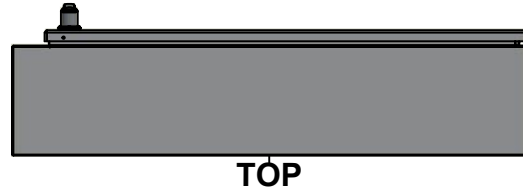


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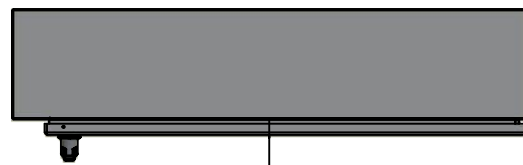
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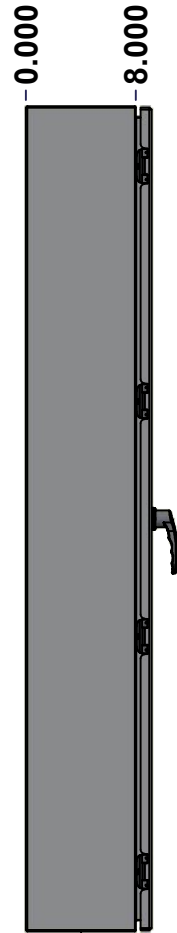
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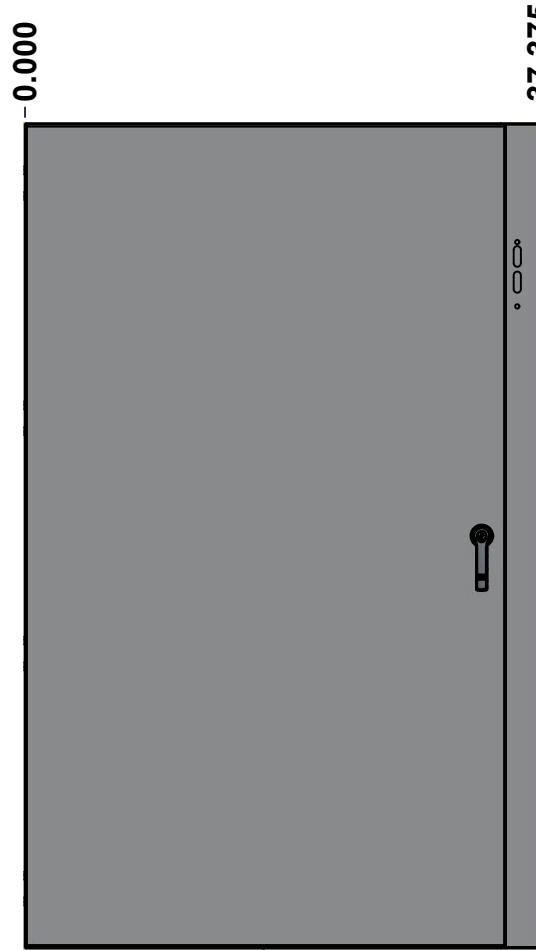
BACK



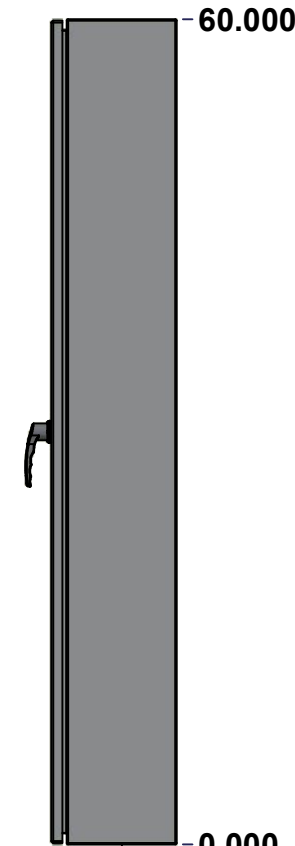
BOTTOM



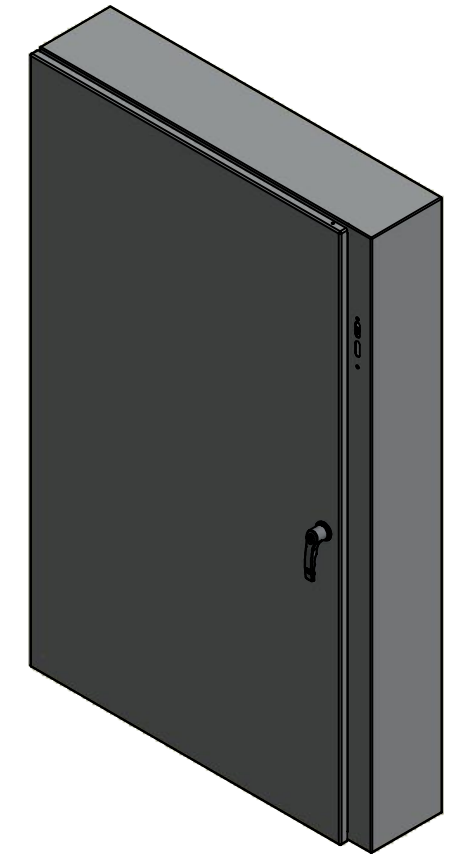
LEFT



FRONT




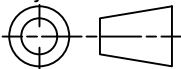
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESY 60" x 37.375" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1/9
<b>5500ESY603708</b>		

