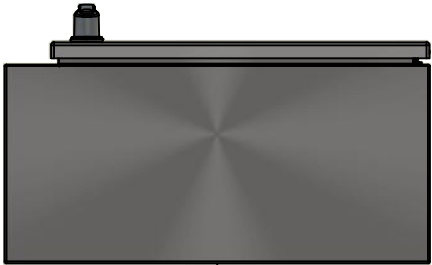


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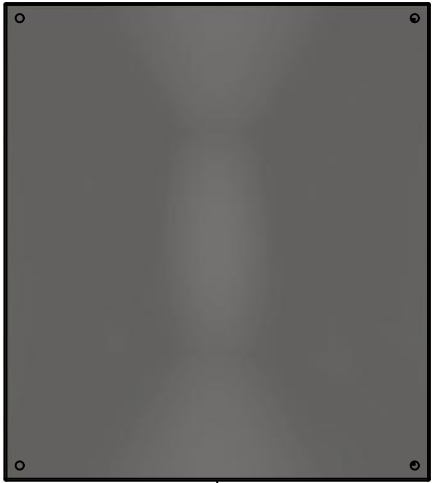
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



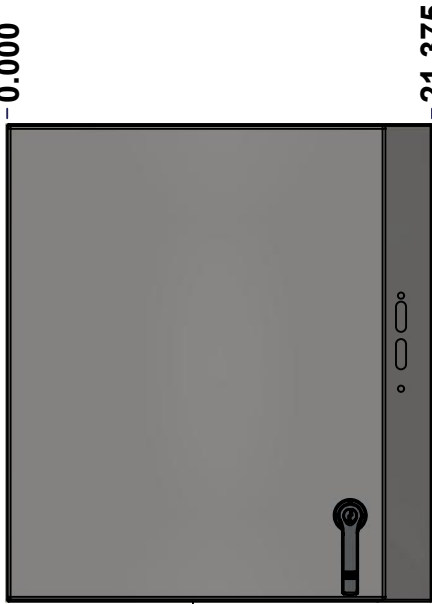
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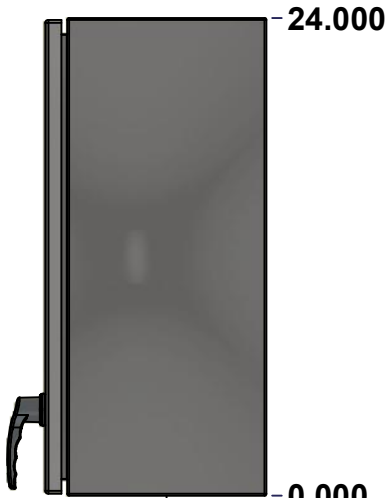
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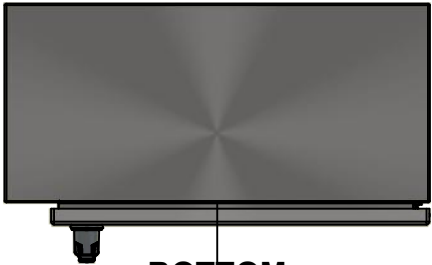
LEFT



FRONT



RIGHT

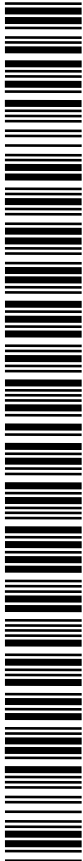


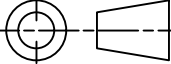
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No.	Revisions	Date	By/Par

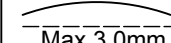
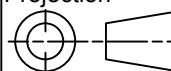


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	Date 26-Oct-14	
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500ESSY 24" x 21.375" x 10" Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev.	1 9
SEE BILL OF MATERIAL ON LAST PAGE	5500ESSY242110	

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Tolerance ±1/32" unless otherwise specified										C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESSY242110\5500ESSY242110.idw										Tolérance ±1/32" sauf spécification contraire																								
NOTE																														No.	Revisions					Date		By/Par						
ITEM	DESCRIPTION																																											
1	NEMA 12/13 Enclosure																																											
2	C/W Standard ground studs on box and cover																																											
3	C/W Standard door stiffener																																											
4	C/W Standard inner panel (Included)																																											
5	C/W Standard inner panel mounting studs																																											
6	C/W 880 PP included (Not installed)																																											
															 Isometric View																													
															 Flatness Aplatissement Max 3.0mm  Projection																													
															 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com																													
															Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 26-Oct-14 Material Matière 16 Ga Stainless Steel 304 (1.4mm) Color Couleur Unpainted Finish Fini Brushed Description 5500ESSY 24" x 21.375" x 10" Assembly Detail Rev. Part Number Numéro Pièce 5500ESSY242110 Rev. 0 2 9																													
															1 STK-K-01800 5 5412 ES Accessory Kit																													
															1 880 PP 6 Self Adhesive Print Pocket																													
															1 5500ESSY242110C 0 5500ESSY 24" x 21.375" Cover																													
															4 STK-Q-07310 2 Flange Lock Nut M8																													
															1 881 SP2420G 0 881 SP - Inner Panel																													
															4 STK-Q-07610 8 M8 Plastic Spacer 22.2mm																													
															1 5500ESSY242110B 0 5500ESSY 24" x 21.375" x 10" Body																													
															2 STK-Q-04051-07 8 M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal																													
															Qty Part Number Rev Description																													
															Parts List																													
PACKING																																												
ITEM			QTY		DESCRIPTION																																							
Cardboard sleeve			2		Top and Bottom																																							
Cardboard strip			2		Between back of enclosure and inner panel																																							
Plastic bag			1		To protect cover surface and inside gasket																																							
Plastic strap - Black			2		To Squeeze the 2 cardboard sleeve together																																							
Packaging label			1		White label with product number																																							

