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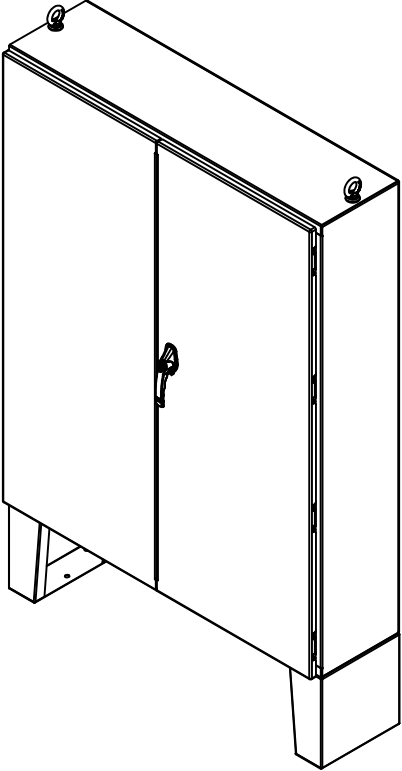
Tolerance ±1/32" unless otherwise specified

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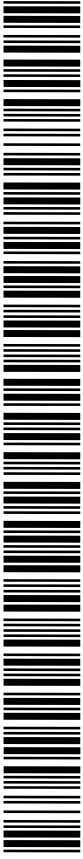
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Eyebolts

No.	Revisions	Date	By/Par



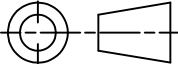
Isometric View





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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection



Customer Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 10-Mar-16

Material
Matière
12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur
Unpainted
Finish
Fini
Brushed

Description
5500SSDD 60" x 48" x 12" Assembly
Detail Rev.

Part Number
Numéro Pièce
5500SSDD604812
Rev. 0
2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500SSDD604812MF	0	885 MFHD 12" x 12" Mounting Feet
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500SSDD604812FD	0	5500SSDD 60" x 48" Flange Door
1	5500SSDD604812LD	0	5500SSDD 60" x 48" Lock Door
1	5500SSDD604812B	0	5500SSDD 60" x 48" x 12" Body
2	5500SSDD604812GP	0	5500SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

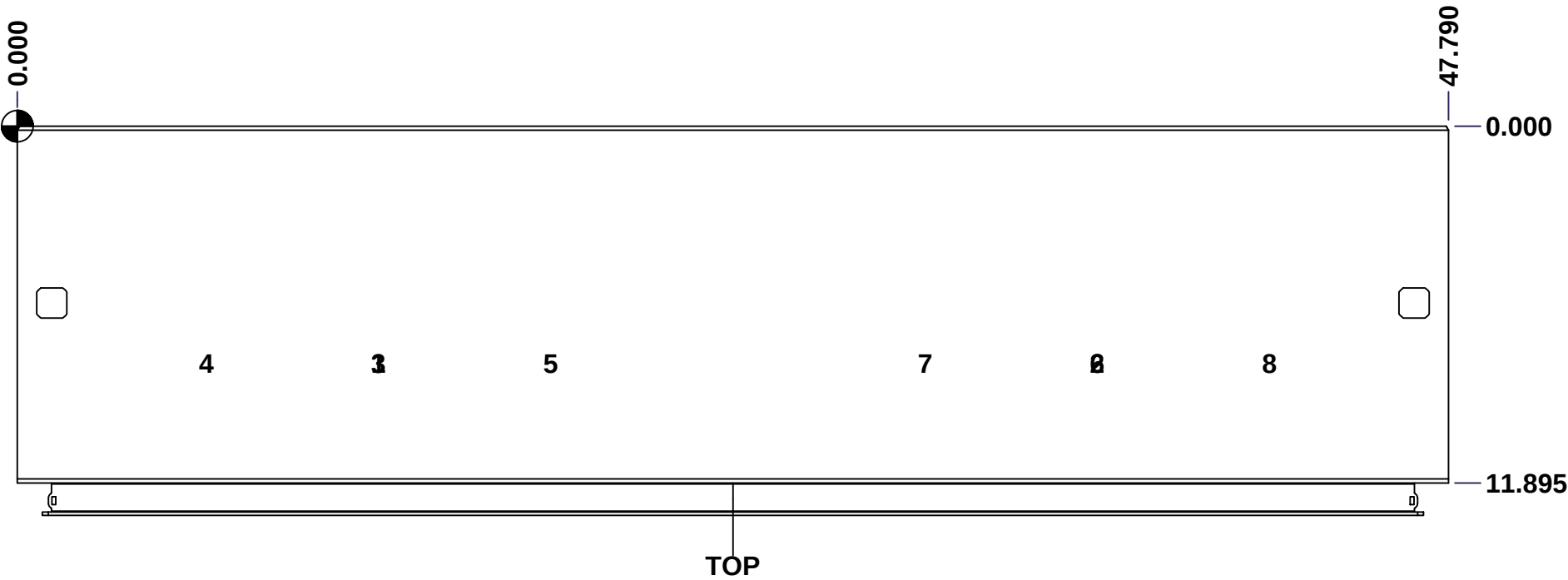
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.895	7.895	Struts CR400 17.500" (Inside)
2	35.895	7.895	Struts CR400 17.500" (Inside)
3	11.895	7.895	STUDS M6 x 10mm (Inside)
4	6.145	7.895	STUDS M6 x 10mm (Inside)
5	17.645	7.895	STUDS M6 x 10mm (Inside)
6	35.895	7.895	STUDS M6 x 10mm (Inside)
7	30.145	7.895	STUDS M6 x 10mm (Inside)
8	41.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5500SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5500SSDD604812B		Rev. 0	2 7

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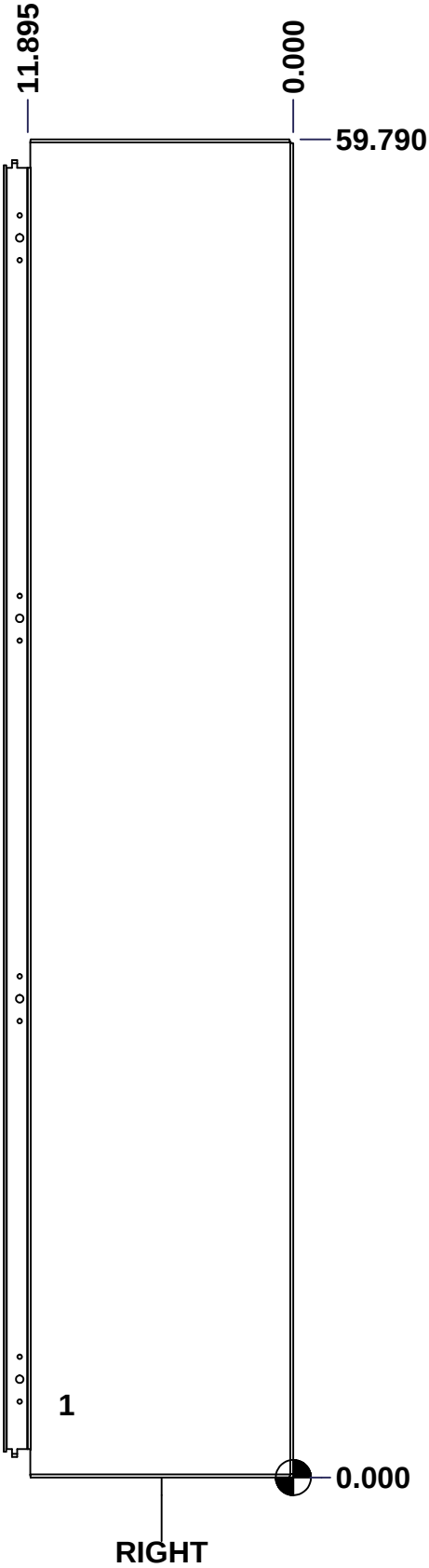
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5500SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5500SSDD604812B		Rev. 0	3 / 7

