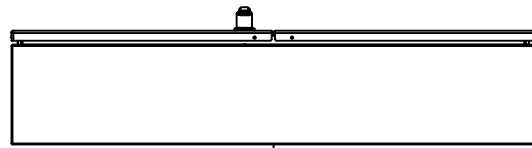
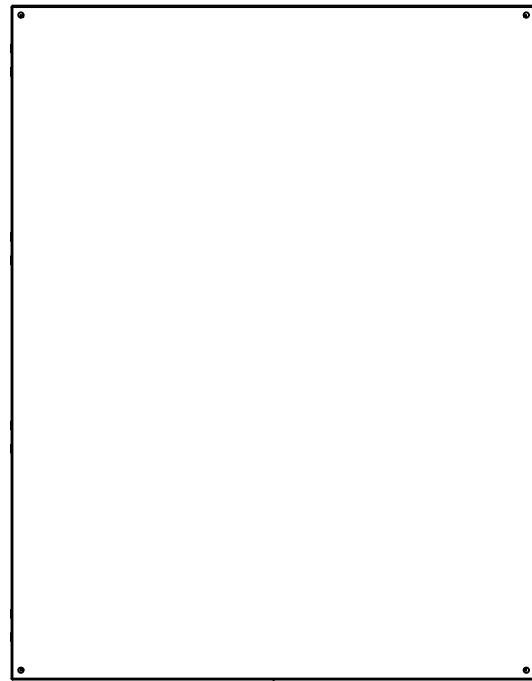


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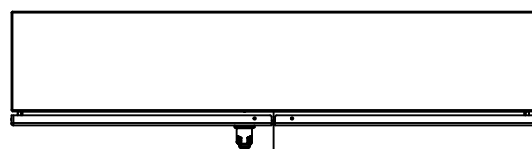
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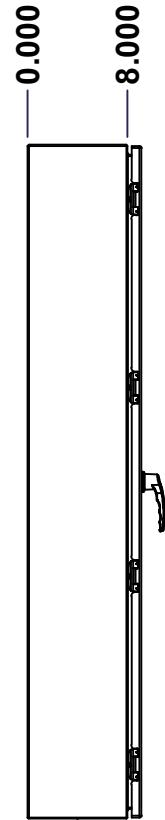
TOP



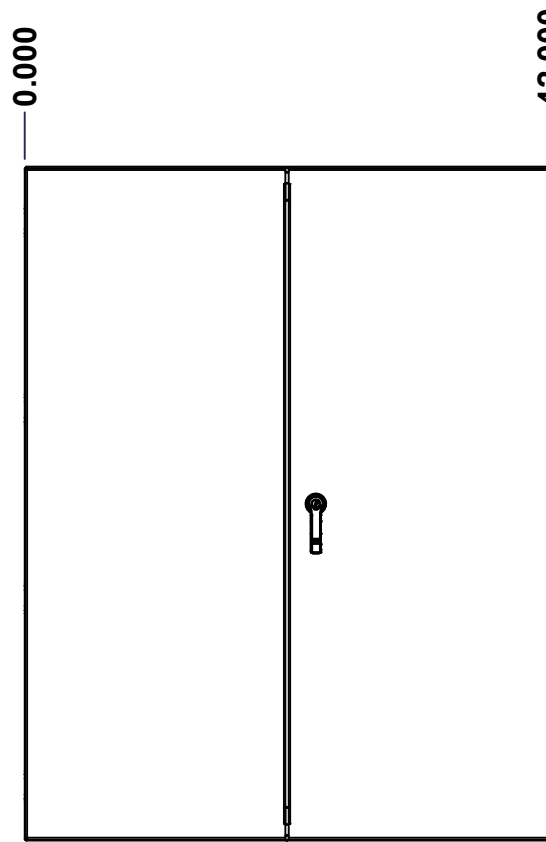
BACK



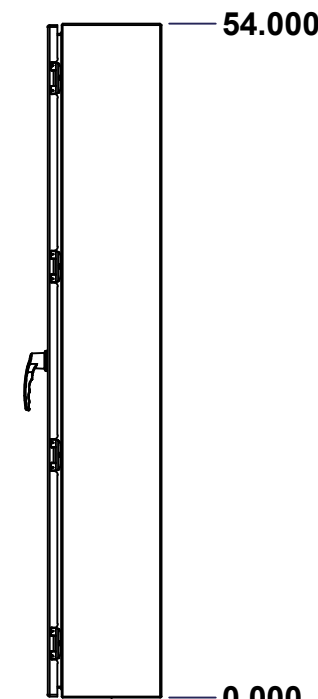
BOTTOM



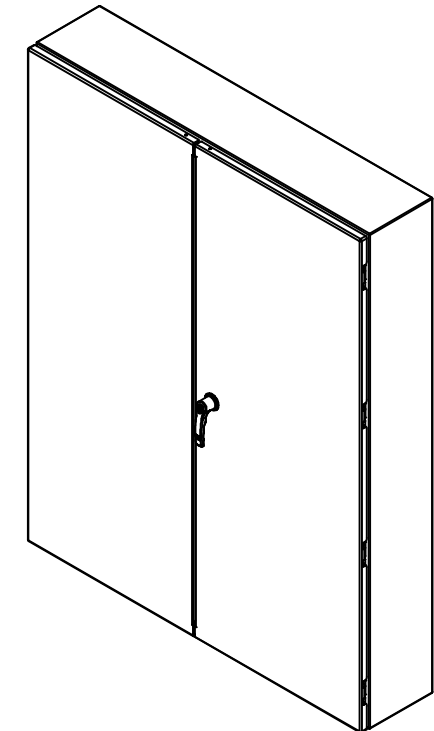
LEFT



FRONT




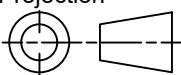
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Dec-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 54" x 42" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5500ESDD544208	0	13

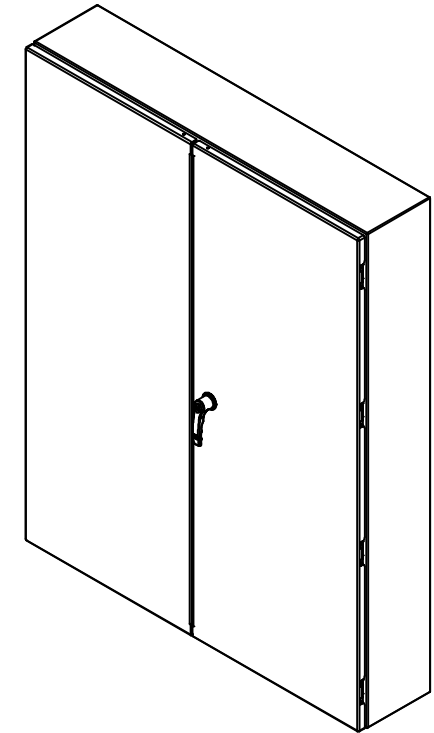
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NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special closing bar (Length = 25.000")

No.	Revisions	Date	By/Par



Isometric View

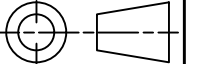


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 17-Dec-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5500ESDD 54" x 42" x 8" Assembly	

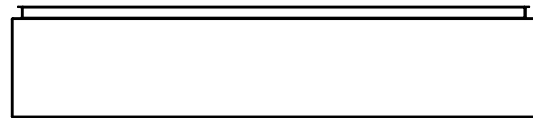
Part Number Numéro Pièce	Rev.	2
<b>5500ESDD544208</b>	<b>0</b>	13

