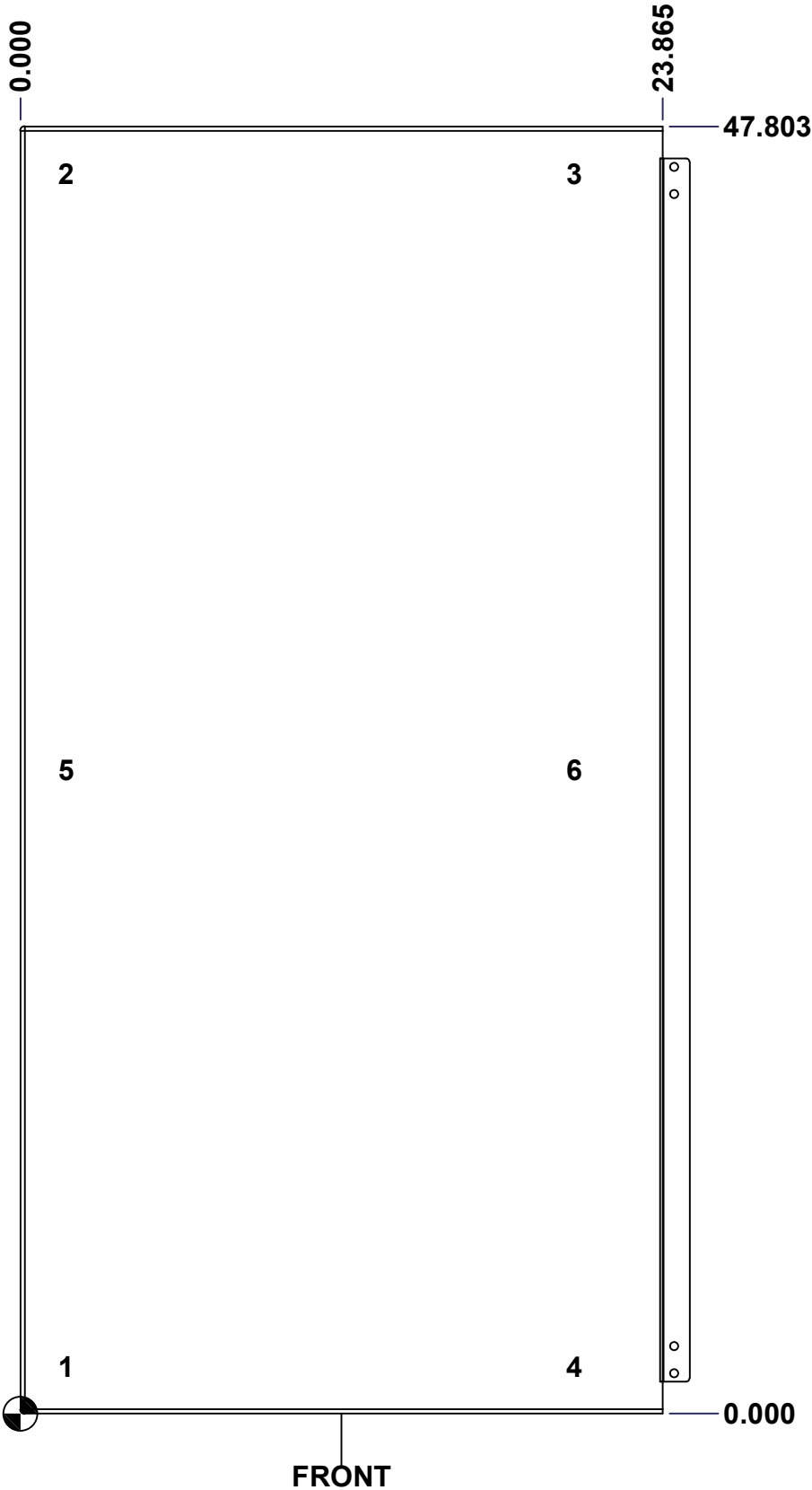
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	20.370	46.047	STUD M6 x 18mm (Inside)
4	20.370	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	20.370	23.902	STUD M6 x 18mm (Inside)



	Description	Status	
	5500ESDD 48" x 48" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	5500ESDD484812FD	0	13

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Tolerance ±1/32" unless otherwise specified