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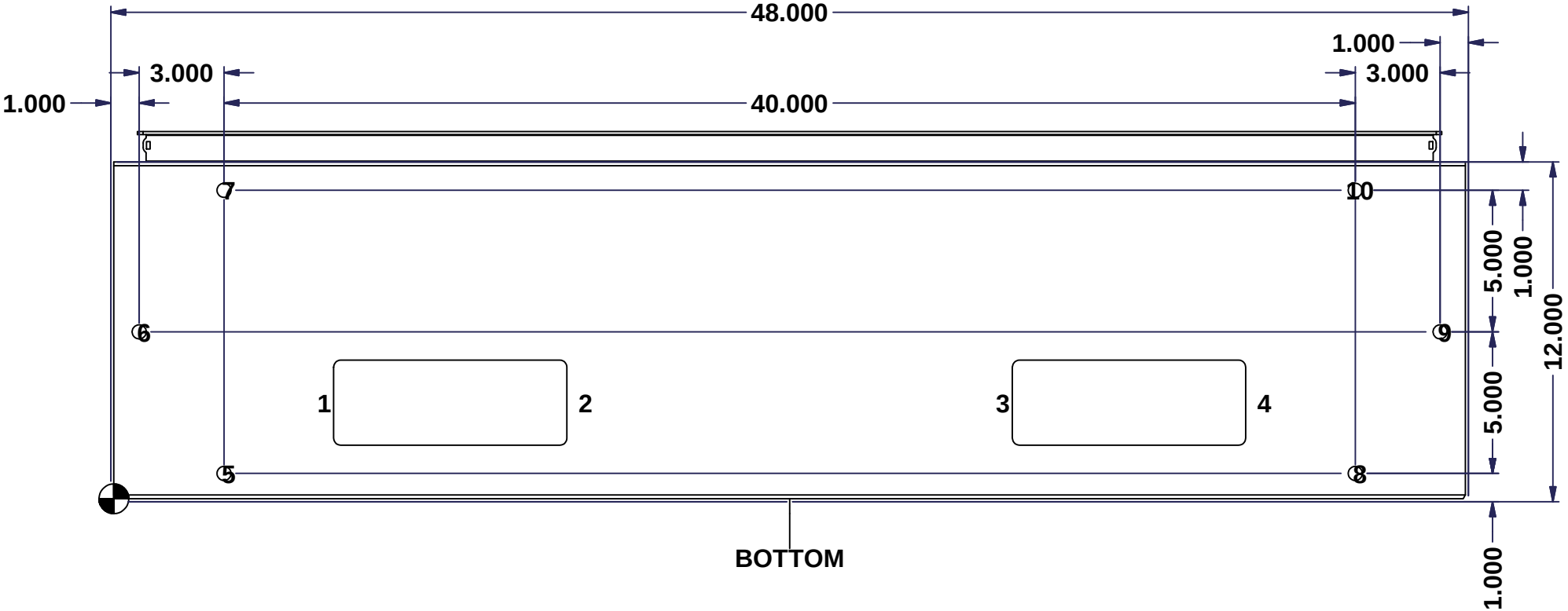
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	31.270	3.395	GP STUD M6 x 16mm (Inside)
4	40.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	43.895	0.895	RND Ø0.500
9	46.895	5.895	RND Ø0.500
10	43.895	10.895	RND Ø0.500



	Description	Status	
	5500SSDD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce 5500SSDD604812B	Rev. 0	4 7

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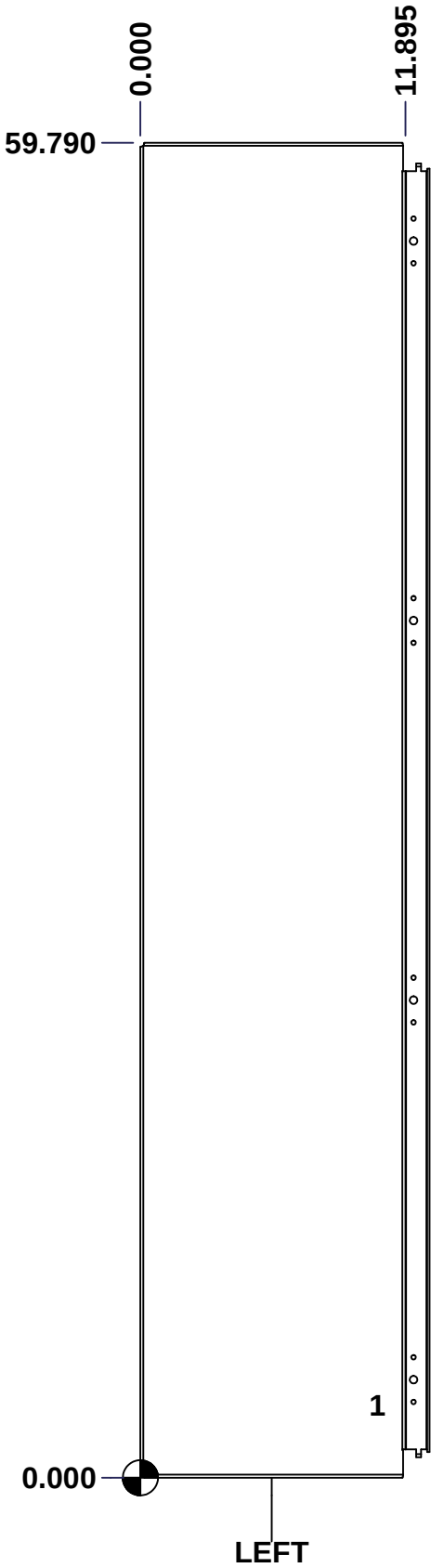
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5500SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	5
5500SSDD604812B		0	7	

