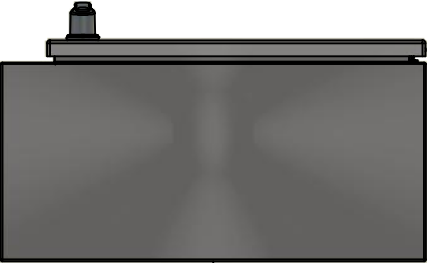


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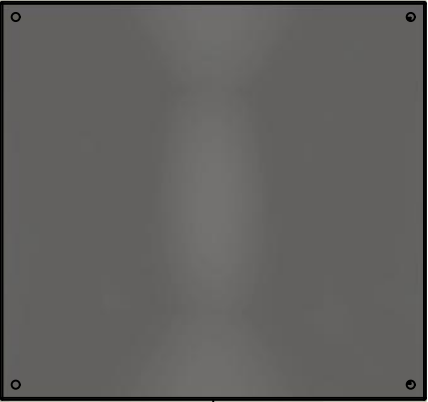
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



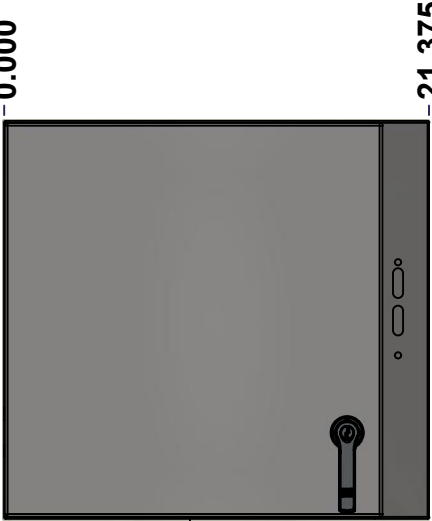
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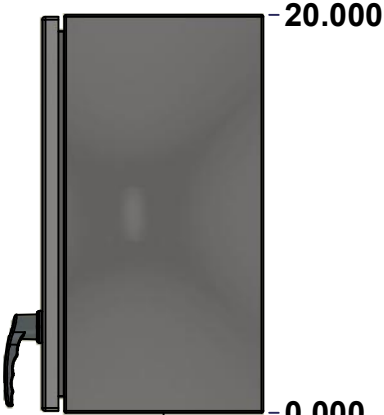
BACK



LEFT



FRONT



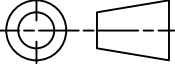
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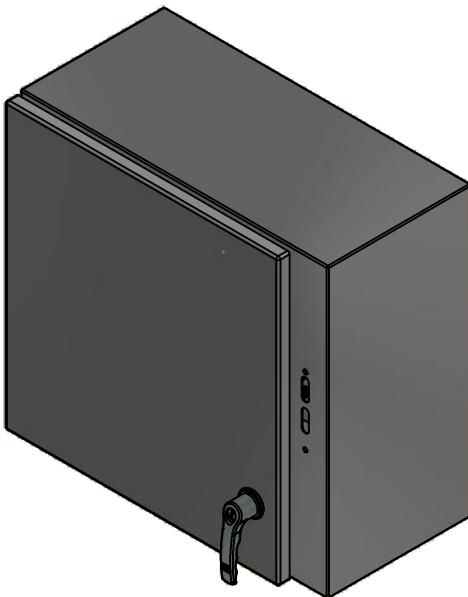
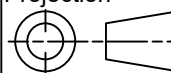
BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 10/26/2014	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500ESSY 20" x 21.375" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 9
SEE BILL OF MATERIAL ON LAST PAGE		0	5500ESSY202110