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Tolerance ±1/32" unless otherwise specified

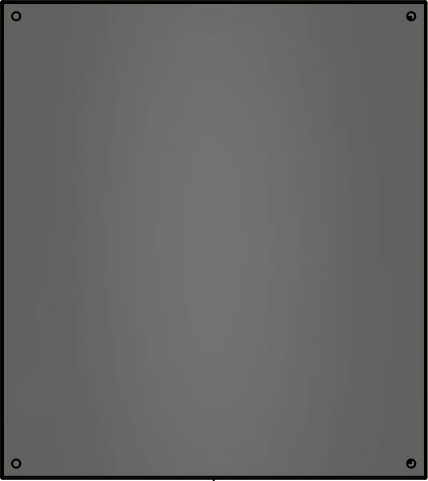
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Tolérance ±1/32" sauf spécification contraire

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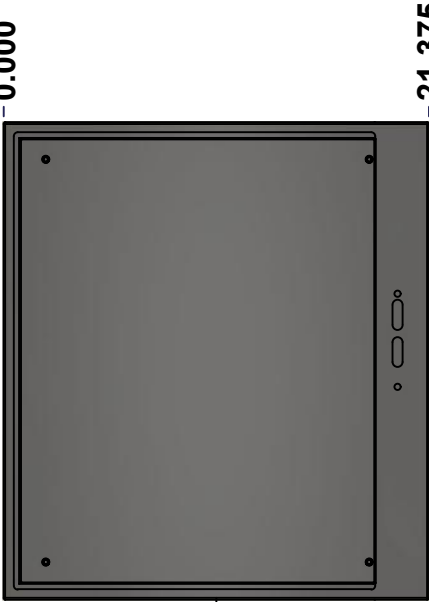
TOP



BACK



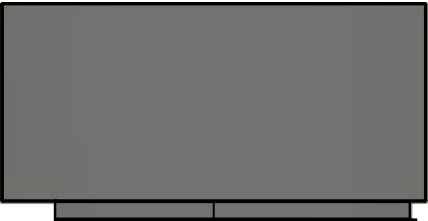
LEFT



FRONT



RIGHT

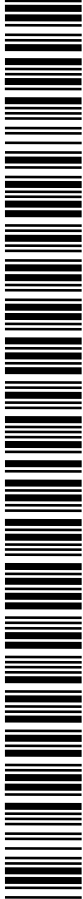


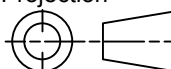
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 26-Oct-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500ESSY 24" x 21.375" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5500ESSY242110B			