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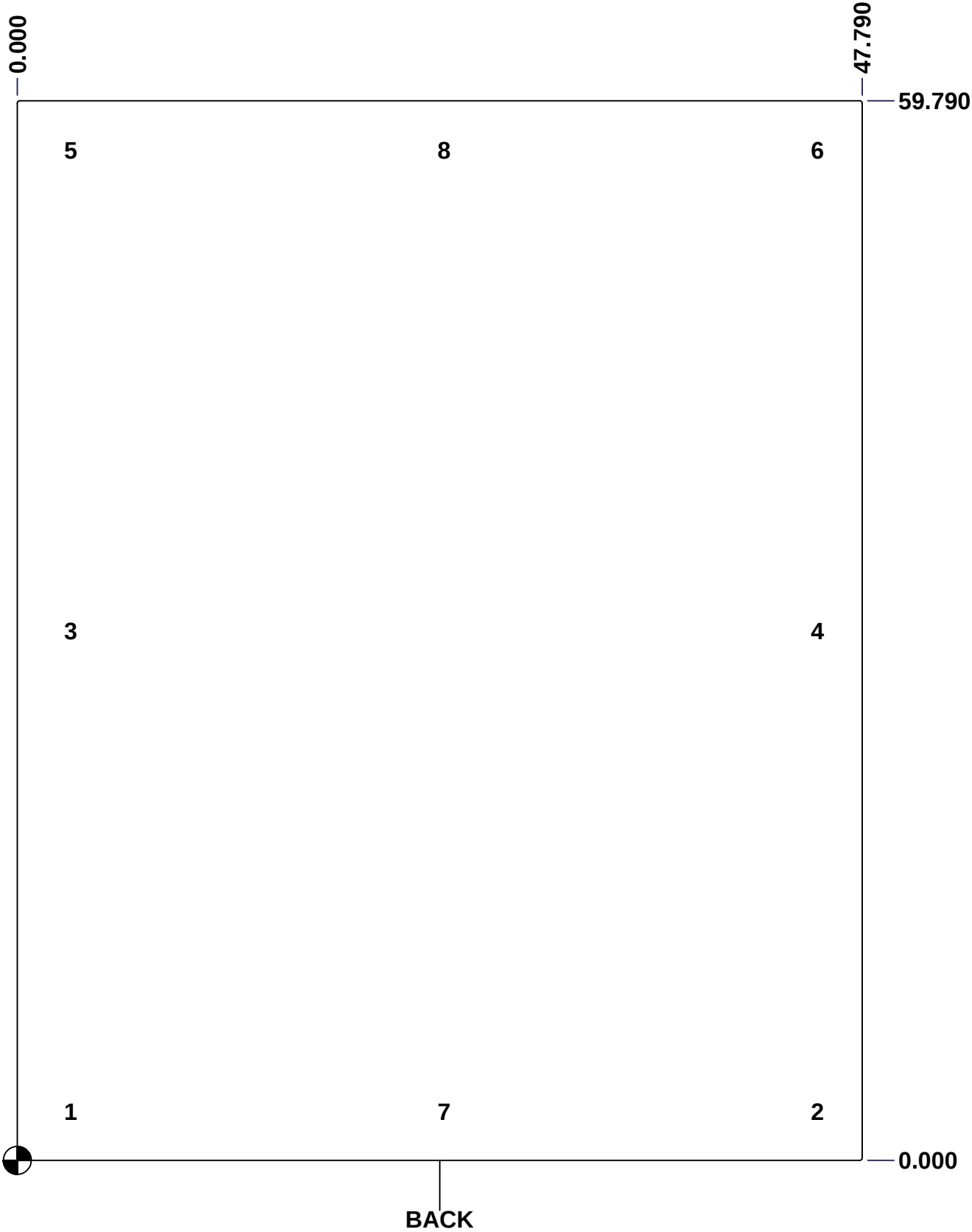
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.770	2.770	IP STUD M10 x 40mm (Inside)
2	45.020	2.770	IP STUD M10 x 40mm (Inside)
3	2.770	29.895	IP STUD M10 x 40mm (Inside)
4	45.020	29.895	IP STUD M10 x 40mm (Inside)
5	2.770	57.020	IP STUD M10 x 40mm (Inside)
6	45.020	57.020	IP STUD M10 x 40mm (Inside)
7	23.895	2.770	IP STUD M10 x 40mm (Inside)
8	23.895	57.020	IP STUD M10 x 40mm (Inside)

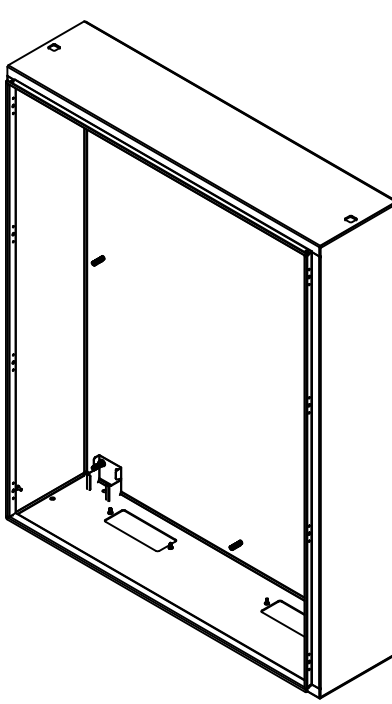


	Description		Status	
	5500SSDD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6 / 7
5500SSDD604812B		0		

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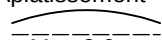
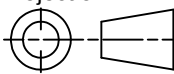
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No.	Revisions	Date	By/Par

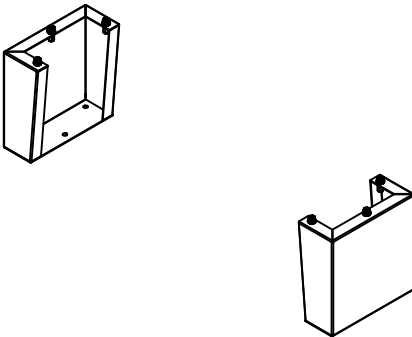


Isometric View



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		 Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par	BoxCad: BoxCad	Date 10-Mar-16
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500SSDD 60" x 48" x 12" Body		Detail Rev.
Part Number Numéro Pièce 5500SSDD604812B		Rev. 0 2 2

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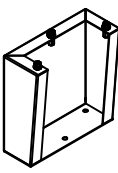
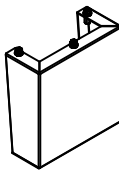
Isometric View



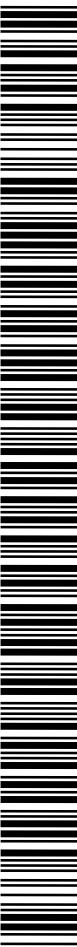
SEE BILL OF MATERIAL ON LAST PAGE

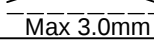
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No.	Revisions	Date	By/Par