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

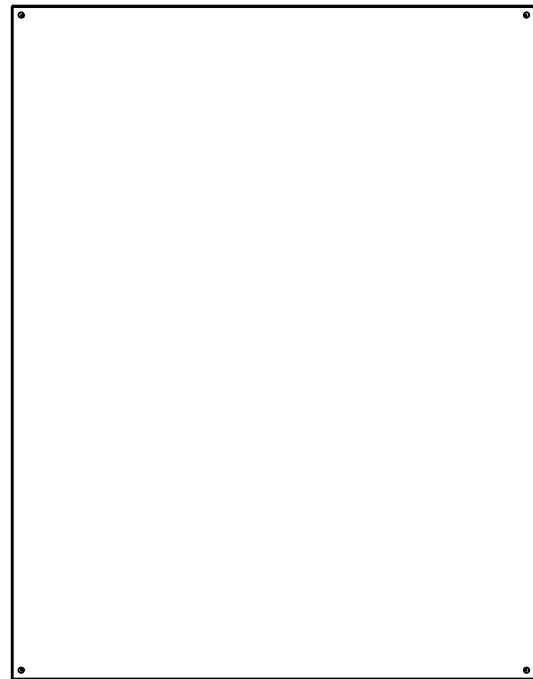
Qty	Part Number	Rev	Description
1	881 SP5442G	0	881 SP - Inner Panel
4	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	5500ESDD544208LD	0	5500ESDD 54" x 42" Lock Door
1	5500ESDD544208FD	0	5500ESDD 54" x 42" Flange Door
1	5500ESDD544208B	0	5500ESDD 54" x 42" x 8" Body
8	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Parts List			

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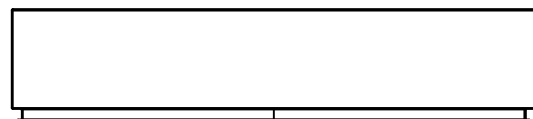
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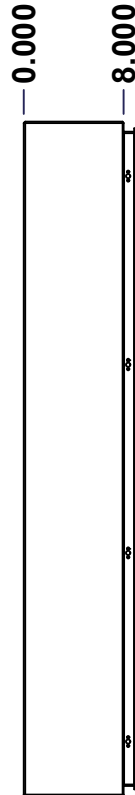
TOP



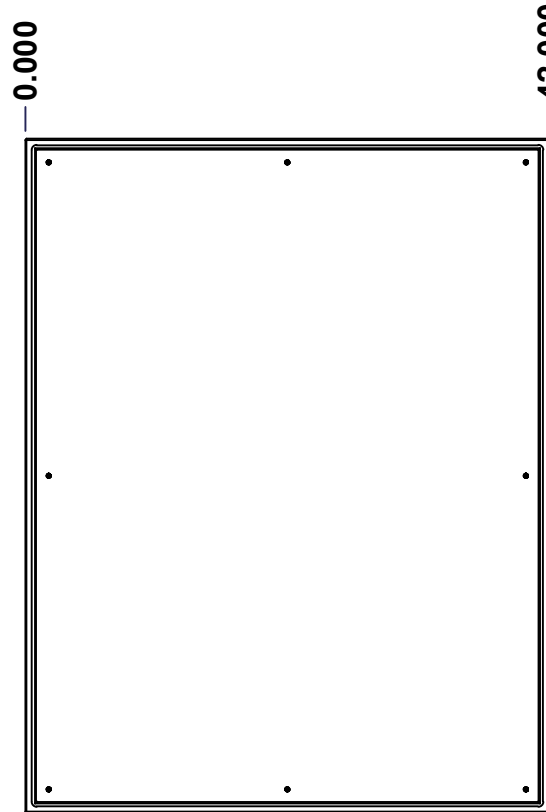
BACK



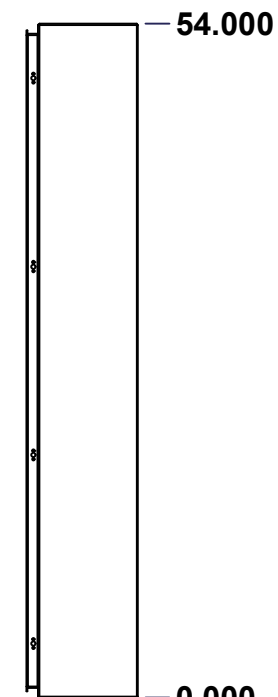
BOTTOM



LEFT

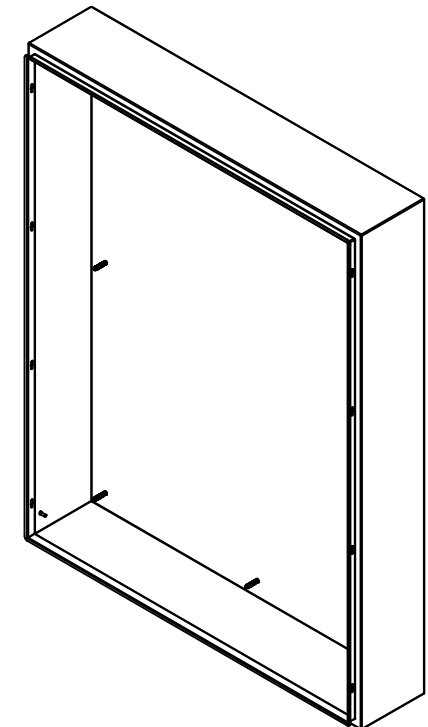


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

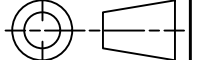


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Flatness  
Aplatissement

Max 3.0mm

Projection



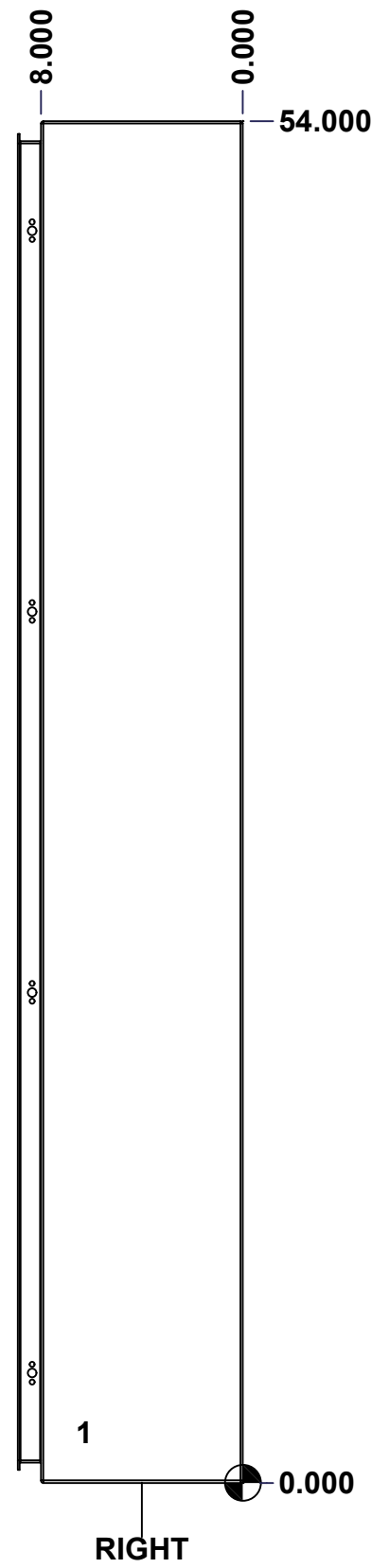
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Dec-13
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 54" x 42" x 8" Body	Detail Rev.
Part Number Numéro Pièce <b>5500ESDD544208B</b>	Rev. 3 <b>0</b>

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)

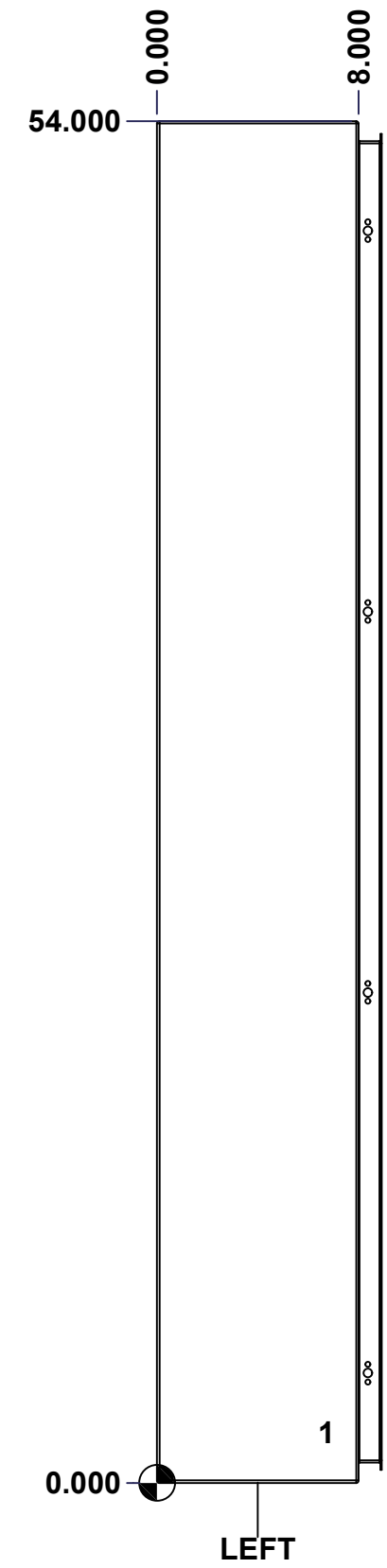


	Description	Status	
	5500ESDD 54" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5500ESDD544208B</b>	<b>0</b>	4
			13