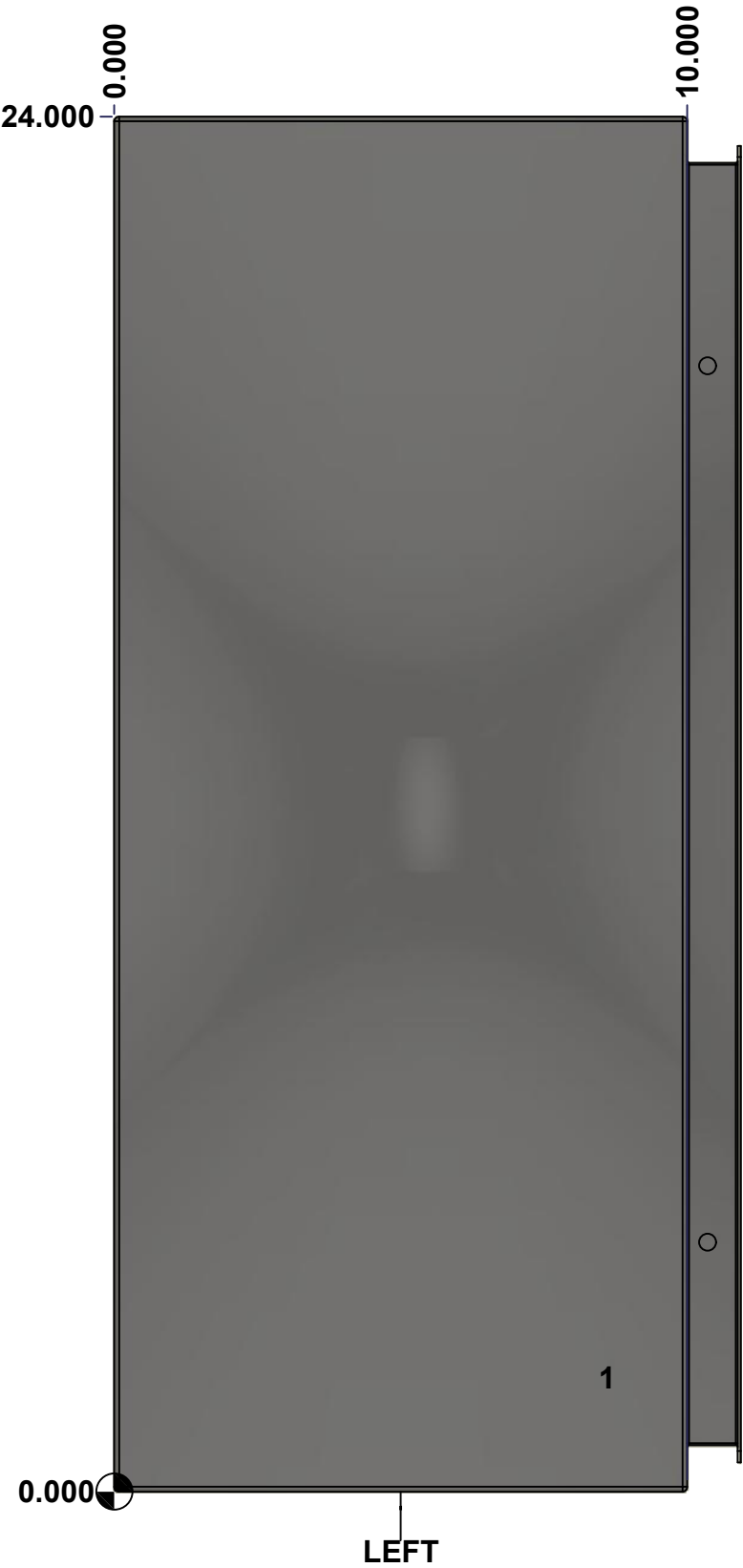
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description 5500ESSY 24" x 21.375" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESSY242110B	Rev. 0	4 9

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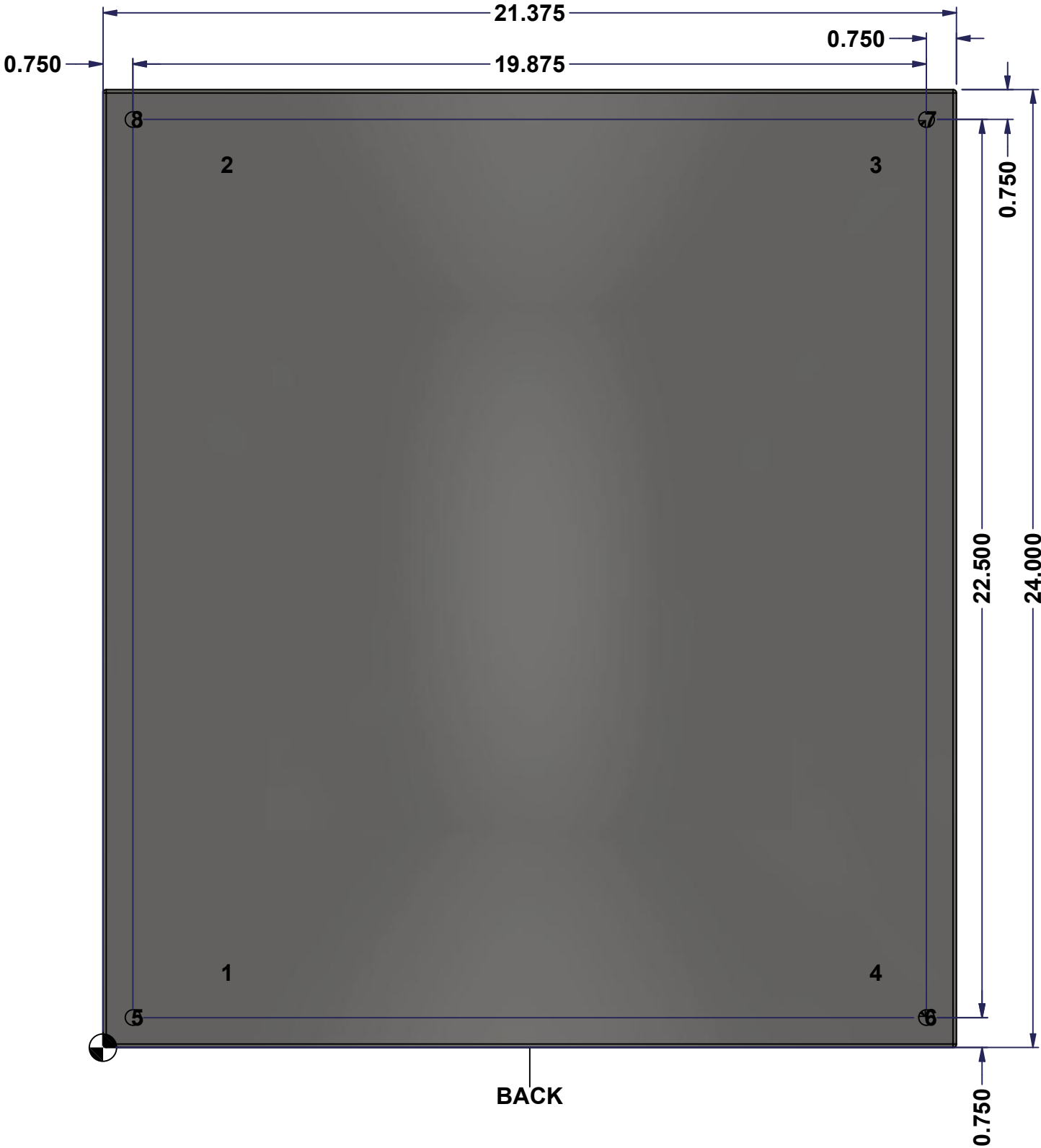
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500ESSY242110\5500ESSY242110.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	22.125	IP STUD M8 x 35mm (Inside)
3	19.250	22.125	IP STUD M8 x 35mm (Inside)
4	19.250	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	0.750	0.750	RND Ø0.390
6	20.625	0.750	RND Ø0.390
7	20.625	23.250	RND Ø0.390
8	0.750	23.250	RND Ø0.390