Isometric View



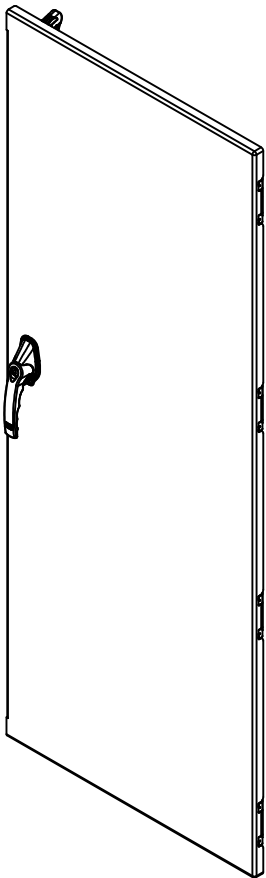
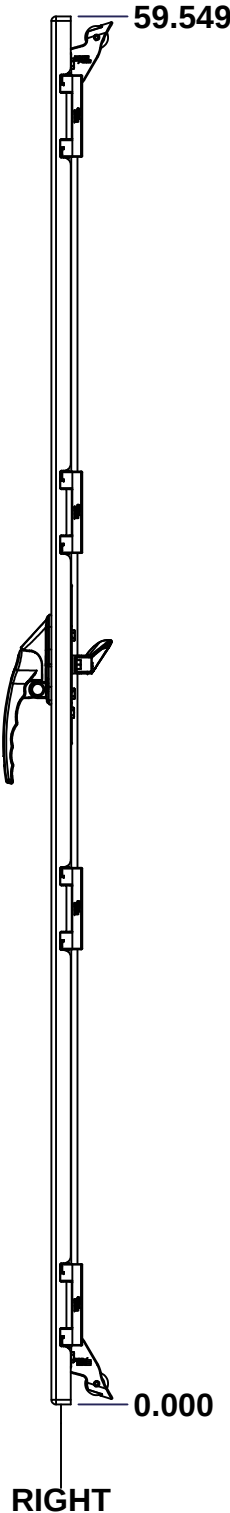
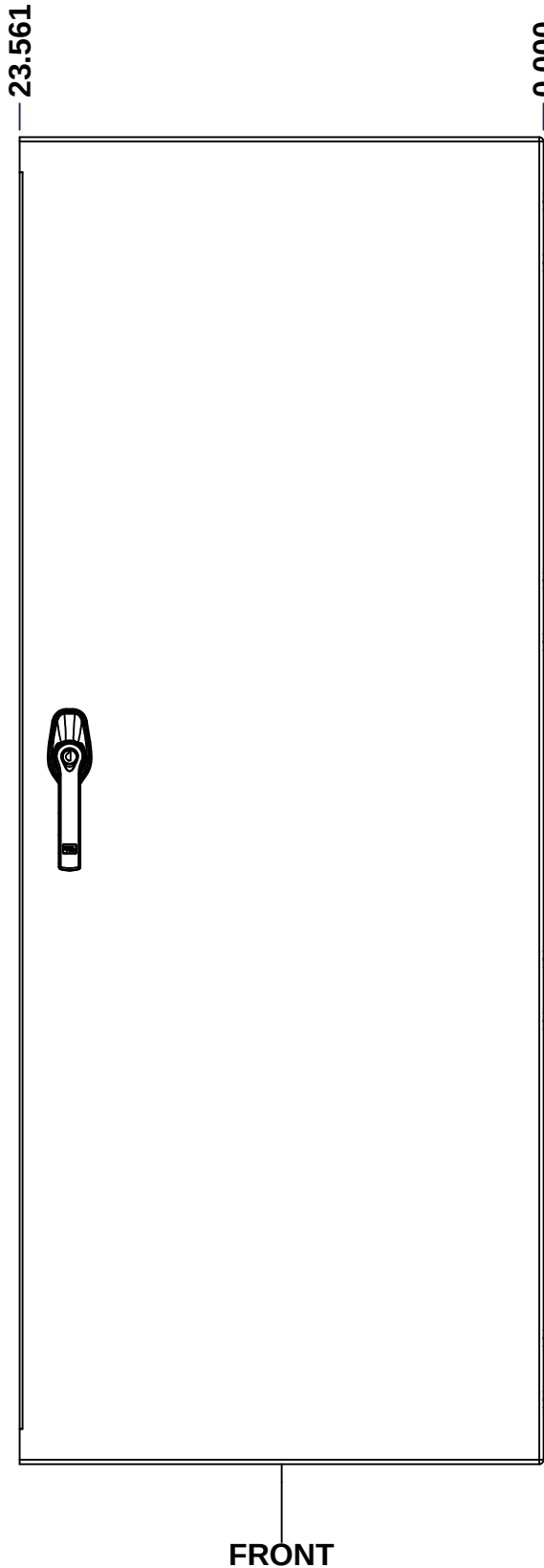
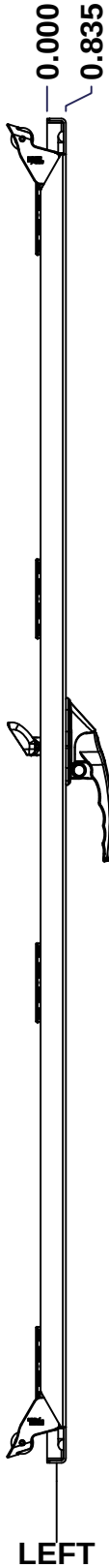
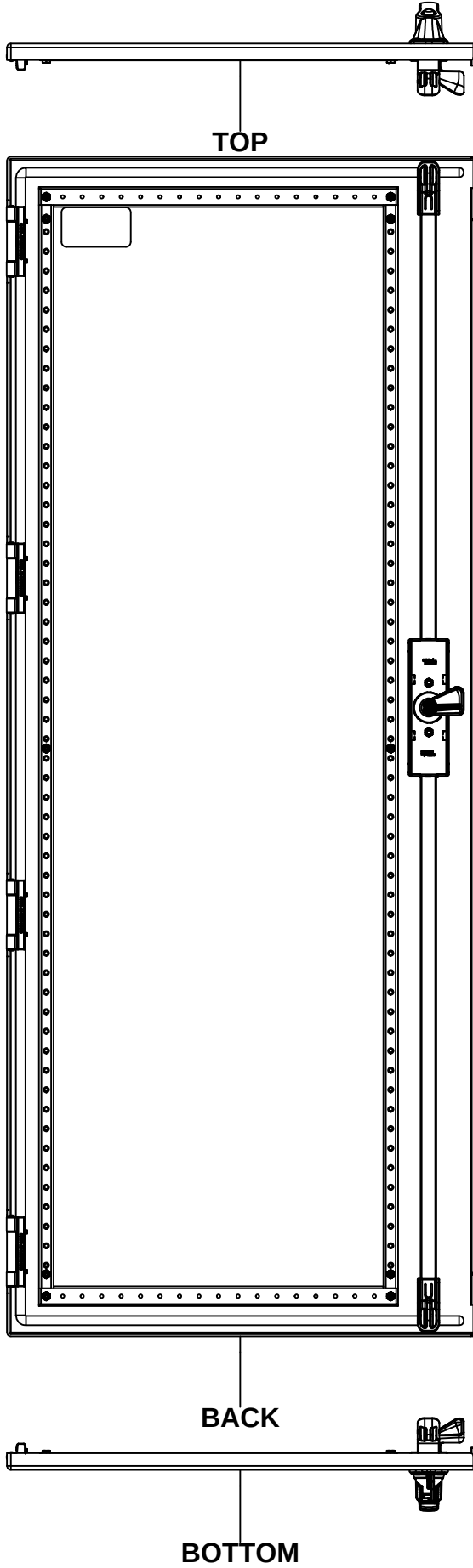
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		 Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par		Date
BoxCad: BoxCad		10-Mar-16
Material Matière		
12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur	Unpainted	Finish Fini
		Brushed
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce		Rev.
5500SSDD604812MF		0 4 4