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESSY202110\5500ESSY202110.idw			Tolérance ±1/32" sauf spécification contraire																																																																																																					
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 12/13 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>C/W Standard inner panel (Included)</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 880 PP included (Not installed)</td></tr></table>						ITEM	DESCRIPTION	1	NEMA 12/13 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	C/W Standard inner panel (Included)	5	C/W Standard inner panel mounting studs	6	C/W 880 PP included (Not installed)	No. Revisions Date By/Par <table><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td></tr></table>  Isometric View  Flatness Aplatissement Max 3.0mm Projection   Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 10/26/2014 Material Matière 16 Ga Stainless Steel 304 (1.4mm) Color Couleur Unpainted Finish Fin Brushed Description 5500ESSY 20" x 21.375" x 10" Assembly Detail Rev. Part Number Numéro Pièce 5500ESSY202110 Rev. 0 2 9 <table><tr><td>1</td><td>STK-K-01800</td><td>5</td><td>5412 ES Accessory Kit</td></tr><tr><td>1</td><td>880 PP</td><td>6</td><td>Self Adhesive Print Pocket</td></tr><tr><td>1</td><td>5500ESSY202110C</td><td>0</td><td>5500ESSY 20" x 21.375" Cover</td></tr><tr><td>4</td><td>STK-Q-07310</td><td>2</td><td>Flange Lock Nut M8</td></tr><tr><td>1</td><td>881 SP2020G</td><td>0</td><td>881 SP - Inner Panel</td></tr><tr><td>4</td><td>STK-Q-07610</td><td>8</td><td>M8 Plastic Spacer 22.2mm</td></tr><tr><td>1</td><td>5500ESSY202110B</td><td>0</td><td>5500ESSY 20" x 21.375" x 10" Body</td></tr><tr><td>2</td><td>STK-Q-04051-07</td><td>8</td><td>M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal</td></tr><tr><td>Qty</td><td>Part Number</td><td>Rev</td><td>Description</td></tr><tr><td colspan="4">Parts List</td></tr></table> <table><tr><td colspan="3">PACKING</td></tr><tr><td>ITEM</td><td>QTY</td><td>DESCRIPTION</td></tr><tr><td>Cardboard sleeve</td><td>2</td><td>Top and Bottom</td></tr><tr><td>Cardboard strip</td><td>2</td><td>Between back of enclosure and inner panel</td></tr><tr><td>Plastic bag</td><td>1</td><td>To protect cover surface and inside gasket</td></tr><tr><td>Plastic strap - Black</td><td>2</td><td>To Squeeze the 2 cardboard sleeve together</td></tr><tr><td>Packaging label</td><td>1</td><td>White label with product number</td></tr></table>																											1	STK-K-01800	5	5412 ES Accessory Kit	1	880 PP	6	Self Adhesive Print Pocket	1	5500ESSY202110C	0	5500ESSY 20" x 21.375" Cover	4	STK-Q-07310	2	Flange Lock Nut M8	1	881 SP2020G	0	881 SP - Inner Panel	4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm	1	5500ESSY202110B	0	5500ESSY 20" x 21.375" x 10" Body	2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal	Qty	Part Number	Rev	Description	Parts List				PACKING			ITEM	QTY	DESCRIPTION	Cardboard sleeve	2	Top and Bottom	Cardboard strip	2	Between back of enclosure and inner panel	Plastic bag	1	To protect cover surface and inside gasket	Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	Packaging label	1	White label with product number
ITEM	DESCRIPTION																																																																																																										
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Tolerance ±1/32" unless otherwise specified

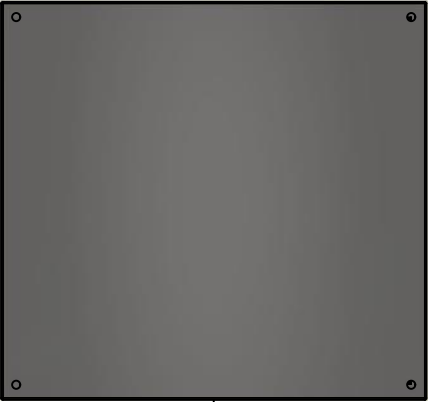
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Tolérance ±1/32" sauf spécification contraire

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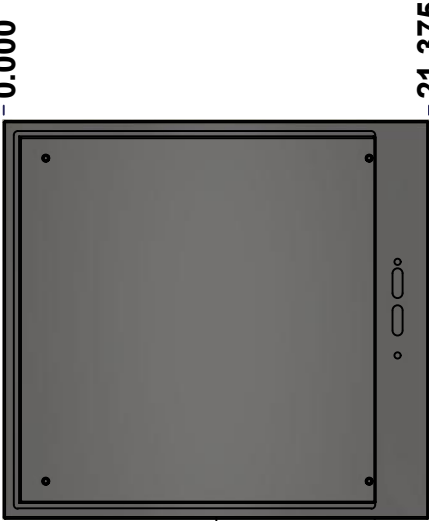
TOP