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	Description 5500ESSY 24" x 21.375" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5500ESSY242110B	Rev. 0	5 9

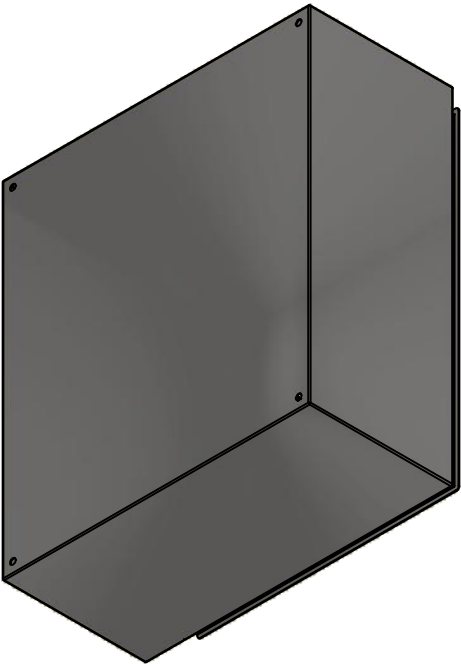
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

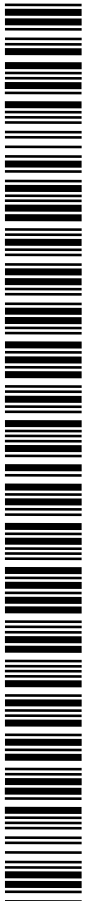
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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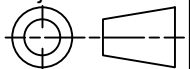


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 26-Oct-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5500ESSY242110B-P	0	5500ESSY 24" x 21.375" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

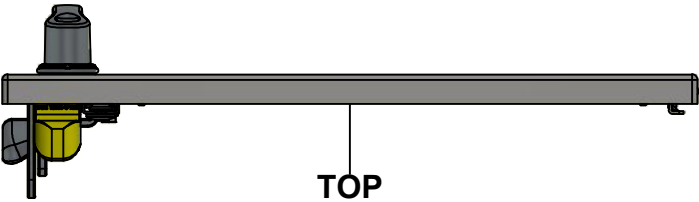
Description	Detail Rev.
5500ESSY 24" x 21.375" x 10" Body	
Part Number Numéro Pièce 5500ESSY242110B	Rev. 6 0 9