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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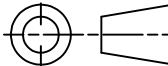


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

10-Mar-16

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5500SSDD 60" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500SSDD604812LD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

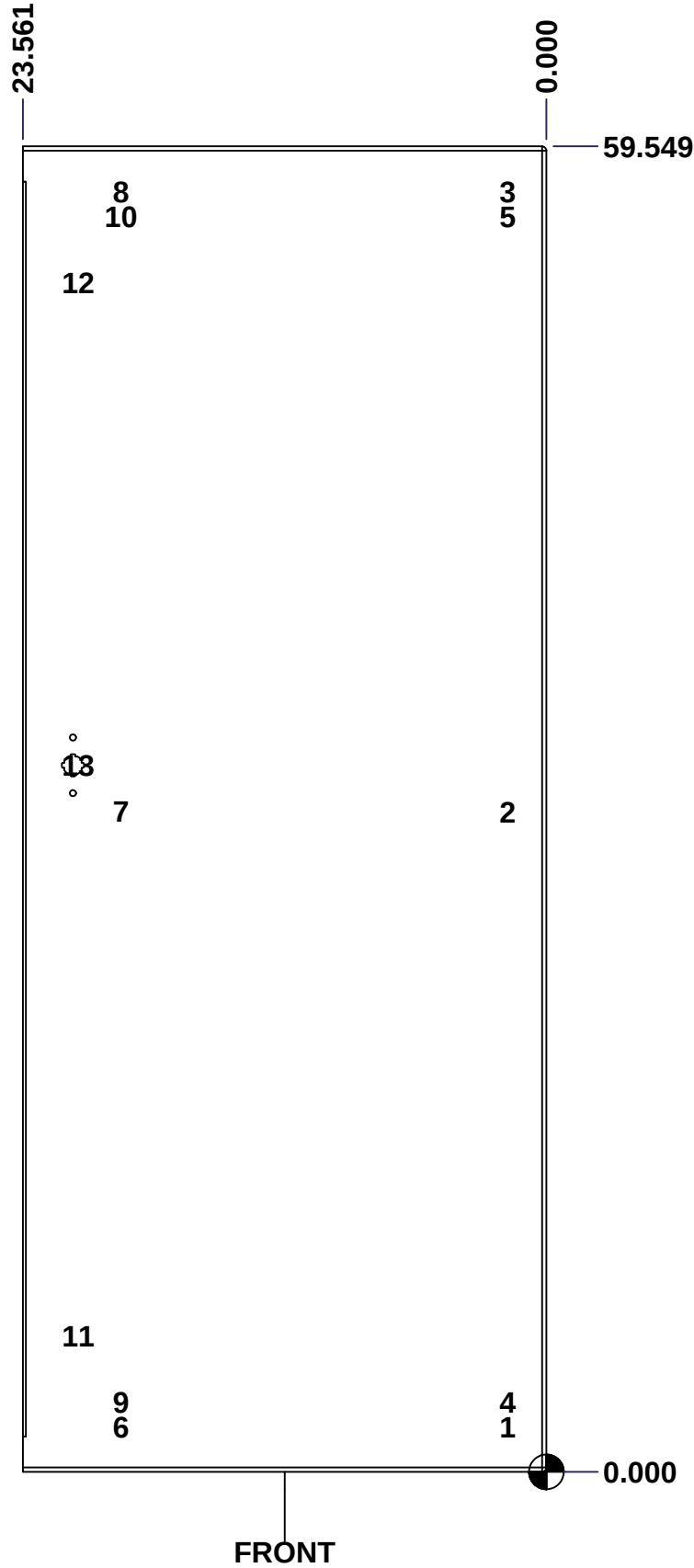
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	29.675	STUD M6 x 18mm (Inside)
3	1.983	57.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	56.409	STUD M6 x 18mm (Inside)
6	19.390	2.028	STUD M6 x 18mm (Inside)
7	19.390	29.675	STUD M6 x 18mm (Inside)
8	19.390	57.521	STUD M6 x 18mm (Inside)
9	19.390	3.139	STUD M6 x 18mm (Inside)
10	19.390	56.409	STUD M6 x 18mm (Inside)
11	21.311	6.118	STUD M6 x 18mm (Inside)
12	21.311	53.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	21.311	31.743	HANDLE 885 ESL2A-APHKSS @ 0.0°

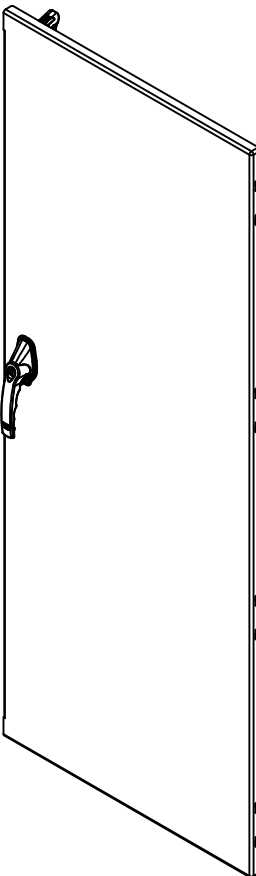


	Description		Status	
	5500SSDD 60" x 48" Lock Door		(NULL)	
	Part Number Numéro Pièce 5500SSDD604812LD		Rev. 0	2 3

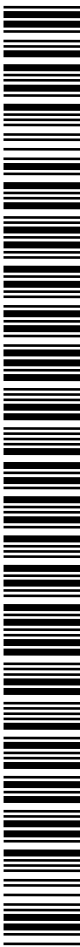
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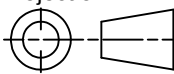
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No.	Revisions	Date	By/Par