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESDD 54" x 42" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5500ESDD544208B</b>	<b>0</b>	13

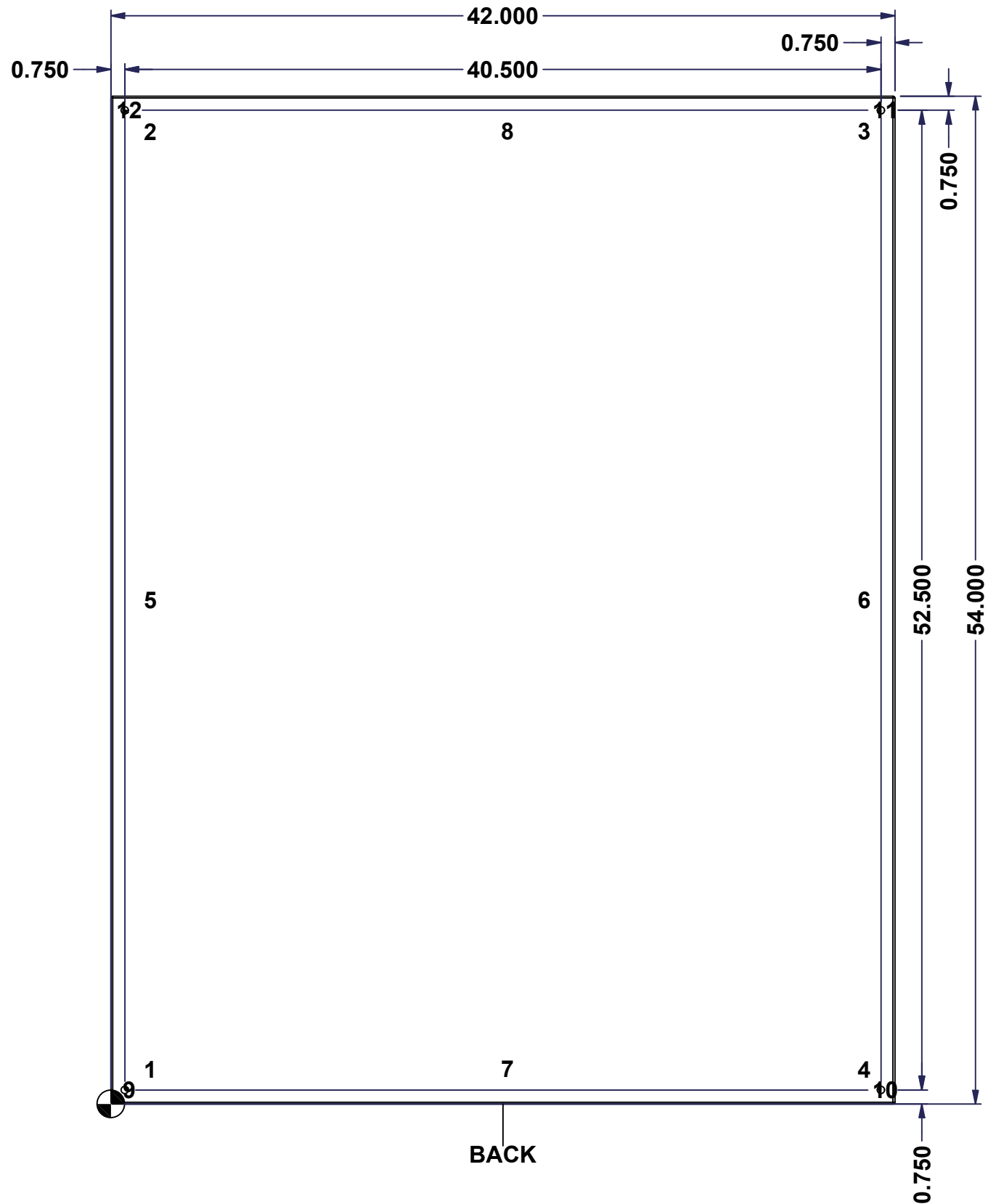
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	52.125	IP STUD M8 x 35mm (Inside)
3	40.125	52.125	IP STUD M8 x 35mm (Inside)
4	40.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	27.000	IP STUD M8 x 35mm (Inside)
6	40.125	27.000	IP STUD M8 x 35mm (Inside)
7	21.000	1.875	IP STUD M8 x 35mm (Inside)
8	21.000	52.125	IP STUD M8 x 35mm (Inside)
-----			
9	0.750	0.750	RND Ø0.390
10	41.250	0.750	RND Ø0.390
11	41.250	53.250	RND Ø0.390
12	0.750	53.250	RND Ø0.390

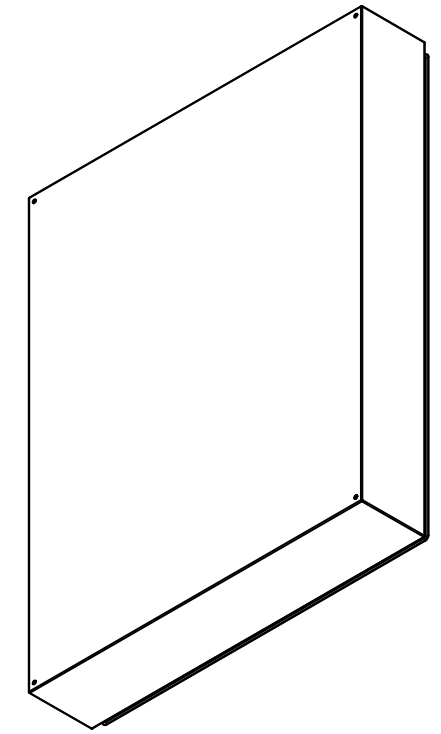


	Description	Status
	5500ESDD 54" x 42" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESDD544208B</b>	<b>0</b> / 6
		13

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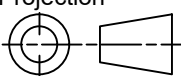
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No.	Revisions	Date	By/Par



