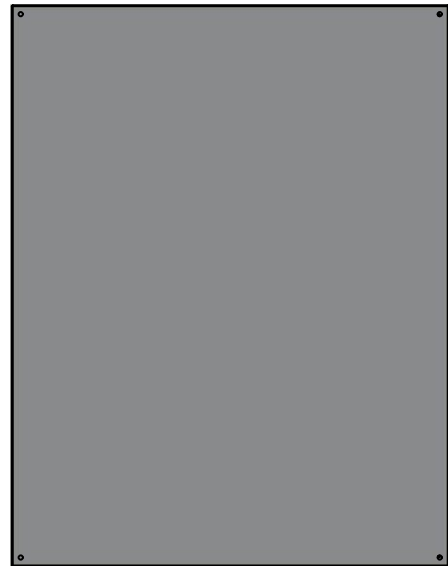


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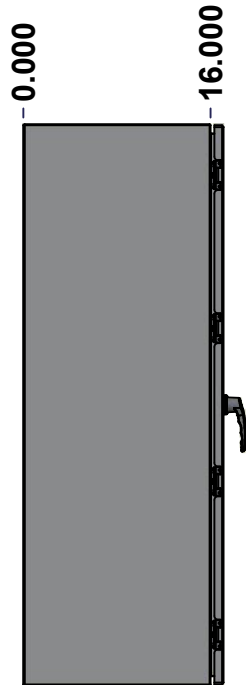
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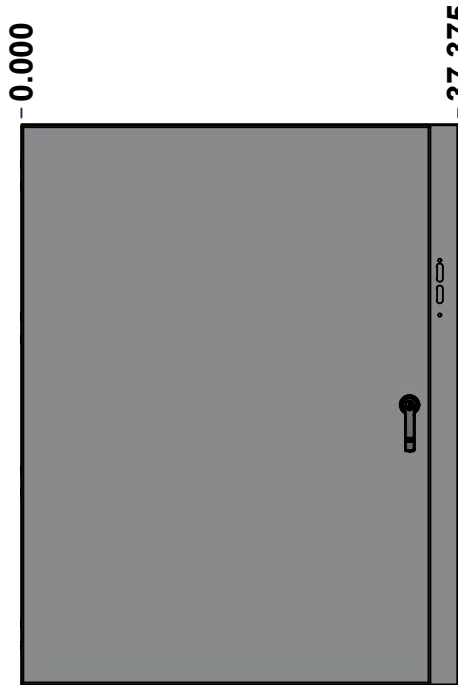
TOP



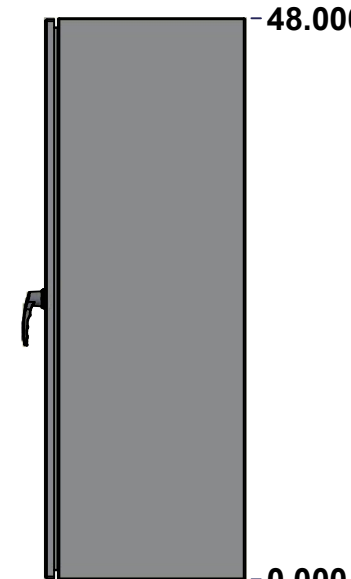
BACK



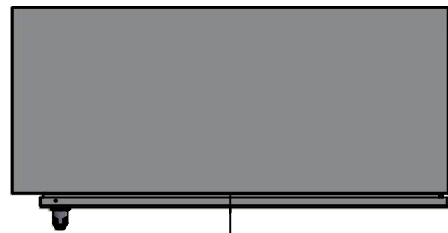
LEFT



FRONT

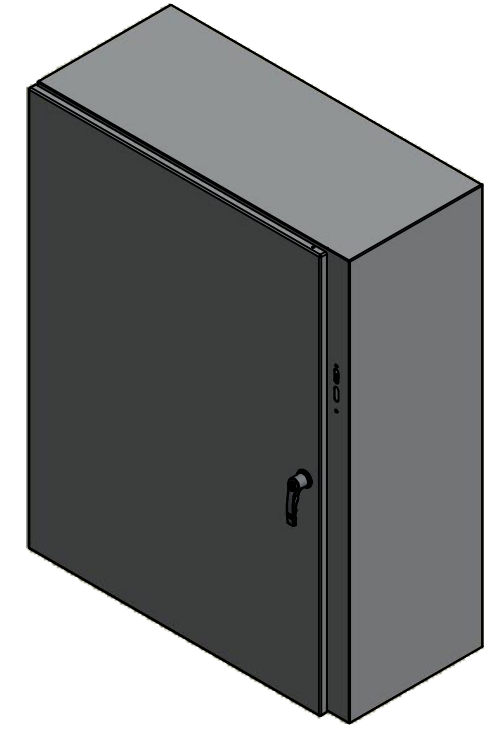


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



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 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 2014-10-24 |
| Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |

| | |
|------------------------------|-----------------------|
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
|------------------------------|-----------------------|

| | |
|---|-------------|
| Description: 5500ESY 48" x 37.375" x 16" Assembly | Detail Rev. |
|---|-------------|

| | | | |
|---|--------|---|---|
| Part Number / Numéro Pièce: 5500ESY483716 | Rev. 0 | 1 | 9 |
|---|--------|---|---|

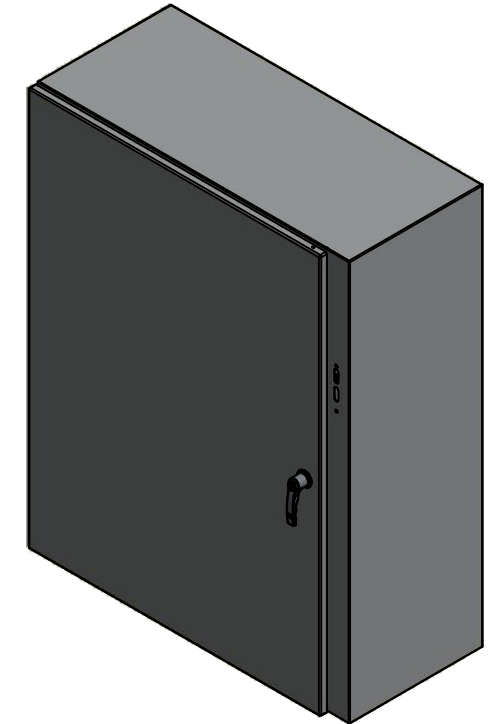
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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 12/13 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 880 PP included (Not installed) |

| No. | Revisions | Date | By/Par |
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Isometric View



| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|----------------|-----|--|
| 1 | 880 PP | 6 | Self Adhesive Print Pocket |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5500ESY483716C | 0 | 5500ESY 48" x 37.375" Cover |
| 8 | STK-Q-07310 | 2 | Flange Lock Nut M8 |
| 1 | 881 SP4836G | 0 | 881 SP - Inner Panel |
| 8 | STK-Q-07610 | 8 | M8 Plastic Spacer 22.2mm |
| 1 | 5500ESY483716B | 0 | 5500ESY 48" x 37.375" x 16" Body |
| 4 | STK-Q-04050-07 | 7 | M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

| | | |
|---|--|--|
| | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement Max 3.0mm |
| | Projection | Customer Client Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2014-10-24 | Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) |
| Color Couleur Asa-61 Grey | Finish Fini Smooth | Description 5500ESY 48" x 37.375" x 16" Assembly |
| Part Number Numéro Pièce 5500ESY483716 | Rev. 0 | Detail Rev. 2 9 |