Isometric View



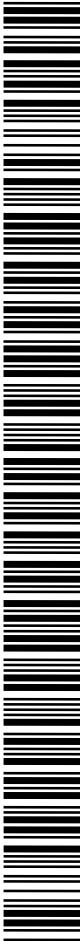
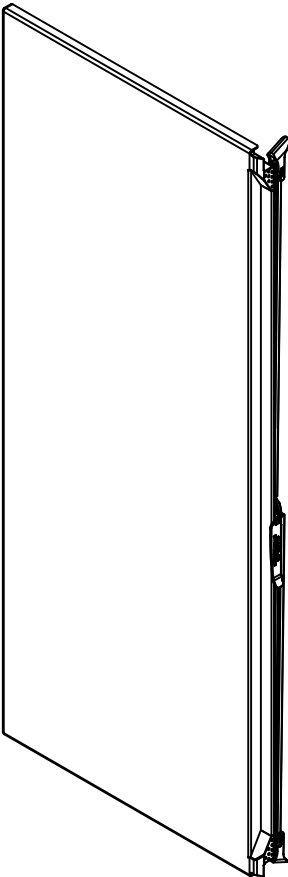
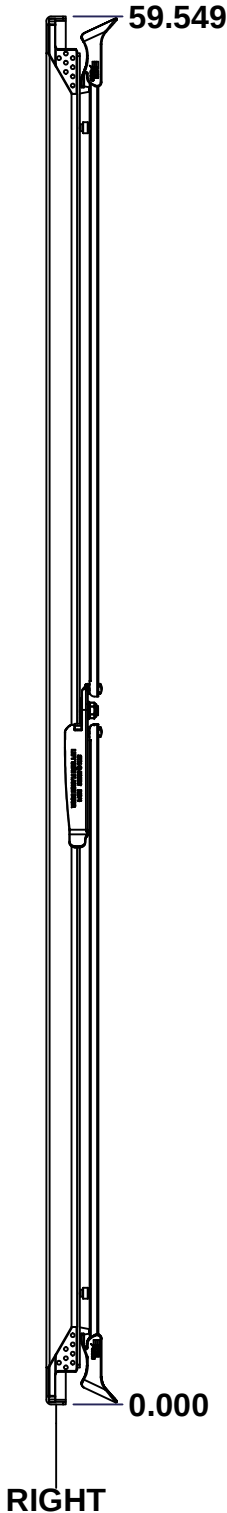
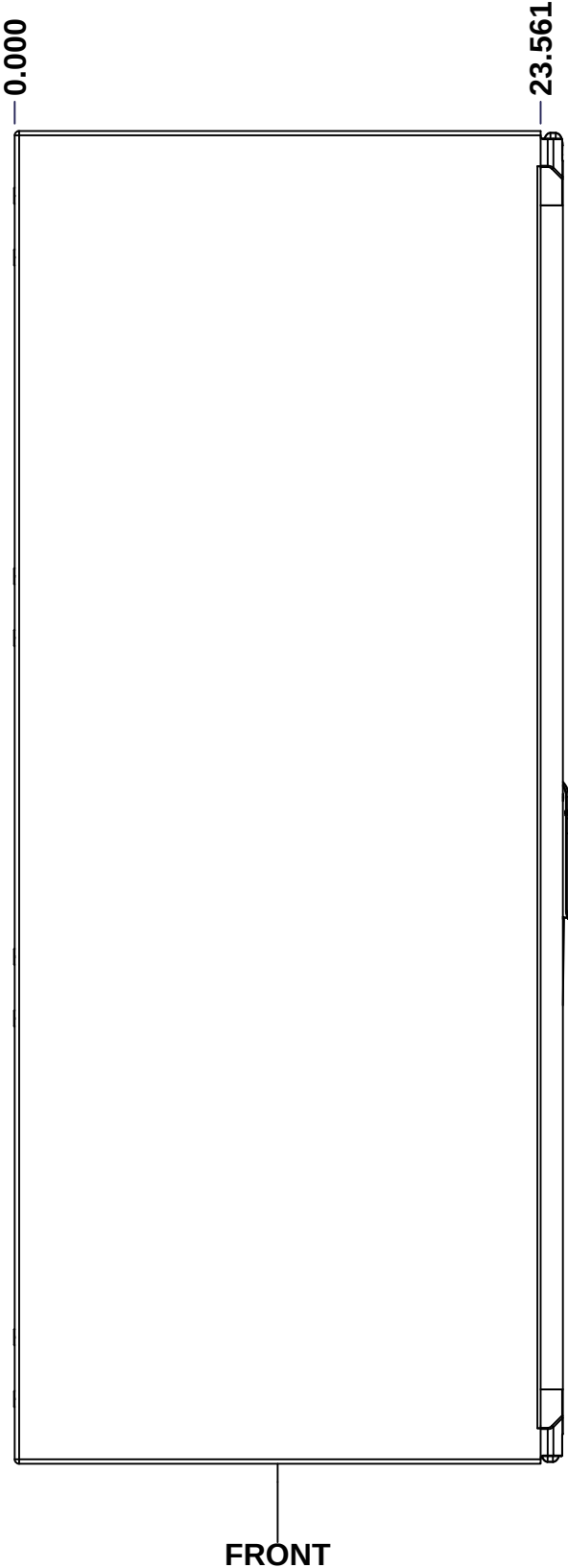
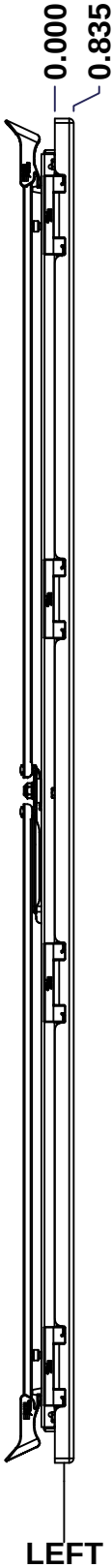
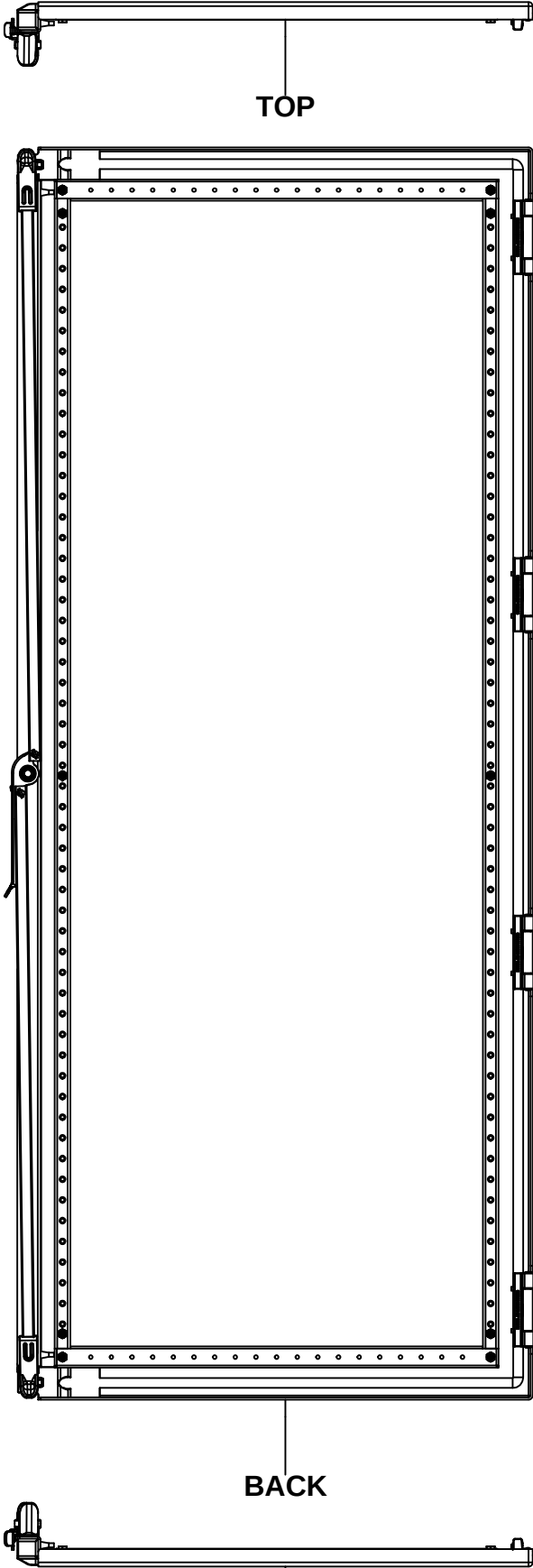
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Mar-16	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description			Detail Rev.
5500SSDD 60" x 48" Lock Door			
Part Number Numéro Pièce 5500SSDD604812LD		Rev. 0	3 3