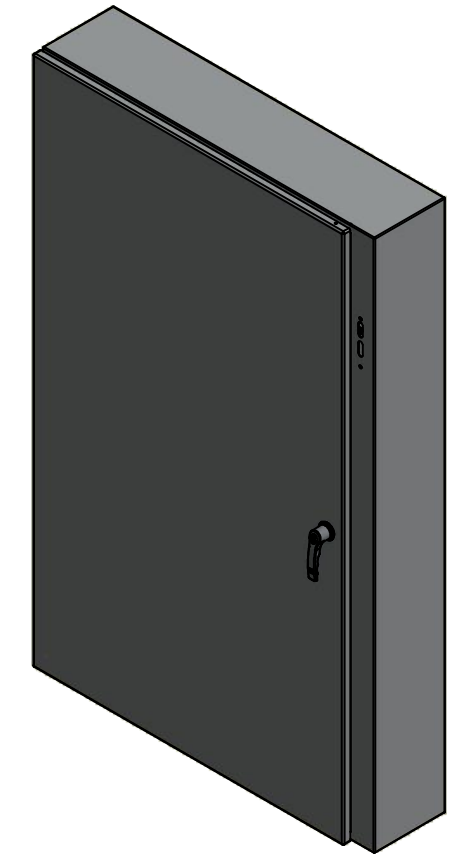
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 880 PP included (Not installed)

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5500ESY603708C	0	5500ESY 60" x 37.375" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
1	881 SP6036G	0	881 SP - Inner Panel
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5500ESY603708B	0	5500ESY 60" x 37.375" x 8" Body
4	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-24	Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 5500ESY 60" x 37.375" x 8" Assembly
Part Number Numéro Pièce <b>5500ESY603708</b>	Rev. <b>0</b>	Detail Rev. 2 9

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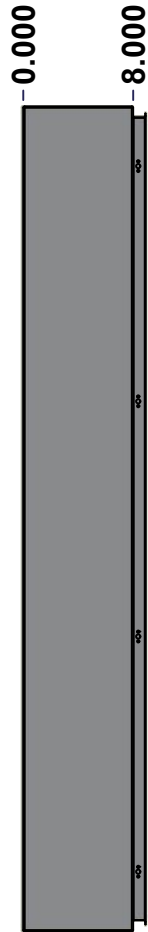
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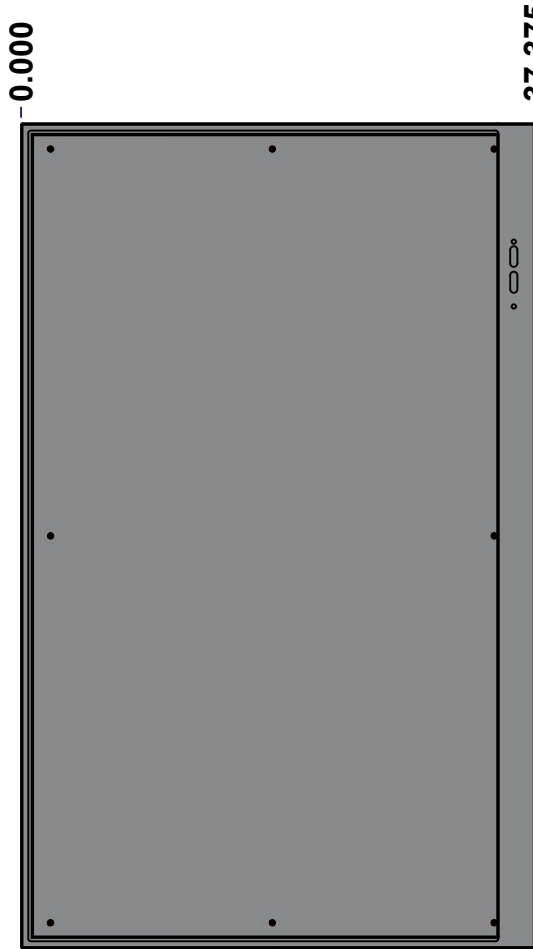
BACK