Isometric View

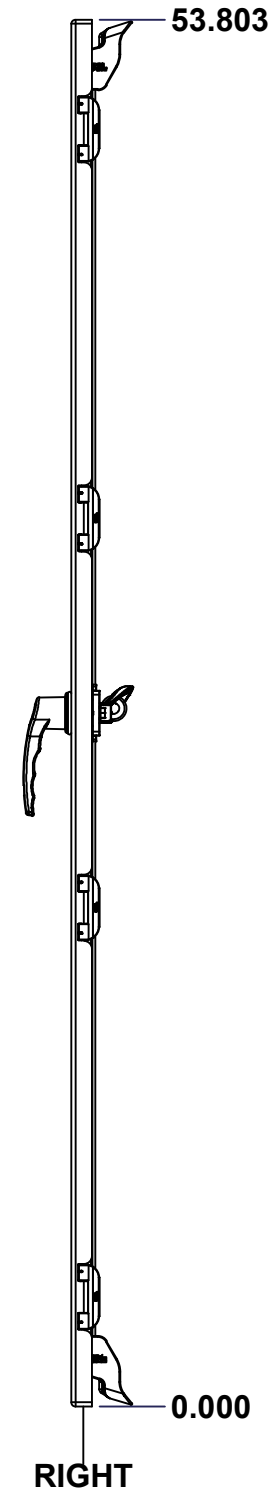
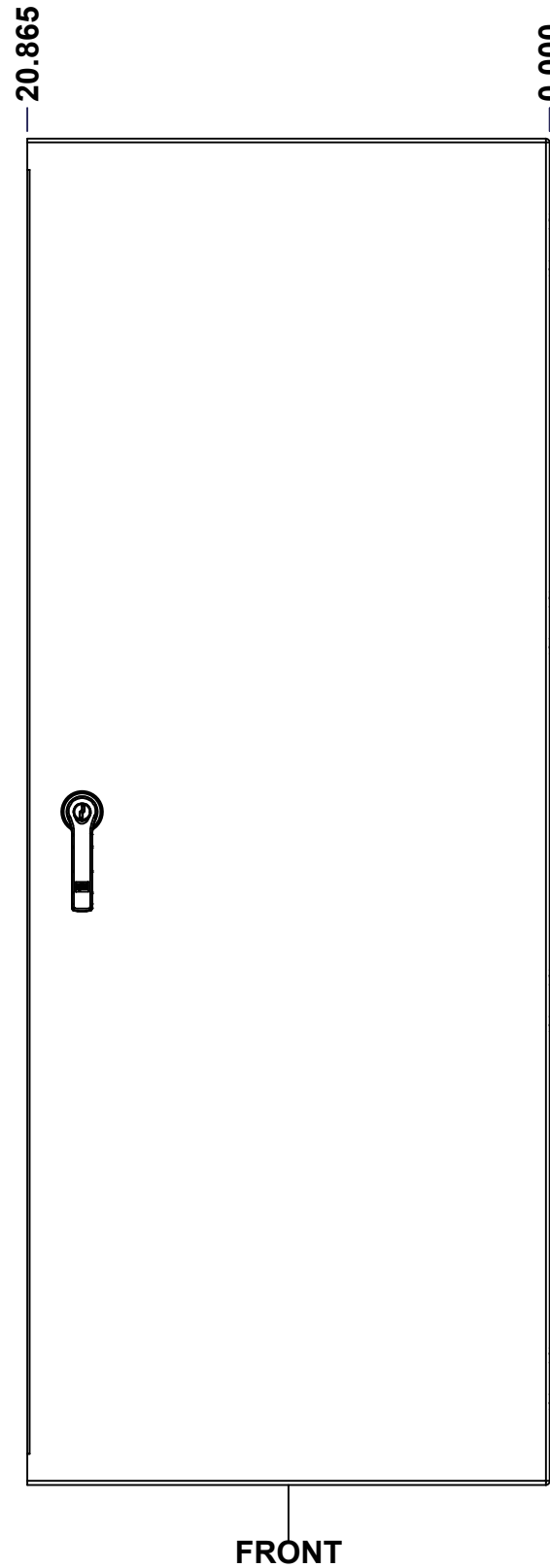
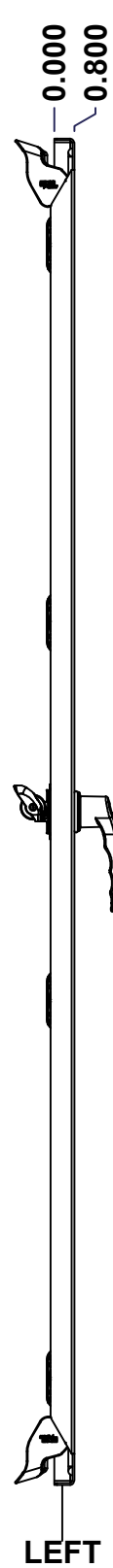
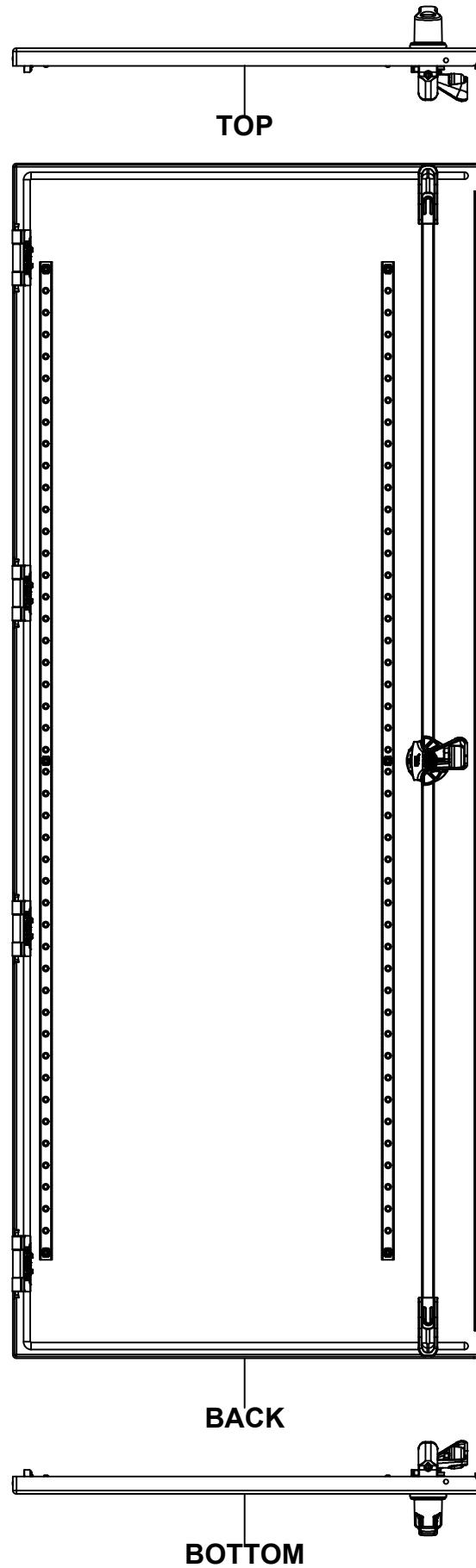


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Dec-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESDD 54" x 42" x 8" Body		
Part Number Numéro Pièce	Rev.	7
<b>5500ESDD544208B</b>	<b>0</b>	13

Qty	Part Number	Rev	Description
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	0	Stud M8 x 35mm Steel
1	5500ESDD544208B-P	0	5500ESDD 54" x 42" x 8" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		Projection
Date		Date
Date 17-Dec-13		Date
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth
Description: 5500ESDD 54" x 42" Lock Door		Detail Rev.
Part Number / Numéro Pièce: 5500ESDD544208LD		Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE		0



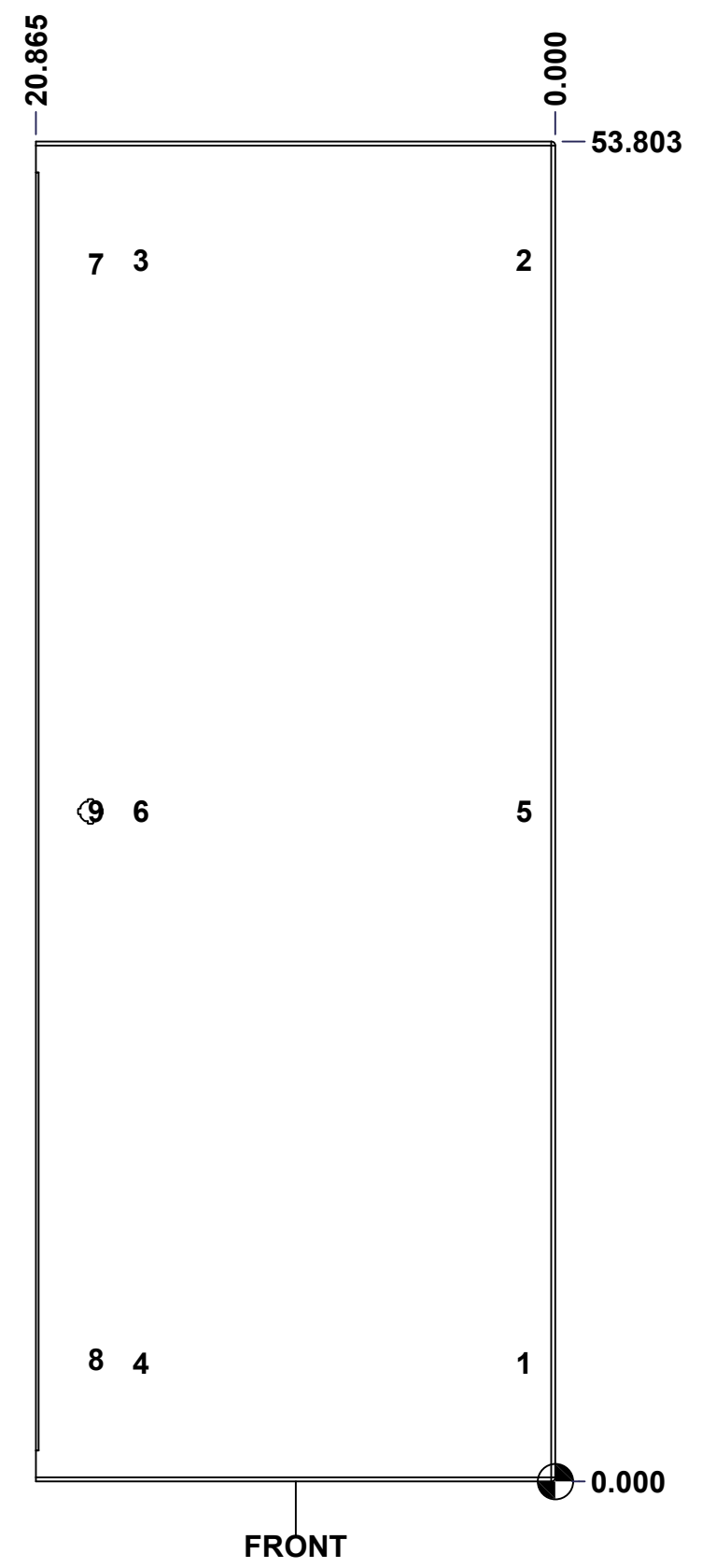
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	4.756	STUD M6 x 18mm (Inside)
2	1.486	49.047	STUD M6 x 18mm (Inside)
3	16.870	49.047	STUD M6 x 18mm (Inside)
4	16.870	4.756	STUD M6 x 18mm (Inside)
5	1.486	26.902	STUD M6 x 18mm (Inside)
6	16.870	26.902	STUD M6 x 18mm (Inside)
7	18.678	48.896	CLOSING BAR STUD (Inside)
8	18.678	4.907	CLOSING BAR STUD (Inside)
-----			
9	18.678	26.902	HANDLE 885 ESL2A @ 0.0°