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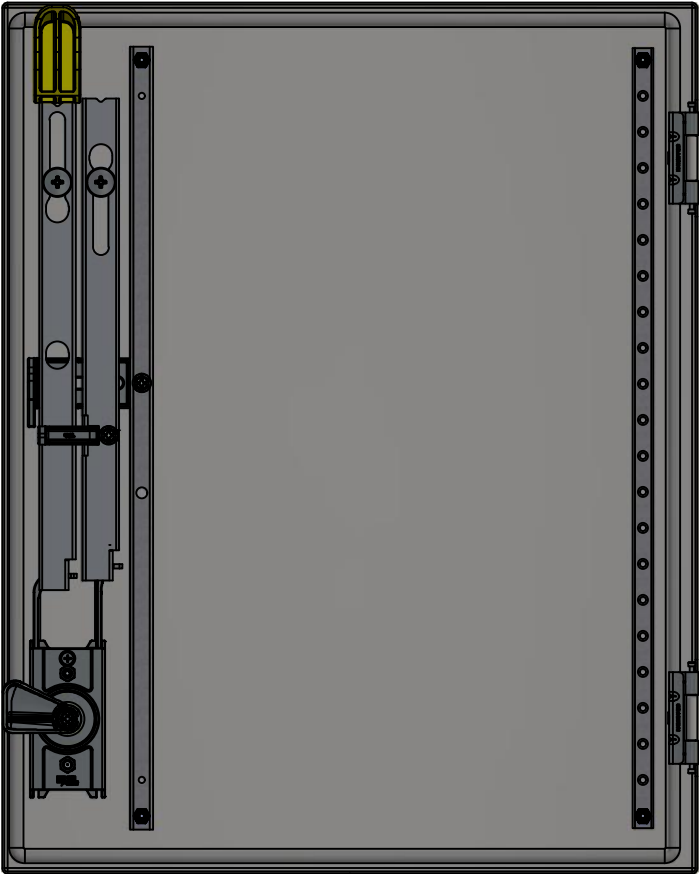
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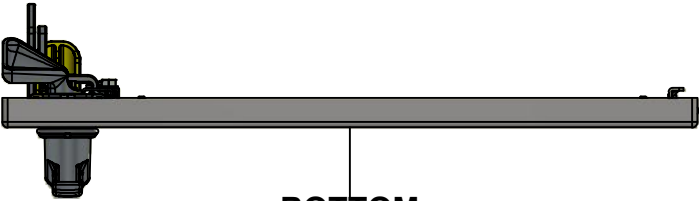
Tolérance $\pm 1/32"$ sauf spécification contraire