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Tolérance ±1/32" sauf spécification contraire

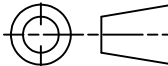


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 10-Mar-16
Material Matière	12 Ga Stainless Steel 304 (2.5mm)

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.
5500SSDD 60" x 48" Flange Door	

Part Number Numéro Pièce	Rev.	1
5500SSDD604812FD	0	3

SEE BILL OF MATERIAL ON LAST PAGE

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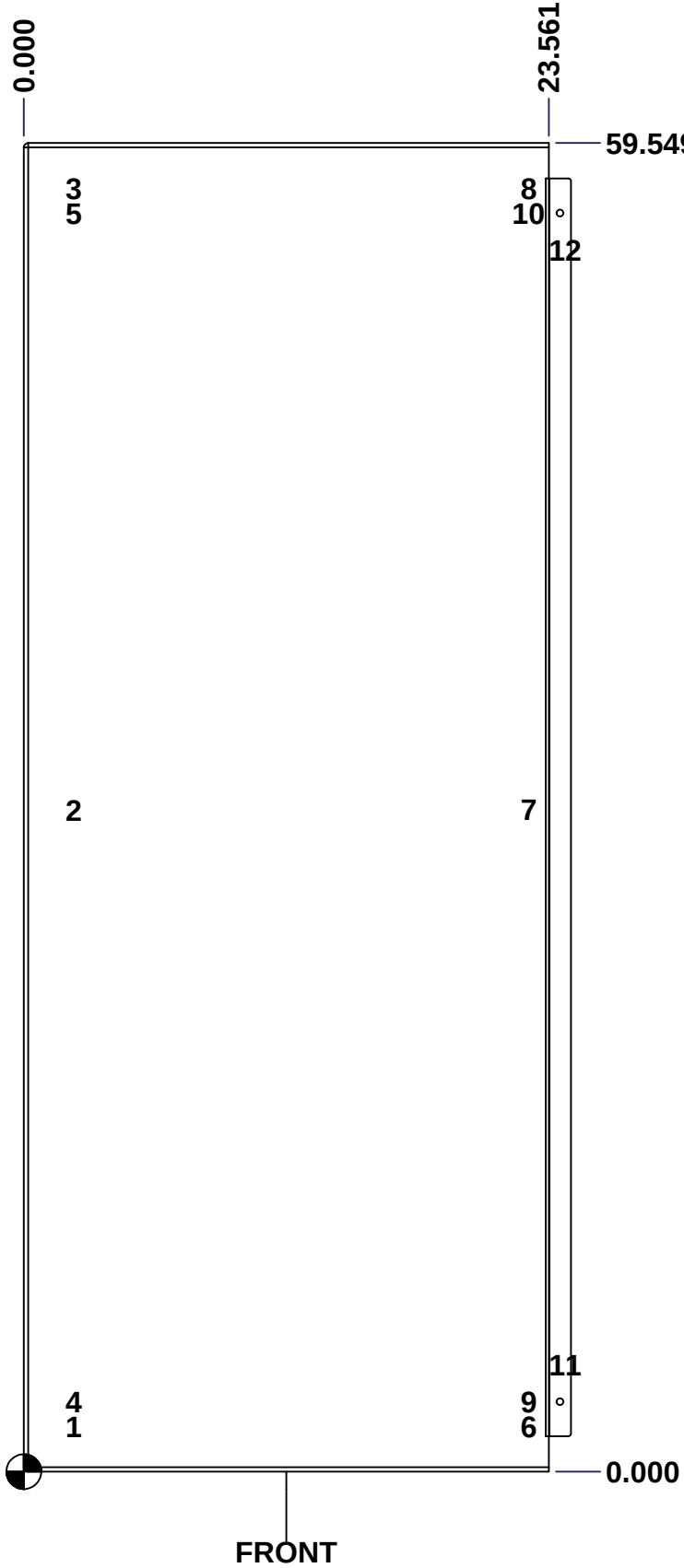
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	29.675	STUD M6 x 18mm (Inside)
3	2.000	57.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	56.409	STUD M6 x 18mm (Inside)
6	22.407	2.028	STUD M6 x 18mm (Inside)
7	22.407	29.675	STUD M6 x 18mm (Inside)
8	22.407	57.521	STUD M6 x 18mm (Inside)
9	22.407	3.139	STUD M6 x 18mm (Inside)
10	22.407	56.409	STUD M6 x 18mm (Inside)
11	24.061	4.774	CLOSING BAR GUIDE (Inside)
12	24.061	54.774	CLOSING BAR GUIDE (Inside)
13	24.061	29.774	STUD M10 x 20mm (Inside)



	Description		Status	
	5500SSDD 60" x 48" Flange Door		(NULL)	
	Part Number Numéro Pièce 5500SSDD604812FD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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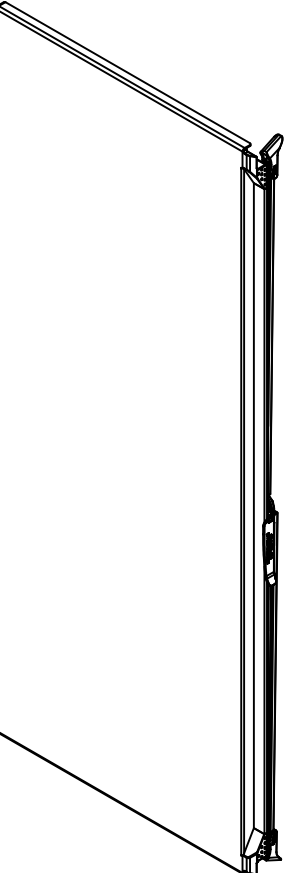
Tolérance ±1/32" sauf spécification contraire

No.