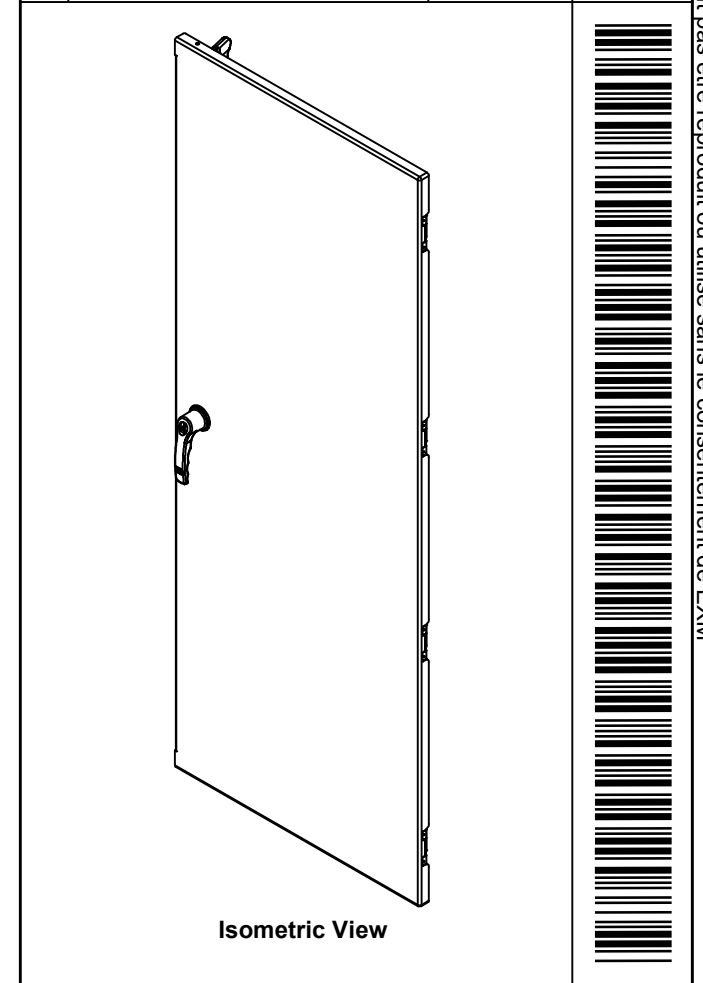


	Description		Status
	5500ESDD 54" x 42" Lock Door		(NULL)
Part Number Numéro Pièce		Rev.	9
5500ESDD544208LD		0	13