BACK



LEFT



FRONT

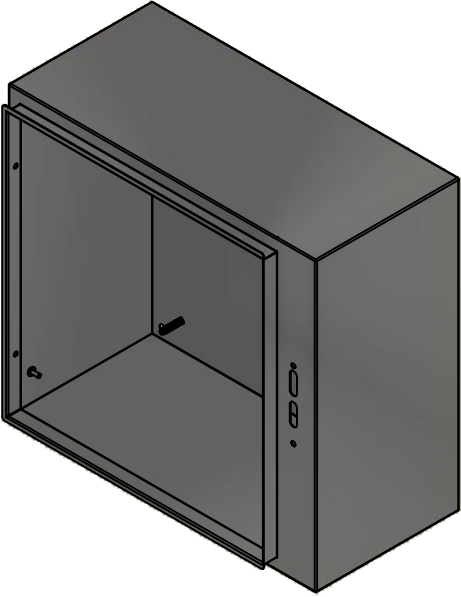


RIGHT

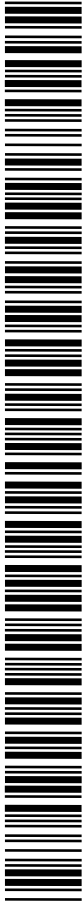


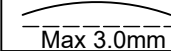
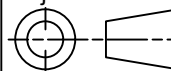
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	
		 Max 3.0mm	
		Projection	
			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10/26/2014	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description		Detail Rev.	
5500ESSY 20" x 21.375" x 10" Body			
Part Number Numéro Pièce		Rev.	3 9
5500ESSY202110B		0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESSY 20" x 21.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5500ESSY202110B	0	4/9

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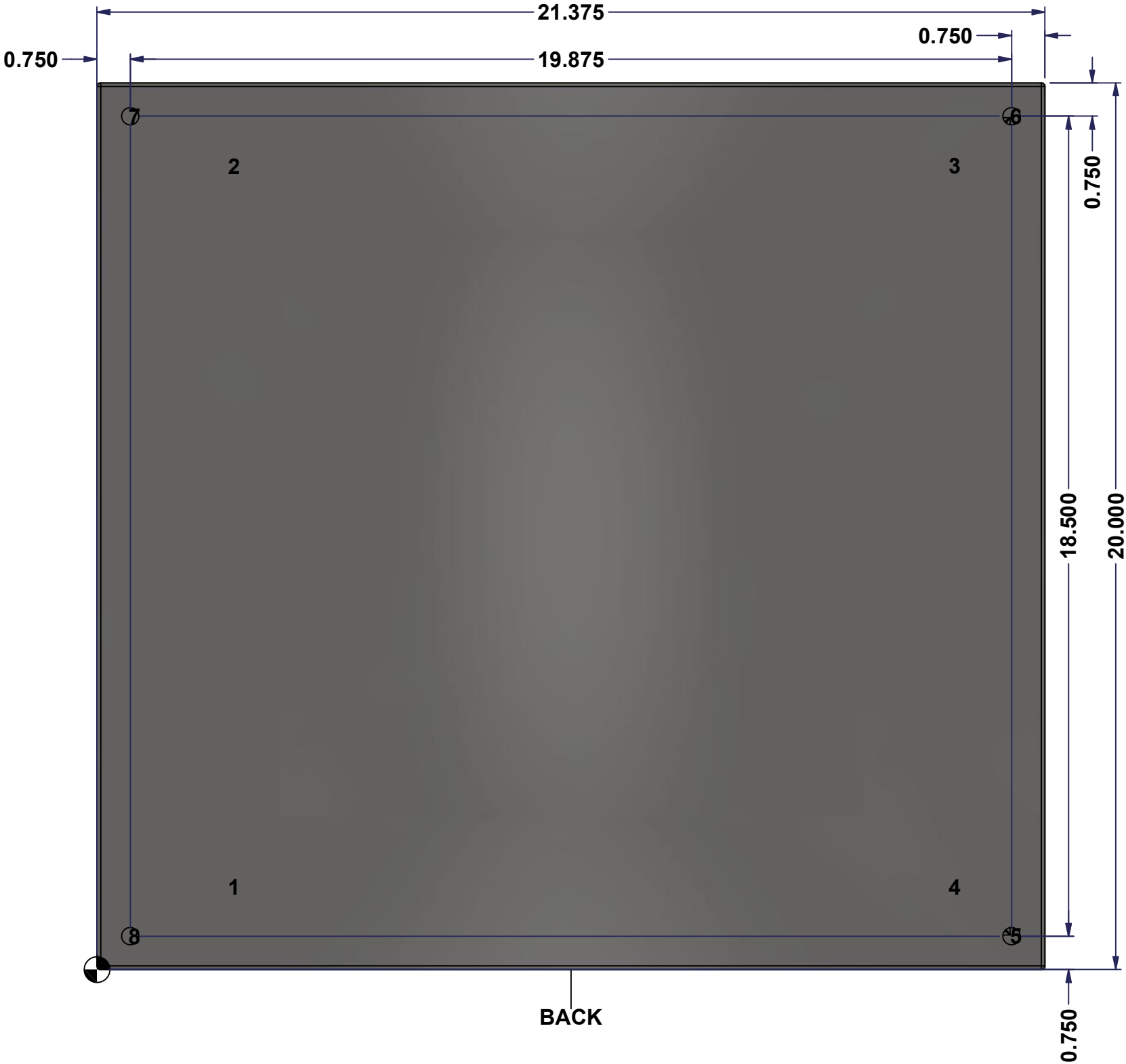
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	18.125	IP STUD M8 x 35mm (Inside)
3	19.250	18.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	20.625	0.750	RND Ø0.390
6	20.625	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description	Status	
	5500ESSY 20" x 21.375" x 10" Body	(NULL)	
	Part Number Numéro Pièce 5500ESSY202110B	Rev. 0	5 9