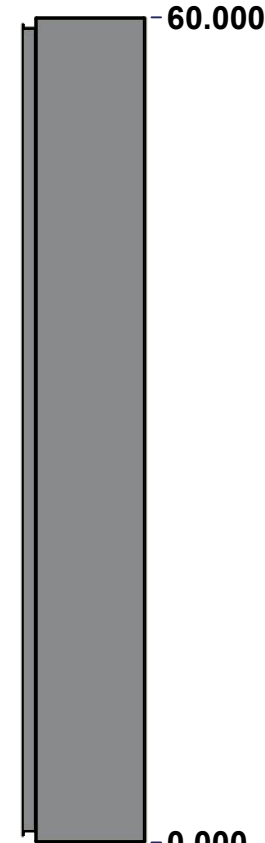
BOTTOM



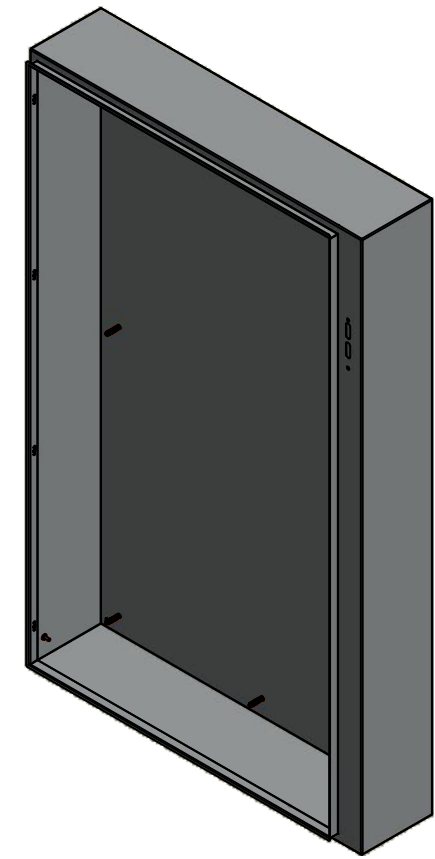
LEFT



FRONT




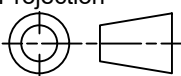
RIGHT



Isometric View



No.	Revisions	Date	By/Par

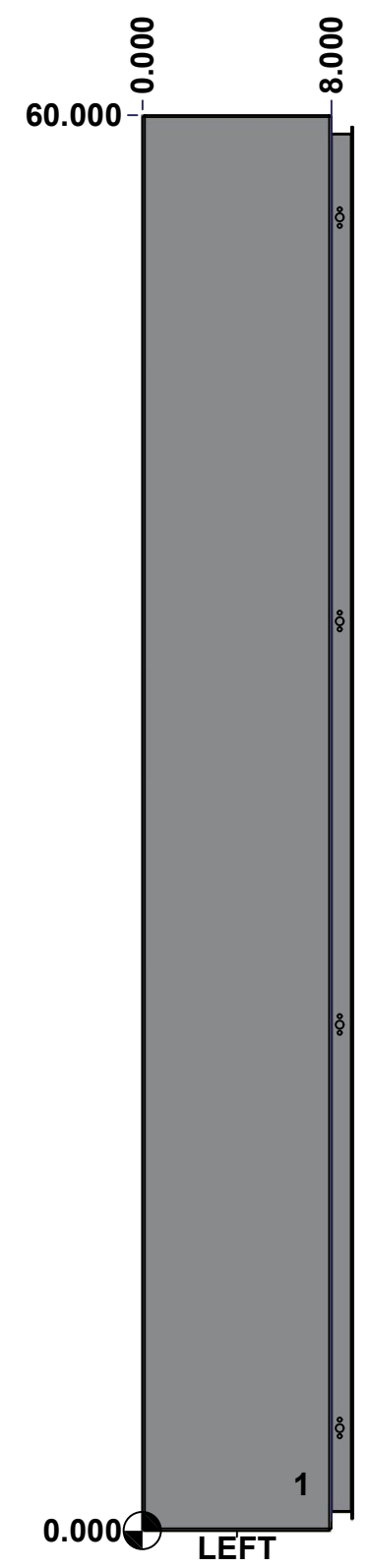
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESY 60" x 37.375" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5500ESY603708B	0	9

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500ESY 60" x 37.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5500ESY603708B</b>	<b>0</b>	4 9

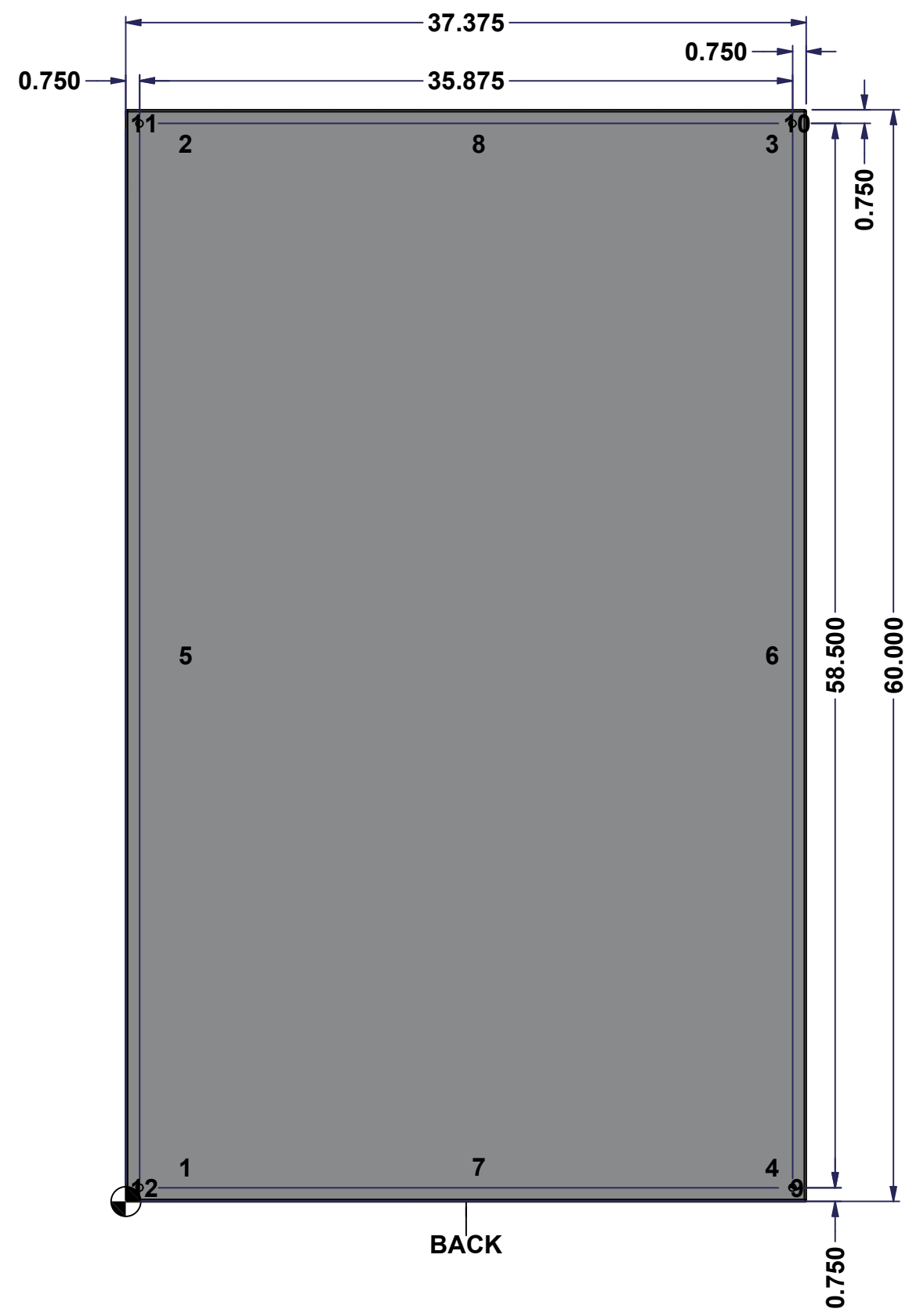
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.000	1.875	IP STUD M8 x 35mm (Inside)
2	3.000	58.125	IP STUD M8 x 35mm (Inside)
3	35.250	58.125	IP STUD M8 x 35mm (Inside)
4	35.250	1.875	IP STUD M8 x 35mm (Inside)
5	3.000	30.000	IP STUD M8 x 35mm (Inside)
6	35.250	30.000	IP STUD M8 x 35mm (Inside)
7	19.125	1.875	IP STUD M8 x 35mm (Inside)
8	19.125	58.125	IP STUD M8 x 35mm (Inside)
-----			
9	36.625	0.750	RND Ø0.390
10	36.625	59.250	RND Ø0.390
11	0.750	59.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