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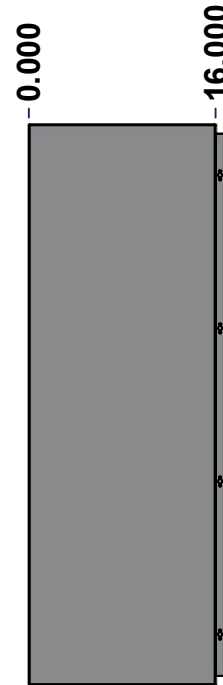
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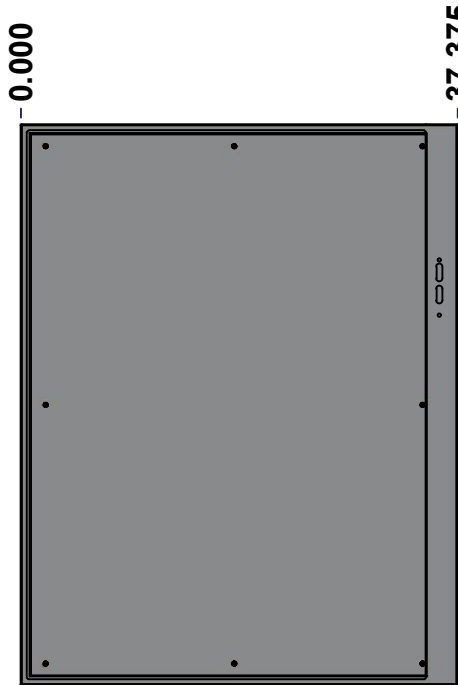
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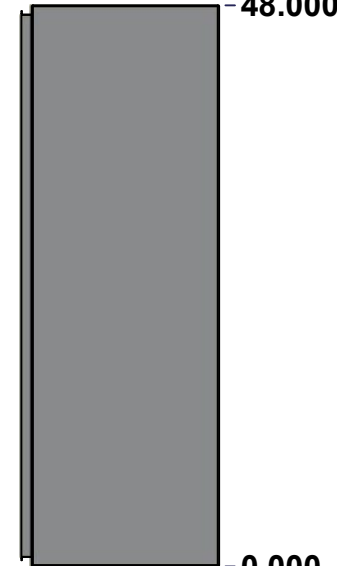
BACK



LEFT



FRONT

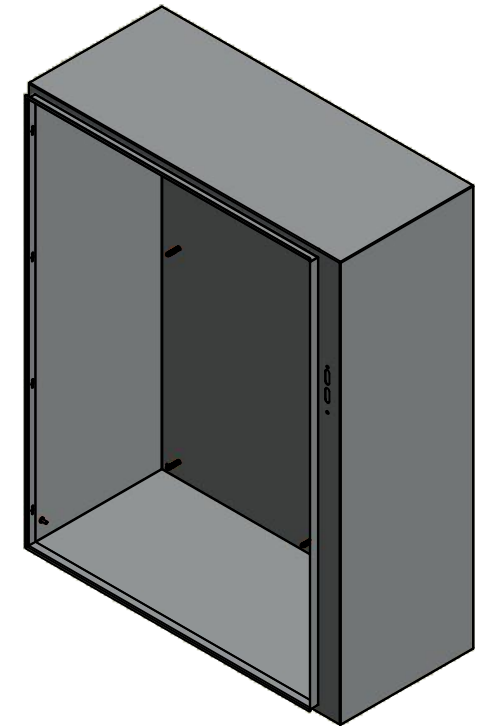


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View

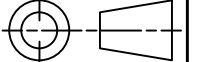


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Flatness
Aplatissement

Max 3.0mm

Projection



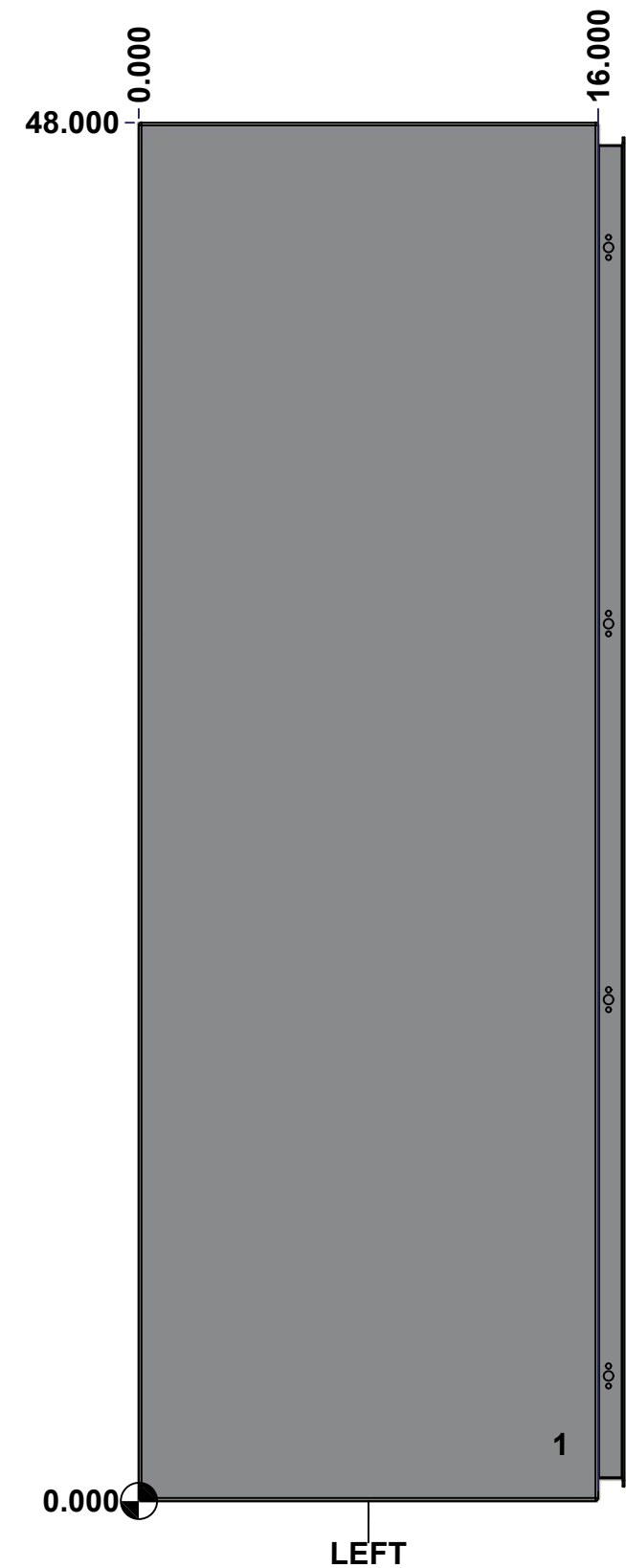
| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 2014-10-24 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 5500ESY 48" x 37.375" x 16" Body | Detail Rev. |
| Part Number Numéro Pièce 5500ESY483716B | Rev. 3 0 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 14.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