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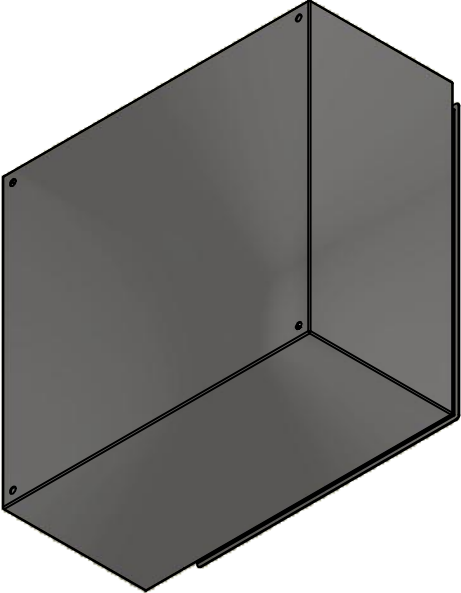
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Tolerance ±1/32" unless otherwise specified

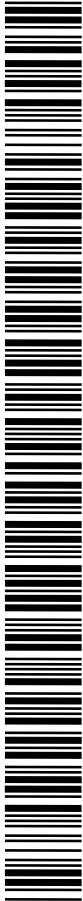
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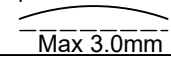
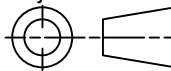
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 10/26/2014	
BoxCad: BoxCad			
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	
		Finish Fini Brushed	
Description		Detail Rev.	
5500ESSY 20" x 21.375" x 10" Body			
Part Number Numéro Pièce		Rev.	6
5500ESSY202110B		0	9

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSY202110B-P	0	5500ESSY 20" x 21.375" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

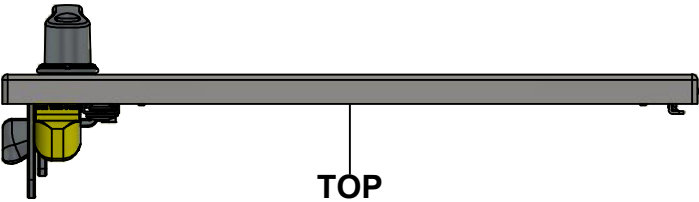
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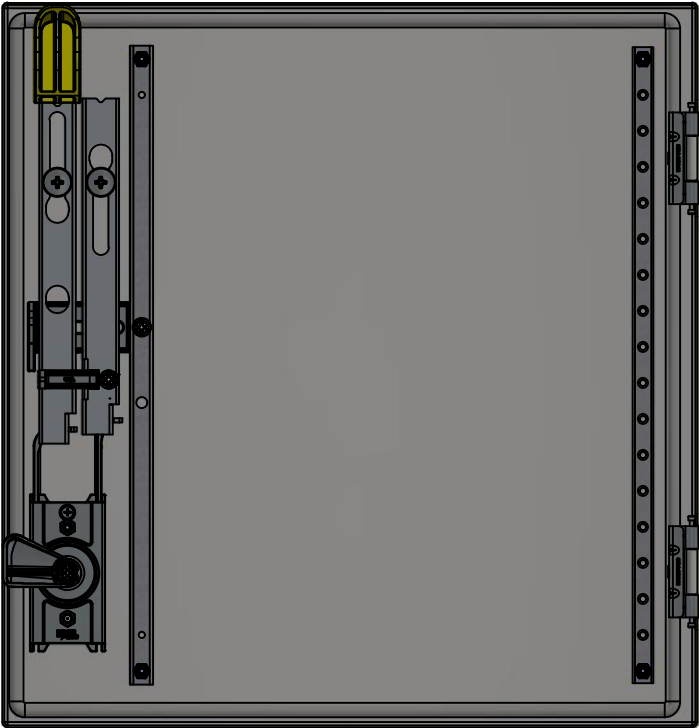
Tolerance $\pm 1/32$ " unless otherwise specified