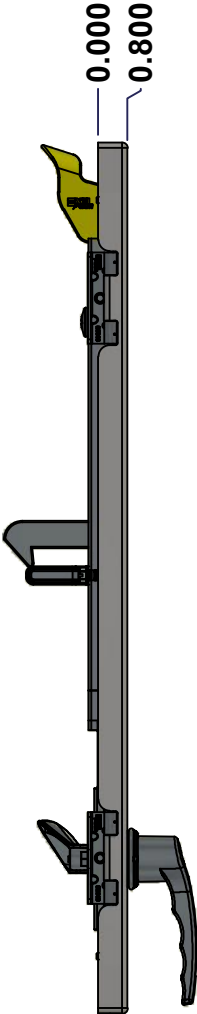
TOP



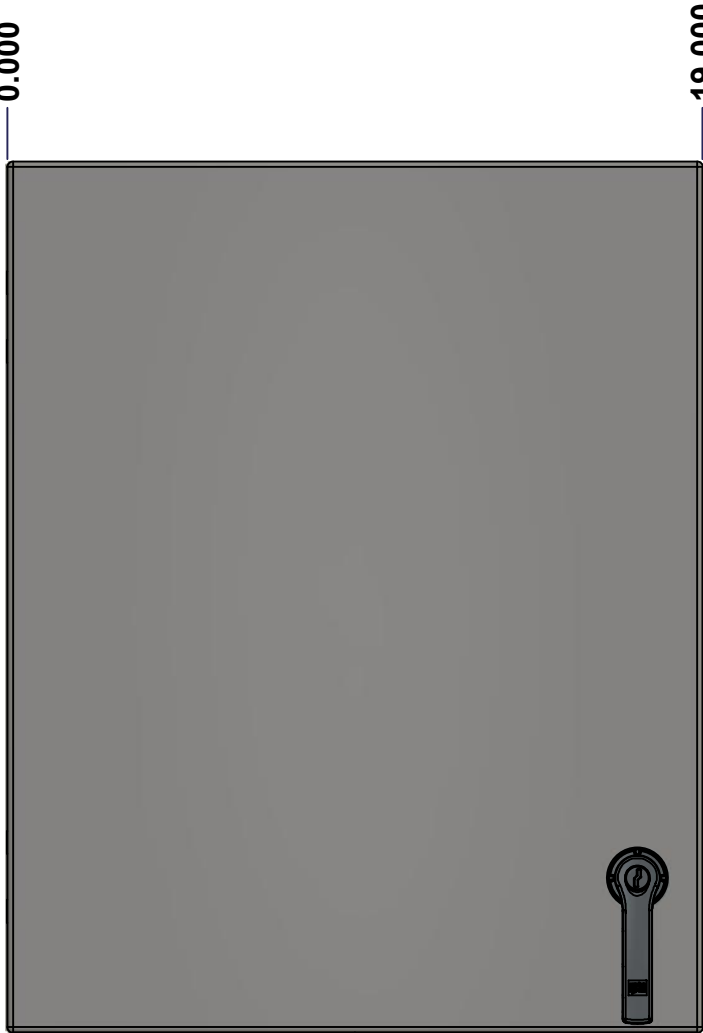
BACK



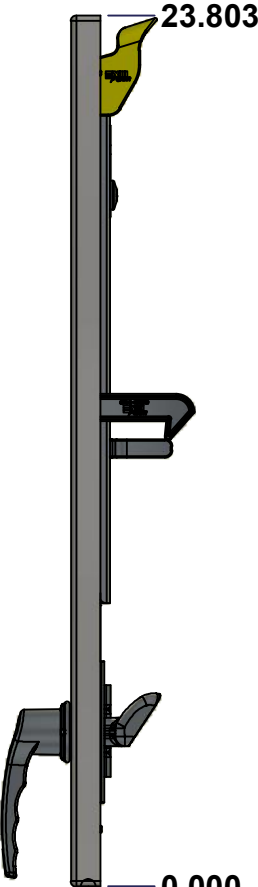
BOTTOM



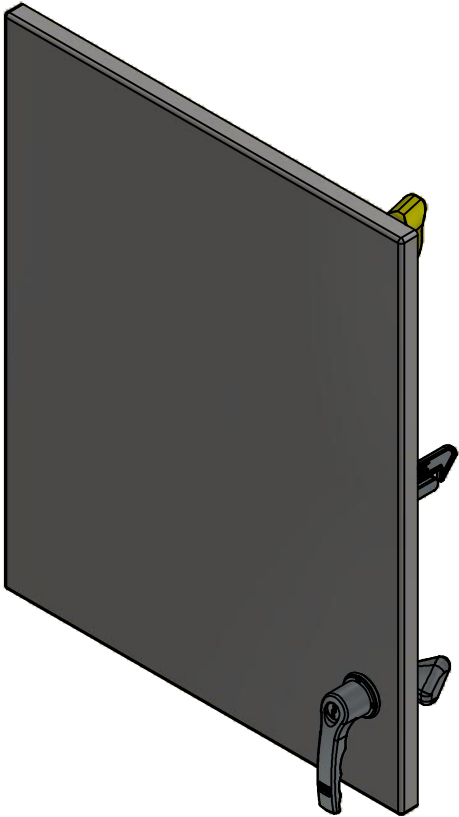
LEFT



FRONT



RIGHT



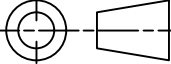
Isometric View



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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 26-Oct-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500ESSY 24" x 21.375" Cover			Detail Rev.
Part Number Numéro Pièce 5500ESSY242110C			Rev. 0
			7 9

SEE BILL OF MATERIAL ON LAST PAGE

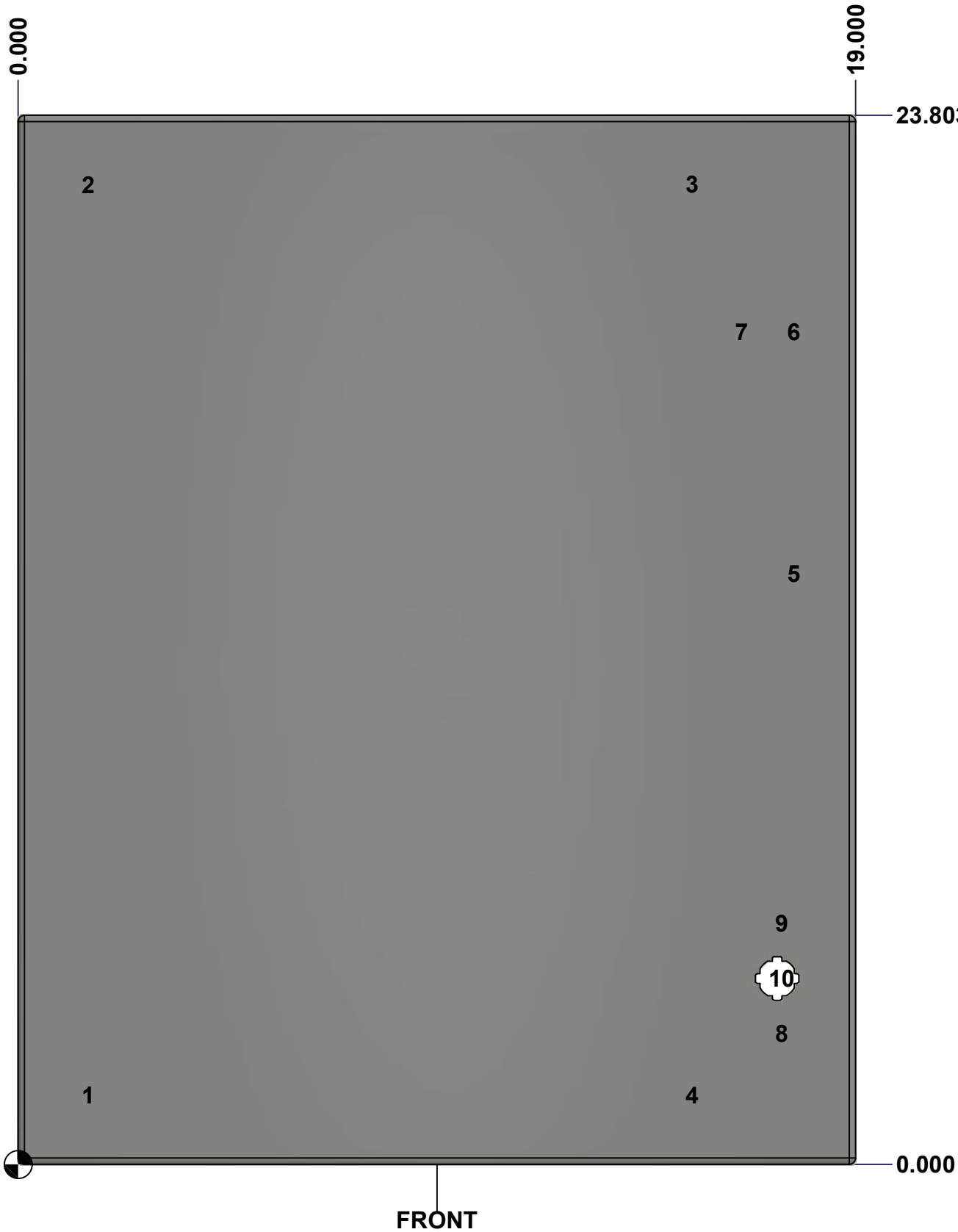
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.567	STUD M6 x 18mm (Inside)
2	1.486	22.236	STUD M6 x 18mm (Inside)
3	15.194	22.236	STUD M6 x 18mm (Inside)
4	15.194	1.567	STUD M6 x 18mm (Inside)
5	17.496	13.401	STUD M6 x 18mm (Inside)
6	17.496	18.896	STUD M6 x 18mm (Inside)
7	16.311	18.896	STUD M6 x 18mm (Inside)
8	17.219	2.969	STUD M6 x 18mm (Inside)
9	17.219	5.469	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
10	17.219	4.219	HANDLE 885 ESL2A-LSS @ 0.0°