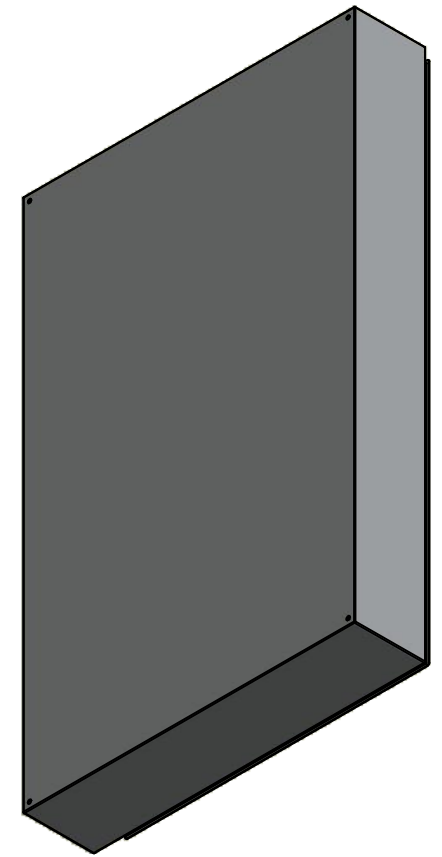


	Description	Status	
	5500ESY 60" x 37.375" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5500ESY603708B</b>	<b>0</b>	9

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No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

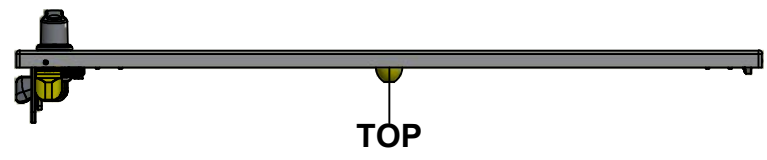
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2014-10-24
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5500ESY603708B-P	0	5500ESY 60" x 37.375" x 8" Body Part
Parts List			

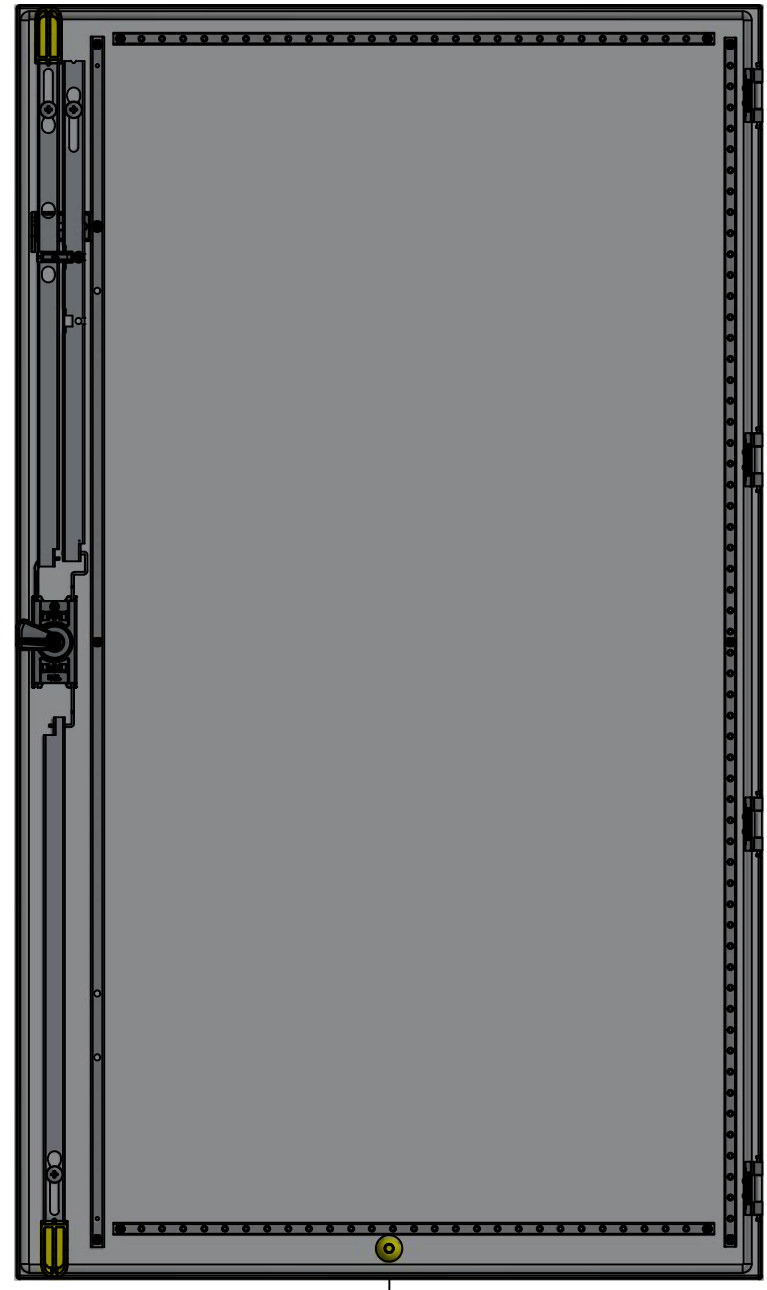
Description: 5500ESY 60" x 37.375" x 8" Body		Detail Rev.	
Part Number / Numéro Pièce: <b>5500ESY603708B</b>		Rev.:	6
		<b>0</b>	9