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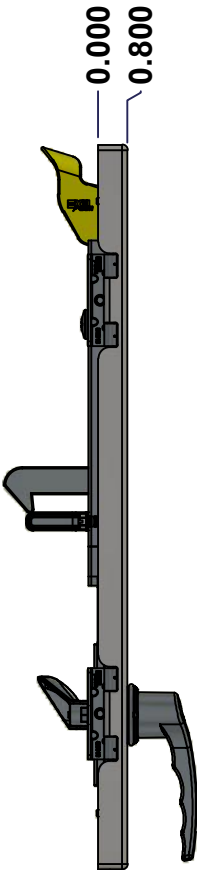
Tolérance $\pm 1/32$ " sauf spécification contraire



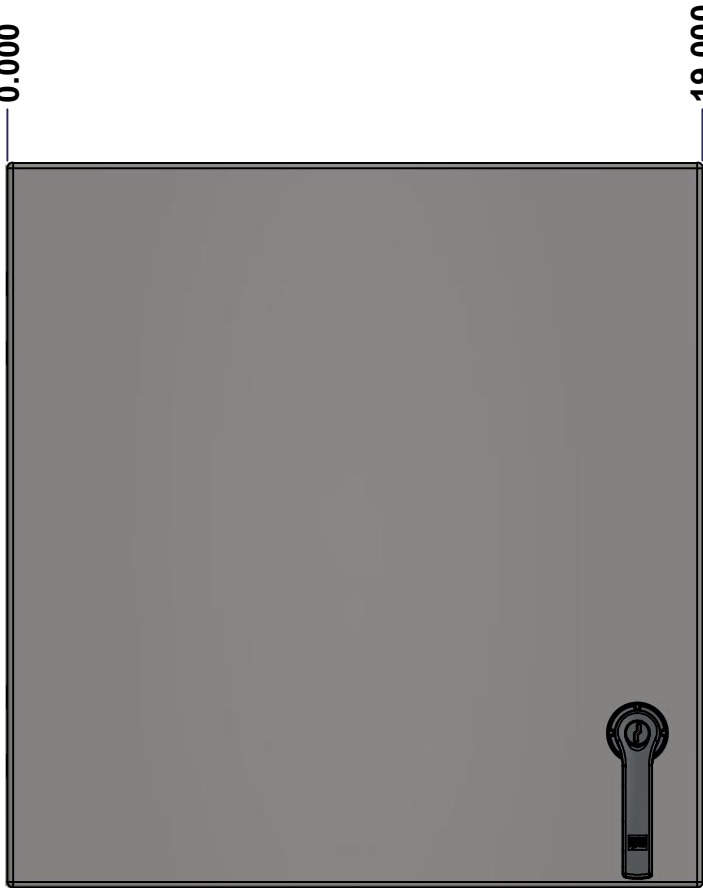
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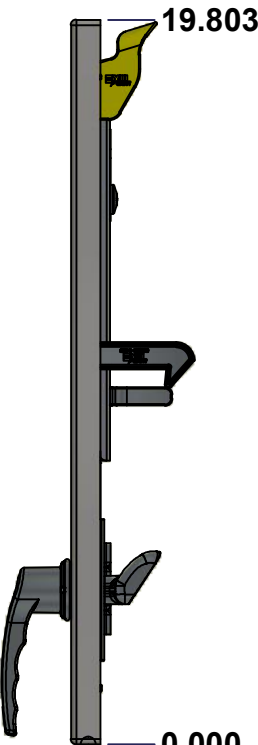
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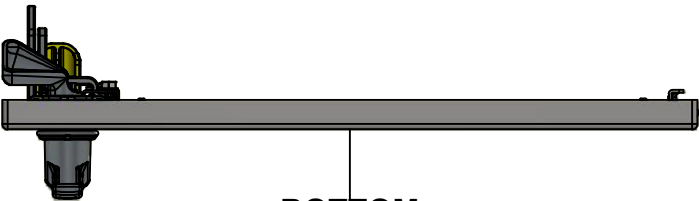
LEFT