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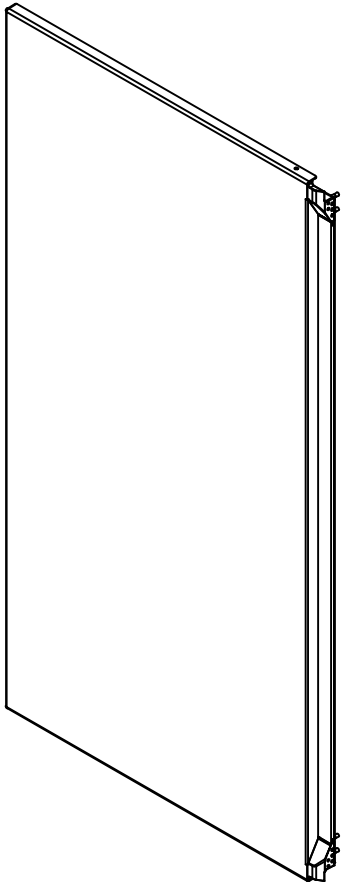
Tolérance ±1/32" sauf spécification contraire

No.

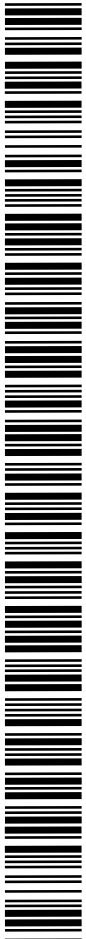
Revisions

Date

By/Par



Isometric View





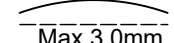
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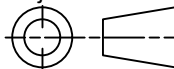
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 12/19/2013

Material Matière

14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5500ESDD 48" x 48" Flange Door

Detail Rev.

Part Number Numéro Pièce

5500ESDD484812FD

Rev. 0

13

13

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	9	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	9	5500 ESDD Upper Flange Door Gasket
1	5500ESDD484812FD-G	0	5500ESDD 48" x 48" Flange Door Gasket
1	5500ESDD484812FD-P	0	5500ESDD 48" x 48" Flange Door Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4848G.idw

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Technical drawing showing the top and front views of a rectangular object. The top view is a rectangle with dimensions 46.000 (width) and 0.418 (depth). The front view is a rectangle with dimensions 45.582 (width) and 0.512 (height). The drawing includes dimension lines and labels for the views: TOP and FRONT.

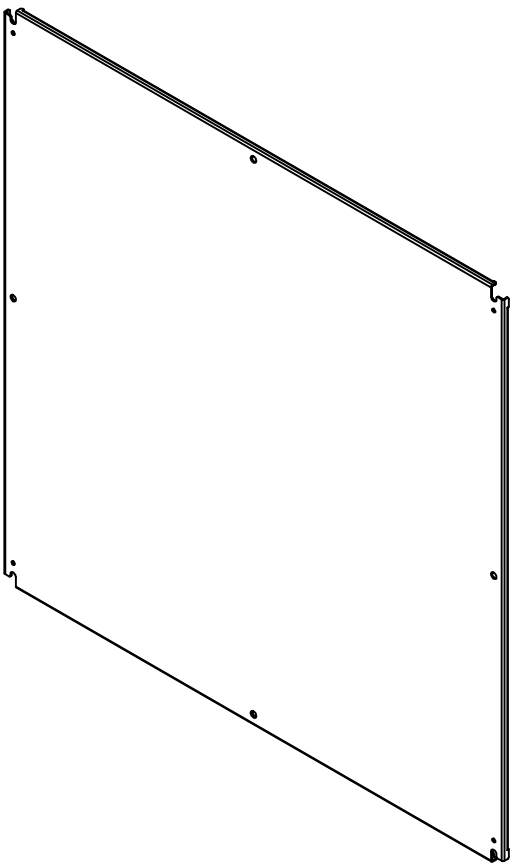
RIGHT

0.418

0.000

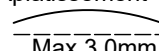
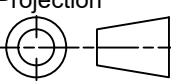
1	881 SP4848G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière See Part List	
Color Couleur See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce 881 SP4848G	Rev. 0

1
2

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4848G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	23.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	45.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	23.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	45.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	45.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

FRONT

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

23-Jan-07

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP4848G

Rev.

0

2

2

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