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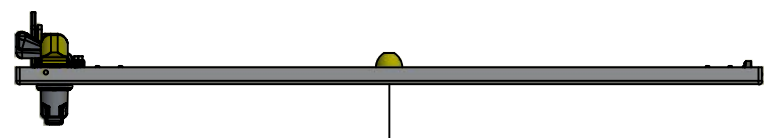
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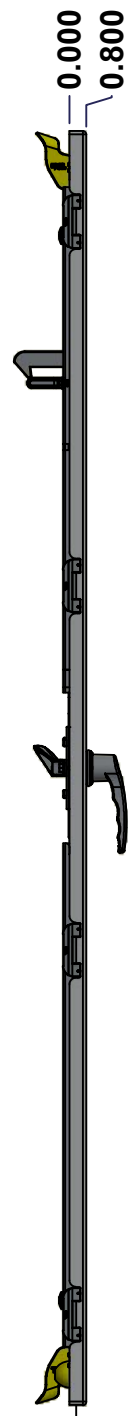
TOP



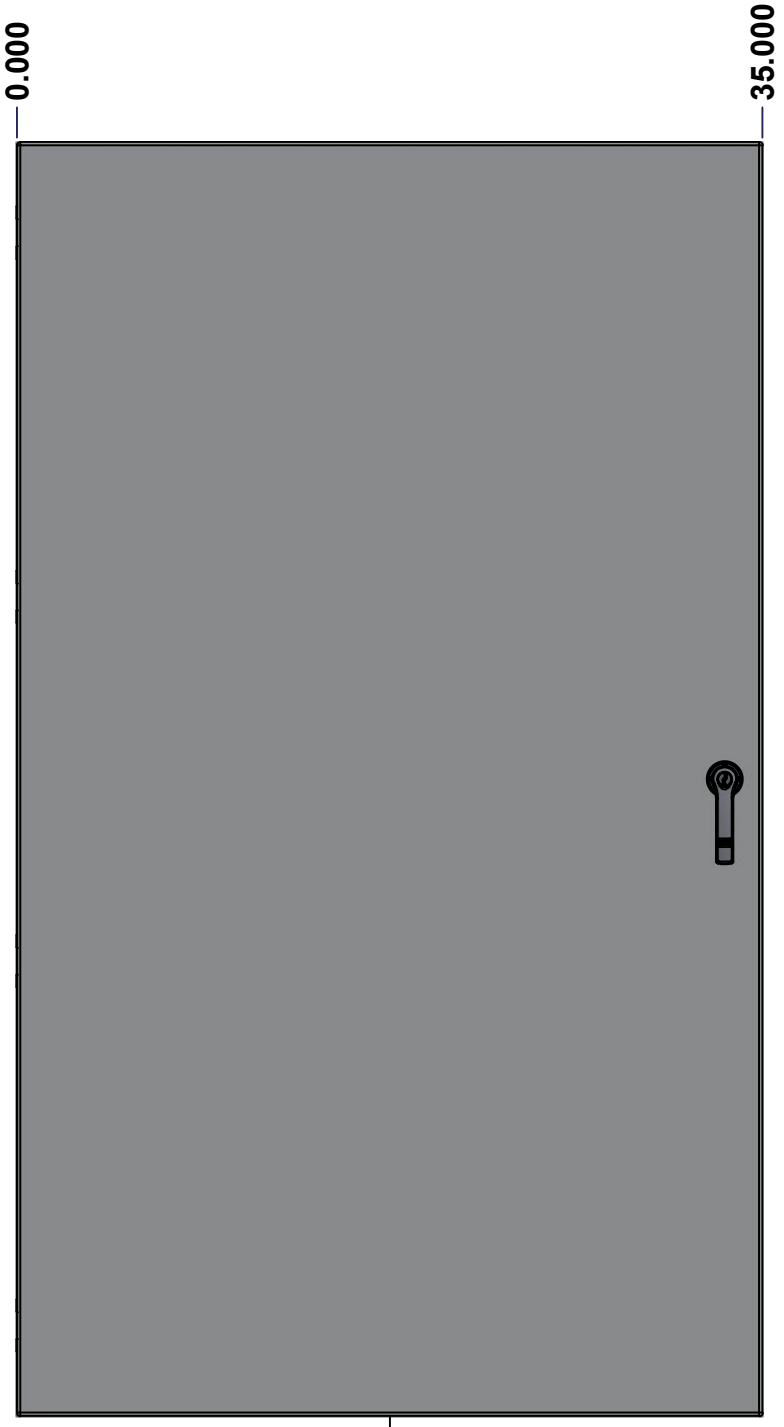
BACK



BOTTOM



LEFT



FRONT



RIGHT

0.000  
0.800

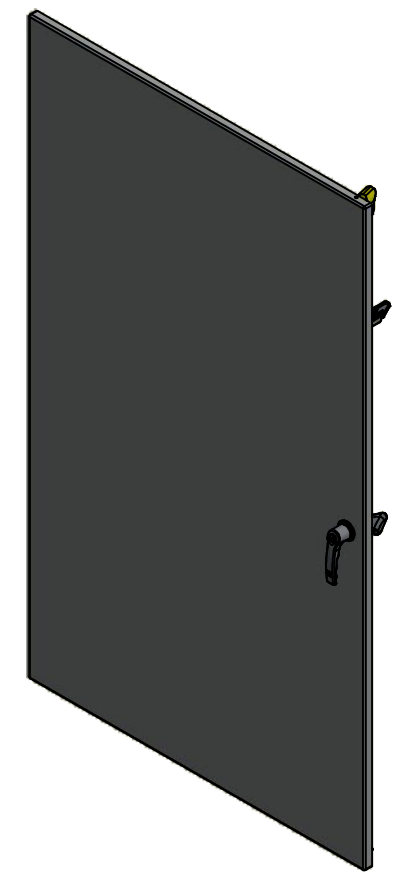
0.000

35.000

59.803

0.000

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

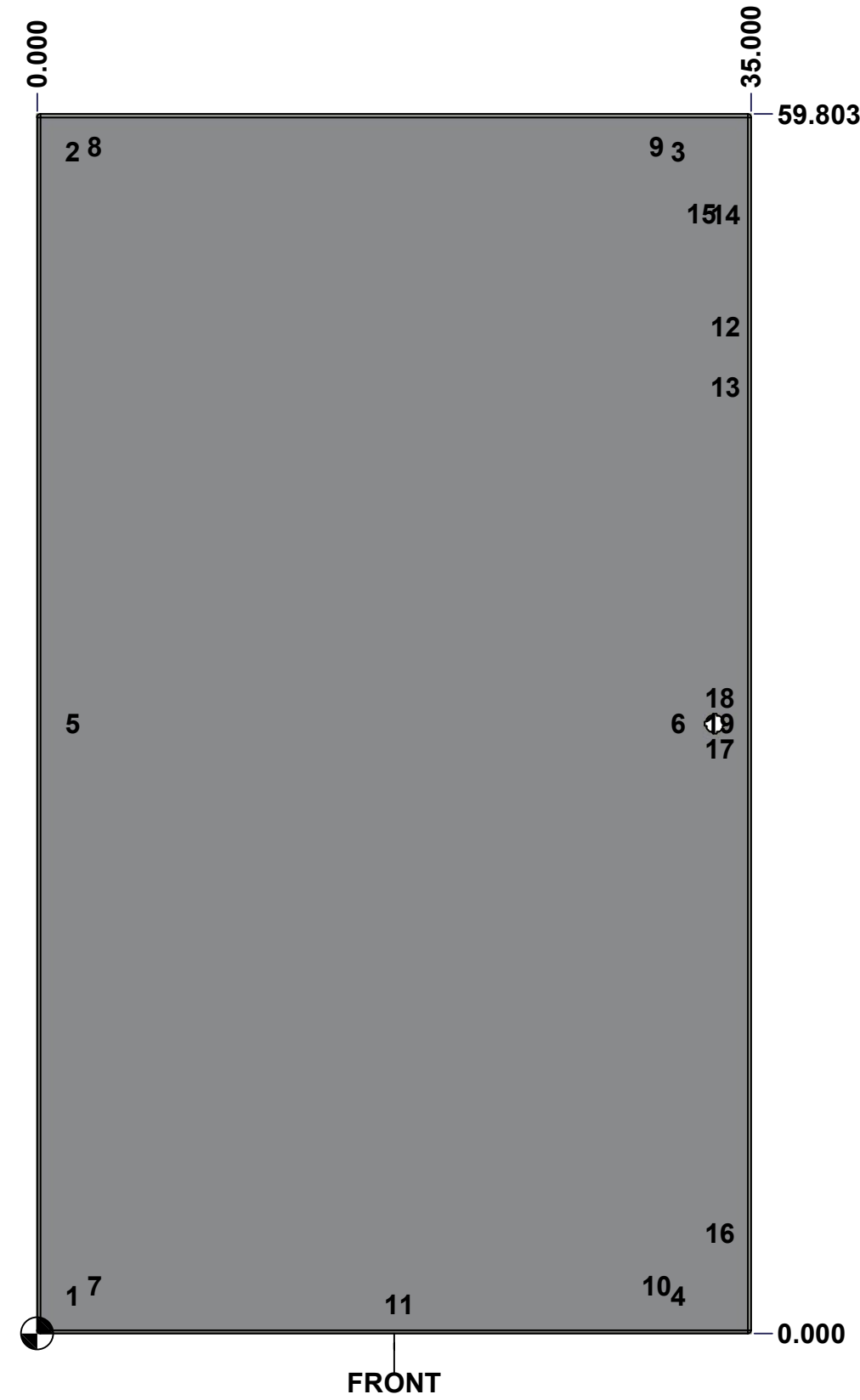
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2014-10-24
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5500ESY 60" x 37.375" Cover	Detail Rev.
Part Number Numéro Pièce <b>5500ESY603708C</b>	Rev. 7 <b>0</b>

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	31.194	57.953	STUD M6 x 18mm (Inside)
4	31.194	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	31.194	29.902	STUD M6 x 18mm (Inside)
7	2.560	2.350	STUD M6 x 18mm (Inside)
8	2.560	58.228	STUD M6 x 18mm (Inside)
9	30.120	58.228	STUD M6 x 18mm (Inside)
10	30.120	2.350	STUD M6 x 18mm (Inside)
11	17.500	1.435	STUD M6 x 18mm (Inside)
12	33.496	49.401	STUD M6 x 18mm (Inside)
13	33.496	46.401	STUD M6 x 18mm (Inside)
14	33.496	54.896	STUD M6 x 18mm (Inside)
15	32.311	54.896	STUD M6 x 18mm (Inside)
16	33.219	4.907	STUD M6 x 18mm (Inside)
17	33.219	28.652	STUD M6 x 18mm (Inside)
18	33.219	31.152	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
19	33.219	29.902	HANDLE 885 ESL2A @ 0.0°