FRONT

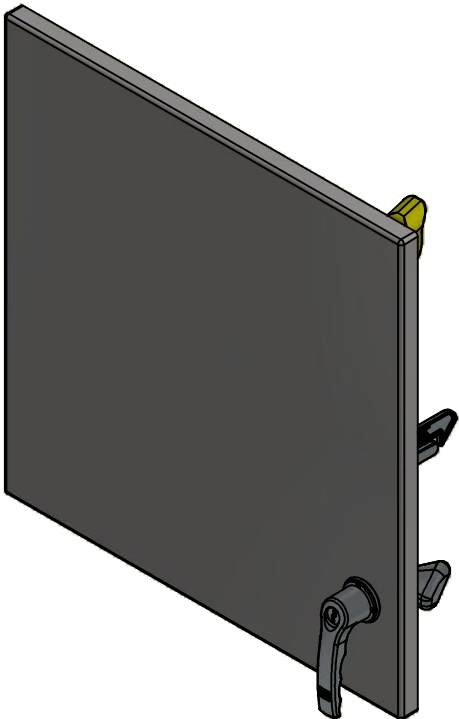


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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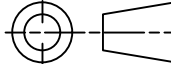


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 10/26/2014

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5500ESSY 20" x 21.375" Cover

Detail Rev.

Part Number
Numéro Pièce

5500ESSY202110C

Rev.

7
0
9

SEE BILL OF MATERIAL ON LAST PAGE

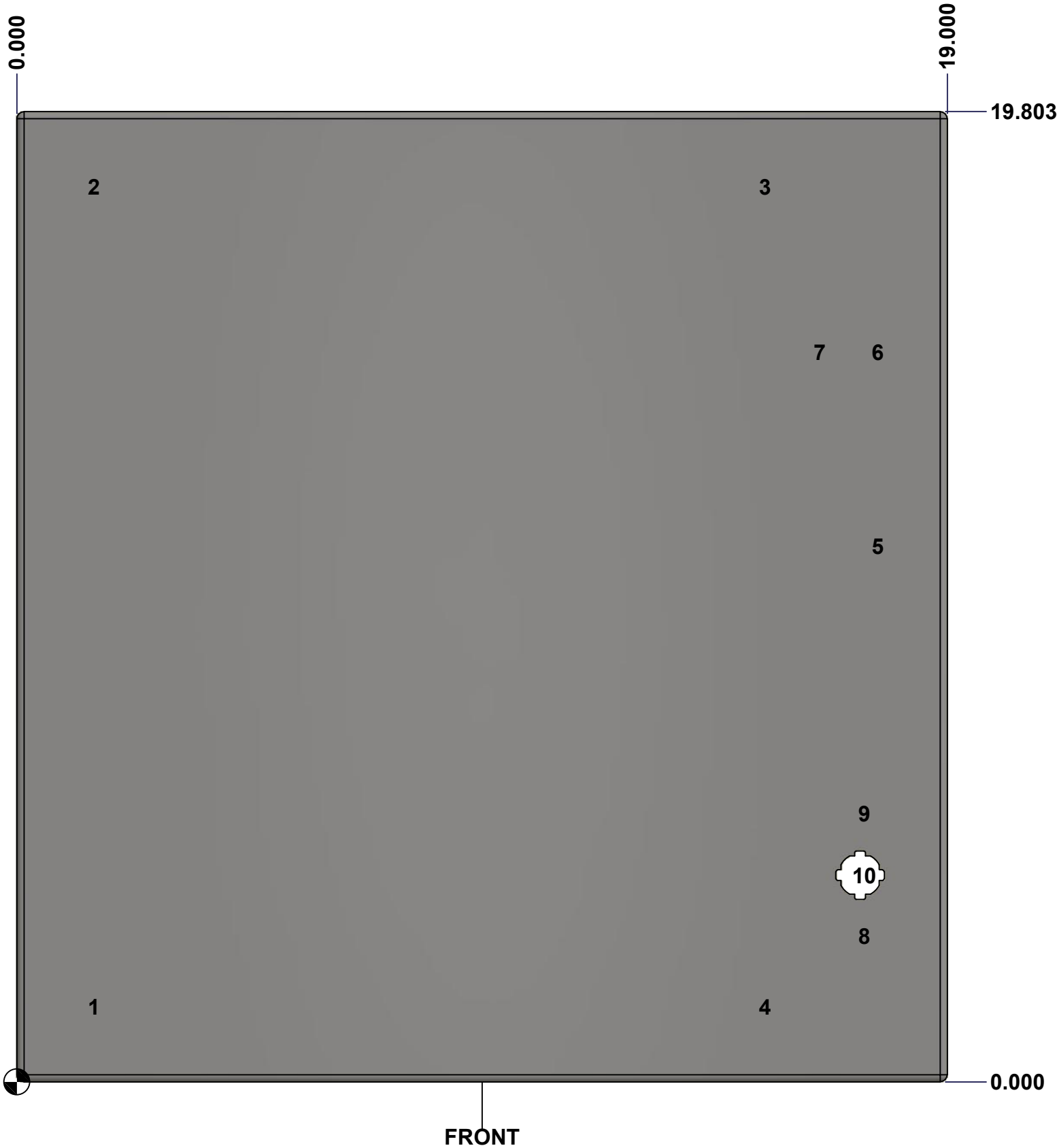
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	15.194	18.268	STUD M6 x 18mm (Inside)
4	15.194	1.535	STUD M6 x 18mm (Inside)
5	17.496	10.932	STUD M6 x 18mm (Inside)
6	17.496	14.896	STUD M6 x 18mm (Inside)
7	16.311	14.896	STUD M6 x 18mm (Inside)
8	17.219	2.969	STUD M6 x 18mm (Inside)
9	17.219	5.469	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
10	17.219	4.219	HANDLE 885 ESL2A-LSS @ 0.0°