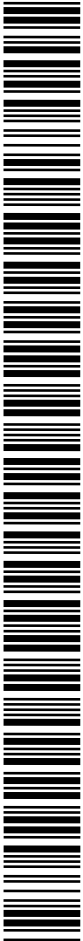
Revisions

Date

By/Par



Isometric View



1

STK-G-03400

0

5500 DD Lower Flange Door Gasket

1

STK-G-03300

0

5500 DD Upper Flange Door Gasket

2

STK-Q-90045

0

Cabinet - Closing Bar End

2

STK-Q-45670-60

2

5500 DDS - Flange Door Closing Bar

1

STK-K-50556

4

9500 DD - Flange Door Handle Assy

1

STK-K-20700

3

5500 DDS - Flange Door Stiffener Assembly

1

STK-Q-16123

1

Stud M10 x 20mm Stainless Steel

1

STK-G-00701

0

1" x 1/4" Self-Adhesive Neoprene Gasket

1

5500SSDD604812FDG

0

5500SSDD 60" x 48" Flange Door Gasket

2

STK-Q-16405

6

Guide Stud - Small (No Paint Cap Required)

10

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

5500SSDD604812FD-P

0

5500SSDD 60" x 48" Flange Door Part

4

STK-K-09870

7

Cabinet Hinge with Captive Pins

Qty

Part Name

Rev

Description

Parts List



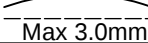
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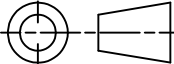
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

10-Mar-16

Material

Matière

12 Ga Stainless Steel 304 (2.5mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5500SSDD 60" x 48" Flange Door

Detail Rev.

Part Number

Numéro Pièce

5500SSDD604812FD

Rev.

3

0

3

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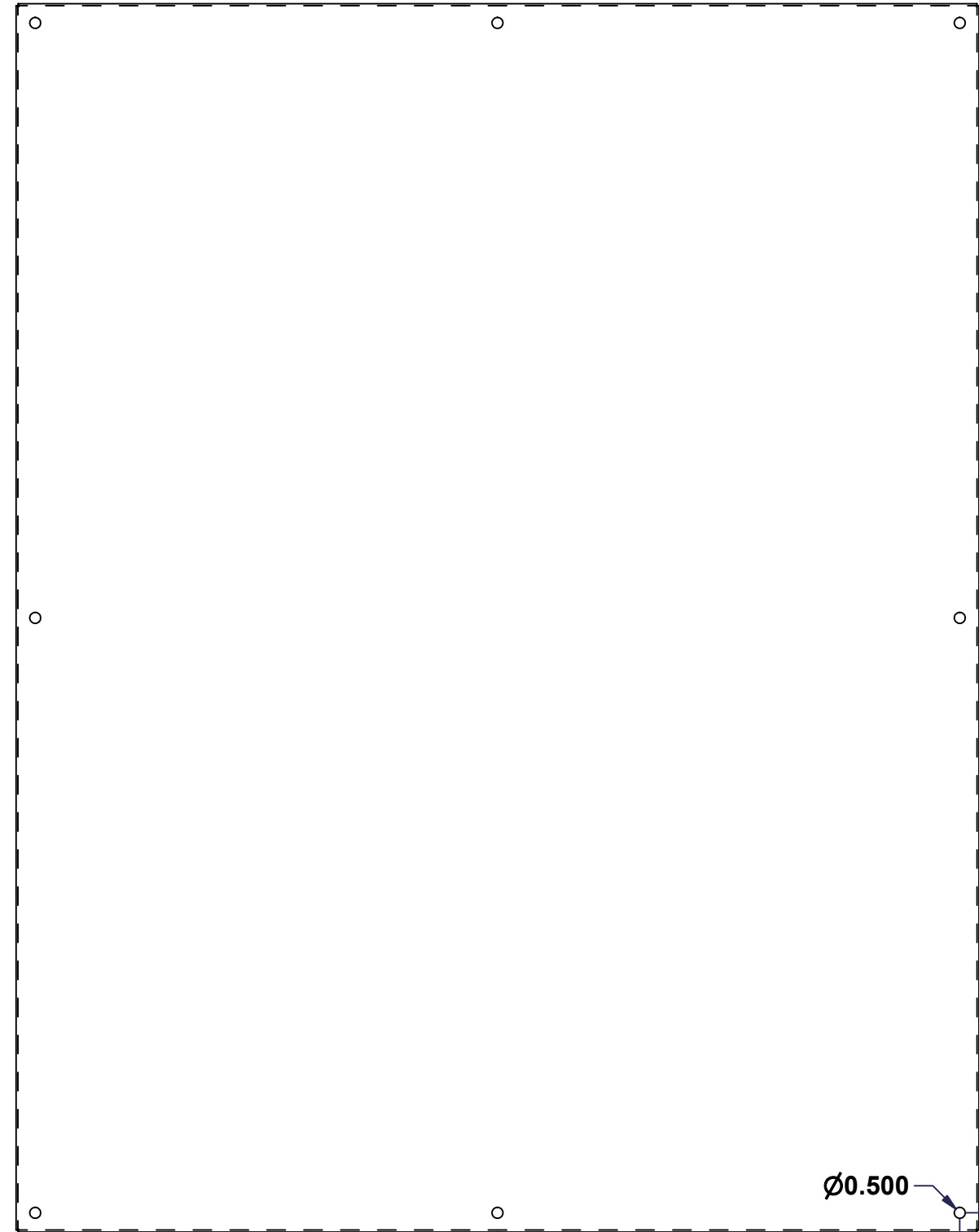
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\885SP\885SP6048G.idw

Tolérance ±1/32" sauf spécification contraire



TOP



FRONT

0.875

56.000



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

Isometric View

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Flatness
Aplatissement
Max 3.0mm

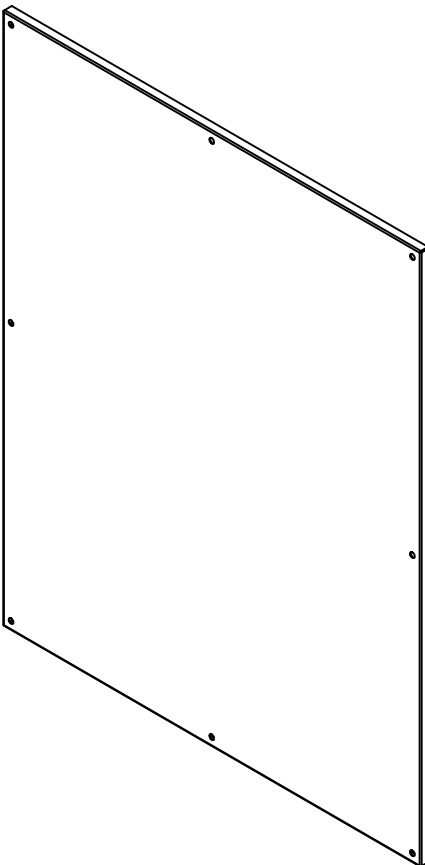
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fin Unpainted
Description 885 SP6048G Inner Panel	
Detail Rev.	
Part Number Numéro Pièce 885SP6048G	Rev. 0
1 2	

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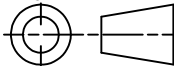
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No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm
		Projection
		
Customer Client		Date
Drawn By / Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description		Detail Rev.
885 SP6048G Inner Panel		
Part Number / Numéro Pièce		Rev.
885SP6048G		0
		2 / 2