FRONT

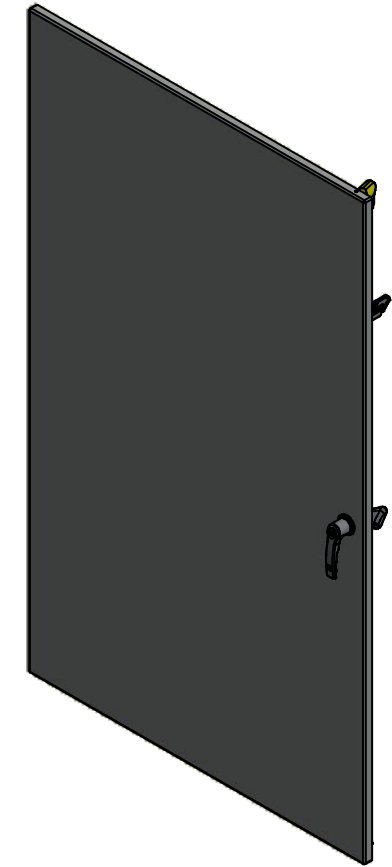
	Description	Status
	5500ESY 60" x 37.375" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5500ESY603708C</b>	<b>0</b>
		8
		9



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No.	Revisions	Date	By/Par



Isometric View

1	STK-A-881DBAR_ESY-60	3	5500 ESY Defeater Bar 60"
1	STK-A-45000-60	4	5500 ESDD Closing Bar 60"
1	STK-A-881CBAR_ESY-60	4	5500 ESY Closing Bar 60"
1	STK-K-03895-32	3	Gearbox Clockwise Assembly (Grip 32mm)
1	885 ESL2A	4	5412 ES Key Lock L-Handle (3 Pts)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
2	STK-Q-46026-37-3	3	5412 ESY Horizontal Door Stiffener 37.375"
1	STK-Q-46021-60	2	5500 ESY Vertical Door Stiffener 60"
1	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
18	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	5500ESY603708G	0	5500ESY 60" x 37.375" Cover Gasket
1	5500ESY603708C-P	0	5500ESY 60" x 37.375" Cover Part
4	STK-K-09800	10	5412 ES Hinge with 2 Captive Hinge Pins
11	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Name	Rev	Description
Parts List			

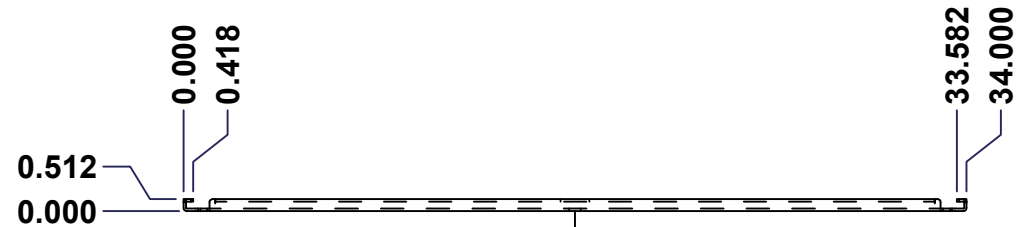
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2014-10-24
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5500ESY 60" x 37.375" Cover		
Part Number Numéro Pièce	Rev.	9
<b>5500ESY603708C</b>	<b>0</b>	<b>9</b>

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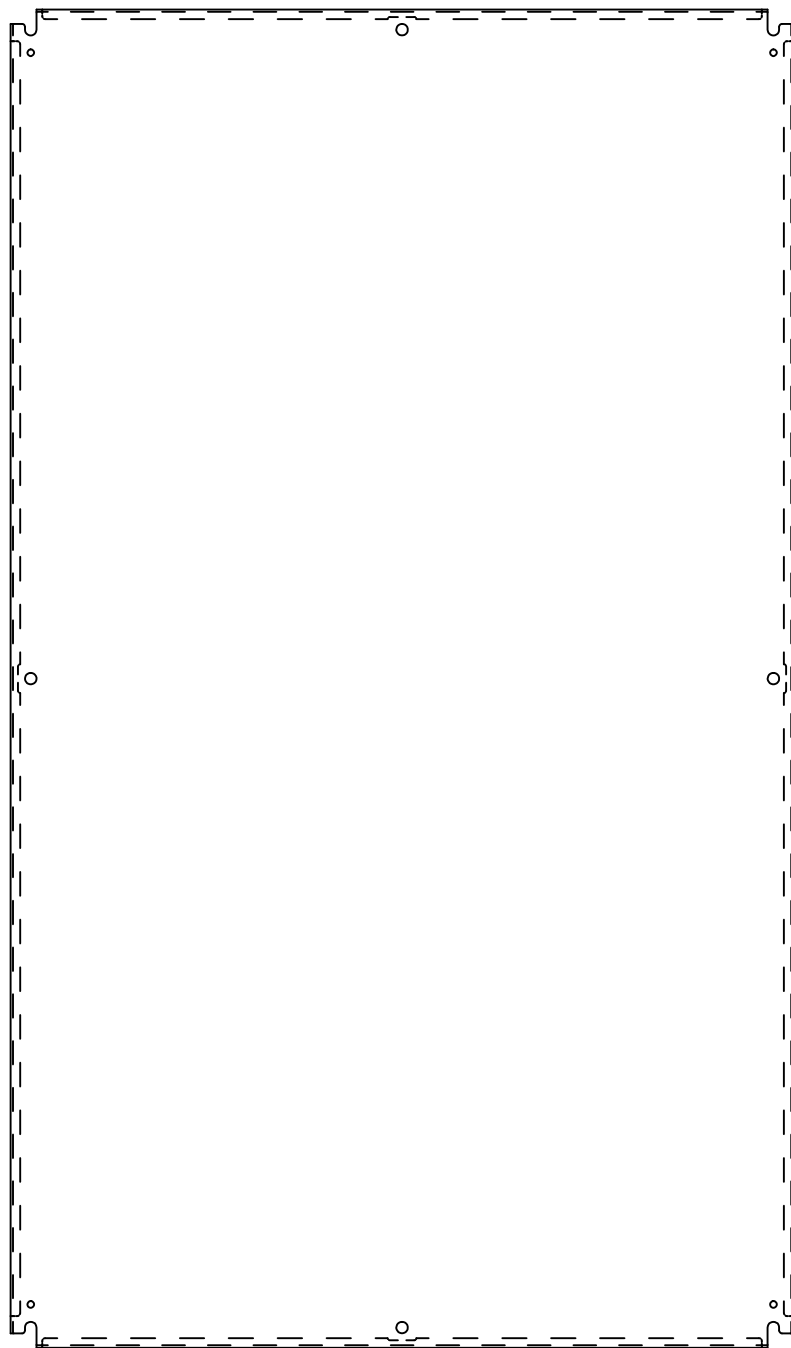
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