	Description	Status	
	5500ESSY 20" x 21.375" Cover	(NULL)	
	Part Number Numéro Pièce 5500ESSY202110C	Rev. 0	8 9

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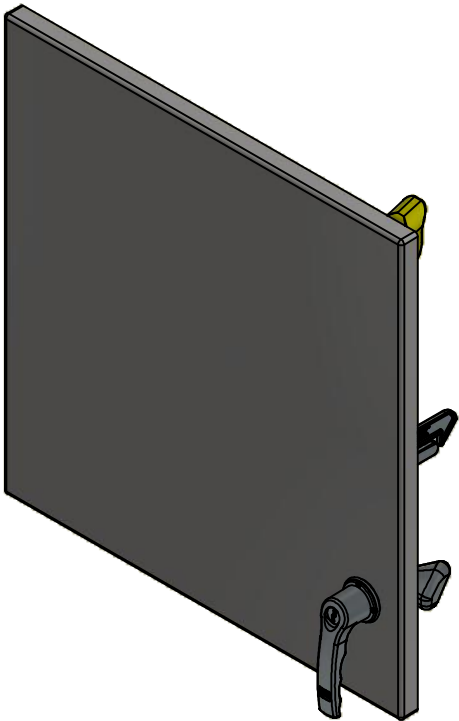
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

1	STK-A-881DBAR_ESY-20	3	5500 ESY Defeater Bar 20"
1	STK-A-881CBAR_ESY-20	4	5500 ESY Closing Bar 20"
1	STK-K-03890-32	3	Gearbox Clockwise Assembly (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	STK-Q-46021-20	2	5500 ESY Vertical Door Stiffener 20"
1	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
9	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5500ESSY202110G	0	5500ESSY 20" x 21.375" Cover Gasket
1	5500ESSY202110C-P	0	5500ESSY 20" x 21.375" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
5	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

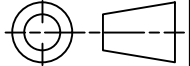


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Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 10/26/2014	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500ESSY 20" x 21.375" Cover			Detail Rev.
Part Number Numéro Pièce 5500ESSY202110C			Rev. 0
			9 9

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Tolerance $\pm 1/32"$ unless otherwise specified

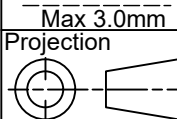
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Tolérance $\pm 1/32''$ sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