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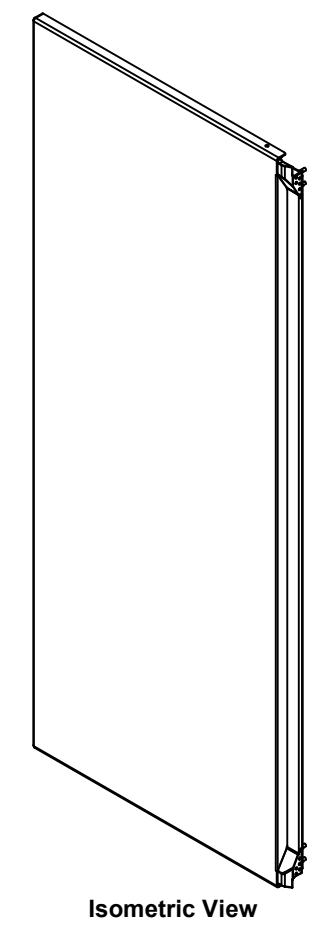
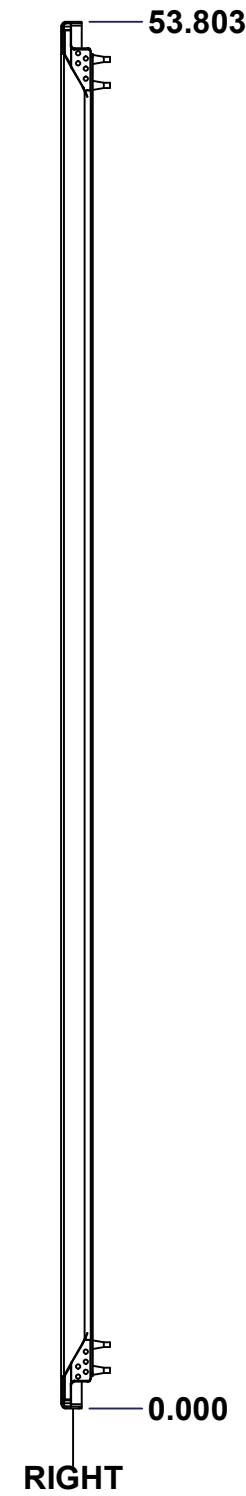
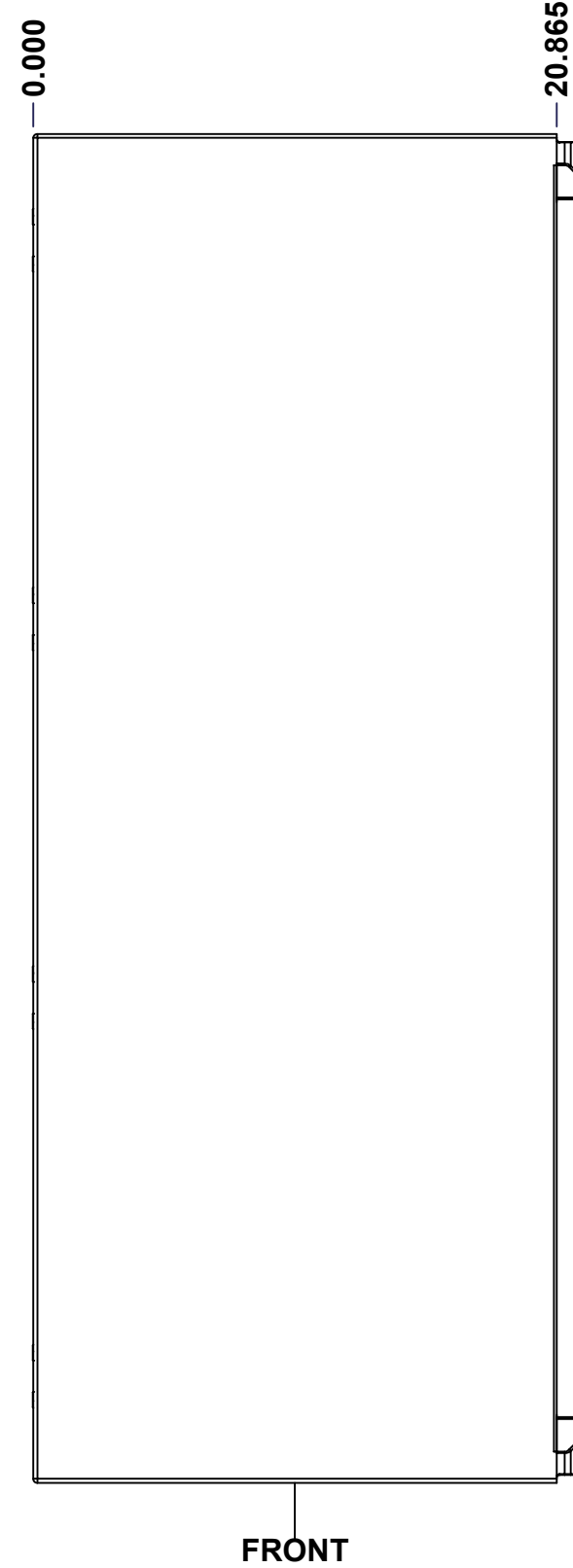
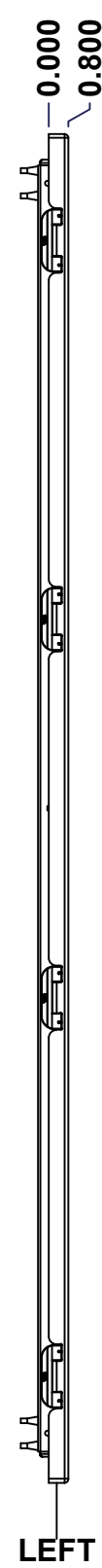
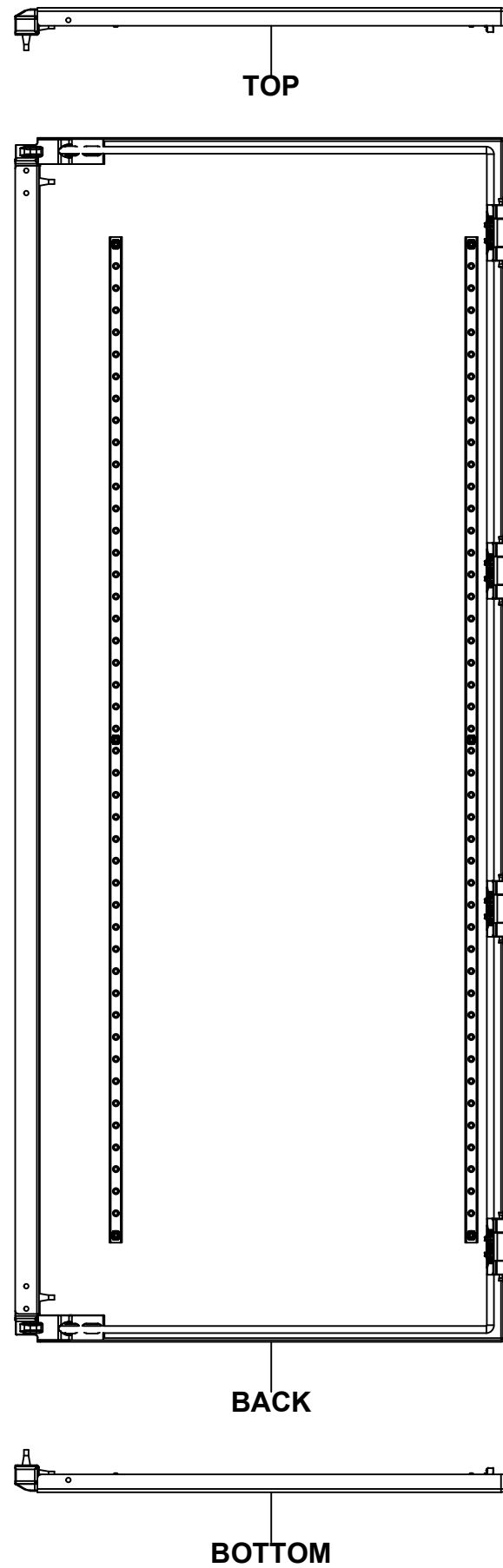
1	5500ESDD544208LBAR	0	5412 ES - Lower Closing Bar (Length = 25")
2	STK-Q-90042	4	5412 ES - Cabinet Closing Bar End (Small)
1	5500ESDD544208UBAR	0	5412 ES - Upper Closing Bar (Length = 25")
1	STK-A-50535	15	5412 ES Handle Cam Assembly (Left Side, Grip 32mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
1	5500ESDD544208LD-G	0	5500ESDD 54" x 42" Lock Door Gasket
1	5500ESDD544208LD-P	0	5500ESDD 54" x 42" Lock Door
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

QTY	Part Number	Rev	Description
Parts List			

	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Dec-13
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 54" x 42" Lock Door	
Detail Rev.	
Part Number Numéro Pièce <b>5500ESDD544208LD</b>	Rev. 10 <b>0</b> 13

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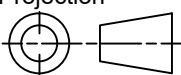
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No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 17-Dec-13
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 54" x 42" Flange Door		Detail Rev.
Part Number Numéro Pièce	Rev. 0	11 13

SEE BILL OF MATERIAL ON LAST PAGE

**5500ESDD544208FD**

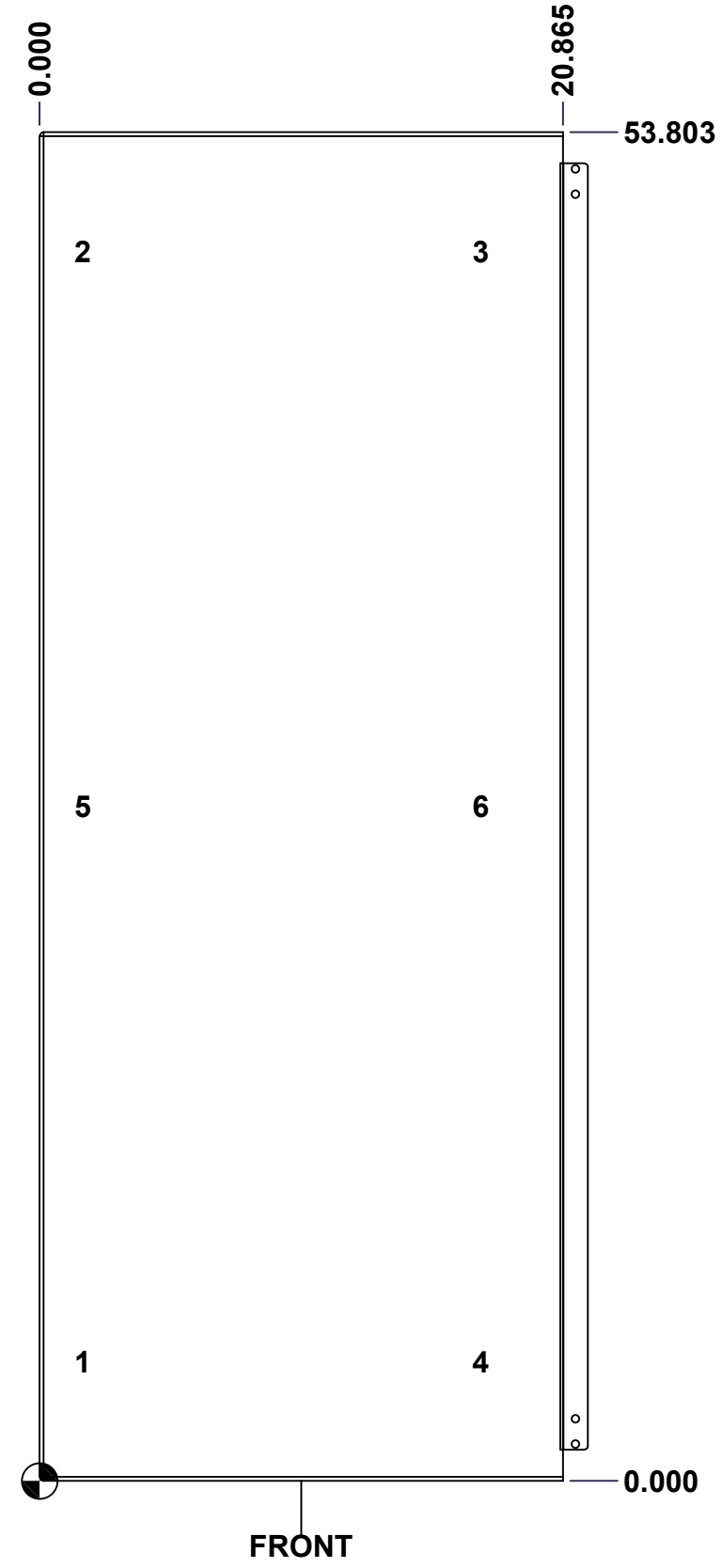
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	4.756	STUD M6 x 18mm (Inside)
2	1.486	49.047	STUD M6 x 18mm (Inside)
3	17.370	49.047	STUD M6 x 18mm (Inside)
4	17.370	4.756	STUD M6 x 18mm (Inside)
5	1.486	26.902	STUD M6 x 18mm (Inside)
6	17.370	26.902	STUD M6 x 18mm (Inside)