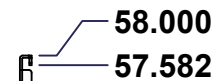
Tolérance ±1/32" sauf spécification contraire



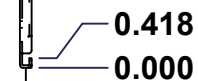
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007		Material Matière: See Part List	
Color Couleur: See Part List		Finish Fini: See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce: <b>881 SP6036G</b>				Detail Rev. Rev. 1 0	

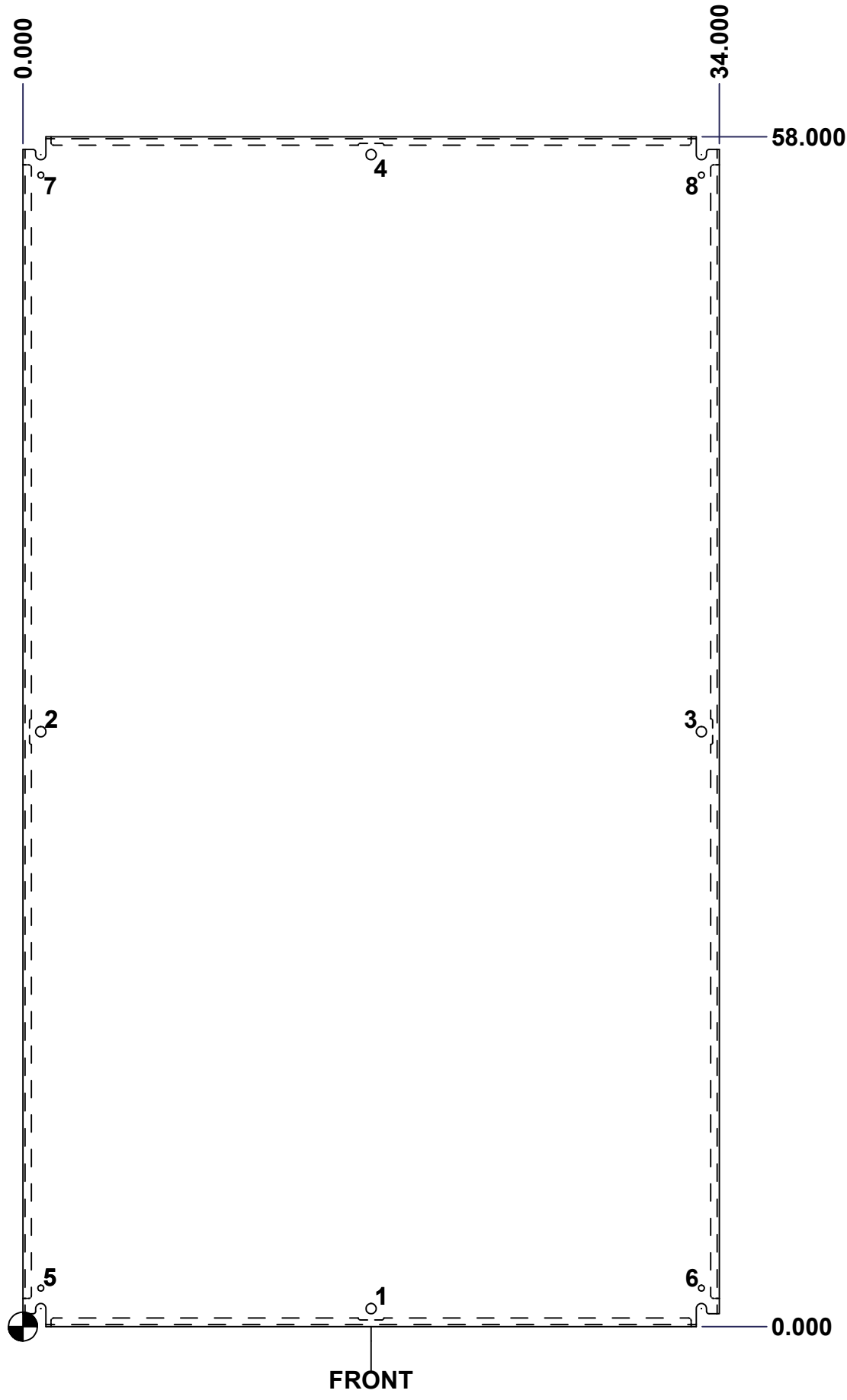
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 1/23/2007		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP6036G</b>		Rev. <b>0</b>		Detail Rev. 2 / 2	