		Flatness Aplatissement  Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
Customer Client		Date	
Drawn By Dessiné Par		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	
Description		Finish Fin	
Detail Rev.		See Part List	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
881 SP2020G		1 0 2	

1	881 SP2020G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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Tolerance ±1/32" unless otherwise specified

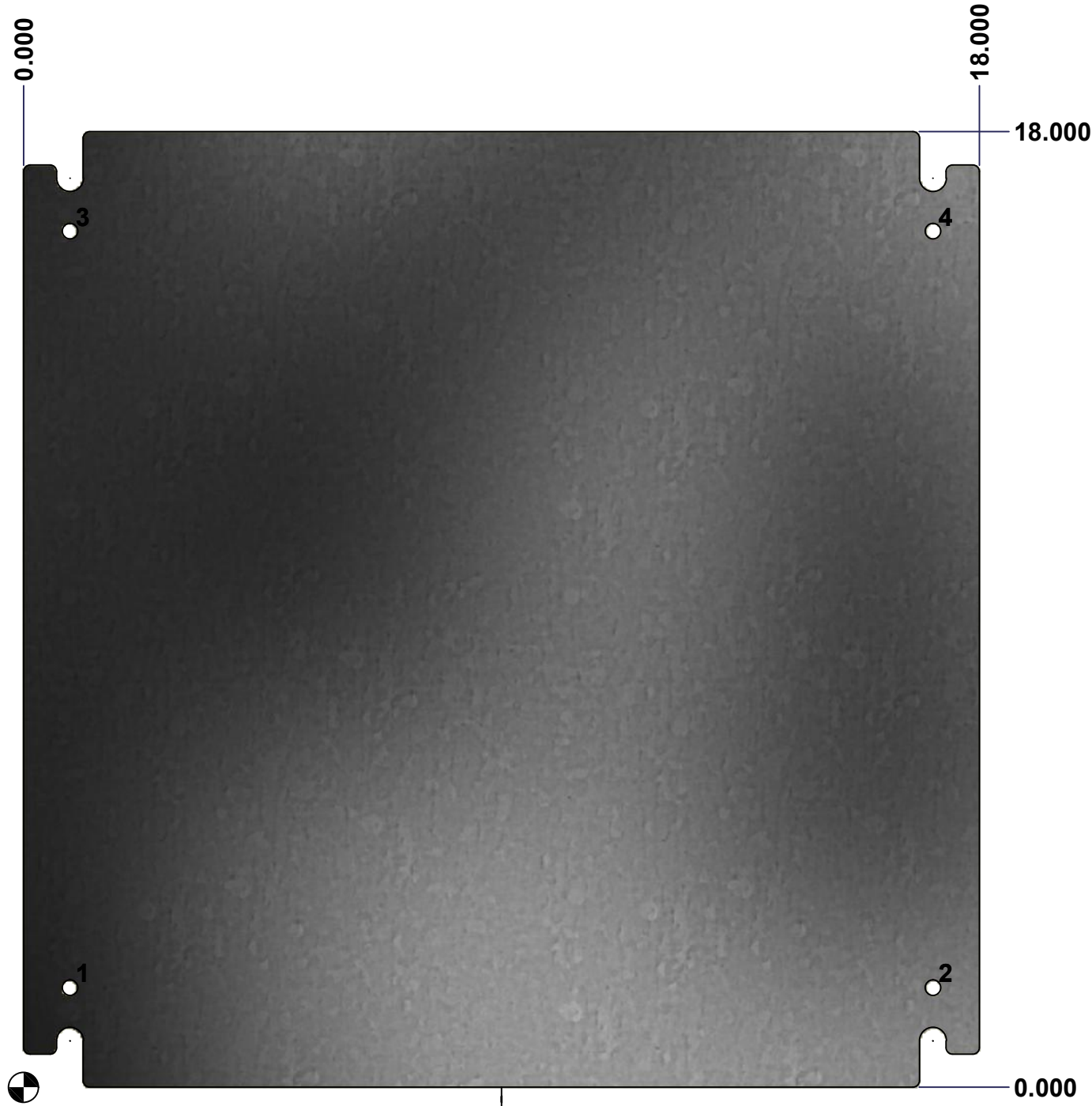
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	17.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT



Isometric View

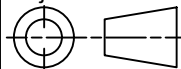


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2020G			Rev. 0
			2 2

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