	Description	Status	
	5500ESSY 24" x 21.375" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5500ESSY242110C			

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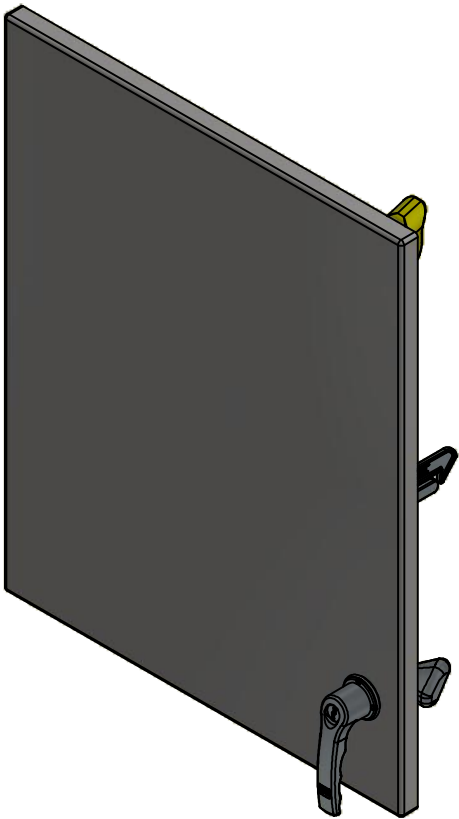
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

1	STK-A-881DBAR_ESY-24	3	5500 ESY Defeater Bar 24"
1	STK-A-881CBAR_ESY-24	4	5500 ESY Closing Bar 24"
1	STK-K-03890-32	3	Gearbox Clockwise Assembly (Grip 32mm)
1	885 ESL2A-LSS	3	5412 ESS Key Lock L-Handle (3 Pts)
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	STK-Q-46021-24	2	5500 ESY Vertical Door Stiffener 24"
1	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
9	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5500ESSY242110G	0	5500ESSY 24" x 21.375" Cover Gasket
1	5500ESSY242110C-P	0	5500ESSY 24" x 21.375" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
5	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

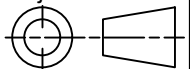


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 26-Oct-14	
BoxCad: BoxCad			
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5500ESSY 24" x 21.375" Cover			
Part Number Numéro Pièce		Rev.	9
5500ESSY242110C		0	9

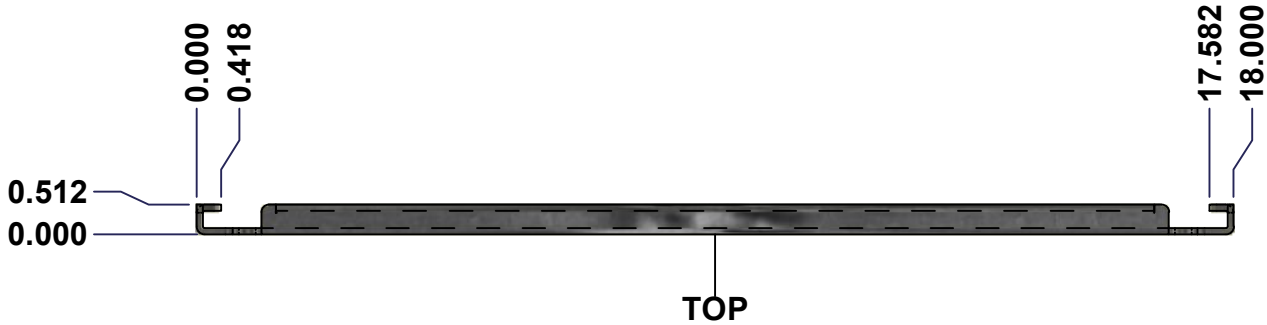
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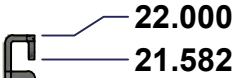
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