| | | | |
|--|----------------------------------|----------|--------|
| | Description | Status | |
| | 5500ESY 48" x 37.375" x 16" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5500ESY483716B | 0 | 4 9 |

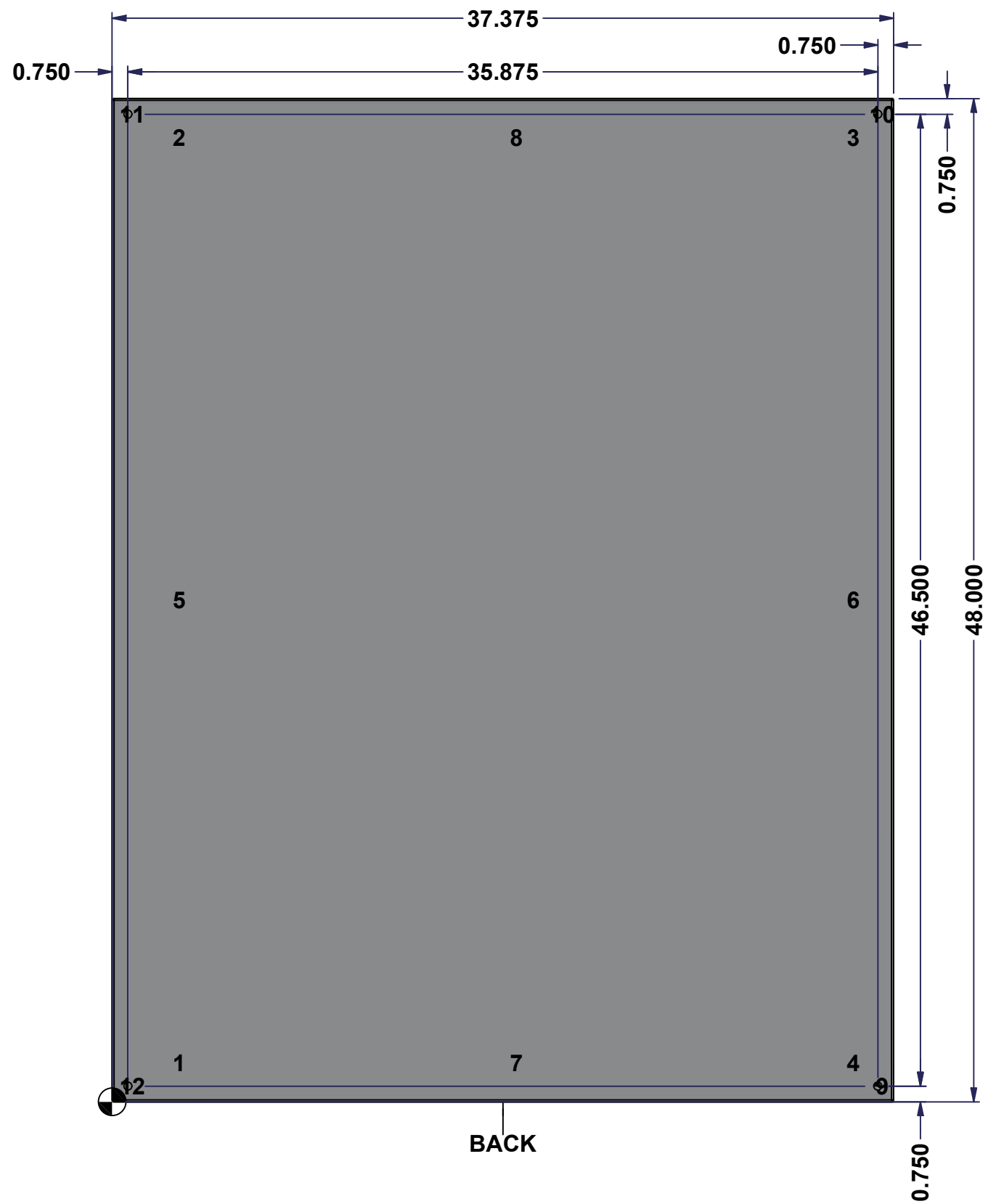
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 3.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 3.000 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 35.250 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 35.250 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 3.000 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 35.250 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 7 | 19.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 8 | 19.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 9 | 36.625 | 0.750 | RND Ø0.390 |
| 10 | 36.625 | 47.250 | RND Ø0.390 |
| 11 | 0.750 | 47.250 | RND Ø0.390 |
| 12 | 0.750 | 0.750 | RND Ø0.390 |

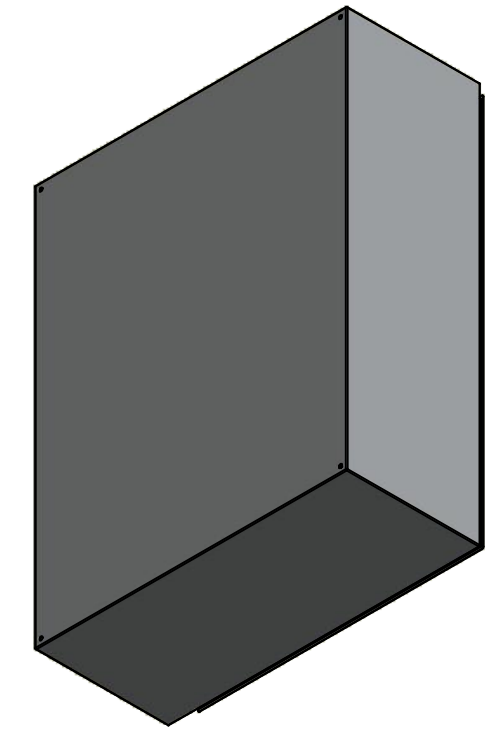


| | | | |
|--|----------------------------------|-----------------------|---|
| | Description | Status | |
| | 5500ESY 48" x 37.375" x 16" Body | (NULL) | |
| | Part Number | Rev. | 5 |
| | Numéro Pièce | 0 | 9 |
| | | 5500ESY483716B | |