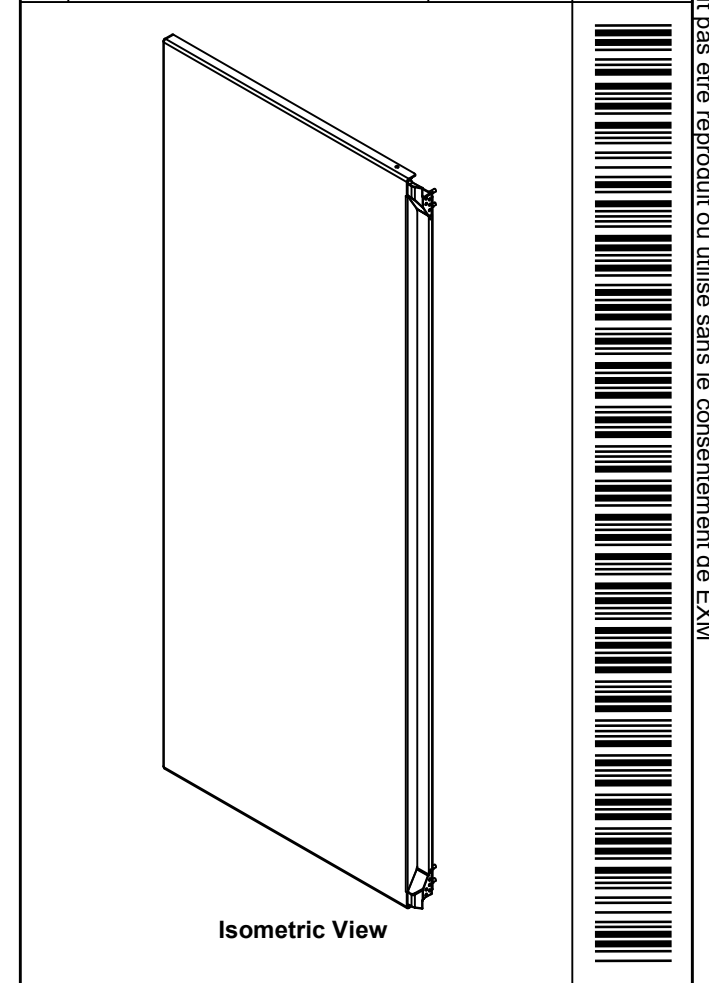
FRONT

	Description	Status
	5500ESDD 54" x 42" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESDD544208FD</b>	<b>0</b>
		12
		13

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Flatness  
Aplatissement  
Max 3.0mm

Projection



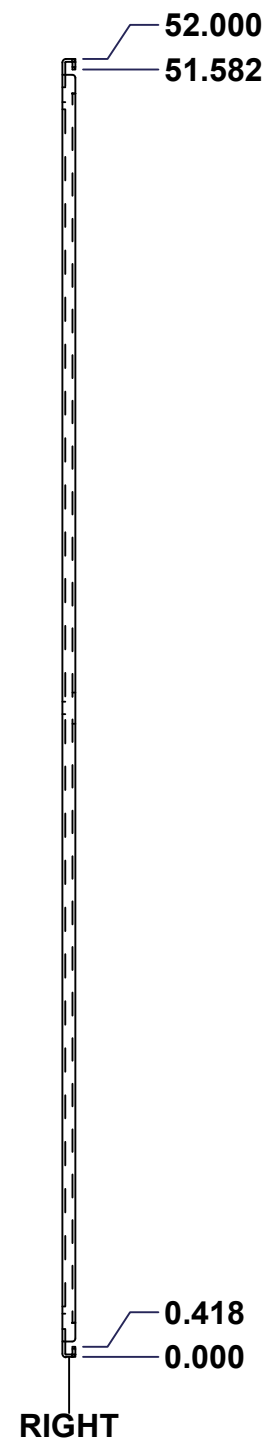
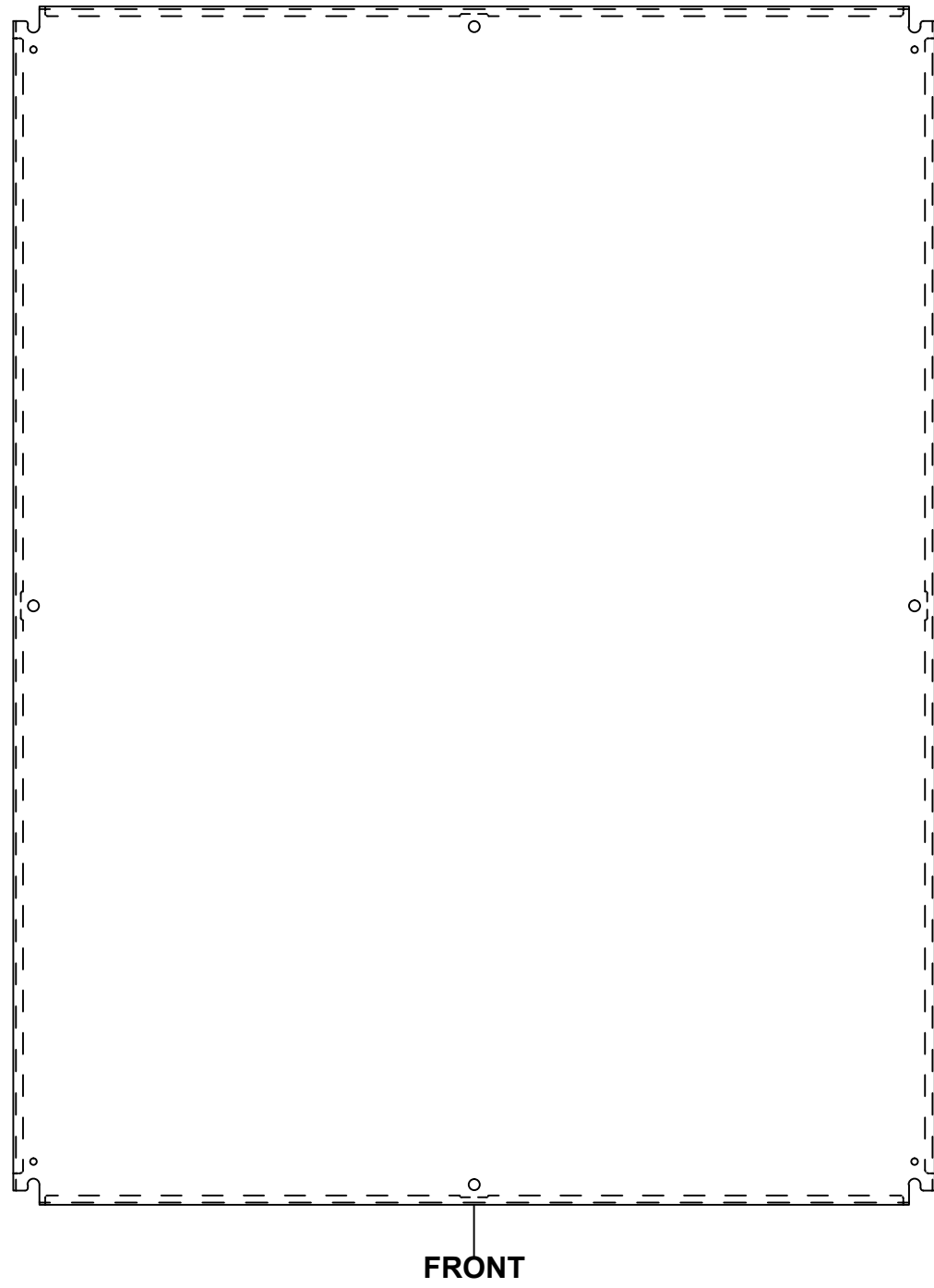
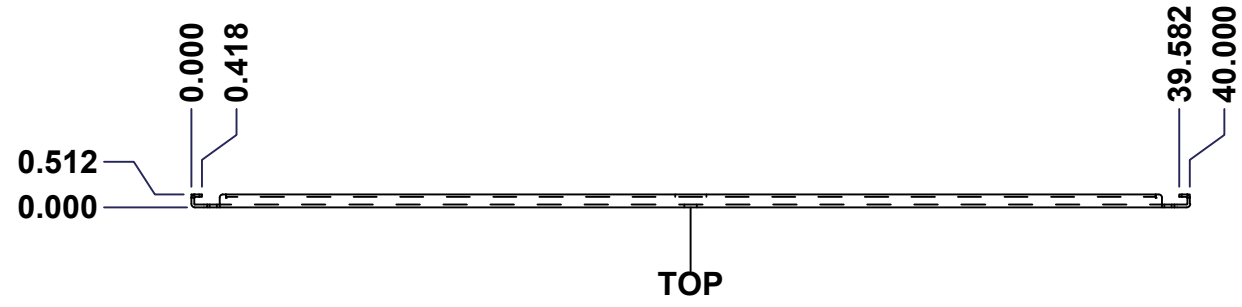
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
6	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	STK-G-03200	8	5500 ESDD Lower Flange Door Gasket
1	STK-G-03100	8	5500 ESDD Upper Flange Door Gasket
1	5500ESDD544208FD-G	0	5500ESDD 54" x 42" Flange Door Gasket
1	5500ESDD544208FD-P	0	5500ESDD 54" x 42" Flange Door Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 17-Dec-13
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESDD 54" x 42" Flange Door	Detail Rev.
Part Number Numéro Pièce <b>5500ESDD544208FD</b>	Rev. 13 <b>0</b>