FRONT



RIGHT



Isometric View



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1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
Flatness Aplatissement			Max 3.0mm
Projection			
Customer Client			Date
Drawn By Dessiné Par BoxCad			Date 1/23/2007
Material Matière			See Part List
Color Couleur		See Part List	Finish Fini See Part List
Description			Detail Rev.
881 SP - Inner Panel			
Part Number Numéro Pièce			Rev. 1
881 SP2420G			0 2

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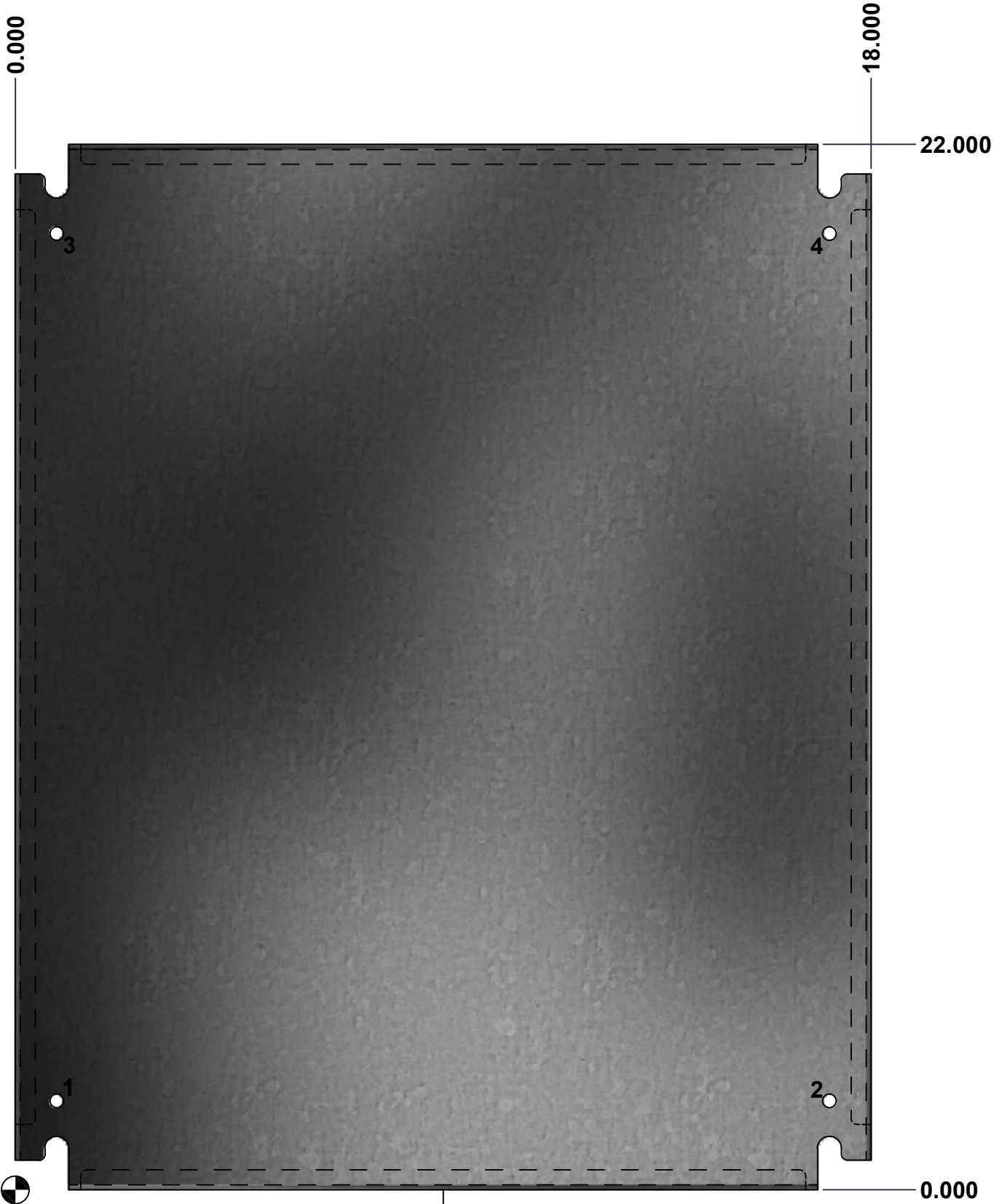
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

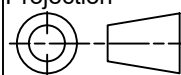


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP2420G		Rev. 0	2 2

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