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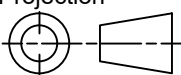
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| No. | Revisions | Date | By/Par |
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Isometric View

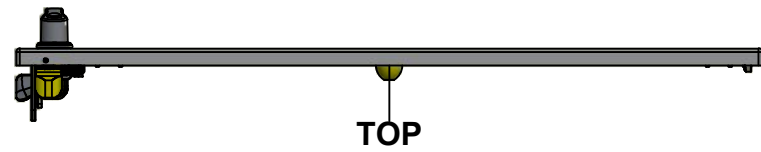


| | | |
|--|-----------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Projection  |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 2014-10-24 |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth | |
| Description 5500ESY 48" x 37.375" x 16" Body | | Detail Rev. |
| Part Number Numéro Pièce 5500ESY483716B | | Rev. 6 0 |

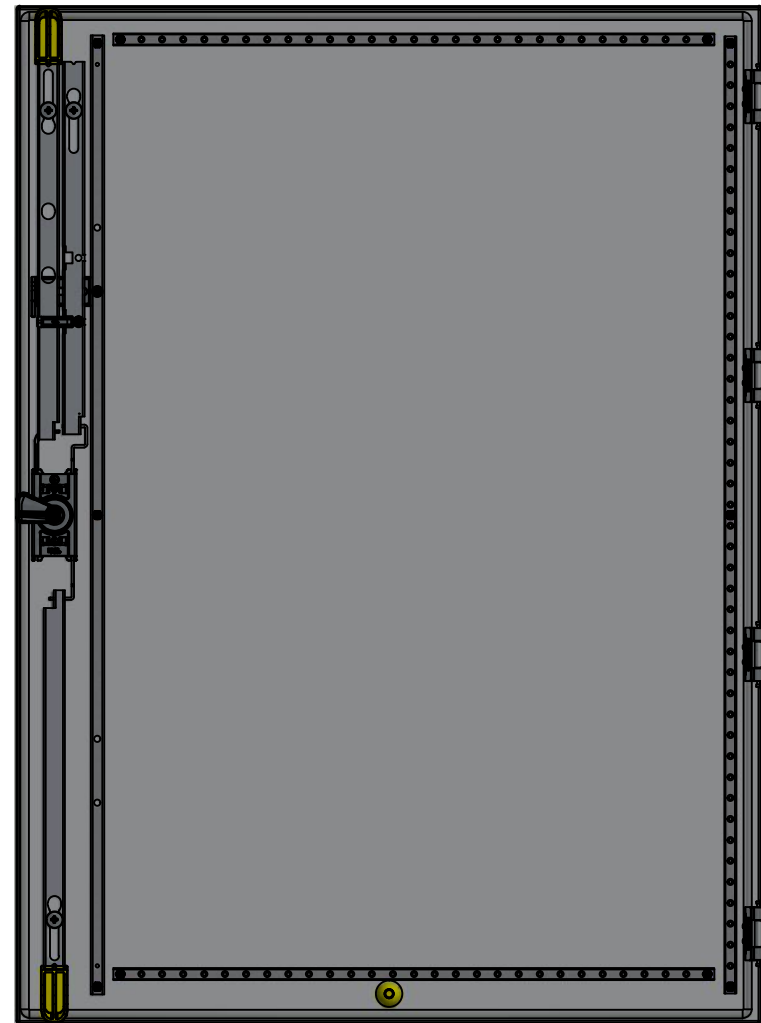
| Qty | Part Number | Rev | Description |
|------------|------------------|-----|---------------------------------------|
| 1 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 8 | STK-Q-16005 | 1 | Stud M8 x 35 (No Paint Cap Required) |
| 1 | 5500ESY483716B-P | 0 | 5500ESY 48" x 37.375" x 16" Body Part |
| Parts List | | | |

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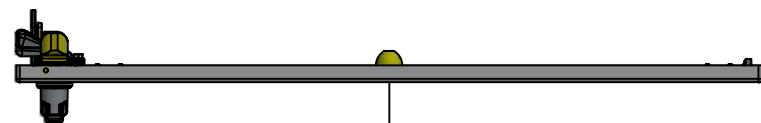
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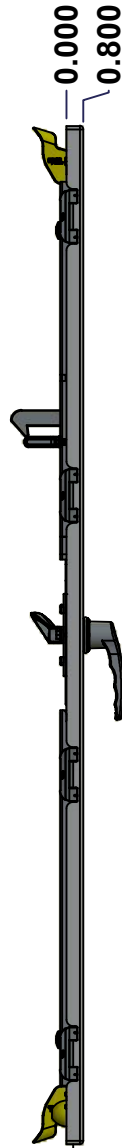
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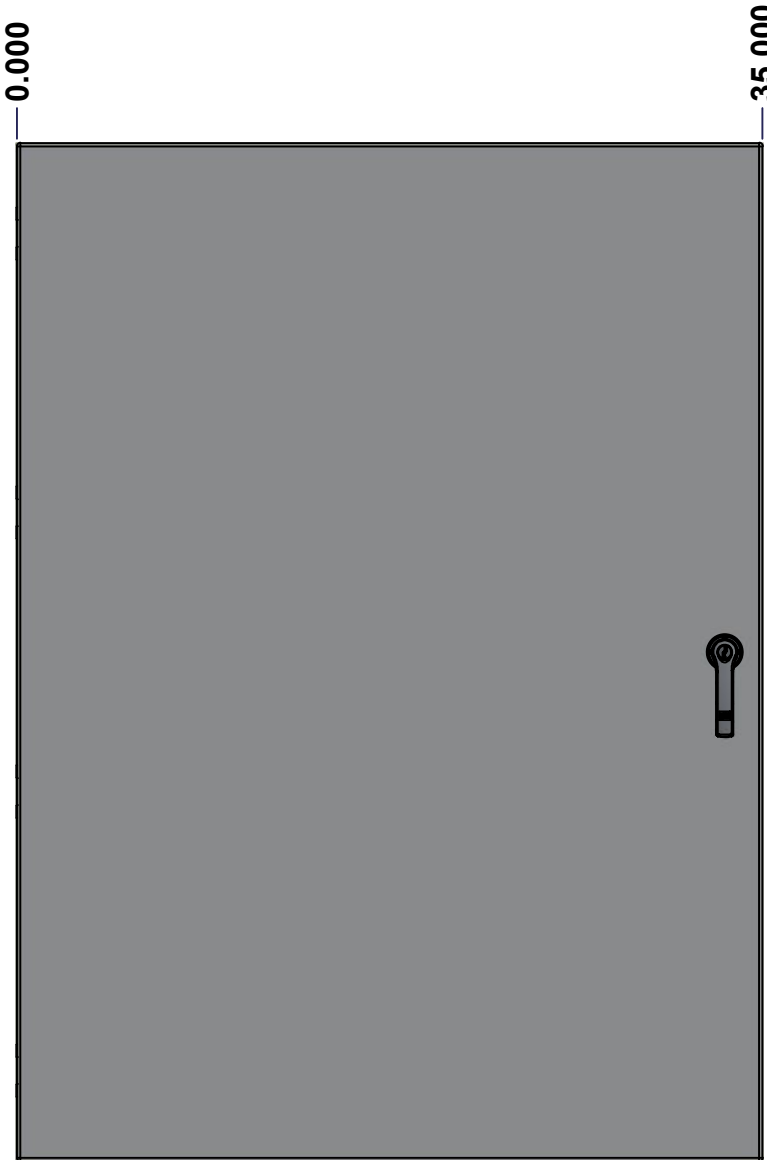
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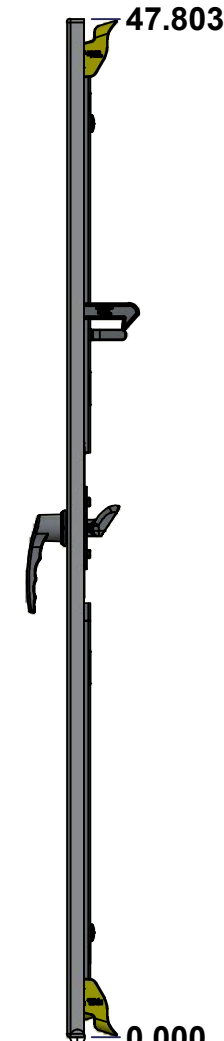
BOTTOM