QTY	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: <b>881 SP5442G</b>	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP5442G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

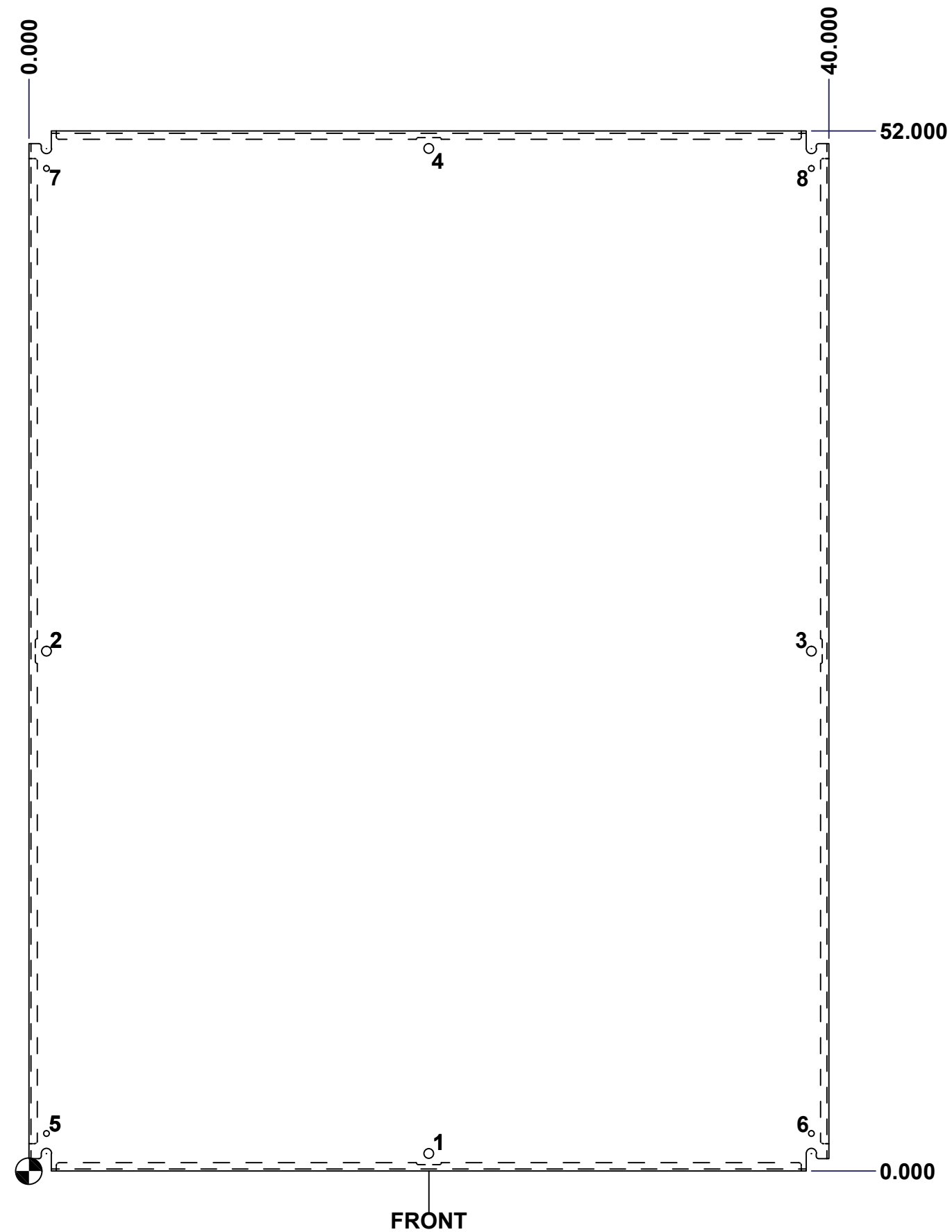
Parts List

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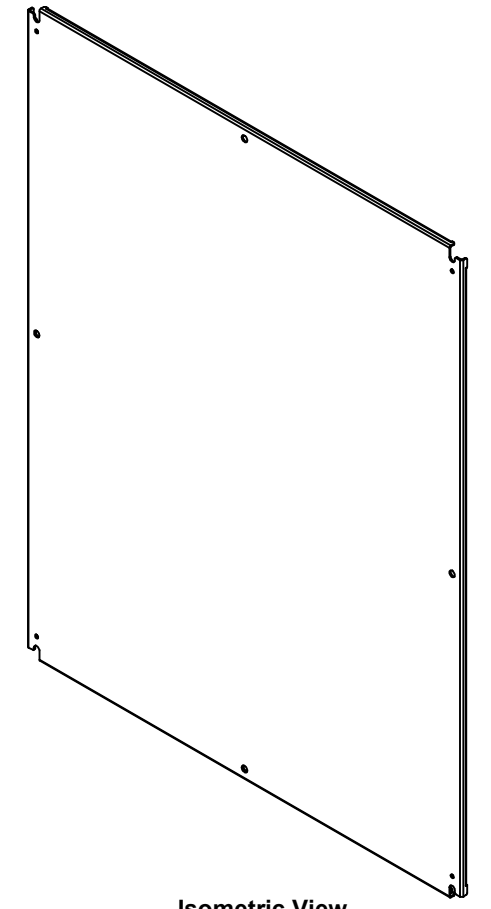
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	26.000	MTG STUD HOLE (RND Ø0.500)
3	39.125	26.000	MTG STUD HOLE (RND Ø0.500)
4	20.000	51.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	39.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	50.125	GROUND HOLE (RND Ø0.290)
8	39.125	50.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



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Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP5442G	Rev. 2 0