LEFT

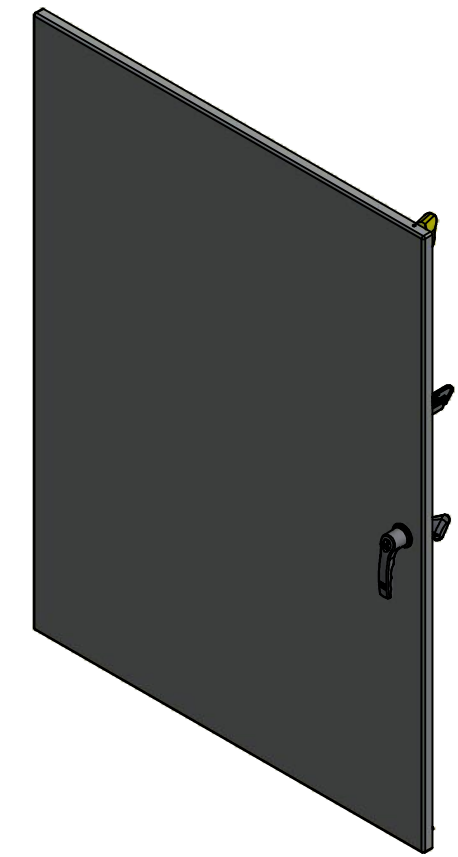


FRONT




RIGHT

| No. | Revisions | Date | By/Par |
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Isometric View



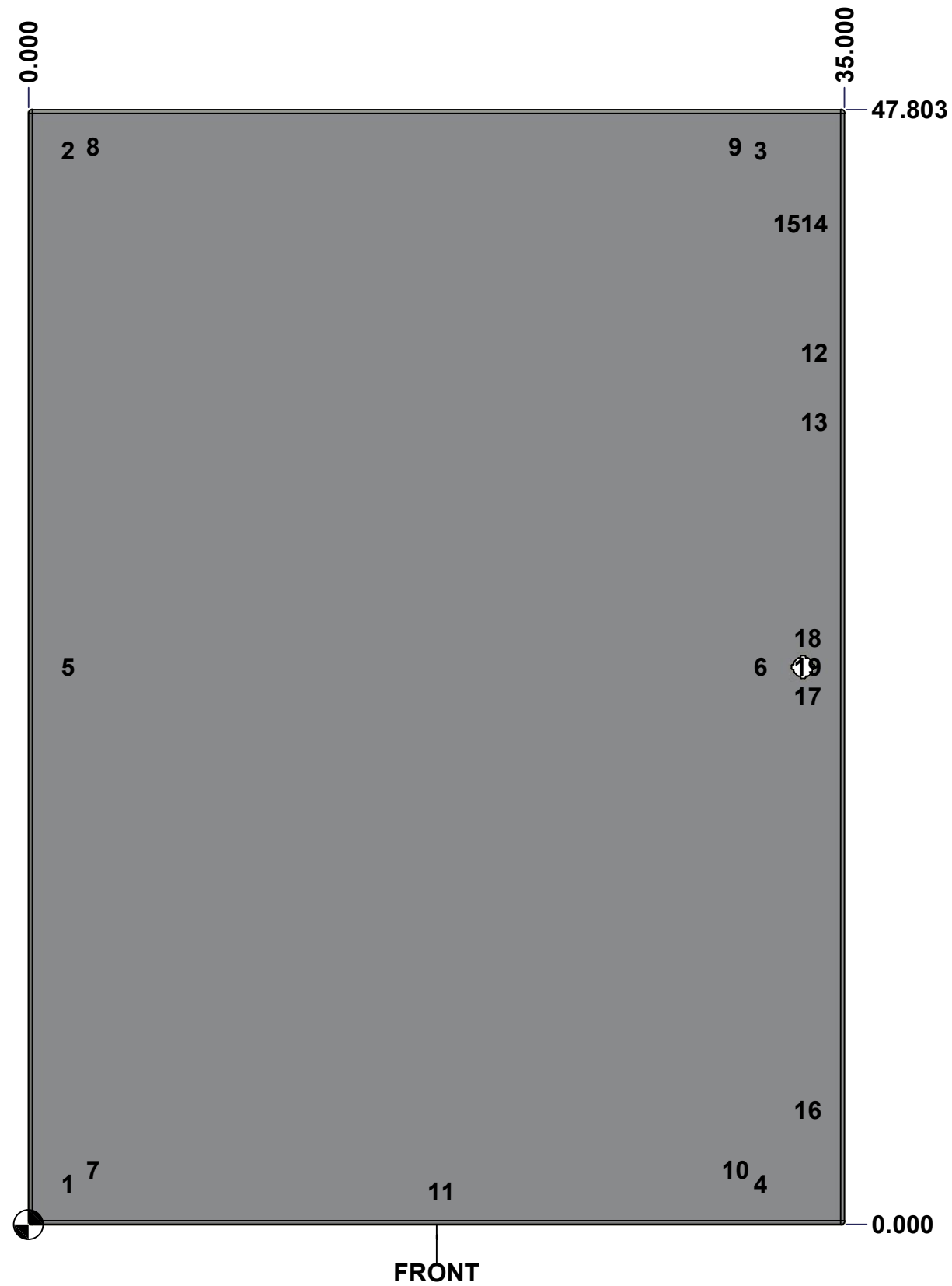
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|--|--|---------------------------|-------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement | |
| | | Max 3.0mm | |
| Customer Client | | Date | |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 2014-10-24 | |
| Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | | | |
| Color Couleur Asa-61 Grey | | Finish Fini Smooth | |
| Description 5500ESY 48" x 37.375" Cover | | | Detail Rev. |
| Part Number Numéro Pièce 5500ESY483716C | | Rev. 0 | 7 9 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.486 | 1.756 | STUD M6 x 18mm (Inside) |
| 2 | 1.486 | 46.047 | STUD M6 x 18mm (Inside) |
| 3 | 31.194 | 46.047 | STUD M6 x 18mm (Inside) |
| 4 | 31.194 | 1.756 | STUD M6 x 18mm (Inside) |
| 5 | 1.486 | 23.902 | STUD M6 x 18mm (Inside) |
| 6 | 31.194 | 23.902 | STUD M6 x 18mm (Inside) |
| 7 | 2.560 | 2.350 | STUD M6 x 18mm (Inside) |
| 8 | 2.560 | 46.228 | STUD M6 x 18mm (Inside) |
| 9 | 30.120 | 46.228 | STUD M6 x 18mm (Inside) |
| 10 | 30.120 | 2.350 | STUD M6 x 18mm (Inside) |
| 11 | 17.500 | 1.435 | STUD M6 x 18mm (Inside) |
| 12 | 33.496 | 37.401 | STUD M6 x 18mm (Inside) |
| 13 | 33.496 | 34.401 | STUD M6 x 18mm (Inside) |
| 14 | 33.496 | 42.896 | STUD M6 x 18mm (Inside) |
| 15 | 32.311 | 42.896 | STUD M6 x 18mm (Inside) |
| 16 | 33.219 | 4.907 | STUD M6 x 18mm (Inside) |
| 17 | 33.219 | 22.652 | STUD M6 x 18mm (Inside) |
| 18 | 33.219 | 25.152 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 19 | 33.219 | 23.902 | HANDLE 885 ESL2A @ 0.0° |



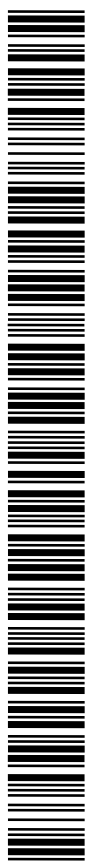
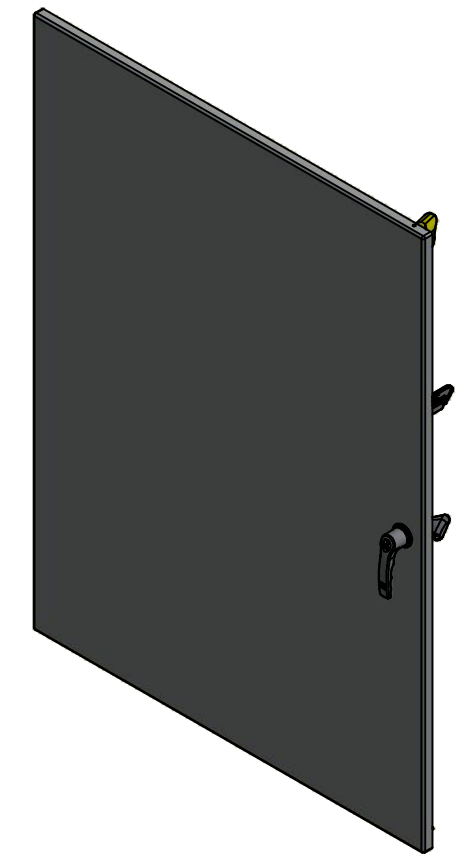
FRONT

| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 5500ESY 48" x 37.375" Cover | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 5500ESY483716C | 0 | 8 9 |

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| No. | Revisions | Date | By/Par |
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Isometric View

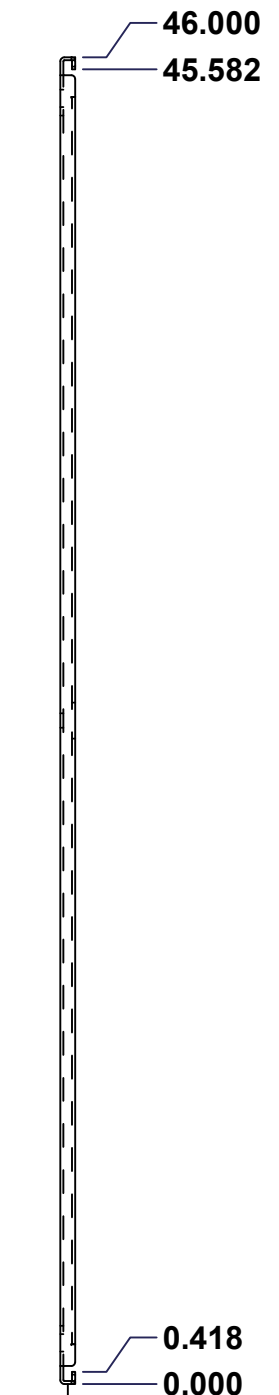
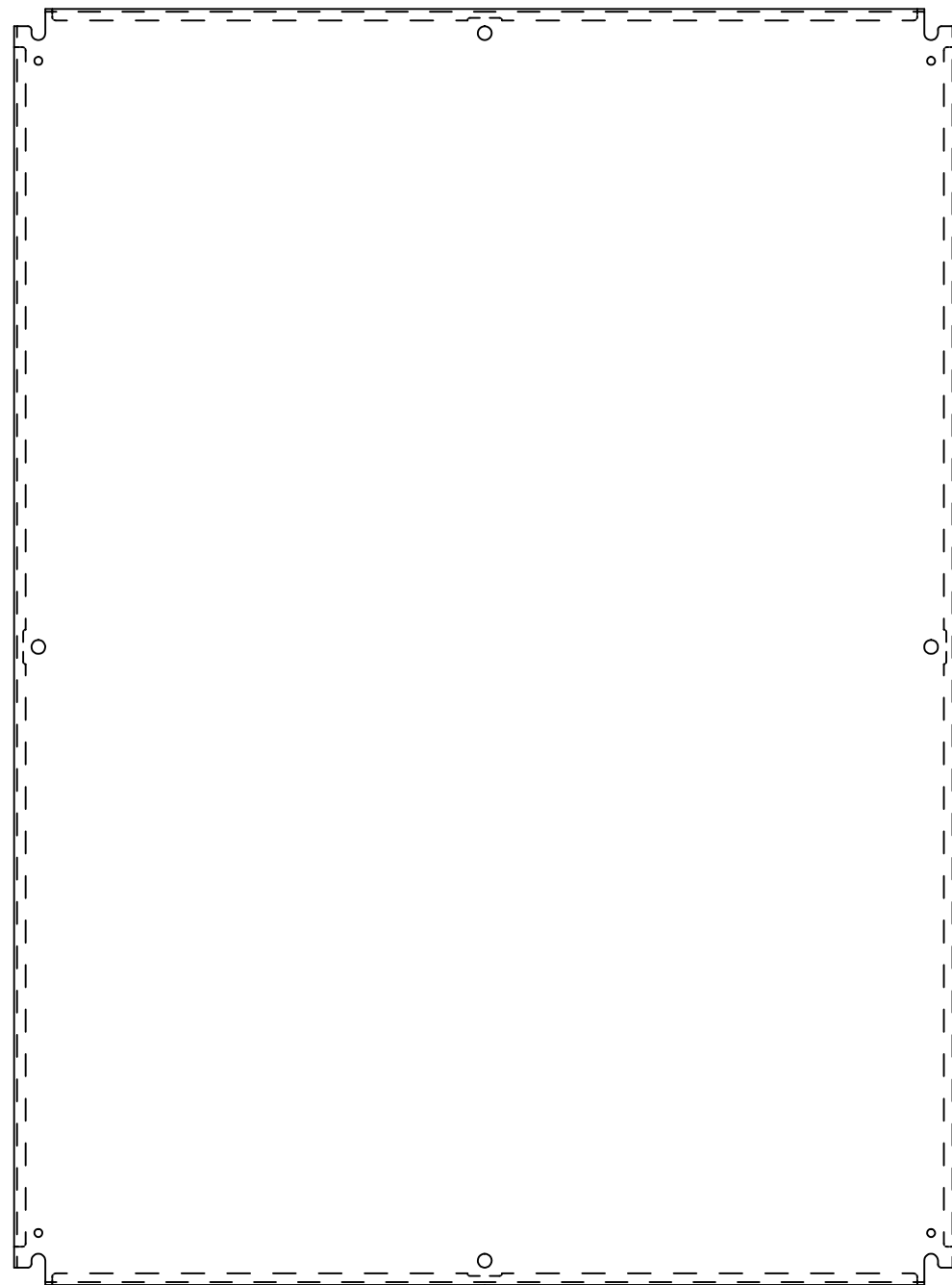
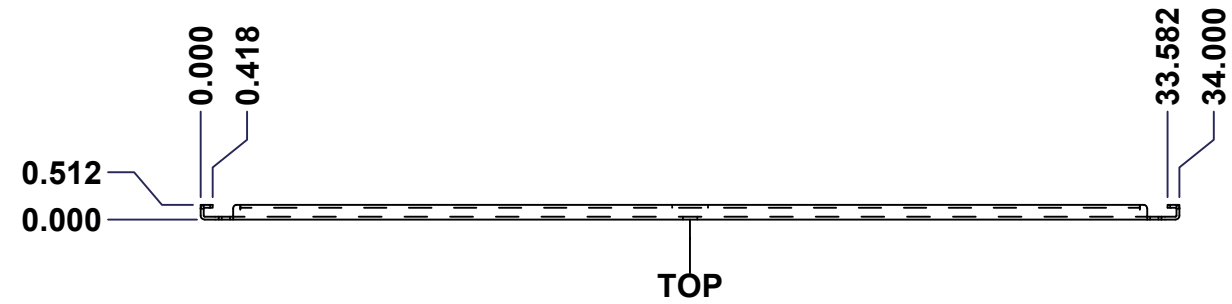
| | | | |
|----|----------------------|----|--|
| 1 | STK-A-881DBAR_ESY-48 | 3 | 5500 ESY Defeater Bar 48" |
| 1 | STK-A-45000-48 | 4 | 5500 ESDD Closing Bar 48" |
| 1 | STK-A-881CBAR_ESY-48 | 4 | 5500 ESY Closing Bar 48" |
| 1 | STK-K-03895-32 | 3 | Gearbox Clockwise Assembly (Grip 32mm) |
| 1 | 885 ESL2A | 4 | 5412 ES Key Lock L-Handle (3 Pts) |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-Q-46515 | 3 | 5412 ES Door Support with Brass Insert |
| 1 | STK-Q-03200 | 0 | M6 x 8mm Hexagon/Slot Screw |
| 1 | STK-Q-13060 | 1 | M6 Flat Washer |
| 1 | STK-Q-46600 | 3 | 5500 ESY Disconnect Door Hook |
| 2 | STK-Q-46026-37-3 | 3 | 5412 ESY Horizontal Door Stiffener 37.375" |
| 1 | STK-Q-46021-48 | 2 | 5500 ESY Vertical Door Stiffener 48" |
| 1 | STK-Q-46020-48 | 5 | 5412 ES Vertical Door Stiffener 48" |
| 18 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 5500ESY483716G | 0 | 5500ESY 48" x 37.375" Cover Gasket |
| 1 | 5500ESY483716C-P | 0 | 5500ESY 48" x 37.375" Cover Part |
| 4 | STK-K-09800 | 10 | 5412 ES Hinge with 2 Captive Hinge Pins |
| 11 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |

| Qty | Part Name | Rev | Description |
|------------|-----------|-----|-------------|
| Parts List | | | |

| | | |
|--|---|-----------------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection | |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 2014-10-24 |
| Material Matière | 14 Ga Cold Rolled A1008 CS Type B (1.7mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | Detail Rev. | |
| 5500ESY 48" x 37.375" Cover | | |
| Part Number Numéro Pièce | Rev. | 9 |
| 5500ESY483716C | 0 | 9 |

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Isometric View

| | | | |
|--|--|--|-------------|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm | |
| | | Projection | |
| Customer Client | | Date | |
| Drawn By / Dessiné Par: BoxCad | | Date: 1/23/2007 | |
| Material / Matière: See Part List | | | |
| Color / Couleur: See Part List | | Finish / Fini: See Part List | |
| Description: 881 SP - Inner Panel | | | Detail Rev. |
| Part Number / Numéro Pièce: 881 SP4836G | | | Rev. 1/2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP4836G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

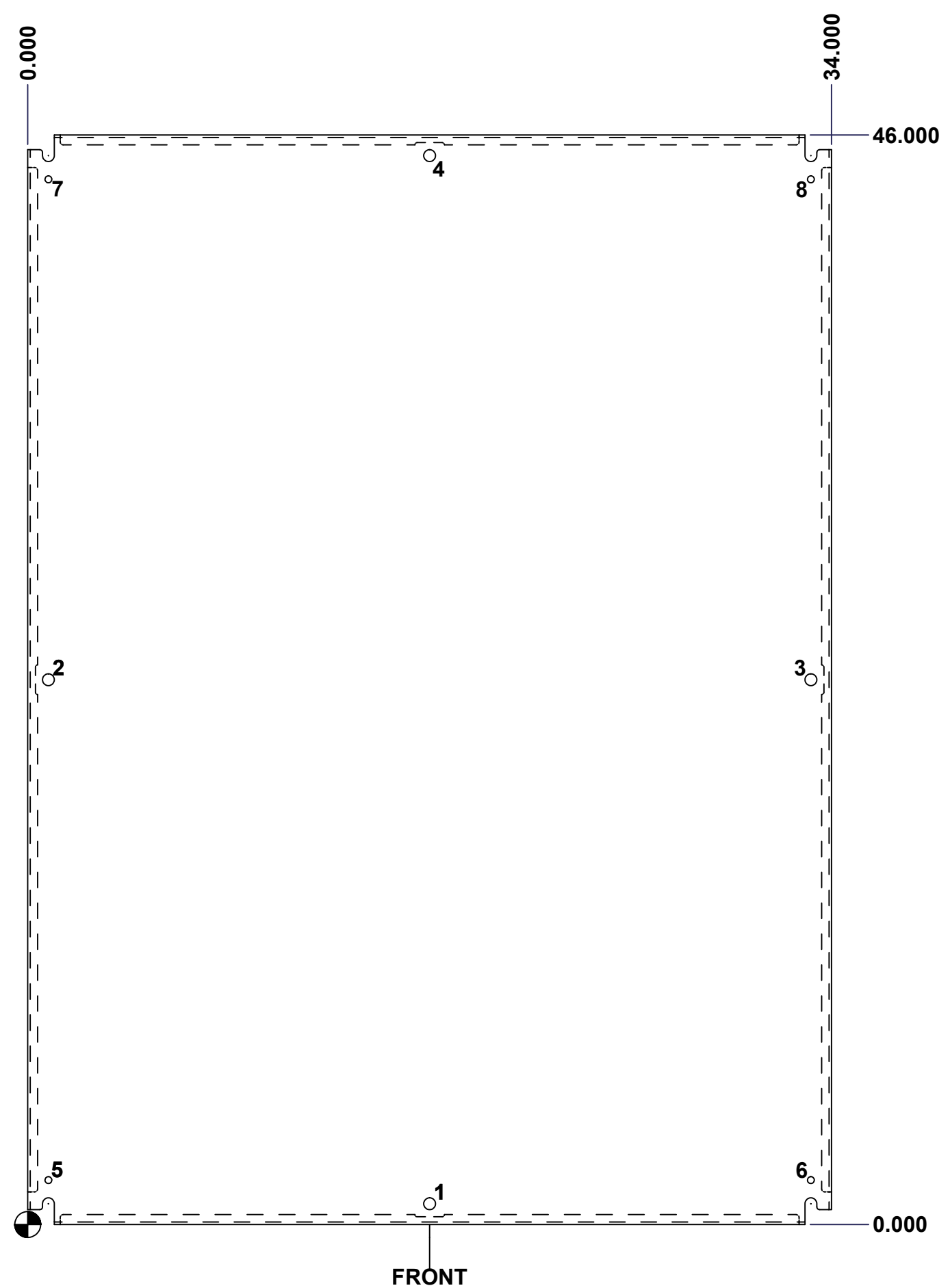
Parts List

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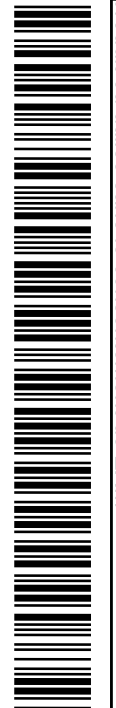
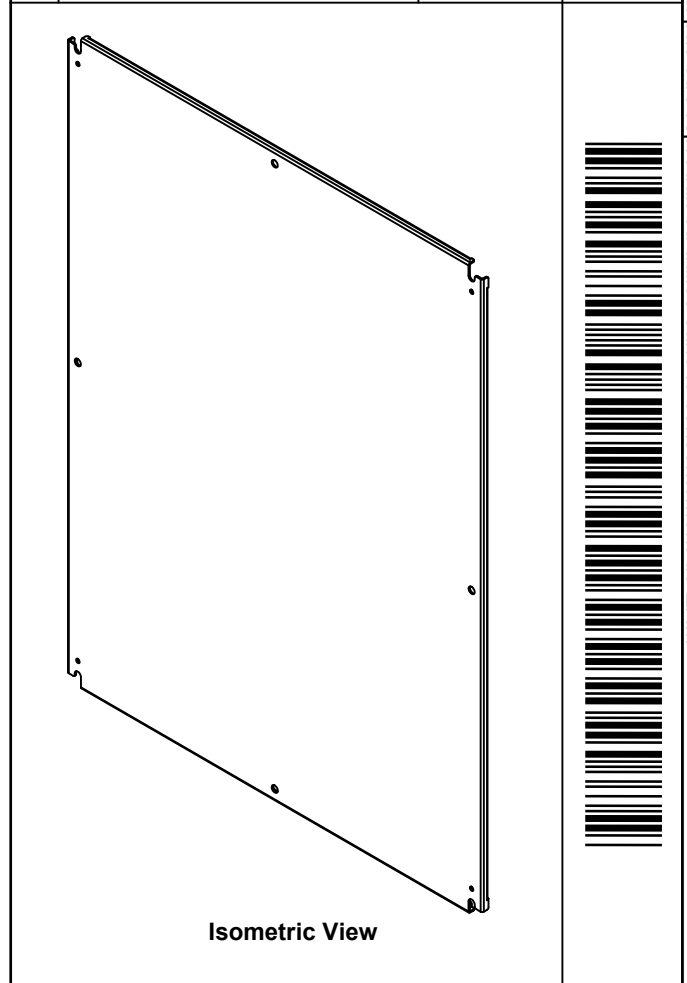
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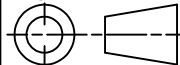
| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 17.000 | 0.875 | MTG STUD HOLE (RND Ø0.500) |
| 2 | 0.875 | 23.000 | MTG STUD HOLE (RND Ø0.500) |
| 3 | 33.125 | 23.000 | MTG STUD HOLE (RND Ø0.500) |
| 4 | 17.000 | 45.125 | MTG STUD HOLE (RND Ø0.500) |
| 5 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 6 | 33.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 7 | 0.875 | 44.125 | GROUND HOLE (RND Ø0.290) |
| 8 | 33.125 | 44.125 | GROUND HOLE (RND Ø0.290) |

All knockouts are actual size / Les disques défonçables sont grandeur réel



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad | Date 1/23/2007 |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini See Part List |
| Description 881 SP - Inner Panel | | Detail Rev. |
| Part Number Numéro Pièce | 881 SP4836G | Rev. 2 0 |